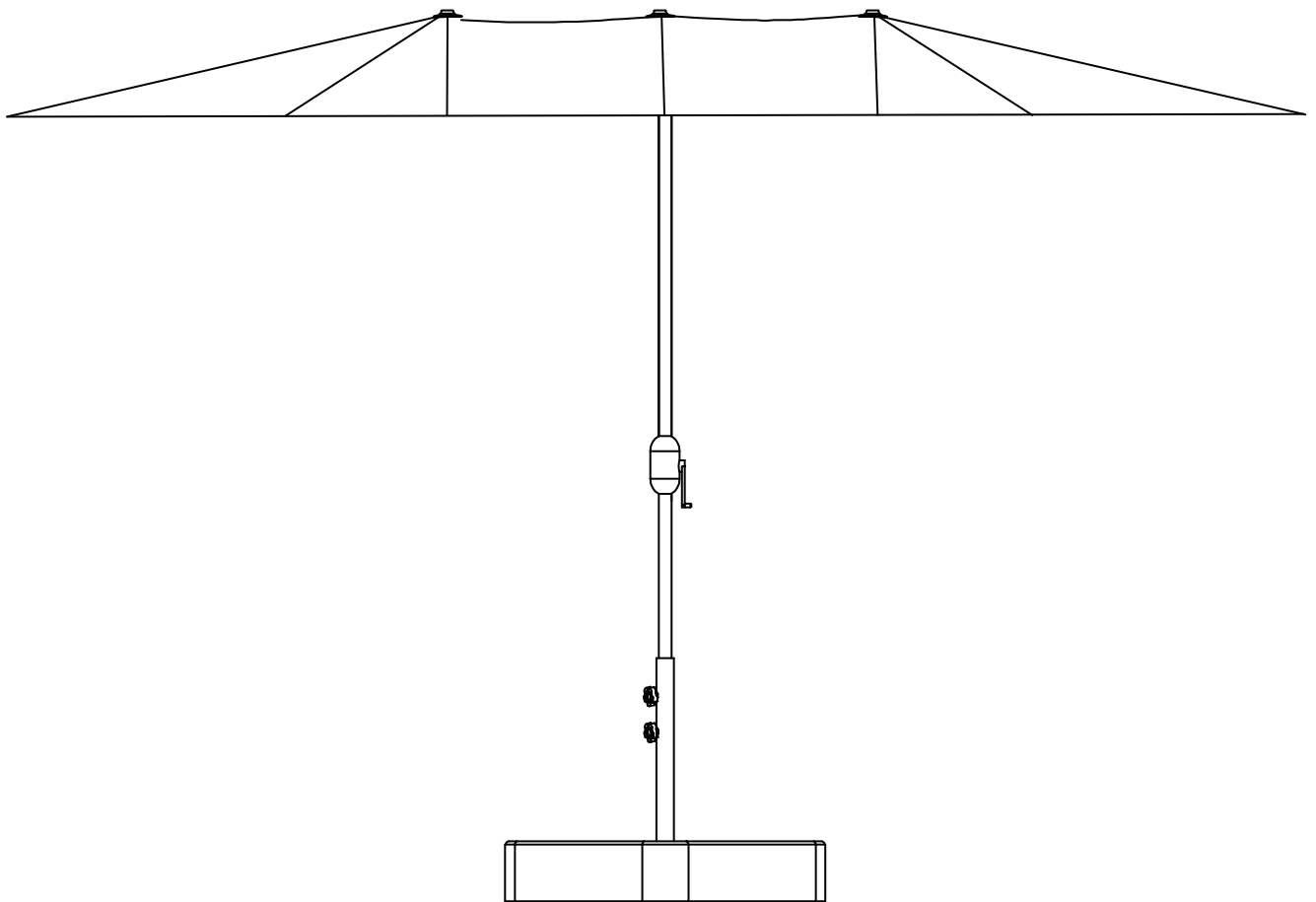
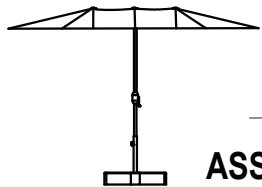


# **DOUBLE SIDED 15' PATIO UMBRELLA**

## **ASSEMBLY MANUAL**

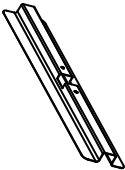
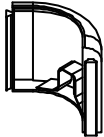
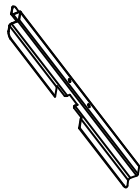
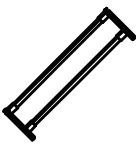
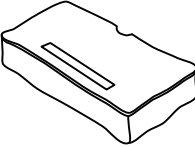
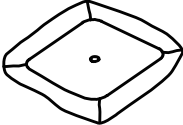
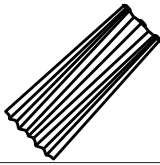
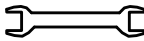
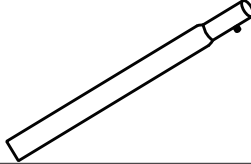




## PARTS LIST

### ASSEMBLY INSTRUCTIONS:

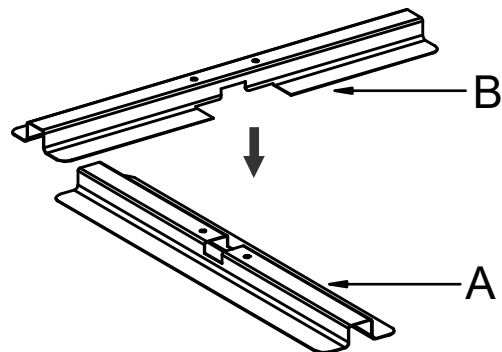
- \* Before assembling, make sure that you lay out and identify all parts listed in the parts list.
- \* All bolts should be hand tightened before use. Never use power tools or excessive force during assembly and tightening of bolts.
- \* Please place the umbrella on a flat protected surface during assembly.
- \* Close the umbrella in windy day.

|                                                                                                |                                                                                     |                                                                                      |                                                                                       |
|------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|               |    |    |    |
|              |   |   |   |
|             |  |  |  |
| <br>M8 X 20 |  |  |  |
|             |  |  |  |
|             |  |  |  |

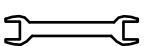
# ASSEMBLY INSTRUCTIONS

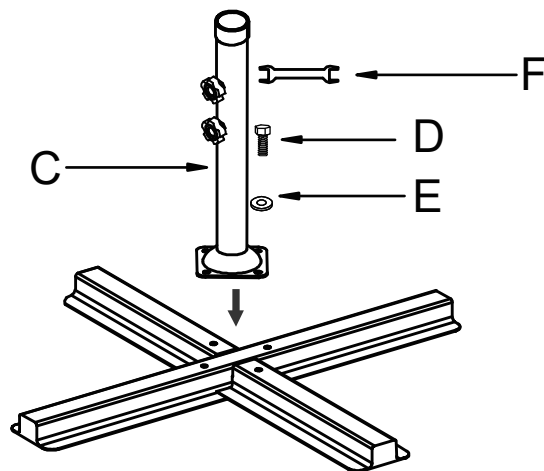
## STEP 1:

|                                                                                   |       |
|-----------------------------------------------------------------------------------|-------|
|  | A X 1 |
|  | B X 1 |



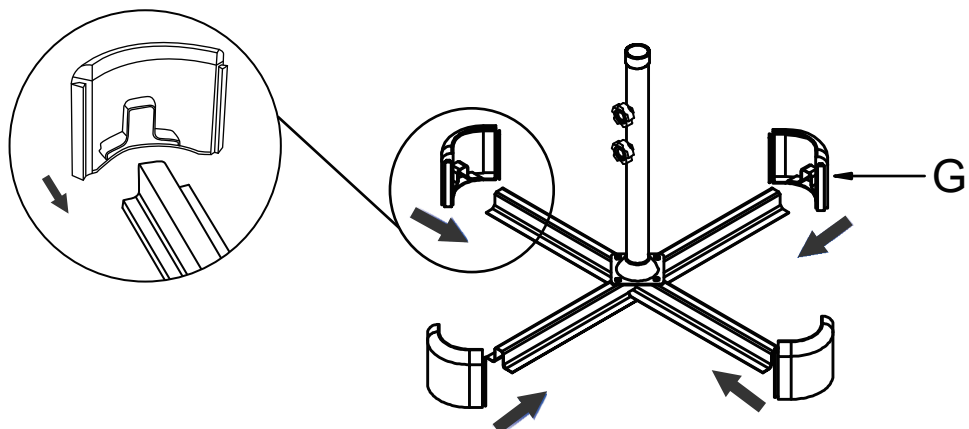
## STEP 2:

|                                                                                                |       |
|------------------------------------------------------------------------------------------------|-------|
|              | C X 1 |
| <br>M8 X 20 | D X 4 |
|             | E X 4 |
|             | F X 1 |



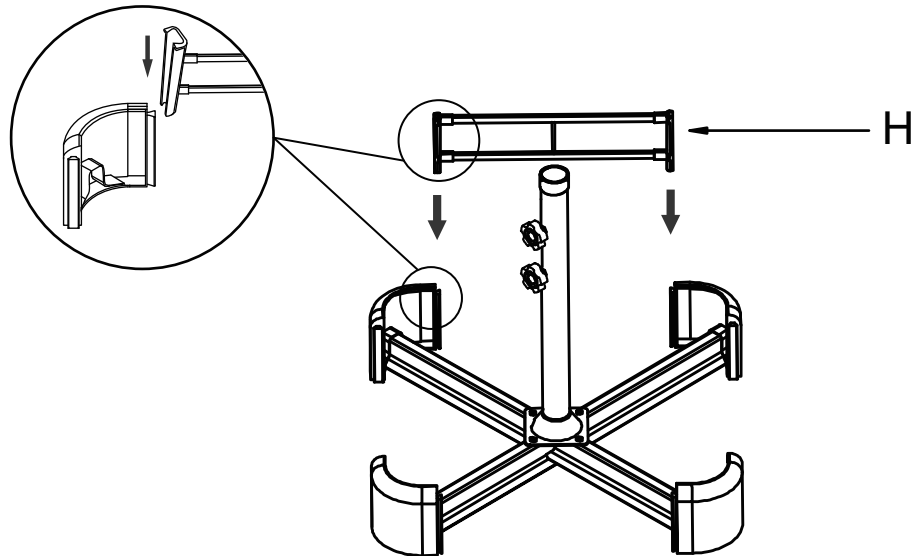
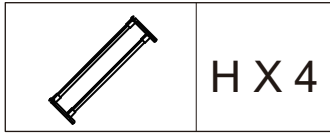
## STEP 3:

|                                                                                     |       |
|-------------------------------------------------------------------------------------|-------|
|  | G X 4 |
|-------------------------------------------------------------------------------------|-------|

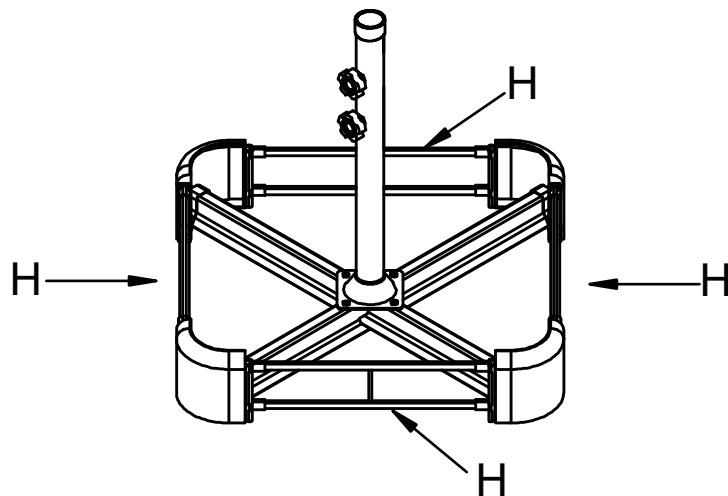


# ASSEMBLY INSTRUCTIONS

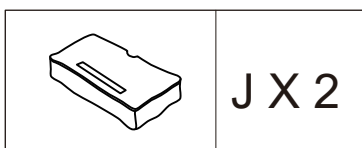
## STEP 4:



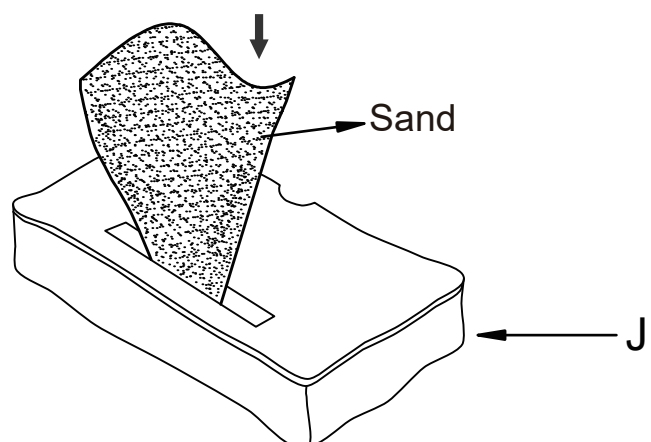
## STEP 5:



## STEP 6:

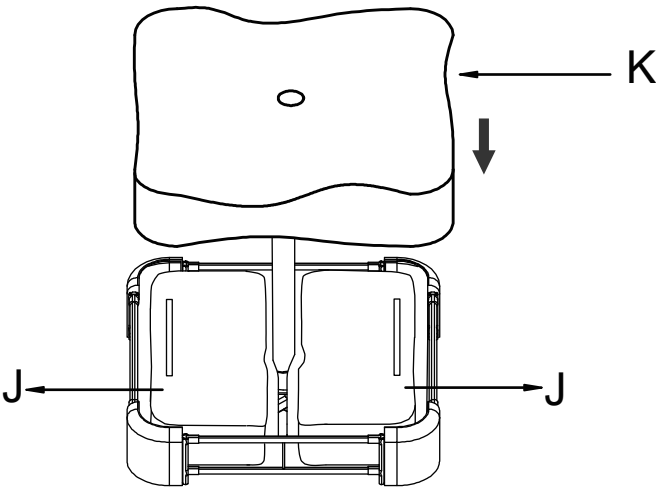
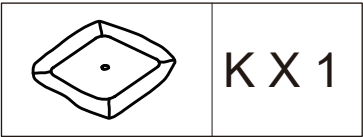


For proper stability of your offset umbrella. The recommended minimum weight of the sand to be placed into each sand bag is 67.5lbs for a total of 135lbs.

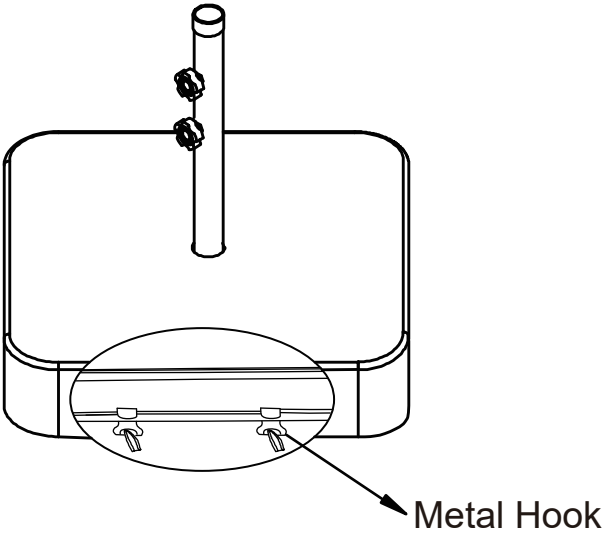


# ASSEMBLY INSTRUCTIONS

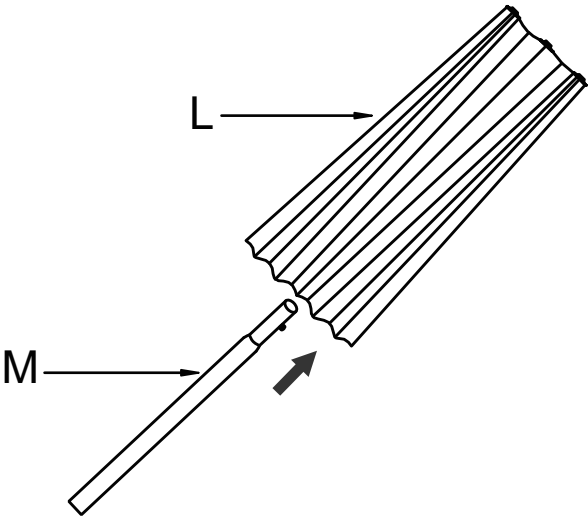
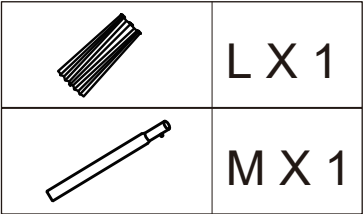
## STEP 7:



## STEP 8:

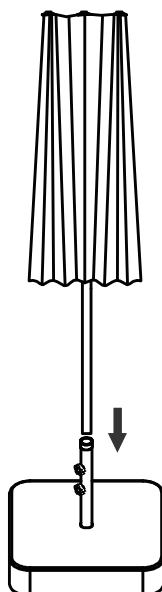


## STEP 9:

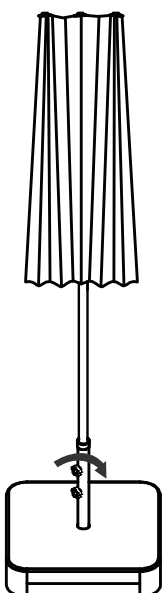


# ASSEMBLY INSTRUCTIONS

**STEP 10:**



**STEP 11:**



**STEP 12:**

