ASSEMBLY INSTRUCTION

HARDWARE			
A	Bolt 6 x 40		8
B	2-1/4" Clevis Pin		4
C	3-1/4" Clevis Pin		2
D	Hair Pin		6
E	Wood Dowels		20
F	8 x1 1/2" Wood Screws		6
G	Washer		6
H	Allen Key		1

Parts

P7x2 — Back Prop - 15"

P8x4 — Slat Cap - 18,5"

Seat Leg - 9"

P9x2

Back Leg

P10x1   P11x1

Back Slat - 52"
P1x2

Seat Slat - 52"
P2x2

Middle Slat - 48"
P3x6

Prop Connector - 44"
P4x1

Seat Rail - 37"
P5x2

Back Rail - 29"
P6x2
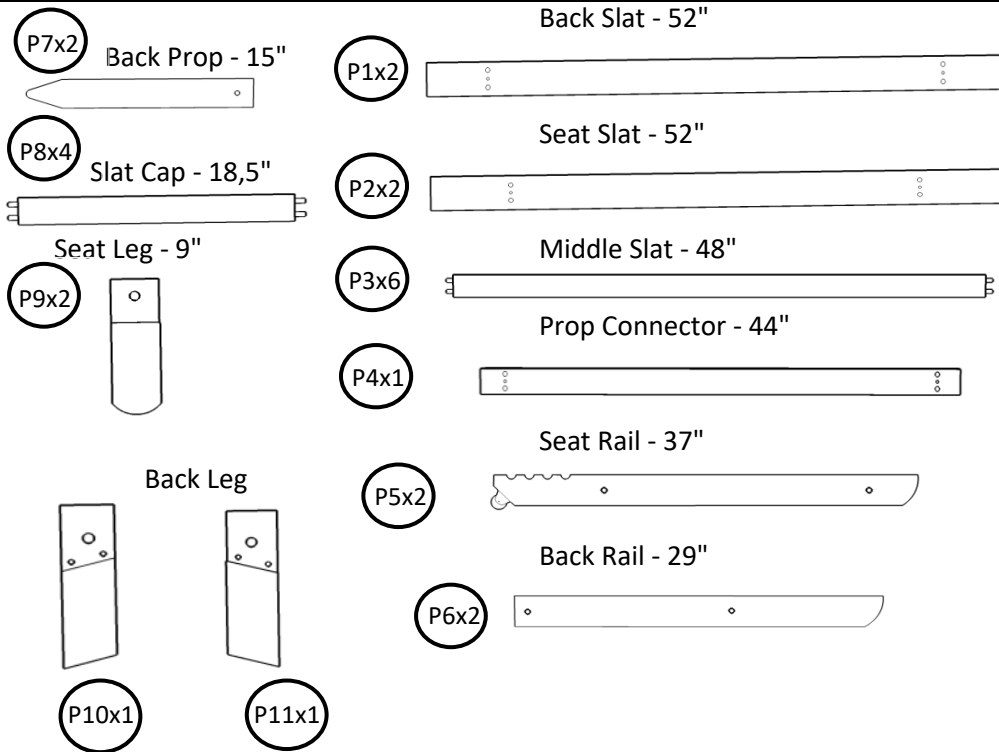
1 Push Wood Dowels (E) all the way into holes as shown.

E

P7

Prop (2)

E   E

P6

Back Rail (2)

E

P5

Seat Rail (2)
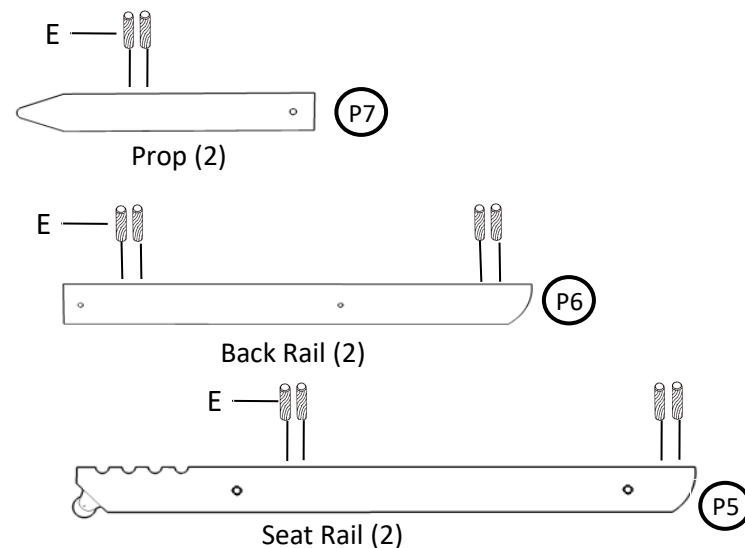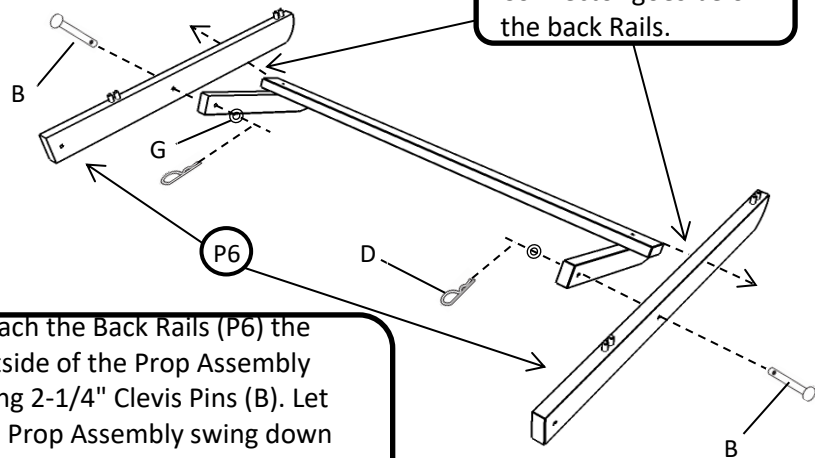
2 Press the Prop Connector (P4) onto the Wood Dowels on the Props (P7) and attach with (2) 1 1/2" Screws (F)

F

P7

P4

P7
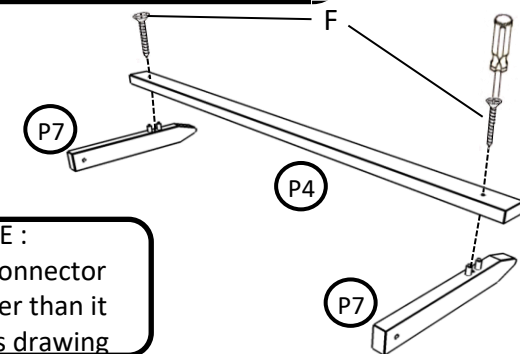
NOTE :
The Prop Connector (P4) is longer than it looks in this drawing

3

Be sure that the Prop Connector goes below the back Rails.
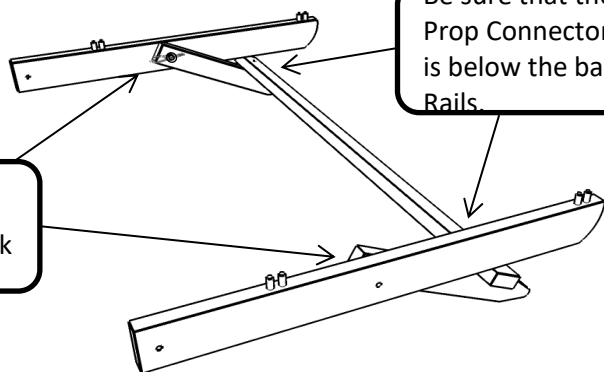
B

G

P6

D

B

Attach the Back Rails (P6) the outside of the Prop Assembly using 2-1/4" Clevis Pins (B). Let the Prop Assembly swing down so that the Prop Connector can go below the Back Rails.

5

Attach the Left and Right Back Legs to the outside of the Back Rails using the 3-1/4" Clevis Pins (C). Do not put on the Hair Pins at this time.

C

P11

Make sure that the cut-away part of the Back Legs face in so that they willl support the Back Rails.

C

P10

4

Please double-check your work at this time. Any error in this assembly will cause serious problems later.
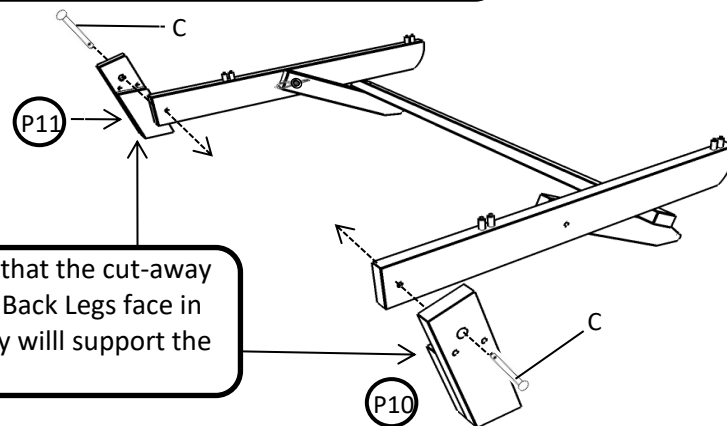
Be sure that the Prop Connector is below the back Rails.

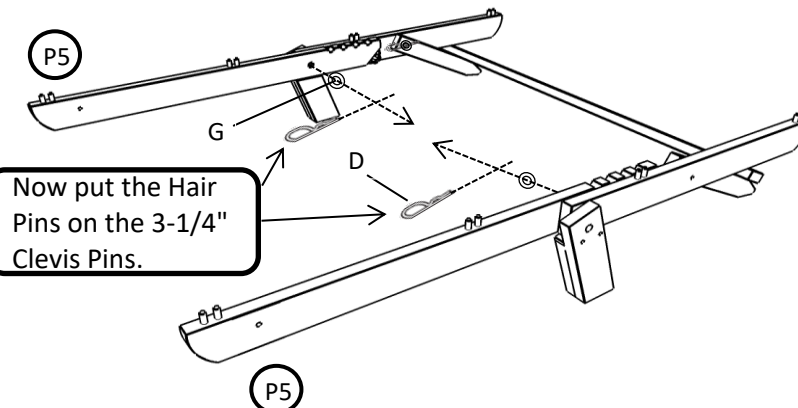Be sure that the Prop are on the inside of the Back Rails.

6

Please the Seat Rails (P5) on to the 3-1/4" Clevis Pins and Secure with Washer and with Hair Pins (D)
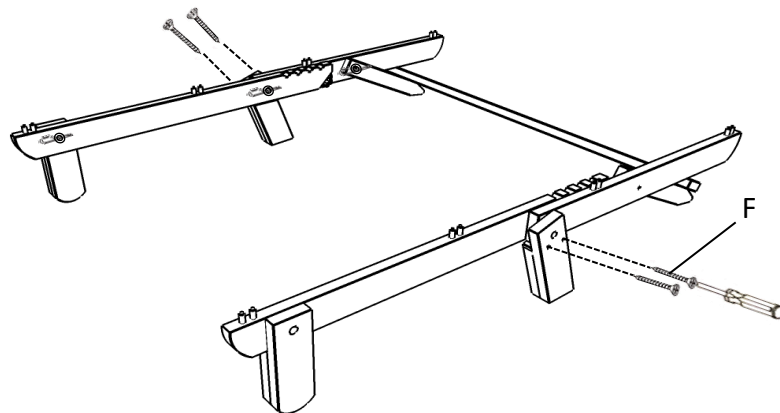
P5

G

D

Now put the Hair Pins on the 3-1/4" Clevis Pins.

P5

7

Attach the Seat Legs (P9) to the Seat Rails using 2-1/4" Clevis Pins (B) Secure with Hair Pins (D)

P9

D

G

B

P9

Make sure that the cut-away part of the Seat Legs (P9) face in so that they will support the Saet Rails.
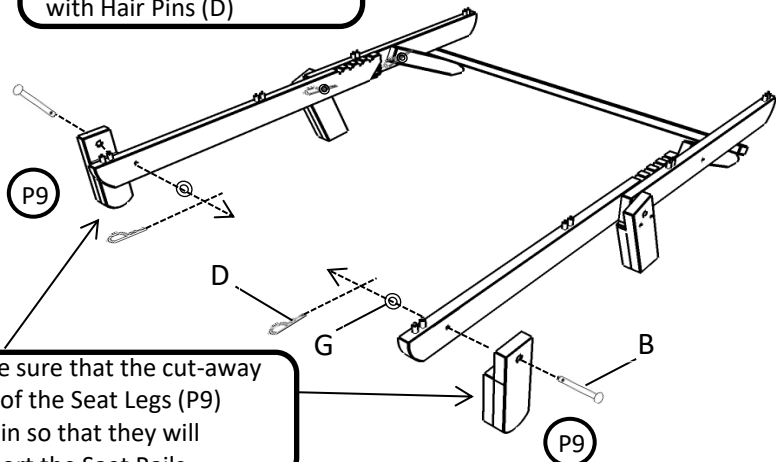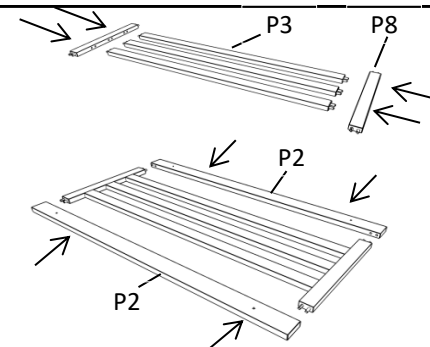
8

Secure Seat and Back Legs with Wood Screws (F). These screws are self-tapping and do not need pilot holes.

F

9

Using (3) Middle Slat (P3) push the Wood Dowels into the edge hole on (2) Seat Slats (P2)
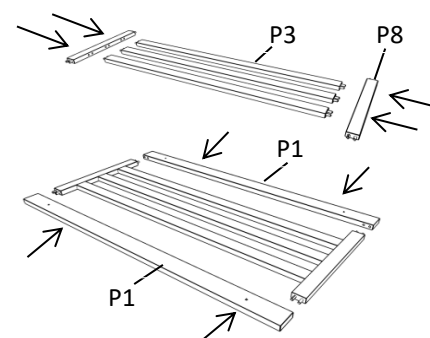
P3

P8

P2

P2

Find the (2) Seat Slats (P2) and push them into the Wood Dowels on the Slat Caps. (The side labeled "SEAT" faces down)

10

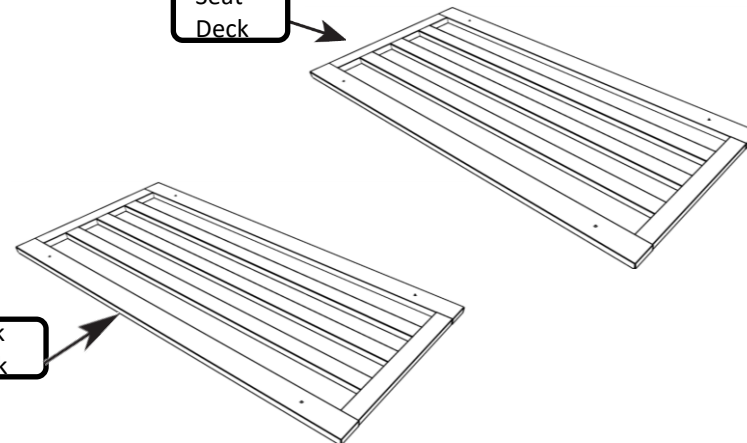Using (3) Middle Slat (P3) push the Wood Dowels into the edge hole on (2) Back Slats (P1)

P3

P8

P1

Find the (2) Back Slats (P1) and push them into the Wood Dowels on the Slat Caps. (The side labeled "BACK" faces down)
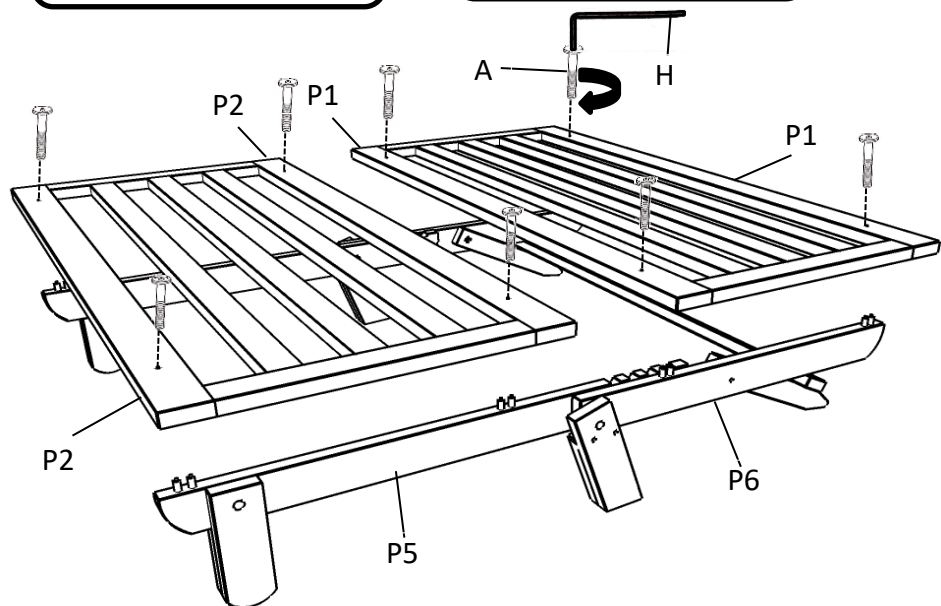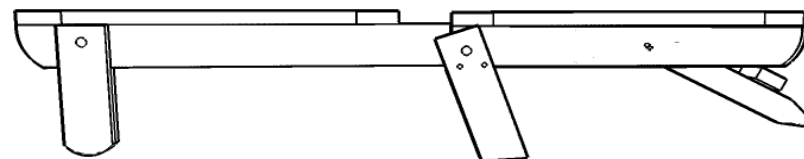
P1

11

Seat Deck

Back Deck

Push the Slat Decks down into the Wood Dowels and attach with Bolt (A)

Note
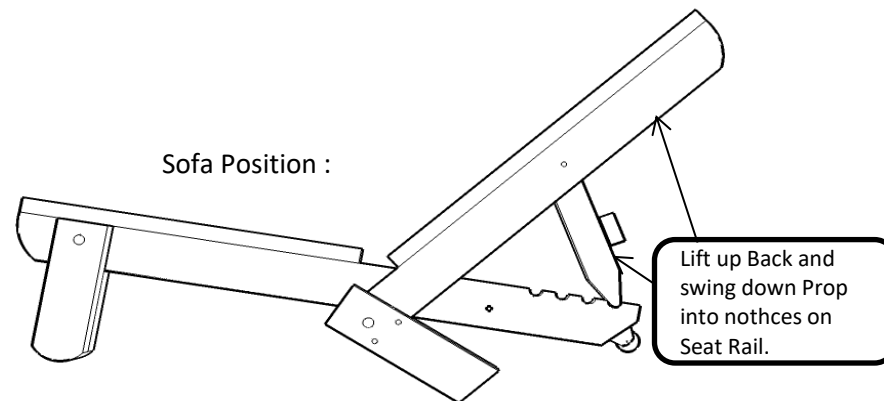the base may need to be shifted to get the dowels to align with the holes.

A

H

P2

P1

P1

P1

P2

P6

P5

Operation :

Bed Position :

Sofa Position :

Lift up Back and swing down Prop into nothces on Seat Rail.

Sofa Position :

Adjust Back to a comfortable position