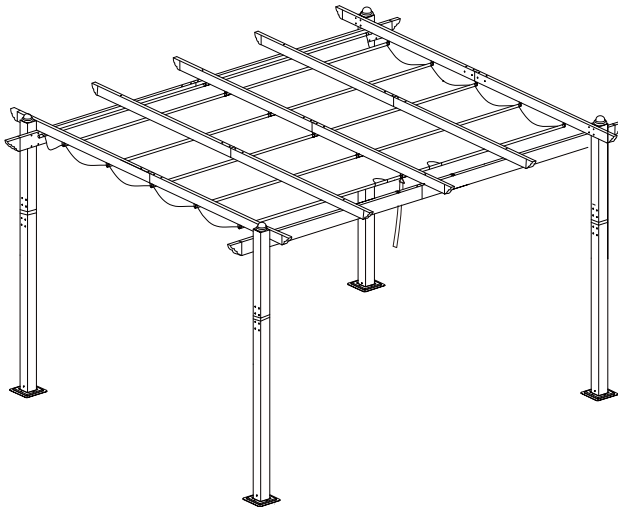


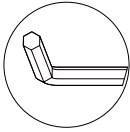


Aluminum 10'x13'Pergola Shelter



Read the instructions before use of this product.

Please keep this instruction manual for future reference.



Use the hex keys in the box.



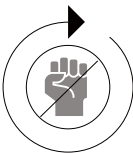
You may need to use a drill for this step.



Three or more people are required at this stage.




















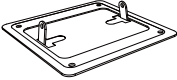



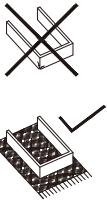
You may need a ladder.









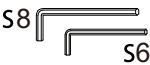


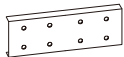
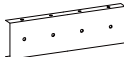

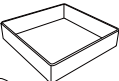


Do not tighten screws all the way for now.

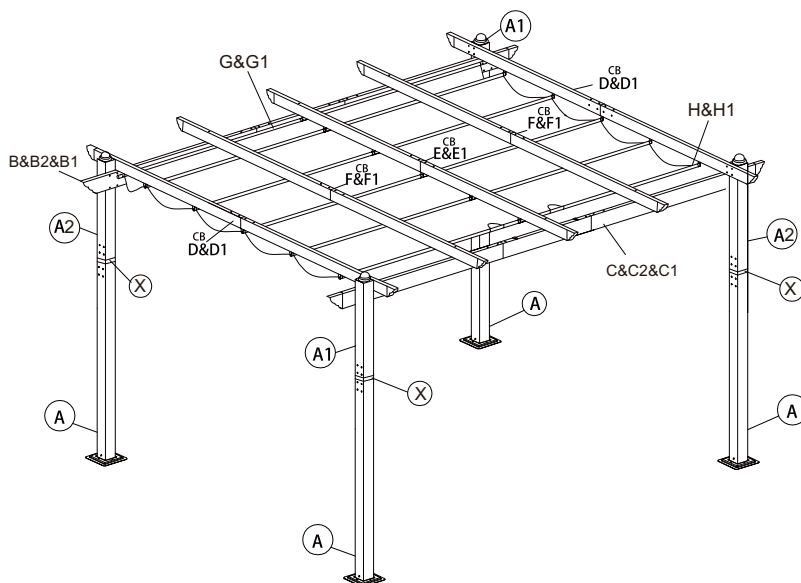
Parts list









 A 4X	 A1 2X	 A2 2X
 B 1X	 B1 1X	
 B2 1X	 C 1X	
 C1 1X	 C2 1X	
 D 2X	 D1 2X	
 E 1X	 E1 1X	
 F 2X	 F1 2X	
 G 1X	 G1 1X	
 H 5X	 H1 5X	
 I 4X	 J 154X+5X M6x16	



 M6x30 (K) 3X+1X	 M6x85 (L) 6X+1X	 M6x15 (M) 32X+2X	 (N) 10X
 (O) 4X	 (P) 1X	 (R) 2X	 (S) 1X
 S8 and S6 (Q) 1X	 (T) 1X	 (U) 16x+2x	 (V) 8x
 (V1) 4x	 (V2) 5x	 (X) 4x	

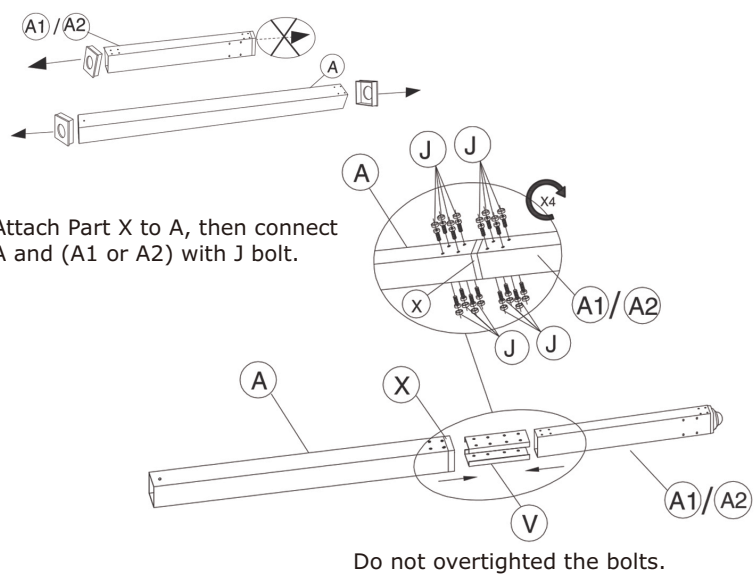
OVERALL

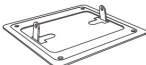





-  **A** 4X
-  **A1** 2X
-  **A2** 2X
-  **X** 4X
-  **V** 8X
-  **J** 64X
-  **S6**
-  **Q** 1X

Step 1

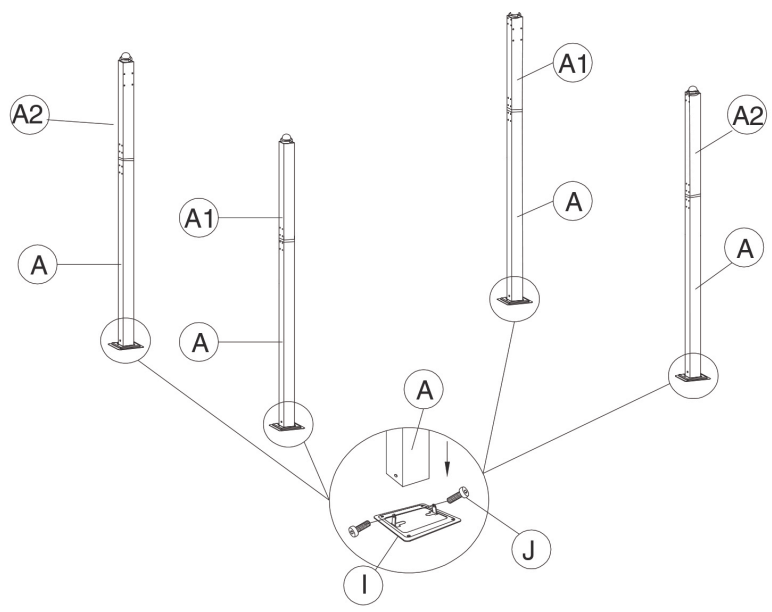
Remove portective cover from poles
as picutres below shows



-  **I** 4X
-  **J** 8X
-  **S6**
-  **Q** 1X

Step 2

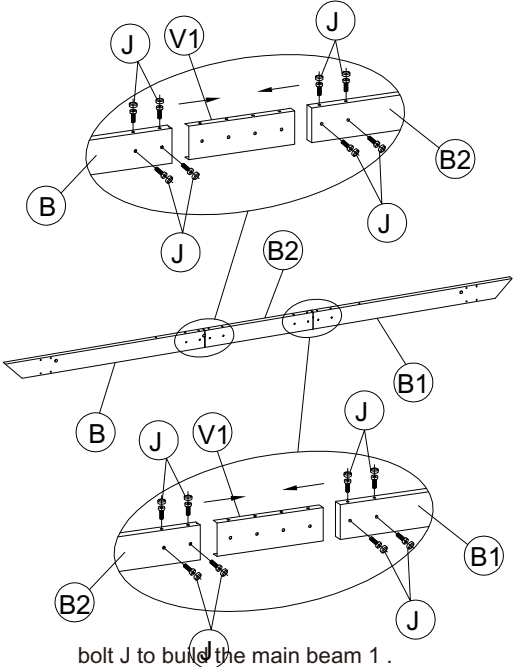
Attach the poles to part I with J bolt.



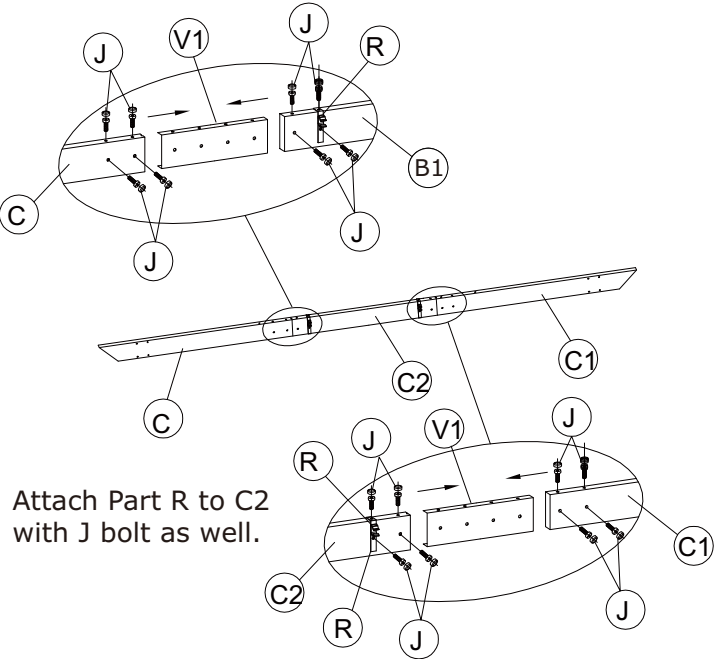
(B) 1X
(B1) 1X
(B2) 1X
(C) 1X
(C1) 1X
(C2) 1X
(R) 2X
(V1) 4x
(J) 32
(Q) 1X

Step 3

Connect B, B1, and B2 with J bolt.



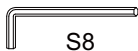
Connect C, C1, and C2 with J bolt.





M6x15

(M) 6X

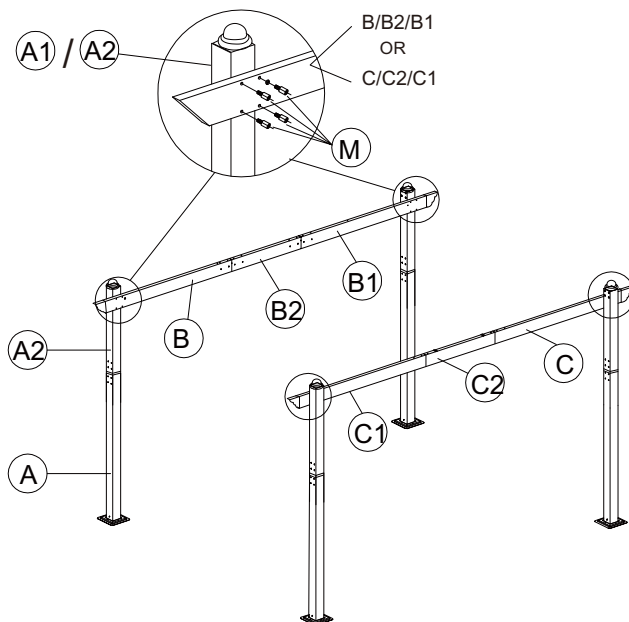


S8

(Q) 1X

S

Connect main beam 1(B, B2 and B1) and main beam 2(C, C2 and C1) to main poles with M bolt.



(D) 2X



(E) 1X



(N) 0X



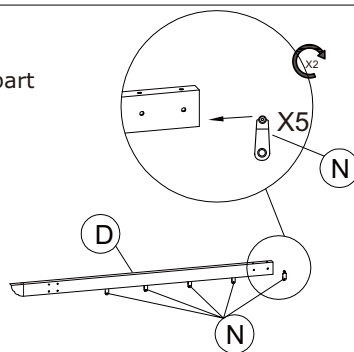
(O) 4X



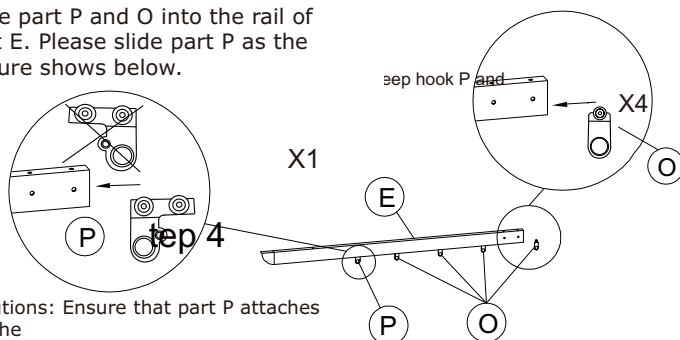
(P) 1X

Step 5

Slide N hook into the rail of part D (both two of them)



Slide part P and O into the rail of part E. Please slide part P as the picture shows below.



Cautions: Ensure that part P attaches to the part E as the picture shows above.



D 2X



D1 2X



V2 2x



M6x16

J 16X

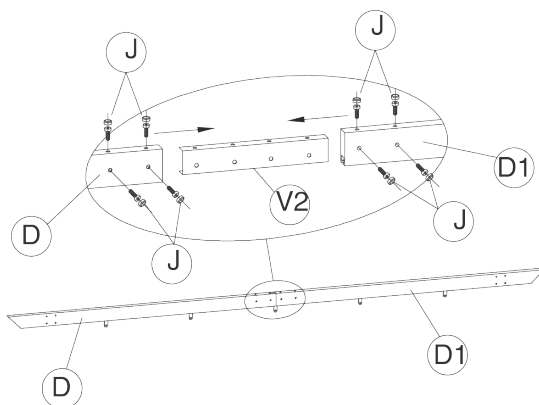


S6

Q 1X

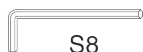
Step 6

Connect D and D1 with J bolt.



M6x15

M 16X

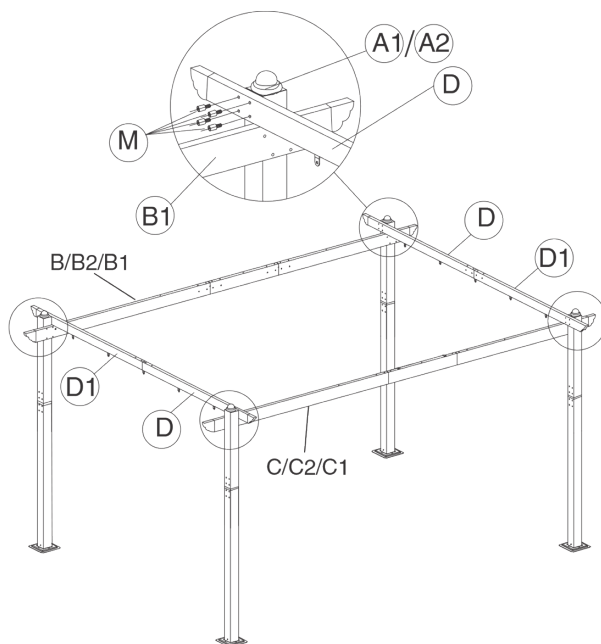









S8

Q 1X

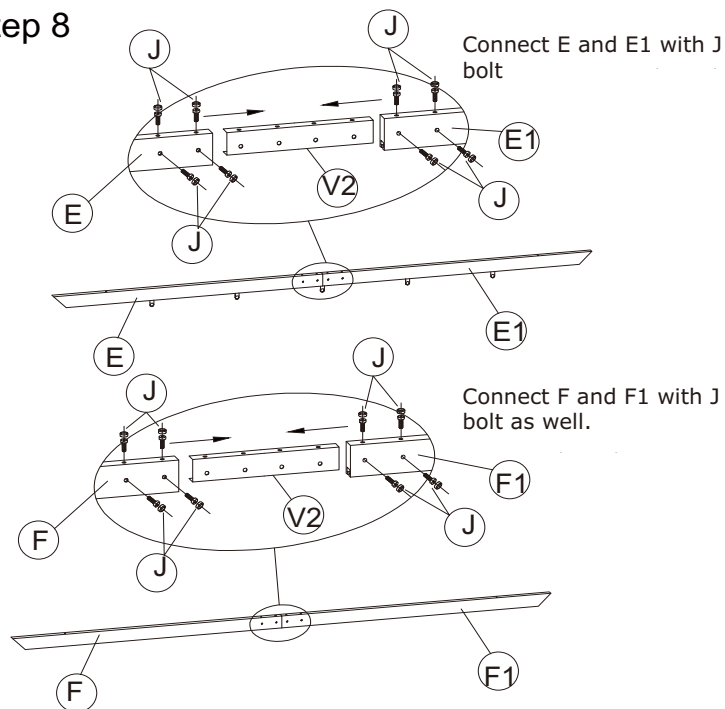
Step 7



Connect the Cross Beam (D and D1) to the main poles with M bolt.




(E) 1X

(E1) 1X

(F) 2X

(F1) 2X

(J) 24X M6x16

(Q) 1X S6

(V2) 3x

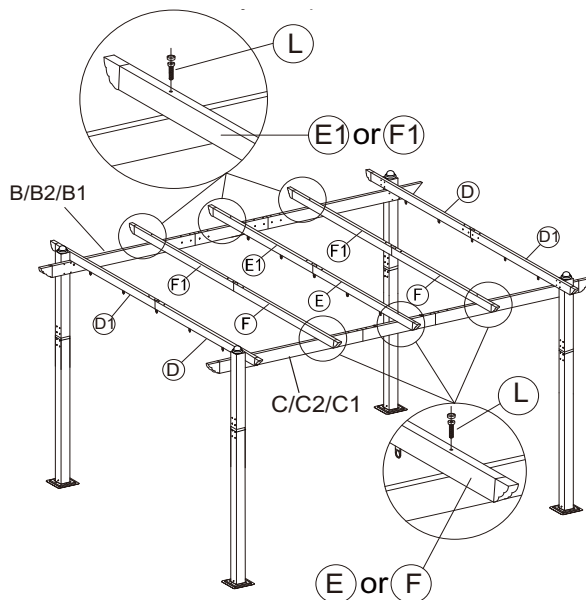
Step 8




(L) 6X M6x85

(Q) 1X S6

Step 9

Connect E+E1 and F+F1 to the main beams.
Caution: Keep part P and C/C2/C1 in the same side.



Step 10 Install G+G1 to B+B1+B2 with K bolt. Caution: Ensure that insert G+G1 into the canopy ahead of this step.



(G) 1X



(G1) 1X



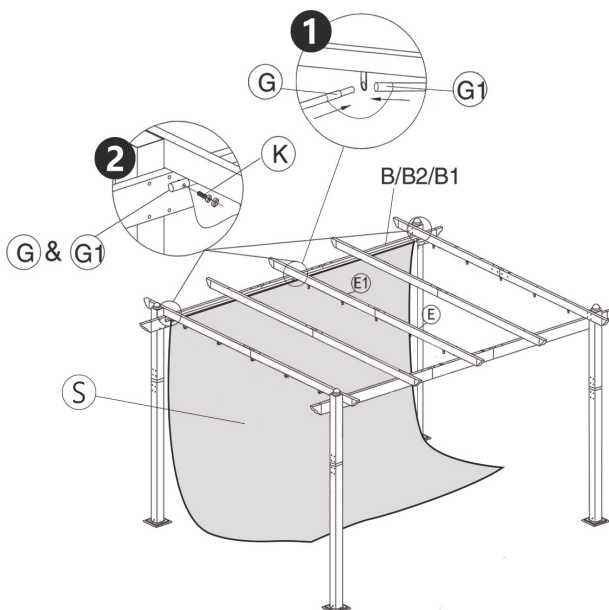
(H) 5X



(H1) 5X



(S) 1X



Step 11



M6x16

(J) 10X



M6x30

(K) 3X

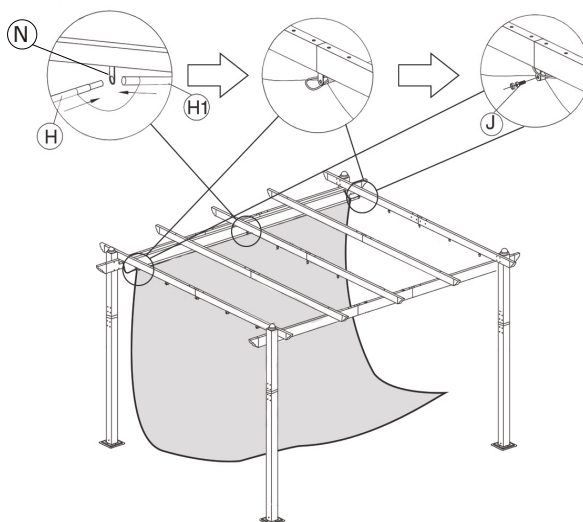


S6

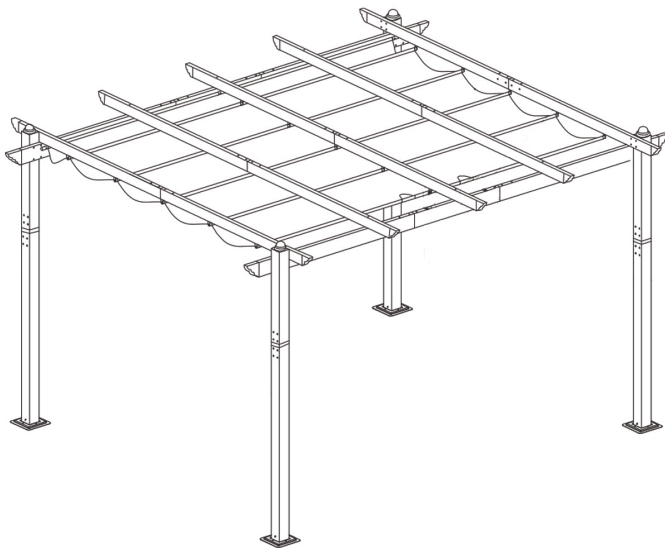
(Q) 1X

Connect H and H1 across N hook.

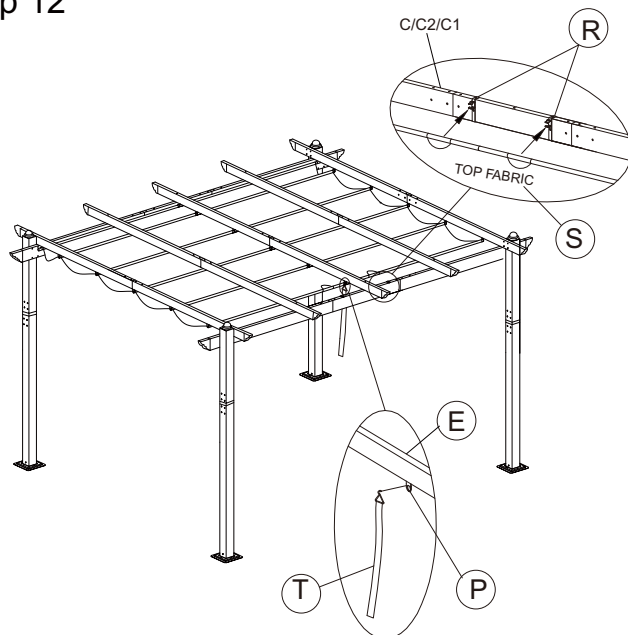
Stabilize H/H1 to the N hook with J bolt. Pull the rope of the canopy and put on N hook to tighten the canopy, as the picture shows below.



Overall View

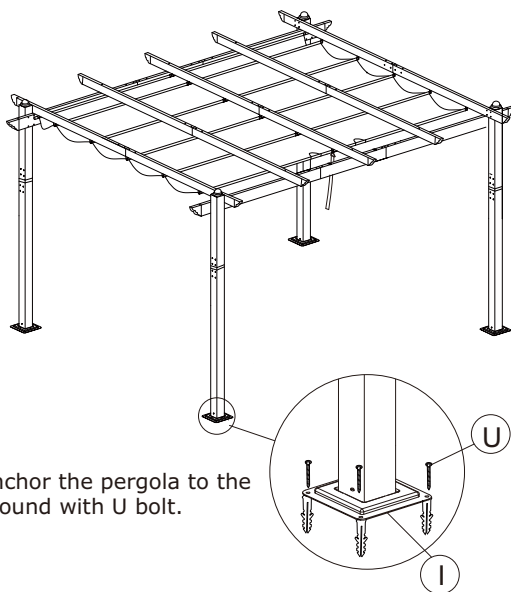
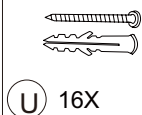


Step 12



Hook part T onto P hook.

Step 13



Anchor the pergola to the ground with U bolt.



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