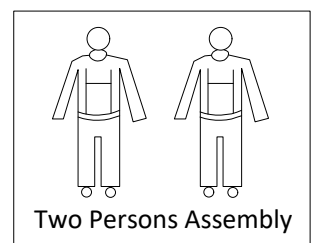
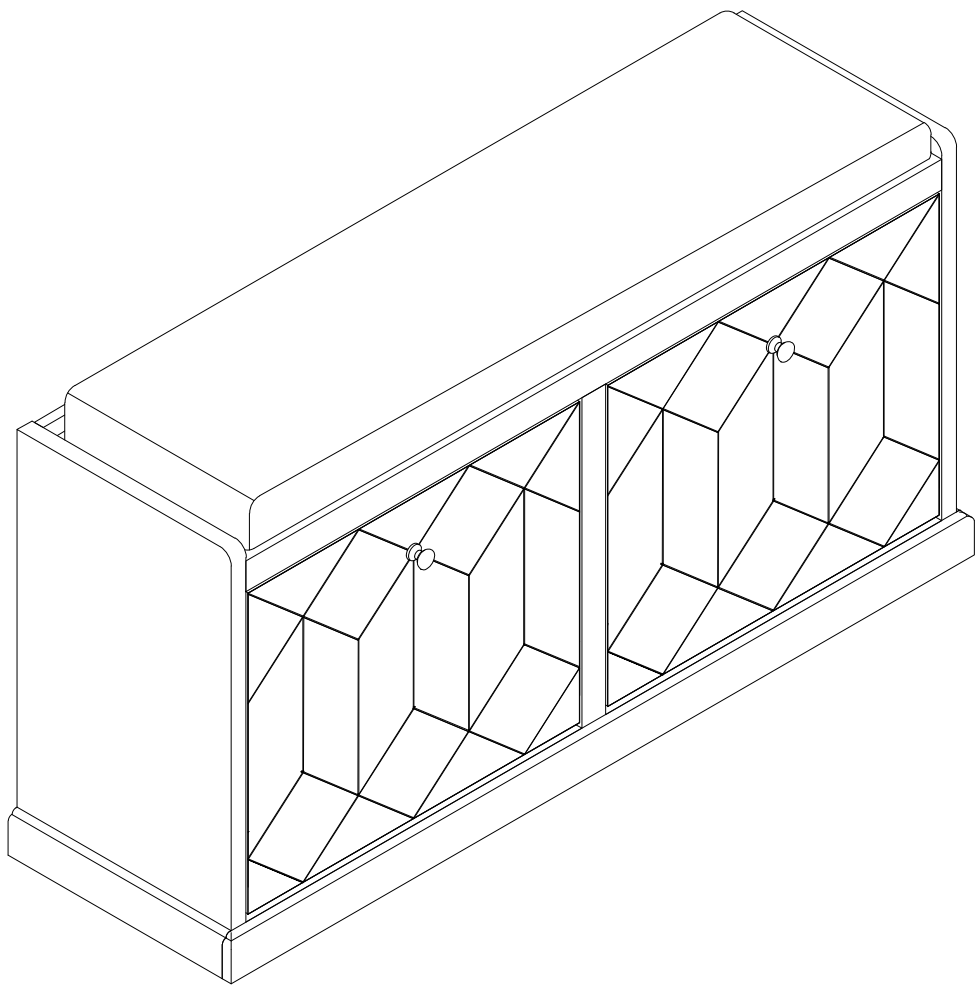
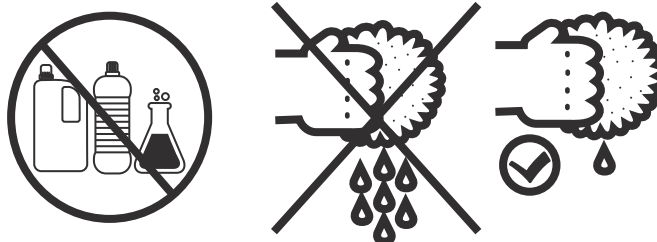
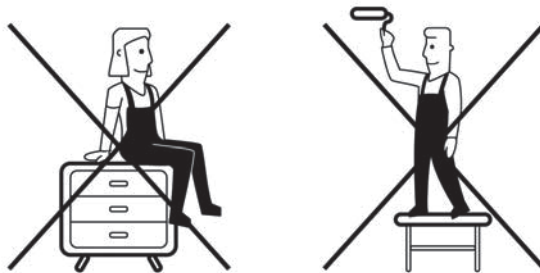
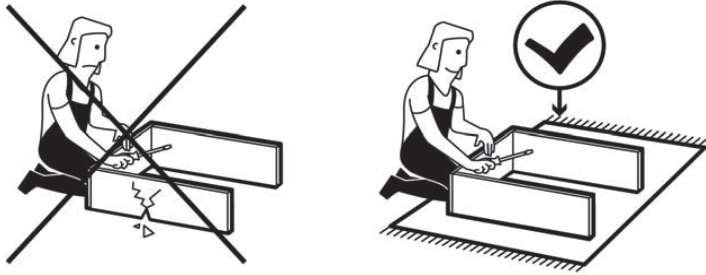
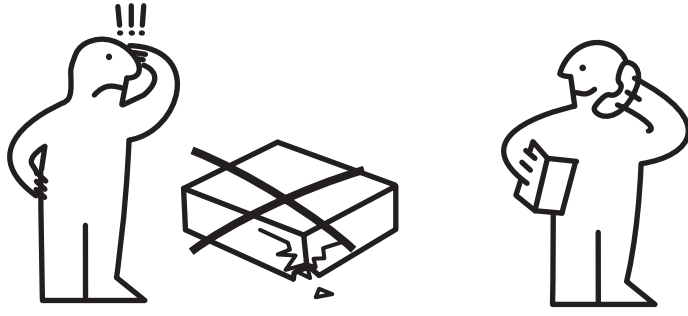
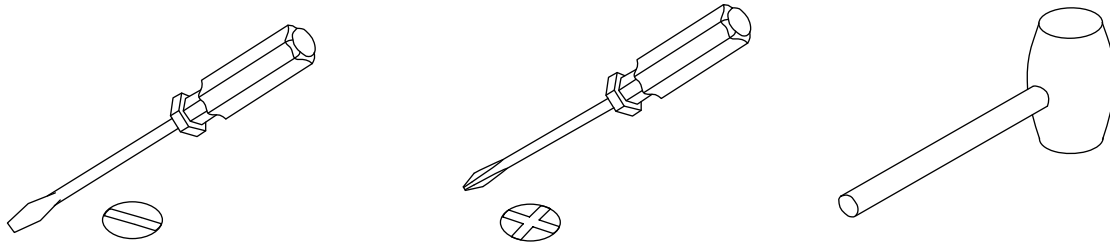


ASSEMBLY INSTRUCTIONS



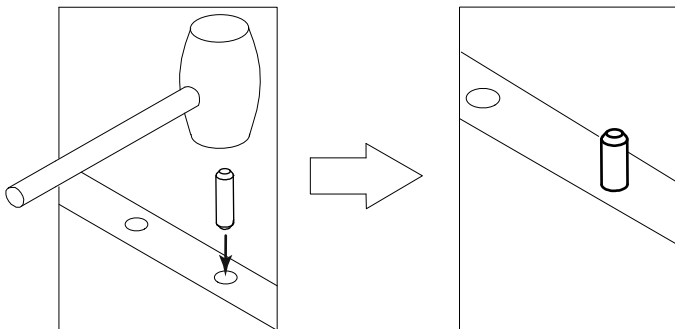


ASSEMBLY TOOLS REQUIRED (NOT INCLUDED)



- * Before discarding packing materials, please check all parts and hardware are presented.
- * Please follow the instructions closely.
- * After few days of initial assembly, the product may have acclimated to new environment, please tighten all hardware again.

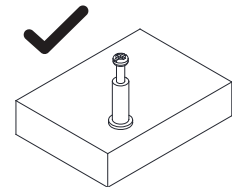
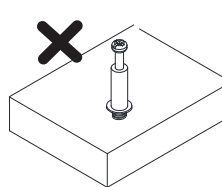
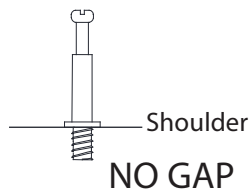
Dowel Installation



Gently tap dowel into hole with rubber mallet.

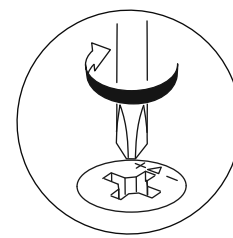
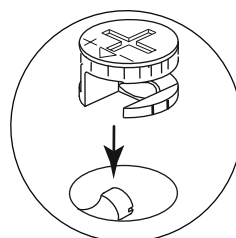
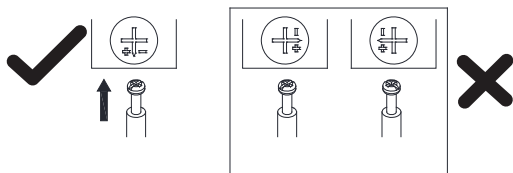
CAM-LOCK

Tighten until shoulder is flush with panel. Do not overtighten or undertighten

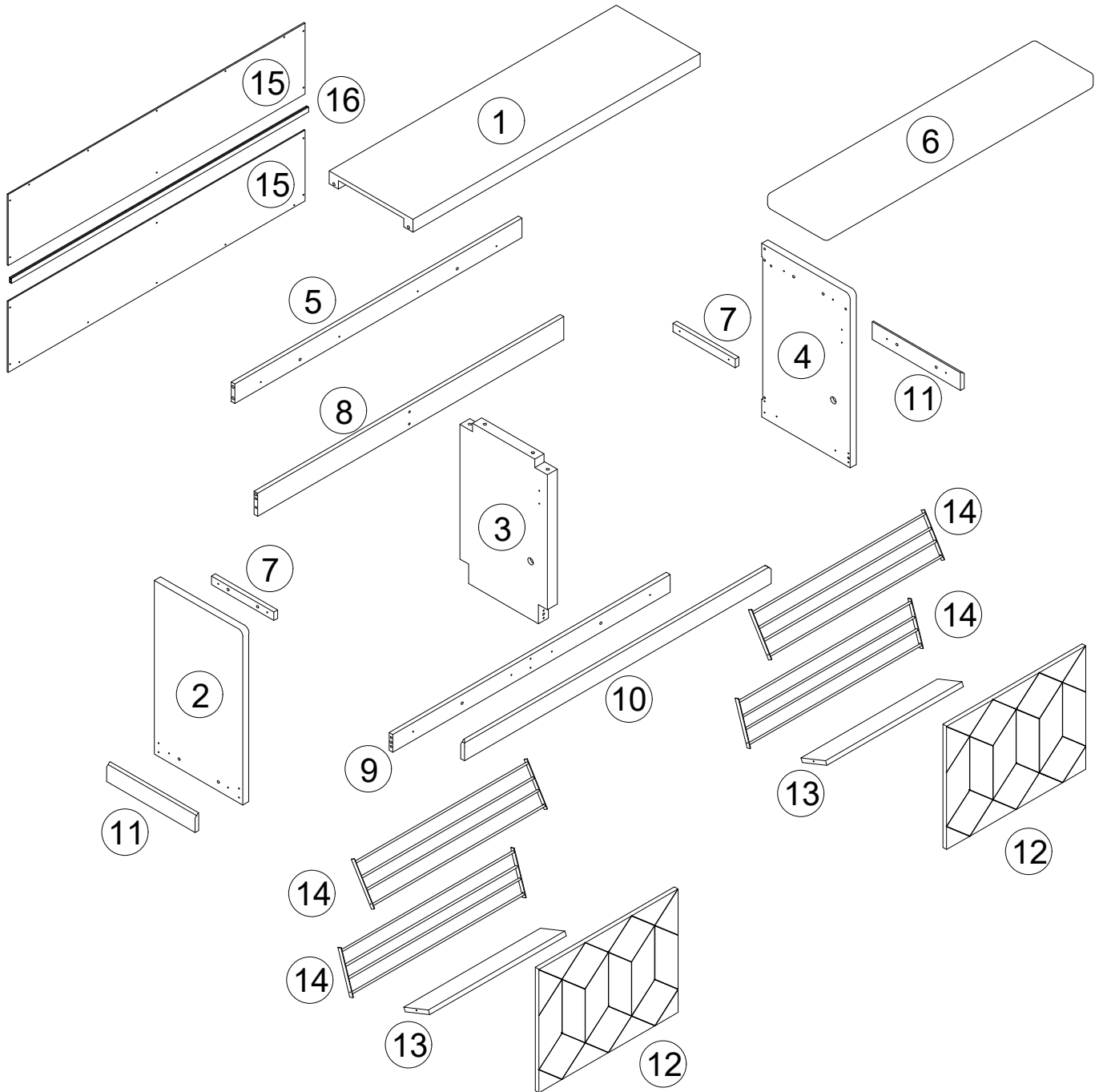


WHEN FITTING CAMS

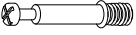
ENSURE STARTING POSITION IS CORRECT BEFORE YOU INSERT CONNECTING CAM-PILLAR
TURN CLOCKWISE UNTIL SECURE





Laying out all the parts and hardware and identifying each part as shown below. It may help you when you assemble the item.

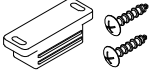


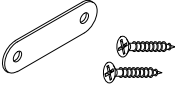
① × 1	② × 1	③ × 1	④ × 1	⑤ × 1	⑥ × 1
⑦ × 2	⑧ × 1	⑨ × 1	⑩ × 1	⑪ × 2	⑫ × 2
⑬ × 2	⑭ × 4	⑮ × 2	⑯ × 1		

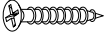
A	×10+2(Spare)
	
Ø6×27mm	


B	×10+2(Spare)
	
Ø15×9.5mm	


C	×17+2(Spare)
	
Ø6×20mm	

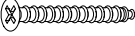
D	×4
	
45×15cm/FA3×16mm	


E	×4
	
45×15×1mm/FA3×12mm	

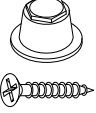
F	×16+2(Spare)
	
FA4×16mm	

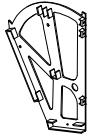
G	×2
	

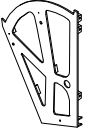
H	×2+1(Spare)
	
M4×10mm	


I	×20+2(Spare)
	
FA3.5×30mm	


J	×16+2(Spare)
	
FA3×12mm	


K	×4
	
FA4×16mm	

R	×2
	

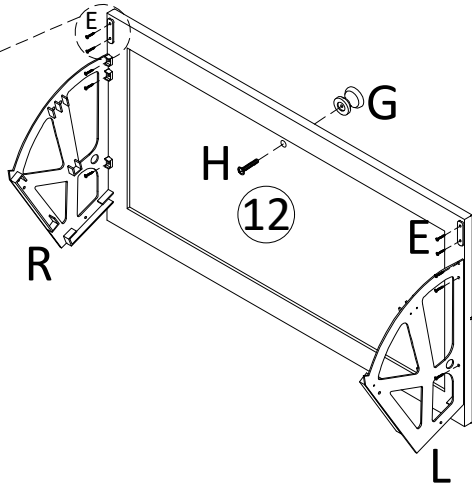
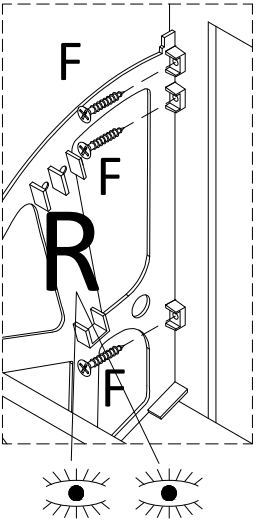
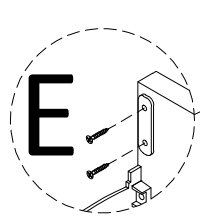
L	×2
	

N	×8+1(Spare)
	
M4×6mm	

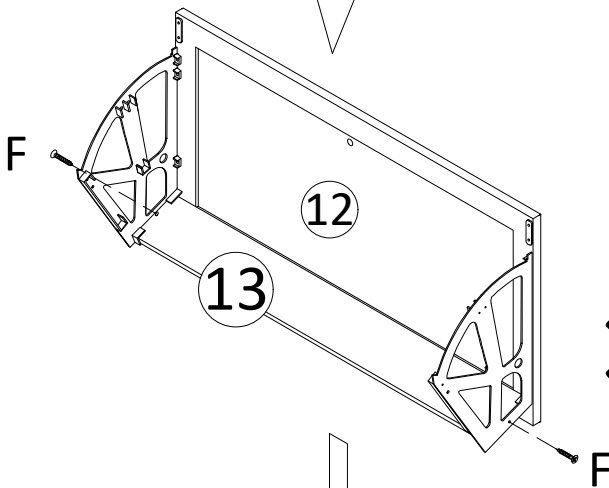
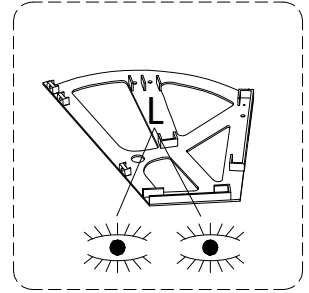
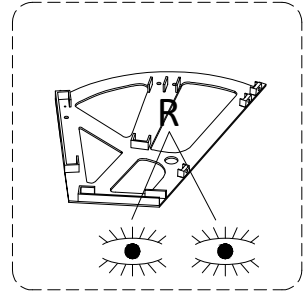
O	×4+1(Spare)
	
FA4×30mm	

P	×4+1(Spare)
	
FA4×22mm	

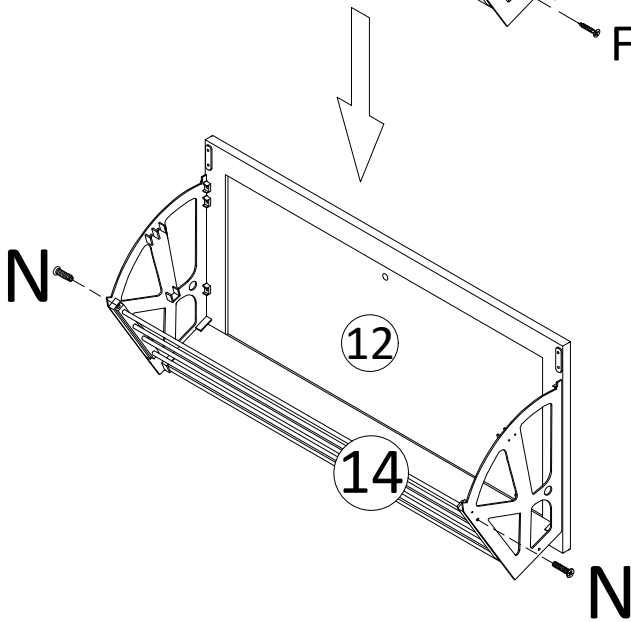
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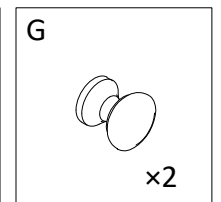
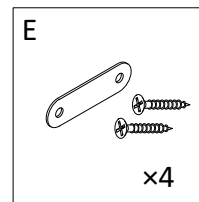
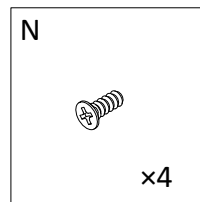
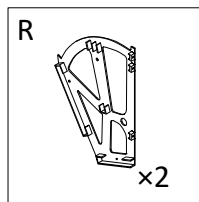
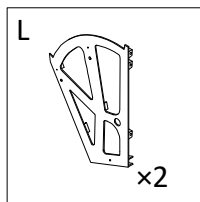
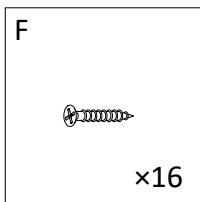
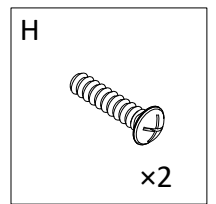
x2



x2

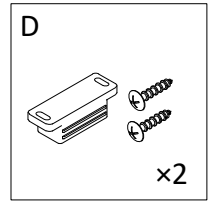
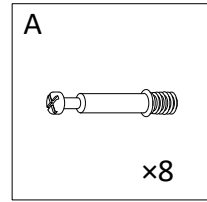
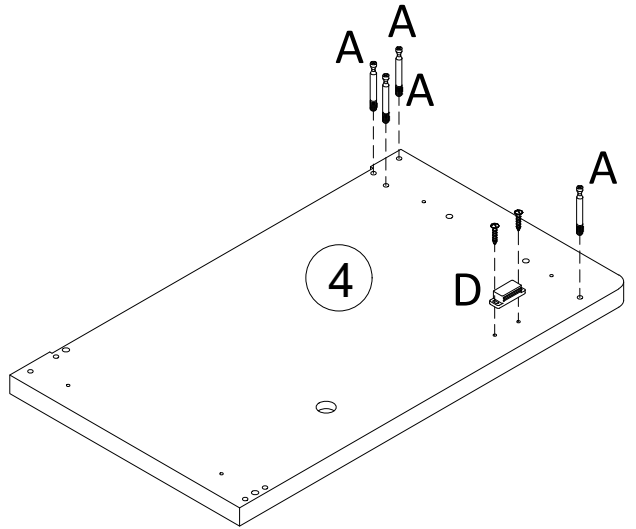
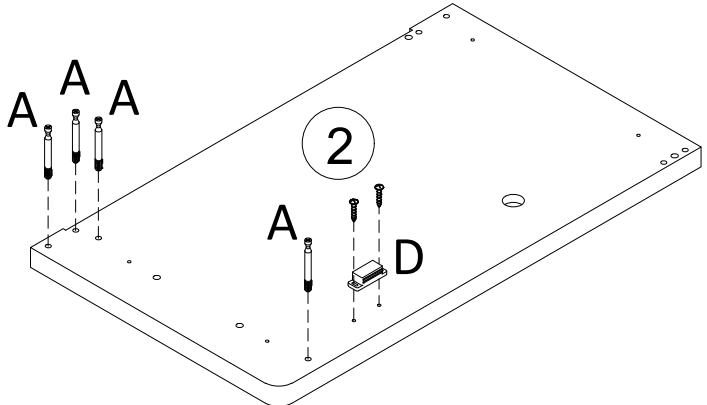


x2

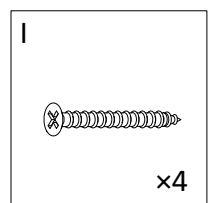
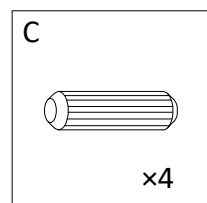
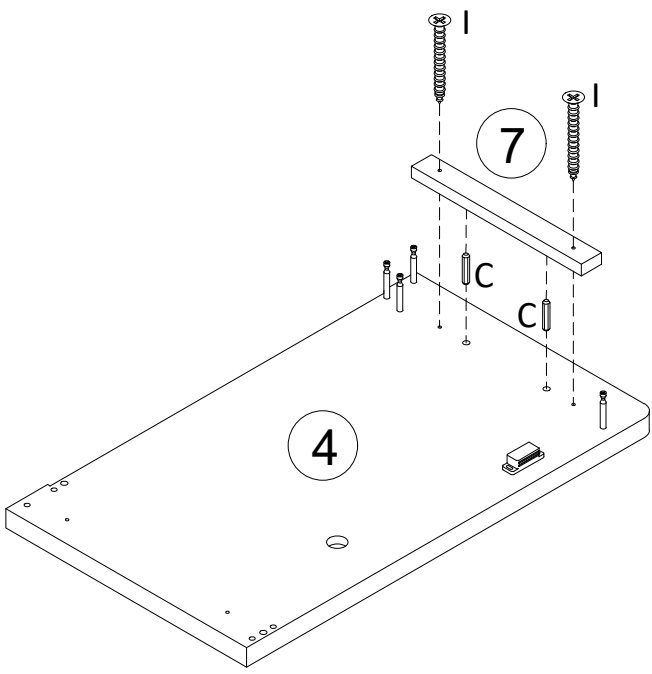
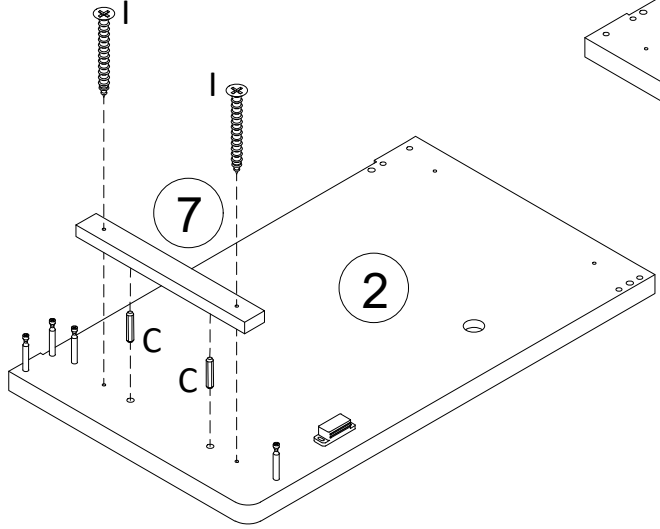


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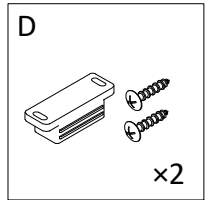
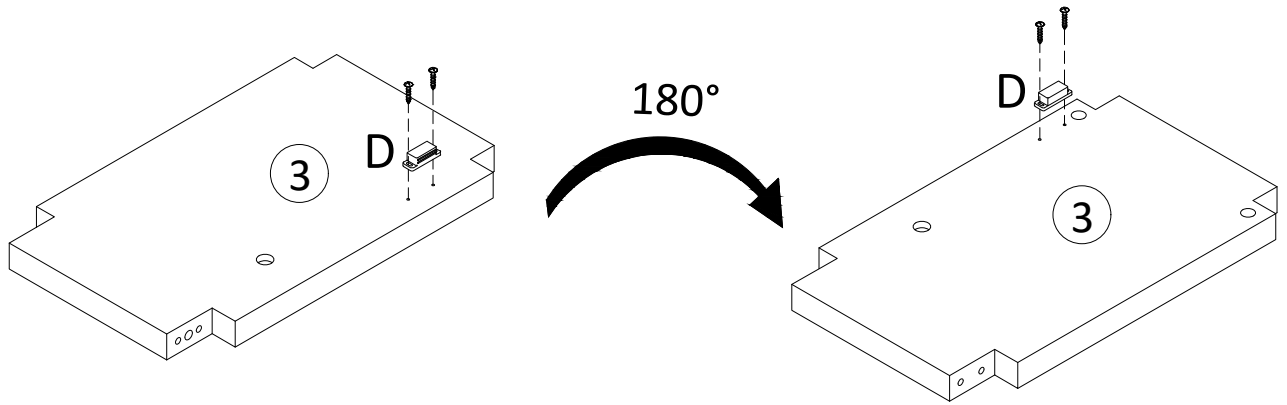
Turn the screws vertically from slow to fast.



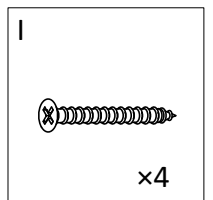
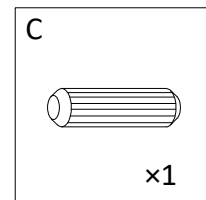
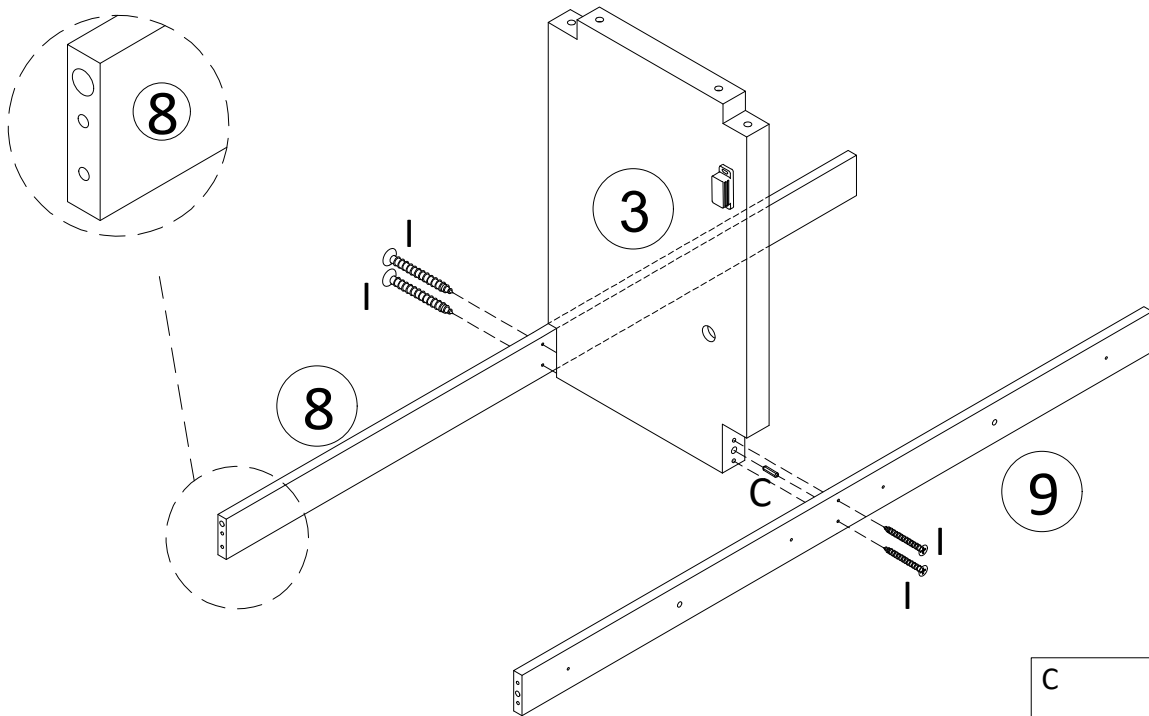
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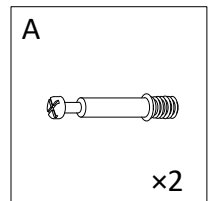
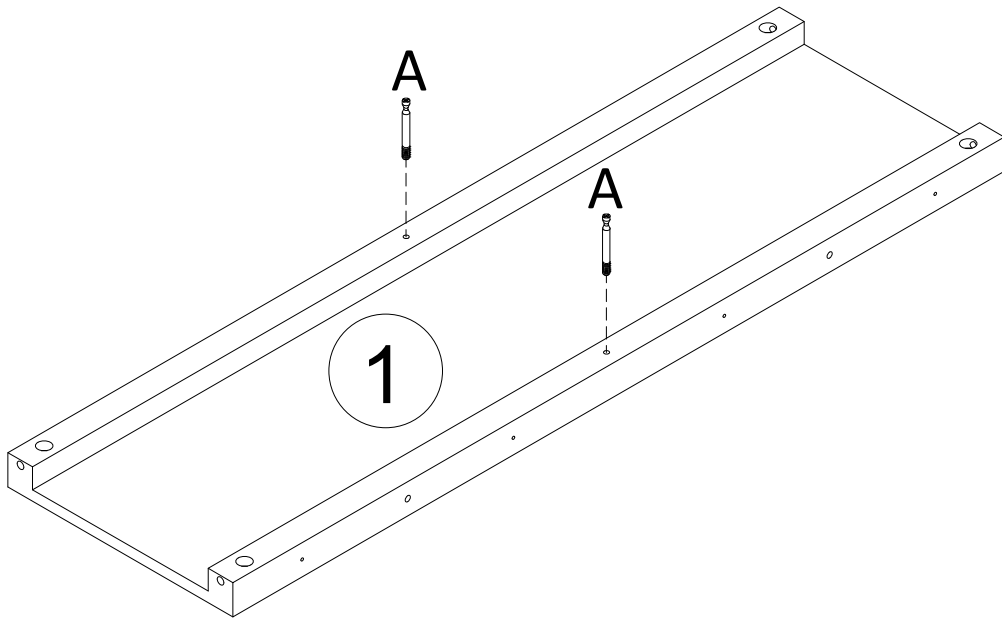
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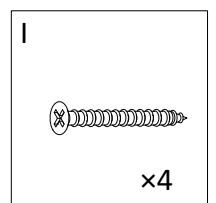
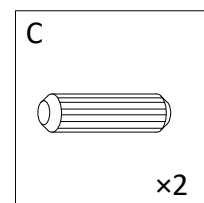
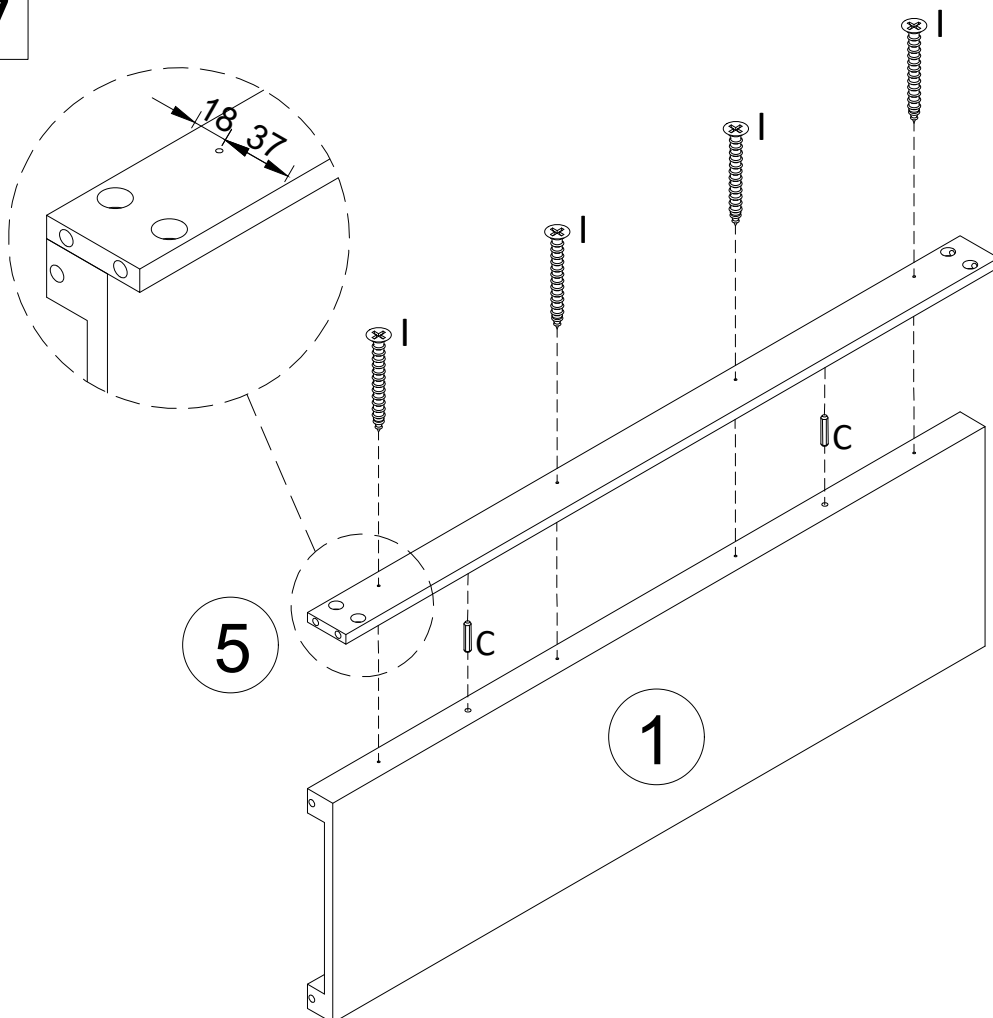
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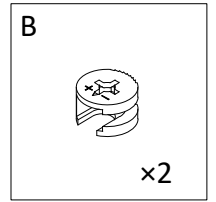
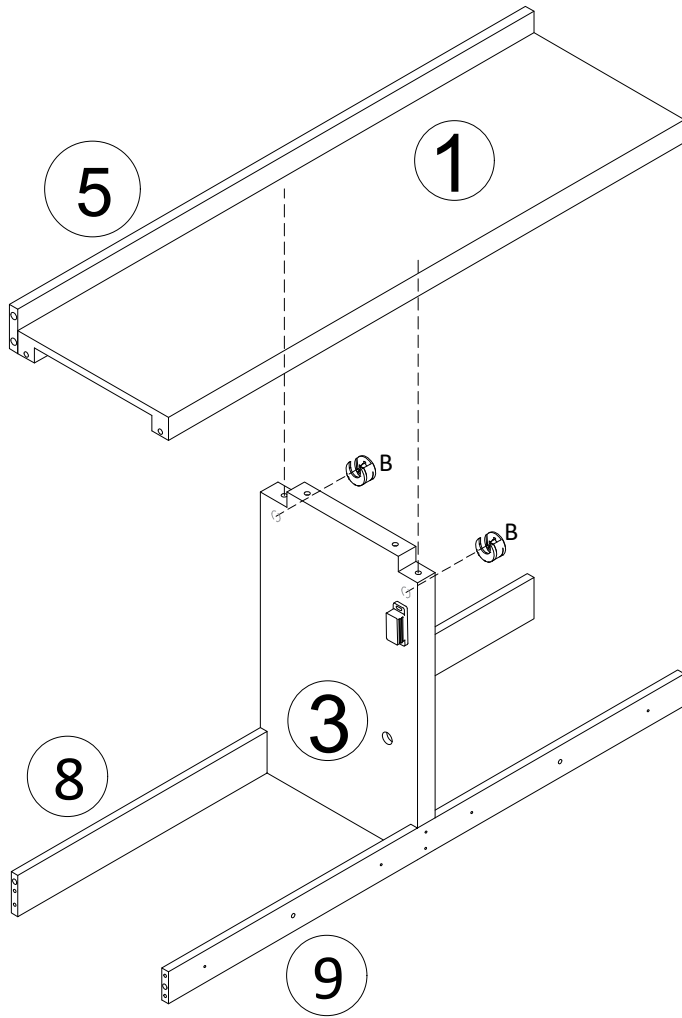
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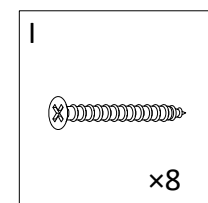
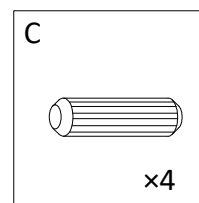
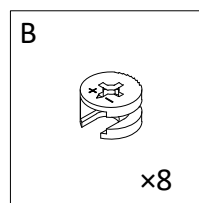
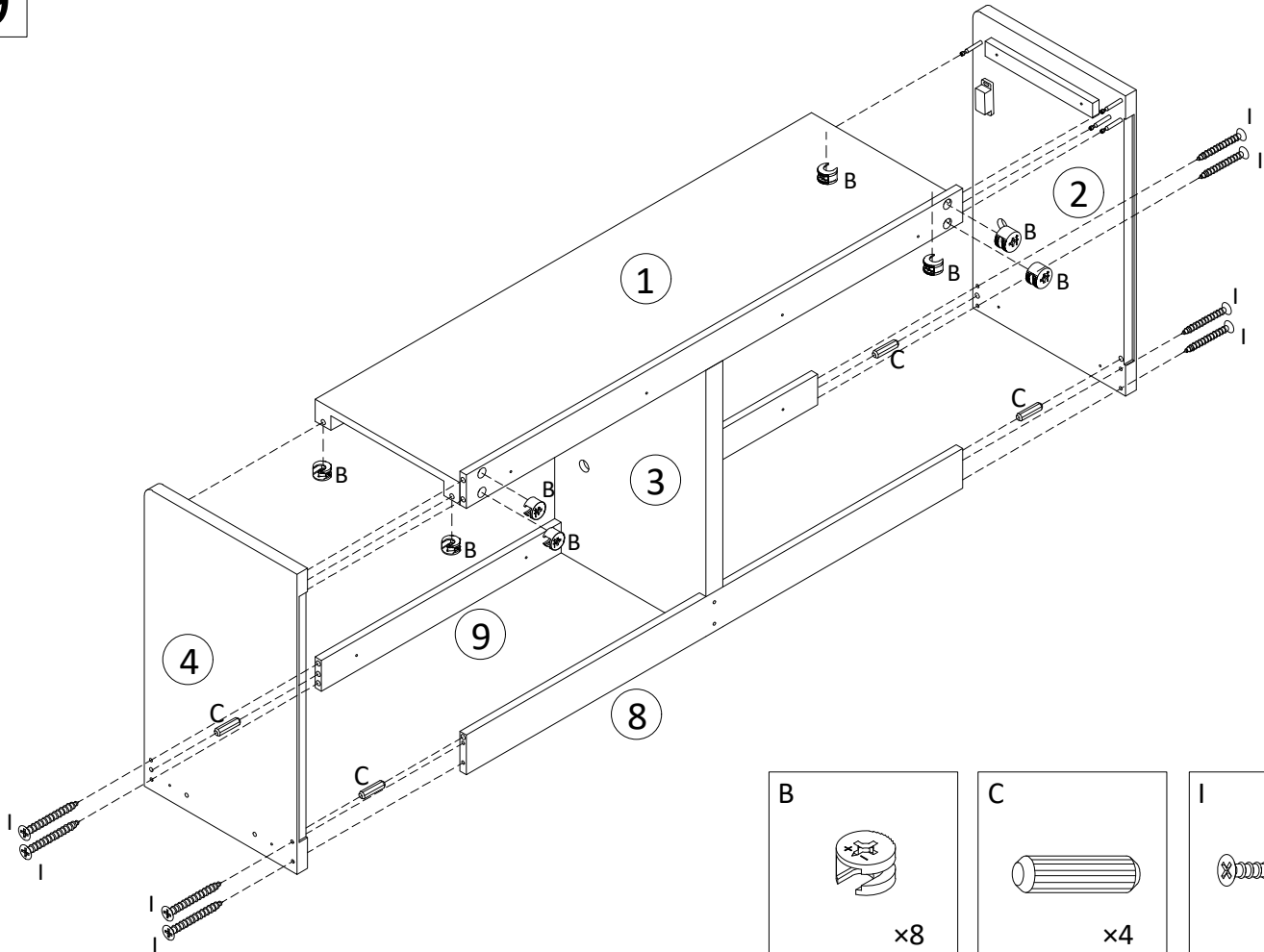
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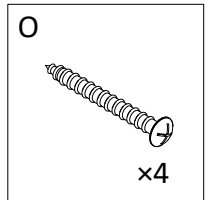
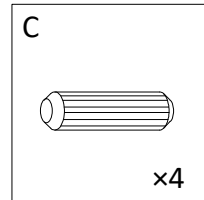
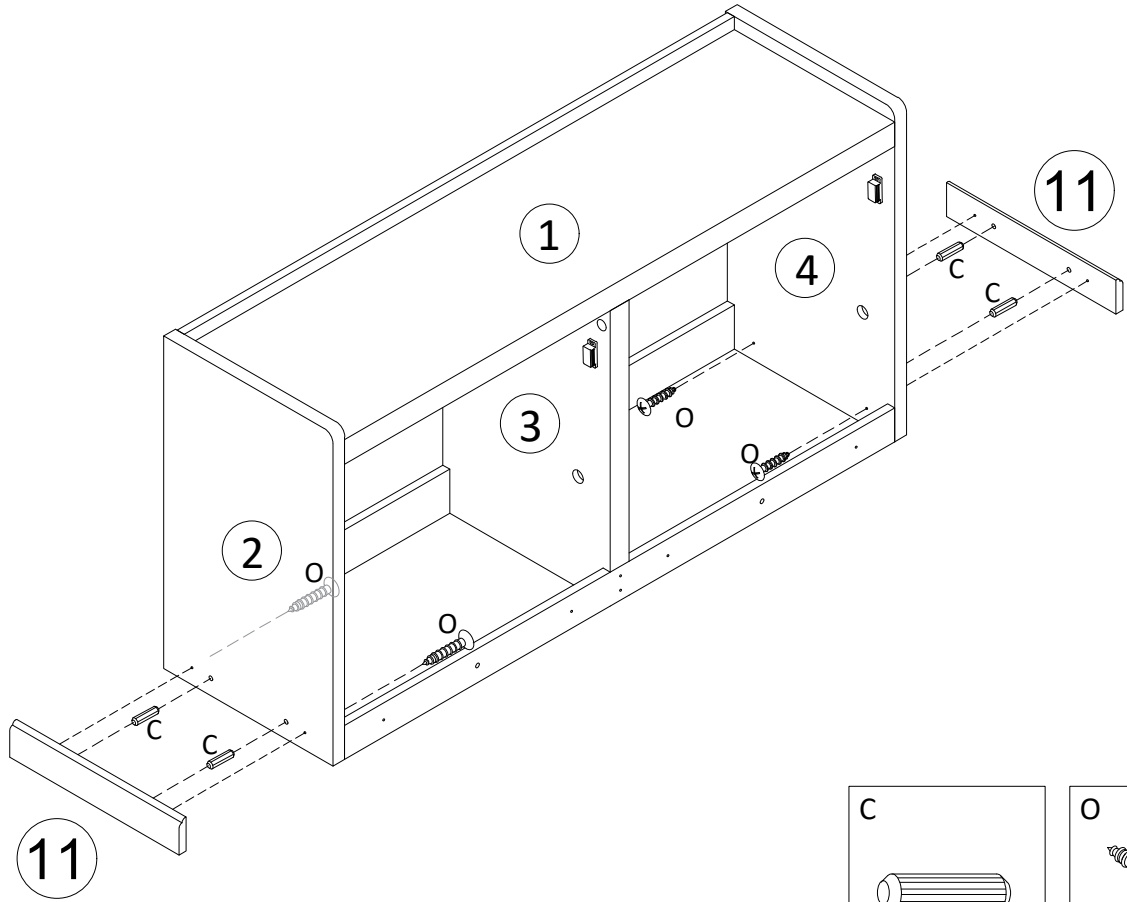
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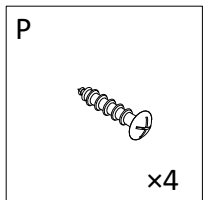
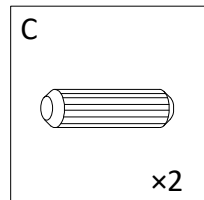
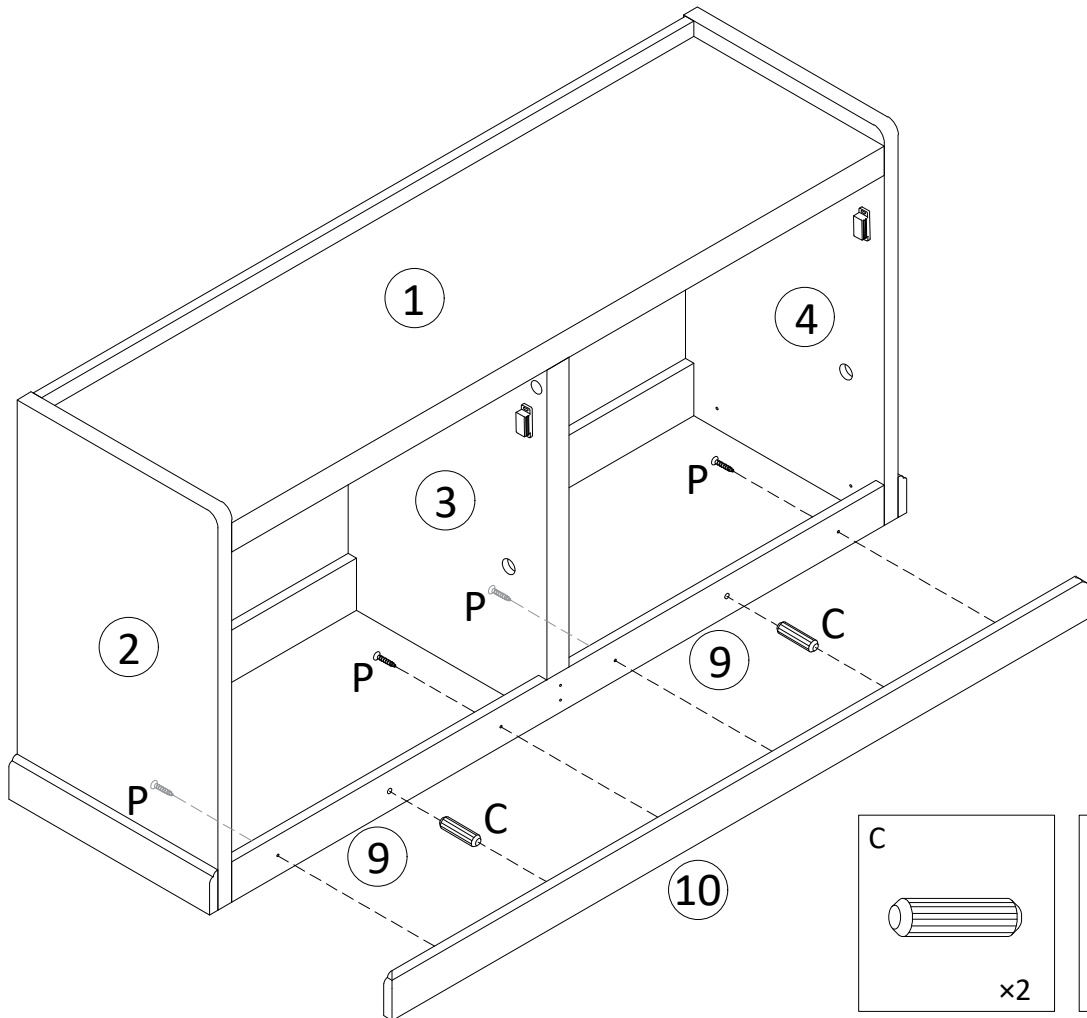
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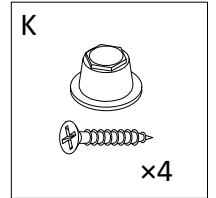
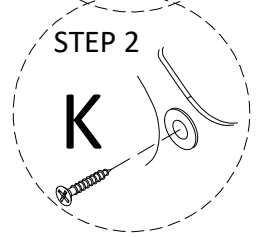
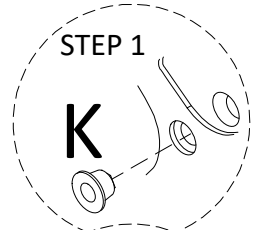
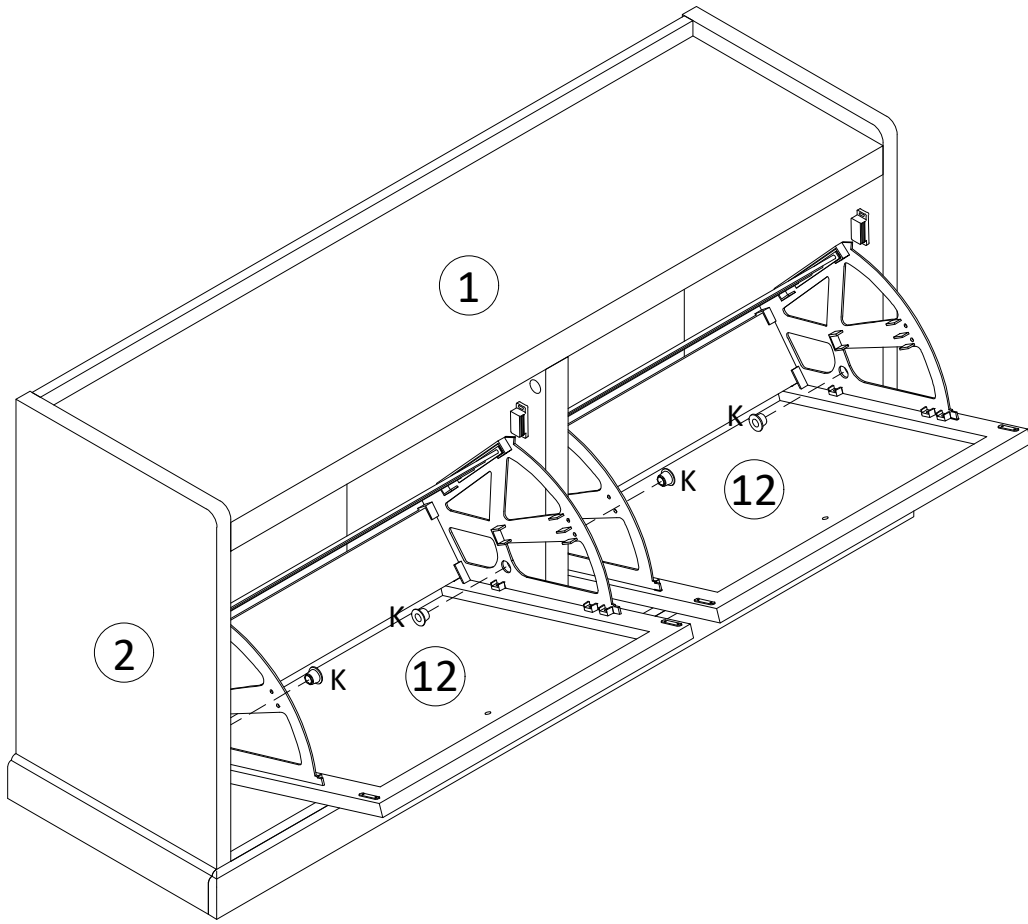
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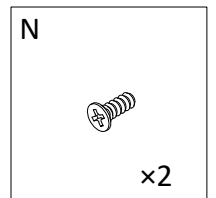
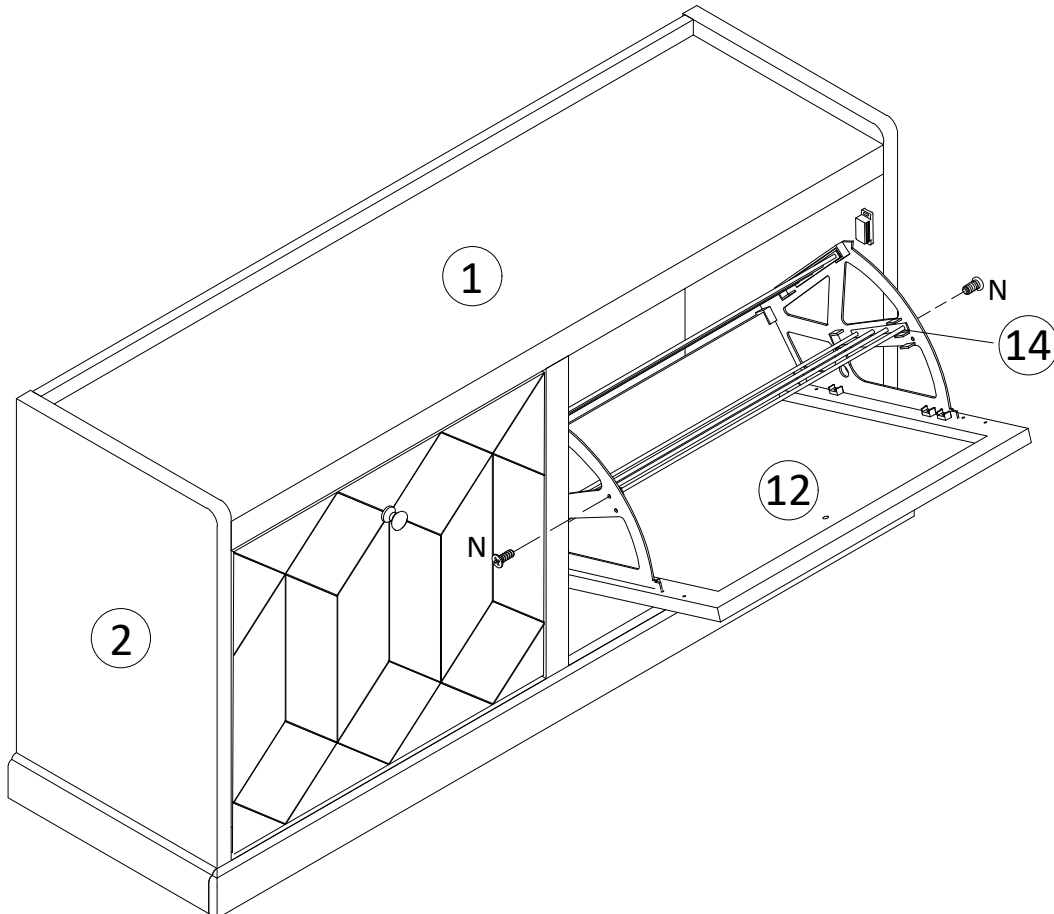
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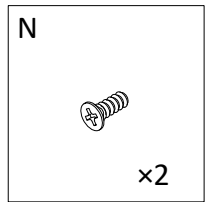
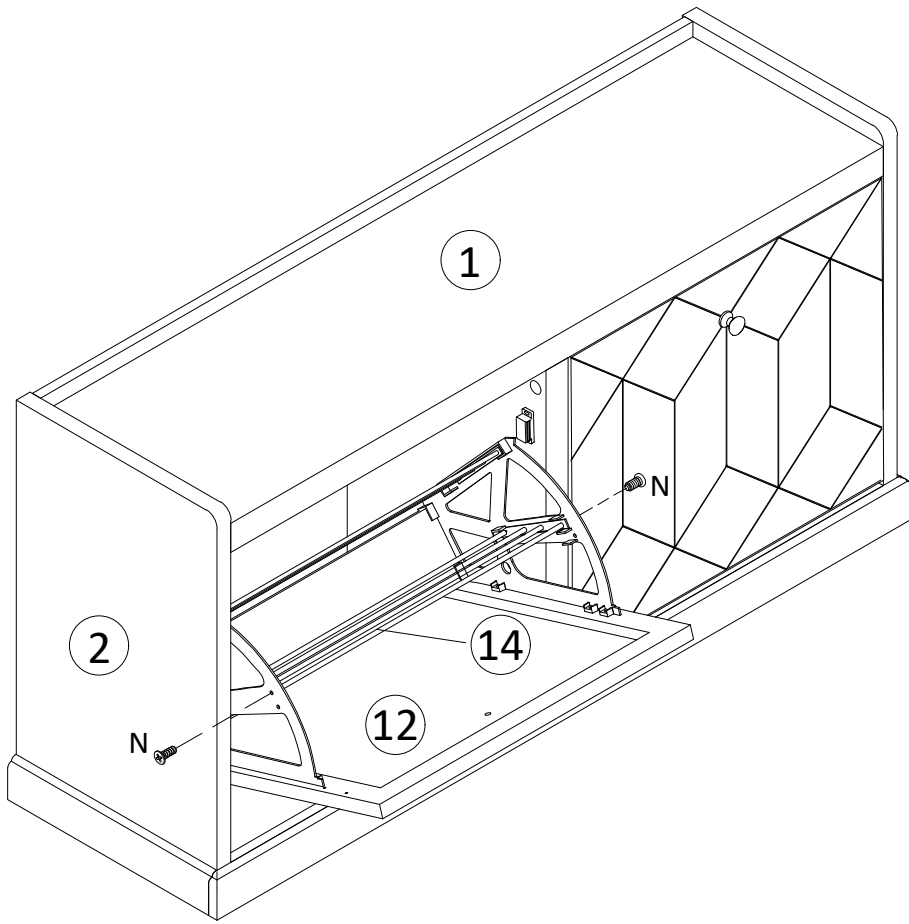
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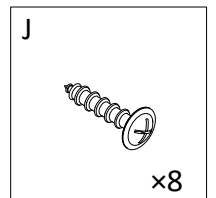
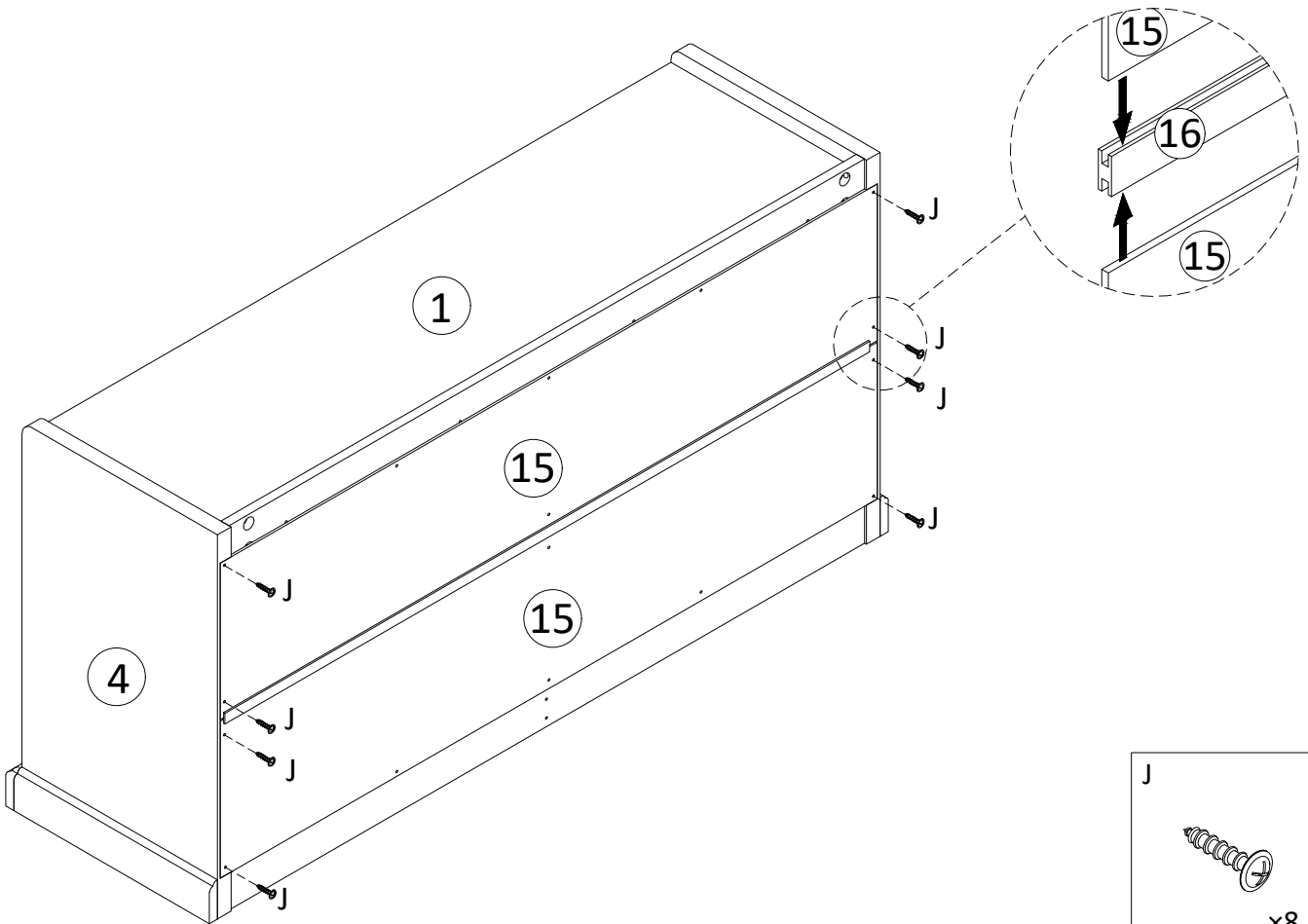
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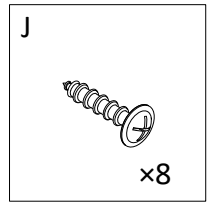
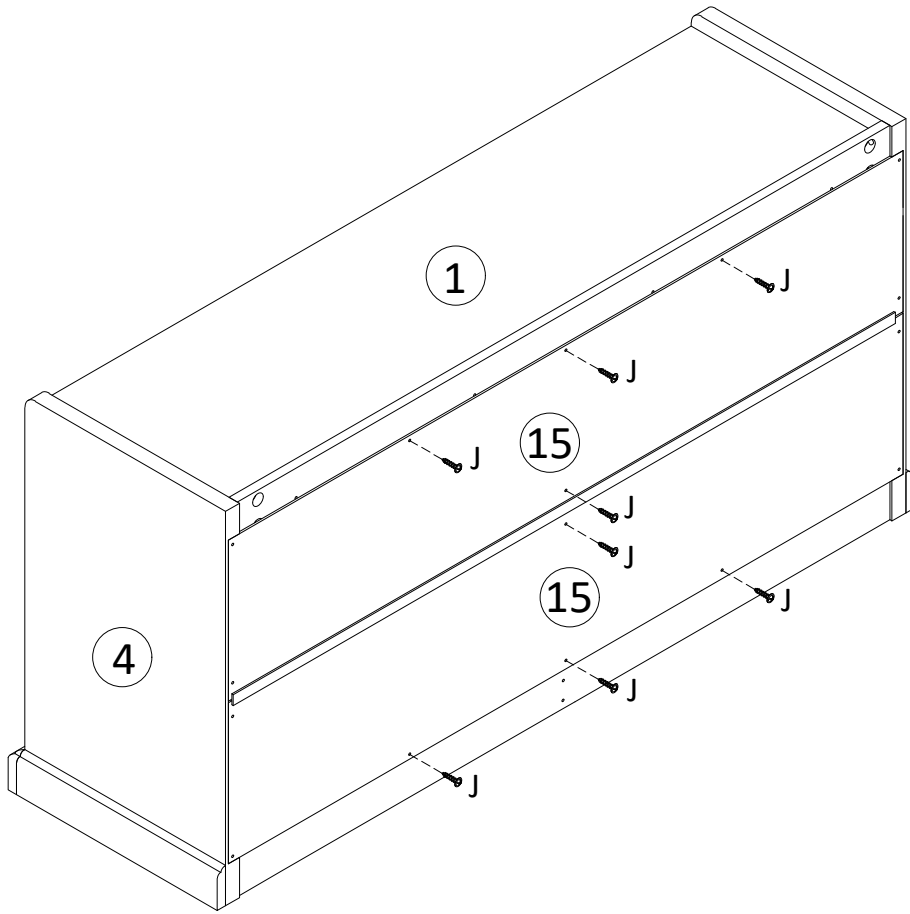
14



15



16



17

