

# INSTALLATION GUIDANCE

Make a clean, square cut of the pipe.



Slide the ring onto pipe until ring stops on end of pipe.

Using expander tool, expand sleeve fully. Repeat expansions, the expansion head will rotate 15–30 automatically every round you fully open and close the handles.



Insert fitting into expanded tube and sleeve. Assure proper expansion so that fitting is touching tube and sleeve. Hold fitting in place until tube / sleeve memory constrict annularly around the fitting.