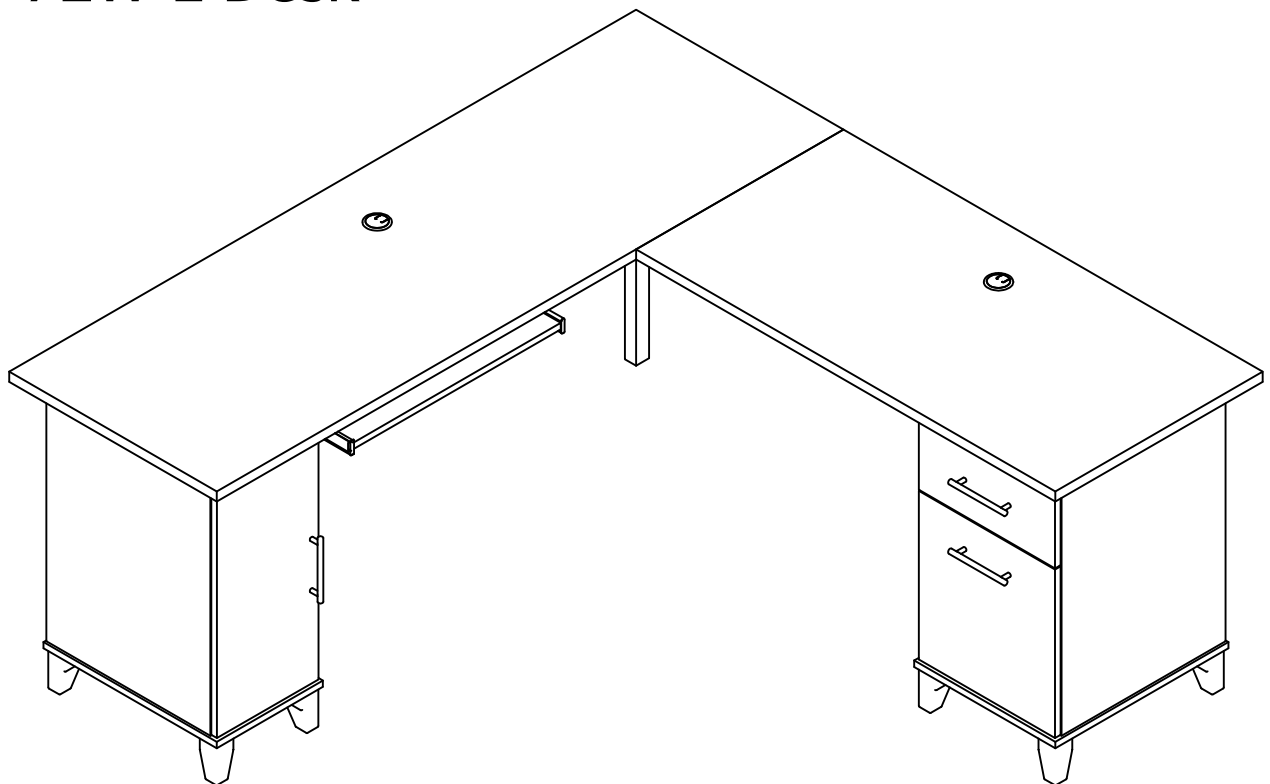


# Assembly Guide



If you're having any difficulty during assembly of this product, don't hesitate to call us

## 72W L Desk



# Get Ready to Assemble

## For best results, keep these tips in mind:

- ① We know you want to finish this assembly as quickly as possible, but trust us: you'll have a better experience if you take it one step at a time.
- ② Give yourself some room to work near where you want the fully assembled product.
- ③ If your floor isn't carpeted, assemble this product on the empty carton to avoid scratching.
- ④ Do you have a friend who owes you a favor? Some steps may go a little easier with a second set of hands.

### DOs

- ✔ Use a #2 Phillips head screwdriver (or other handheld tools as indicated)
- ✔ Wear safety glasses at all times during assembly
- ✔ Carefully follow the instructions in this guide and complete all steps in order
- ✔ Give us a call if you're having trouble with a particularly tricky step

### DON'Ts

- ✘ We know power tools are quick and easy, but you shouldn't use them when assembling this product (unless otherwise specified)
- ✘ Never move your furniture with items inside or resting on the surface
- ✘ Do not attempt to use this product before all steps have been completed

## Watch assembly videos right on your phone or computer!

Some steps include QR codes that link to helpful videos. Watch out for the icon on the left! Simply open up your smartphone camera to scan the code.

*(Users of older smartphones may need to install a QR Reader.)*



# IMPORTANT SAFETY INFORMATION



## PLEASE READ WARNINGS

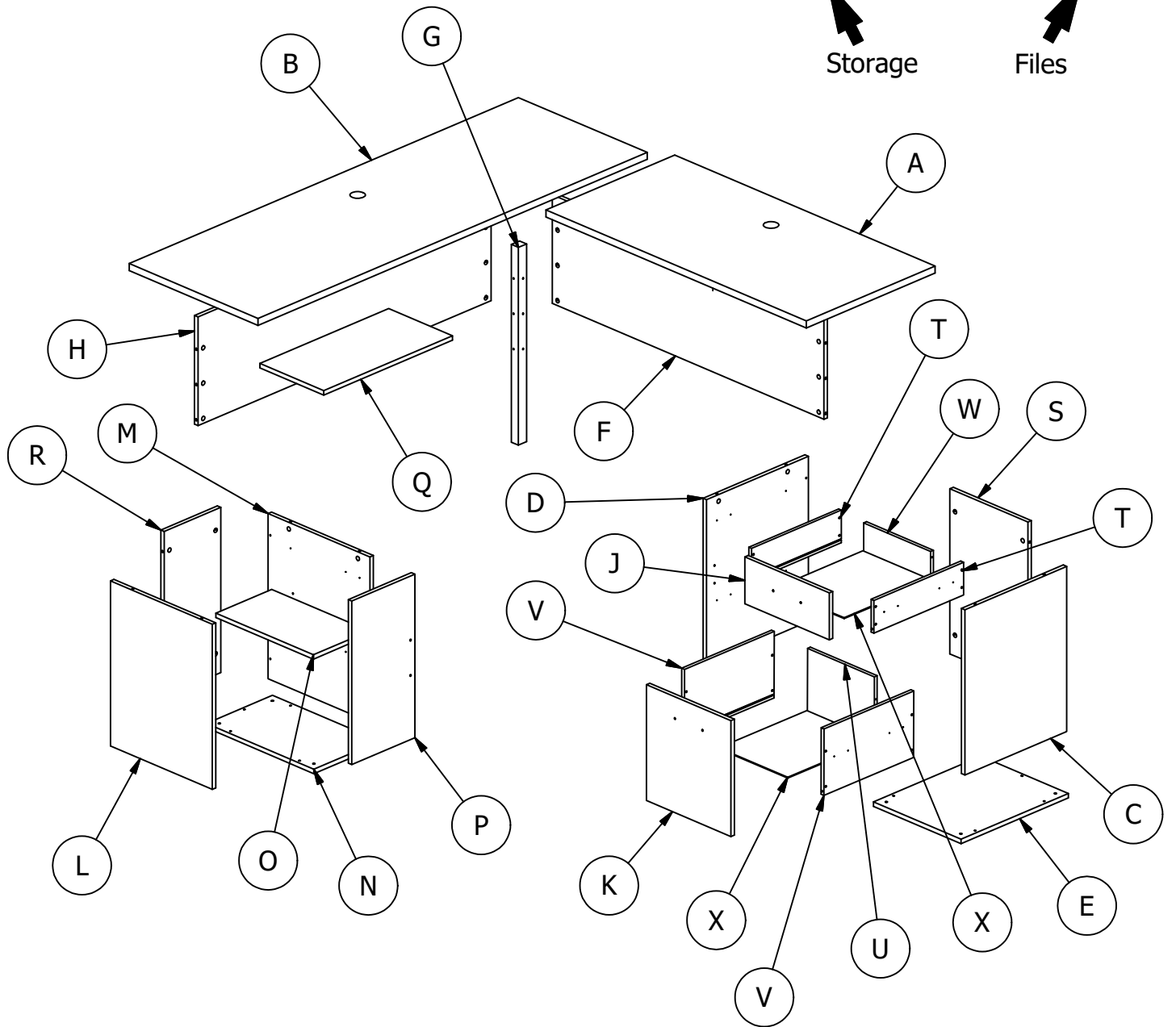
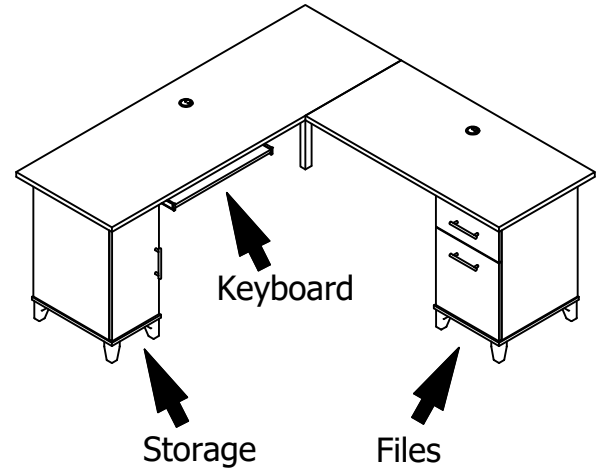
Improper use can cause safety hazards, or damage to your furniture and household items.

Warning	Do	Don't	Why it's important
<b>Serious injury may occur.</b>	<ul style="list-style-type: none"><li>Assemble following all instructions using all indicated parts and hardware provided.</li></ul>	<ul style="list-style-type: none"><li>Do not move unit when loaded.</li><li>Do not load with a television or other heavy equipment.</li><li>Do not exceed the maximum load limits stated in the instructions.</li></ul>	Improper assembly, use or loading can lead to product instability, tip-over or collapse.

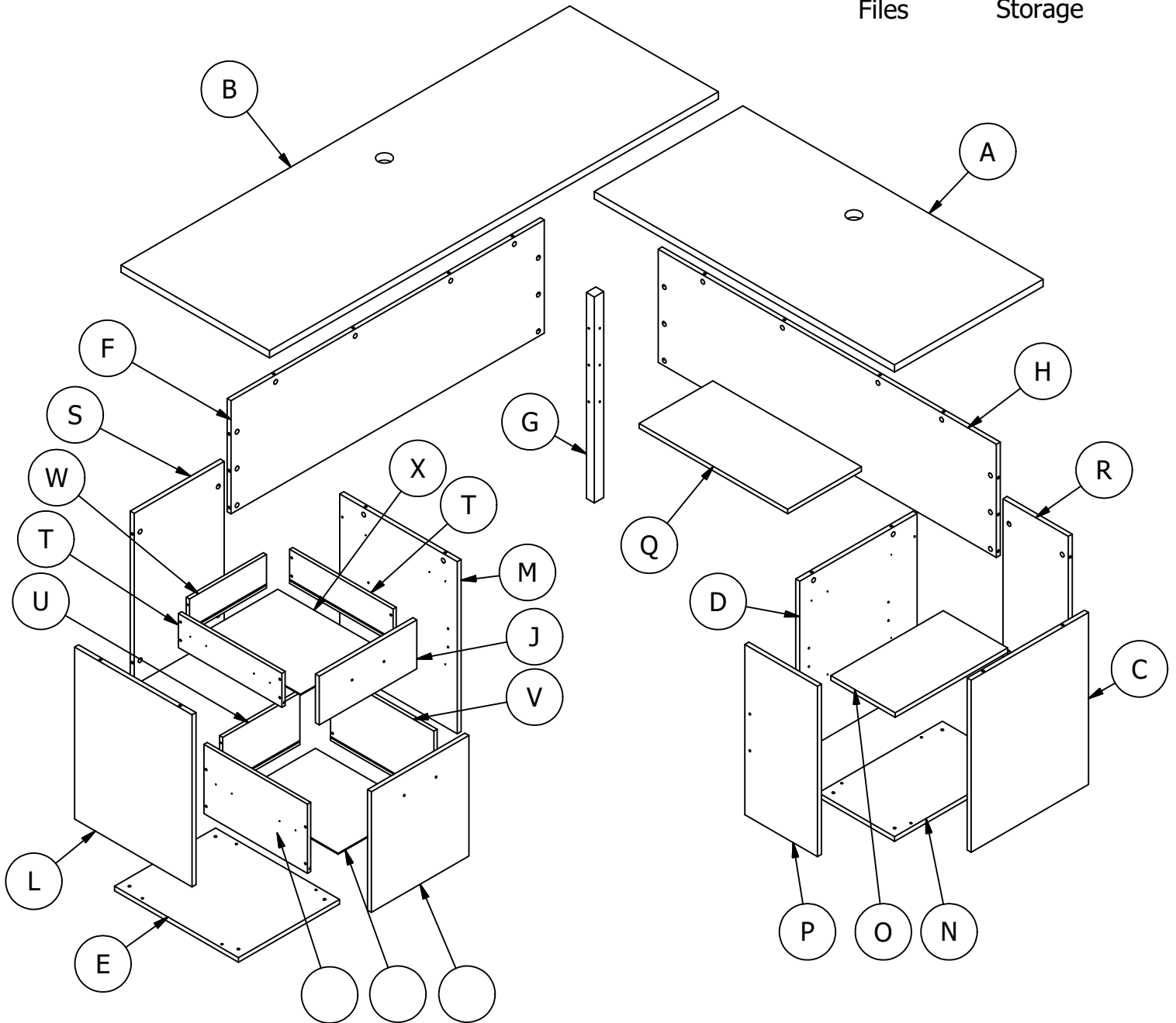
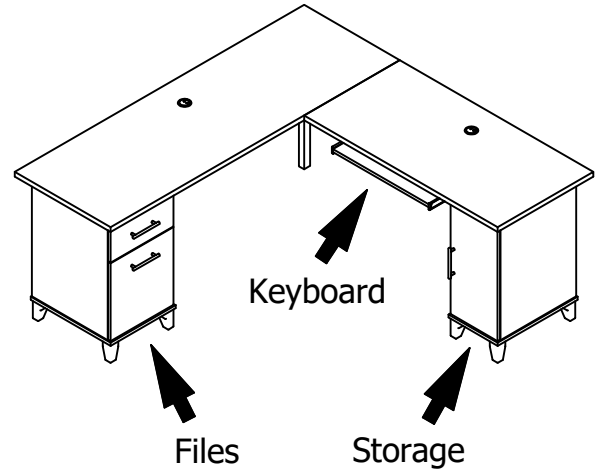
Advertencia	Hacer	No	Por qué es importante
<b>Se pueden producir lesiones graves.</b>	<ul style="list-style-type: none"><li>Ensamble siguiendo todas las instrucciones utilizando todas las piezas y ferretería indicados provistos.</li></ul>	<ul style="list-style-type: none"><li>No mueva la unidad cuando esté cargada.</li><li>No cargue con un televisor u otro equipo pesado.</li><li>No exceda los límites máximos de carga establecidos en las instrucciones.</li></ul>	El ensamblaje, uso o carga inadecuados pueden provocar inestabilidad del producto, vuelco o colapso.

Avertissement	Faire	Ne le fais pas	Pourquoi c'est important
<b>Des blessures graves peuvent survenir.</b>	<ul style="list-style-type: none"><li>Assemblez en suivant toutes les instructions en utilisant toutes les pièces et le matériel indiqués fournis.</li></ul>	<ul style="list-style-type: none"><li>Ne déplacez pas l'unité lorsqu'elle est chargée.</li><li>Ne chargez pas avec un téléviseur ou un autre équipement lourd.</li><li>Ne dépassez pas les limites de charge maximale indiquées dans les instructions.</li></ul>	Un assemblage, une utilisation ou un chargement incorrects peuvent entraîner une instabilité du produit, un renversement ou un effondrement.

# Assembly Option 1

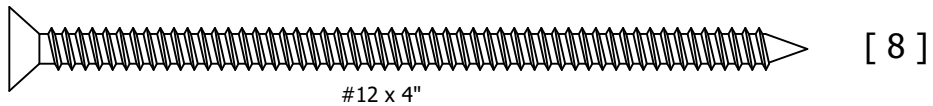
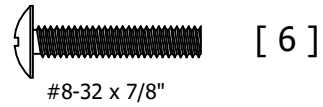
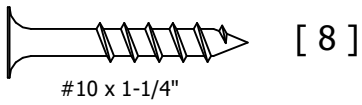
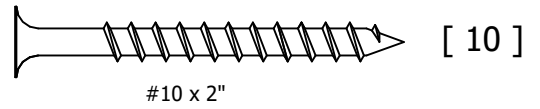
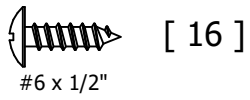
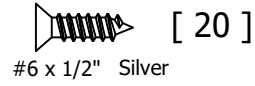
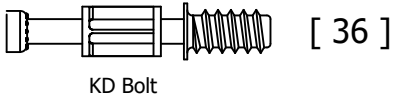
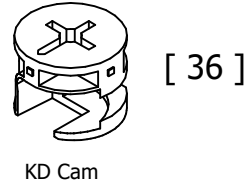
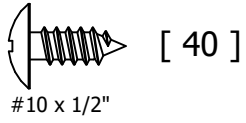


# Assembly Option 2



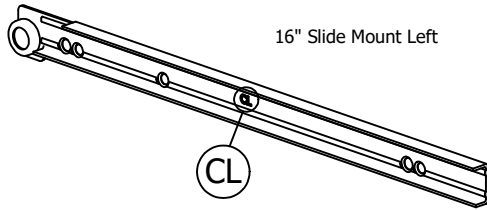
# Get to know your Fasteners

Fasteners are shown actual size.

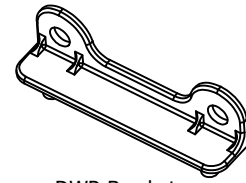


# Get to know your Hardware

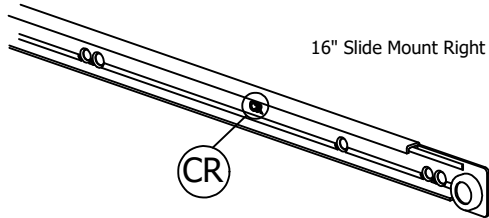
Hardware not to scale.



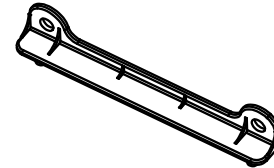
[ 1 ]



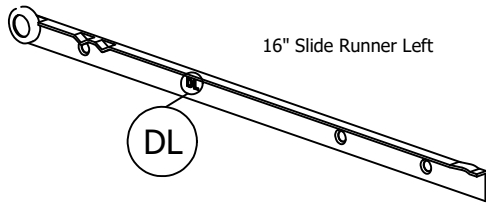
[ 2 ]



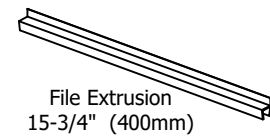
[ 1 ]



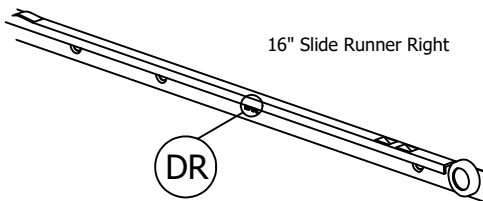
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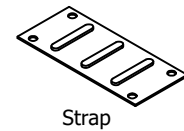
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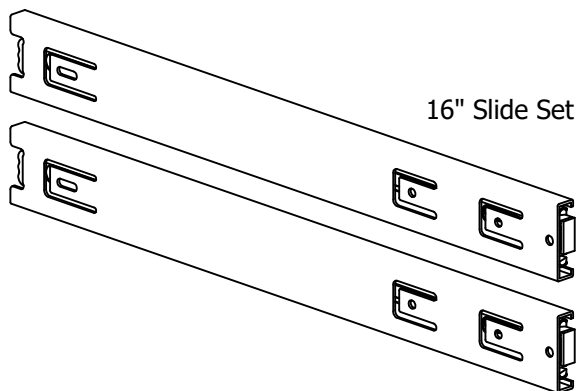
[ 2 ]



[ 1 ]



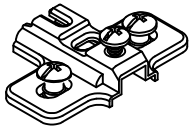
[ 2 ]



[ 1 ]

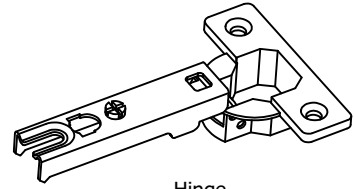
# Get to know your Hardware

Hardware not to scale.



Mounting Plate

[ 2 ]



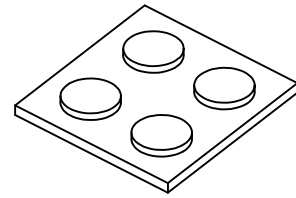
Hinge

[ 2 ]



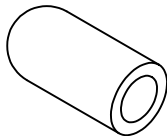
Shelf Pin

[ 4 ]



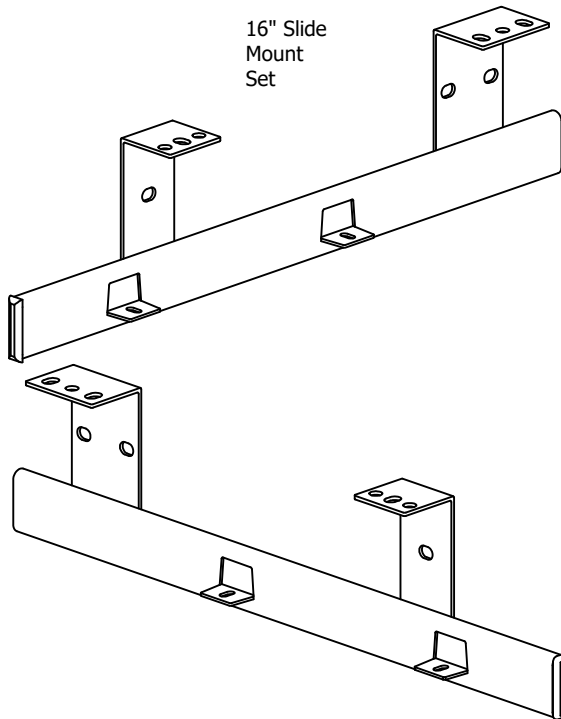
Bumper (4) per pack

[ 2 ]



Shelf Pin Sleeve

[ 4 ]

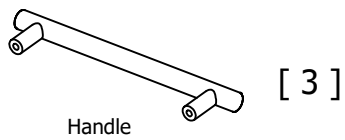
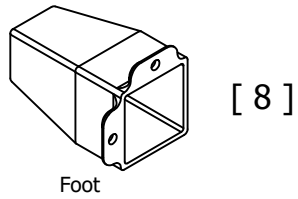
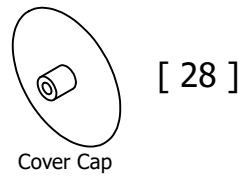
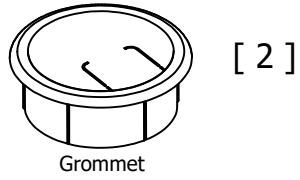


16" Slide  
Mount  
Set

[ 1 ]

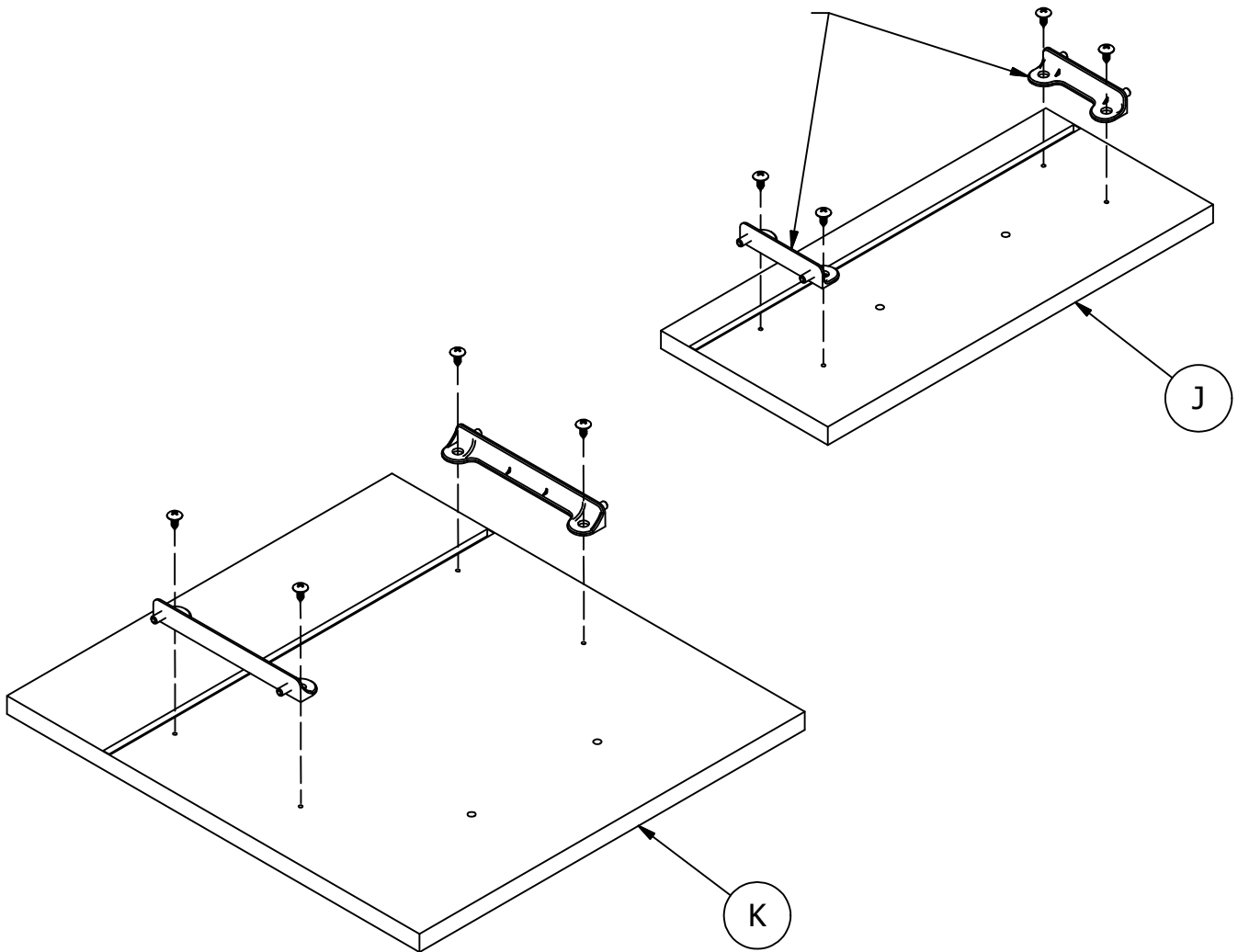
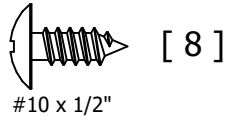
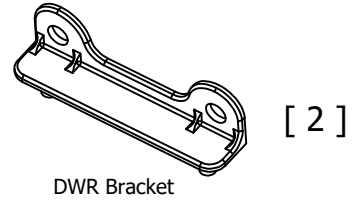
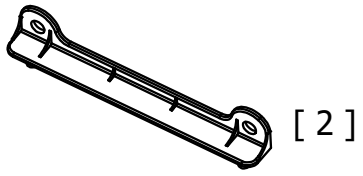
# Get to know your Hardware

Hardware not to scale.



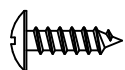
# STEP 1

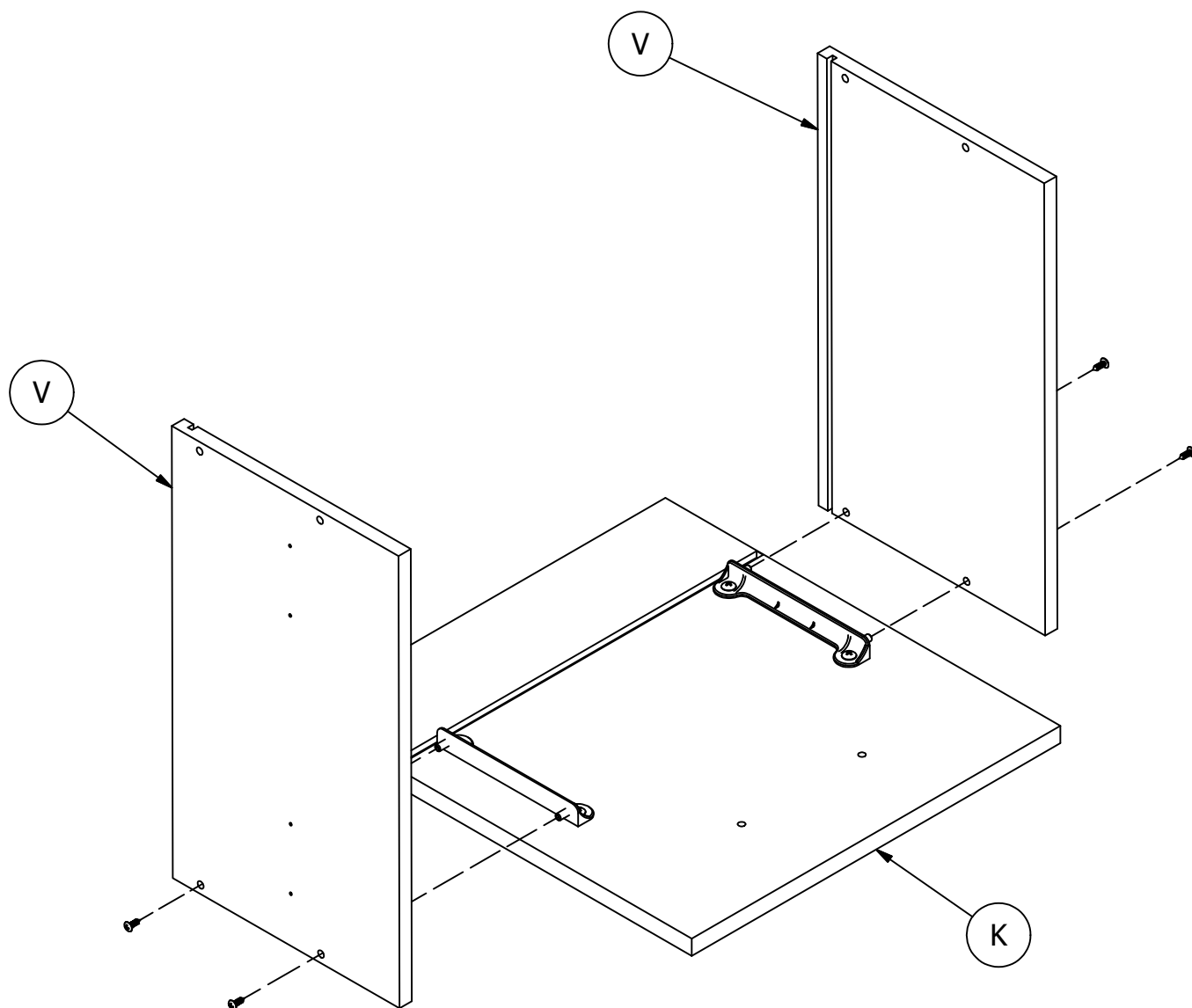
# Prepare Drawer Fronts



# STEP 2

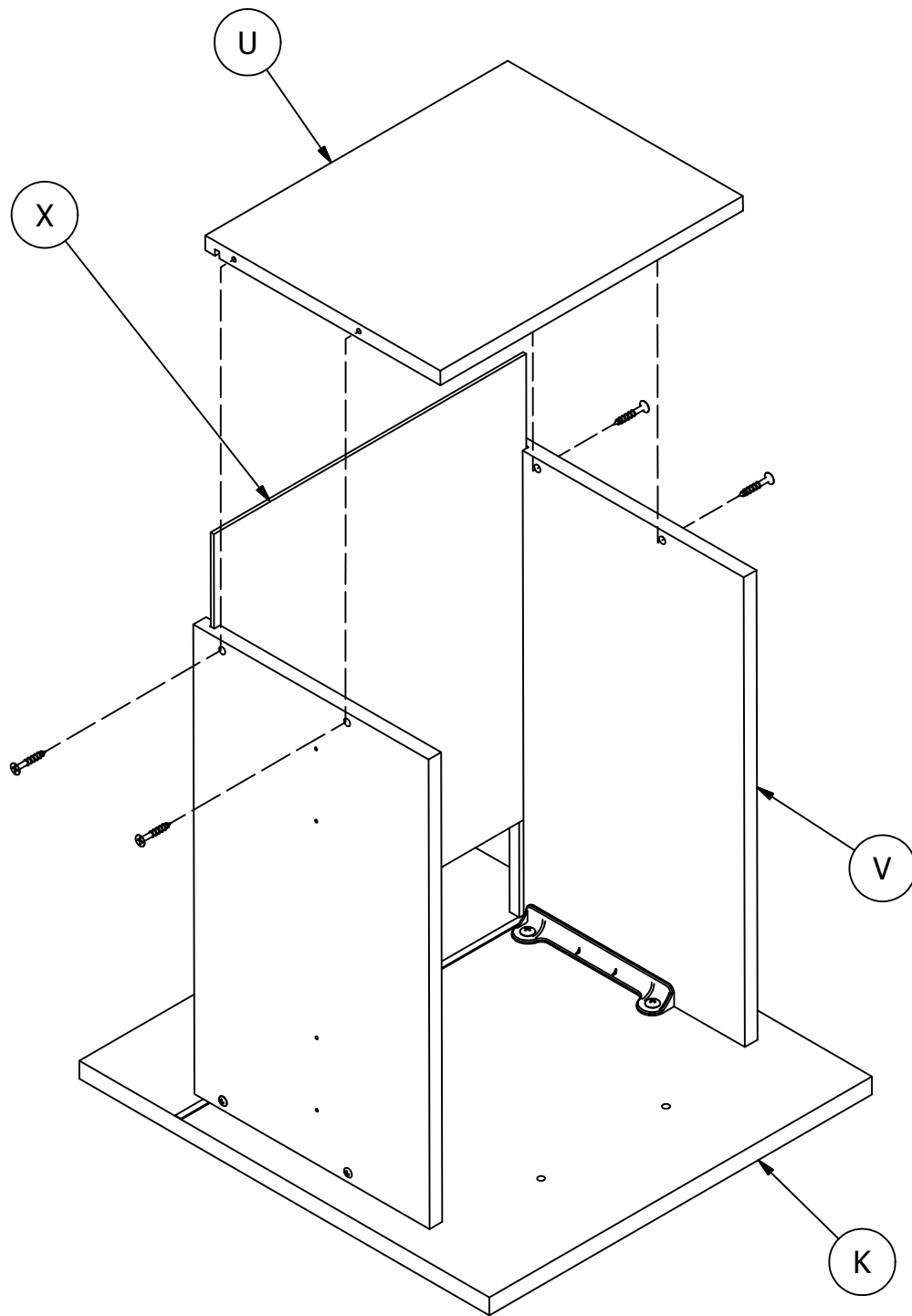
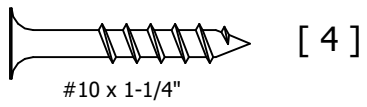
# Build Drawer

 [ 4 ]  
#6 x 1/2"



# STEP 3

# Build Drawer



# STEP 4

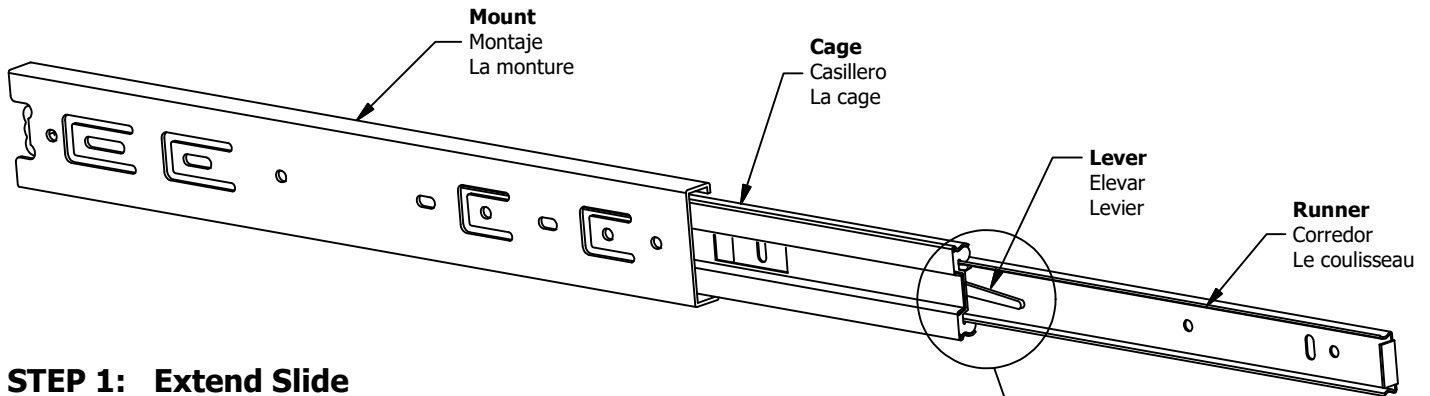
# Separate Slides

**Slides Must Be Separated Before Assembly.  
After Separated, Set Aside Until Needed for Assembly.**

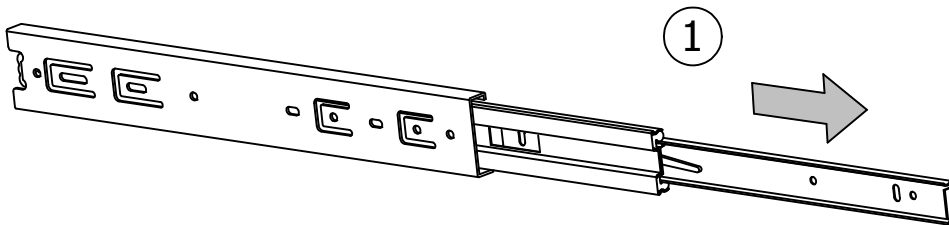
Las diapositivas deben separarse antes del montaje.  
Después de la separación, déjelo a un lado hasta que sea necesario.

Les glissières doivent être séparées avant l'assemblage.  
Après la séparation, mettez de côté jusqu'au moment de l'assemblage.

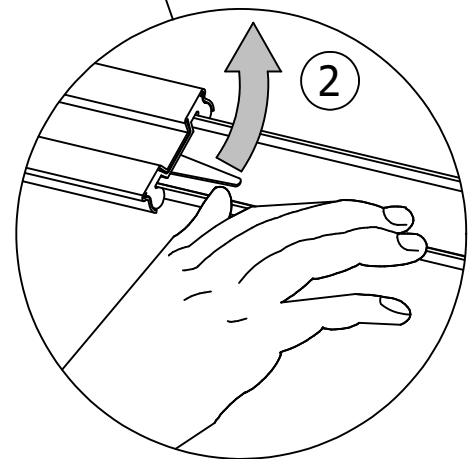
How to Separate  
and Install Drawer  
Slides



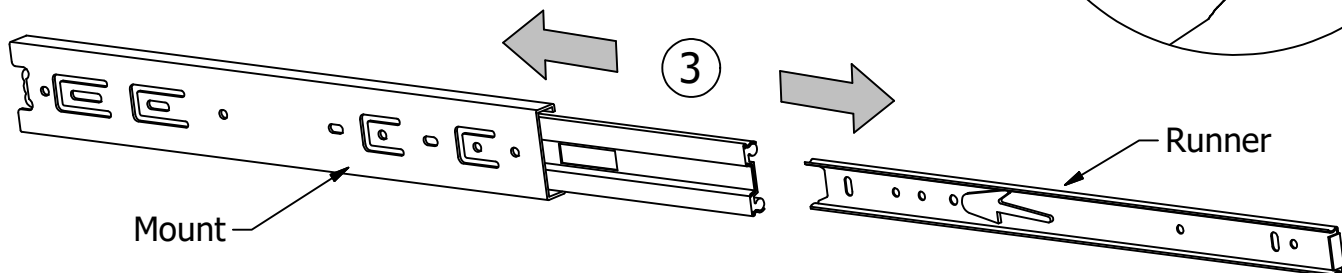
**STEP 1: Extend Slide**  
Extender la diapositiva  
Extendre la diapositive



**STEP 2: Push Lever UP**  
Empujar hacia arriba  
Lever le levier



**STEP 3: Remove Runner**  
Quitar el corredor  
Enlever le coureur

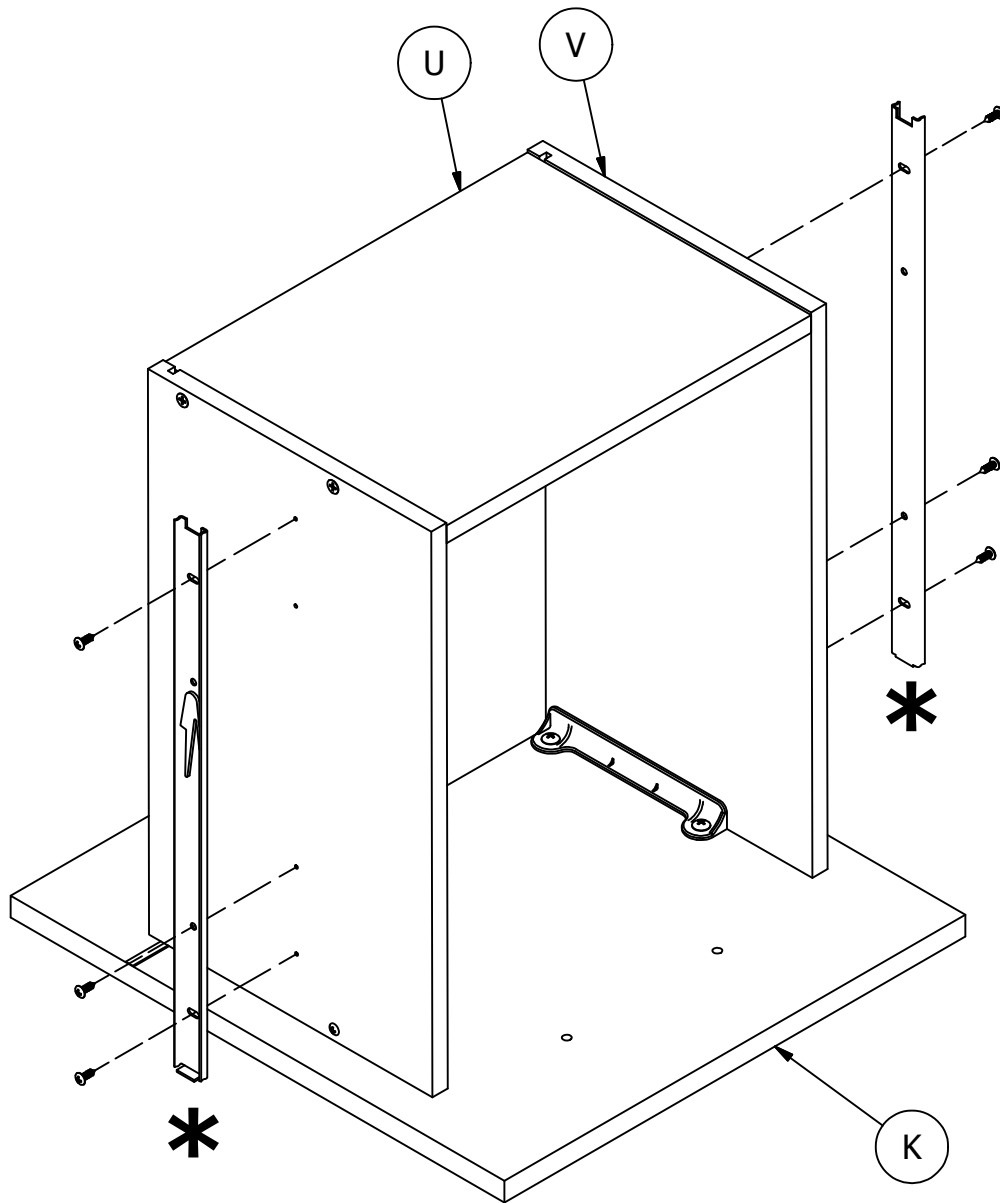
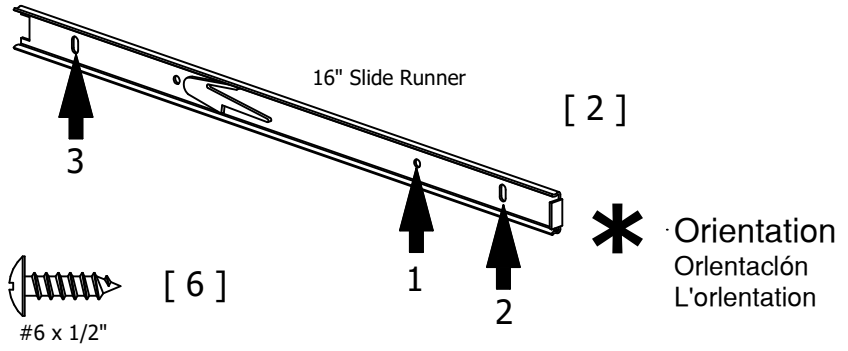


Have an assembly question or need a replacement part? Just call  
**1-800-950-4782**, we are here to help.

# STEP 5


# Build Drawer

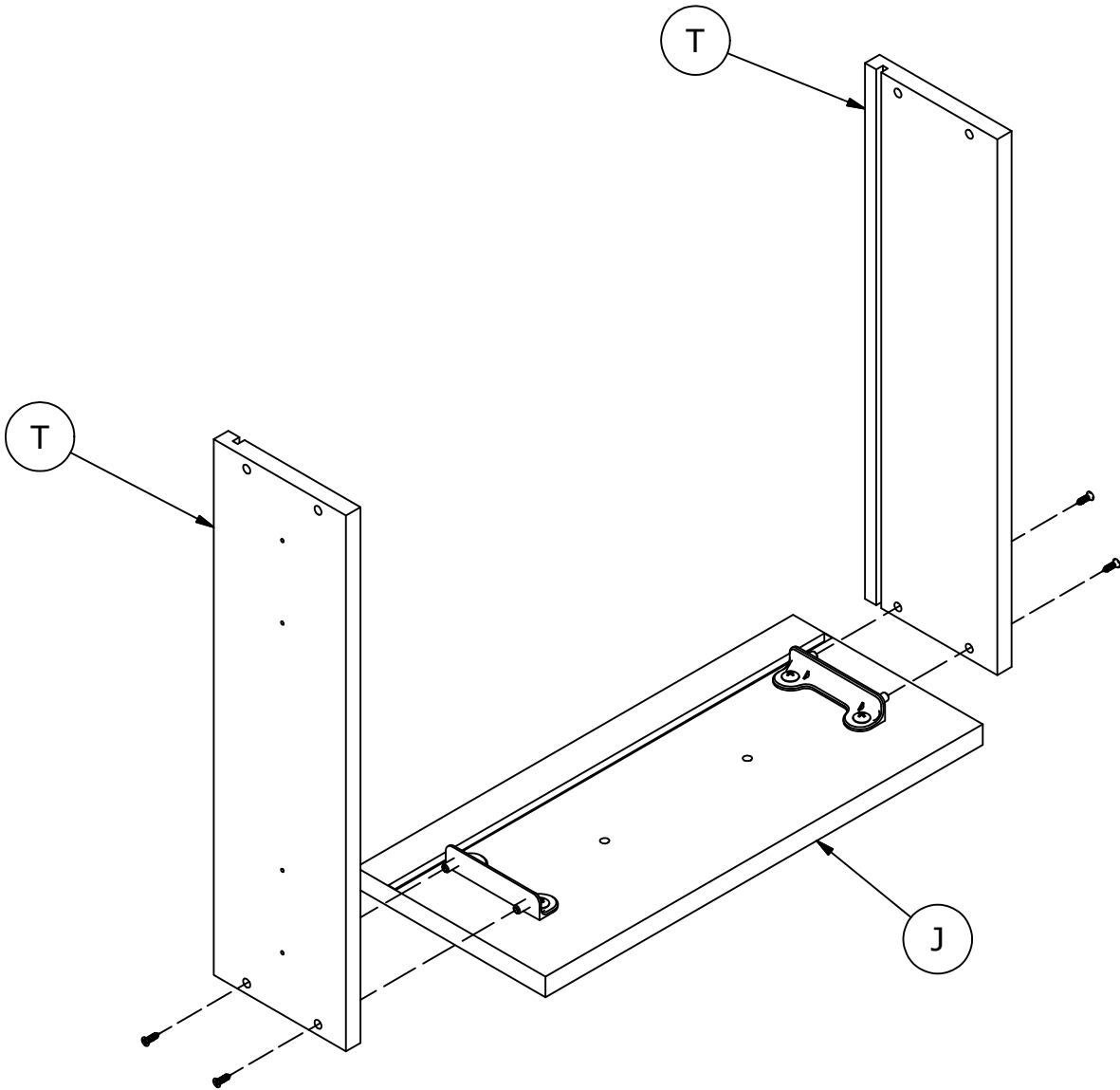
How to Separate  
and Install Drawer  
Slides



# STEP 6

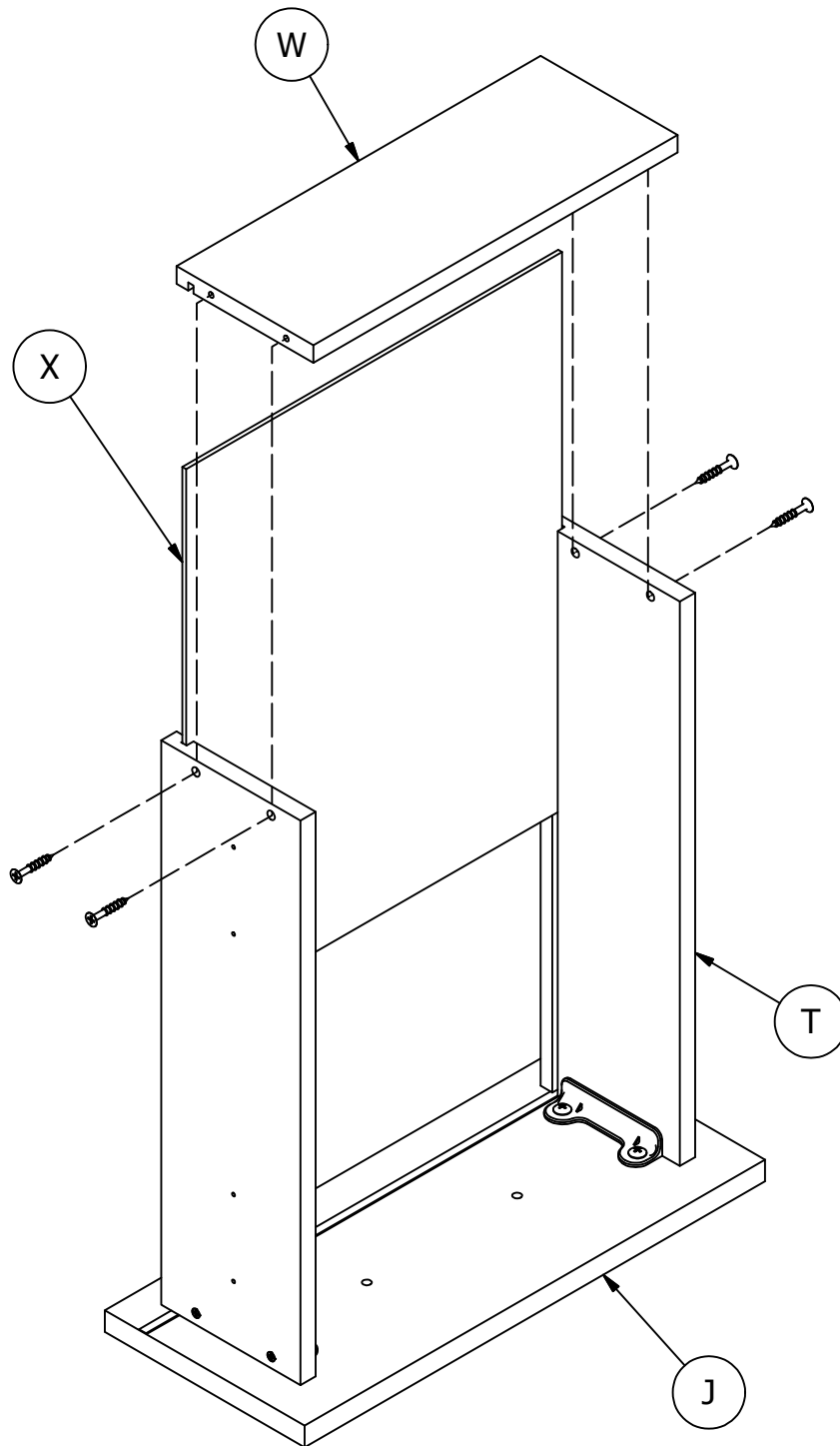
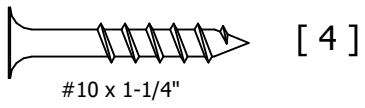
# Build Drawer

 [ 4 ]  
#6 x 1/2" Silver




# STEP 7

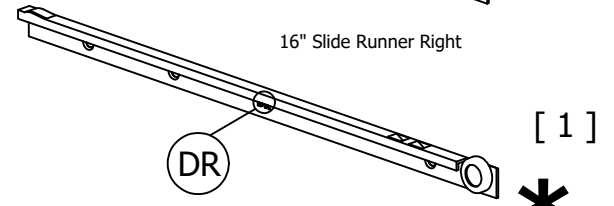
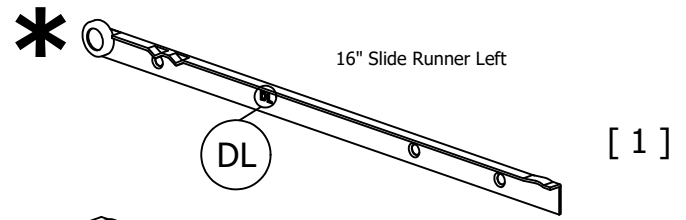
# Build Drawer



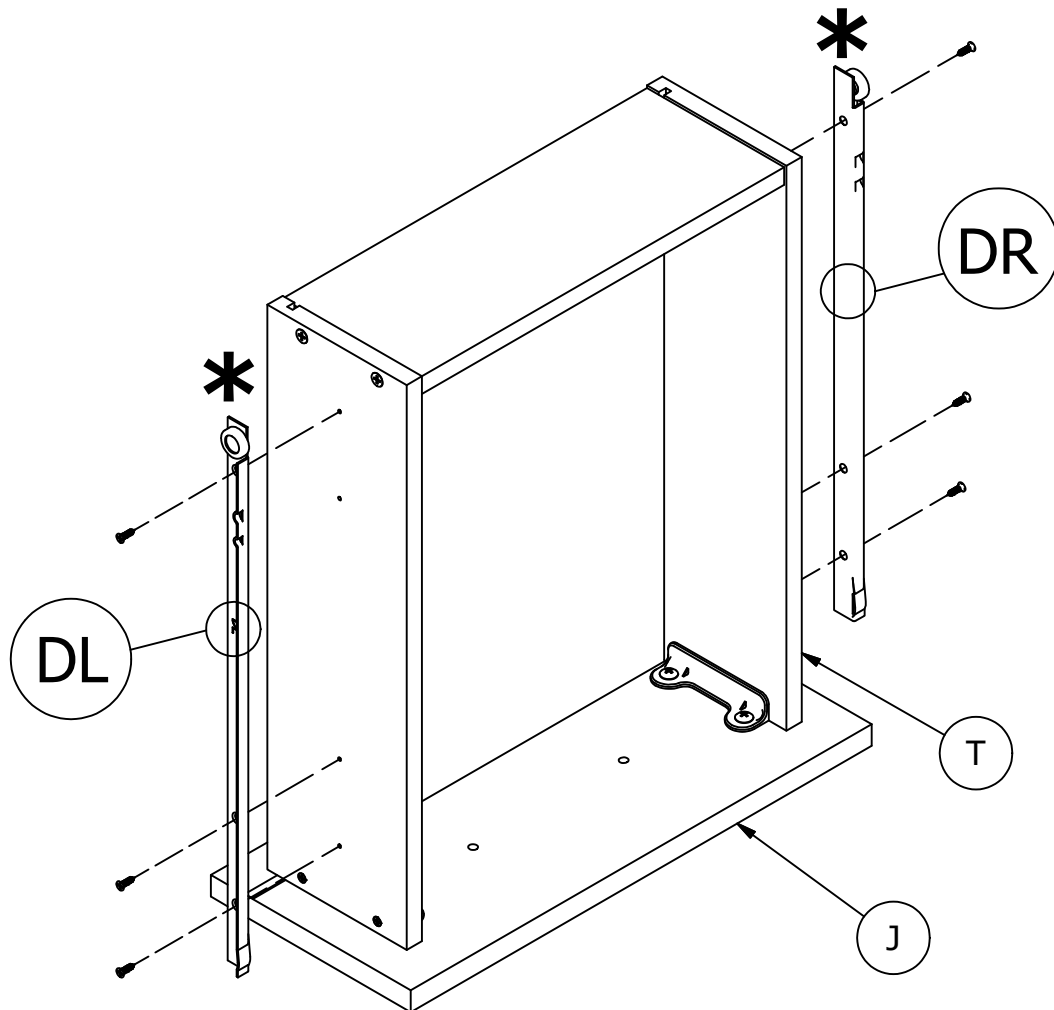
# STEP 8

# Build Drawer

 [ 6 ]  
#6 x 1/2" Silver

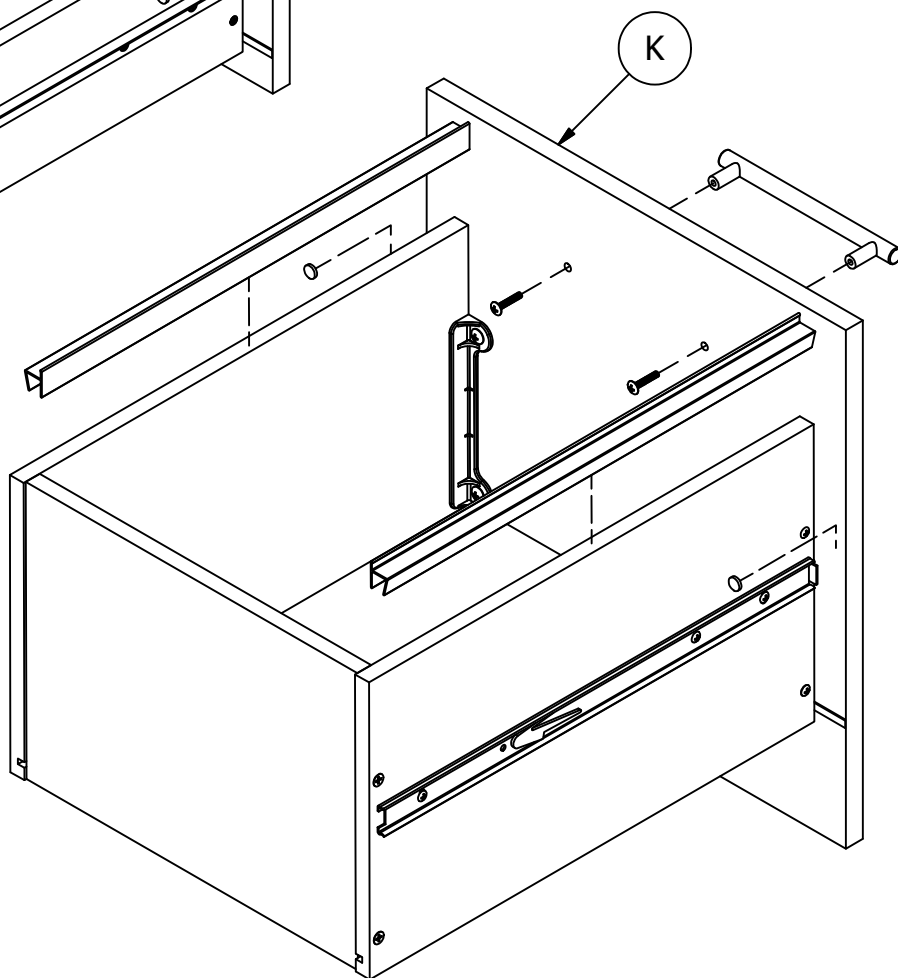
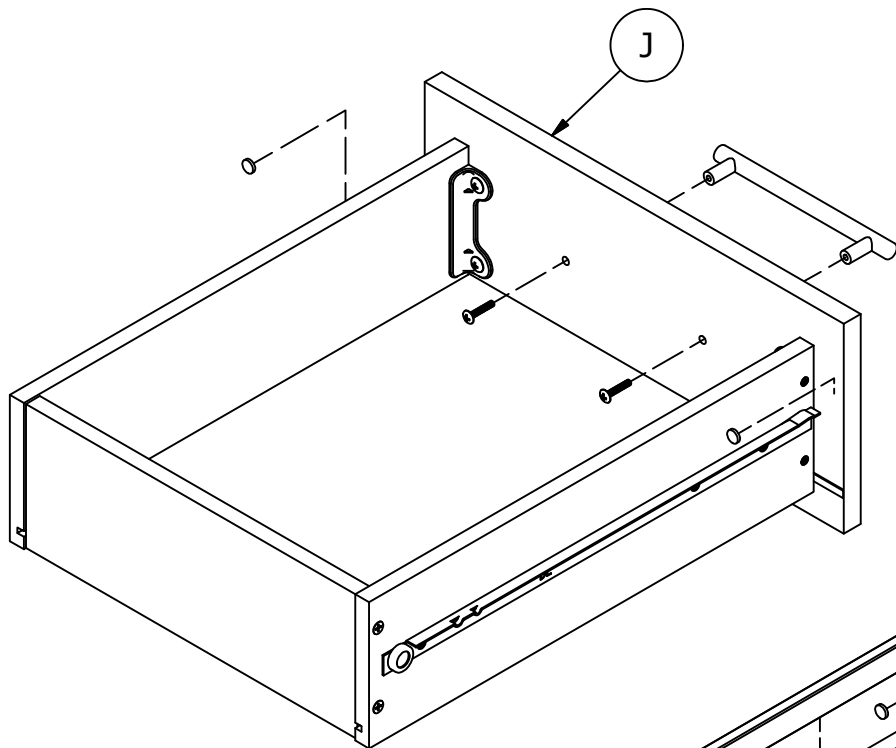
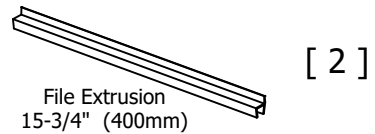
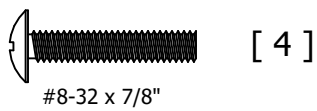
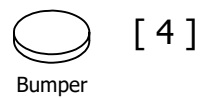
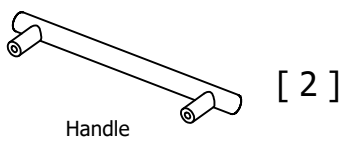


\*  
Orientation  
Orientación  
L'orientation



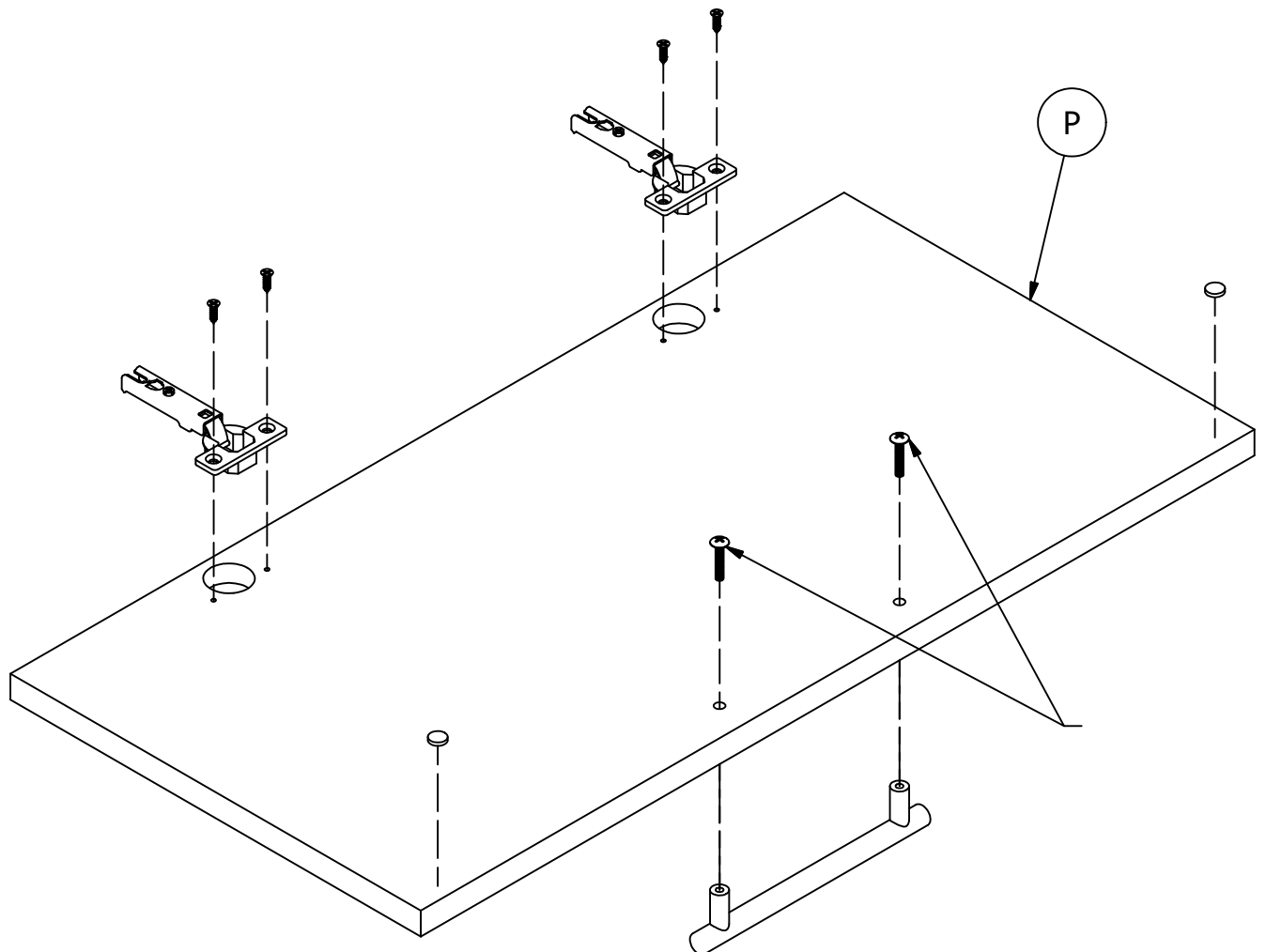
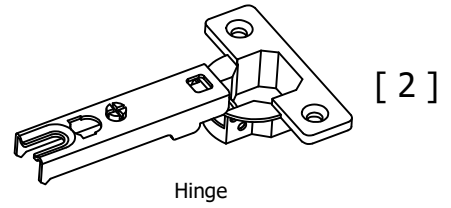
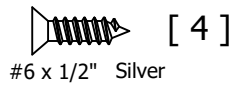
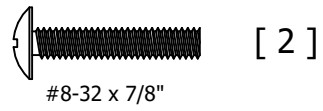
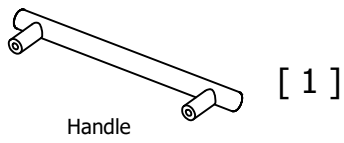
# STEP 9

# Build Drawers

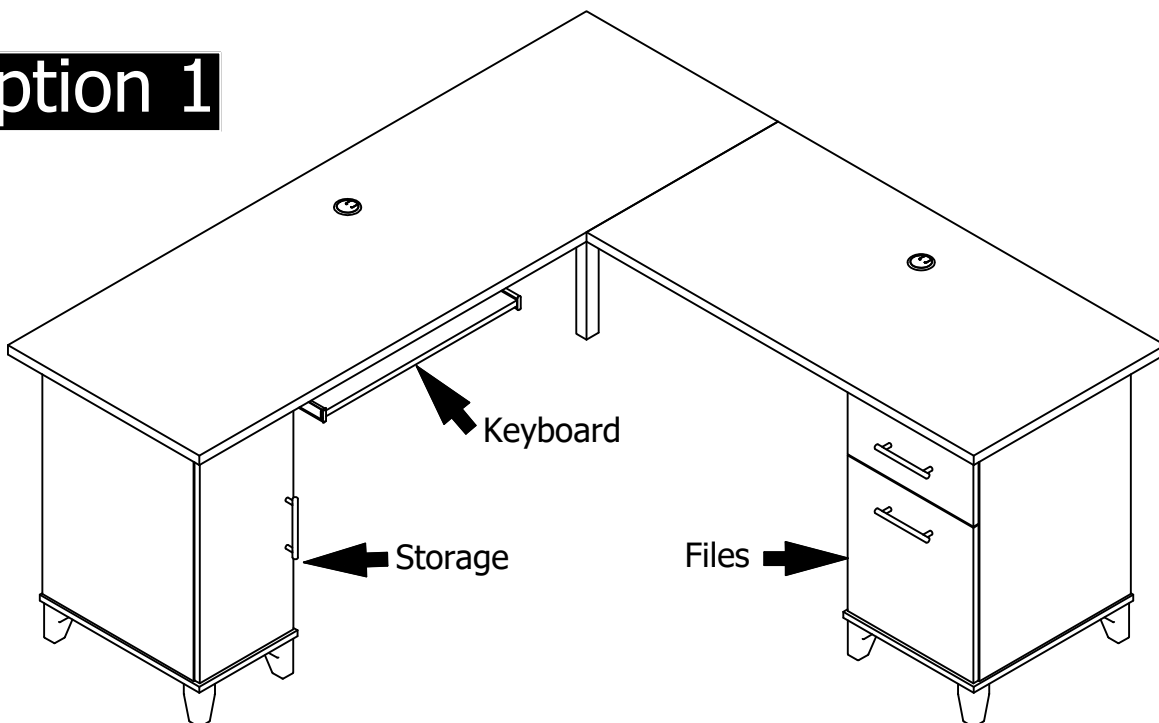


# STEP 10

# Prepare Door

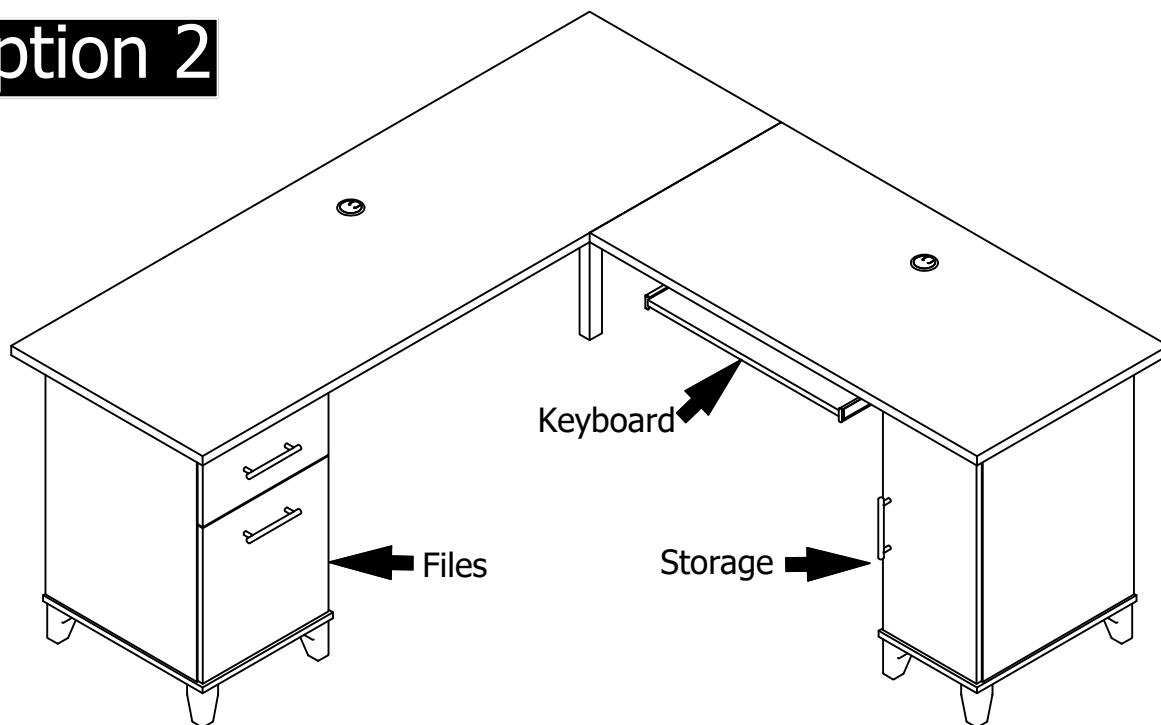


**Option 1**



**GO TO STEP 12**

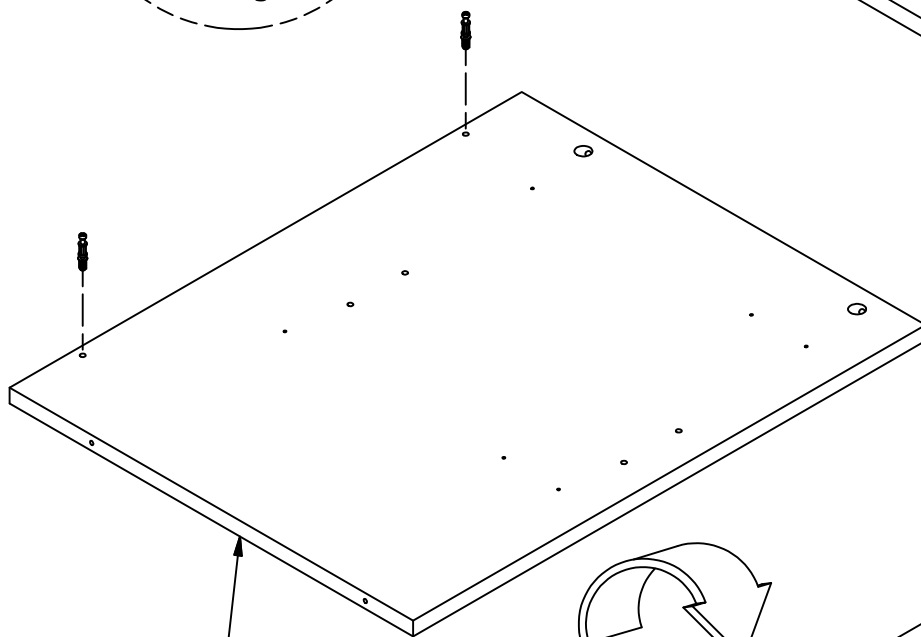
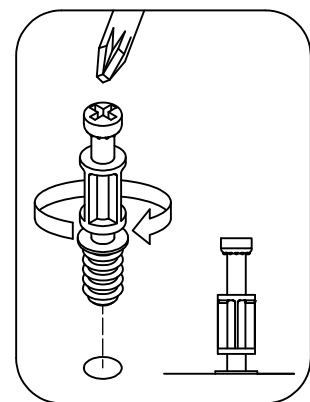
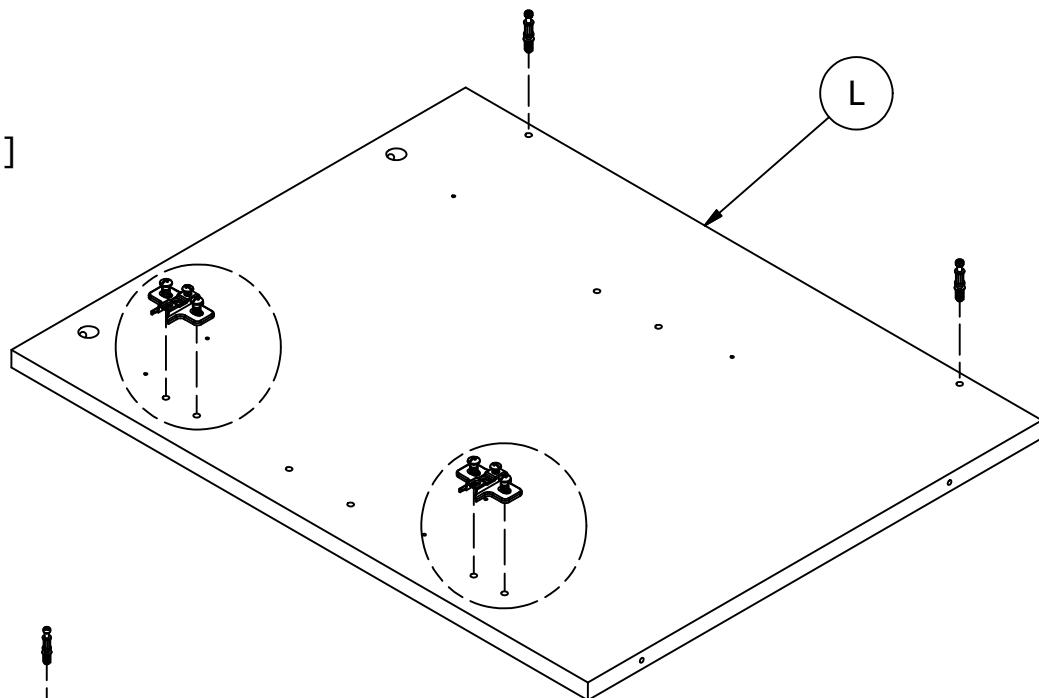
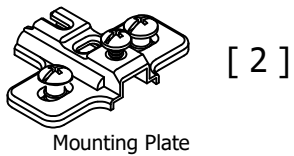
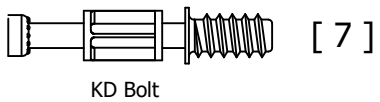
**Option 2**



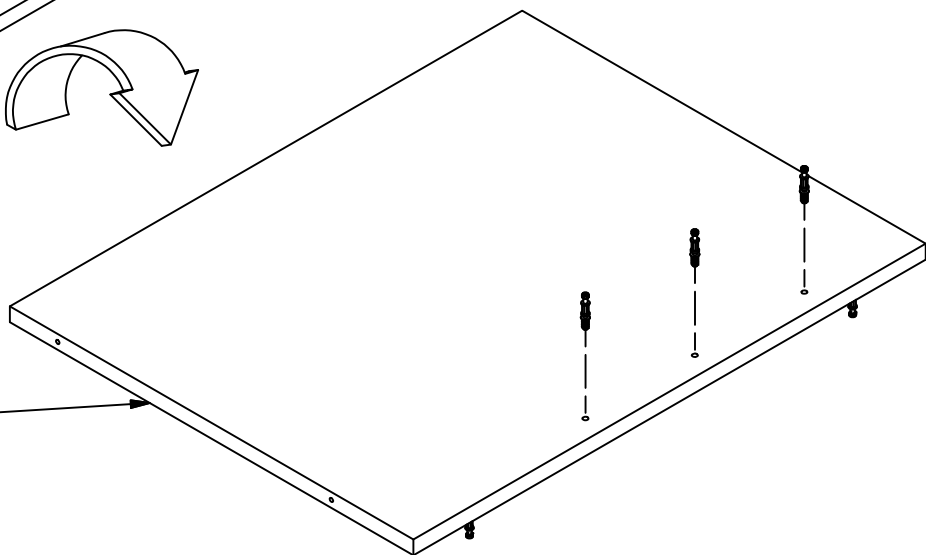
**GO TO STEP 31**

# STEP 12

# Prepare Panels

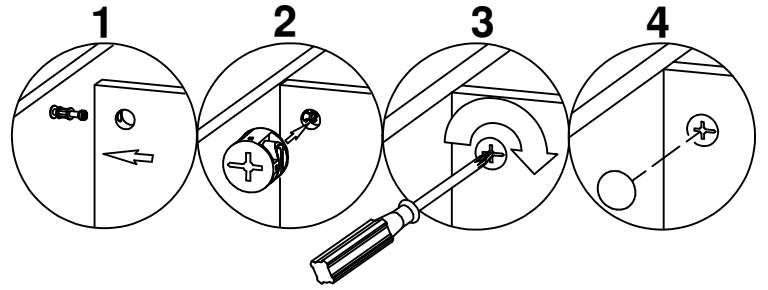
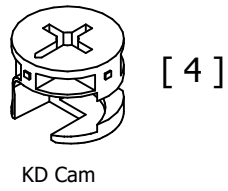


Flip panel over  
Voltear el panel  
Retournez le panneau

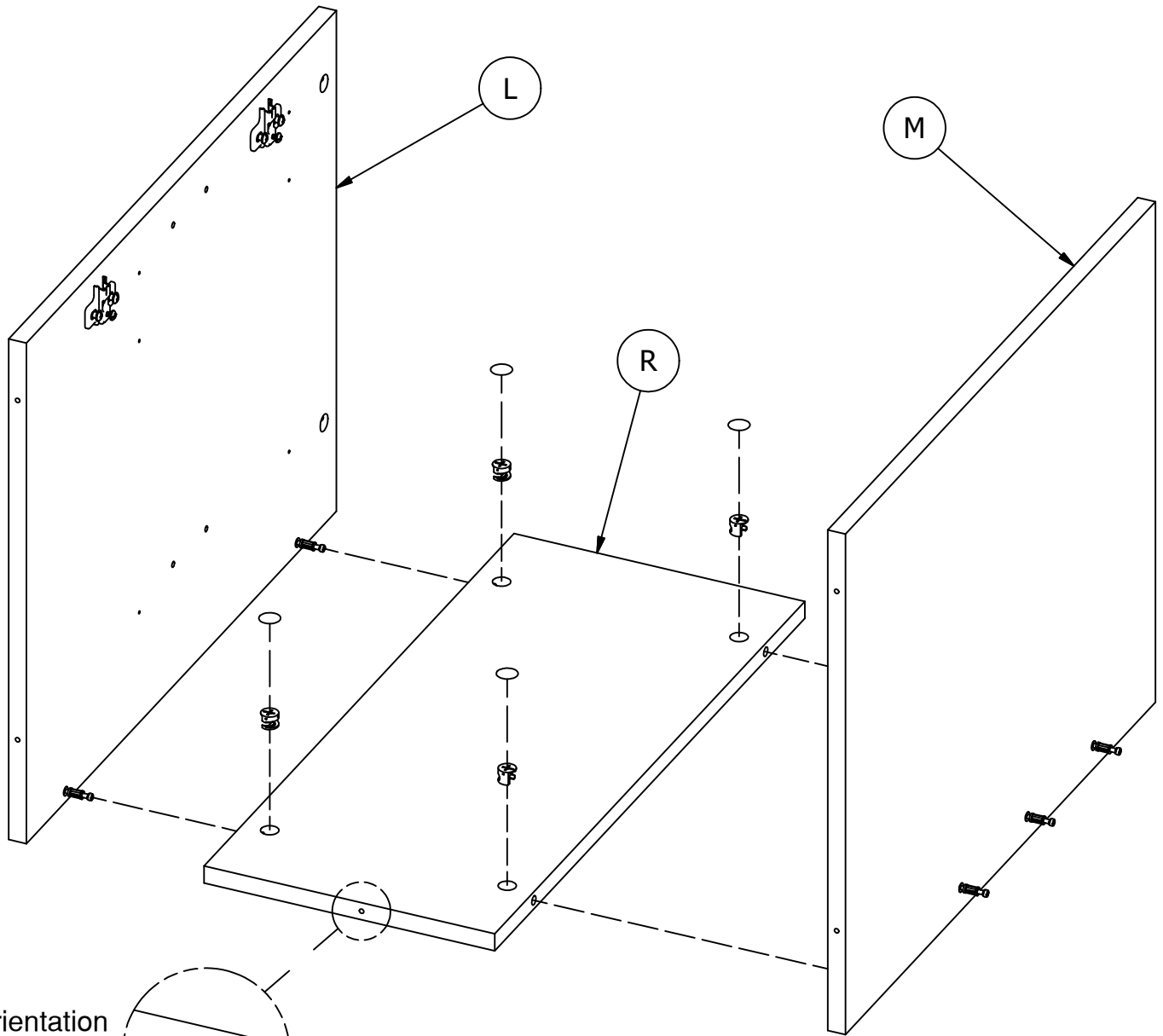
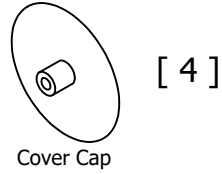


# STEP 13

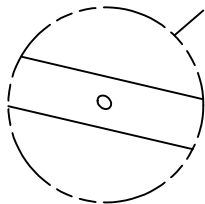
# Assemble Panels



How to Tighten  
KD Cams

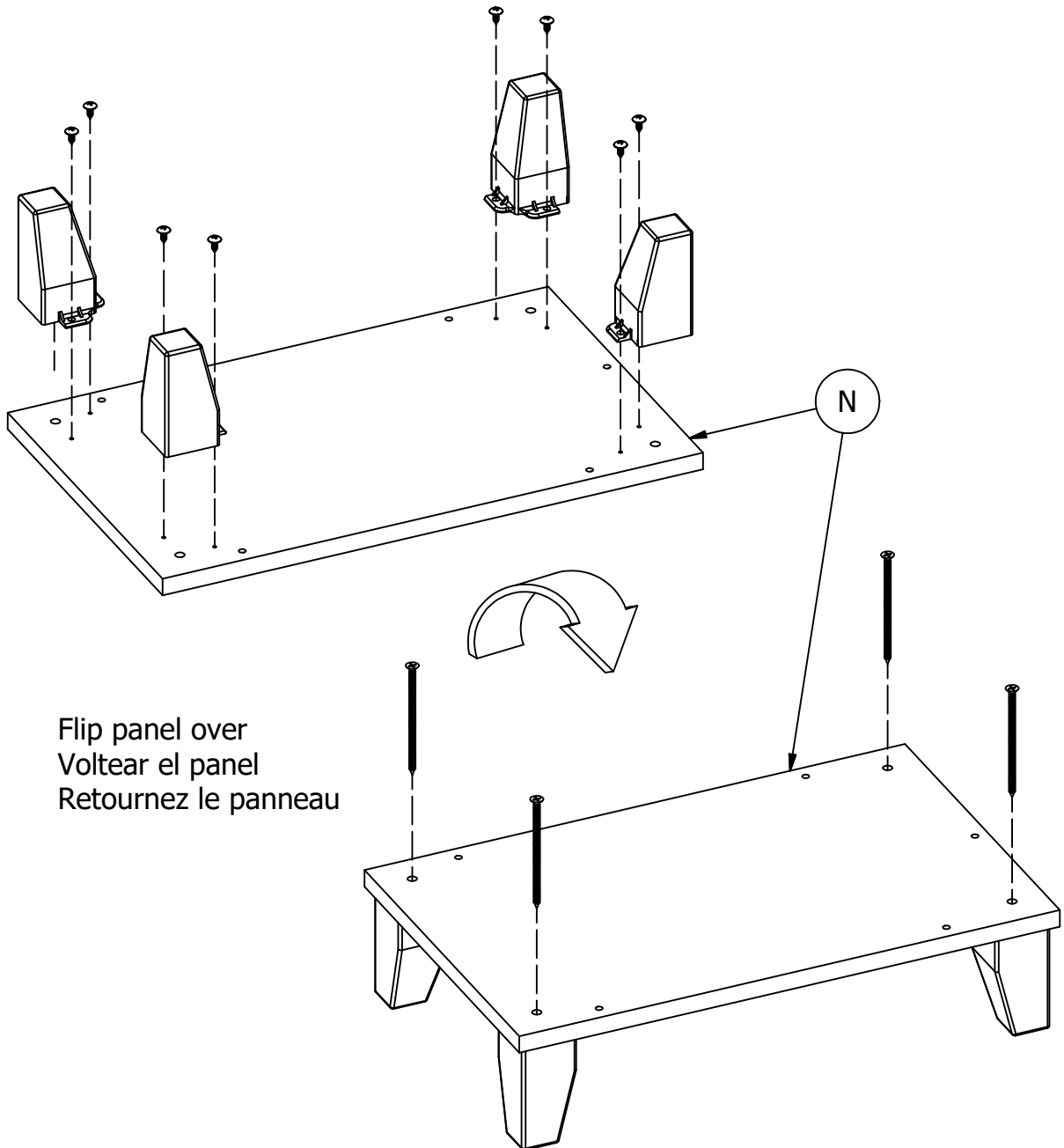
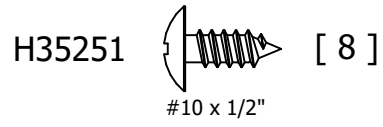
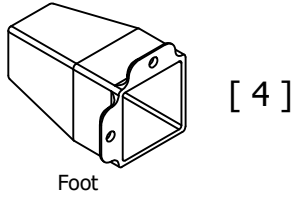
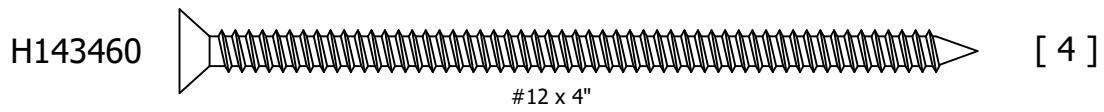


Orientation  
Orientación  
L'orientation



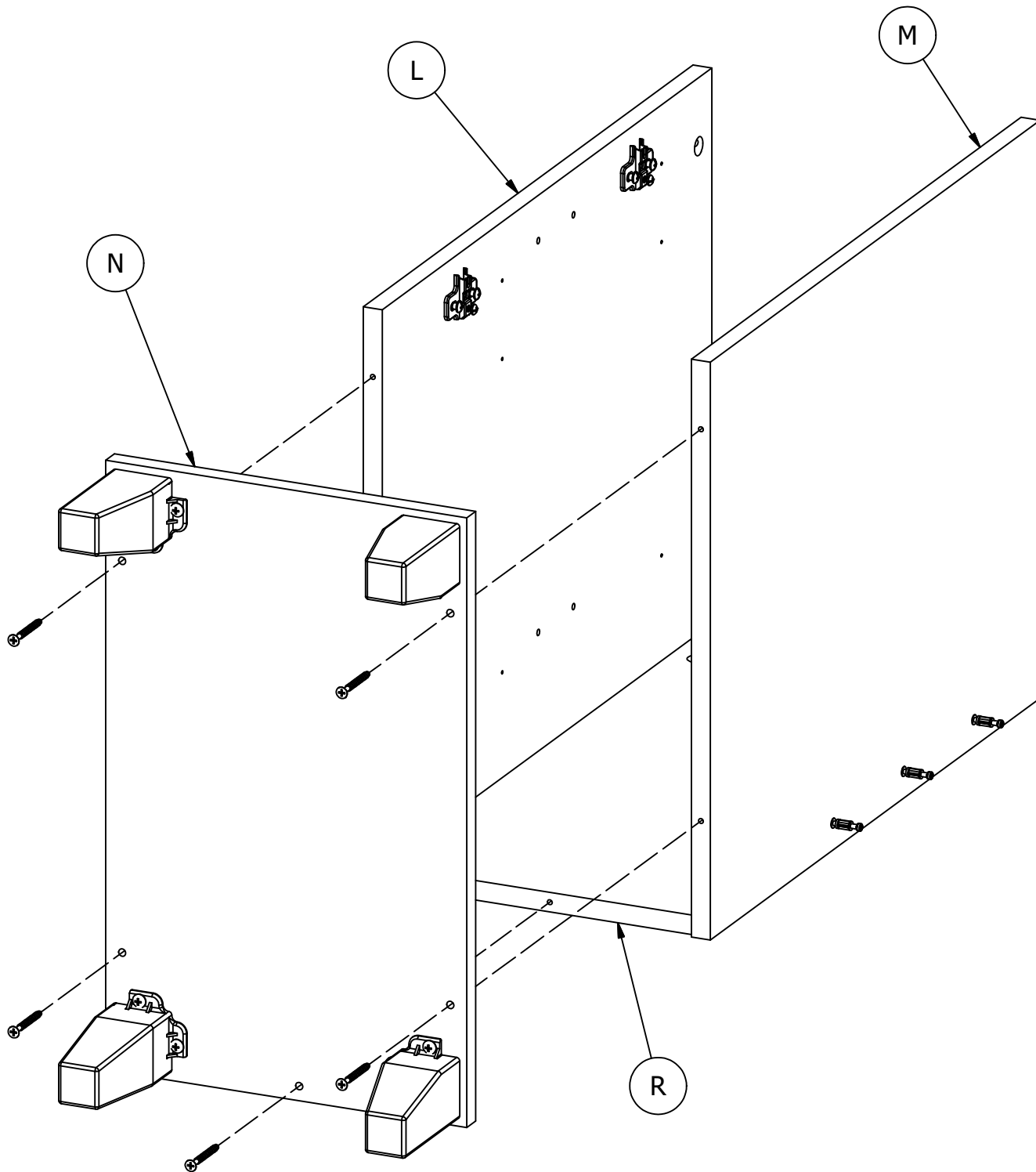
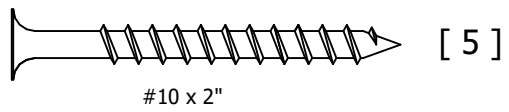
# STEP 14

# Prepare Panel



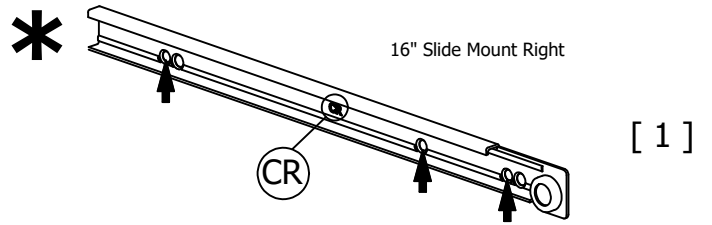
# STEP 15

# Assemble Panels

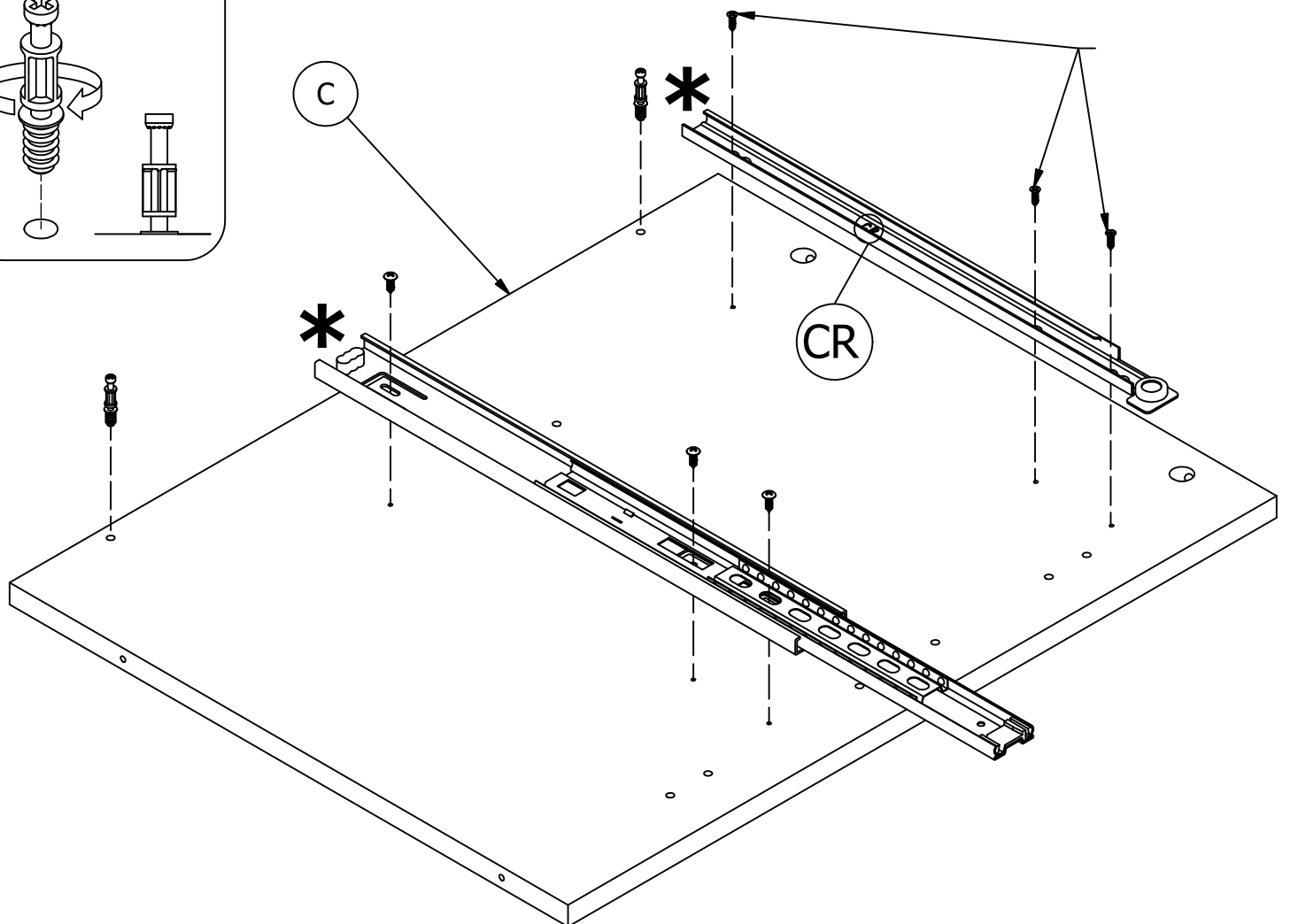
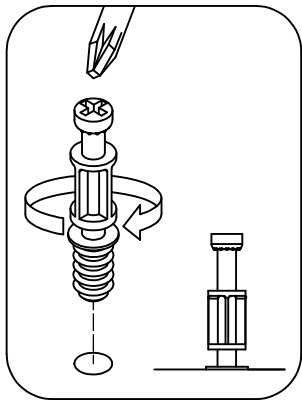
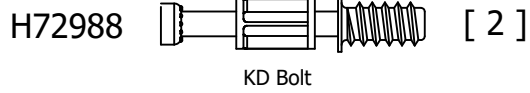
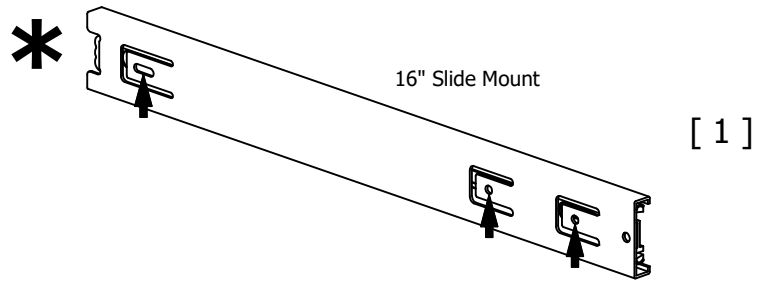
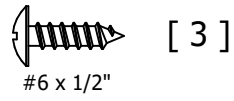


# STEP 16

# Prepare Panel

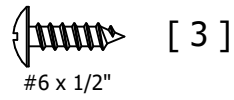
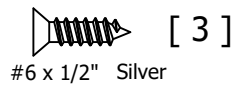


How to Separate and Install Drawer Slides

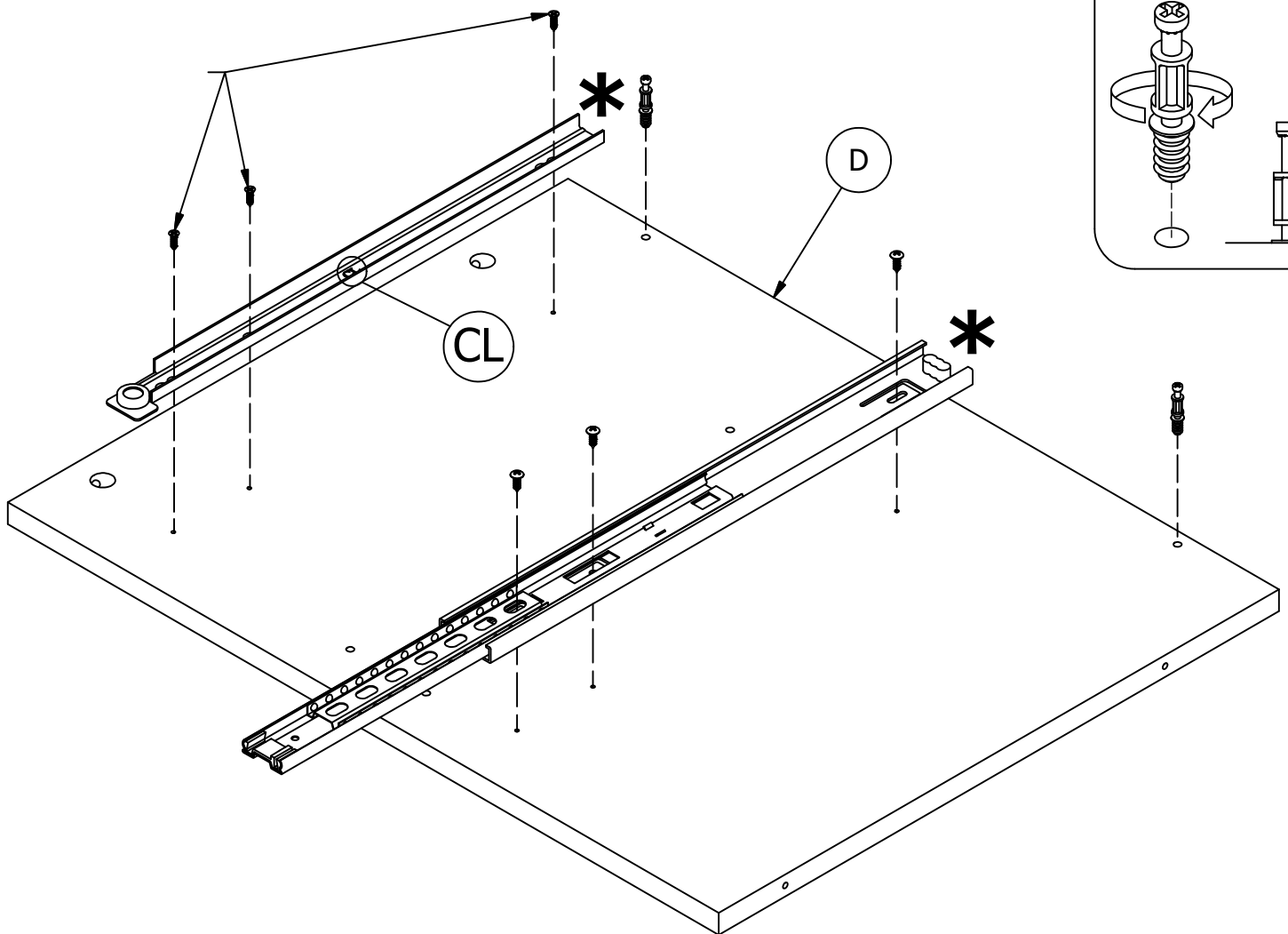
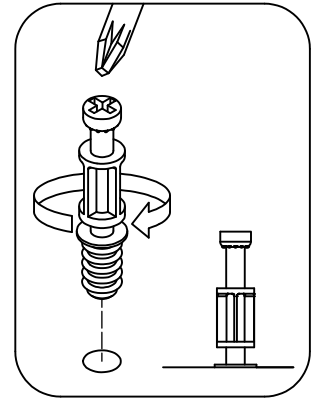
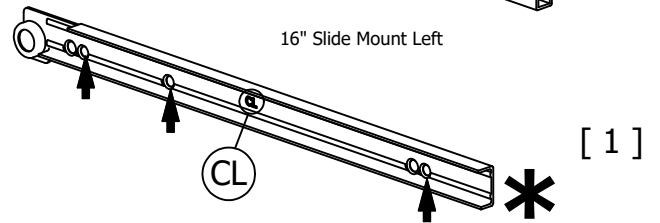
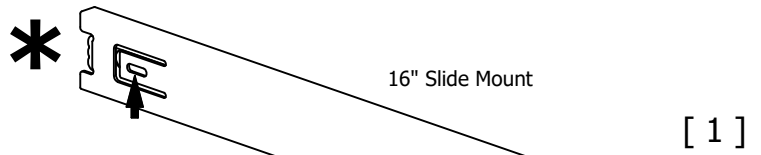
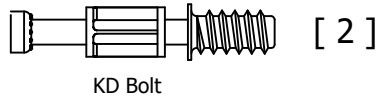


# STEP 17

# Prepare Panel



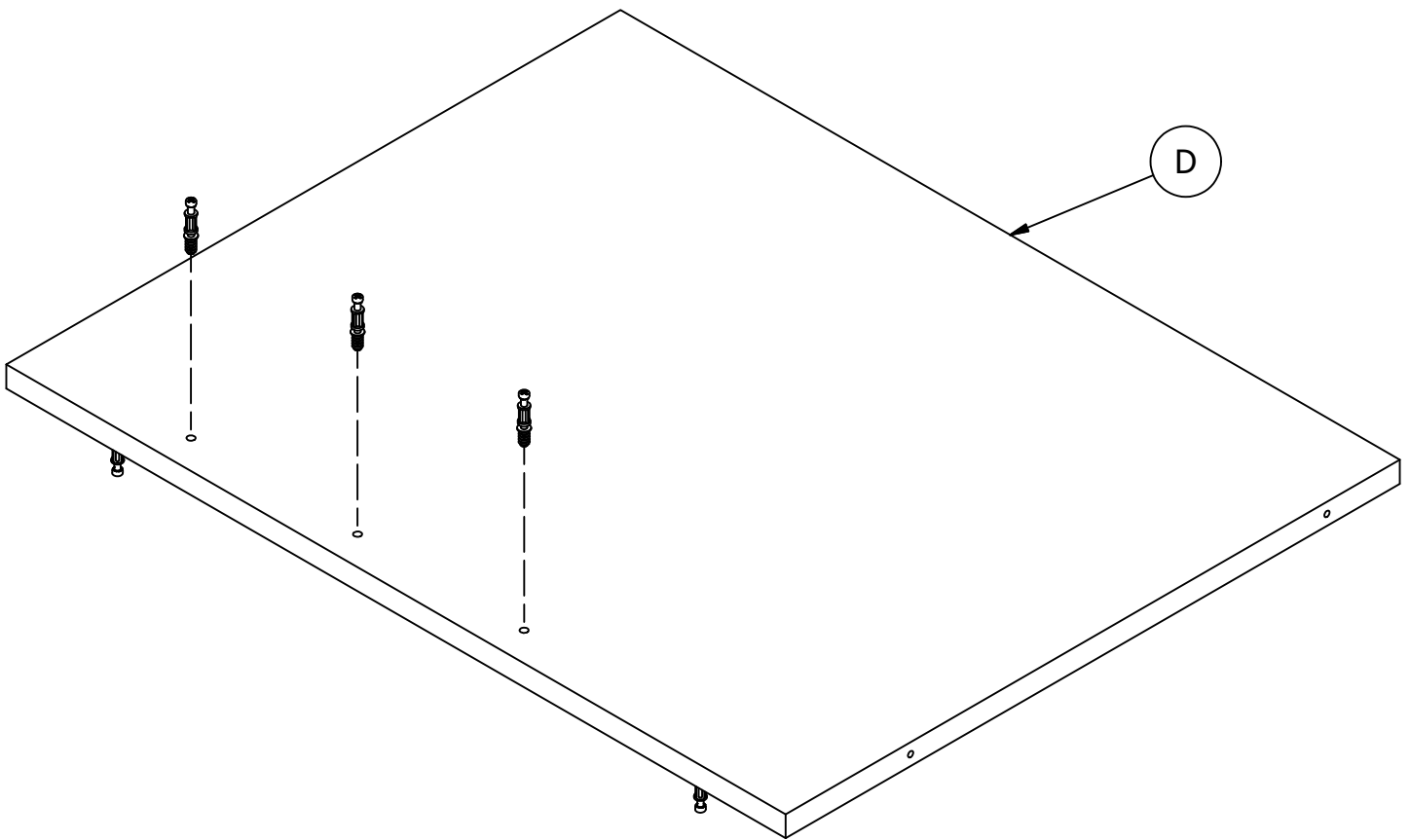
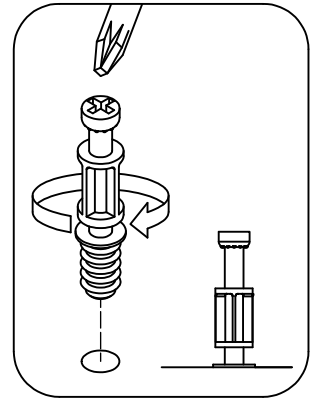
How to Separate and Install Drawer Slides



# STEP 18

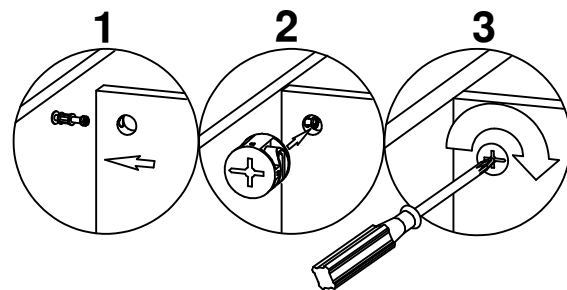
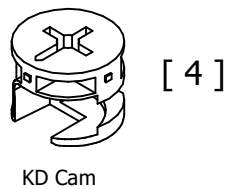
# Prepare Panel

H72988 [ 3 ]  
KD Bolt

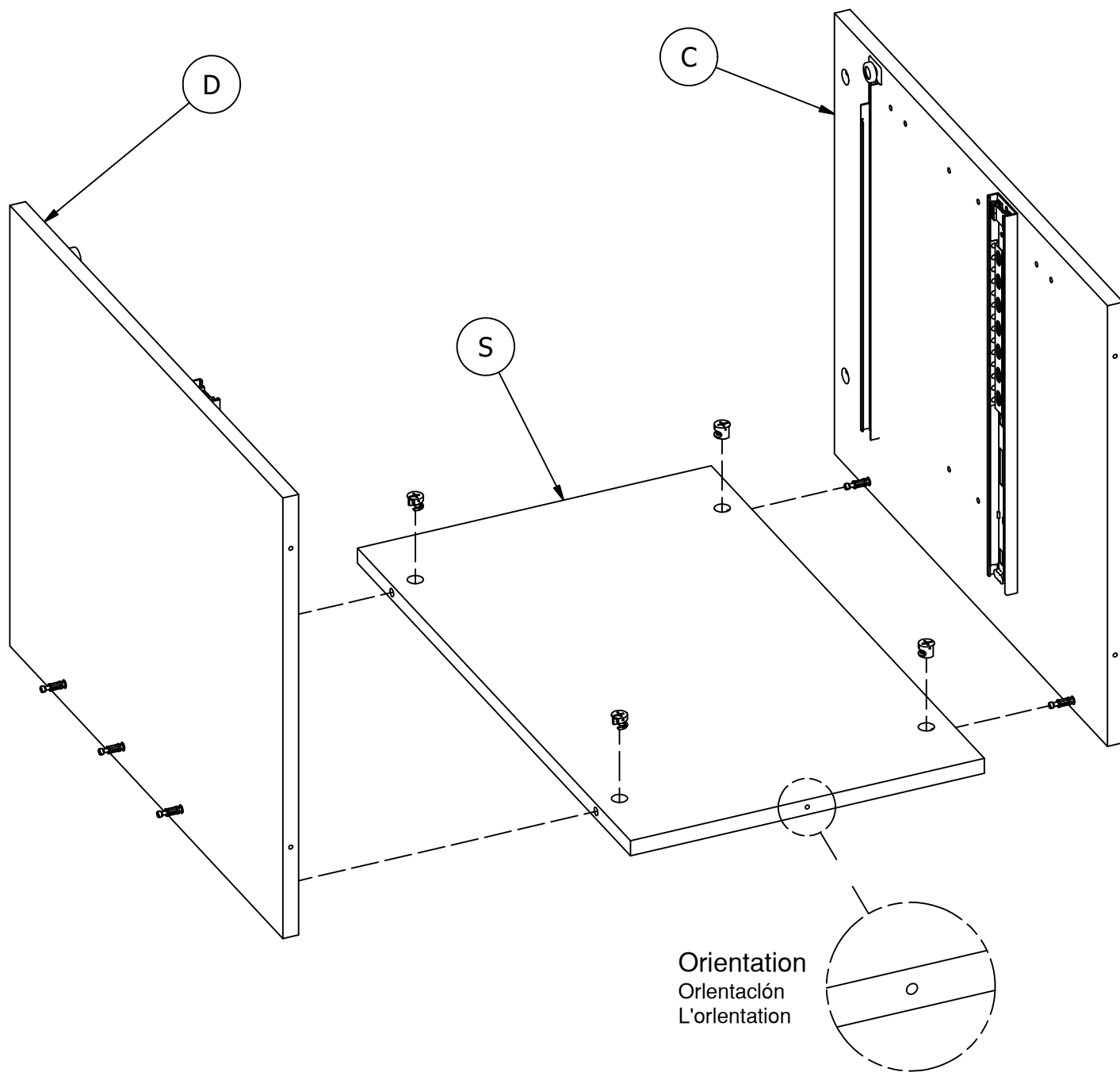


# STEP 19

# Assemble Panels

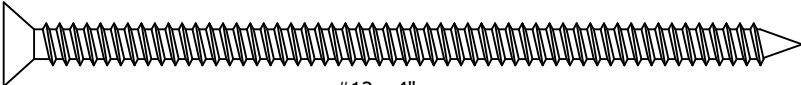


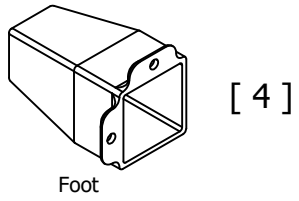
How to Tighten  
KD Cams

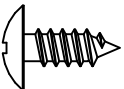


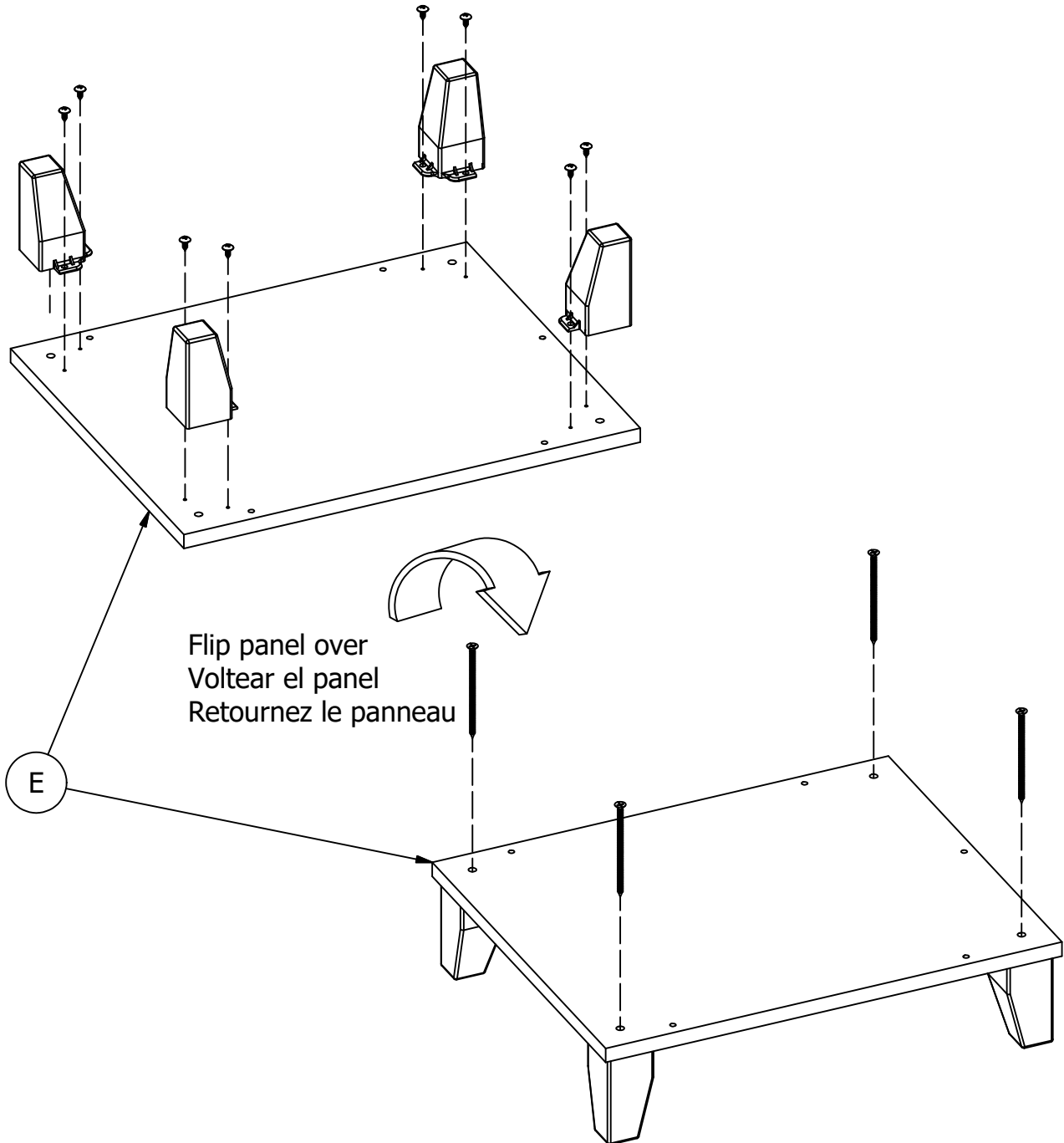
# STEP 20

# Prepare Panel

H143460  [ 4 ]  
#12 x 4"



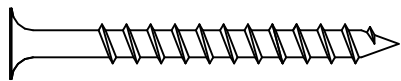
H35251  [ 8 ]  
#10 x 1/2"



# STEP 21

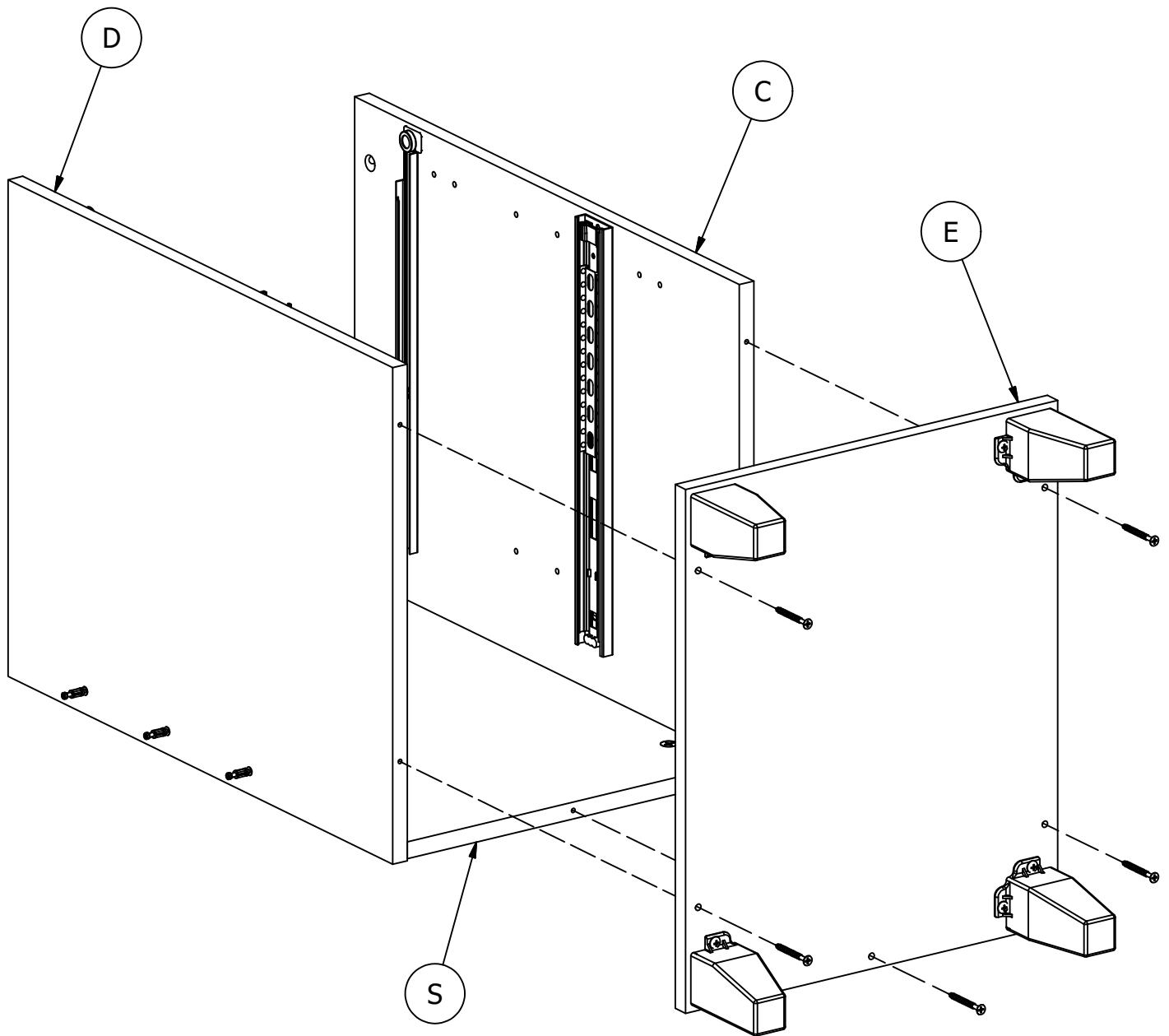
# Assemble Panels

H23491



[ 5 ]

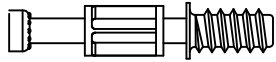
#10 x 2"



# STEP 22

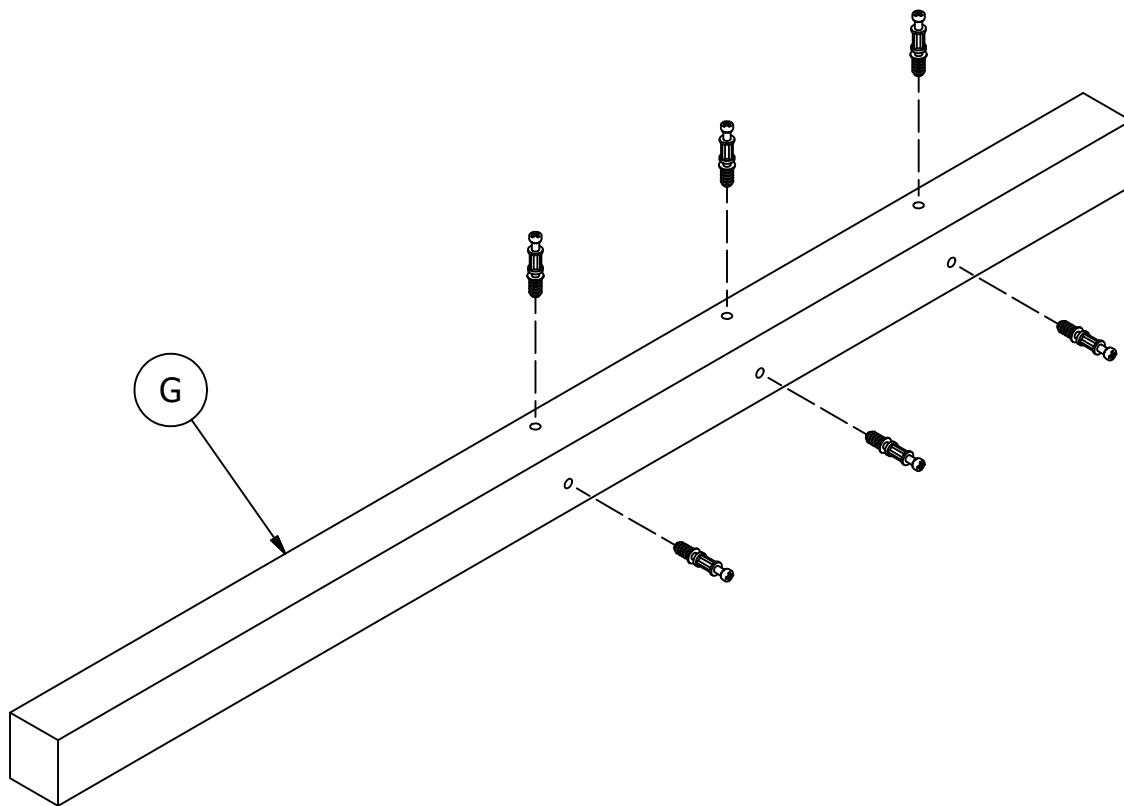
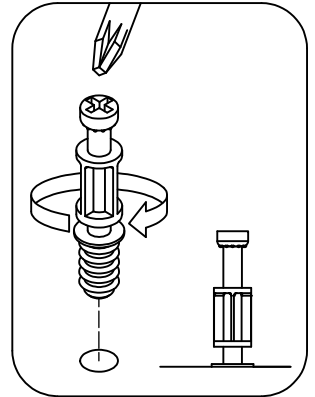
# Prepare Rear Leg

H72988



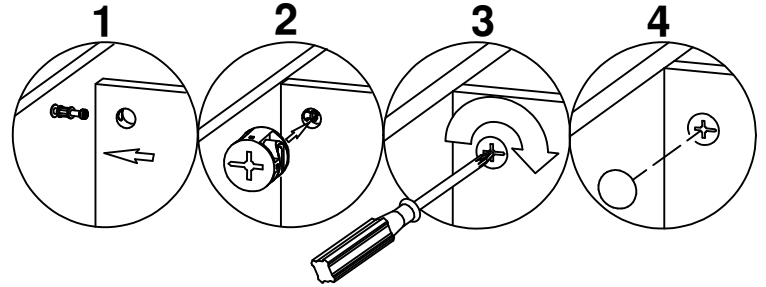
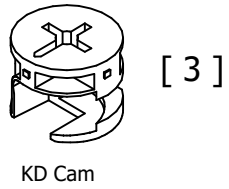
[ 6 ]

KD Bolt

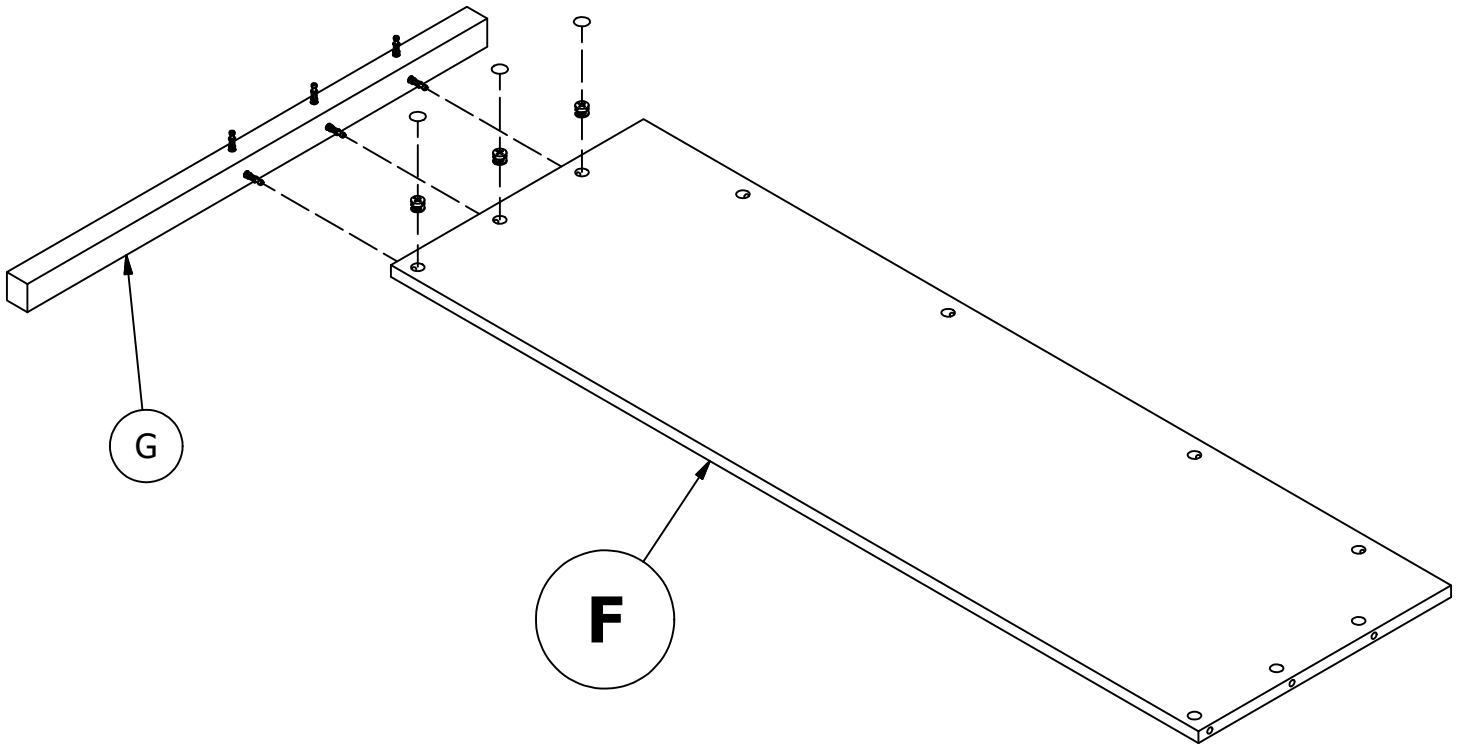
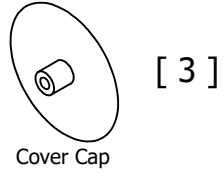


# STEP 23

# Assemble Panels

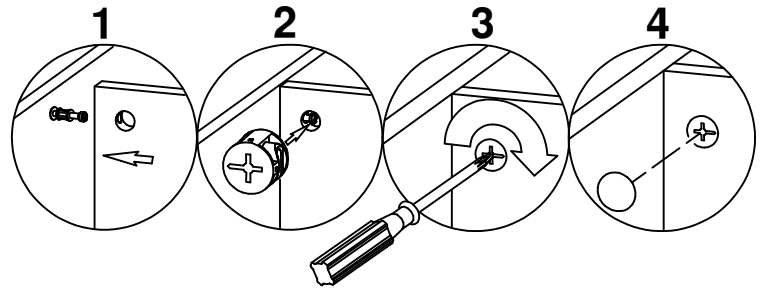
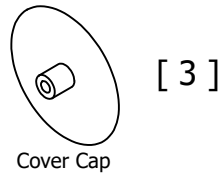
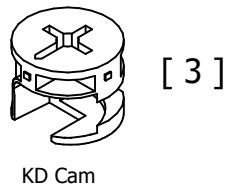


How to Tighten  
KD Cams

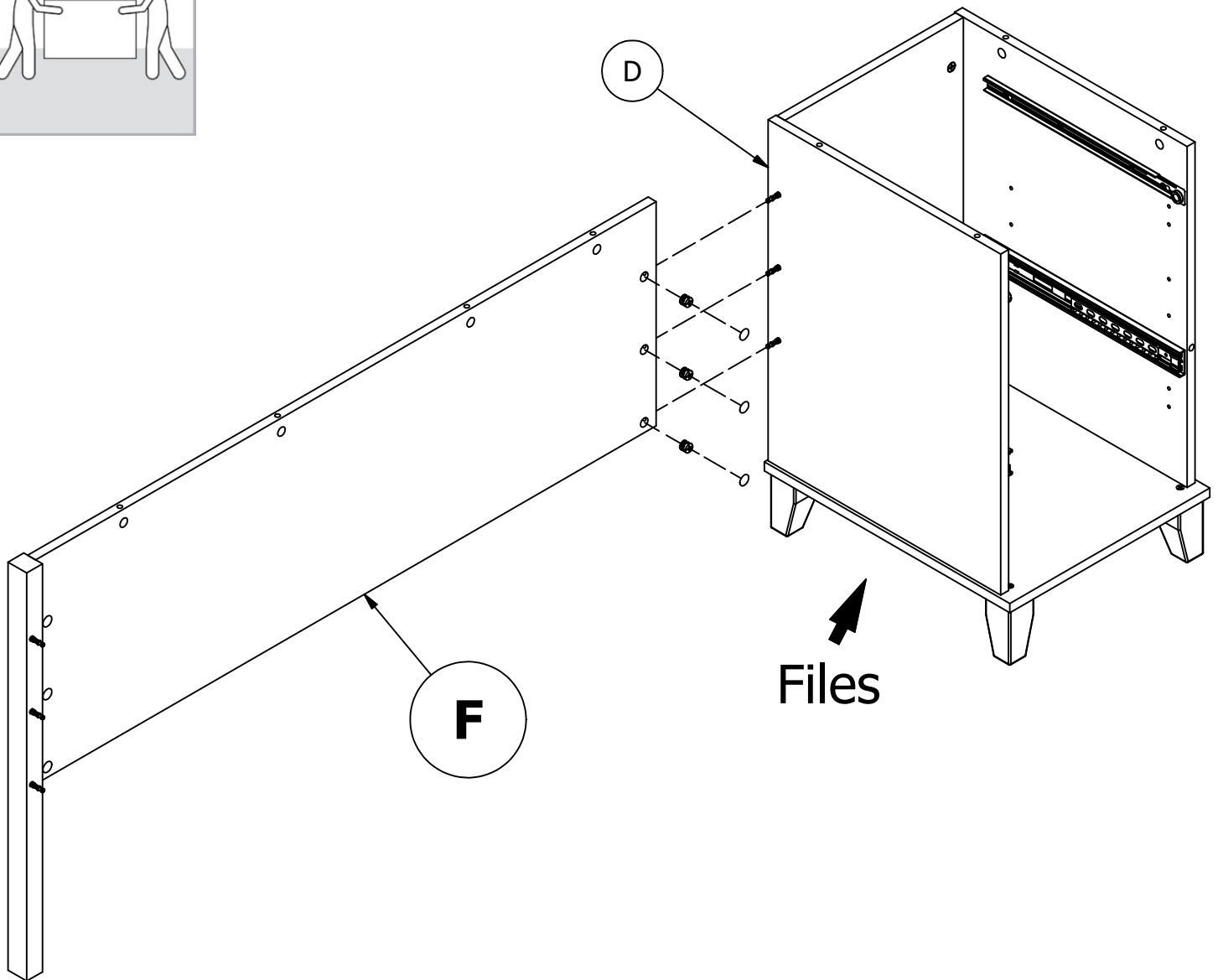
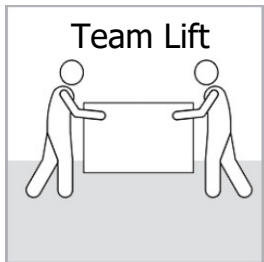


# STEP 24

# Assemble Panel to File Cabinet

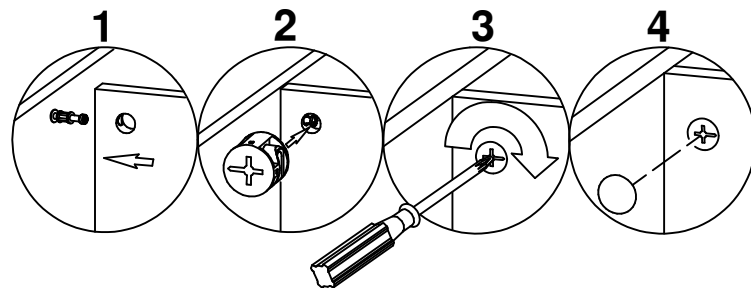
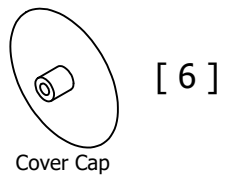
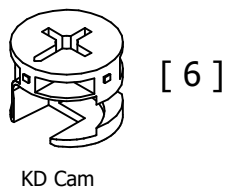


How to Tighten  
KD Cams

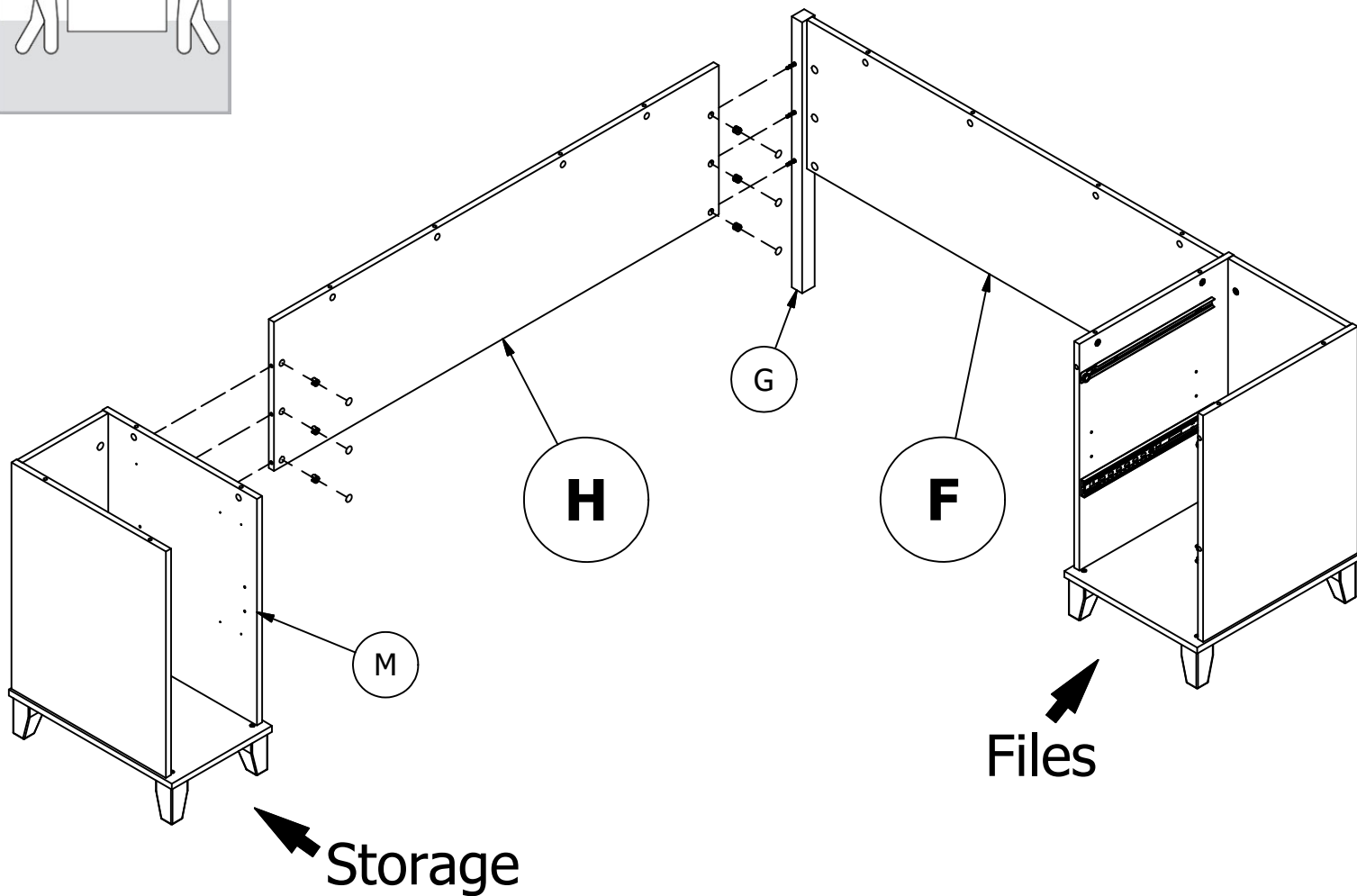


# STEP 25

# Assemble Panel to Storage Cabinet

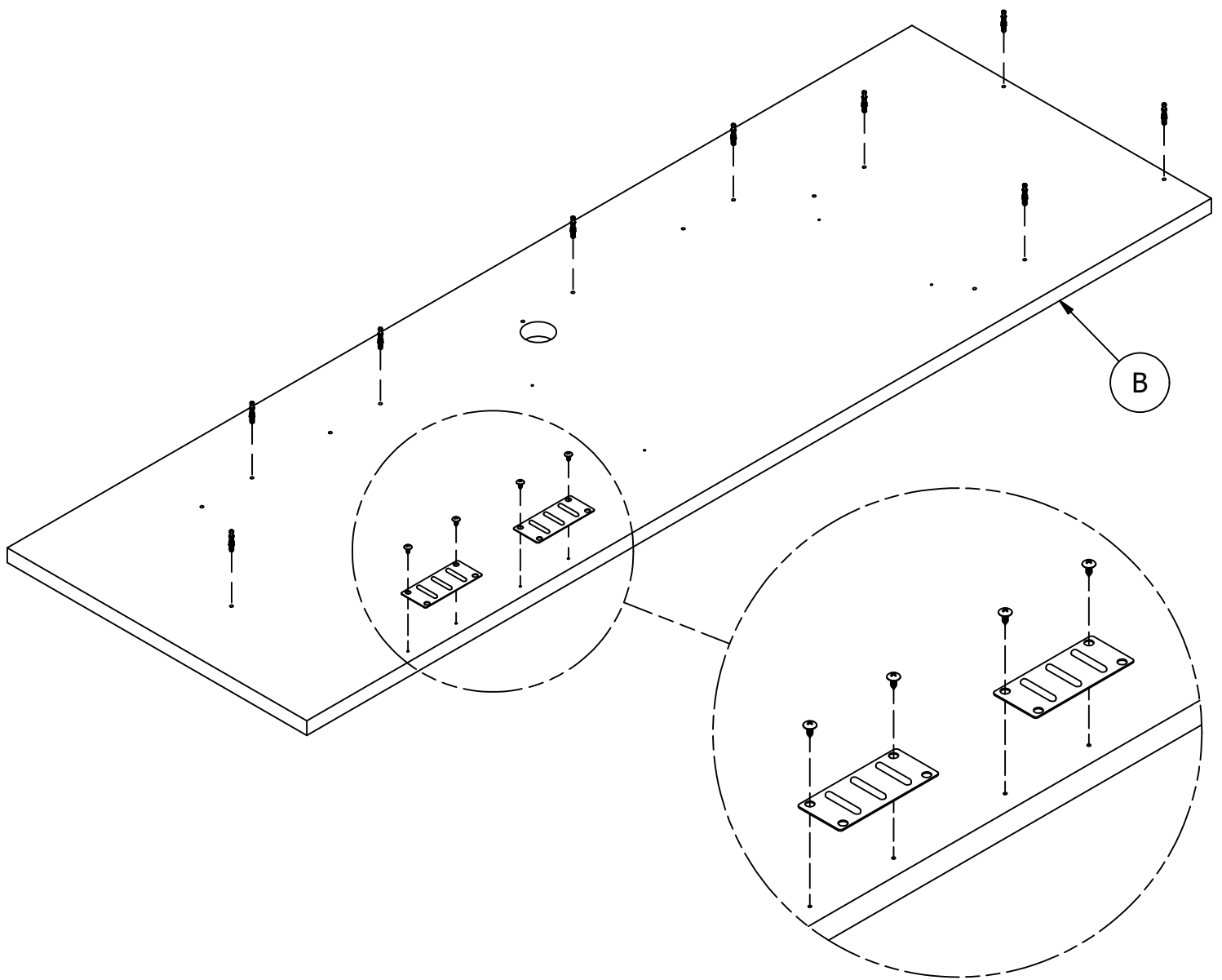
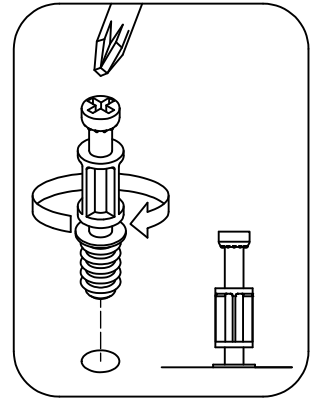
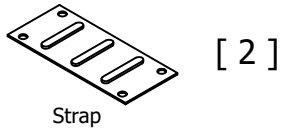
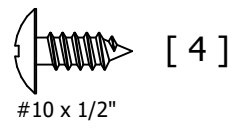
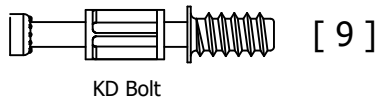


How to Tighten  
KD Cams



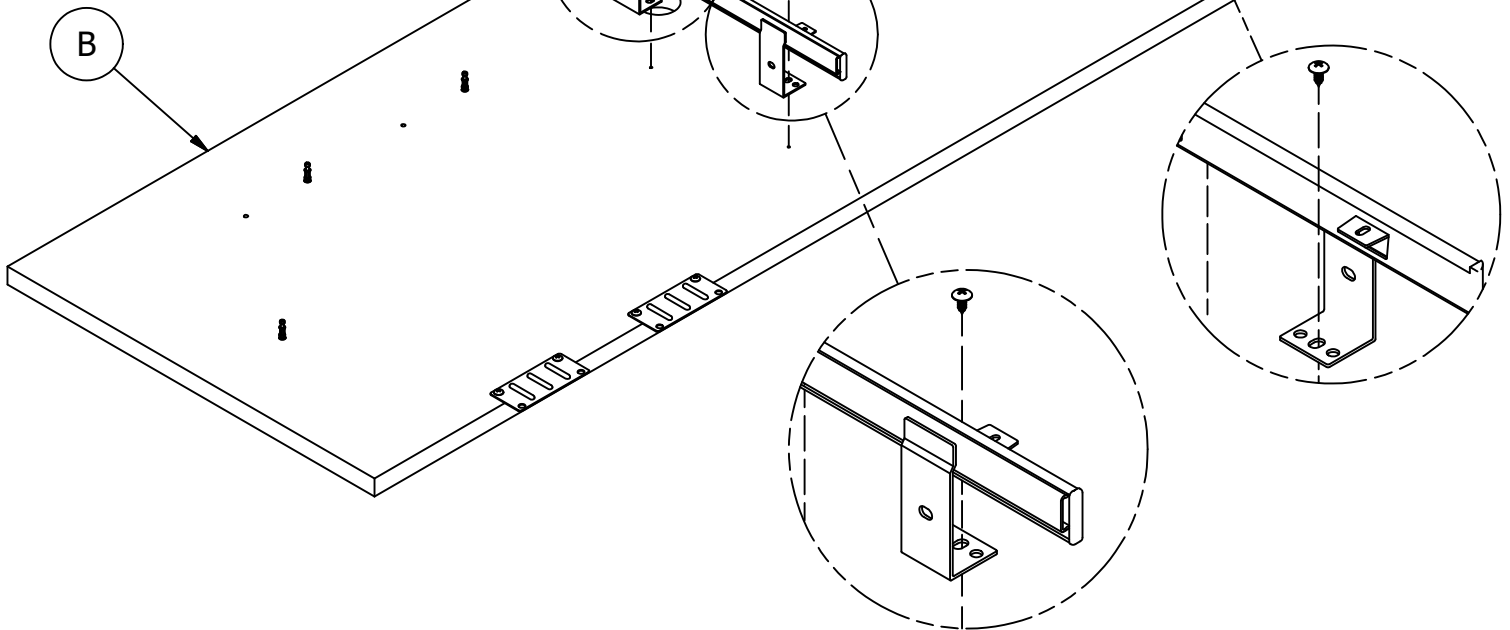
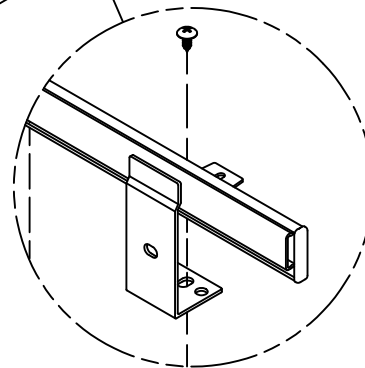
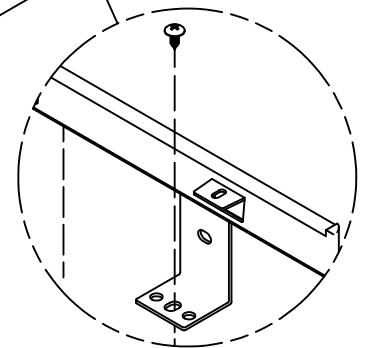
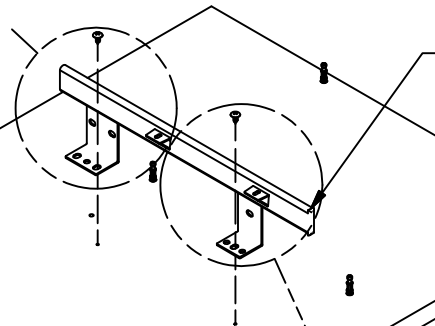
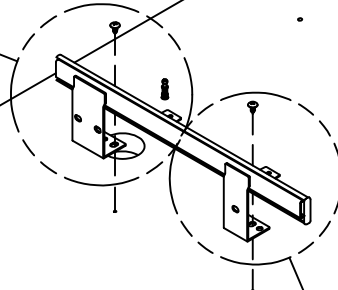
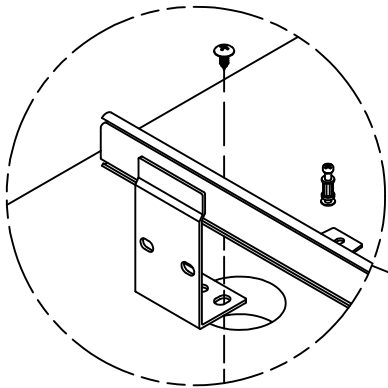
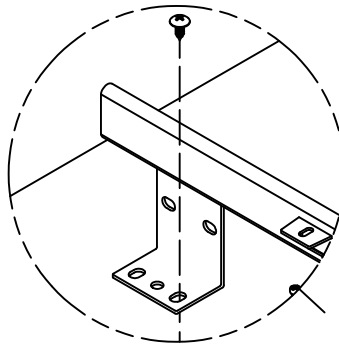
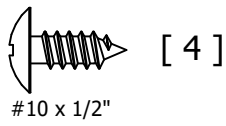
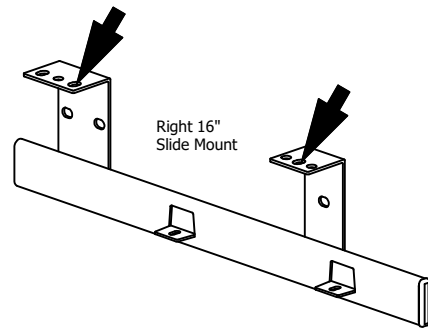
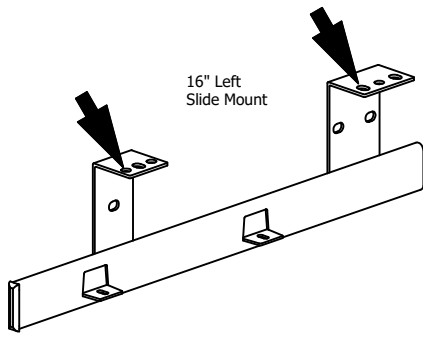
# STEP 26

# Prepare Panel



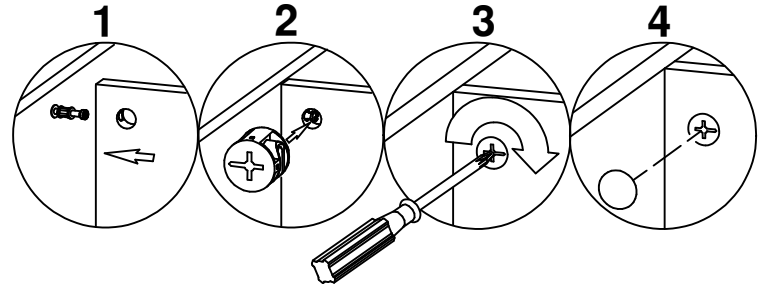
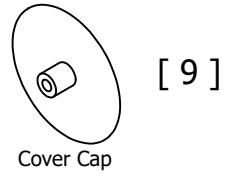
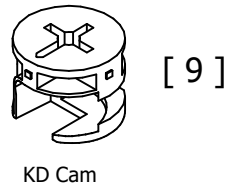
# STEP 27

# Attach Keyboard Hardware

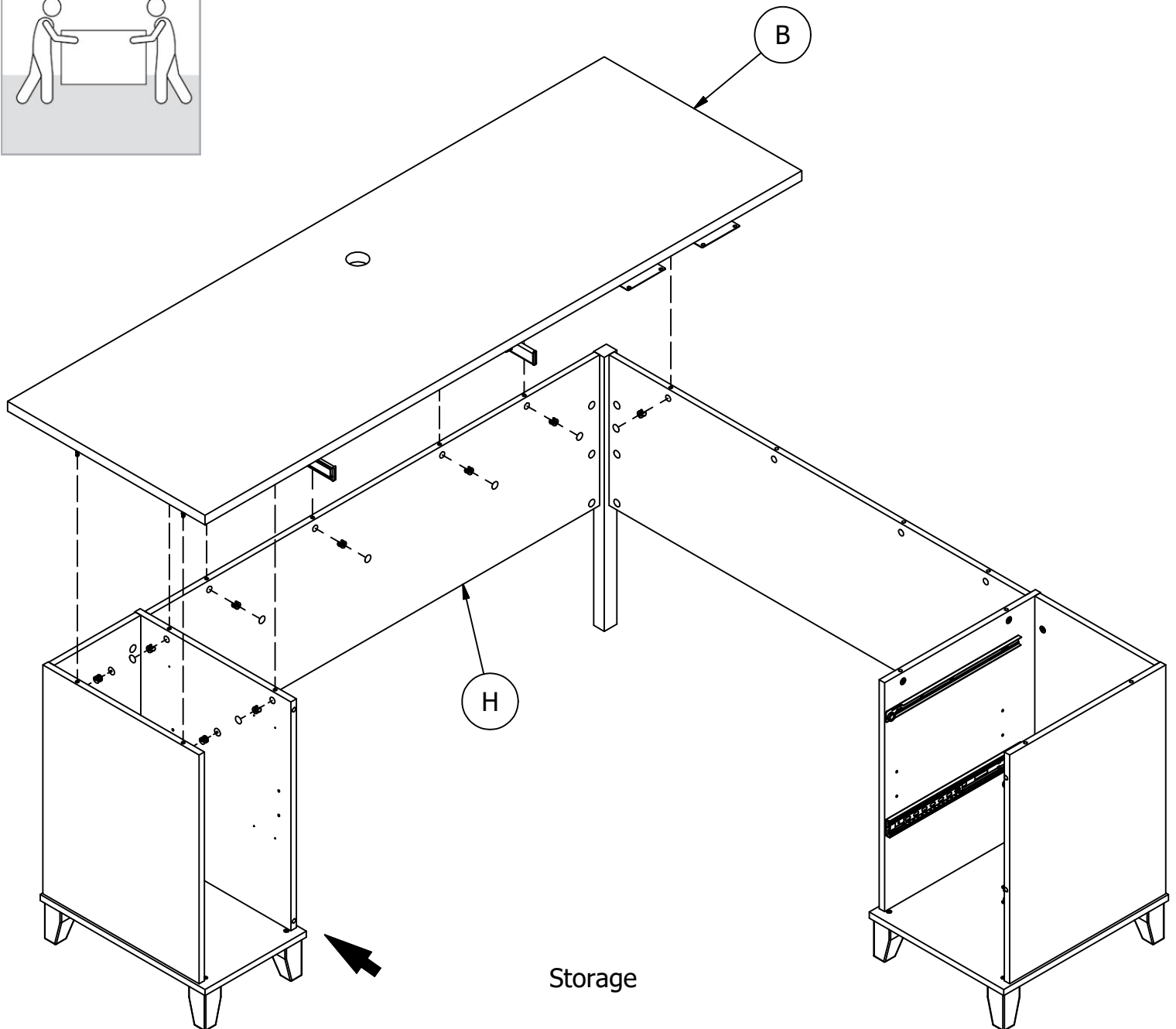
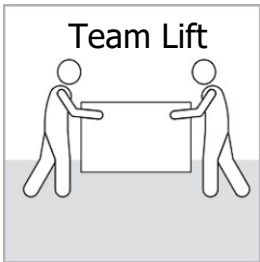


# STEP 28

# Assemble Panels



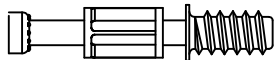
How to Tighten  
KD Cams



# STEP 29

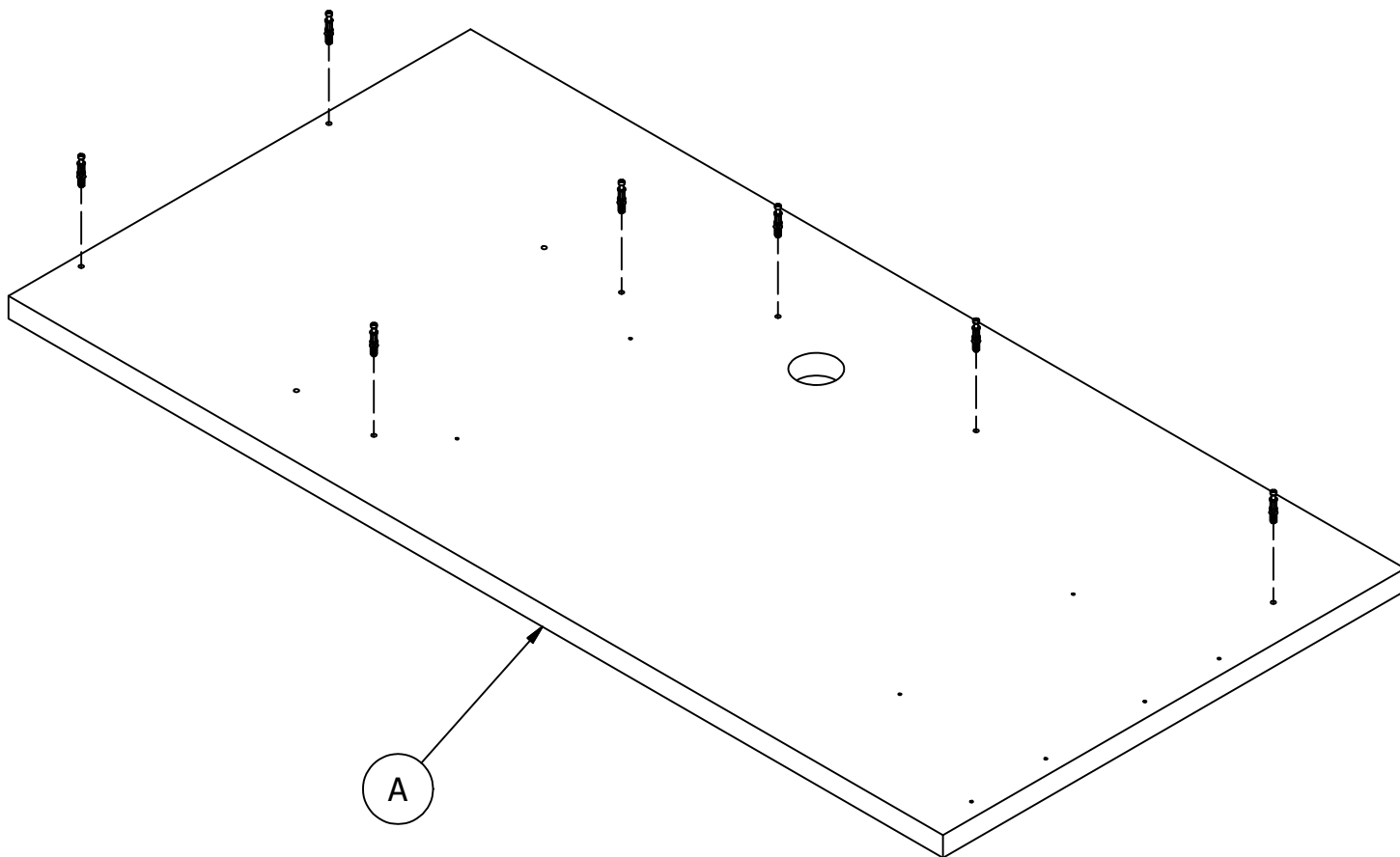
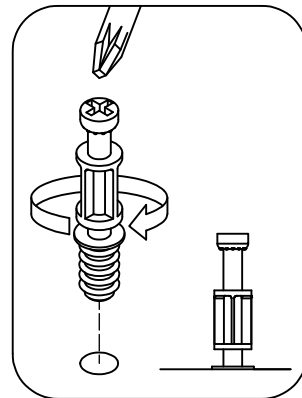
# Prepare Panel

H72988



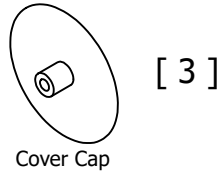
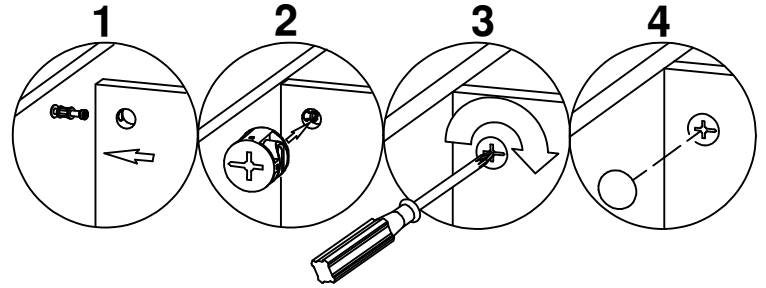
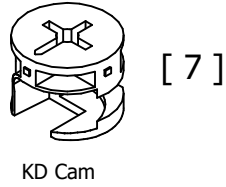
[ 7 ]

KD Bolt

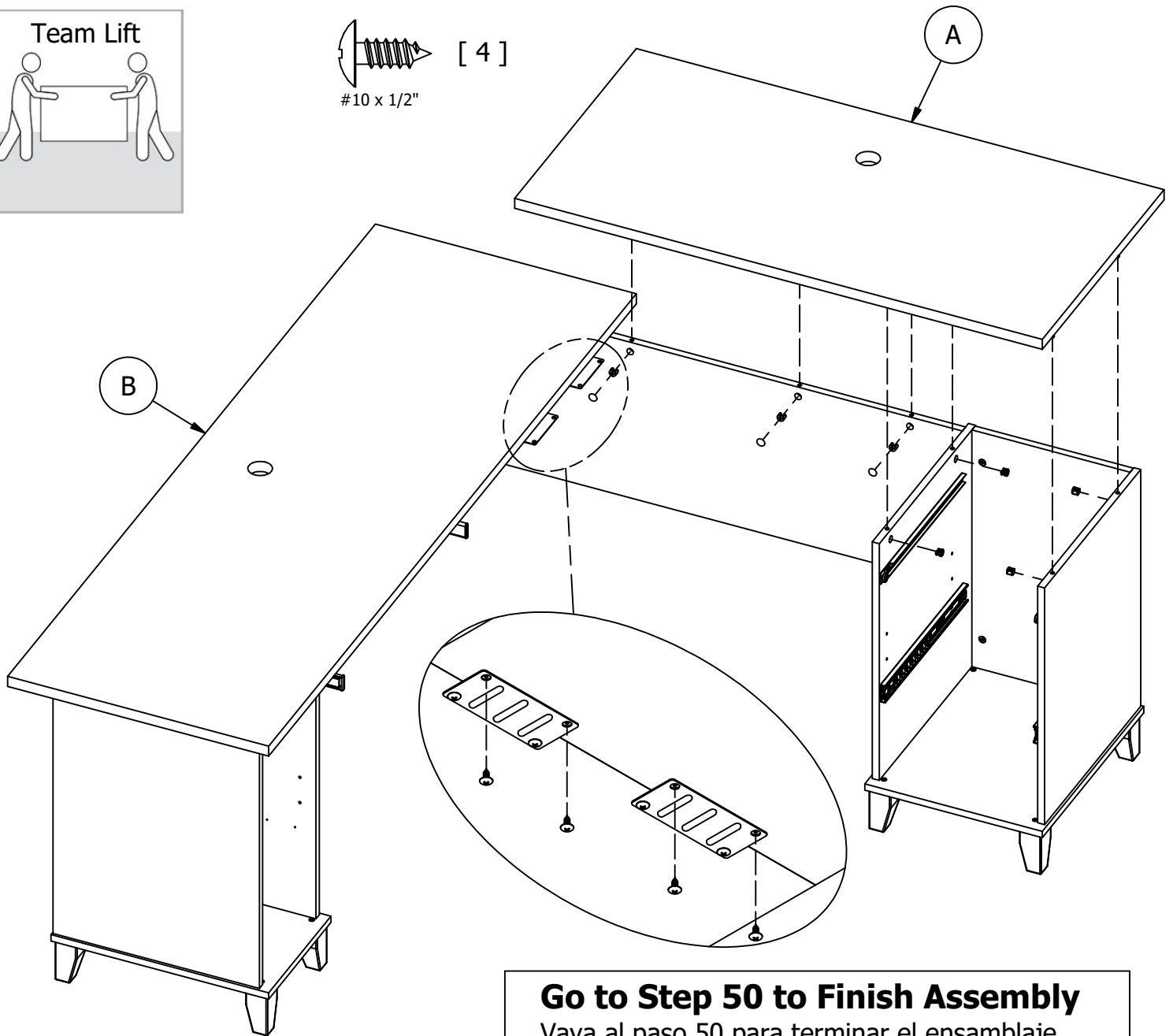
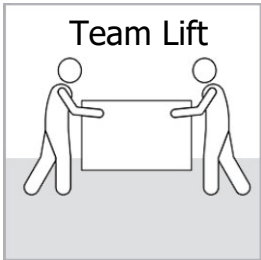
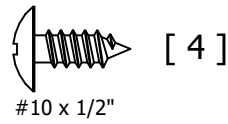


# STEP 30

# Assemble Panels



How to Tighten  
KD Cams



**Go to Step 50 to Finish Assembly**  
Vaya al paso 50 para terminar el ensamblaje  
Passez à l'étape 50 pour terminer l'assemblage

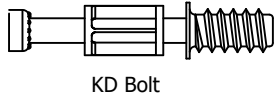
## Begin Option 2 Assembly

Comenzar el ensamblaje de la opción 2

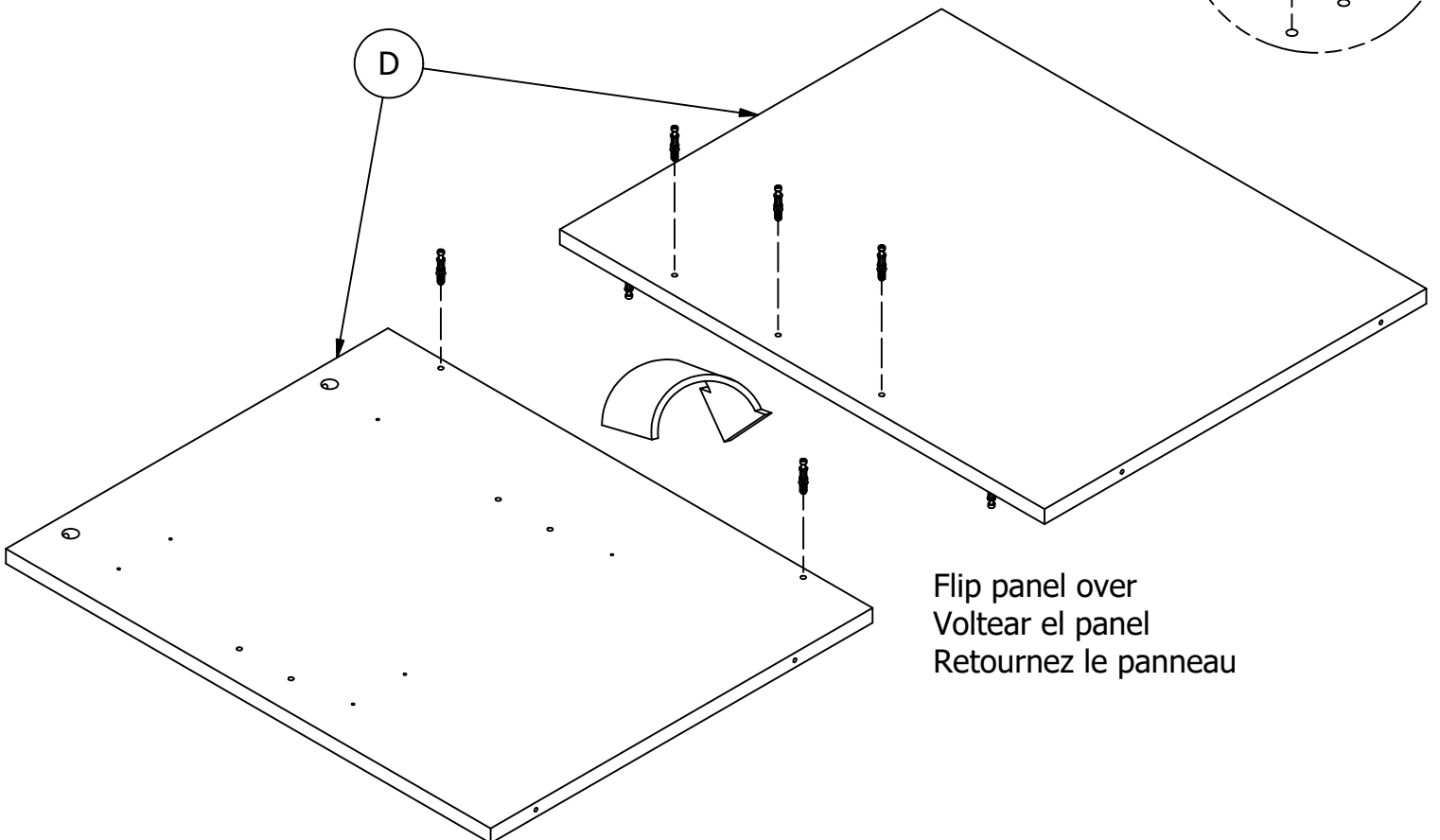
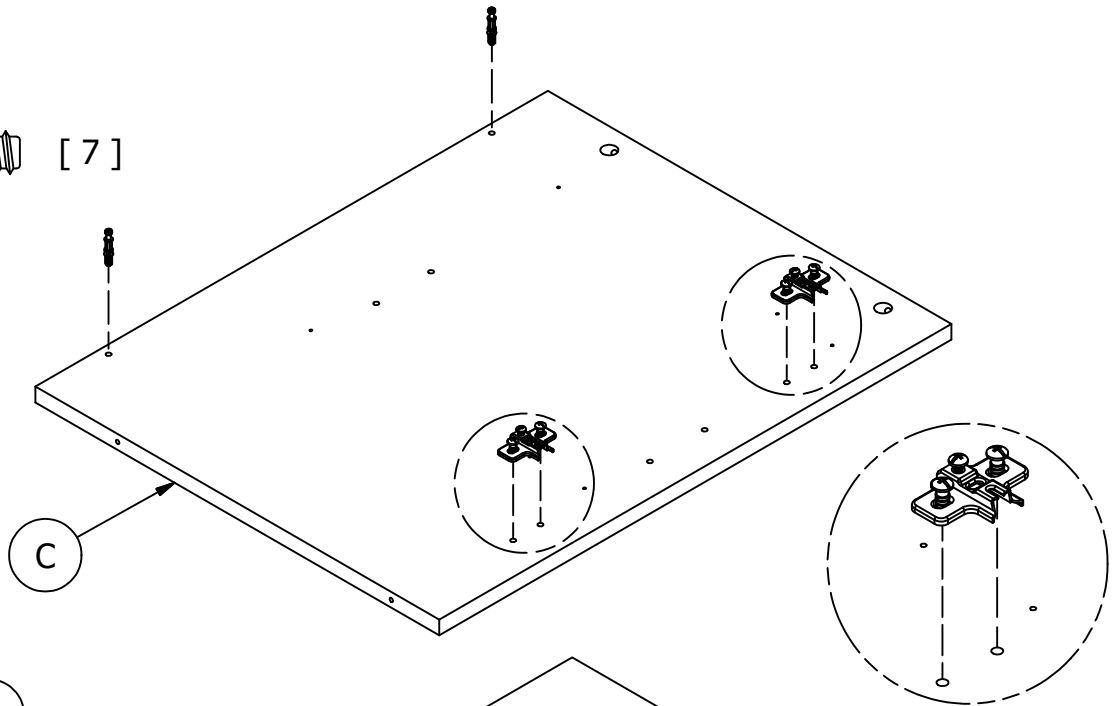
Commencer l'assemblage de l'option 2



[ 2 ]



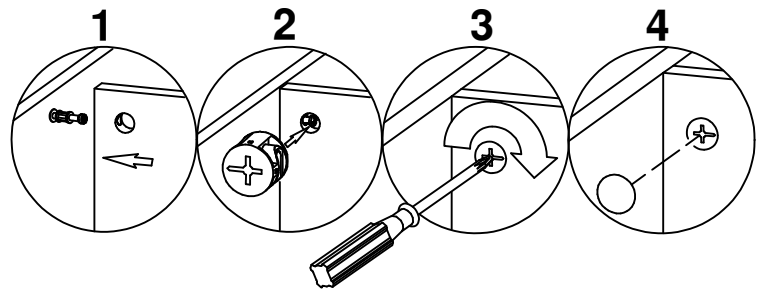
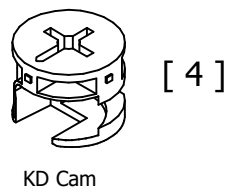
[ 7 ]



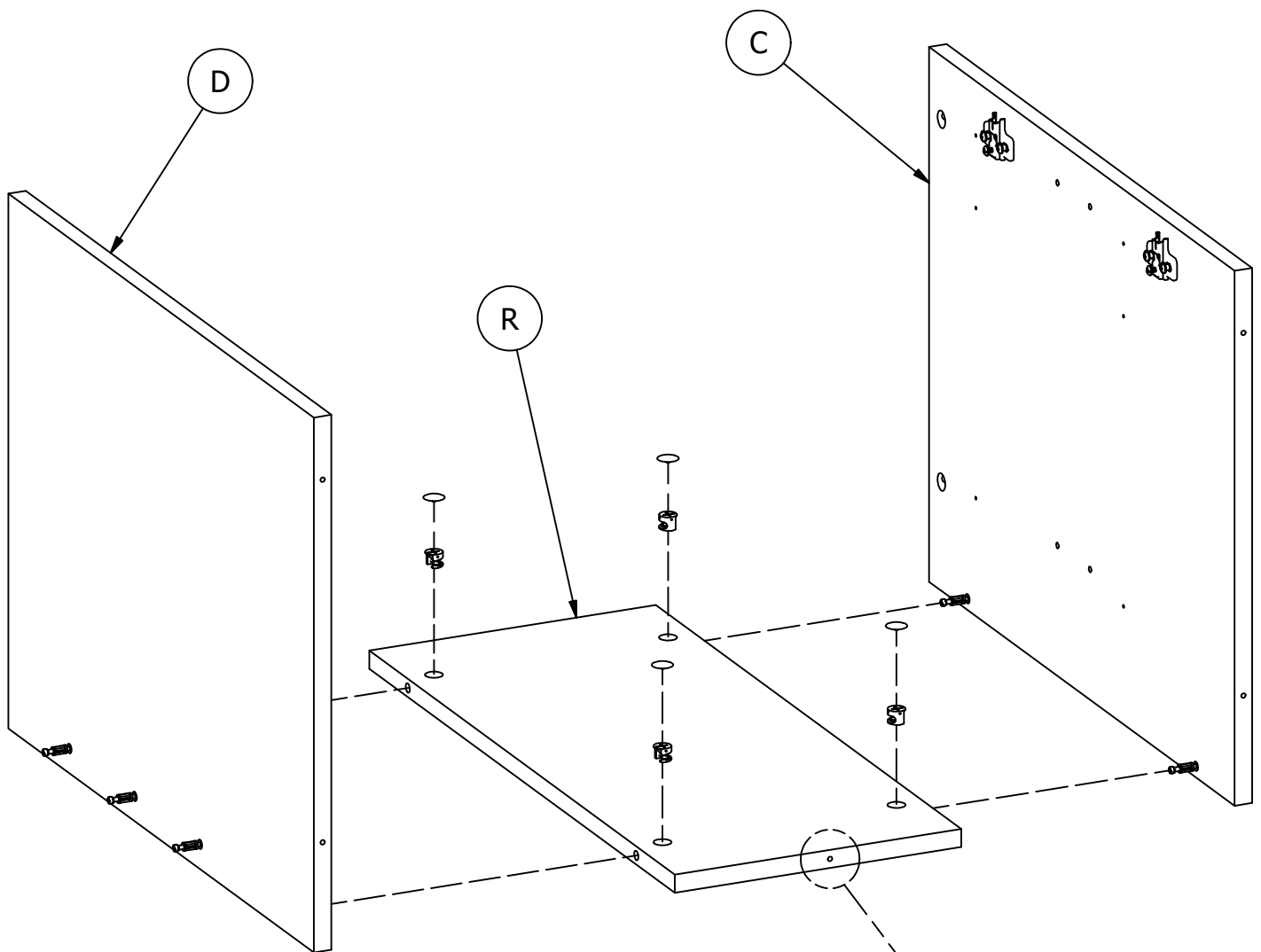
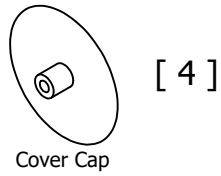
Flip panel over  
Voltrear el panel  
Retournez le panneau

# STEP 31

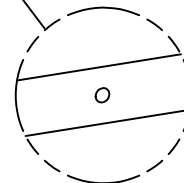
# Assemble Panels



How to Tighten  
KD Cams

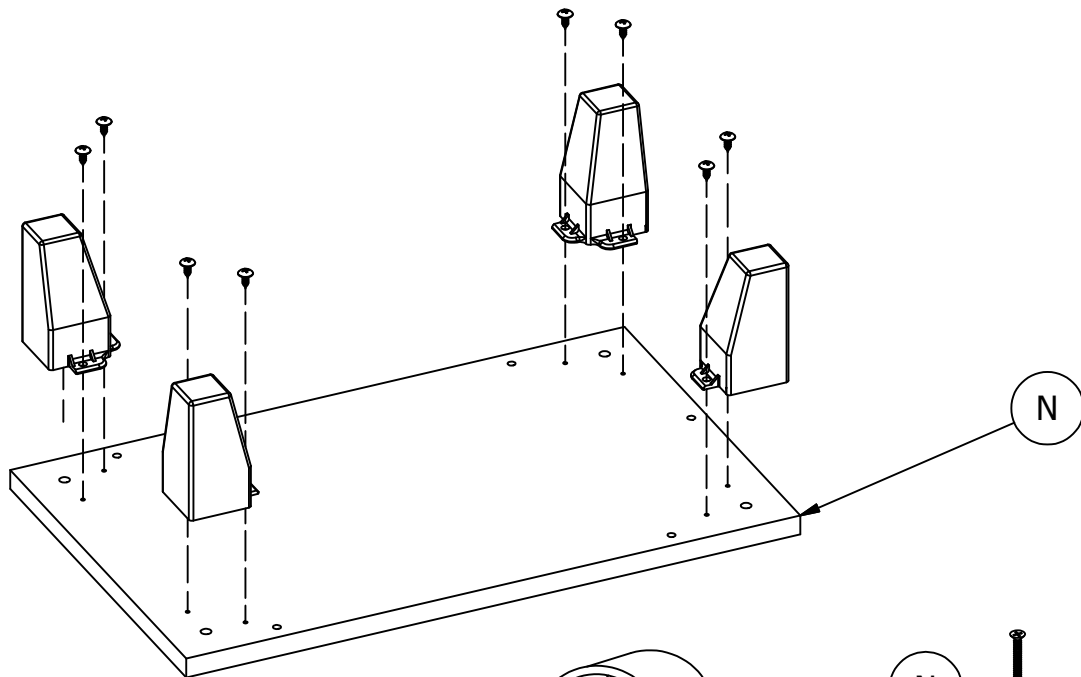
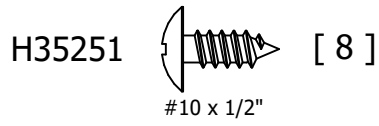
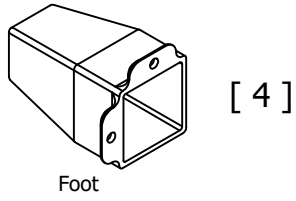
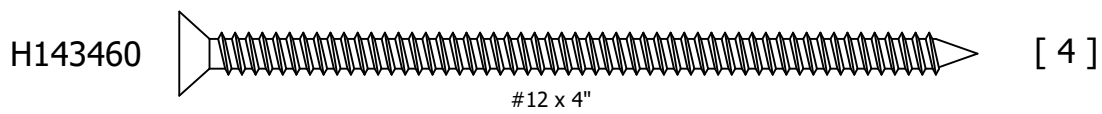


Orientation  
Orientación  
L'orientation

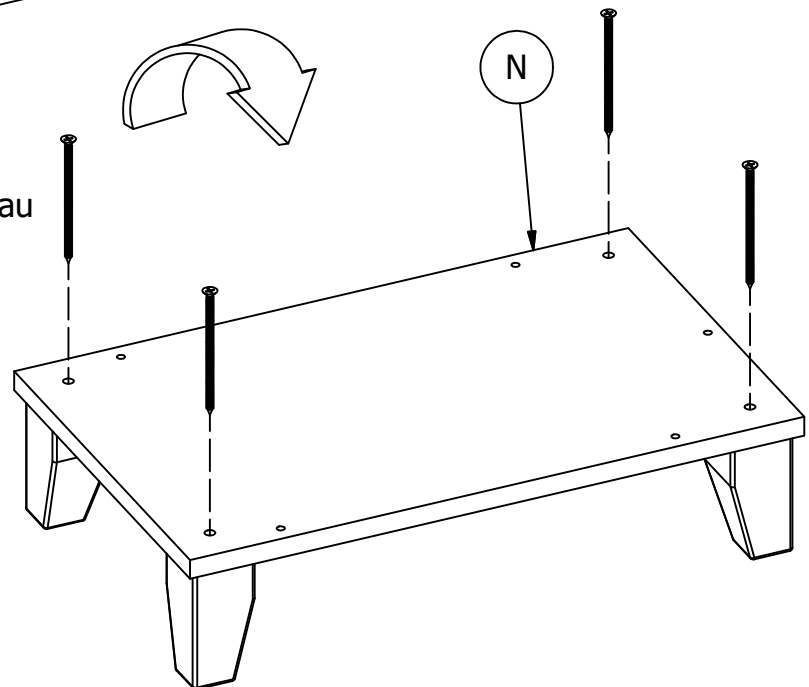


# STEP 33

# Assemble Panels

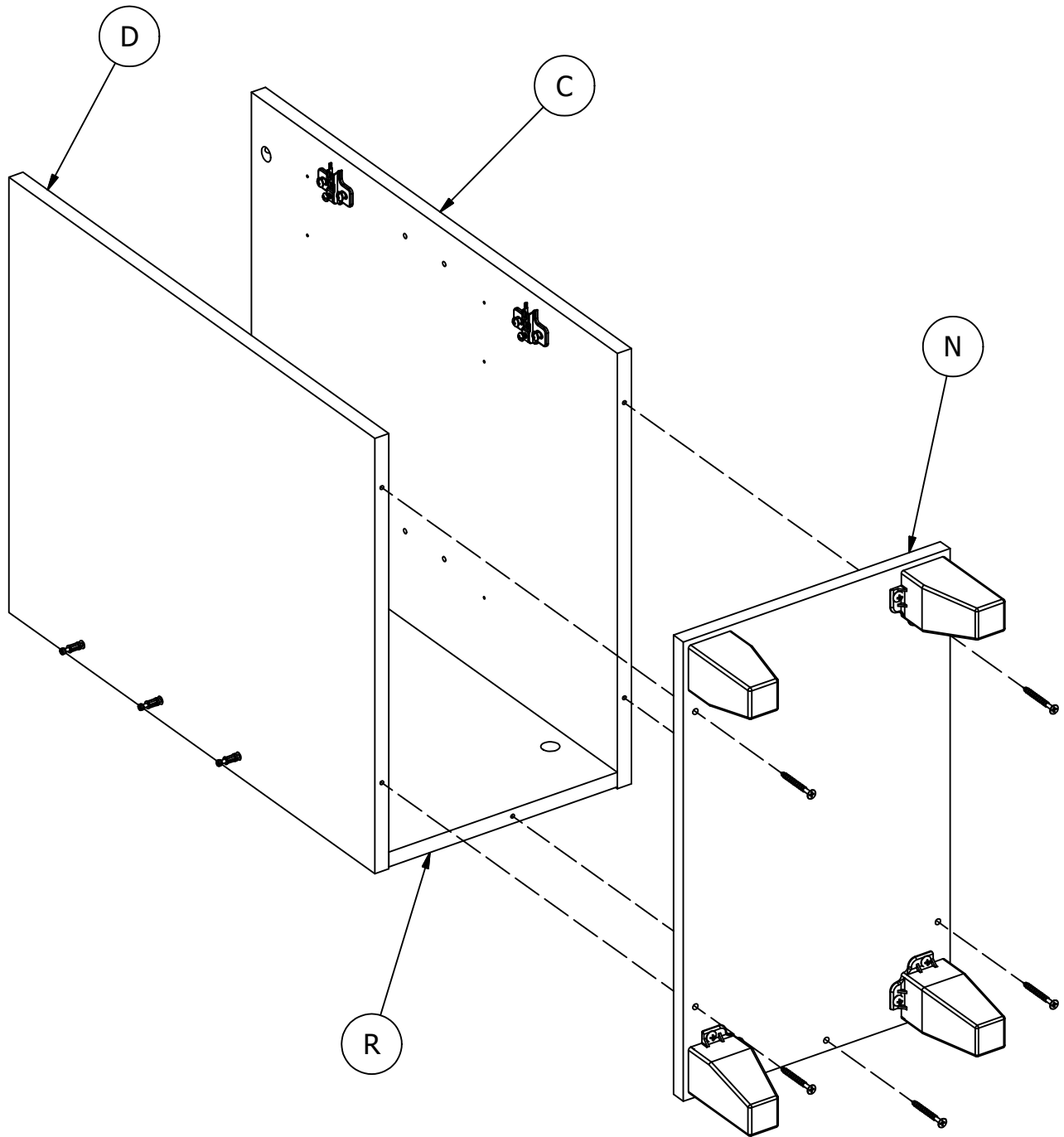
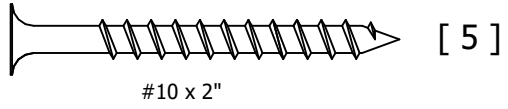


Flip panel over  
Voltear el panel  
Retournez le panneau



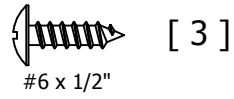
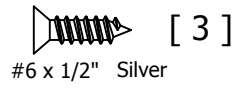
# STEP 34

# Assemble Panels

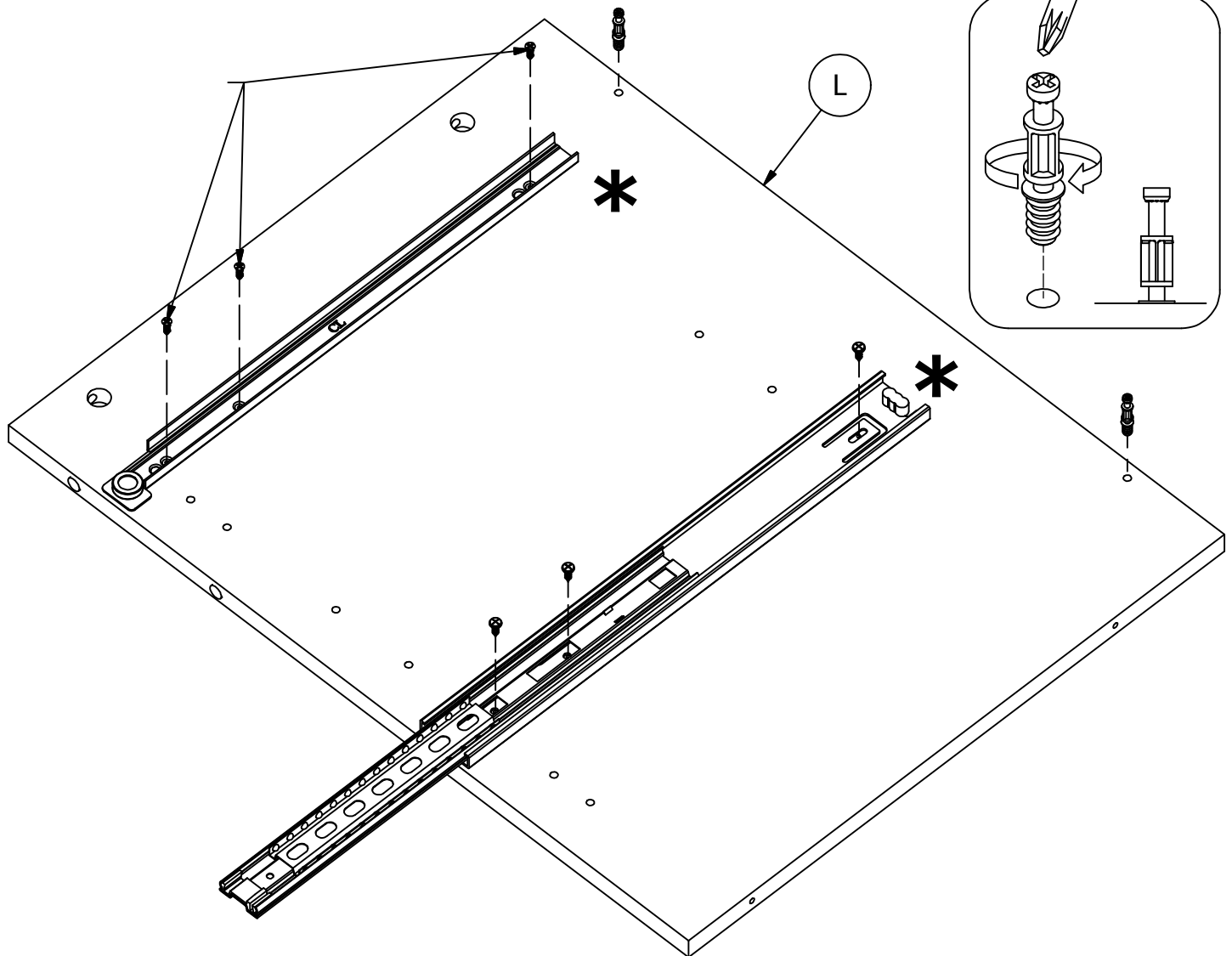
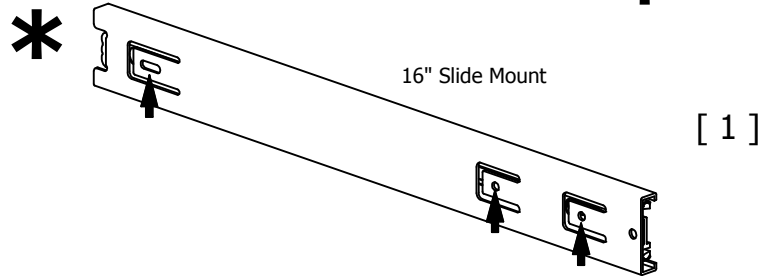
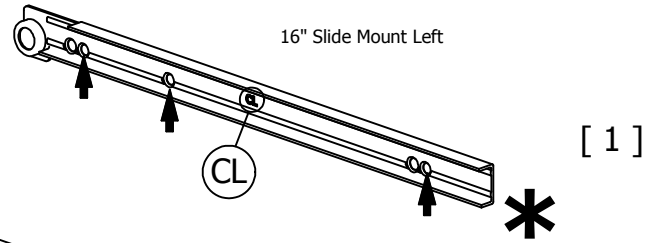
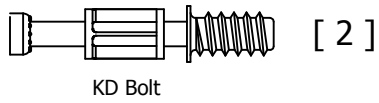


# STEP 35

# Prepare Panel





How to Separate  
and Install Drawer  
Slides




# STEP 36

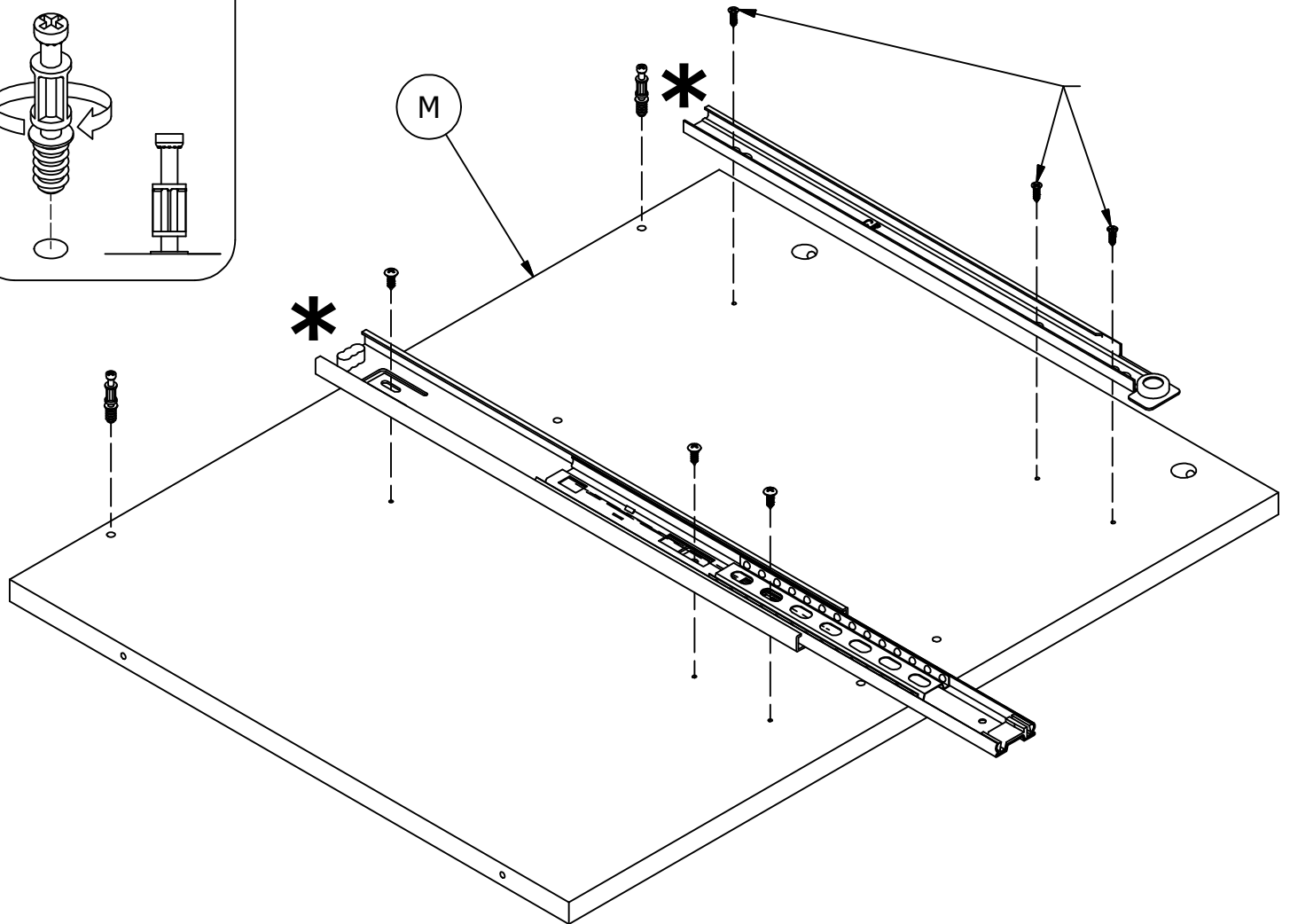
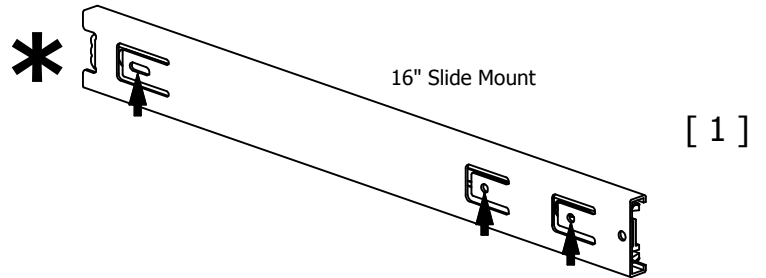
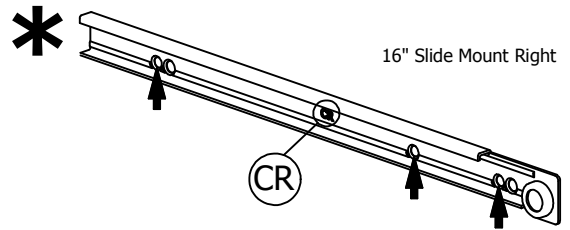
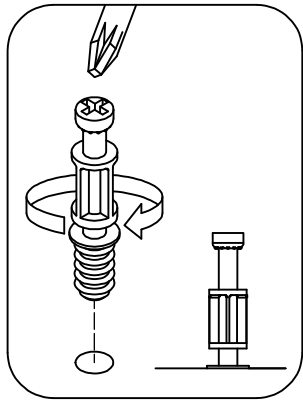
# Prepare Panel

 [ 3 ]  
#6 x 1/2" Silver

 [ 3 ]  
#6 x 1/2"

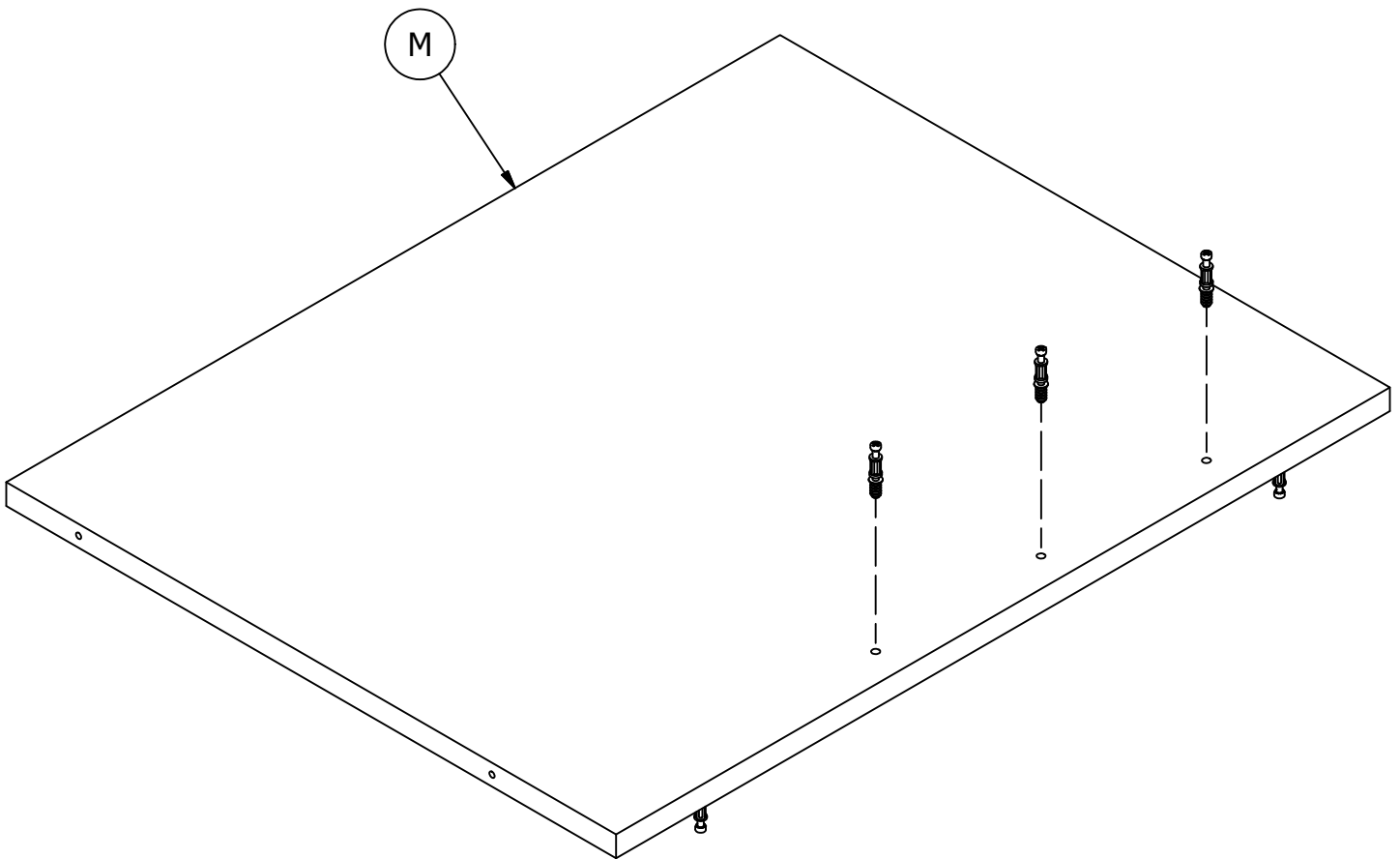
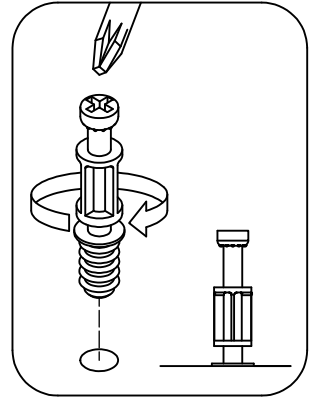
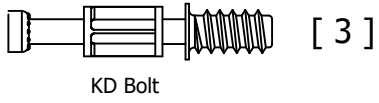
How to Separate  
and Install Drawer  
Slides

 [ 2 ]  
KD Bolt



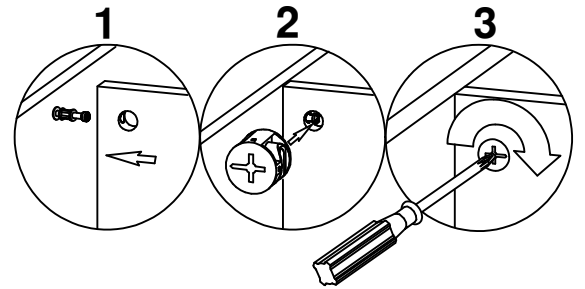
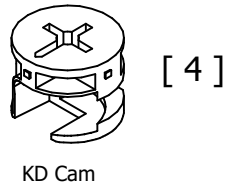
# STEP 37

# Prepare Panel

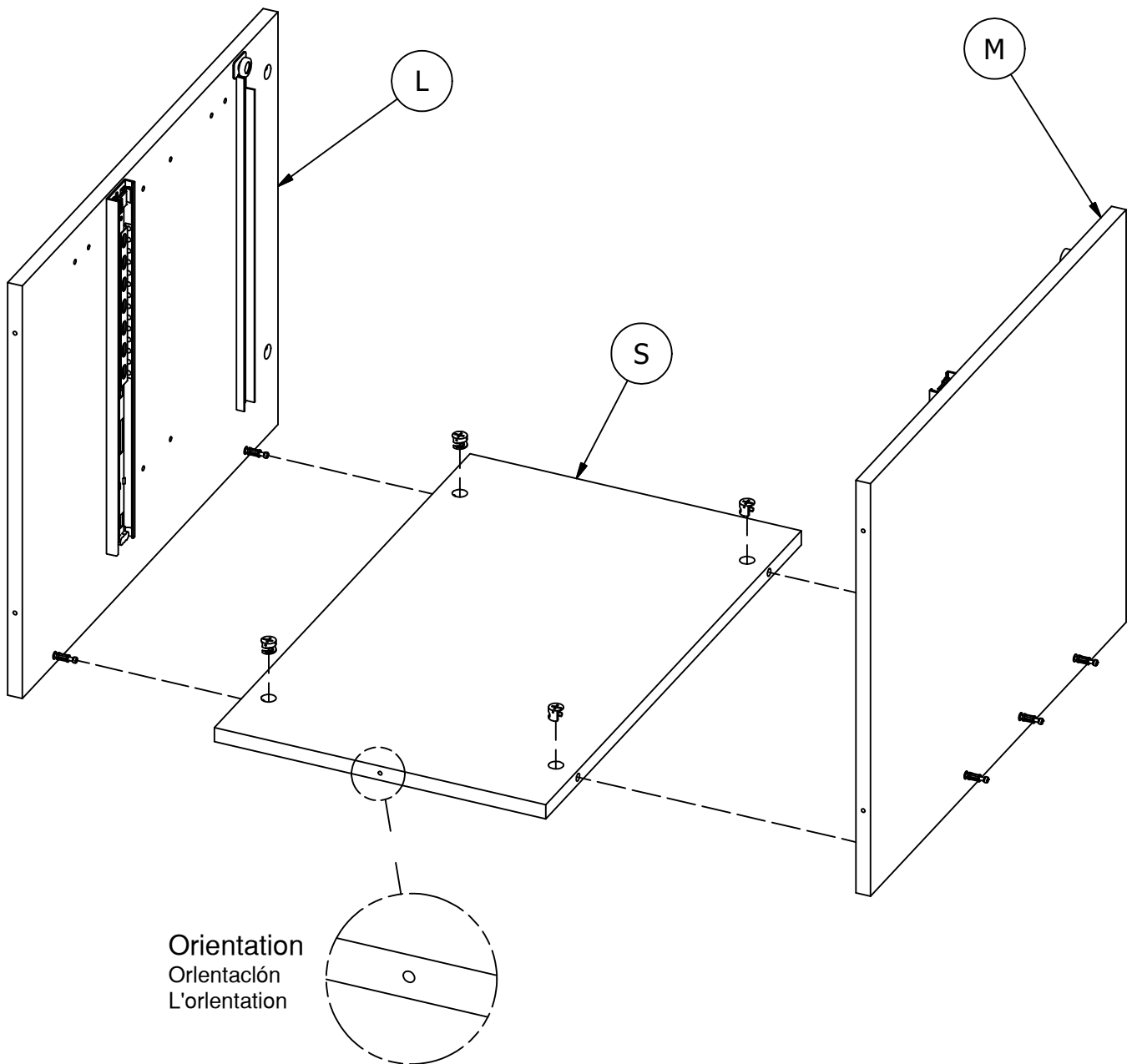


# STEP 38

# Assemble Panels

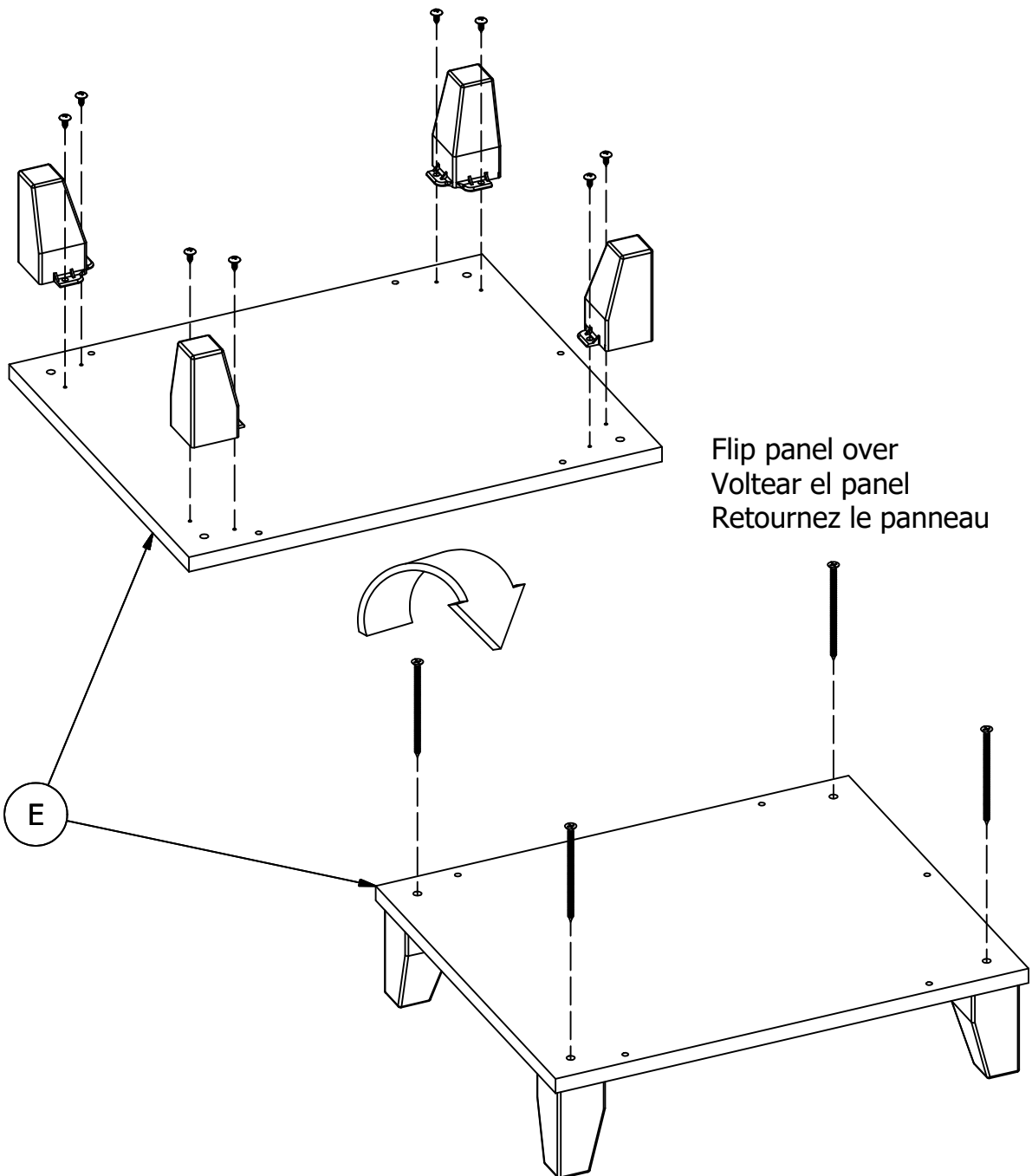
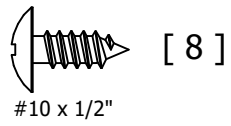
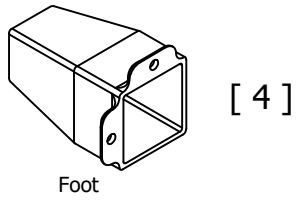
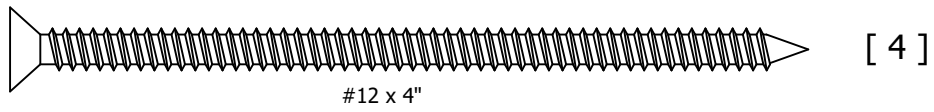


How to Tighten  
KD Cams



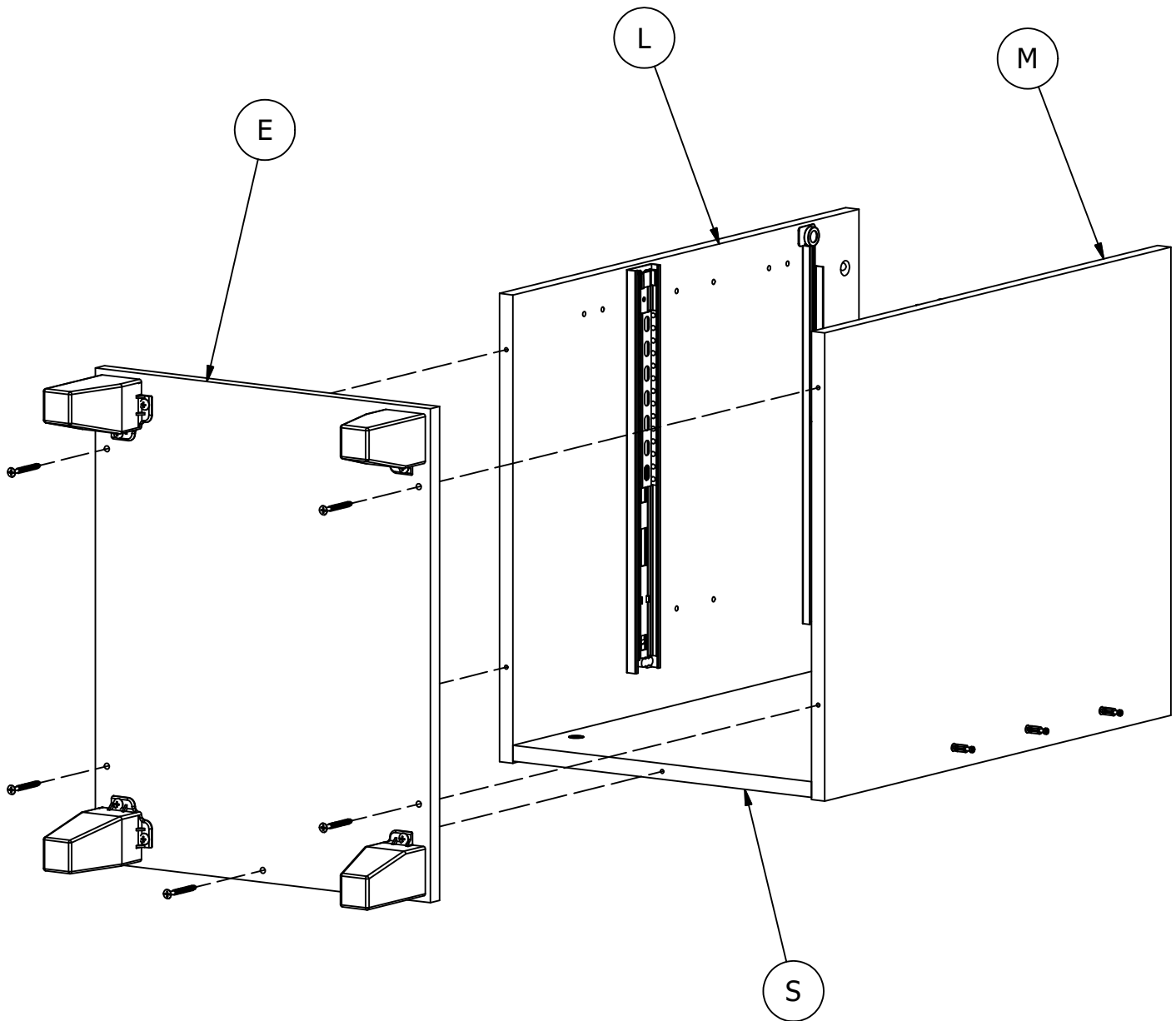
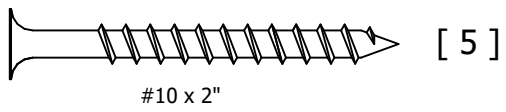
# STEP 39

# Prepare Panel



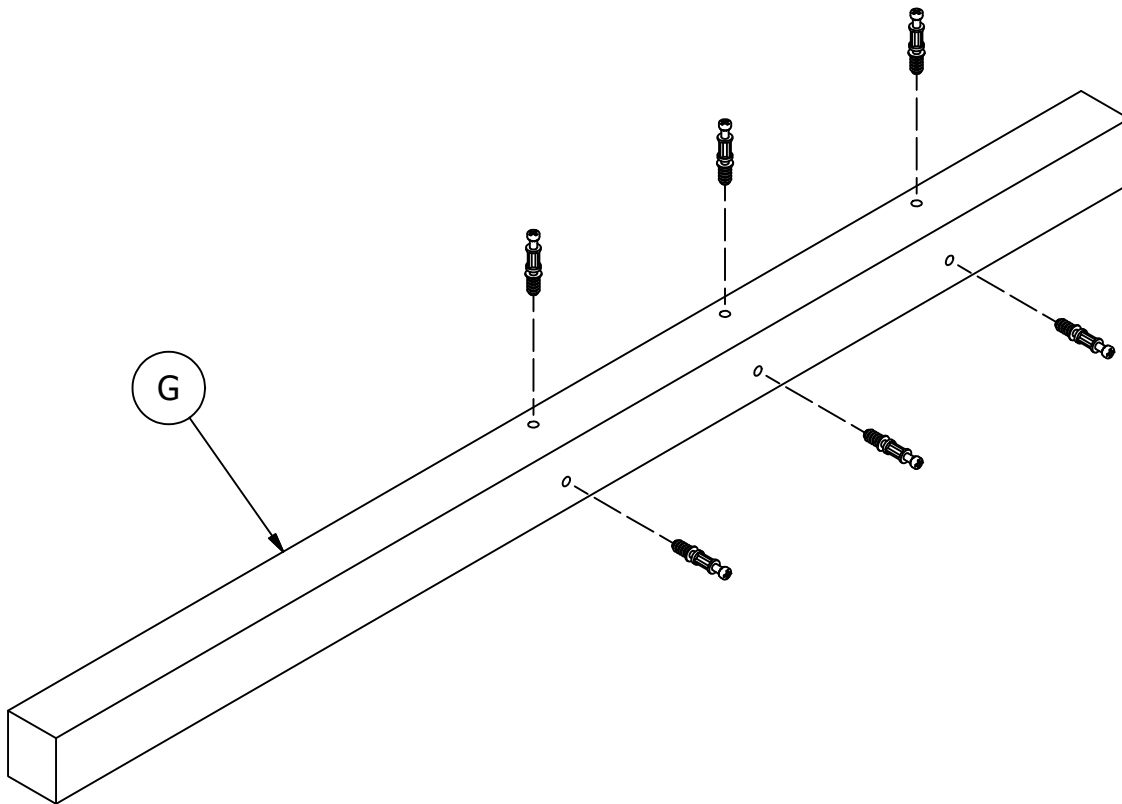
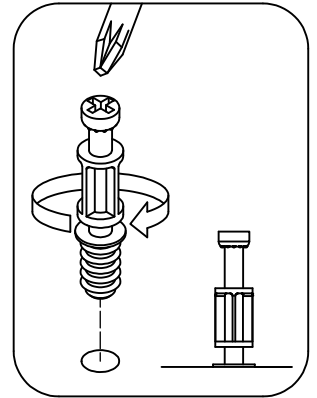
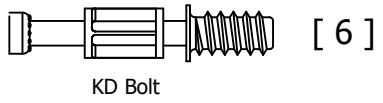
# STEP 40

# Assemble Panels



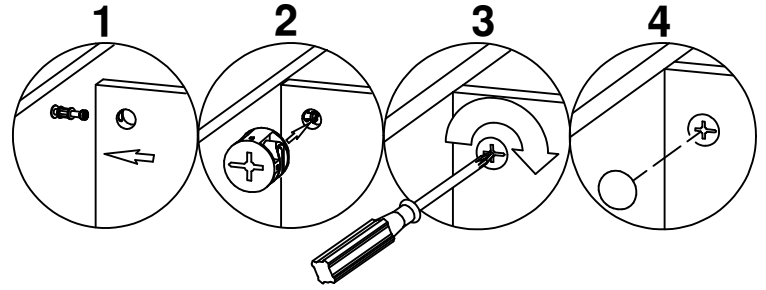
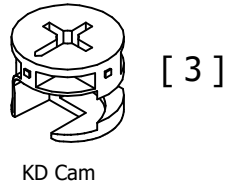
# STEP 41

# Prepare Rear Leg

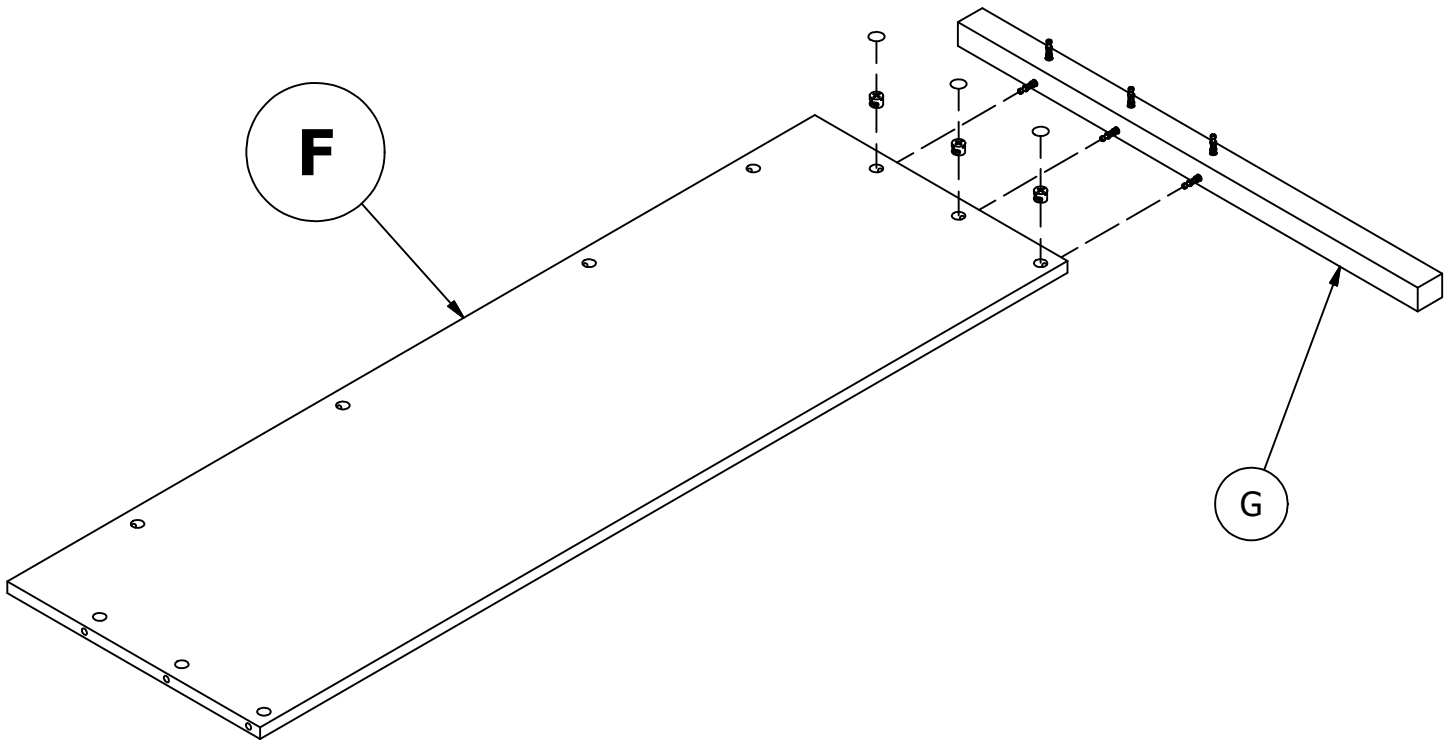
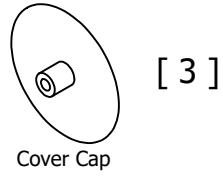


# STEP 42

# Assemble Panels

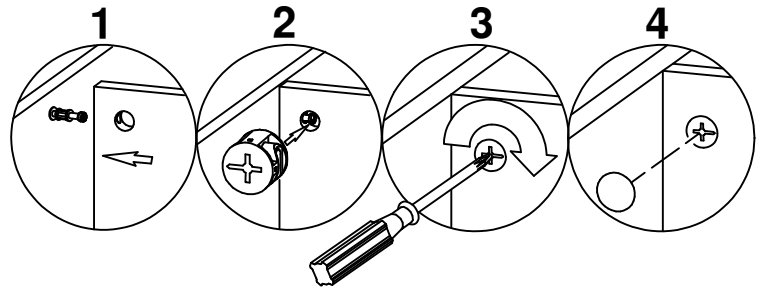
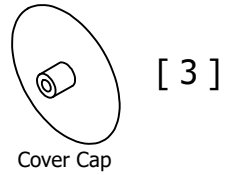
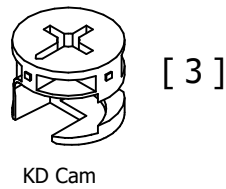


How to Tighten  
KD Cams

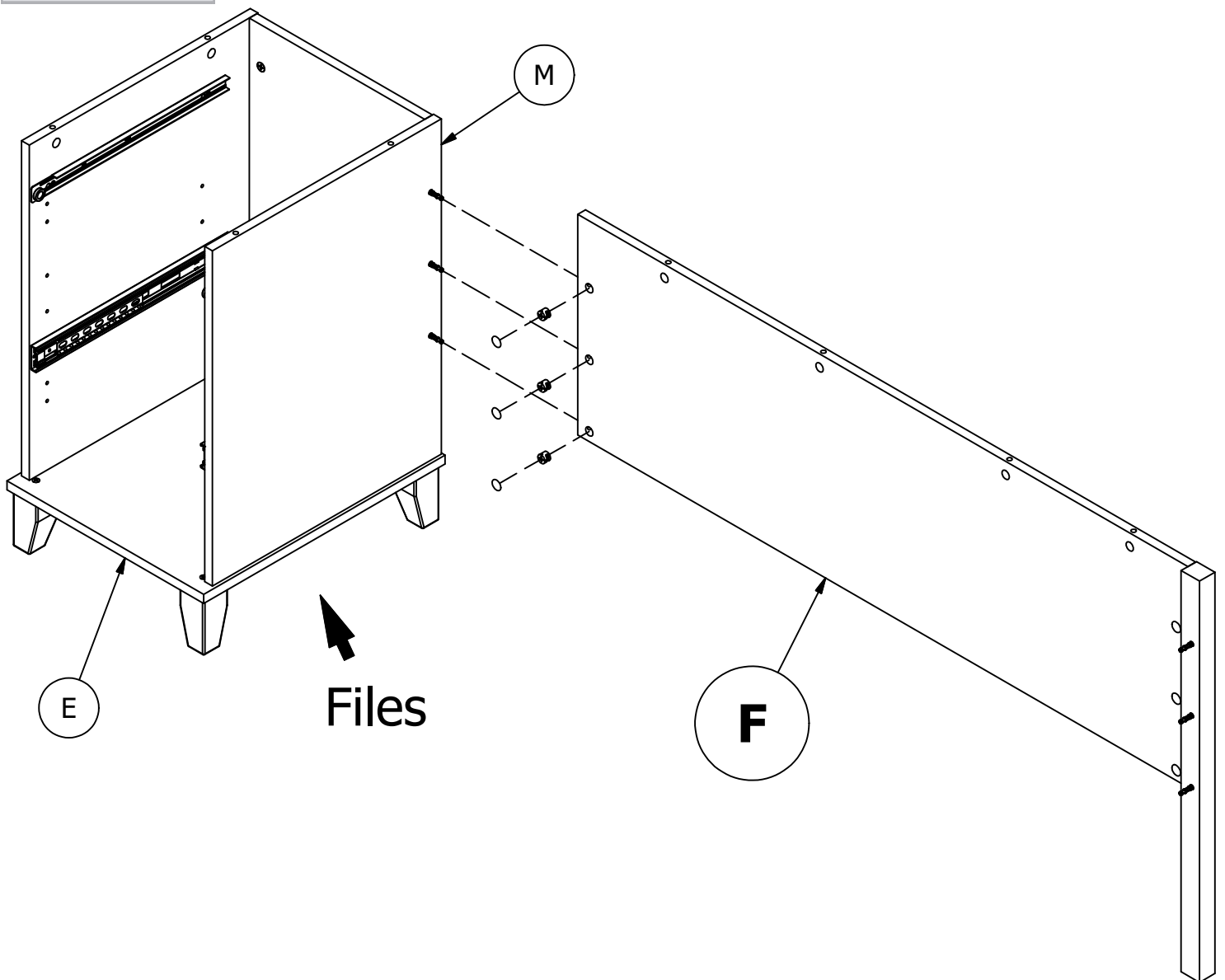
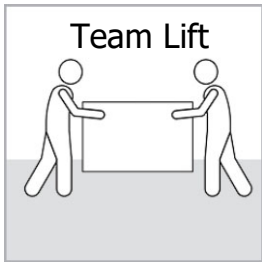


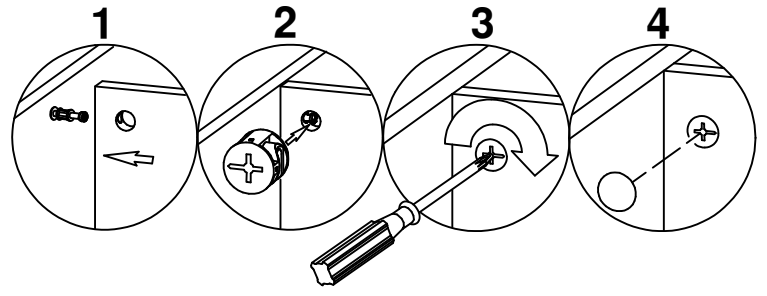
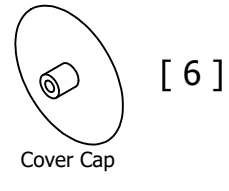
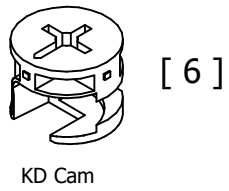
# STEP 43

# Assemble Panel to File Cabinet

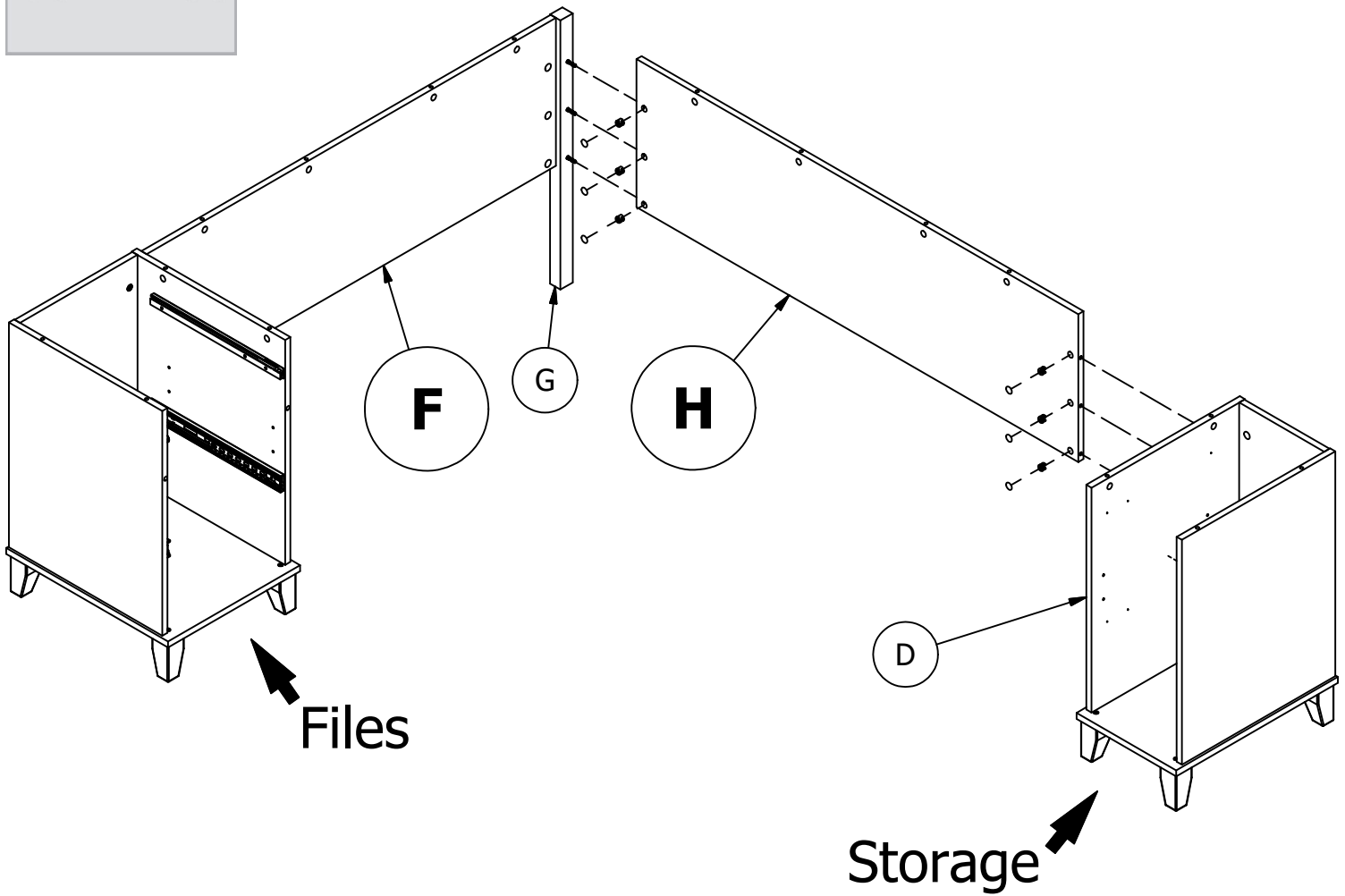
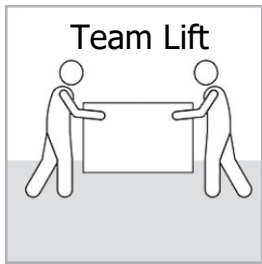


How to Tighten  
KD Cams



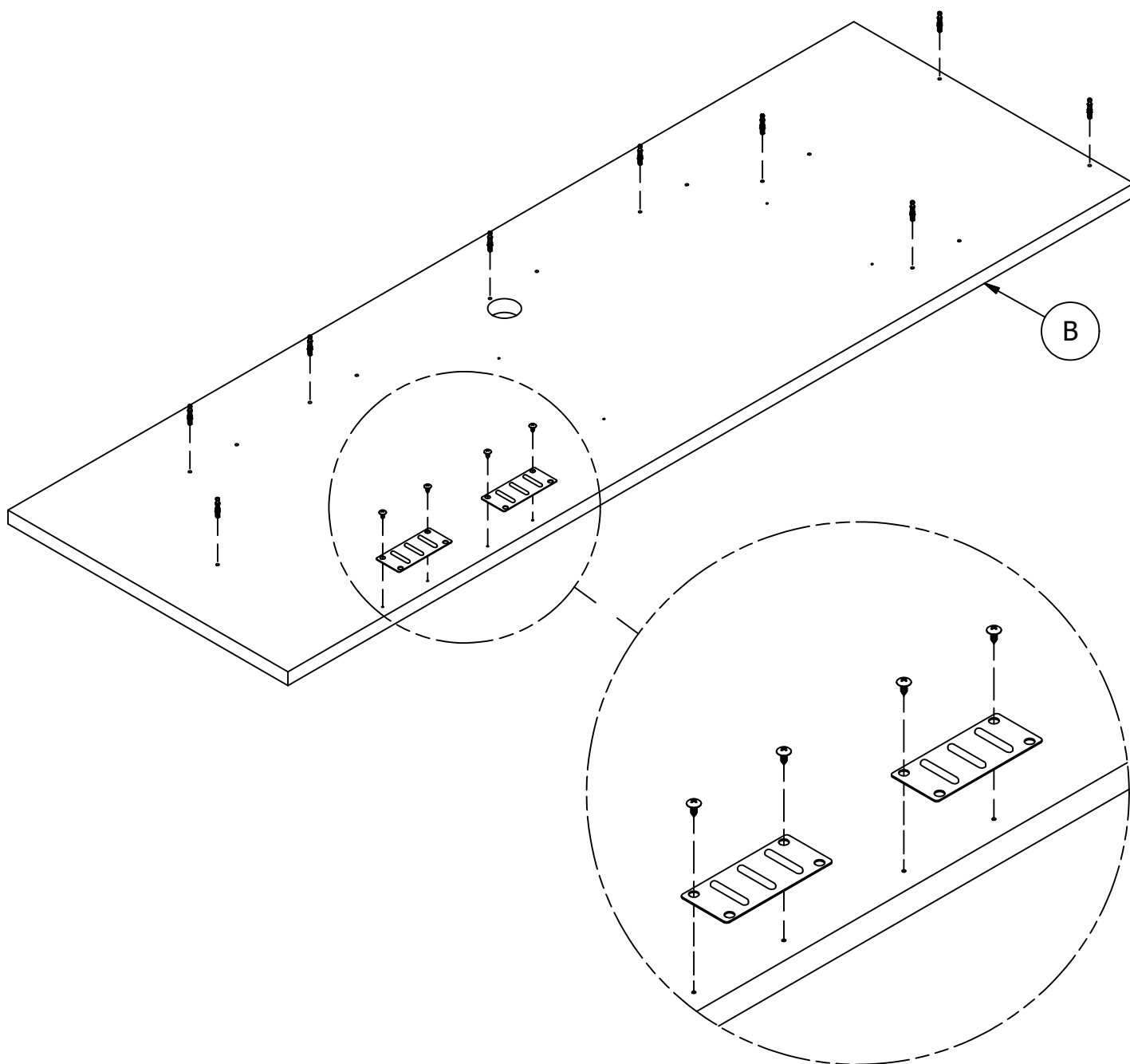
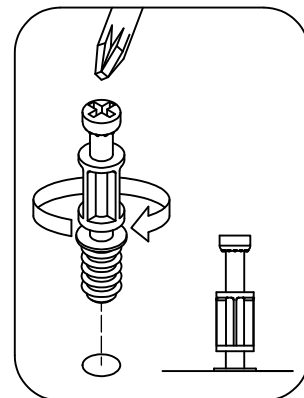
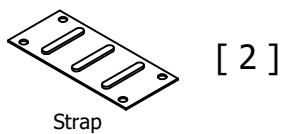
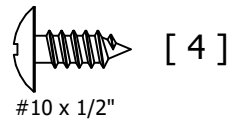
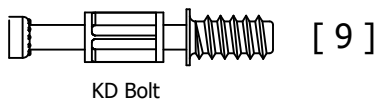


How to Tighten  
KD Cams



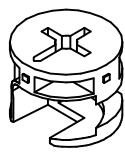
# STEP 45

# Prepare Panel



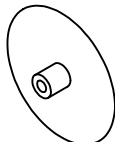
# STEP 46

# Assemble Panels



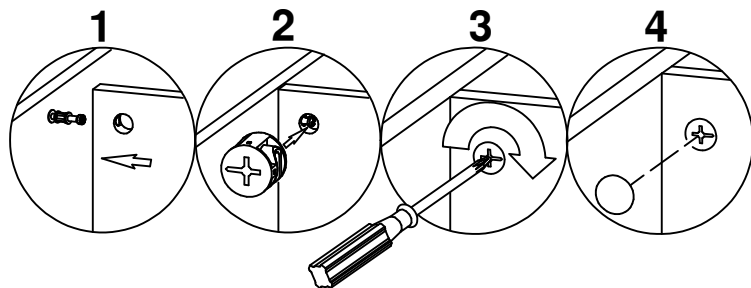
[ 9 ]

KD Cam

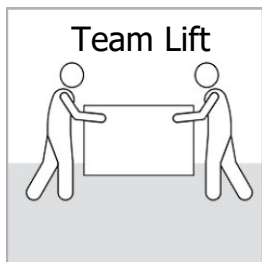


[ 5 ]

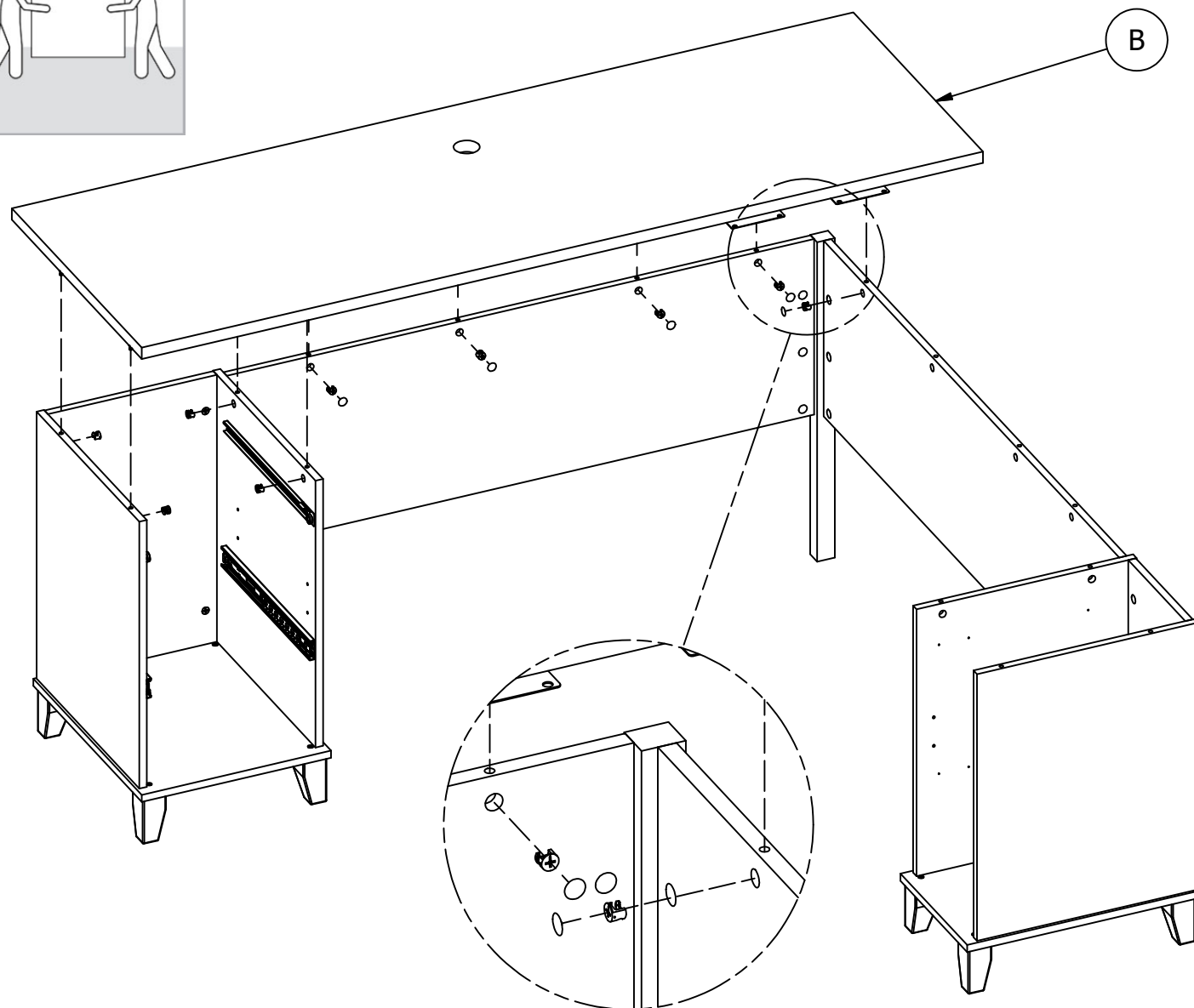
Cover Cap



How to Tighten  
KD Cams

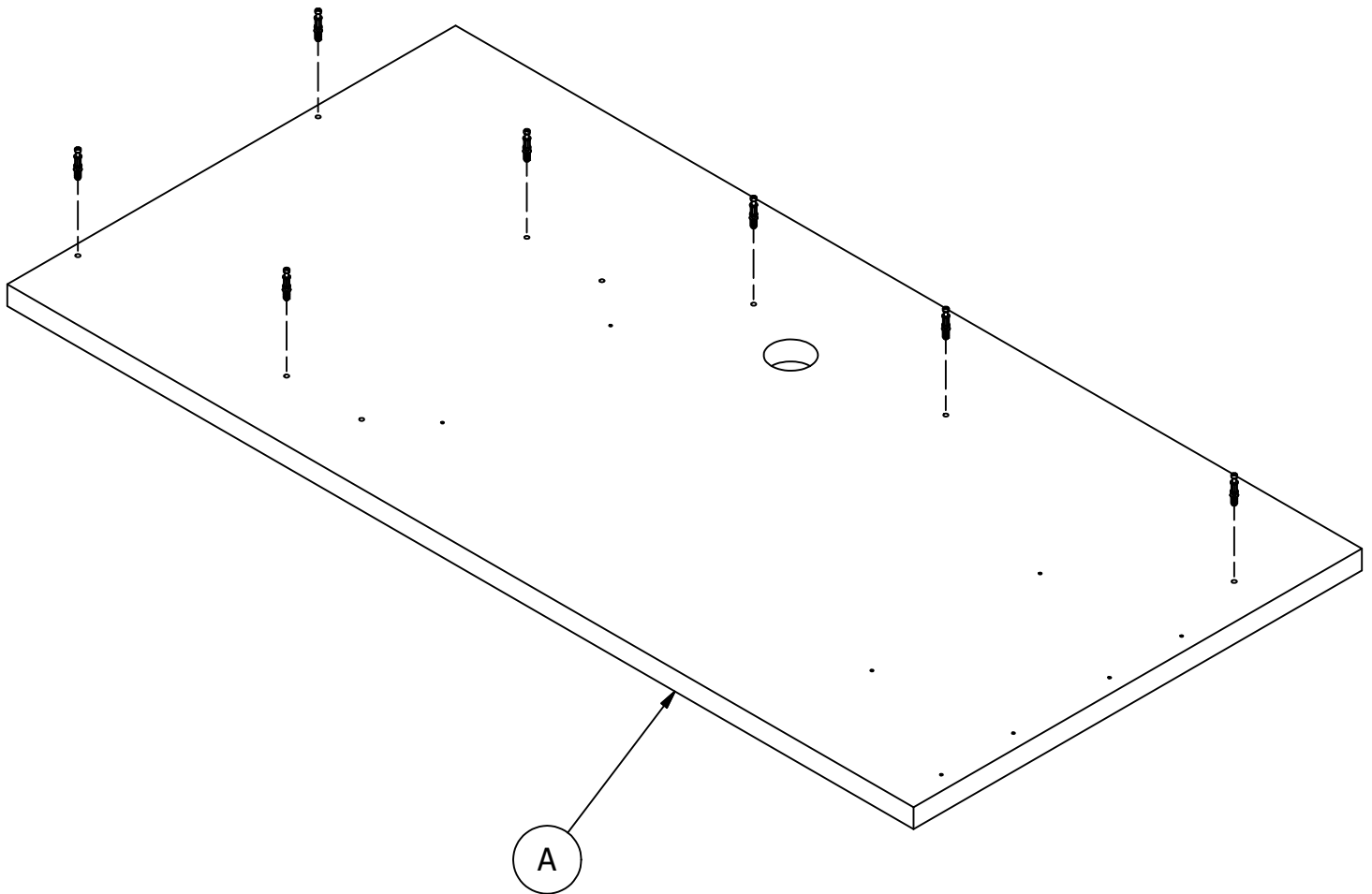
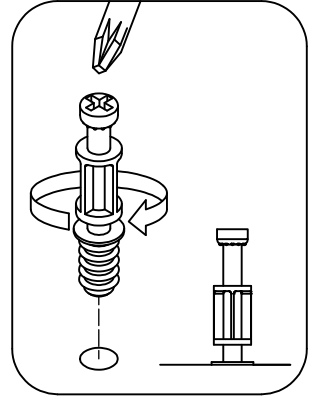
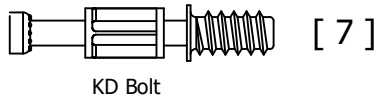


Team Lift



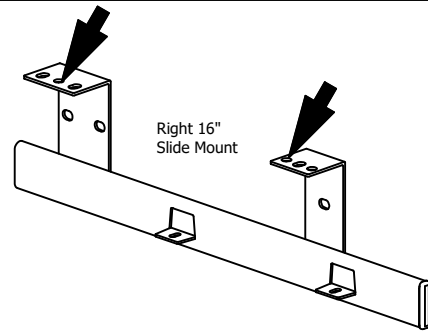
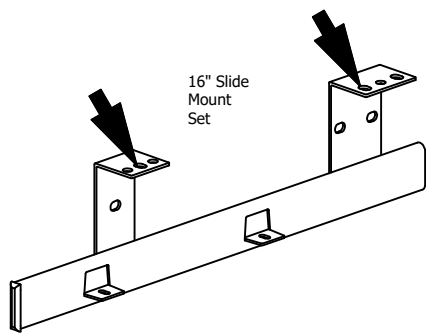
# STEP 47

# Prepare Panel



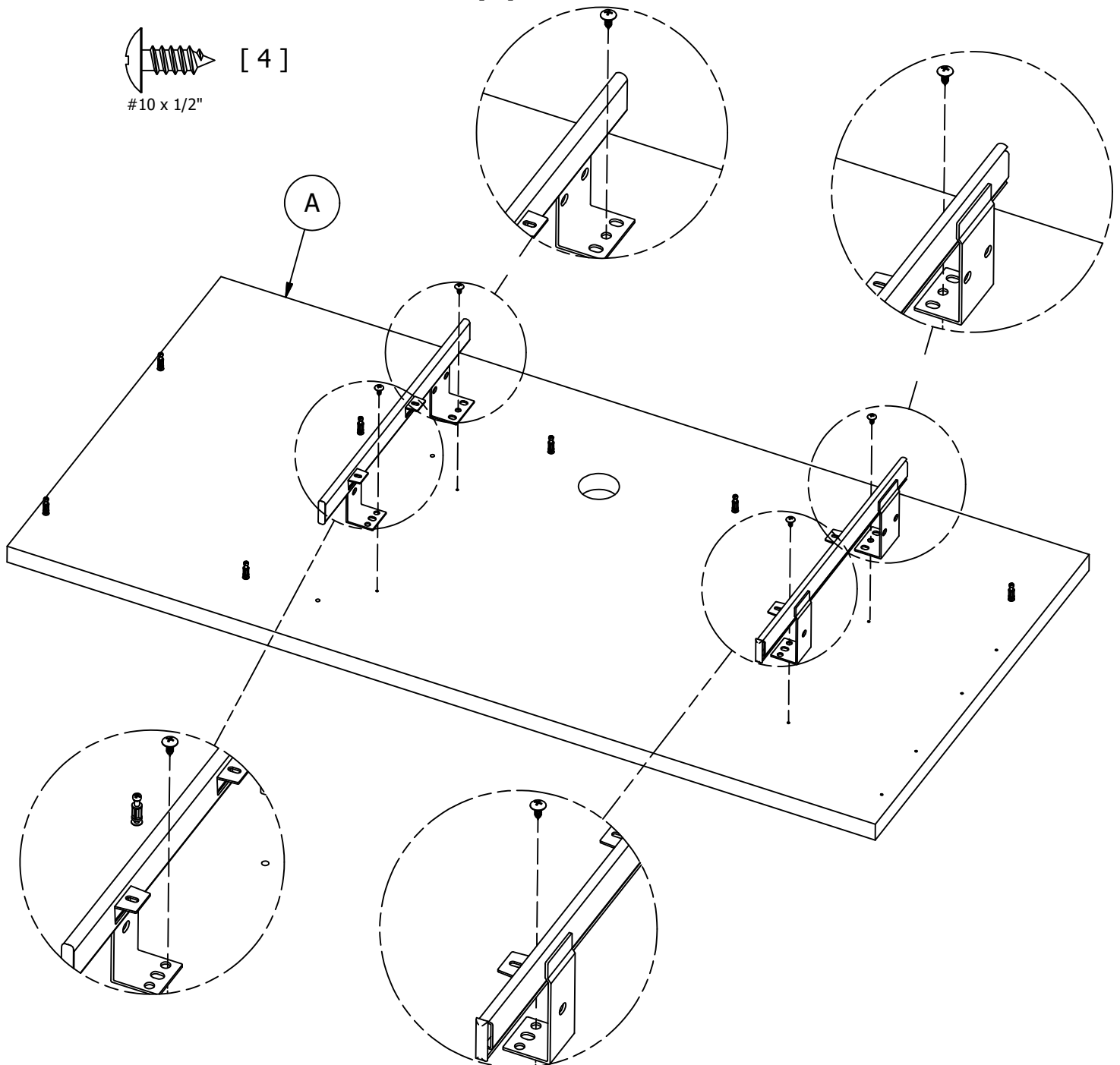
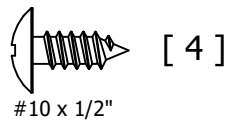
# STEP 48

# Attach Keyboard Hardware



[ 1 ]

[ 1 ]

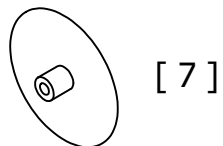


# STEP 49

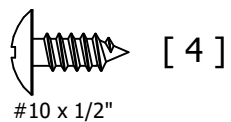
# Assemble Panels



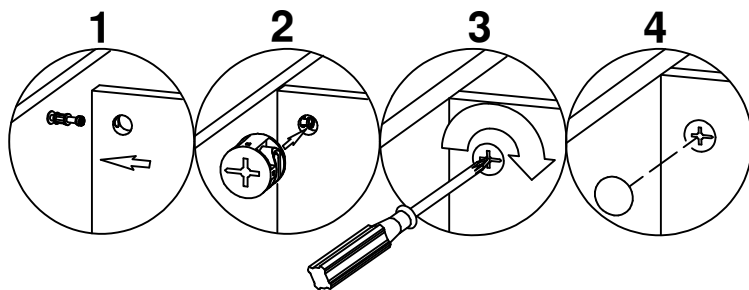
KD Cam



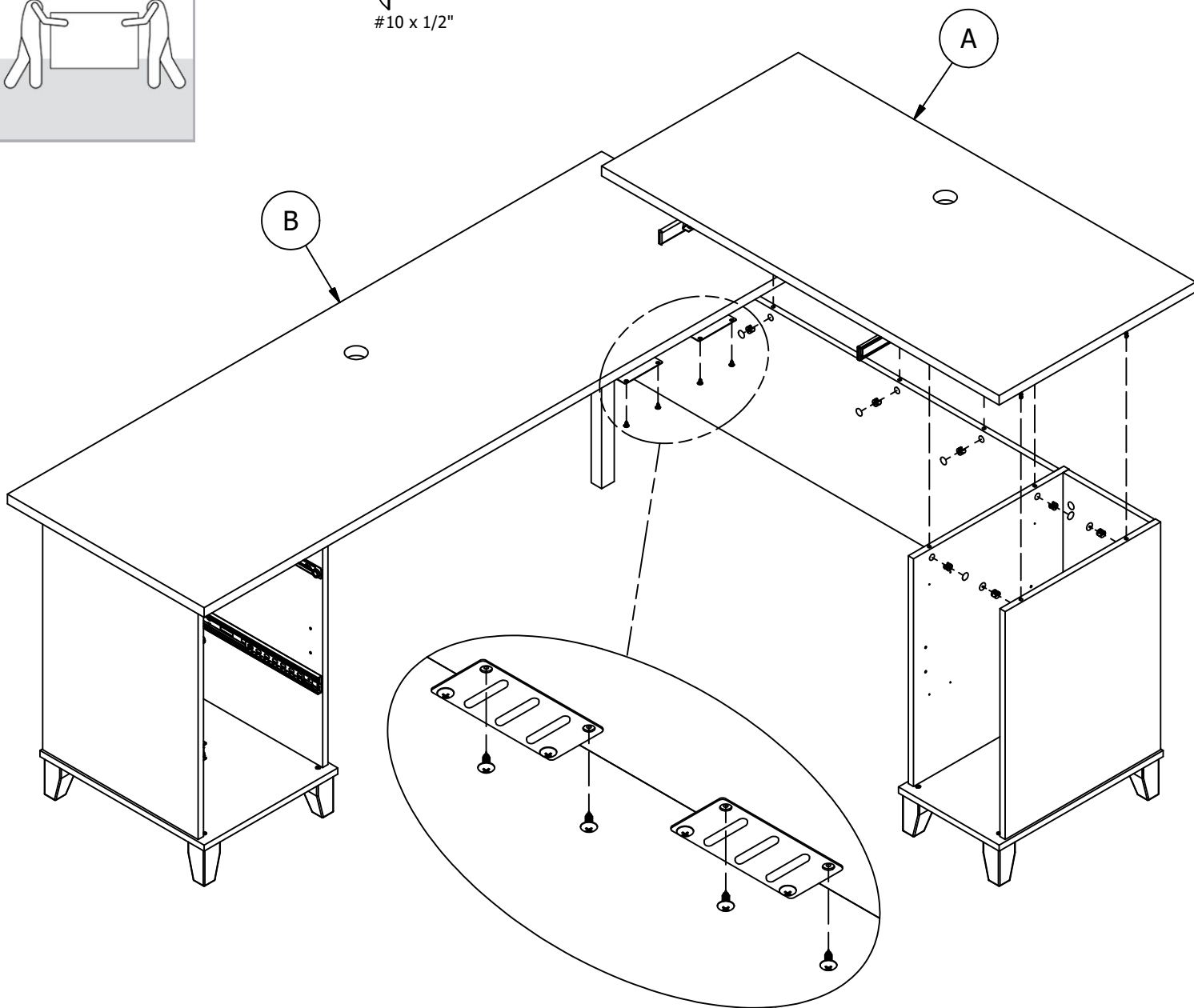
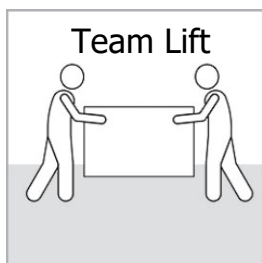
Cover Cap



#10 x 1/2"

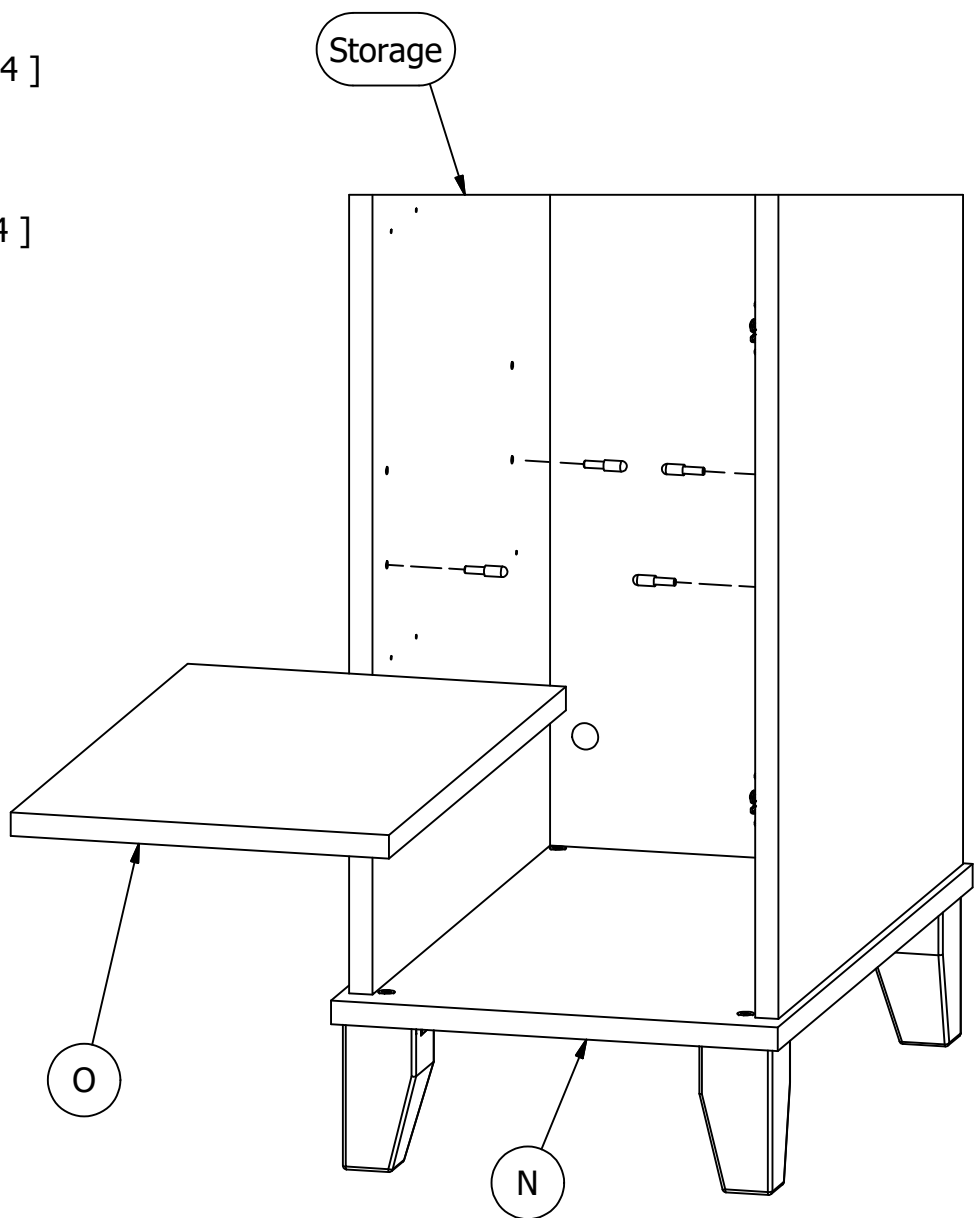
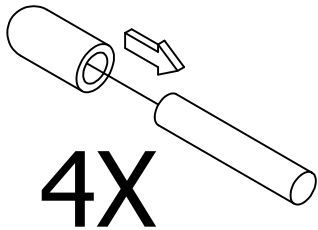
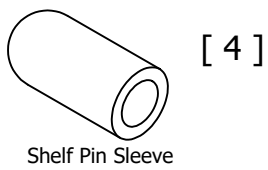
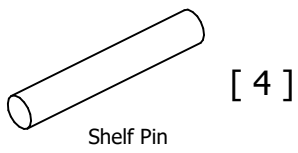
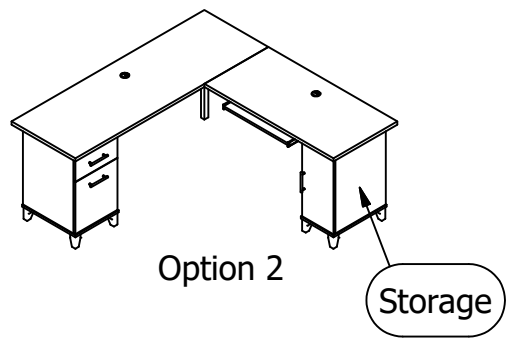
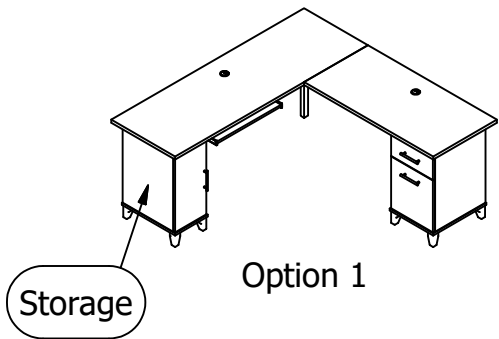


How to Tighten  
KD Cams



# STEP 50

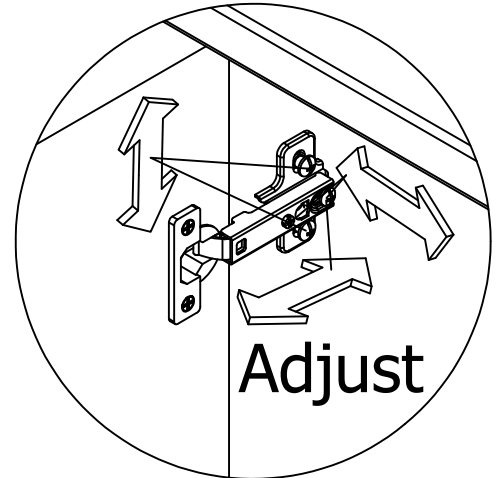
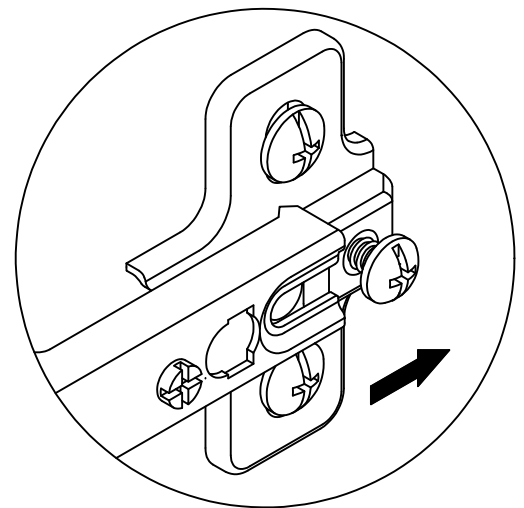
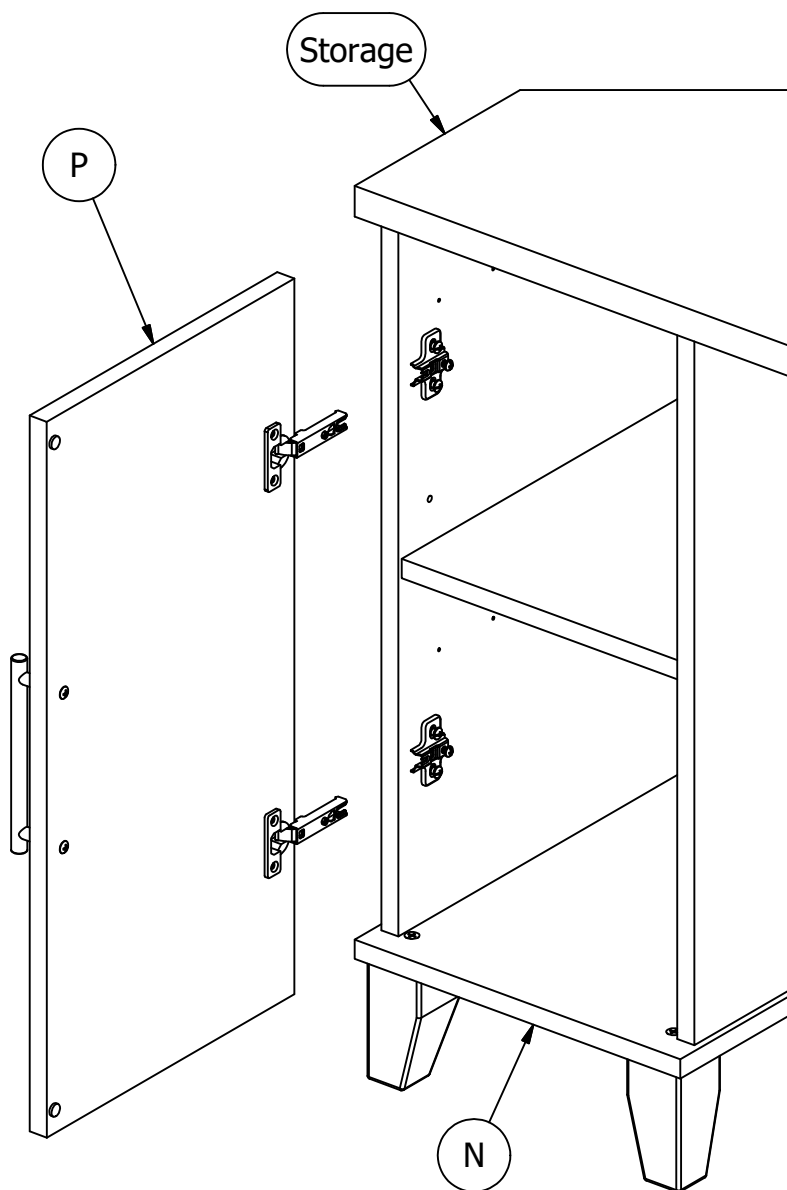
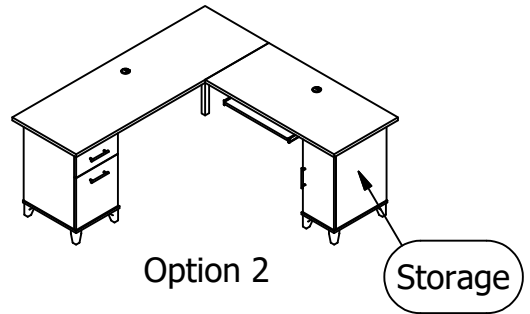
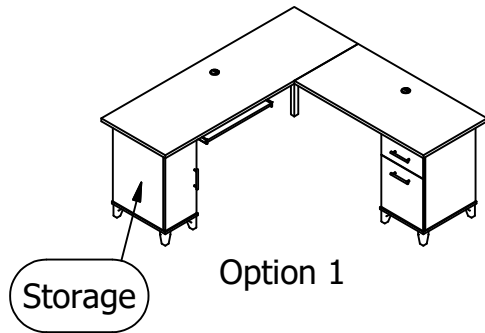
# Assemble Adjustable Shelf



# STEP 51

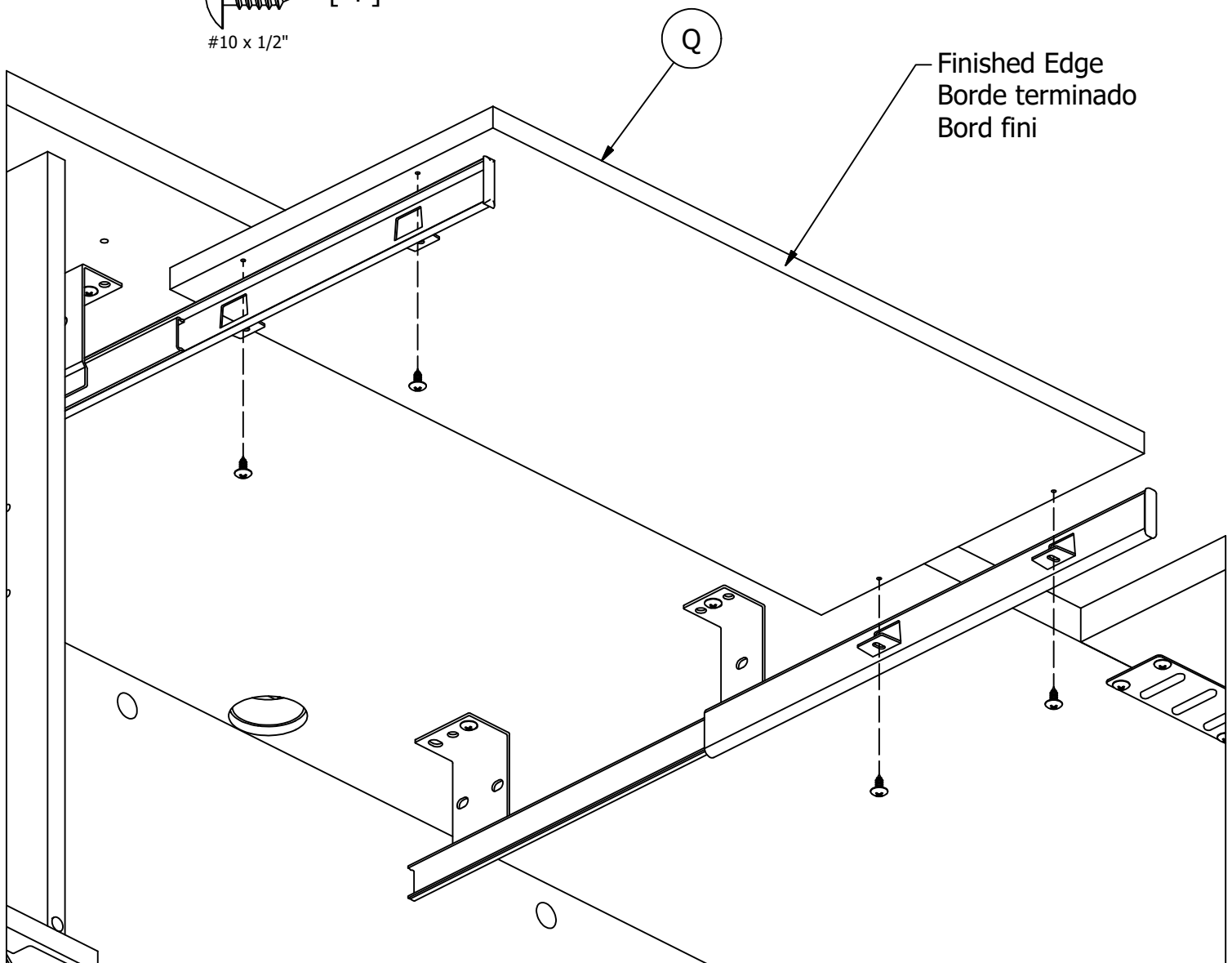
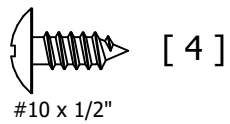
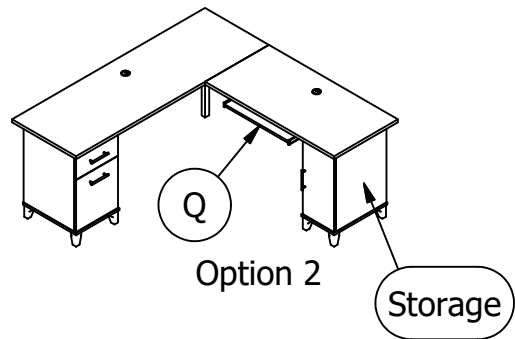
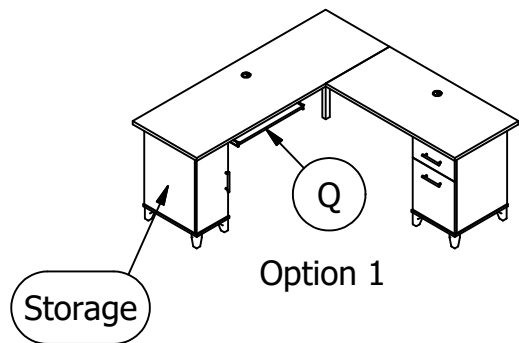
# Assemble and Adjust Door

How to Adjust  
Door Hinges



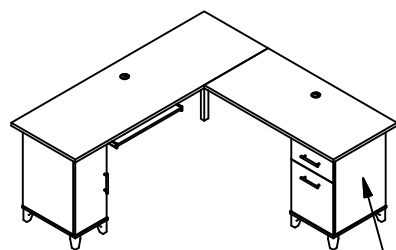
# STEP 52

# Assemble Keyboard Shelf



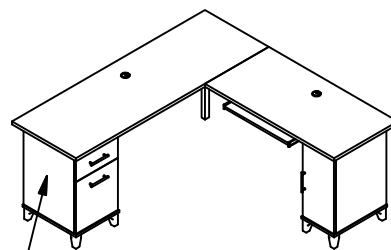
# STEP 53

# Insert Drawers



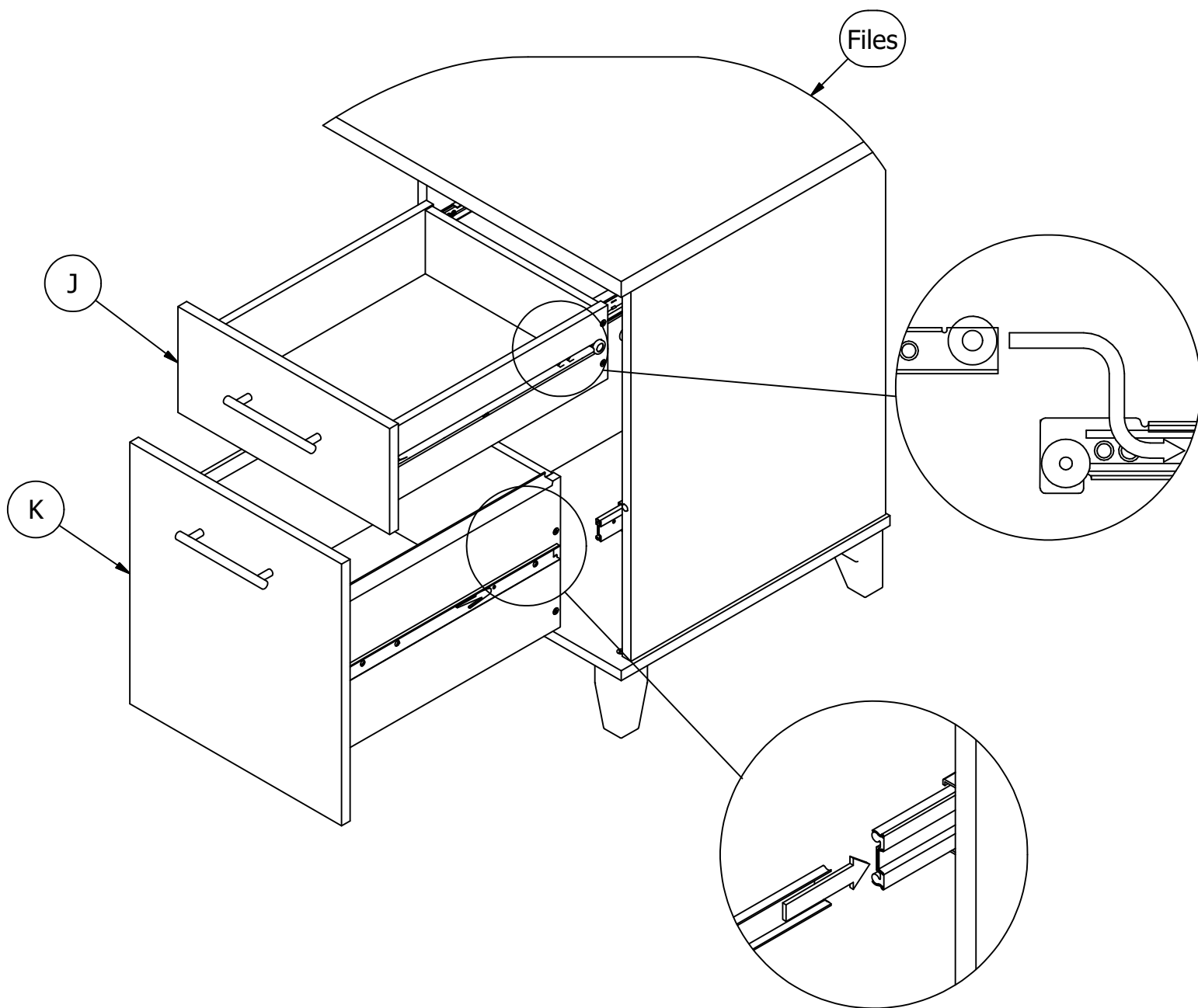
Option 1

Files



Option 2

Files

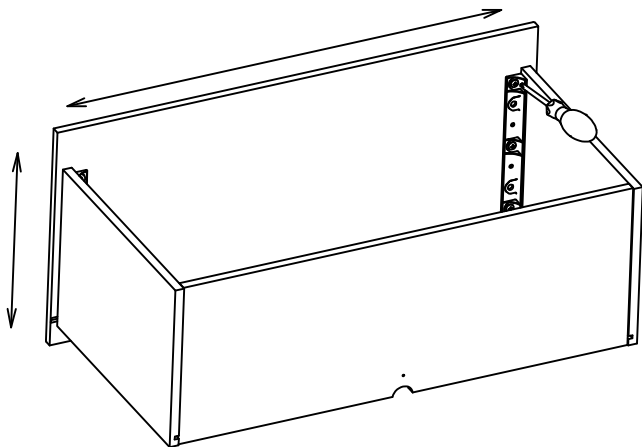
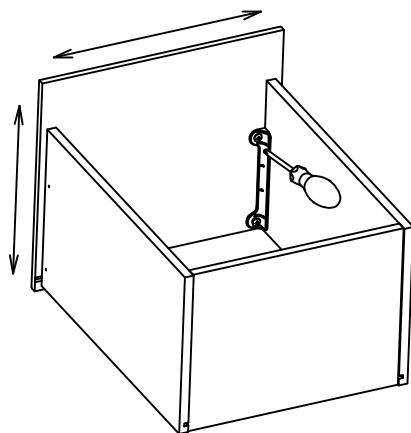
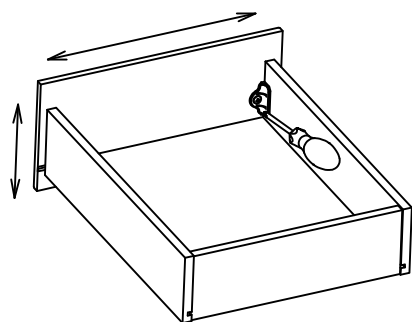
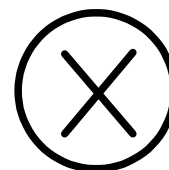
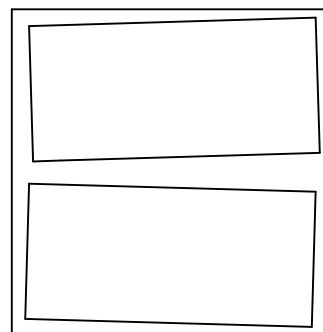
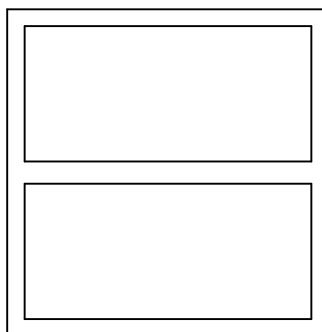


# STEP 54

# Drawer Adjustment

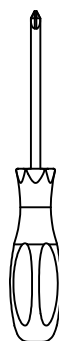
## DRAWER FRONT VIEW

How to Adjust  
Drawer Fronts



REQUIRED TOOL: PHILLIPS SCREWDRIVER

HERRAMIENTA REQUERIDA: DESTORNILLADOR PHILLIPS  
OUTIL REQUIS: TOURNEVIS CRUCIFORME



1. LOOSEN SCREWS.
2. ADJUST DRAWER FRONTS.
3. TIGHTEN SCREWS.

1. Afloje los tornillos
2. Ajustar frentes de cajón
3. Apriete los tornillos

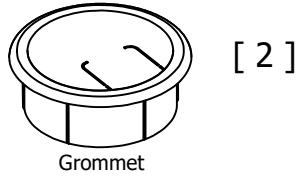
1. Desserrer les vis
2. Ajuster les façades des tiroirs
3. Serrer les vis

Have an assembly question or need a replacement part? Just call  
**1-800-950-4782**, we are here to help.

# STEP 55

# Grommet Insert and Loading

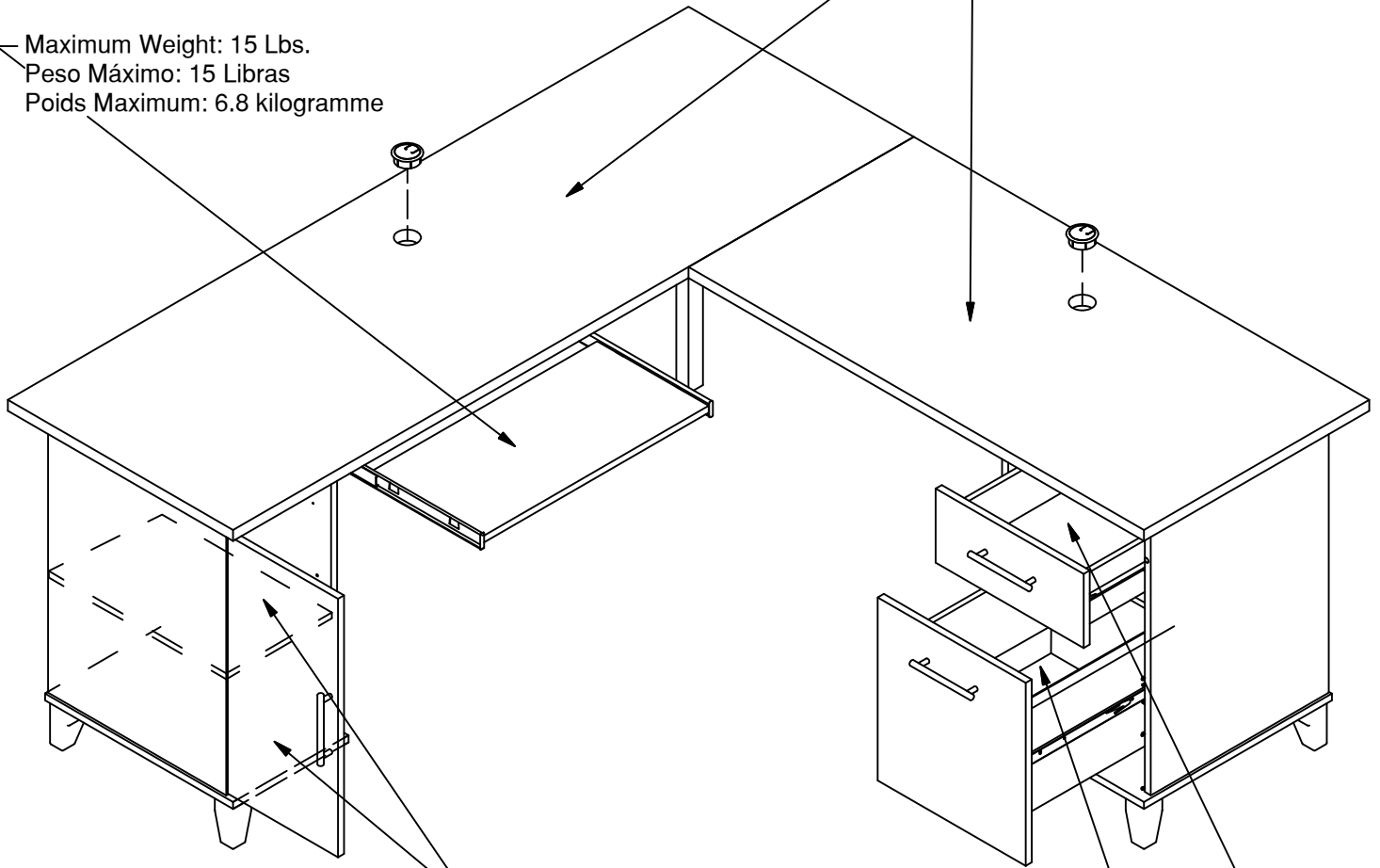
Gently clean surfaces with a damp sponge eraser.



How to Clean  
the Surface

Maximum Weight: 15 Lbs.  
Peso Máximo: 15 Libras  
Poids Maximum: 6.8 kilogramme

Maximum Weight: 200 Lbs.  
Peso Máximo: 200 Libras  
Poids Maximum: 90 kilogramme



Maximum Weight: 30 Lbs.  
Peso Máximo: 30 Libras  
Poids Maximum: 13.5 kilogramme

Maximum Weight: 30 Lbs.  
Peso Máximo: 30 Libras  
Poids Maximum: 13.5 kilogramme

Maximum Weight: 15 Lbs.  
Peso Máximo: 15 Libras  
Poids Maximum: 6.8 kilogramme

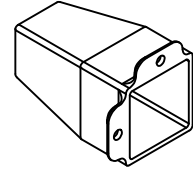
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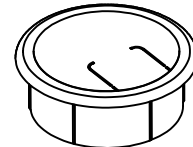
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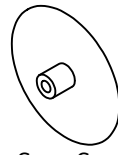
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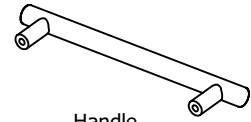
Grommet

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Cover Cap

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Handle

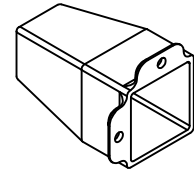
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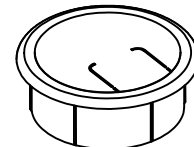
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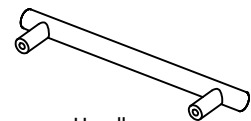
Grommet

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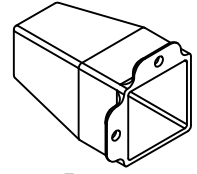
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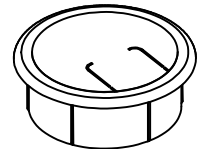
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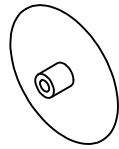
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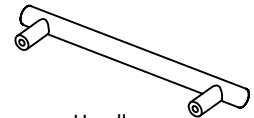
Grommet

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Cover Cap

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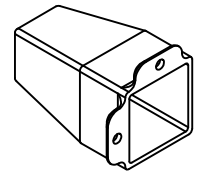
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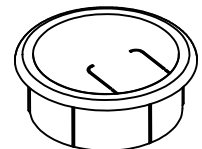
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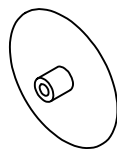
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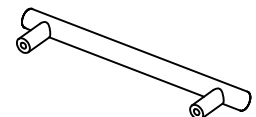
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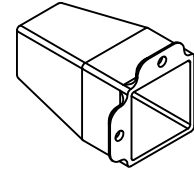
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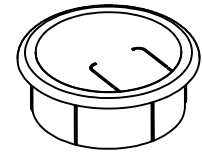
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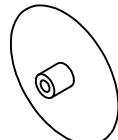
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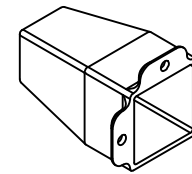
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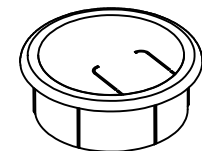
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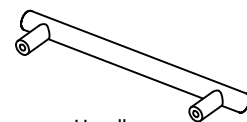
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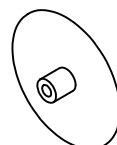
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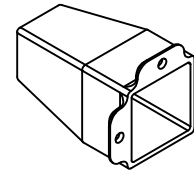
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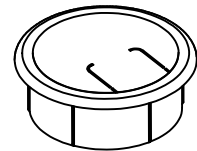
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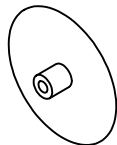
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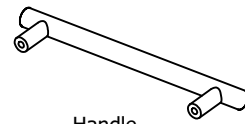
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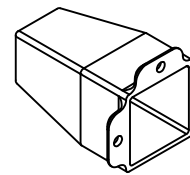
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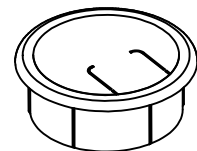
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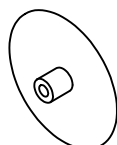
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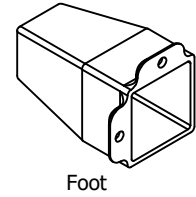
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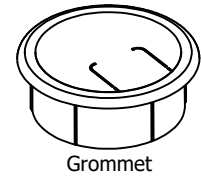
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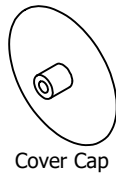
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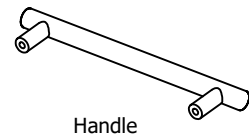
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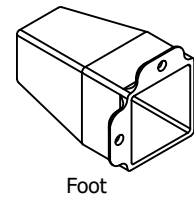
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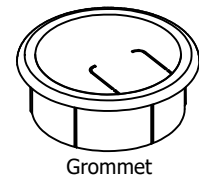
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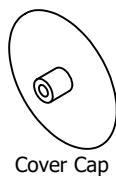
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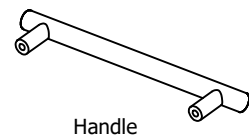
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