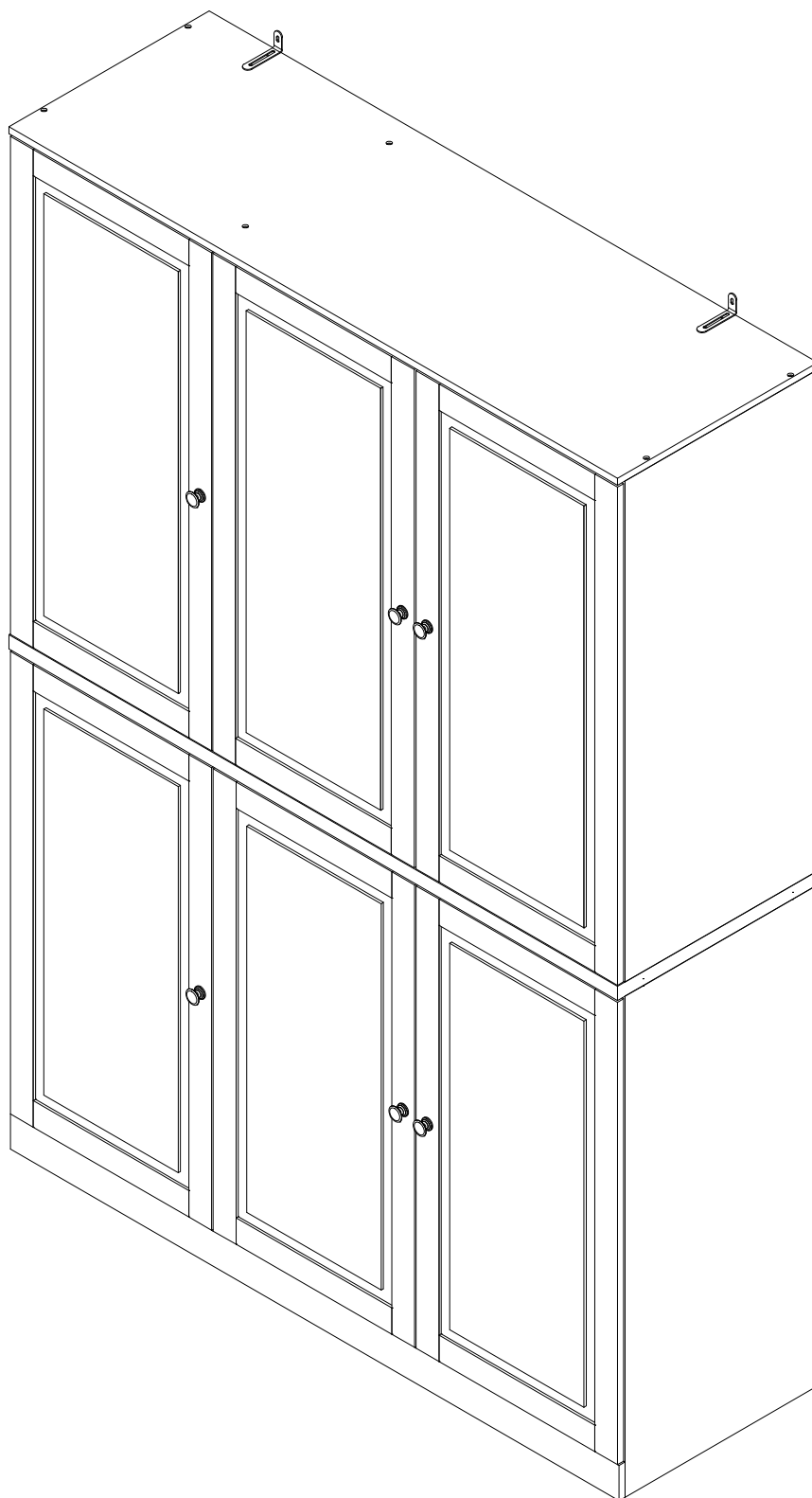
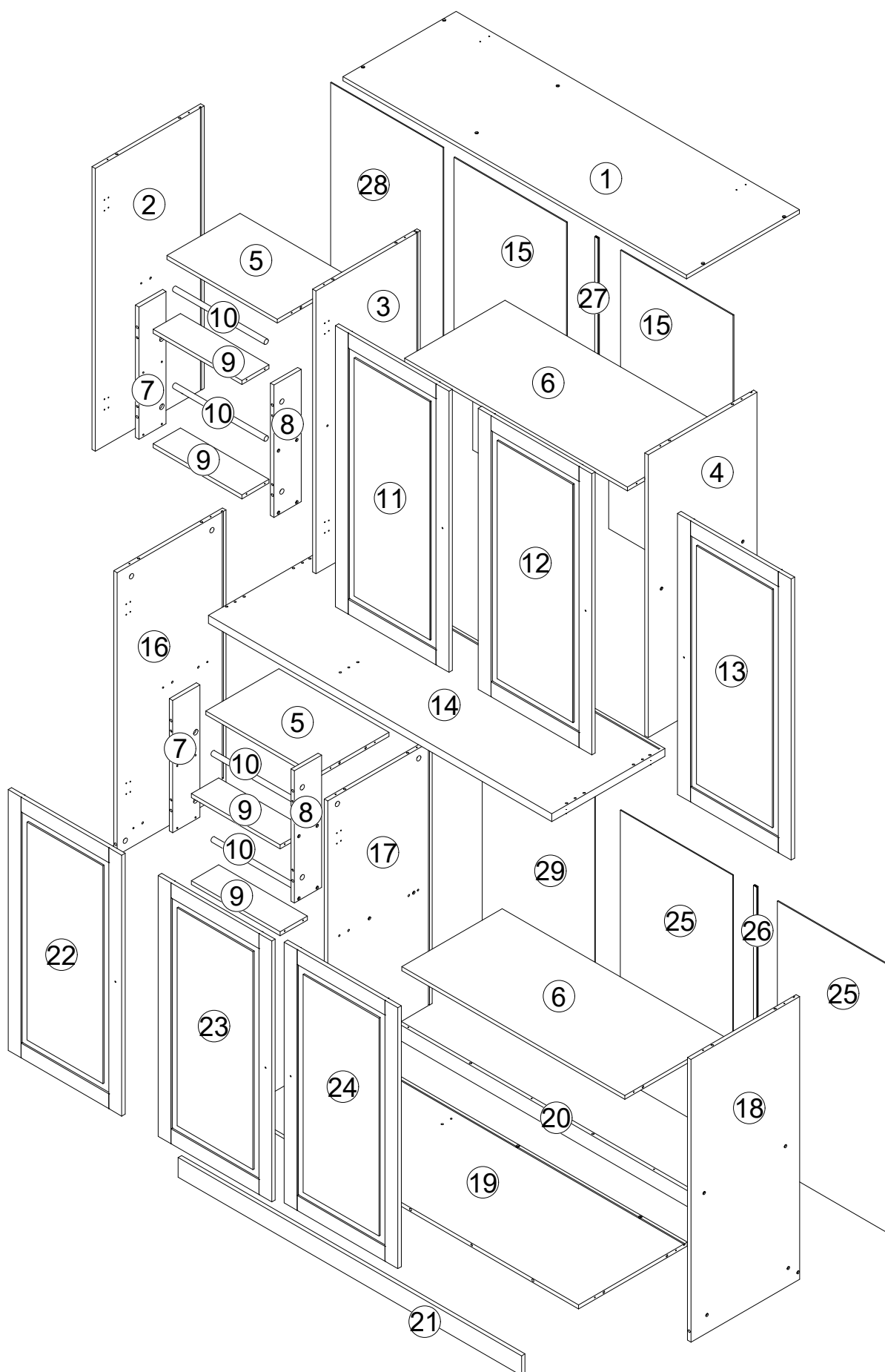
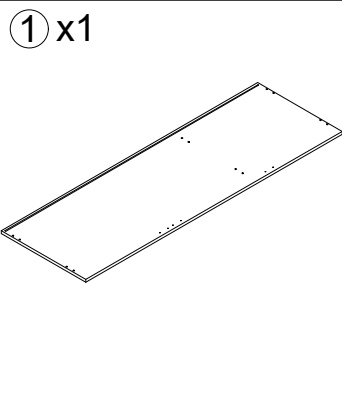
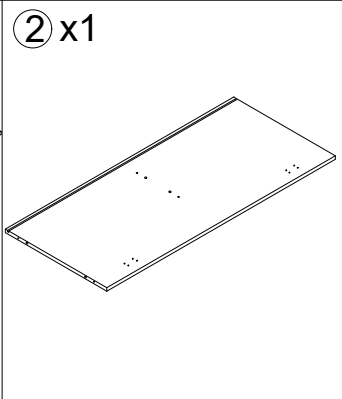
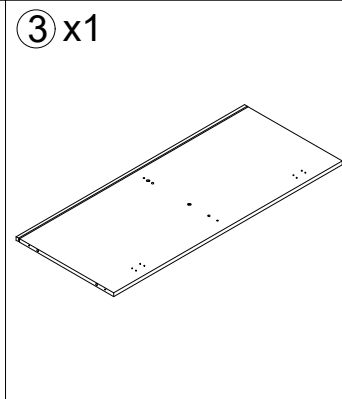
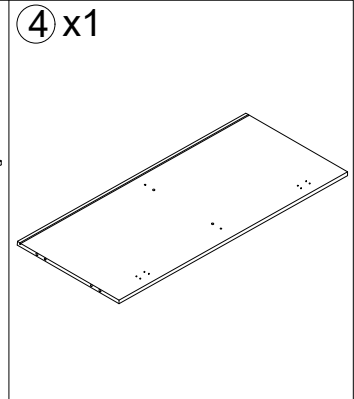
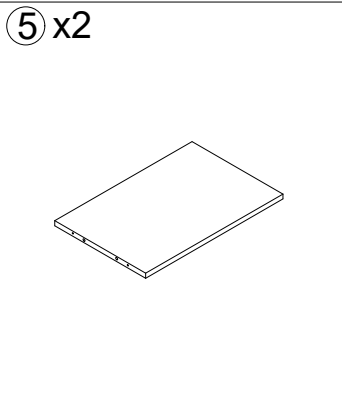
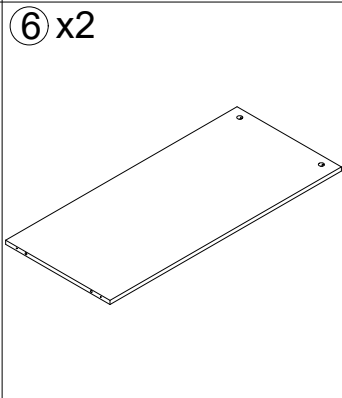
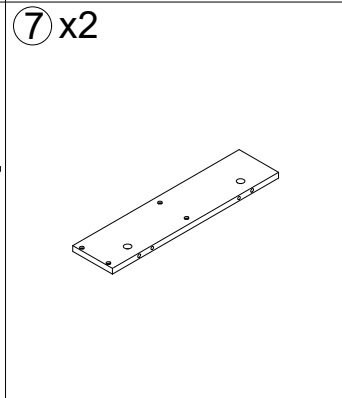
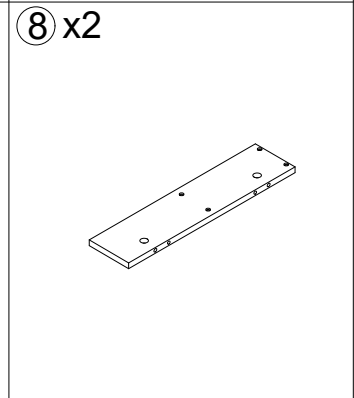
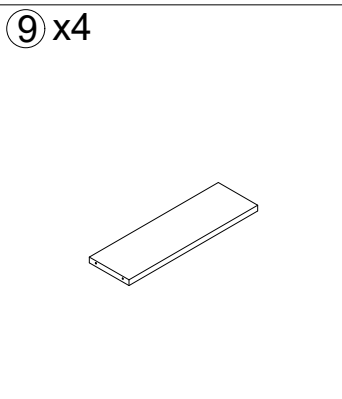
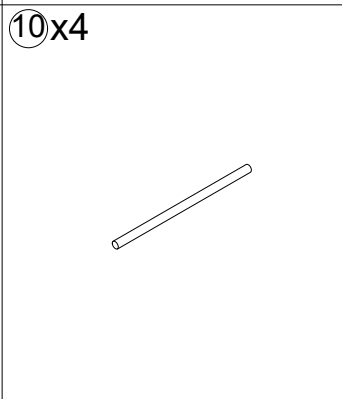
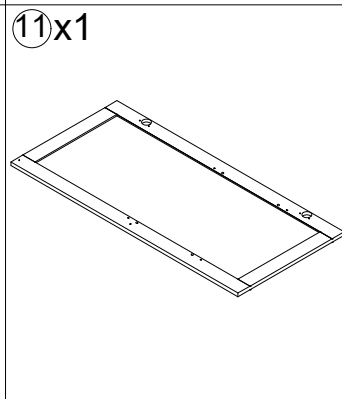
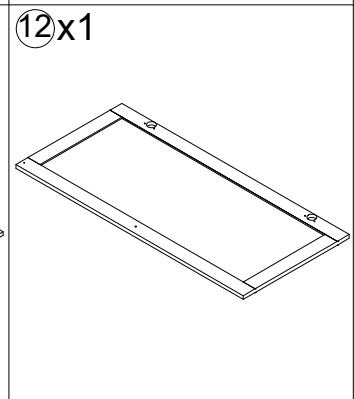
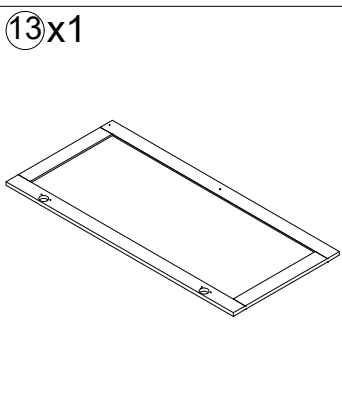
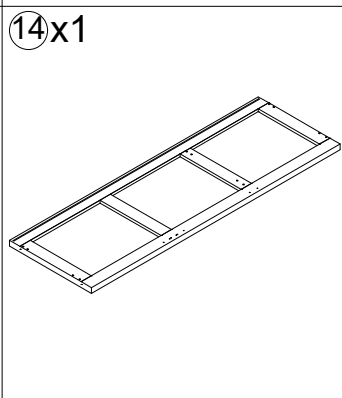
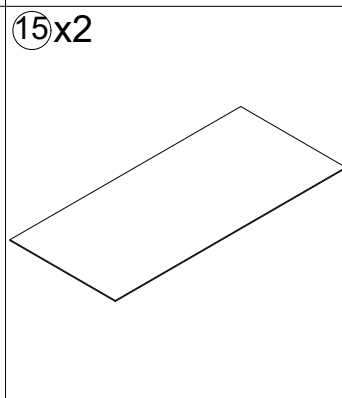
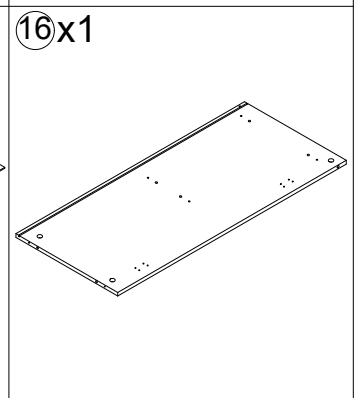
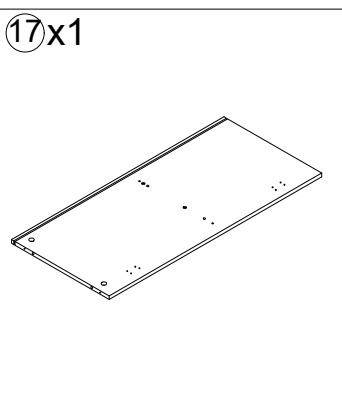
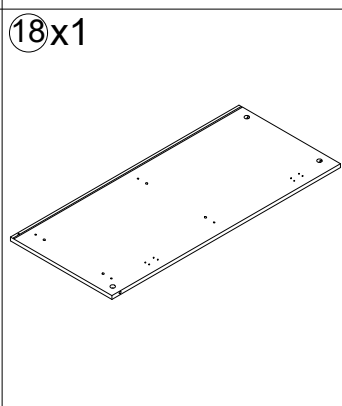
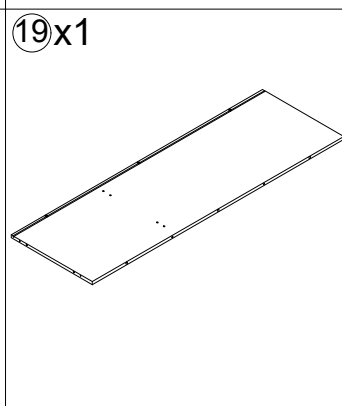
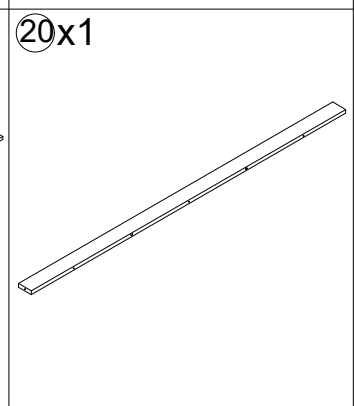
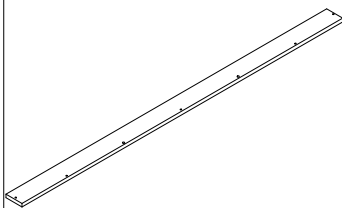




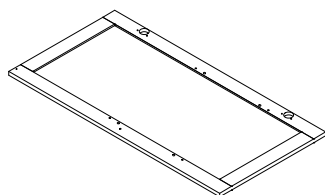


① x1 	② x1 	③ x1 	④ x1 
⑤ x2 	⑥ x2 	⑦ x2 	⑧ x2 
⑨ x4 	⑩ x4 	⑪ x1 	⑫ x1 
⑬ x1 	⑭ x1 	⑮ x2 	⑯ x1 
⑰ x1 	⑱ x1 	⑲ x1 	⑳ x1 

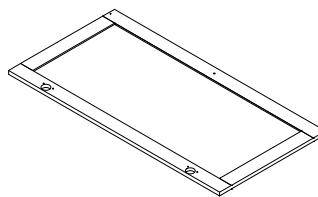
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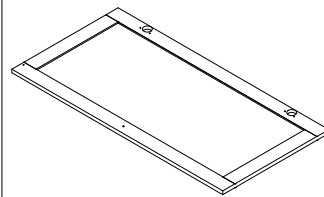
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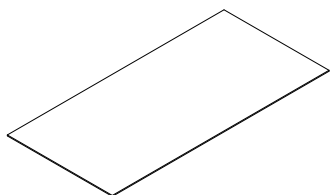
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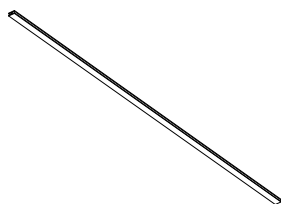
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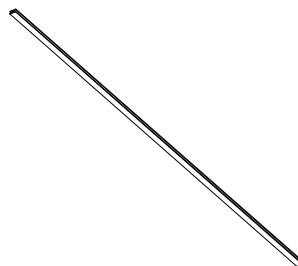
25x2



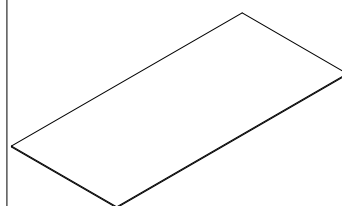
26x1



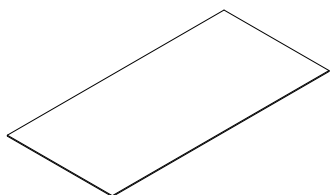
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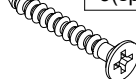
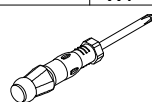
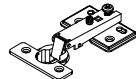
28x1



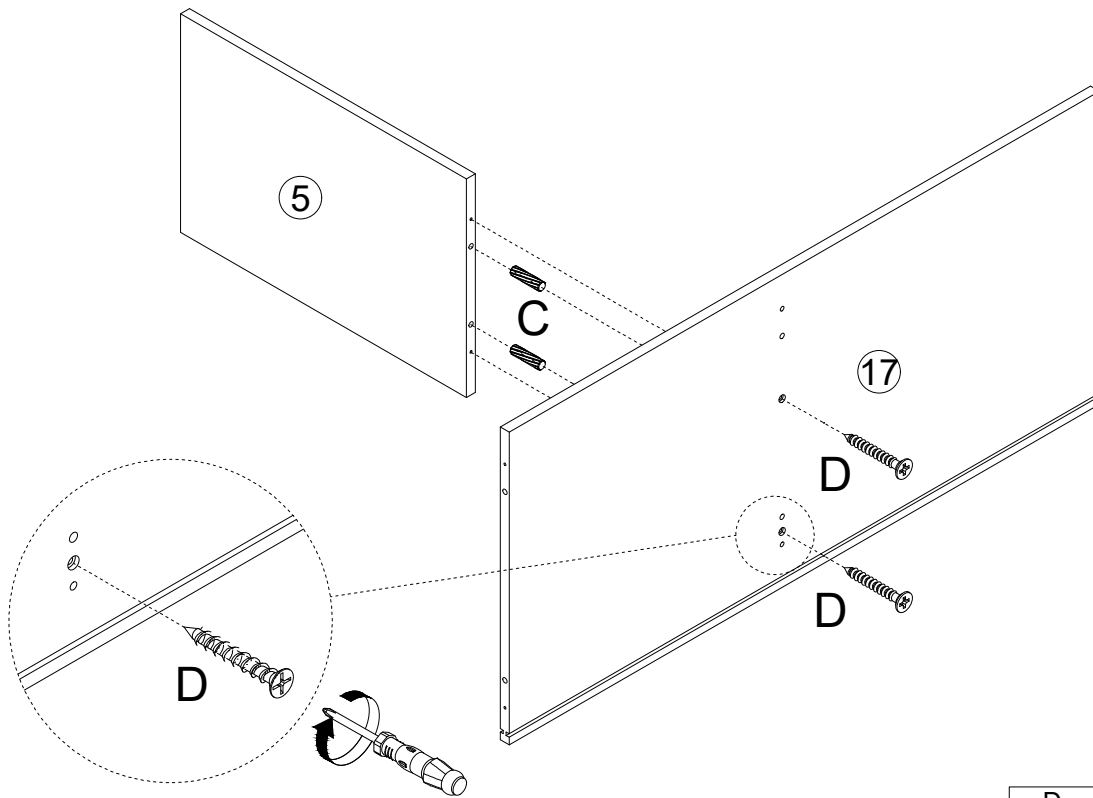
29x1



Hardware

A x23 +2(spare)  Ø6x35mm	B x23 +2(spare)  Ø15x10mm	C x52 +3(spare)  Ø6x30mm	D x53 +3(spare)  Ø5x40mm	E x84 +4(spare)  Ø3.5x12mm	F x1 
G x6 G1 G2 	H x2 	I x4  Ø4x12mm	J x2  Ø6x30mm	K x6 K1 K2  Ø3x14mm	L x6 
M x12 	N x24 +2(spare) N1 N2  Ø3x16mm	O x26 +2(spare)  Ø20mm			

1



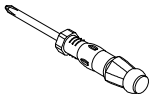
**IT IS RECOMMENDED
TO USE POWER TOOLS**



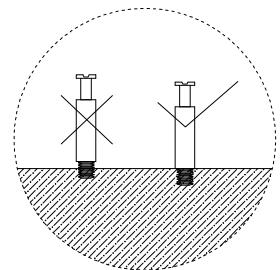
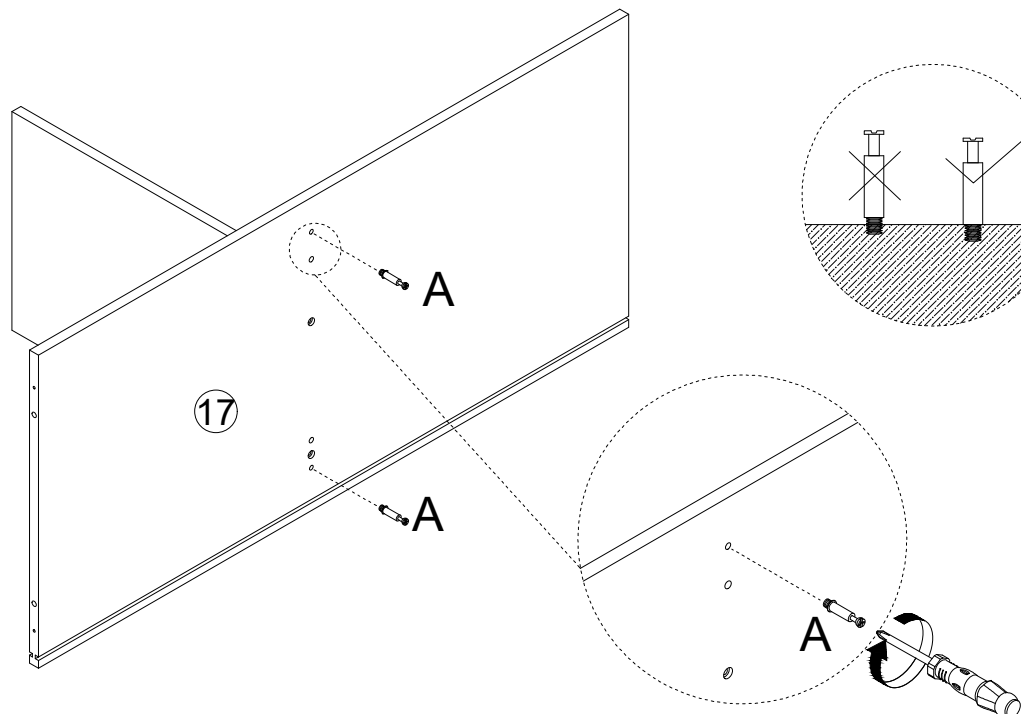
**TWO PEOPLE
INSTALL TOGETHER**

C	x2
	

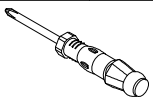
D	x2
	

F	
	

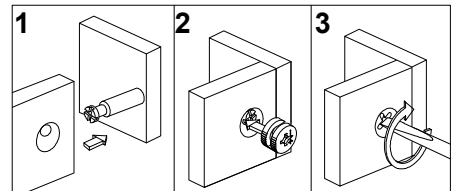
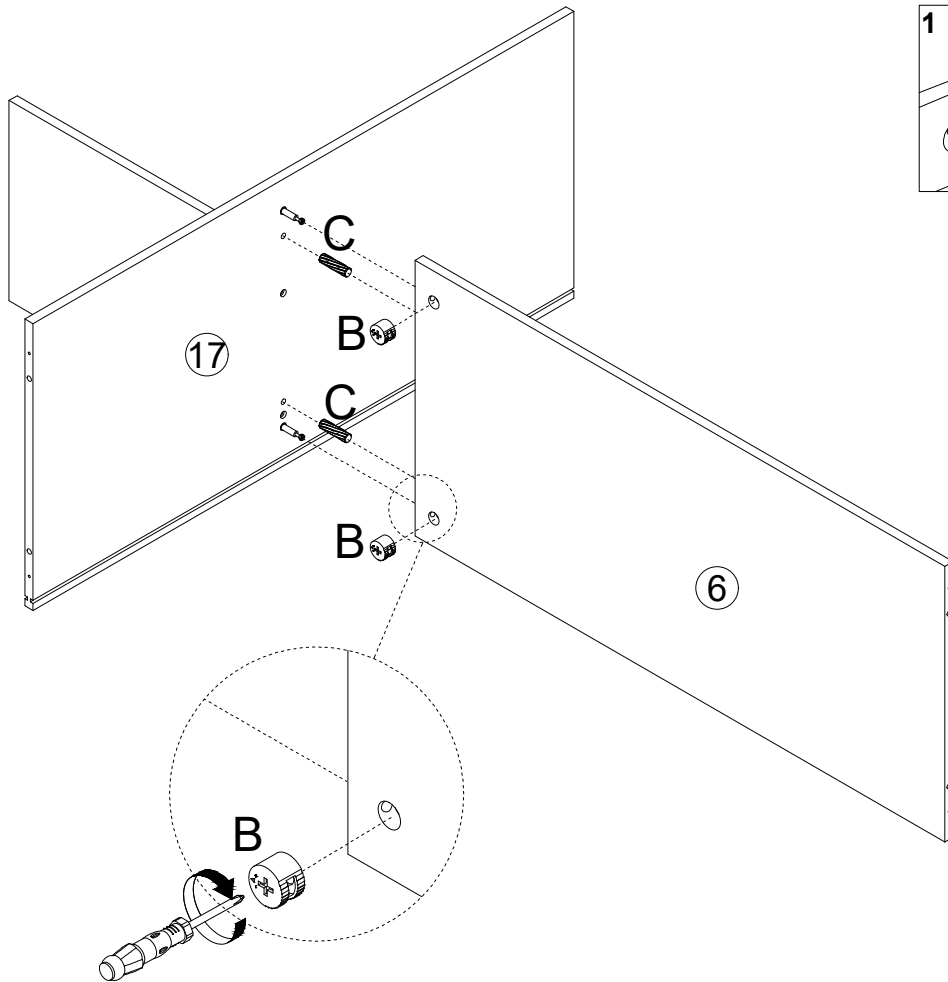
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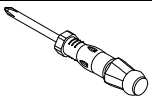


A	x2
	

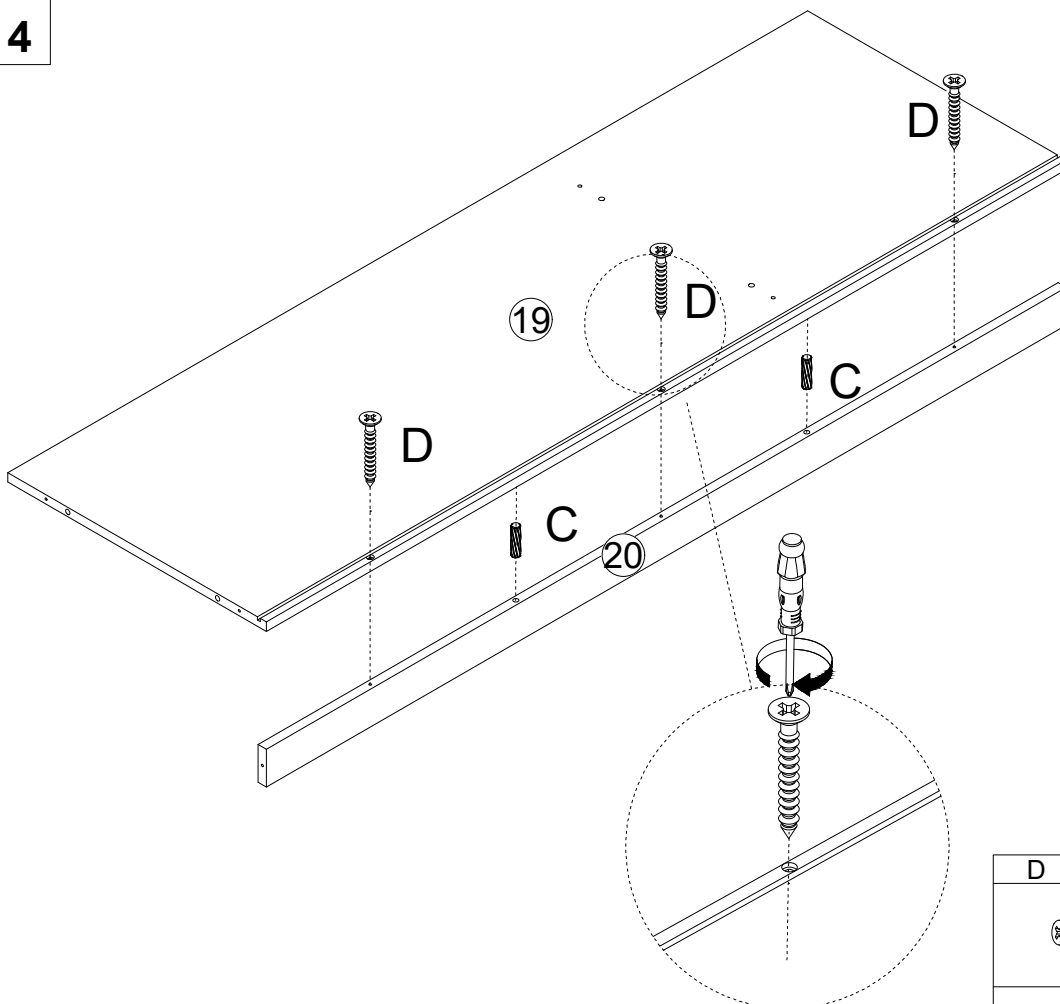
F	
	

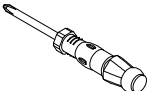
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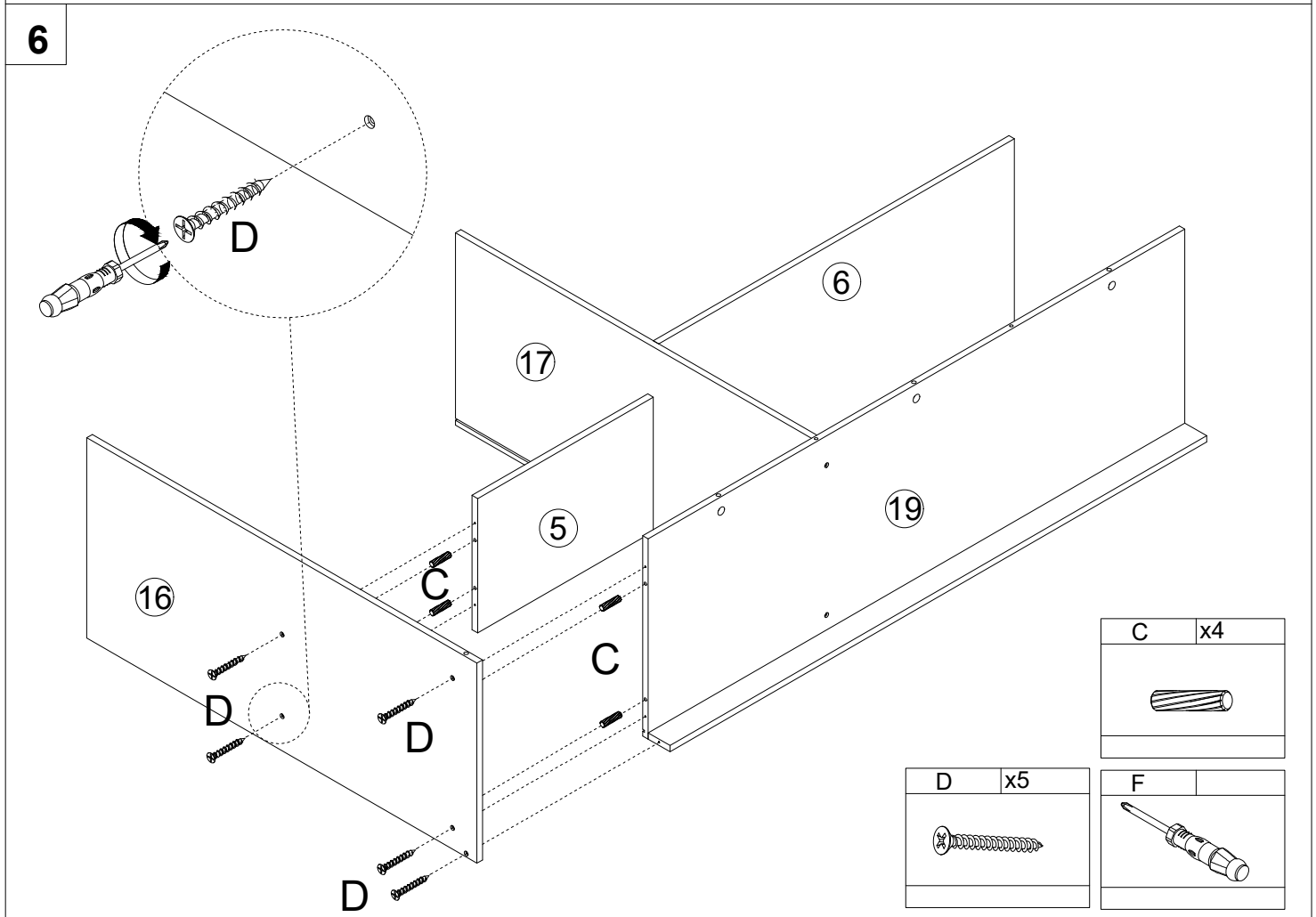
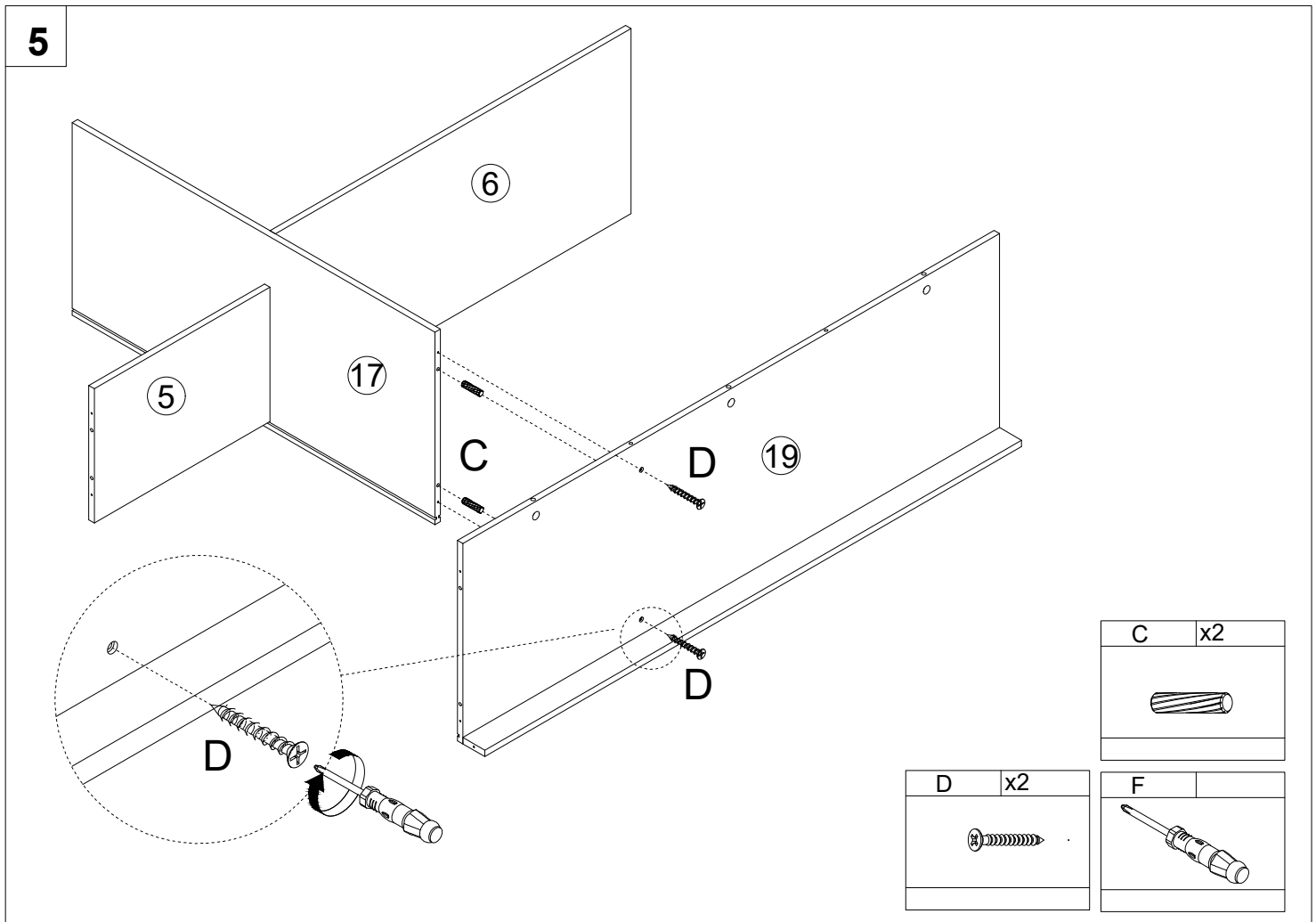


F	
	
B	x2
	
C	x2
	

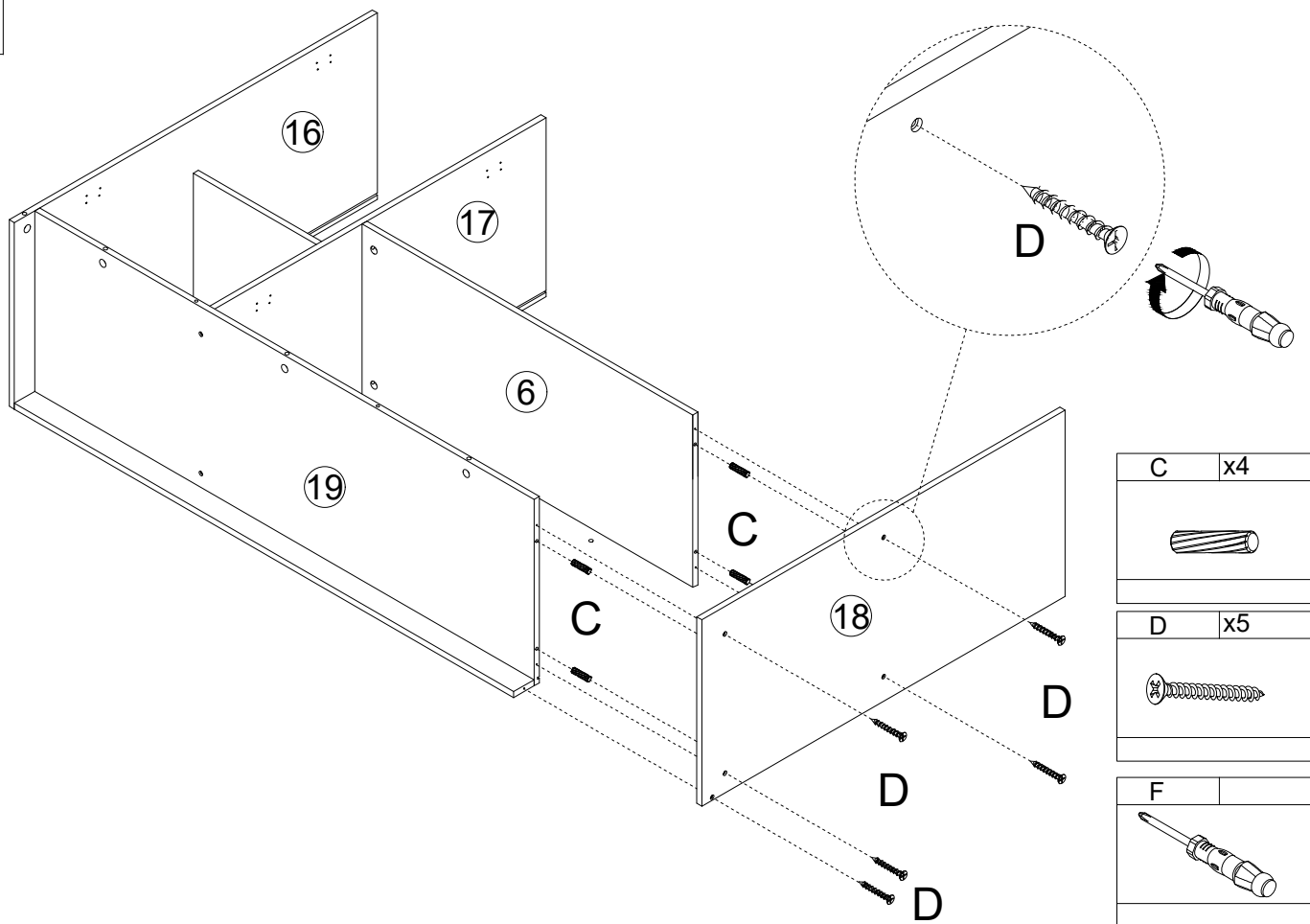
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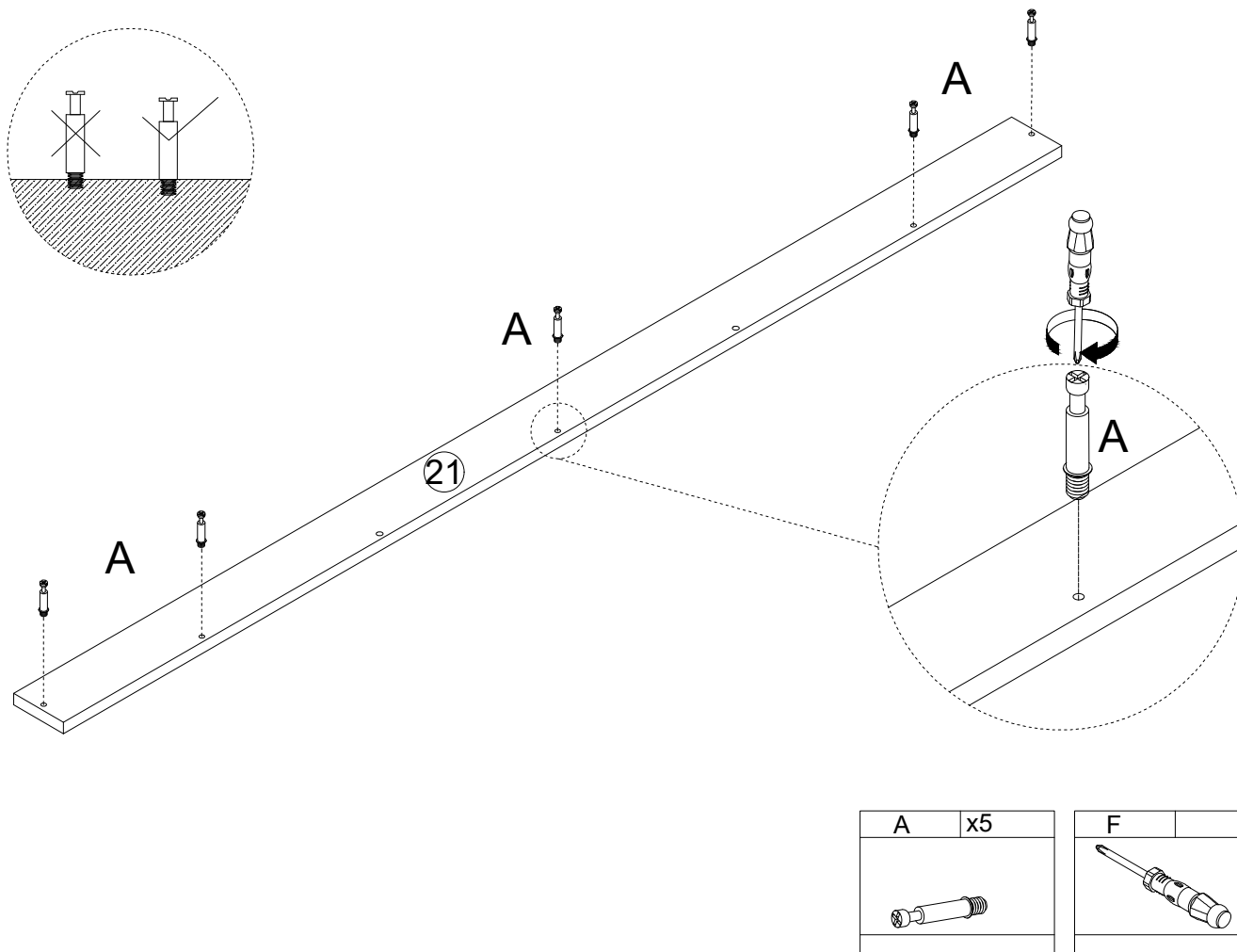
C	x2
	
D	x3
	
F	
	



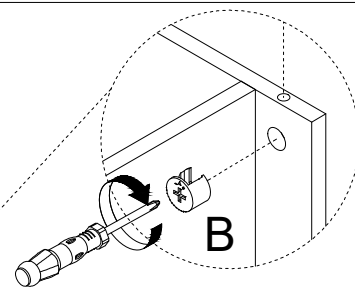
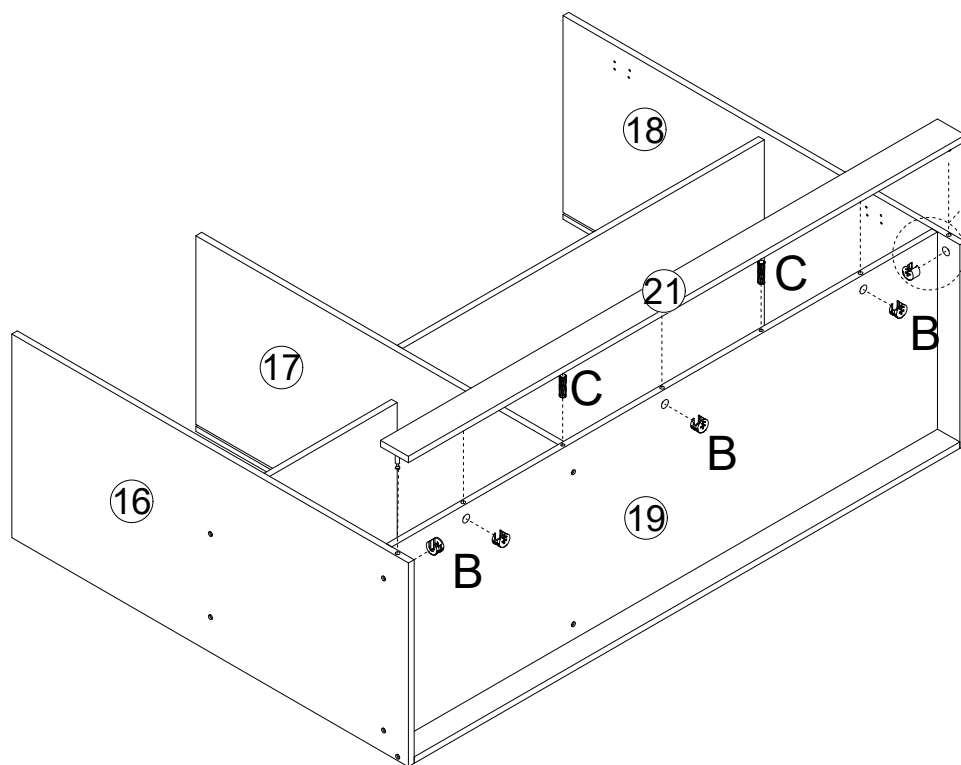
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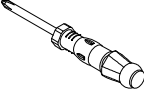


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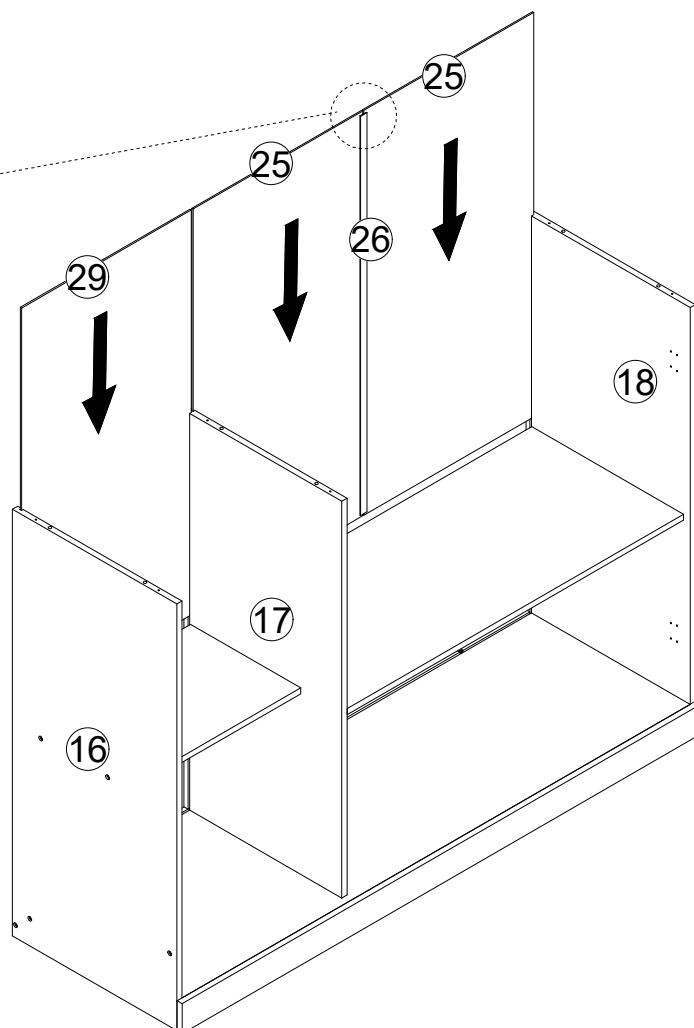
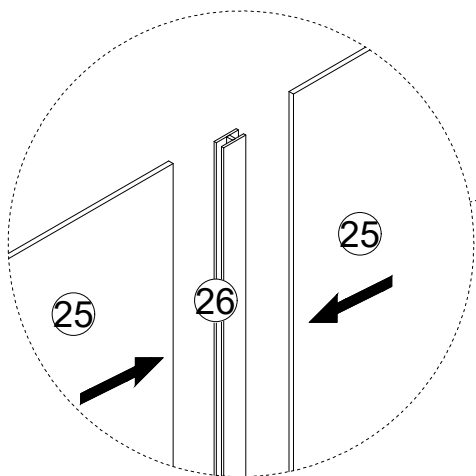


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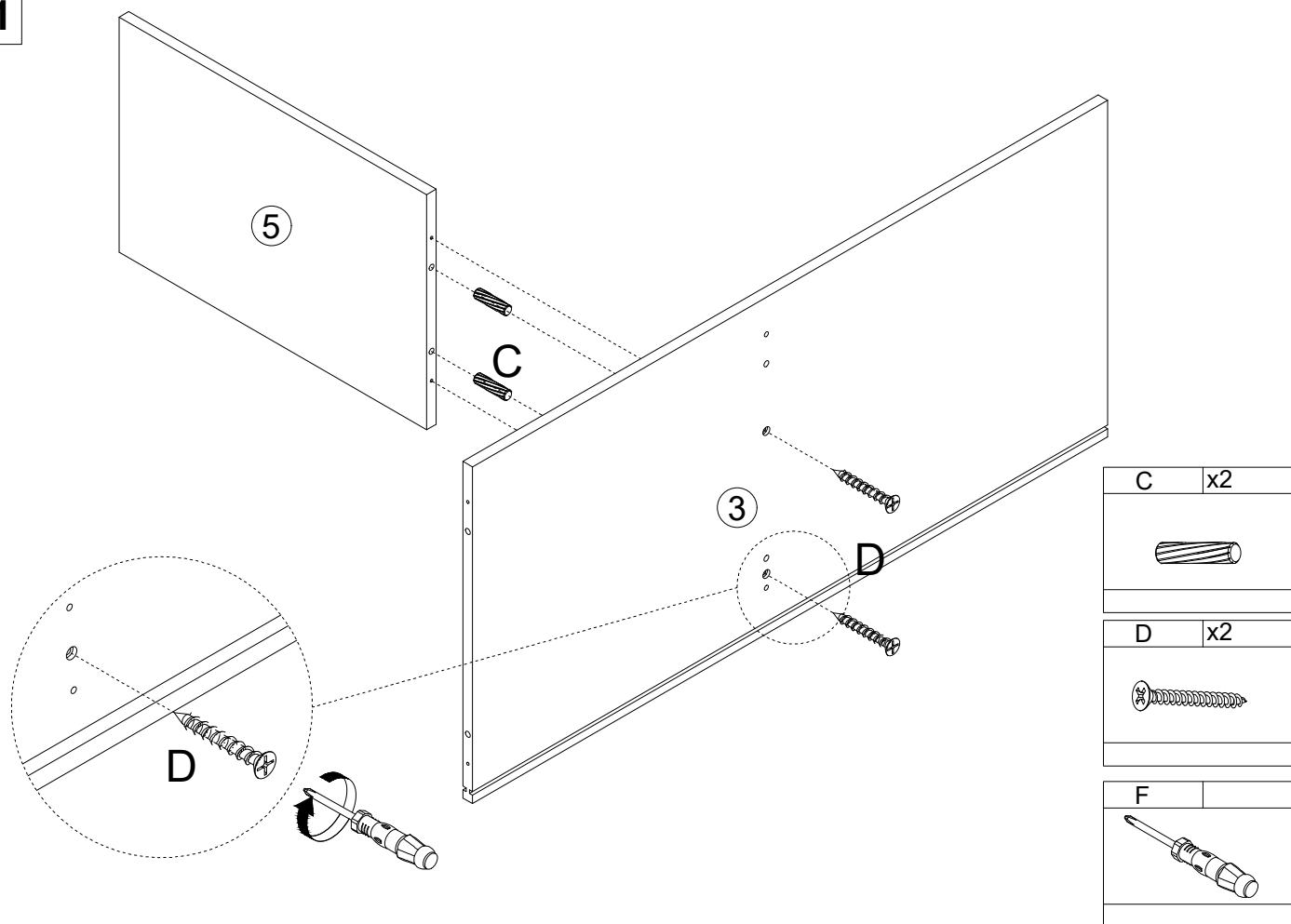


F	
	
B	x5
	
C	x2
	

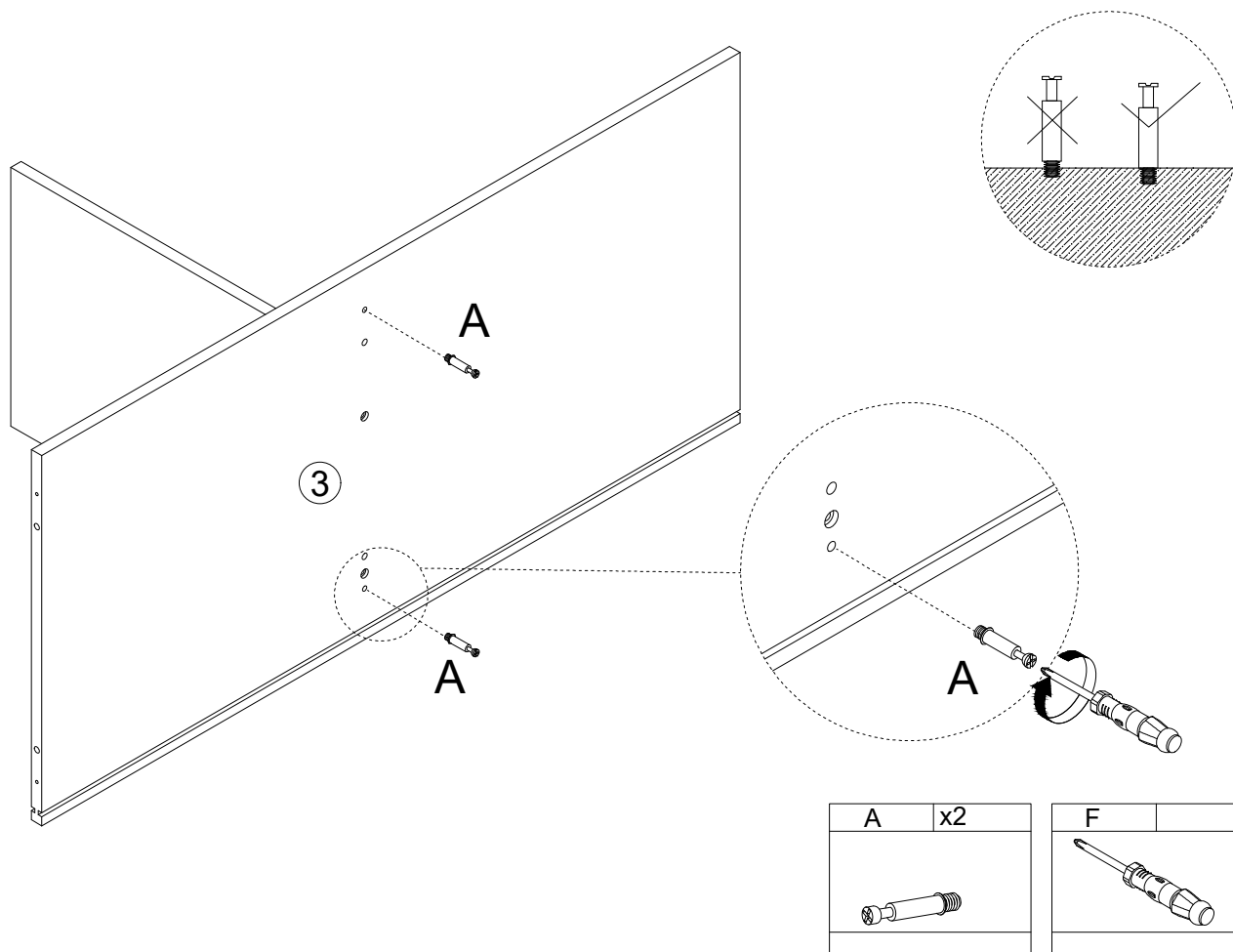
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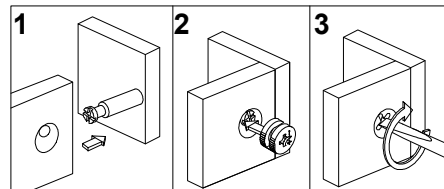
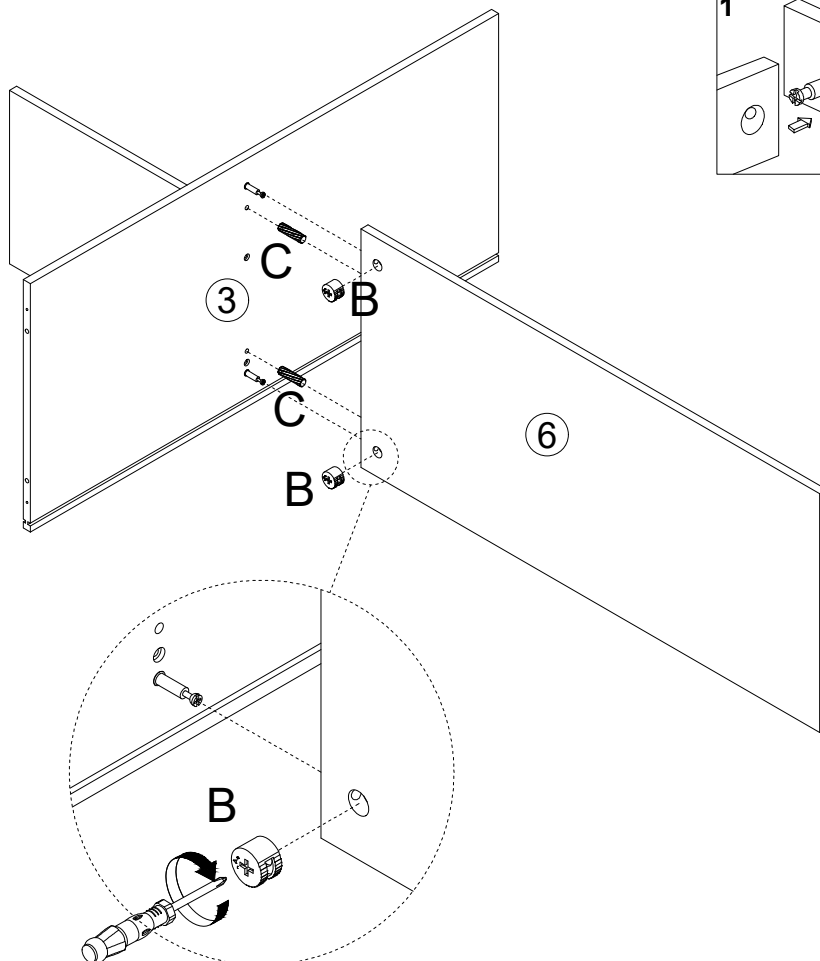
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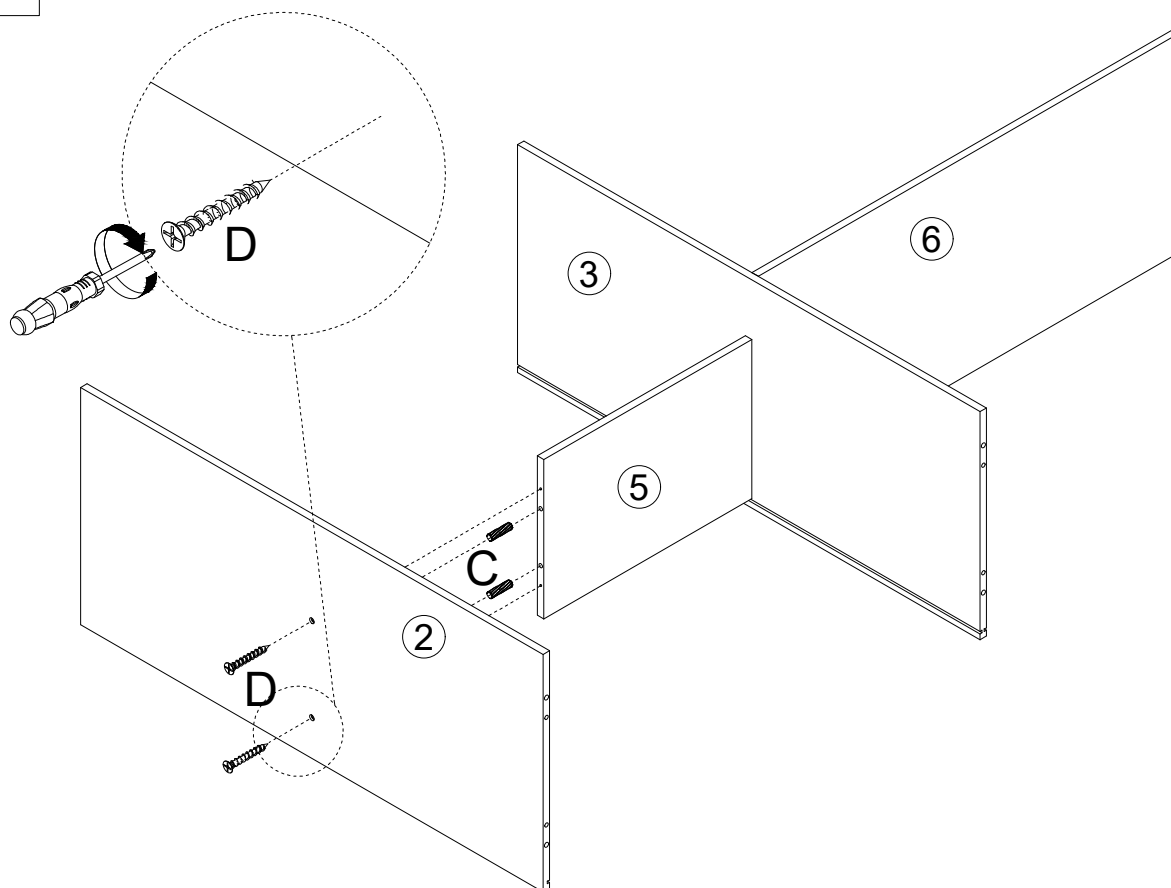


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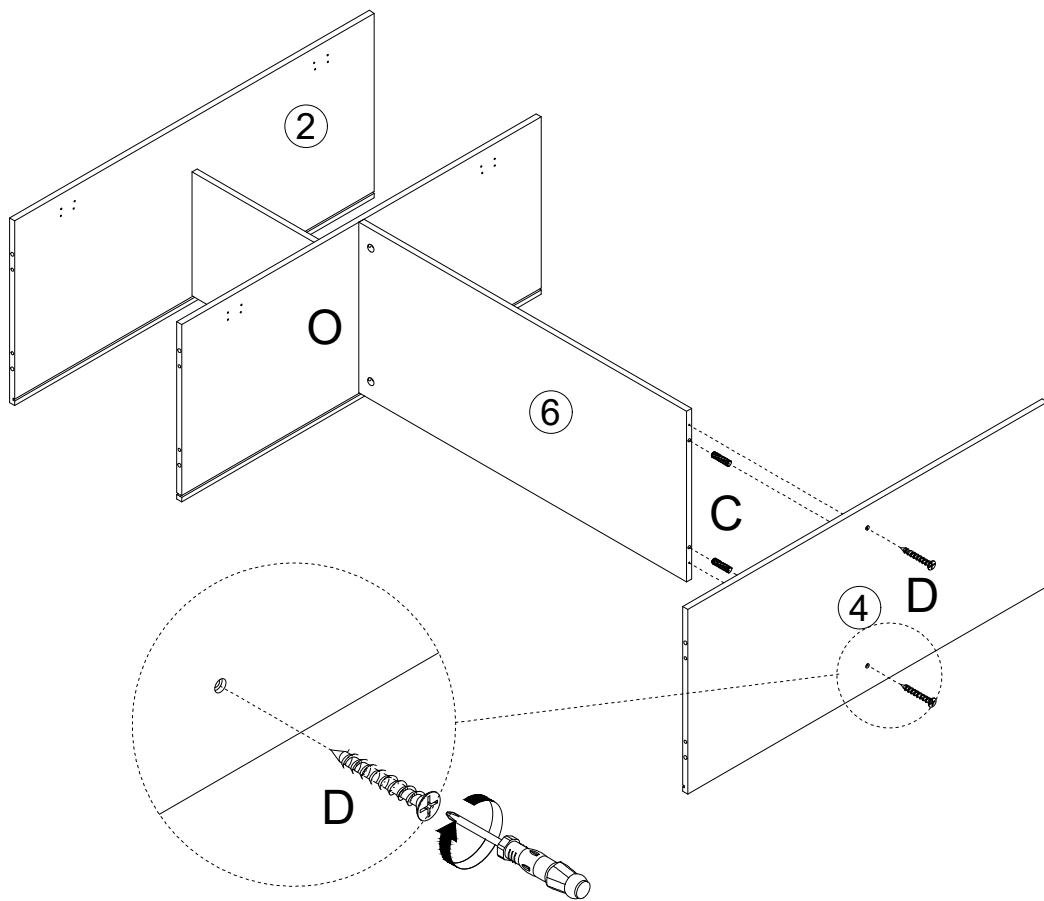
F	
B	x2
C	x2

14

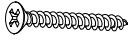


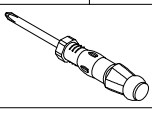
C	x2
D	x2
F	

15

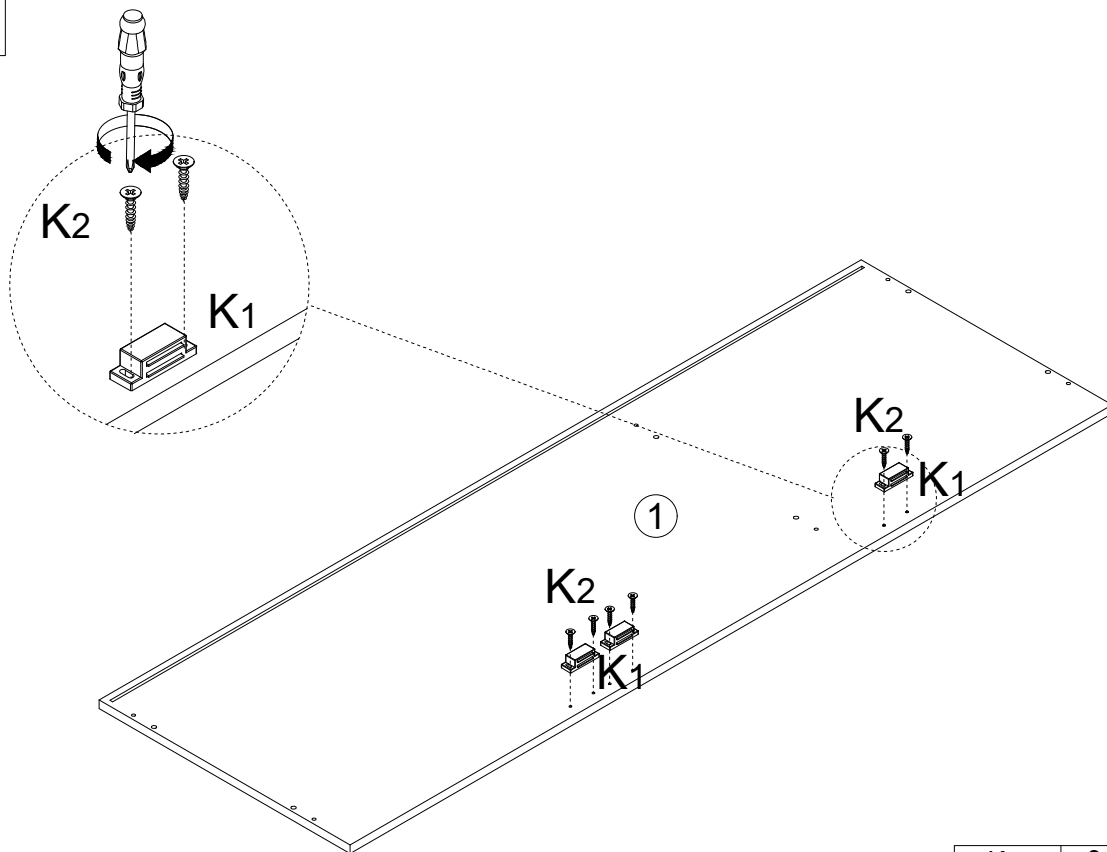


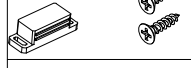
C	x2
	

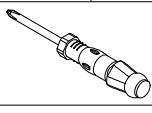
D	x2
	

F	
	

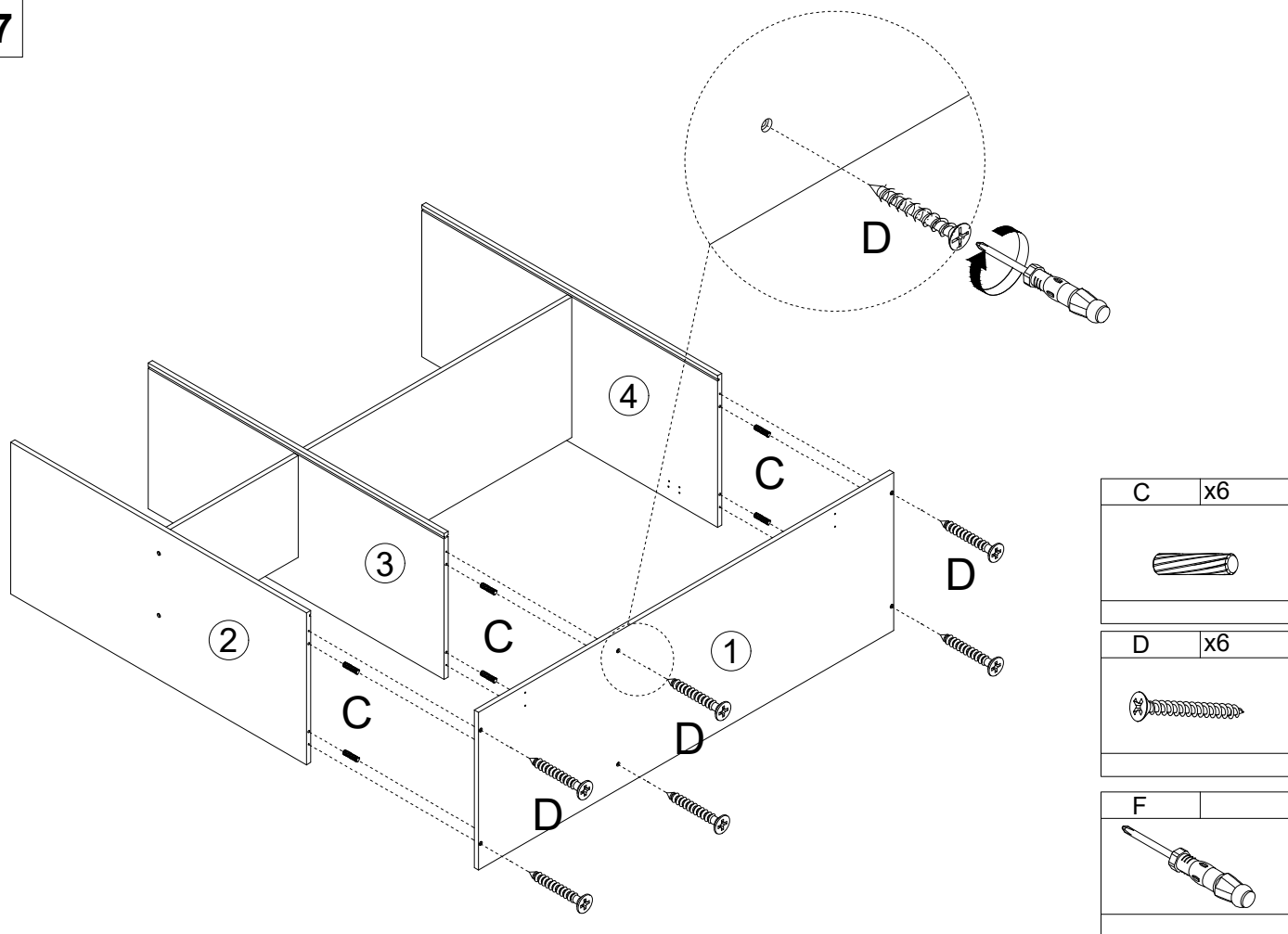
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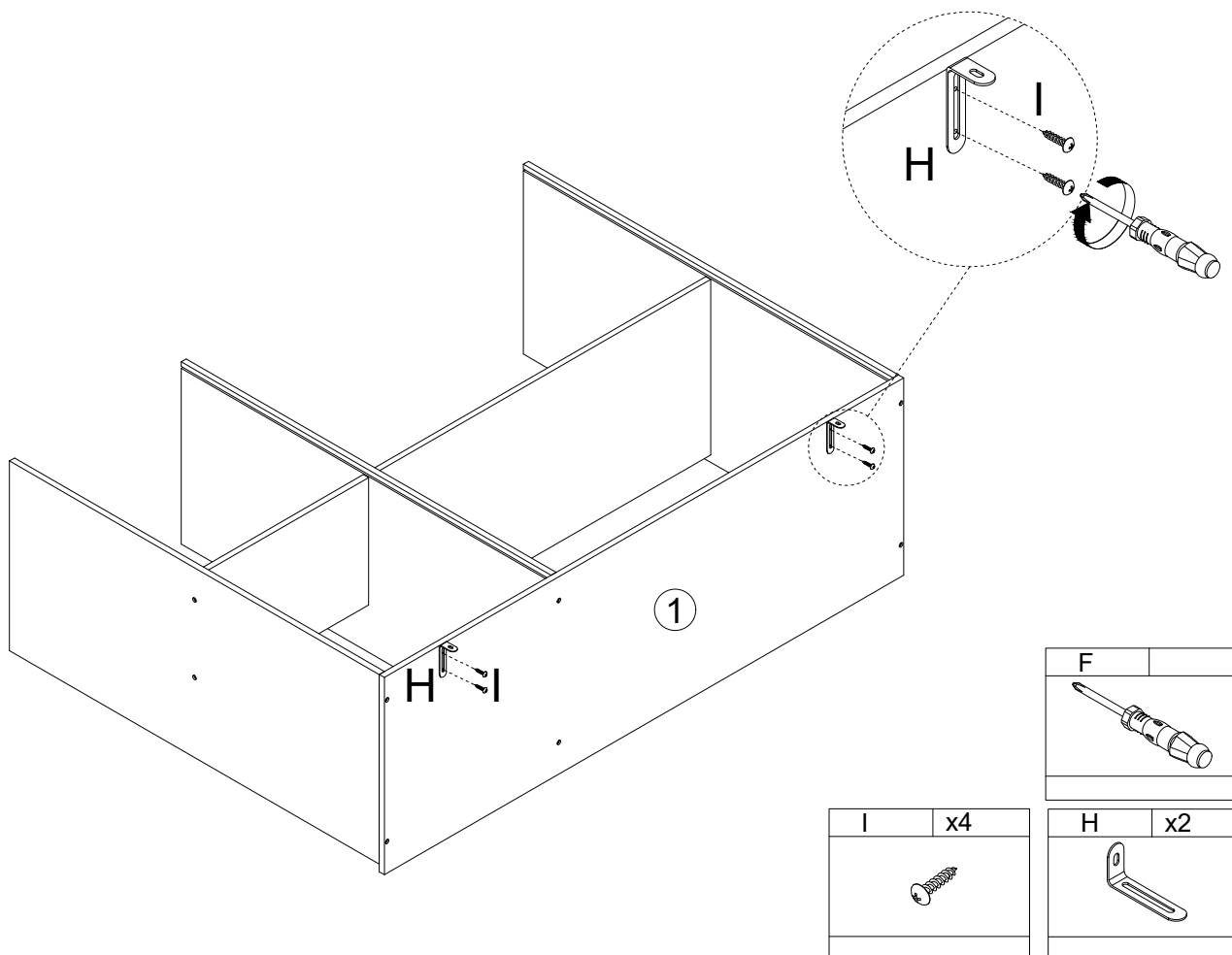
K	x3
K1	K2
	

F	
	

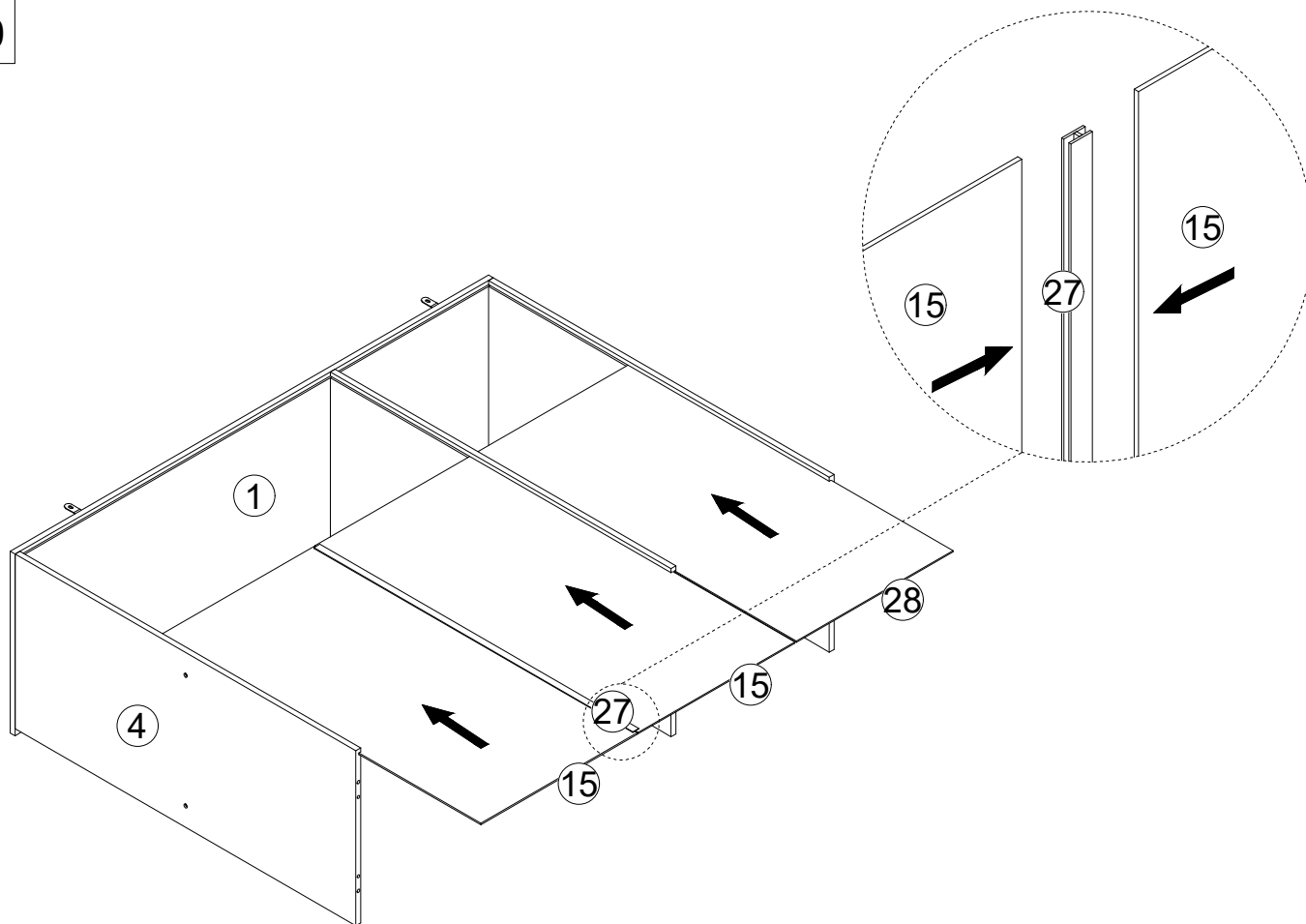
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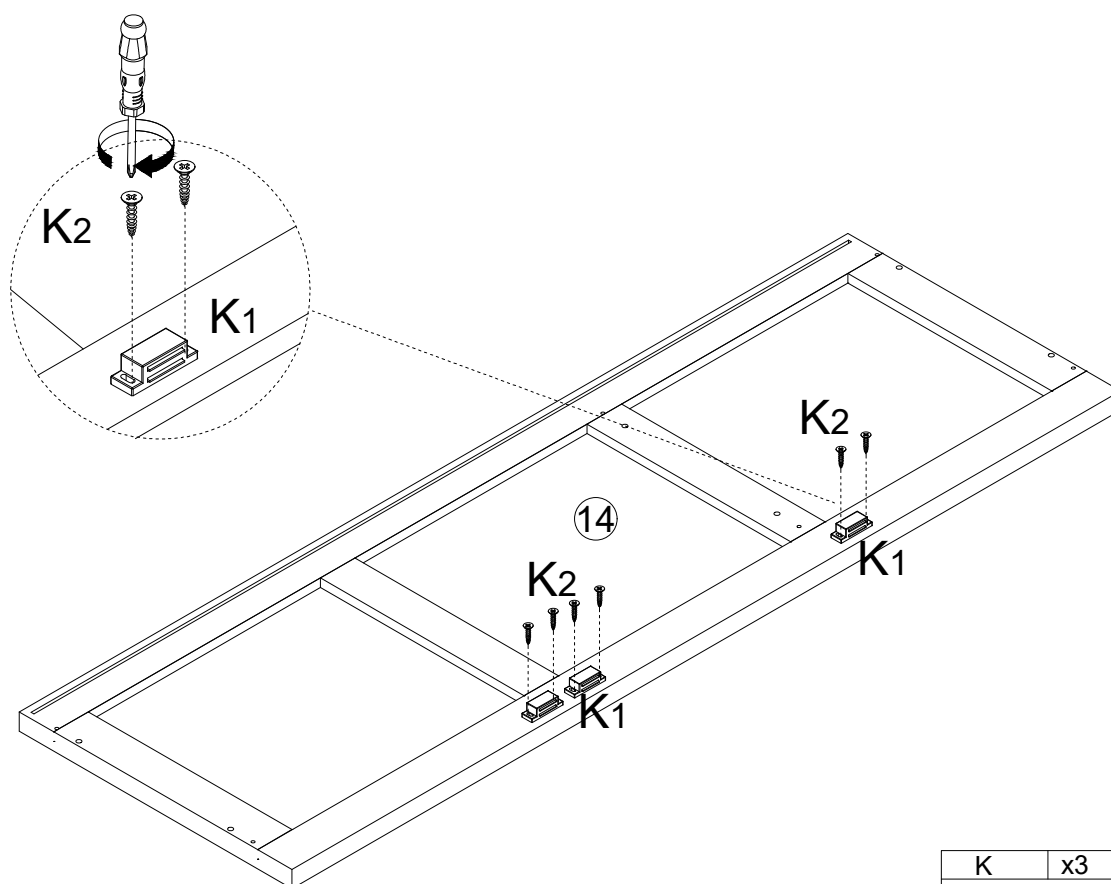
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19

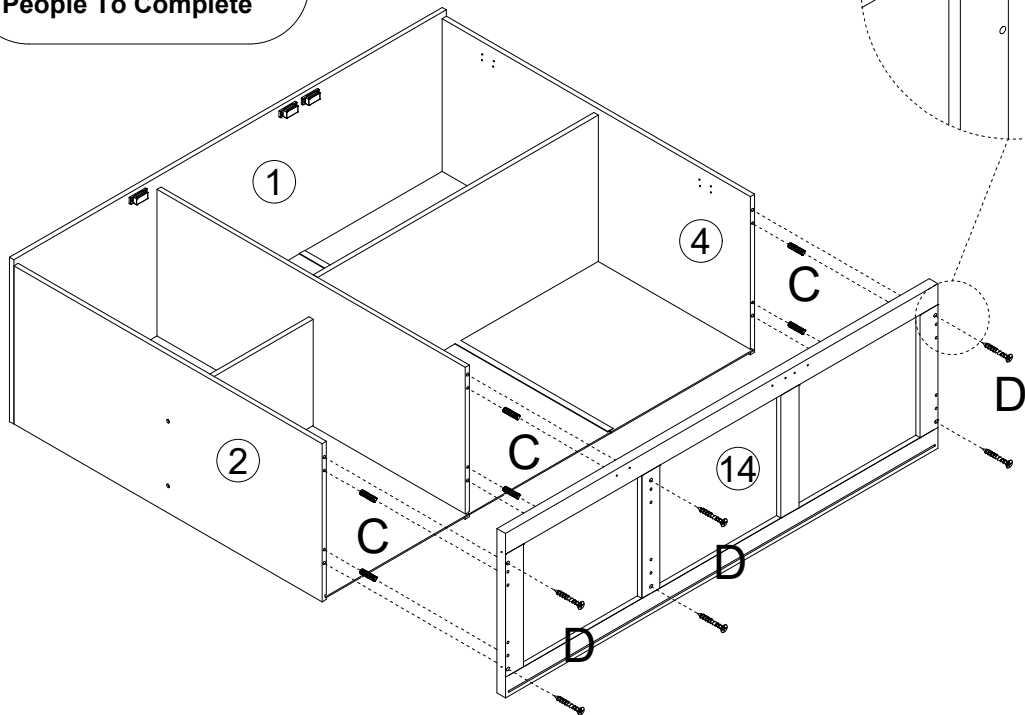
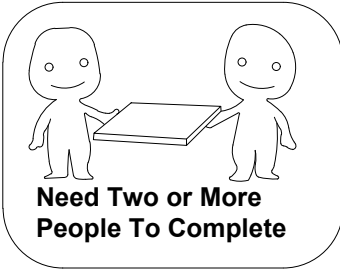


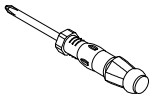
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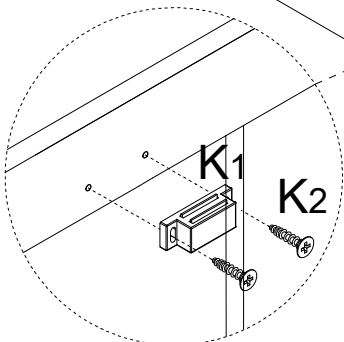
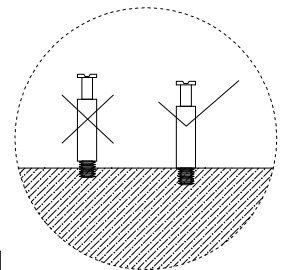
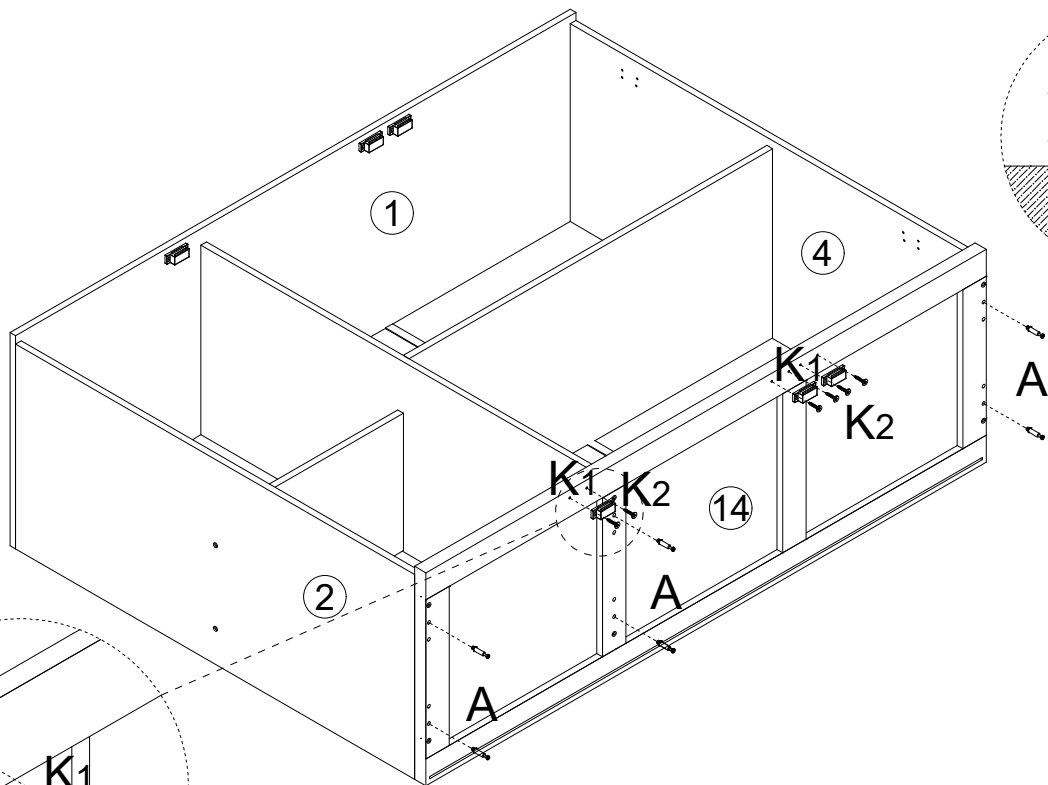
K	x3	F	
K1	K2		

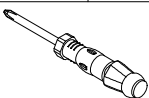
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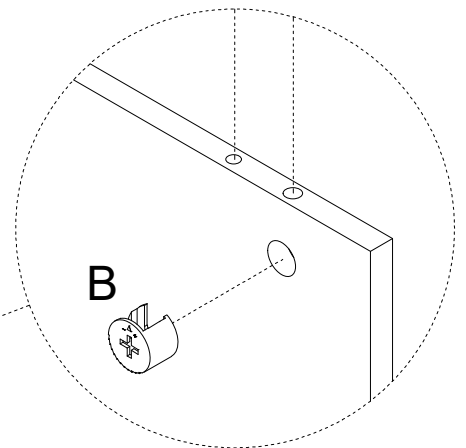
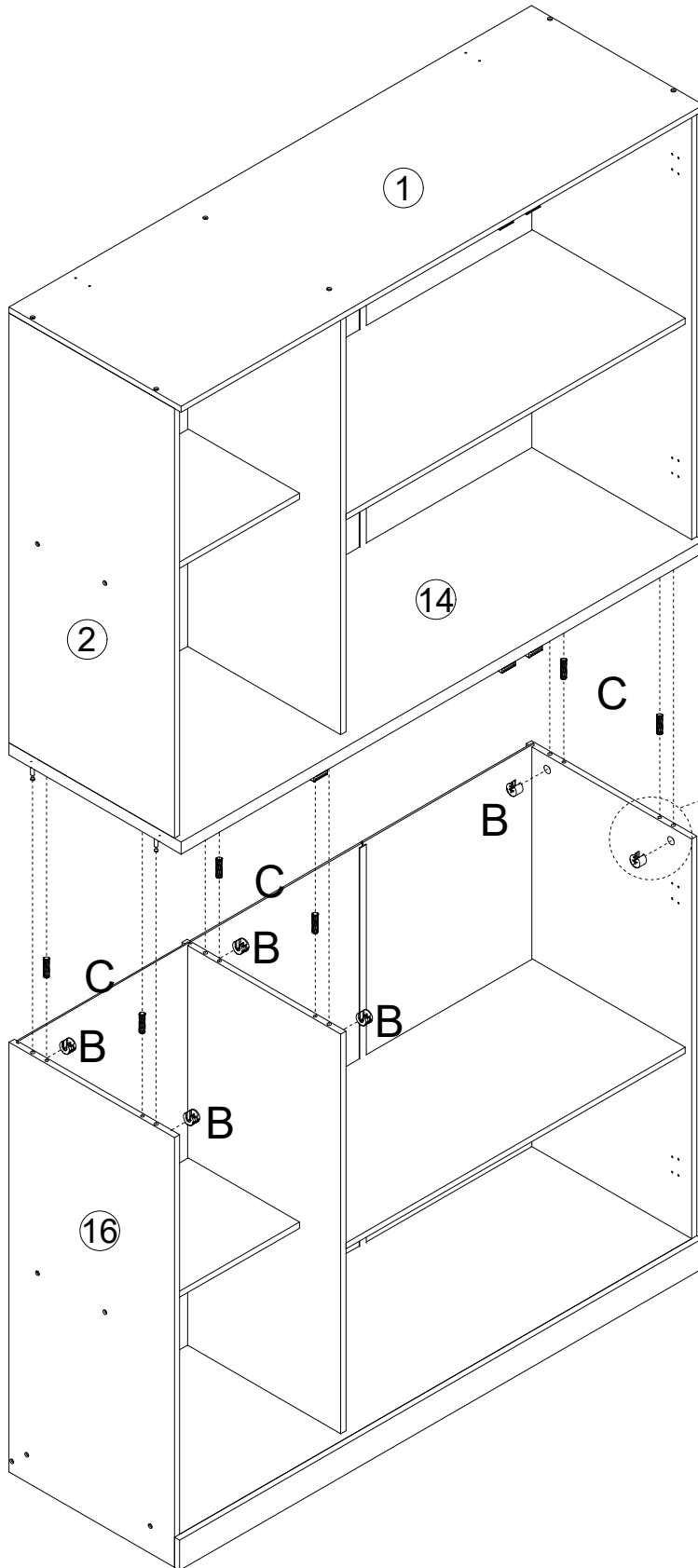
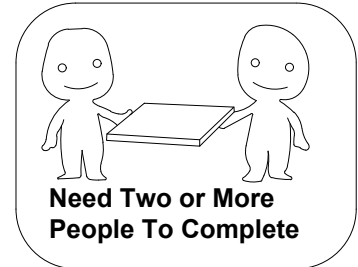
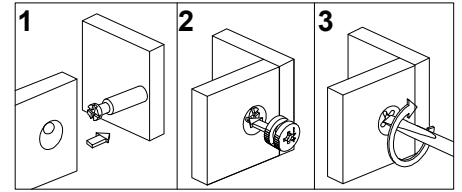


C	x6
	
D	x6
	
F	
	

22

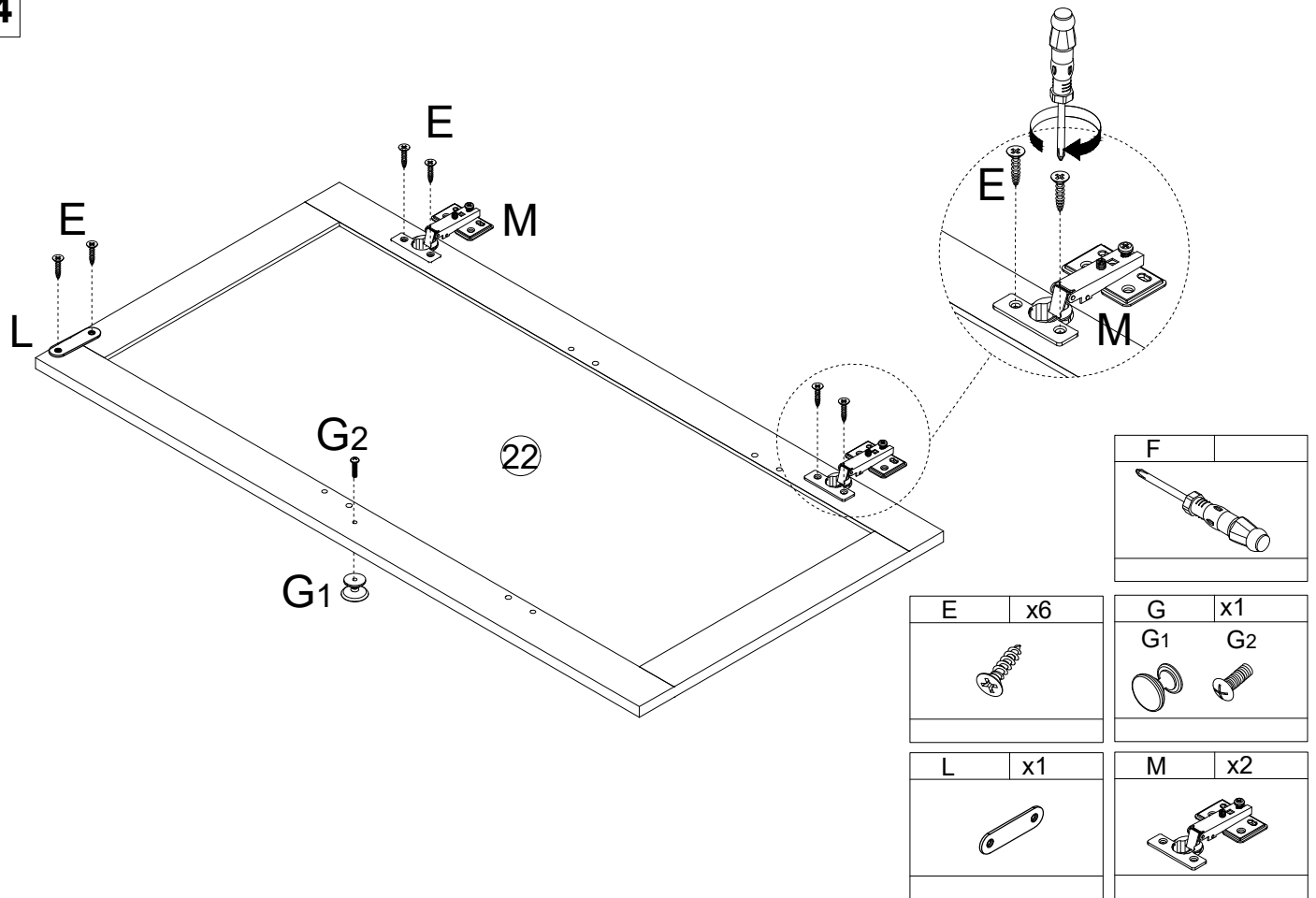


A	x6
	
K	x3
K1	K2
	
F	
	

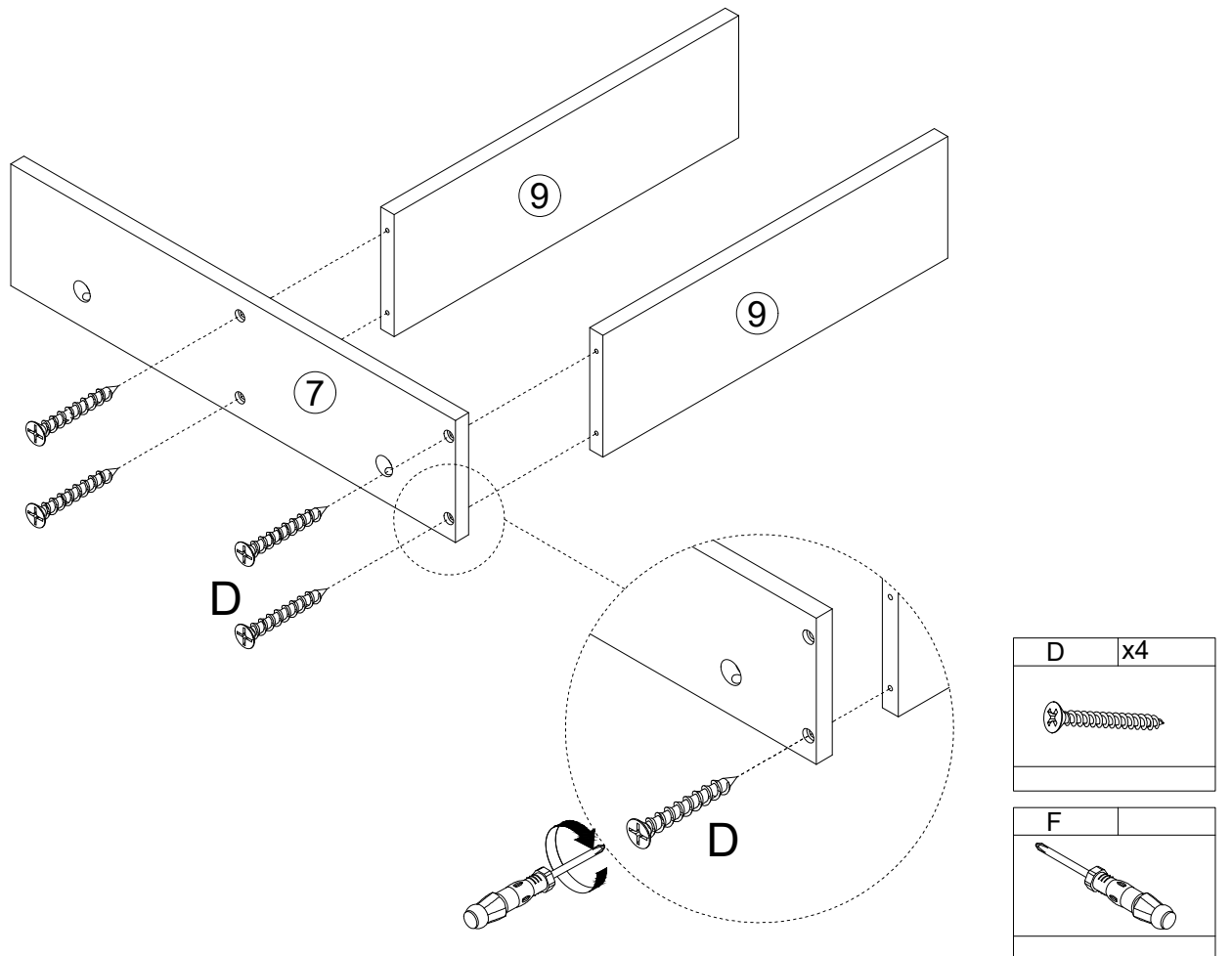


F	
B	x6
C	x6

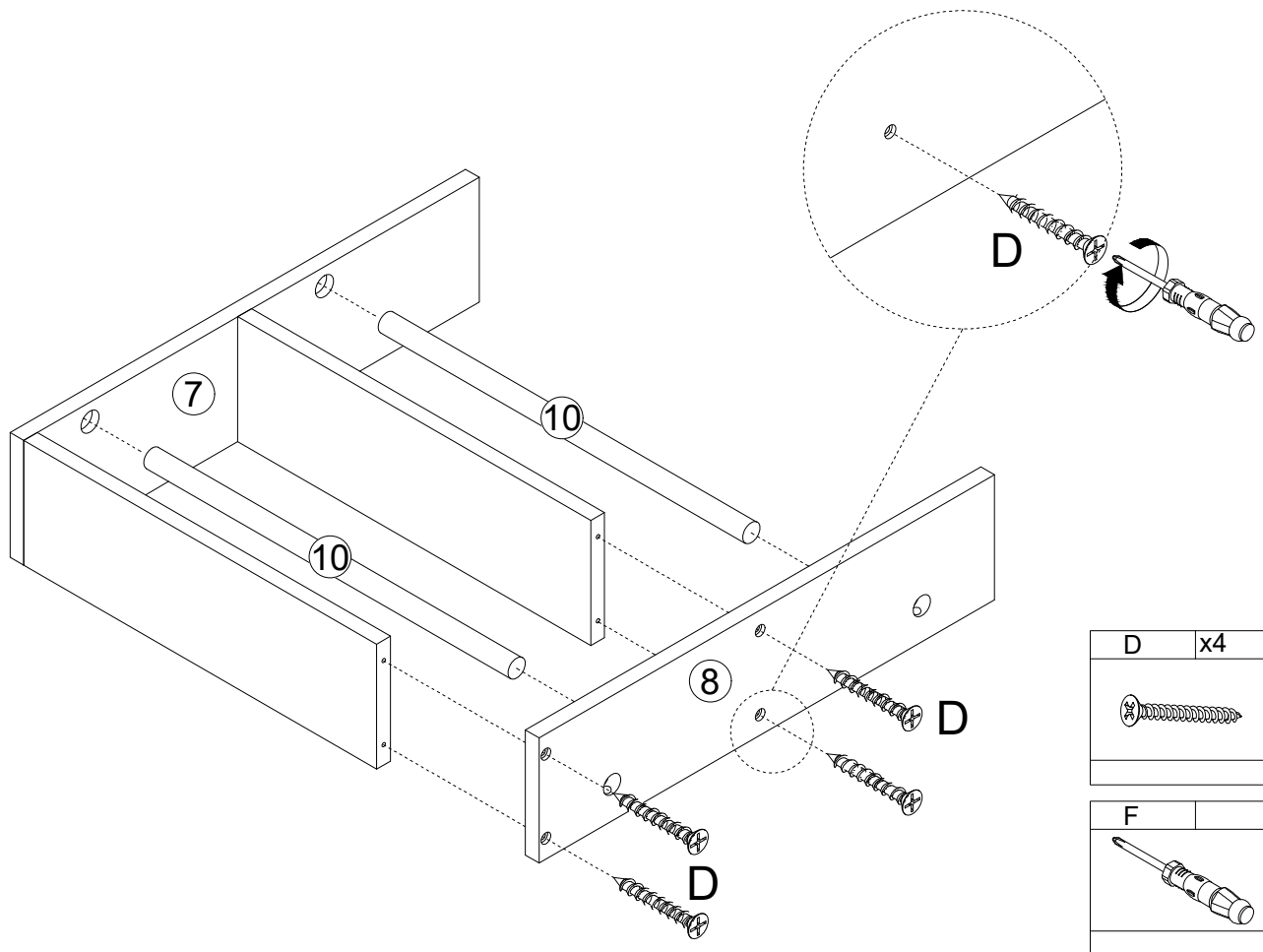
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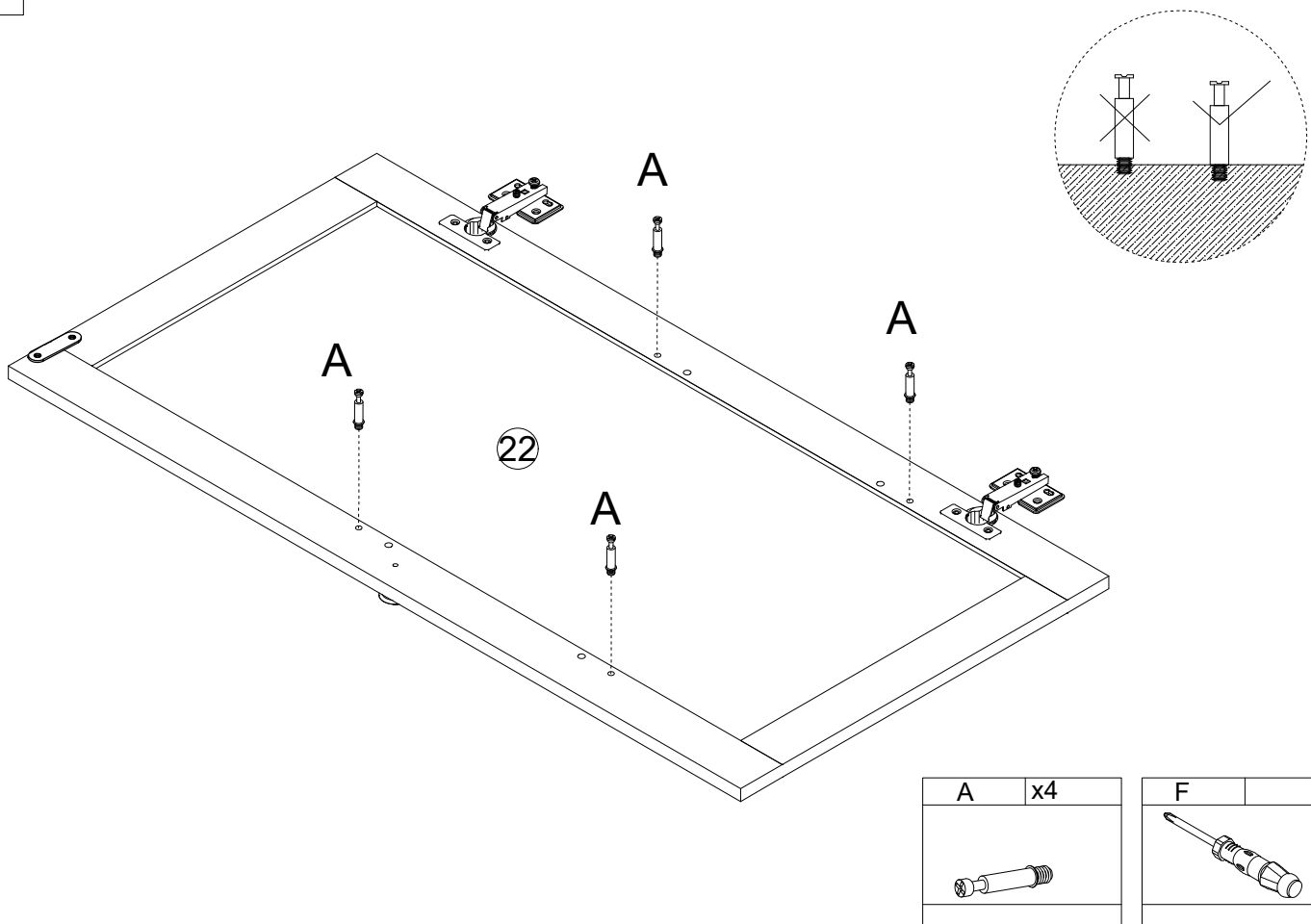
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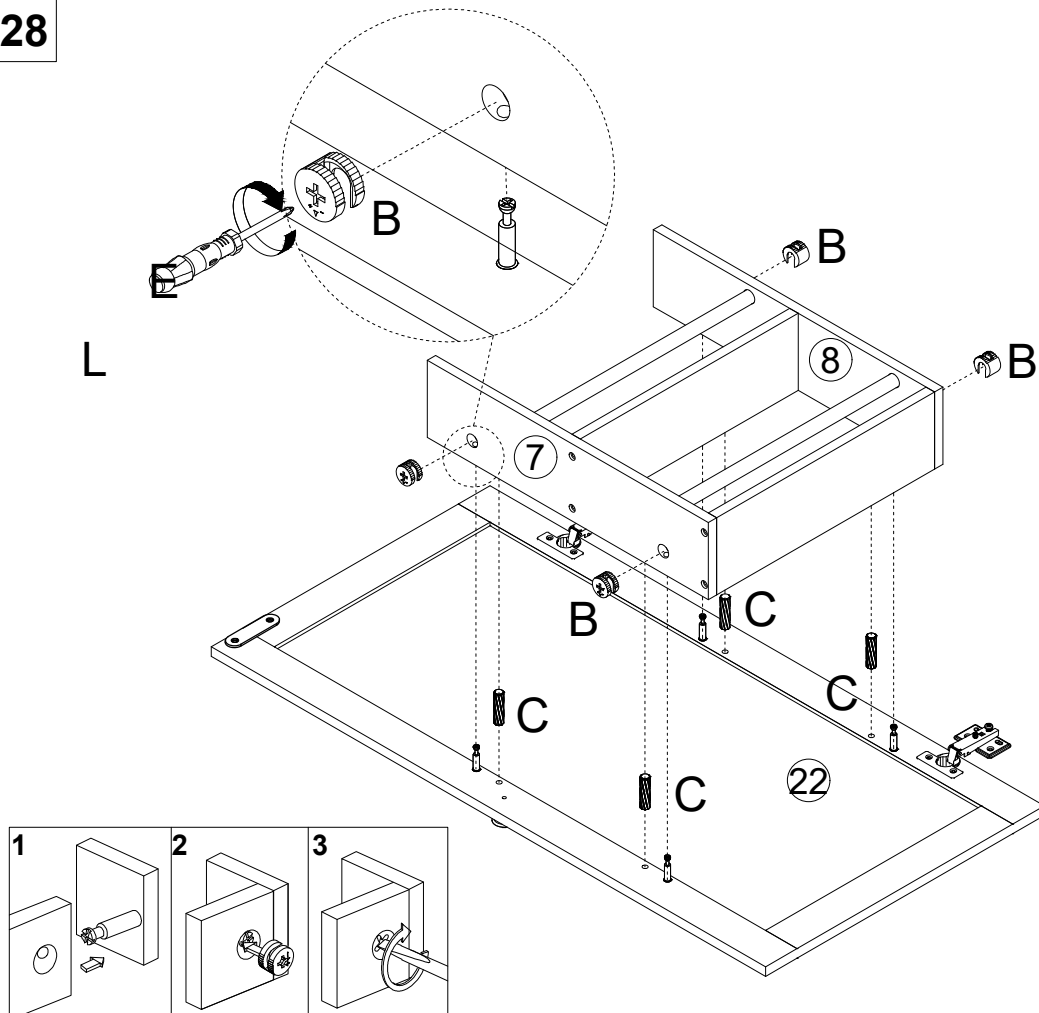
26



27

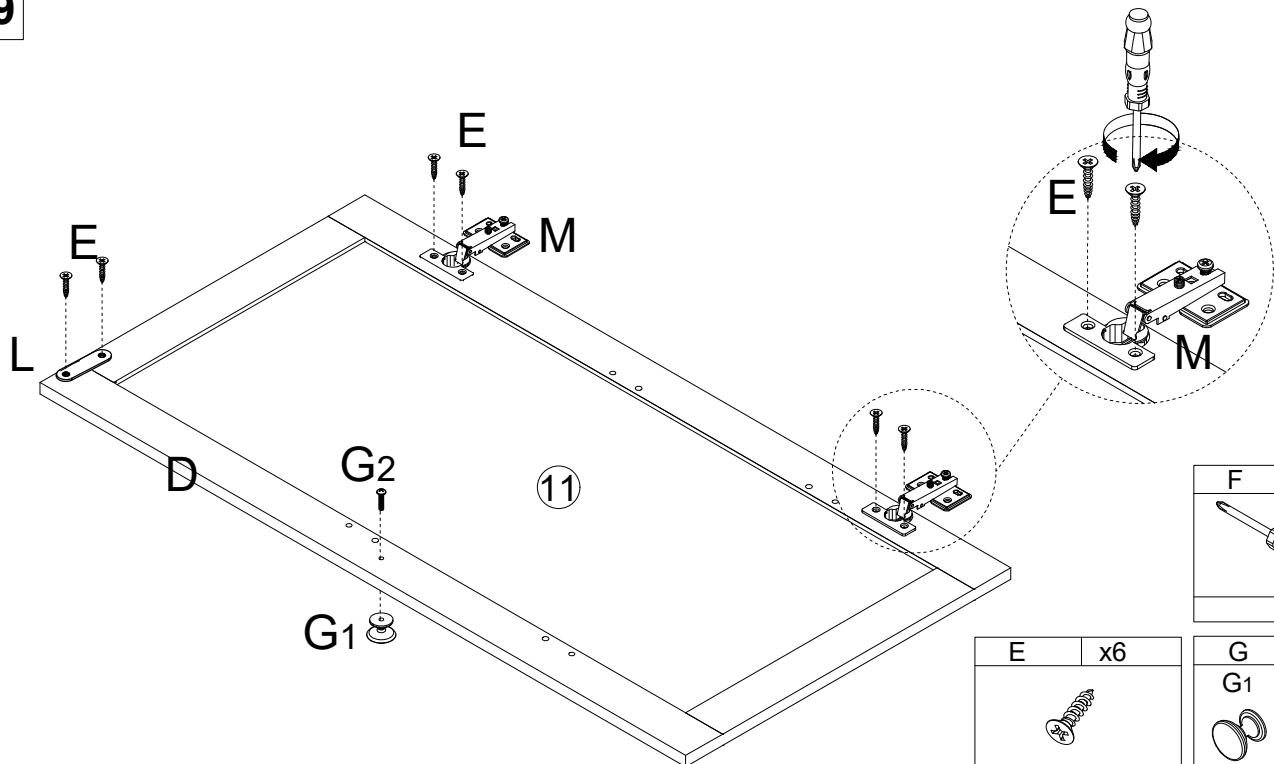


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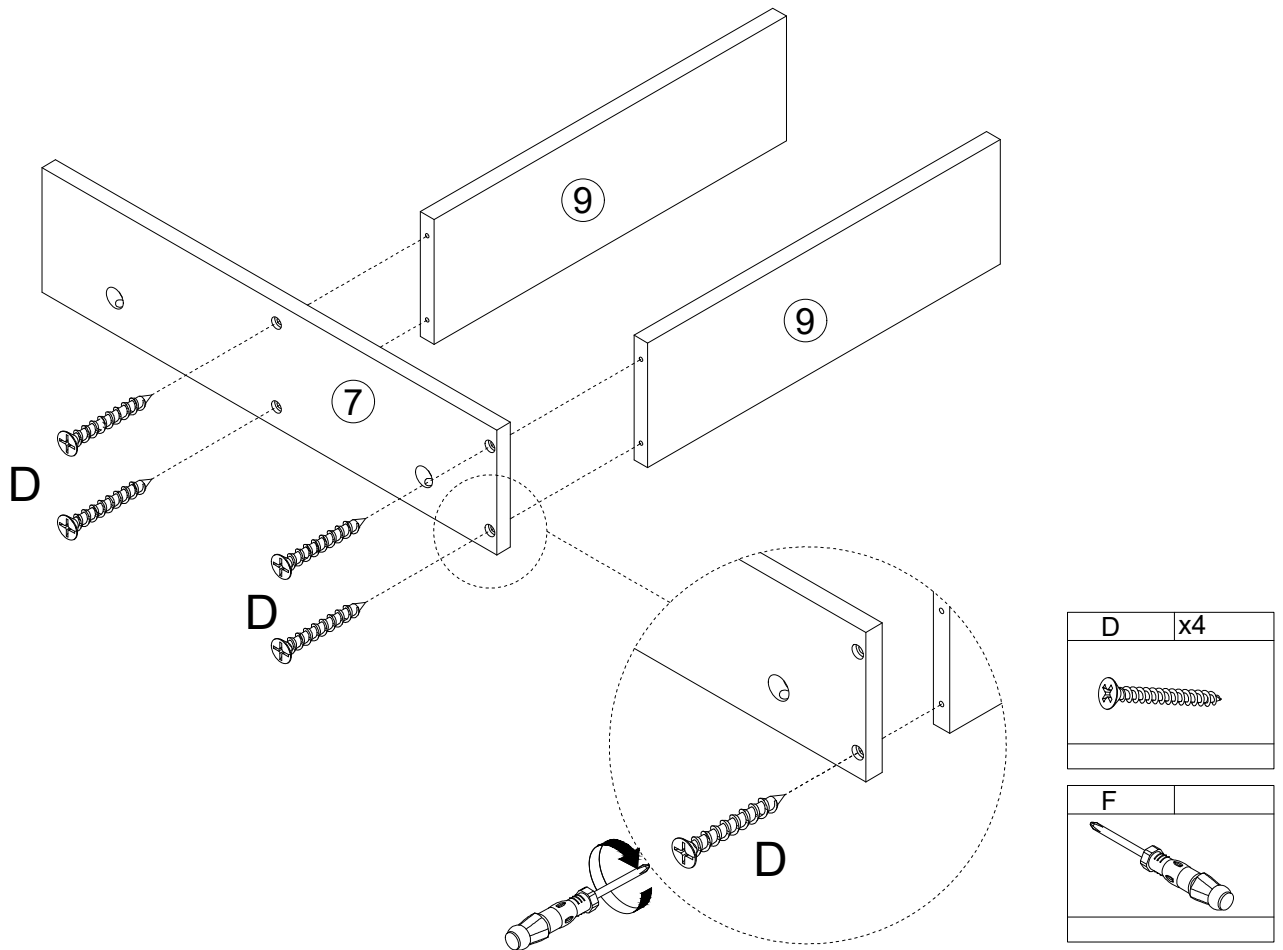
F	
B	x4
C	x4

29

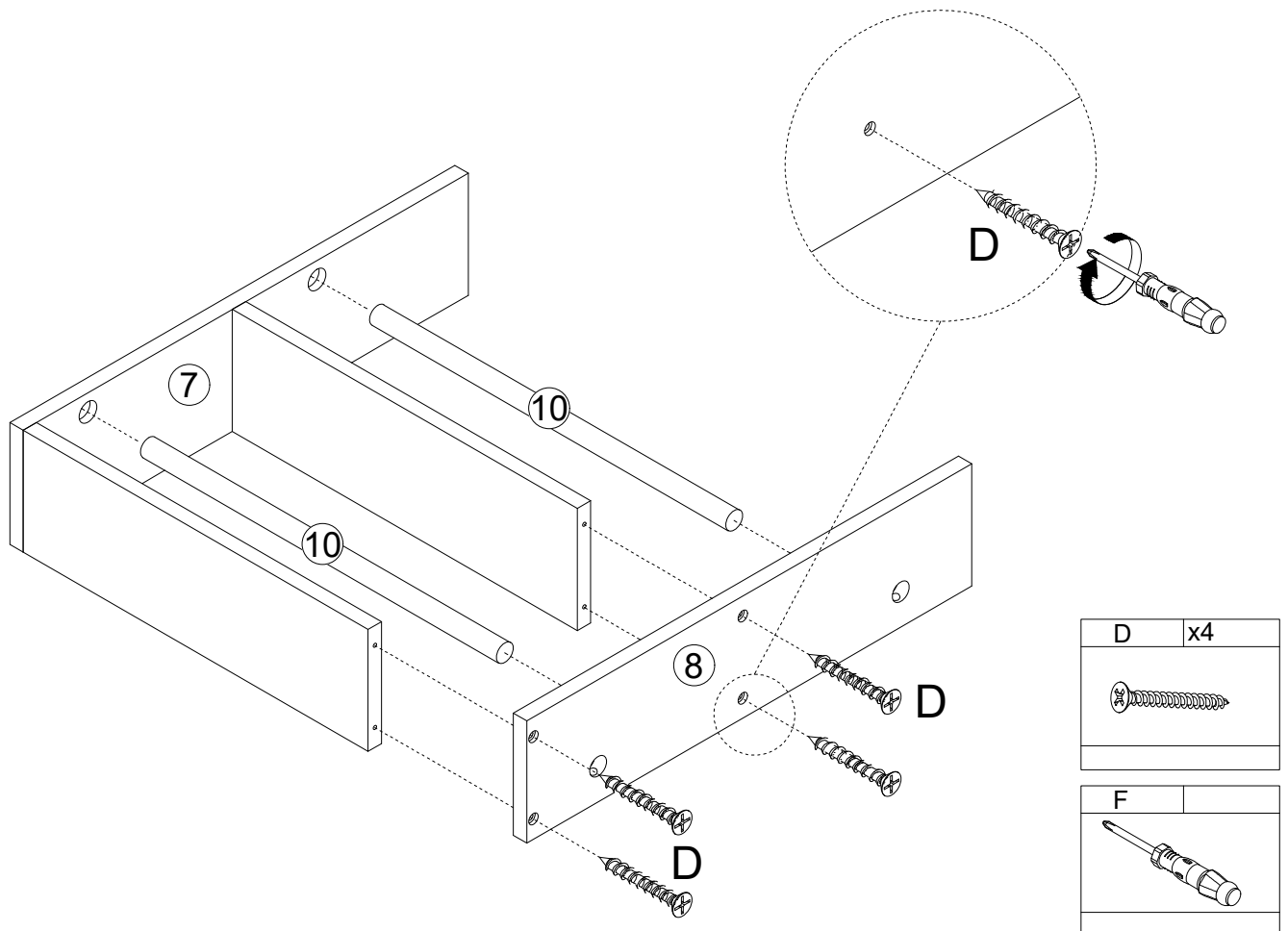


F	
E	x6
L	x1
G	x1
G1	G2
M	x2

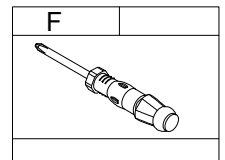
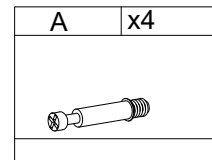
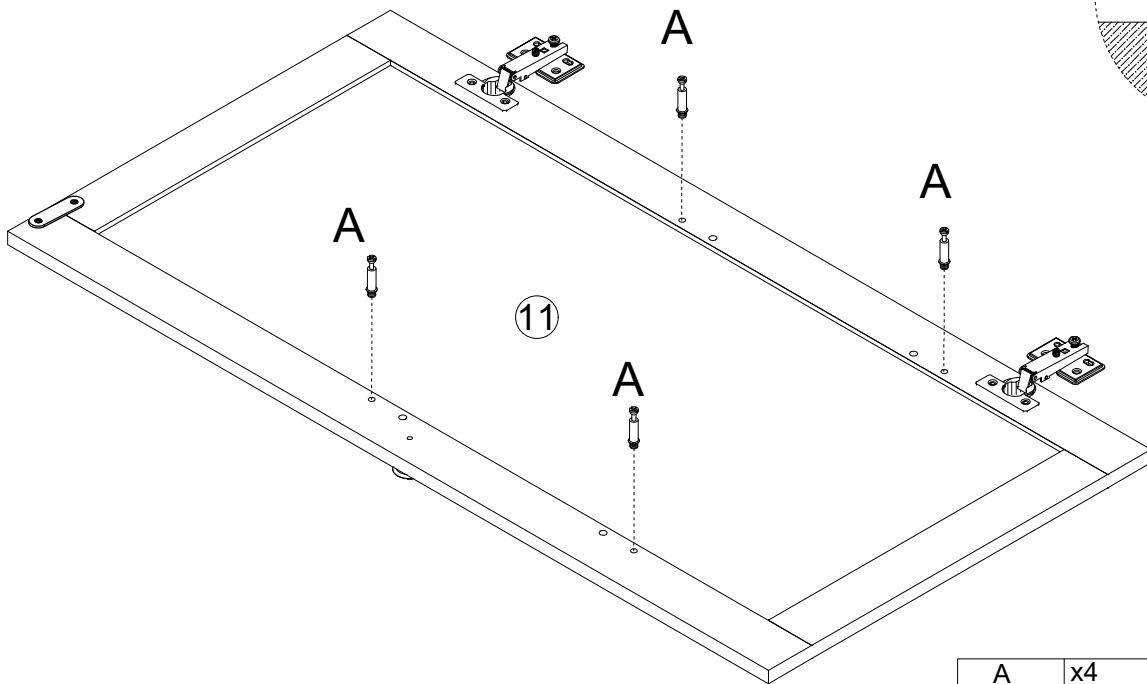
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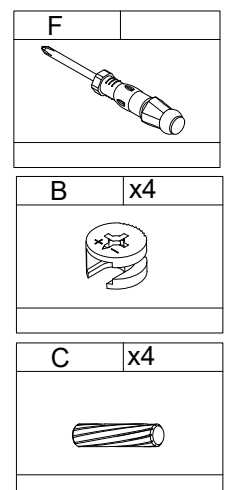
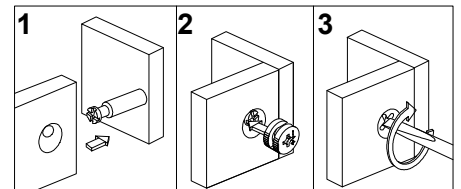
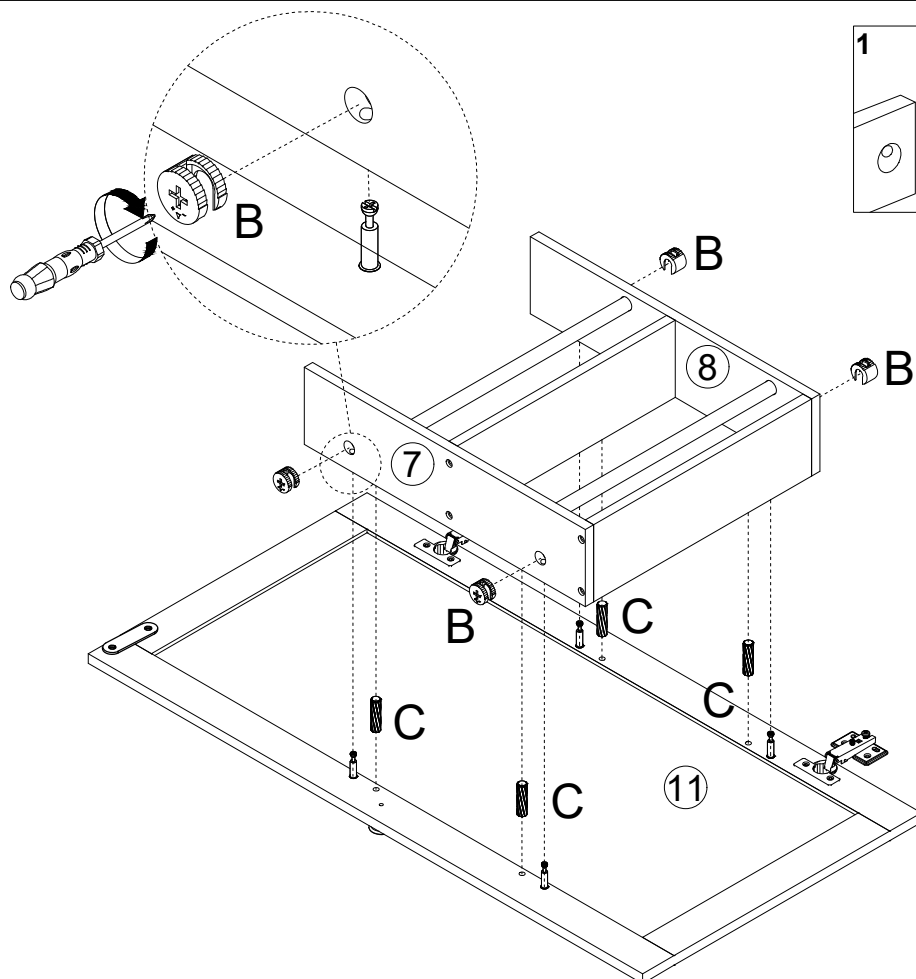
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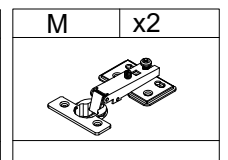
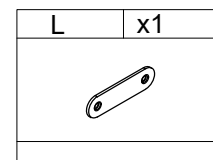
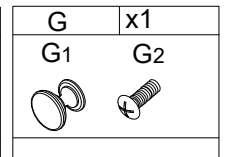
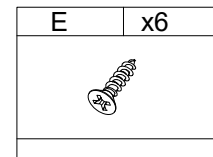
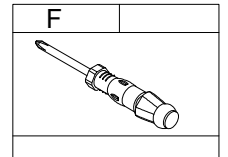
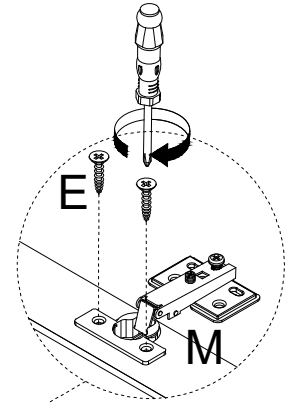
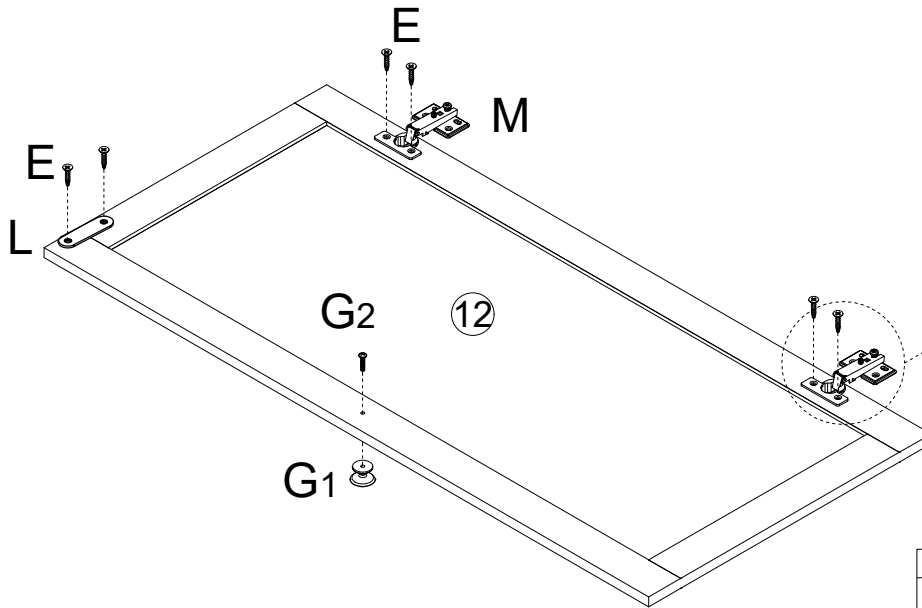
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33



34



35

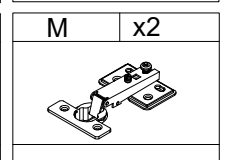
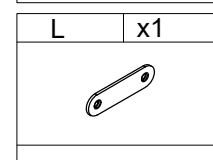
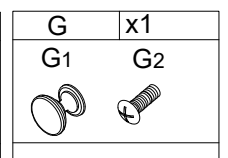
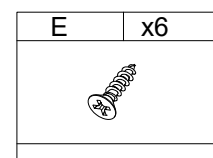
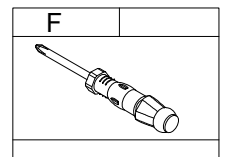
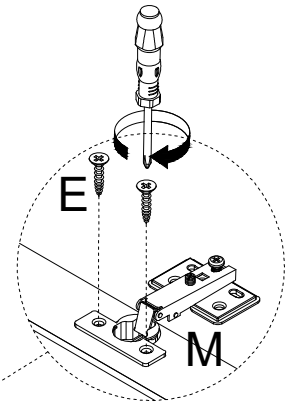
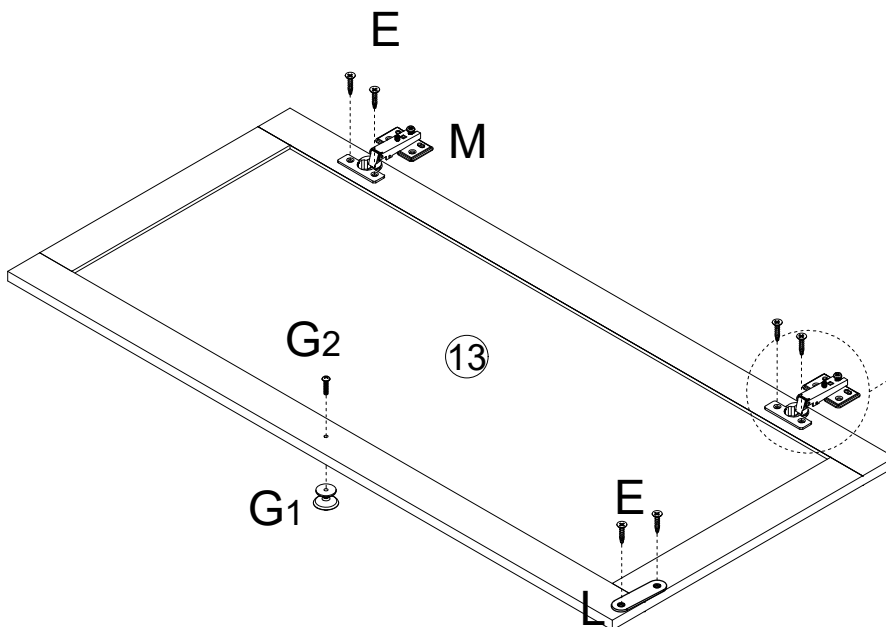
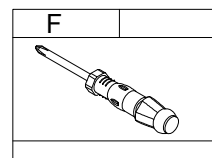
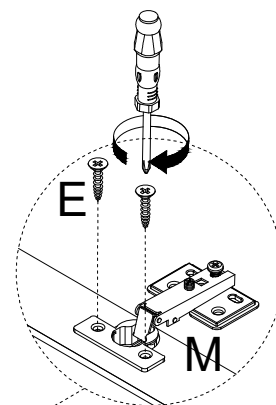


Diagram 23 illustrates the assembly of the frame. The main view shows a rectangular frame with four corners. At each corner, a bracket (L) is attached to the side rail (G1) and a bracket (M) is attached to the end rail (G2). Screws (E) are used to secure the brackets. A circular inset shows a close-up of the corner assembly, highlighting the screws (E) and the brackets (L and M). A small table at the bottom right lists the parts: E (x6), G, and G1.

E	x6	G
		G1



E	x6
	
	

G	x1
G1	G2
	

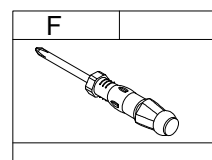
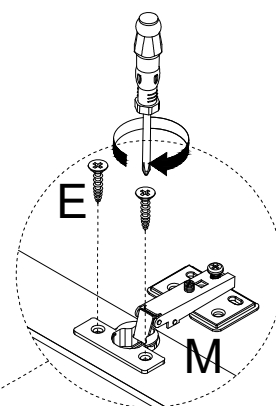
L	x1
	
	

M	x2
	

This diagram shows the exploded view of the assembly. Components are labeled as follows:

- E**: Screws used for corner fastening.
- M**: A corner bracket or plate.
- G1**: A circular gasket or washer.
- G2**: A screw used for side fastening.
- 24**: A circular component, likely a lens or cover, positioned in the center of the frame.

A dashed circle highlights the corner joint assembly, showing the alignment of the corner bracket (M), the gasket (G1), and the screws (E).

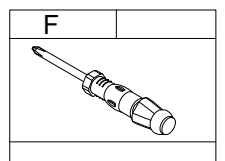
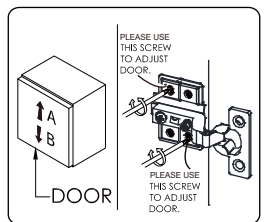
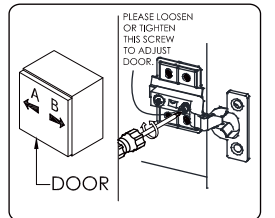
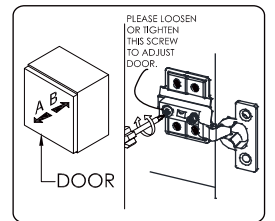
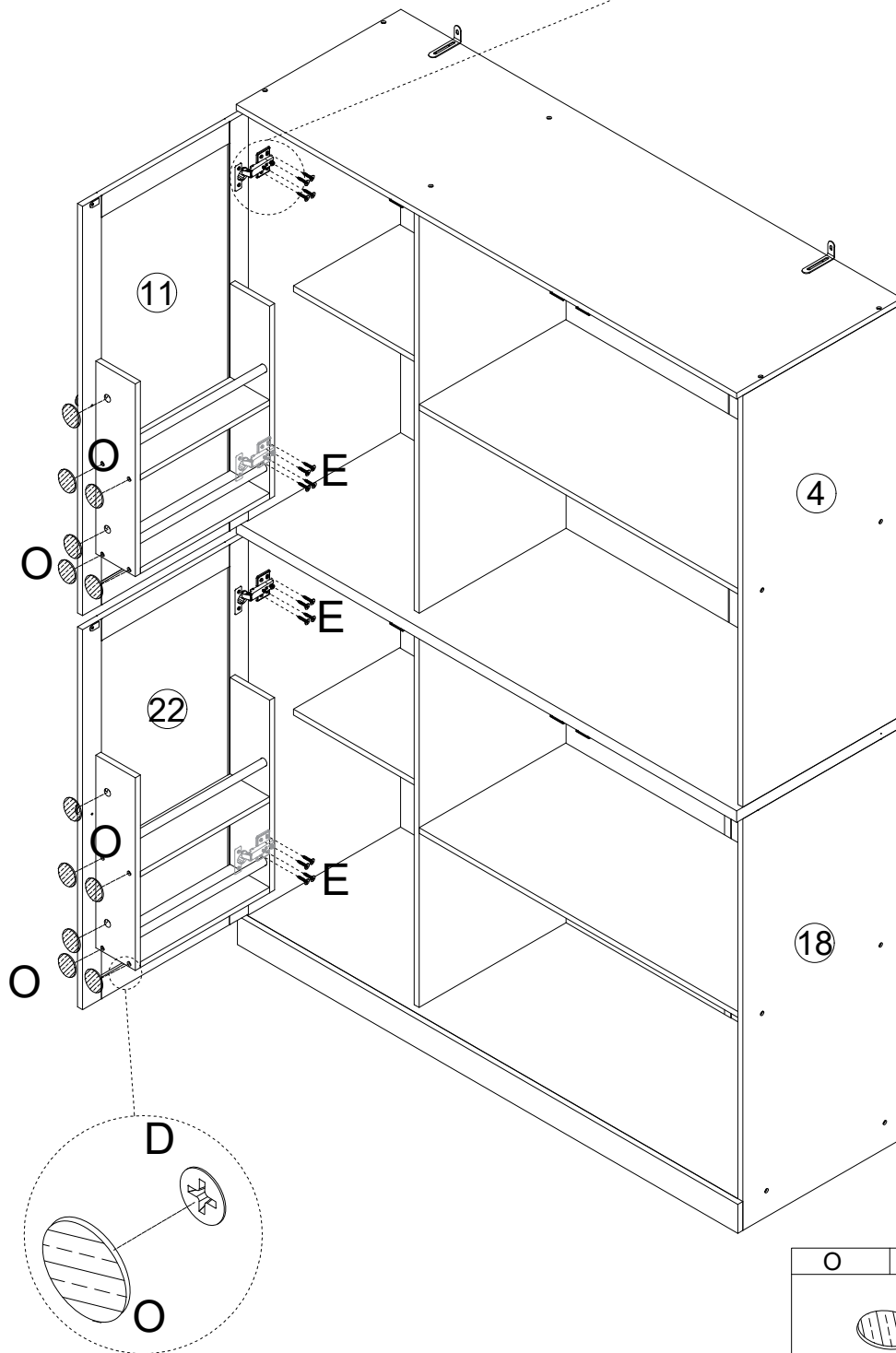
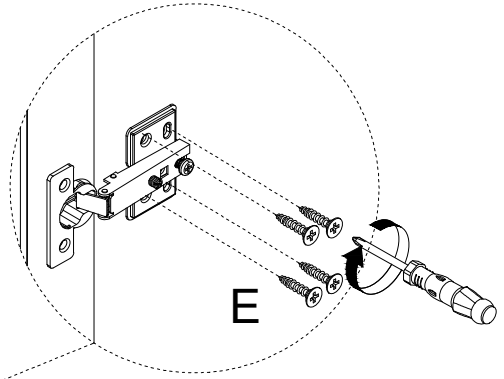


E	x6
	
	

G	x1
G1	G2
	

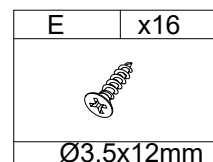
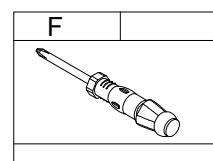
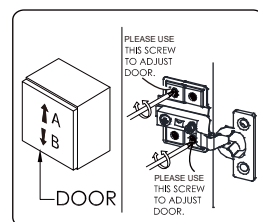
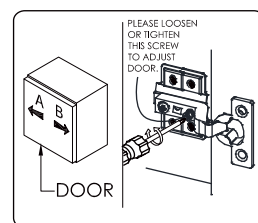
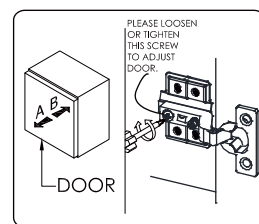
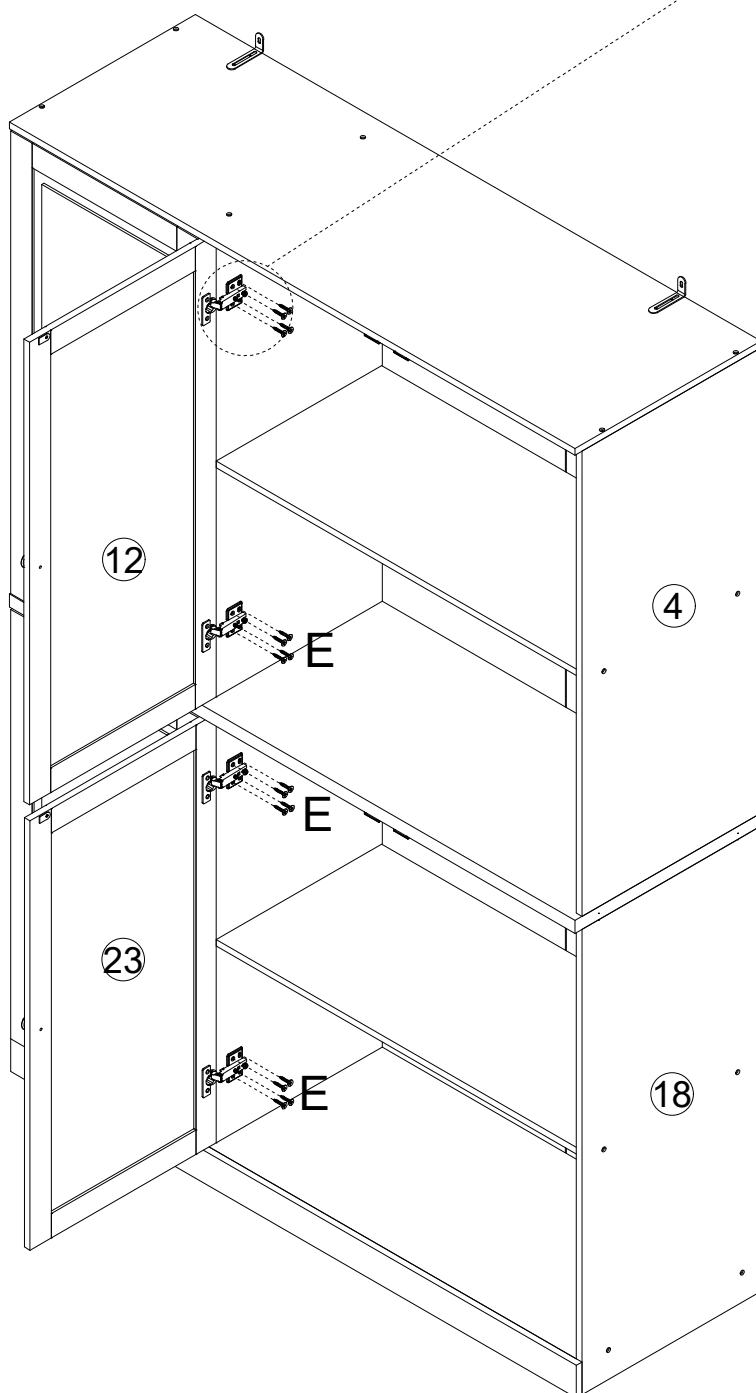
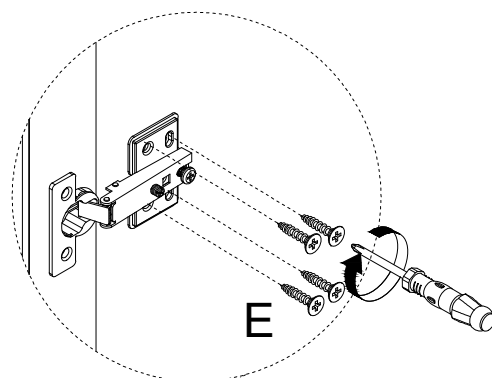
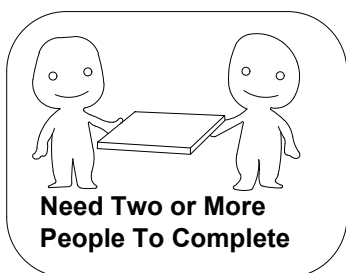
L	x1
	

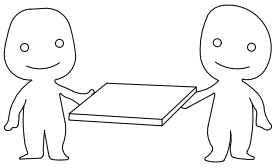
M	x2
	
	



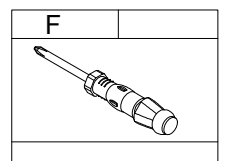
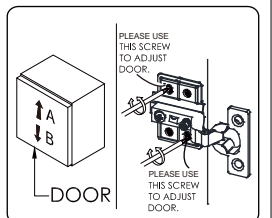
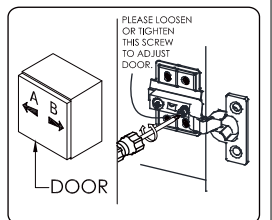
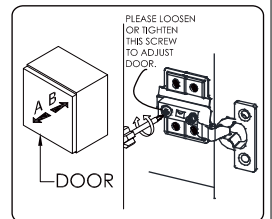
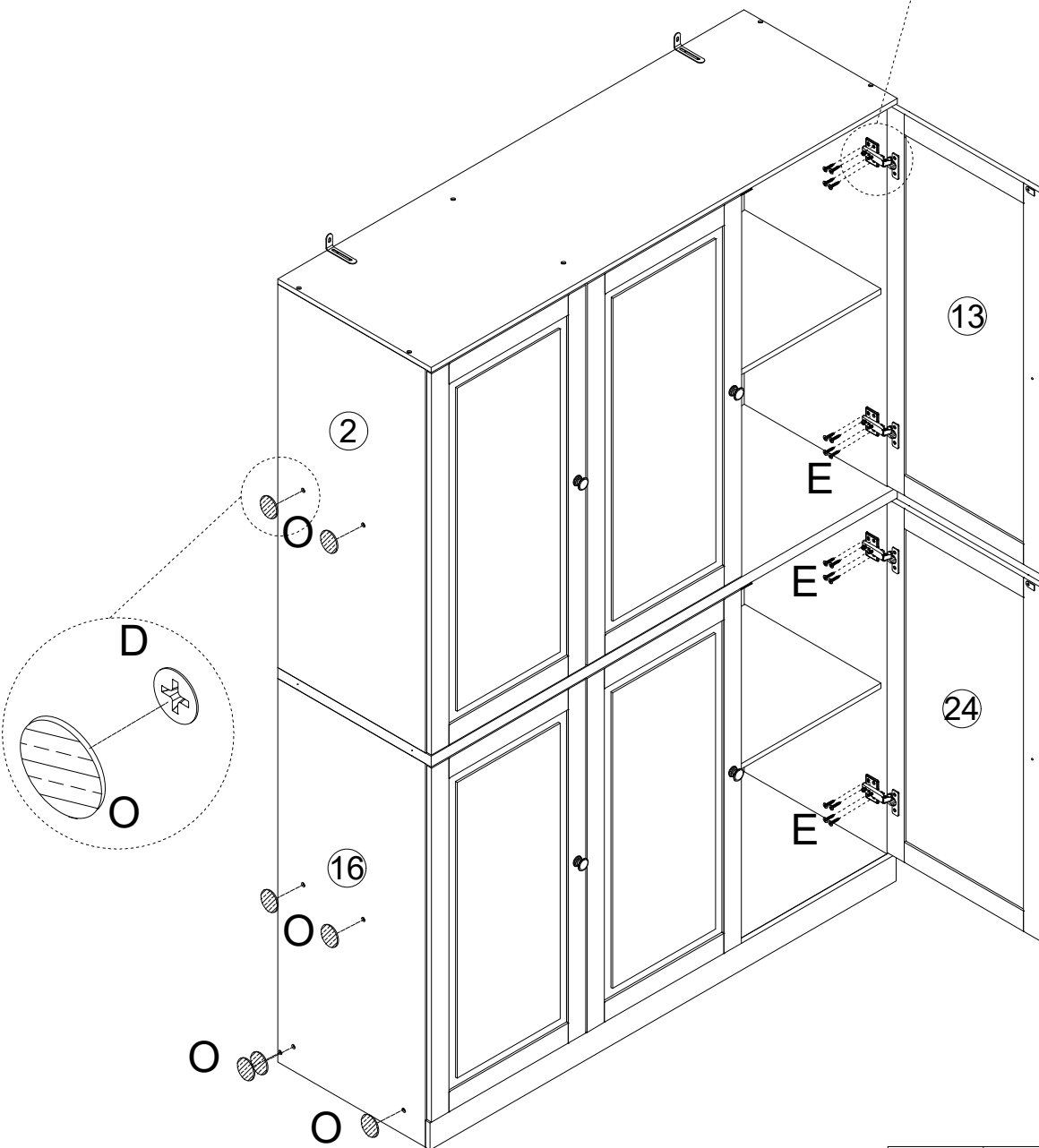
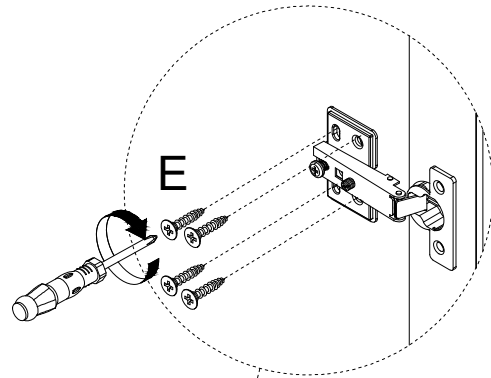
O	x12
	
	

E	16
	



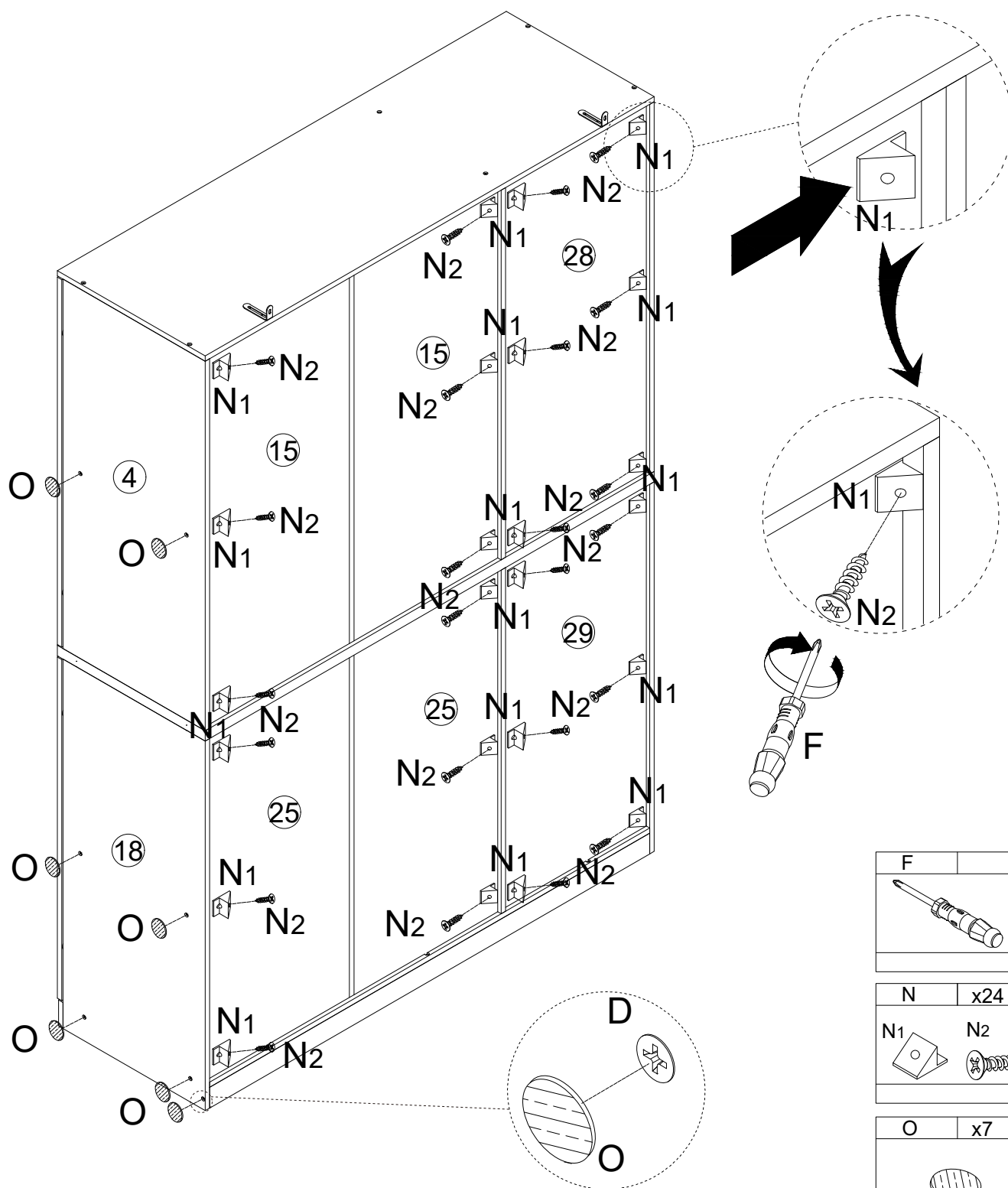


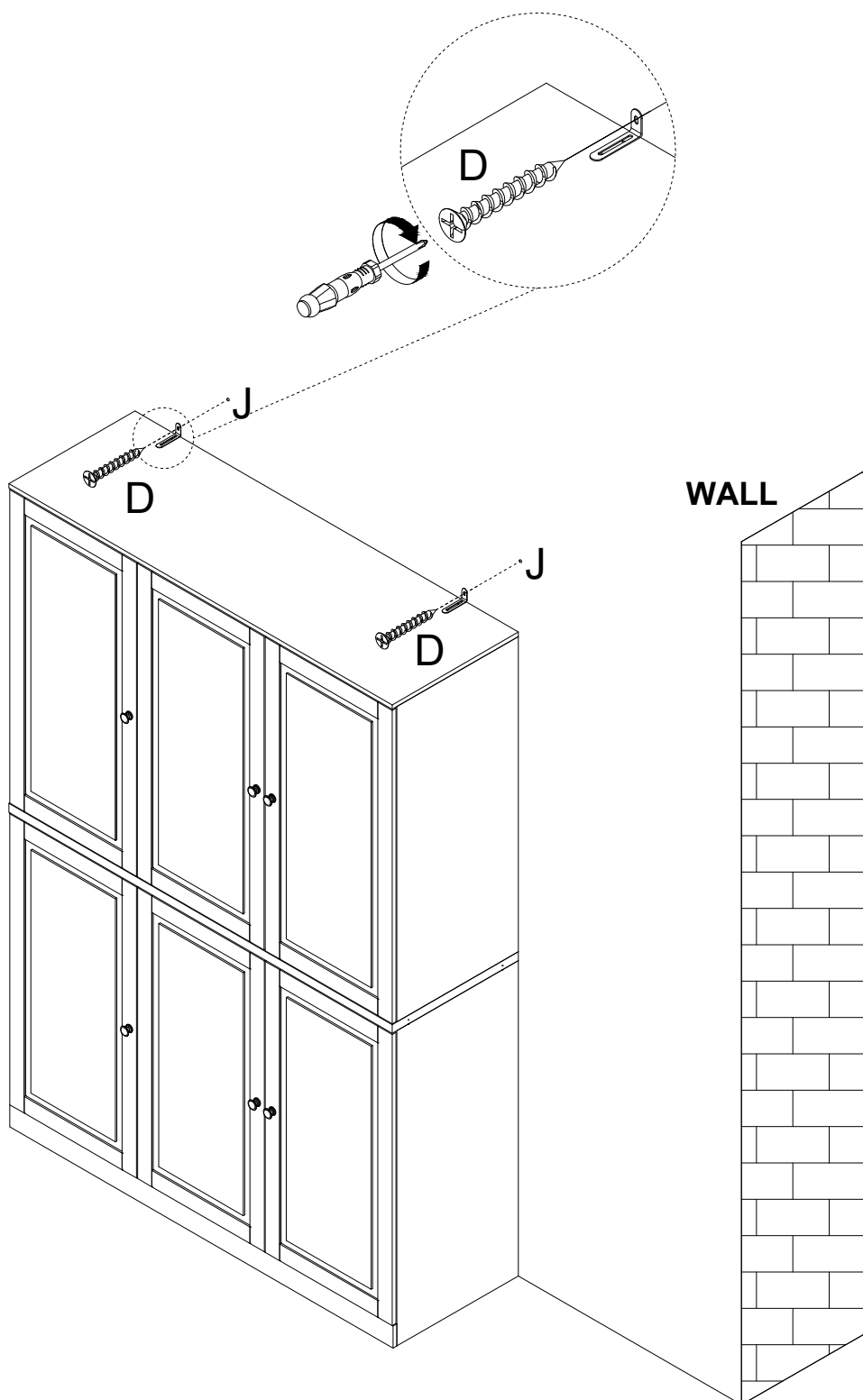
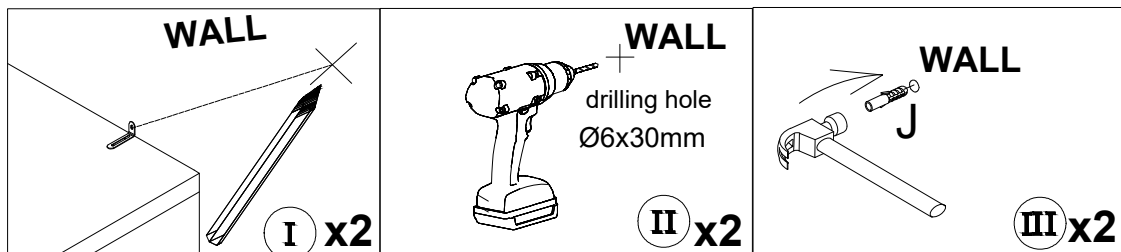
Need Two or More
People To Complete



O	x7

E	x16





D	x2
	
J	x2
	
F	
