Assembly Instructions



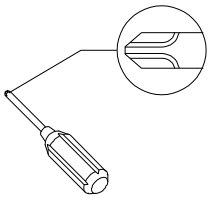
General Assembly Guidelines

I. Ensure that all parts and hardware are available before beginning assembly

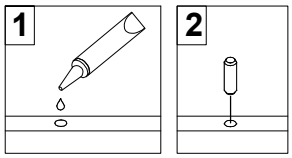
II. Follow each step carefully to ensure the proper assembly of this roduct

III. Two people are recommended for ease in the assembly of this product

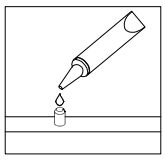
IV. A Phillips head screwdriver is required for the assembly of this product



V. The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.



In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of dowel before attaching parts together . Wipe away excess glue immediately.



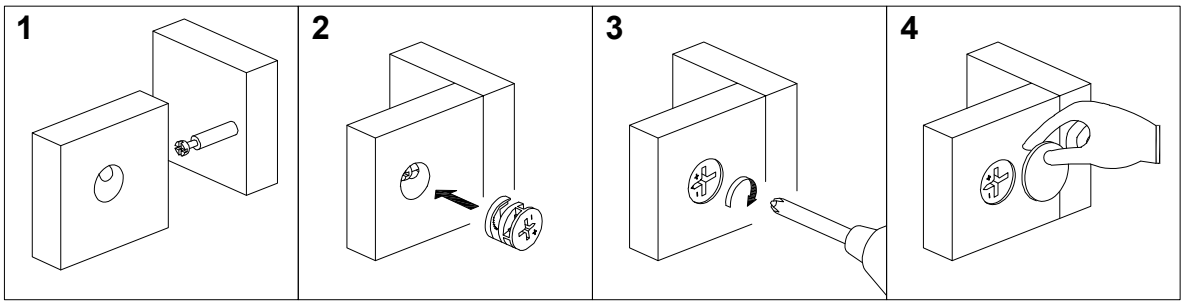
VI. HOW THE KNOCK DOWN (KD) ASSEMBLY SYSTEM WORKS

1.Screw the Cam Bolt into the pre-drilled hole on the panel. Make sure Cam Bolt goes into the pre-drilled hole on the end of panel for Cam Lock.

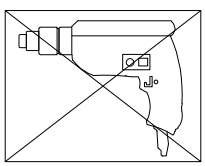
2.Insert the Cam Lock into the pre-drilled large hole on the panel. Make sure the arrow on the face of Cam Lock points towards Cam Bolt

3.Take a Phillips screwdriver and rotate the Cam Lock clockwise to lock the Cam Bolt.

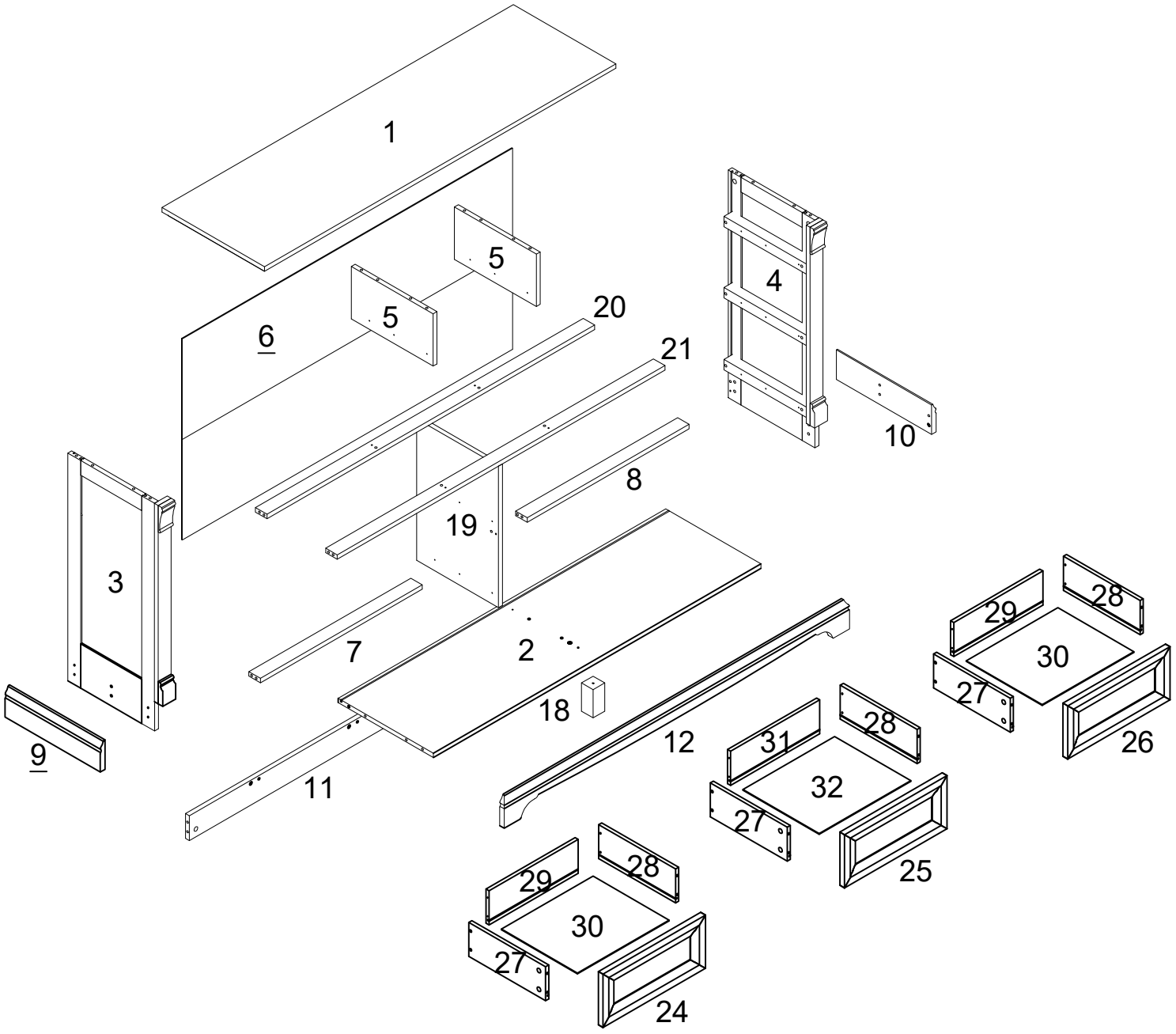
4.Use the sticker to conceal the Cam.

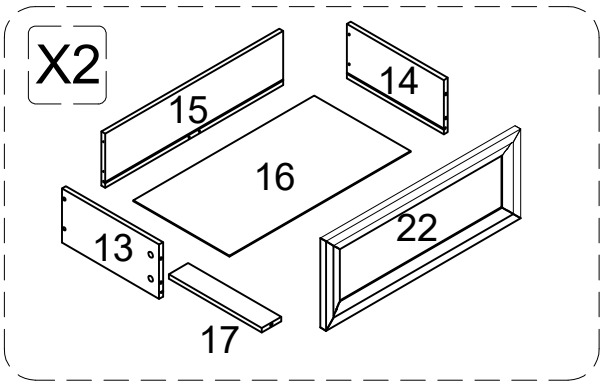


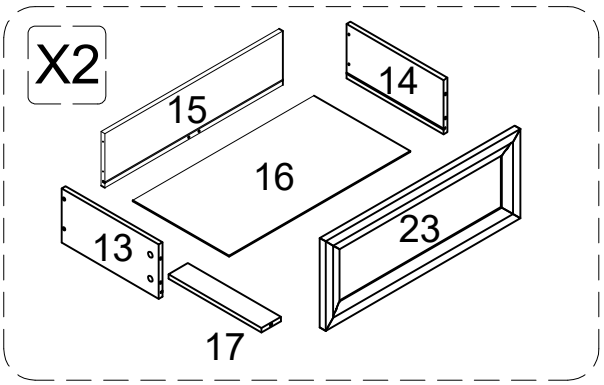
VII. Power tools should not be used to assemble this product .



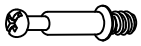
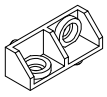
Parts List

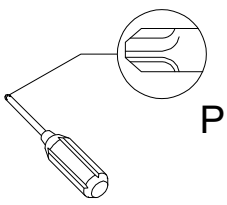

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X2
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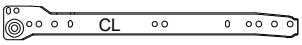
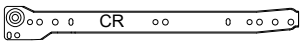
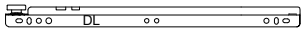
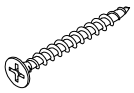
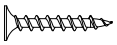
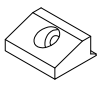
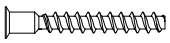
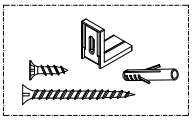
Hardware List

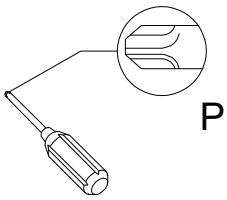
A		Ø8*30mm	Medium Wooden Dowel	28 pcs
B		Ø6*35mm	Cam Bolt	56 pcs
C		Ø15*11.5mm	Large Cam Lock	24 pcs
D&E		Ø30mm	Cam cover	56 pcs
F			Glue Tube	1 pc
G		Ø15*9.5mm	Small Cam Lock	32 pcs
H		Ø8*20mm	Short Wooden Dowel	4 pcs
I		Ø8*50mm	Long Wooden Dowel	1 pc
J		58*20*20mm	Plastic connector	10 pcs
K		Ø1/4"*12mm	Bolt	20 pcs
L		Ø5/32"*12mm	Handle Bolt	11 pcs
M			Handle	11 pcs
N		Ø3.5*12mm	Screw	84 pcs



Philips head screwdriver required for assembly
(not included)

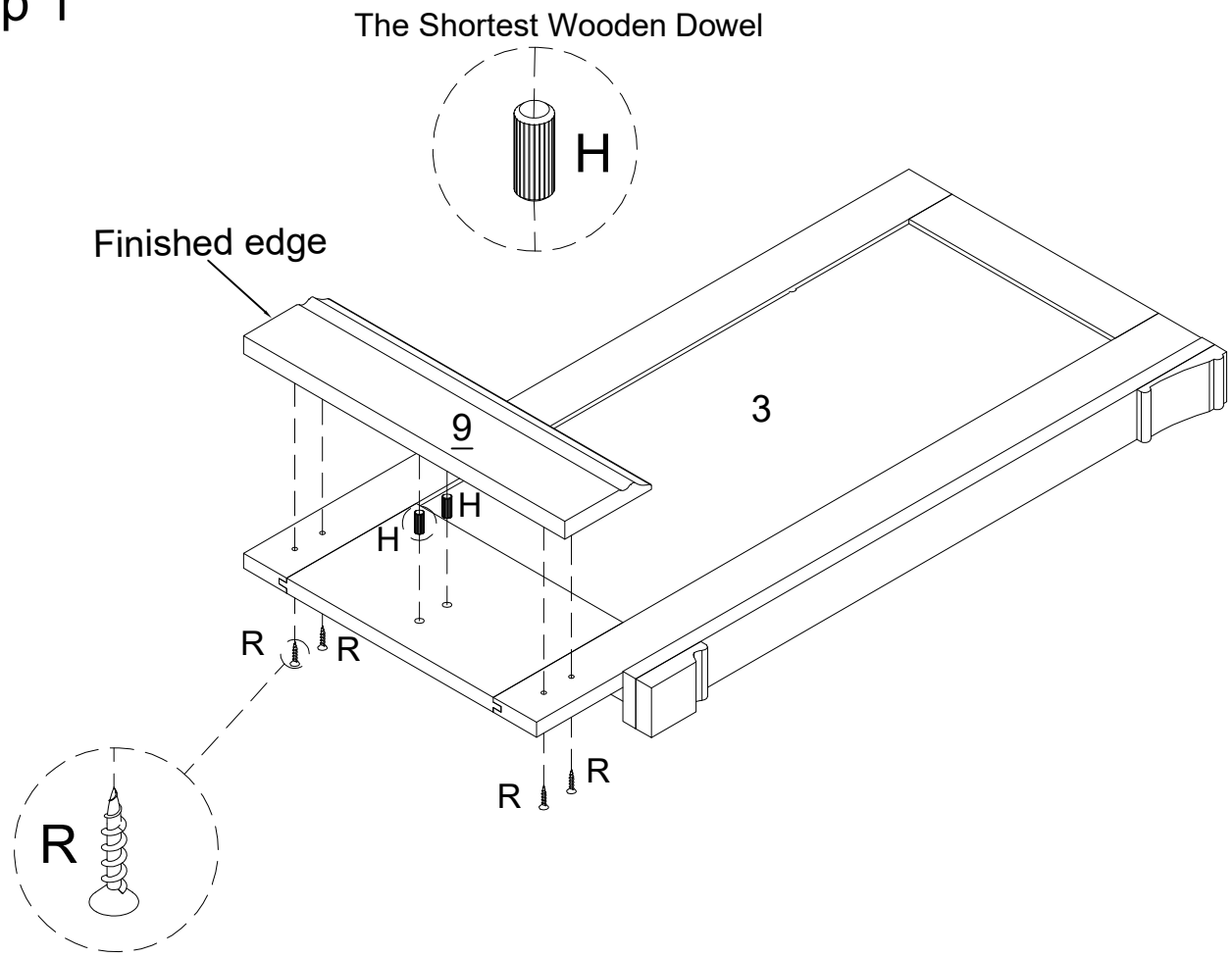
Hardware List

O		12"	Left Glide Track	7 pcs
P		12"	Right Glide Track	7 pcs
OO		12"	Left Drawer Runner	7 pcs
PP		12"	Right Drawer Runner	7 pcs
Q		Ø4*38mm	Screw	40 pcs
R		Ø4*25mm	Screw	8 pcs
S			Plastic wedge	14 pcs
T		Ø3*17mm	Screw	14 pcs
U		Ø3*12mm	Screw	2 pcs
V		Ø6*50mm	Screw	3 pcs
W		M4	Allen Wrench	1 pc
X			Tipping Restraint Hardware	2 sets

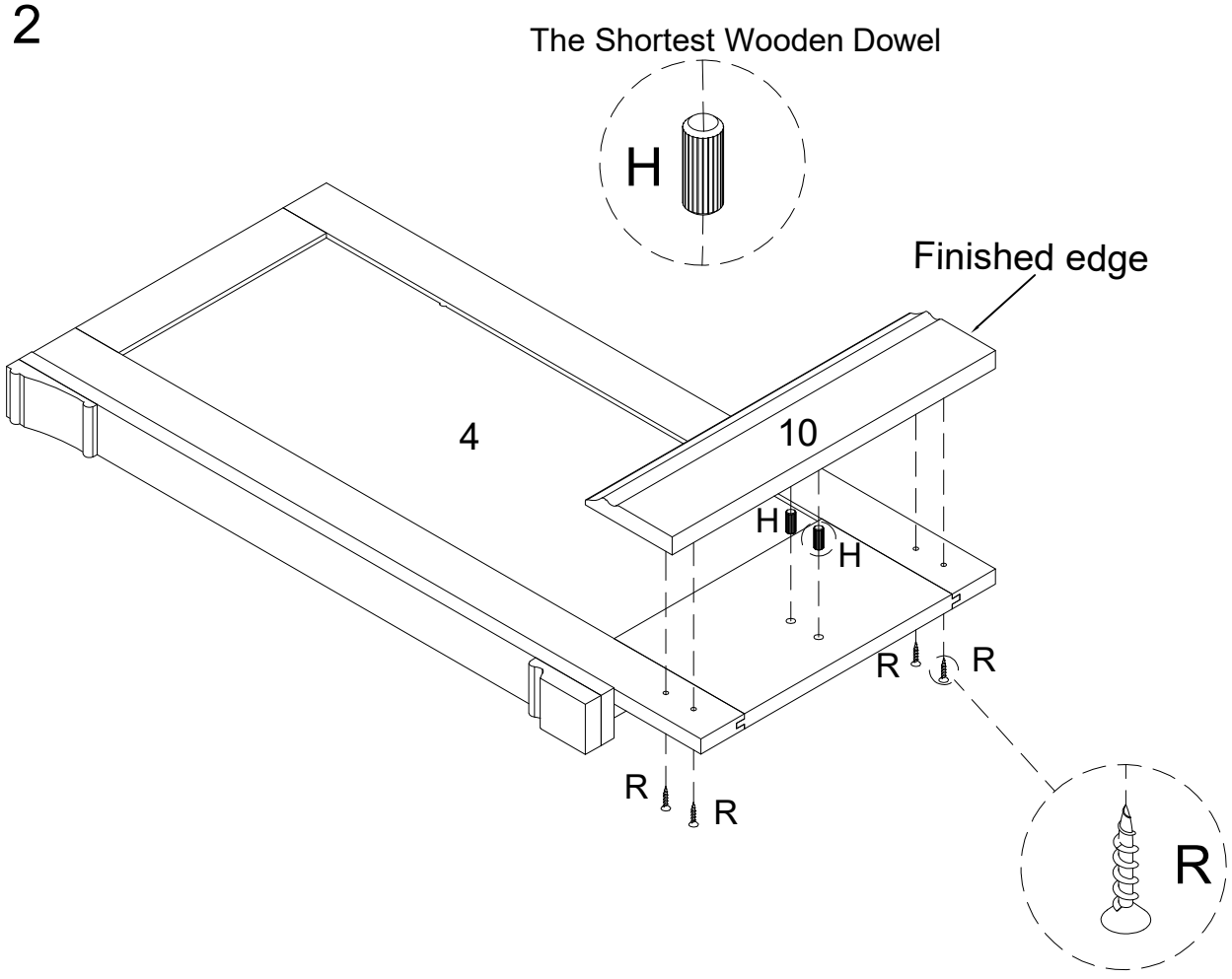


Philips head screwdriver required for assembly
(not included)

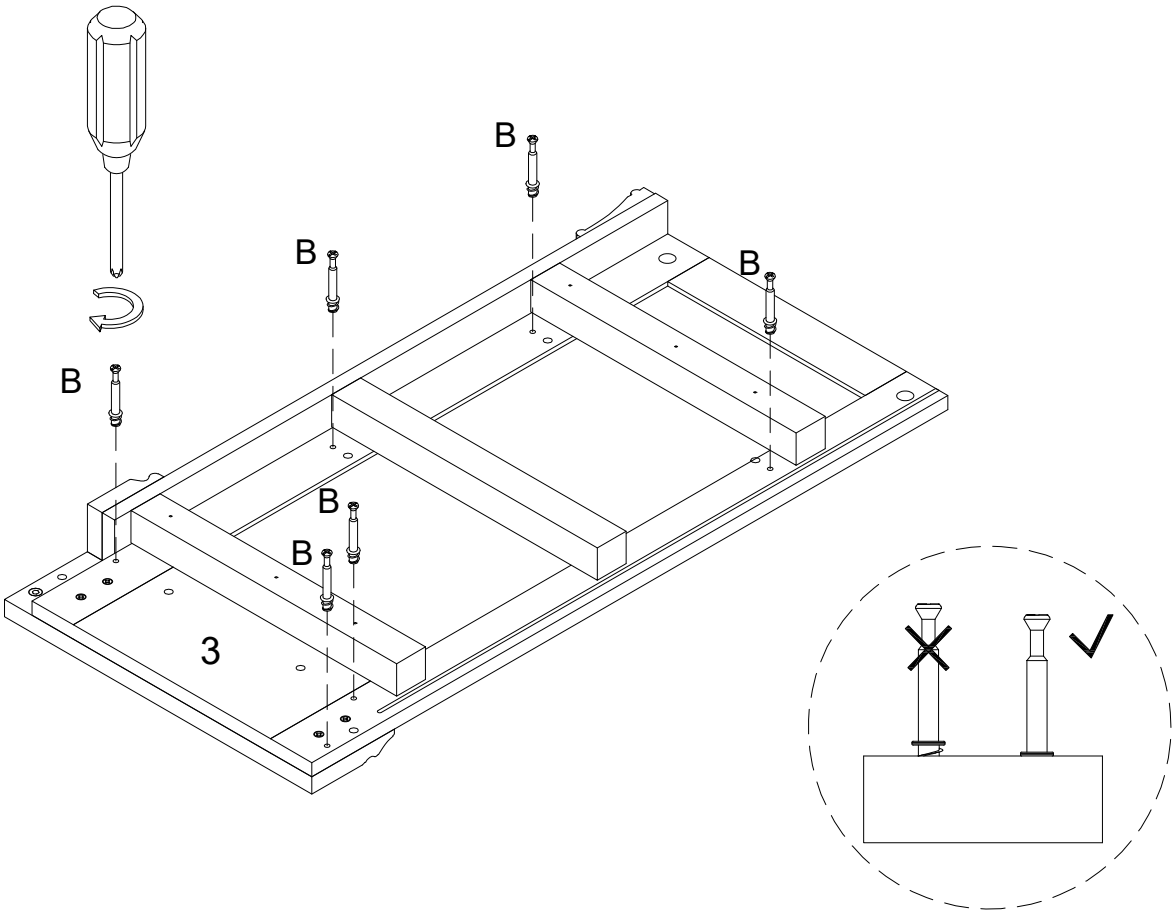
Step 1


The Shortest Wooden Dowel
H
Finished edge
9
3
H
H
R
R
R
R
R

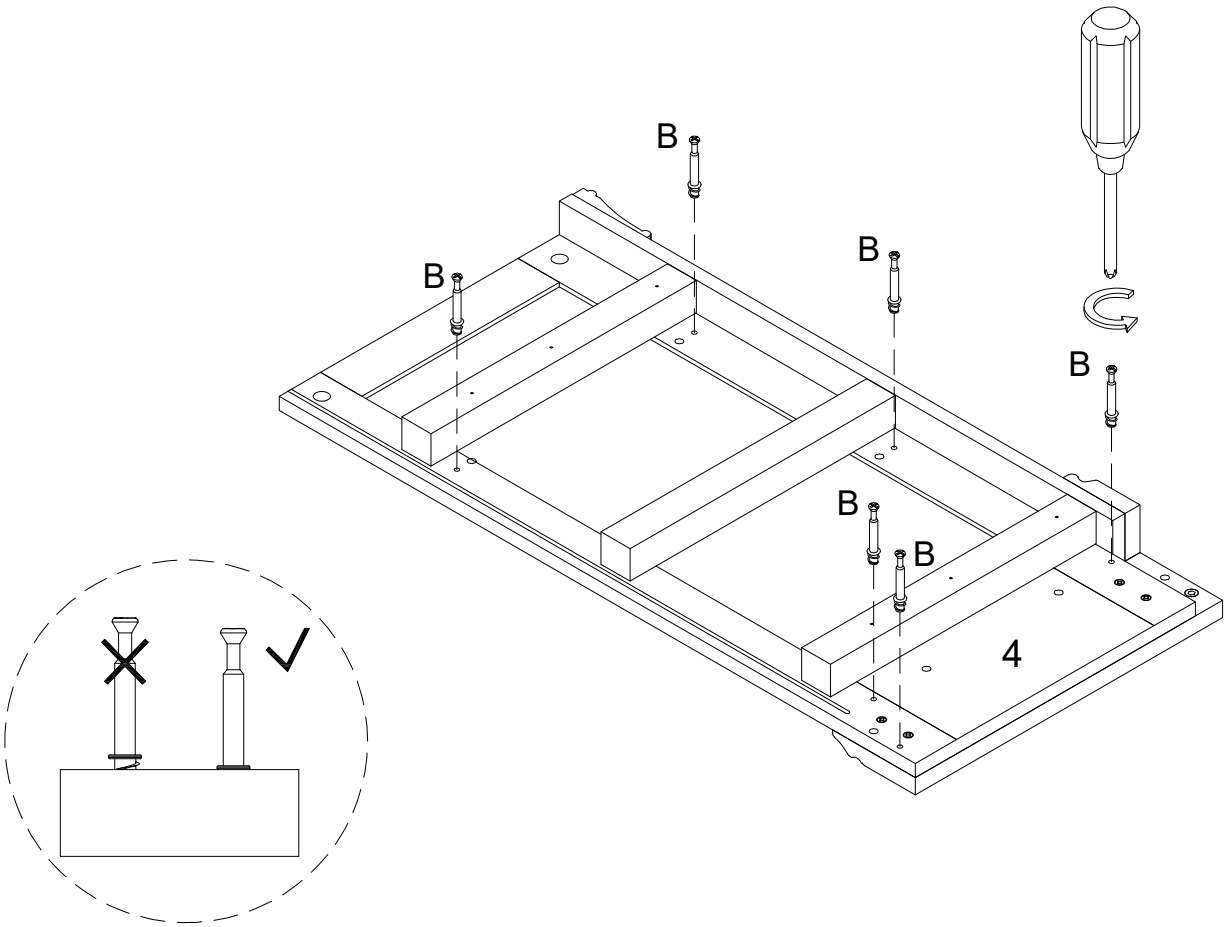
Step 2


The Shortest Wooden Dowel
H
Finished edge
4
10
H
H
R
R
R
R
R

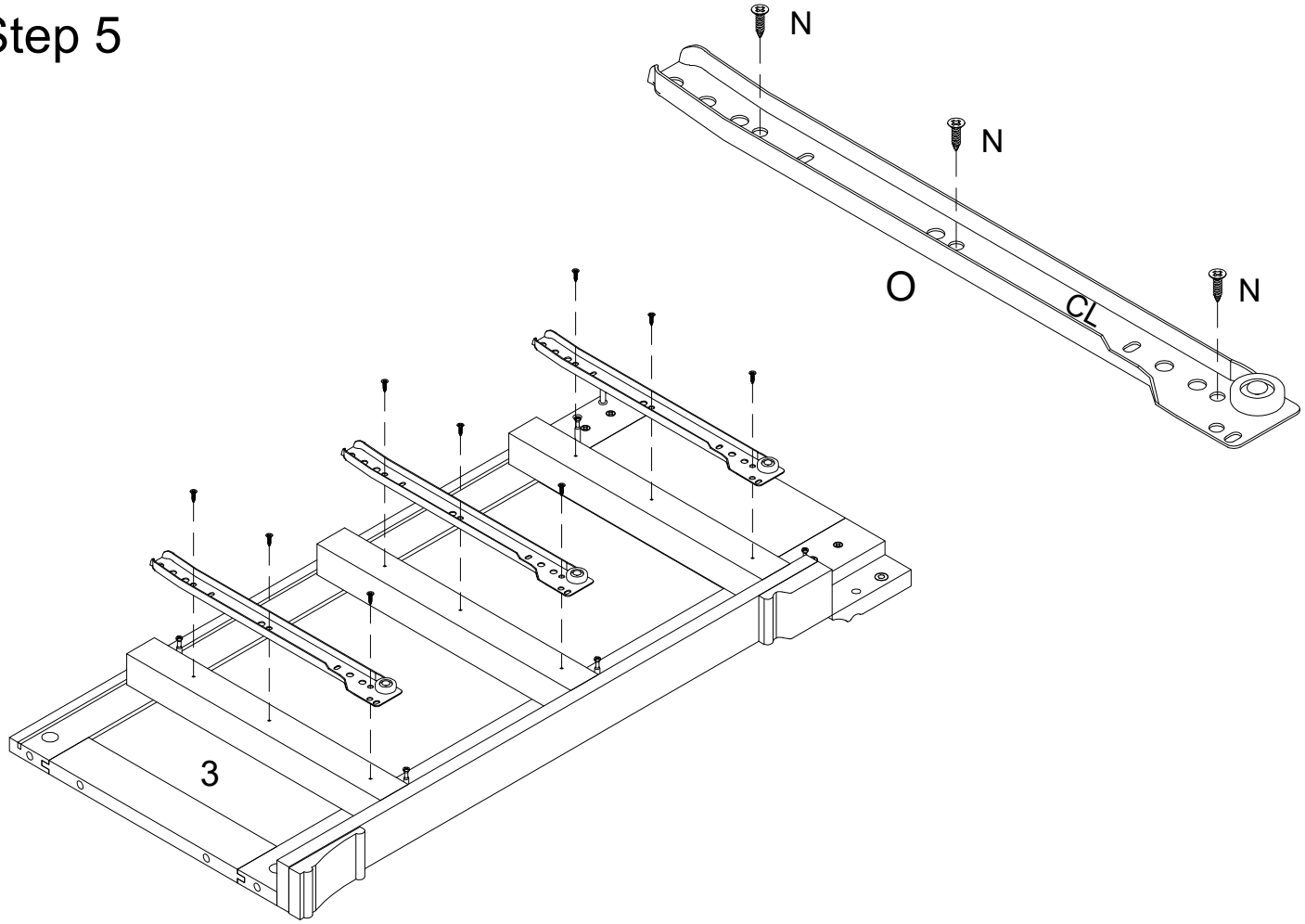
Step 3



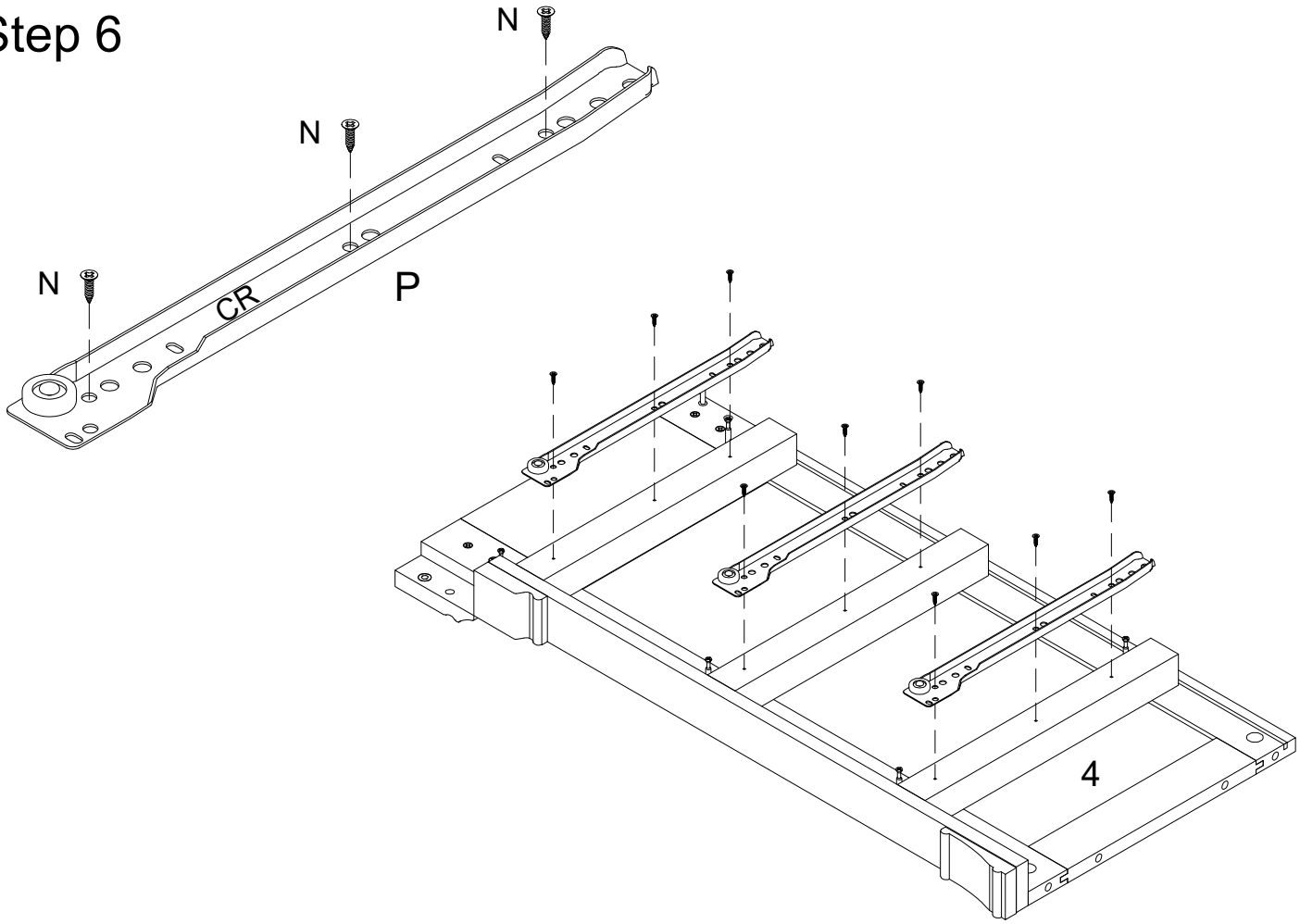
Step 4



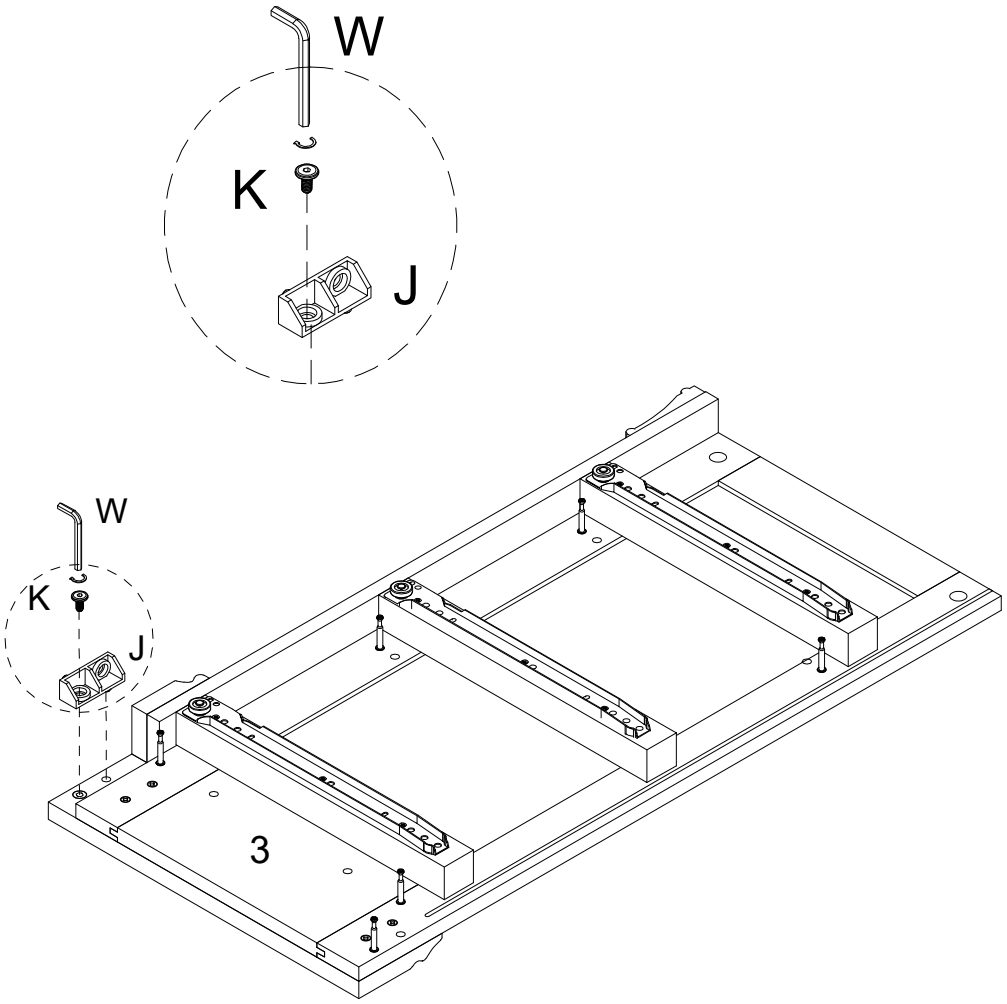
Step 5



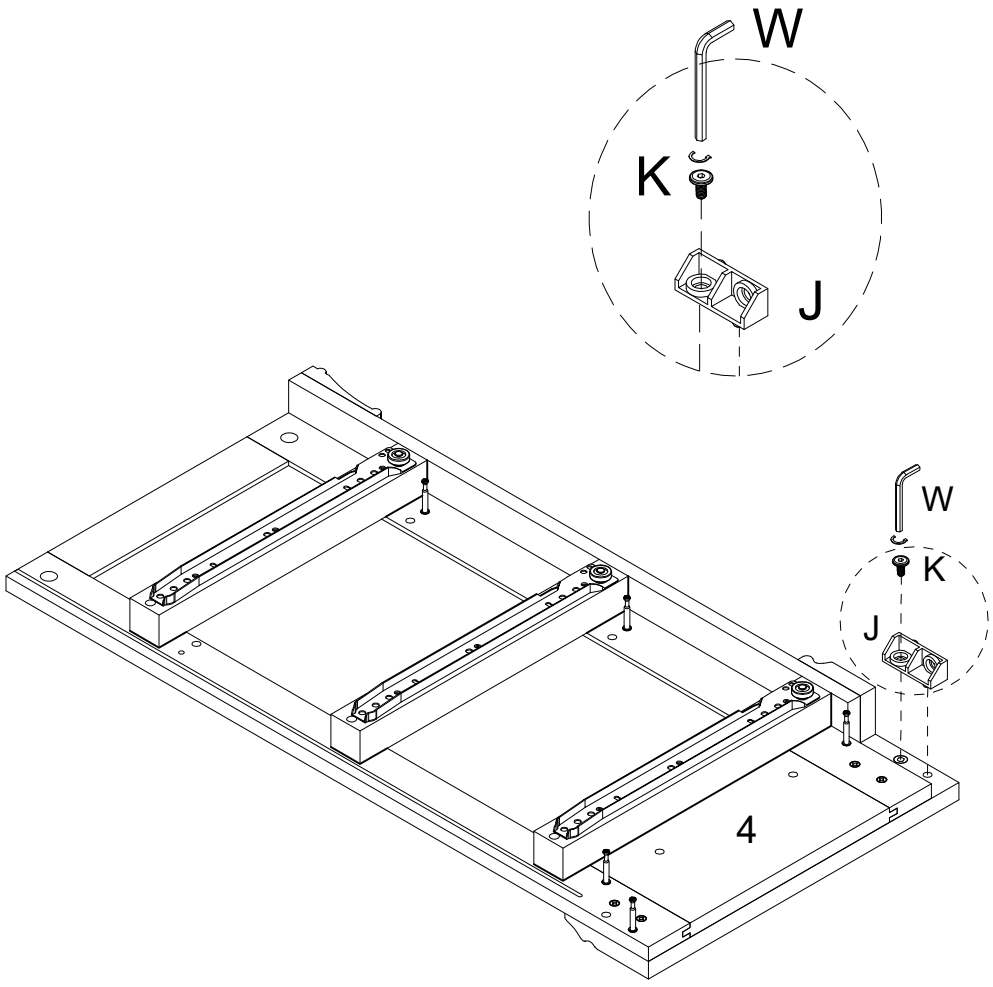
Step 6



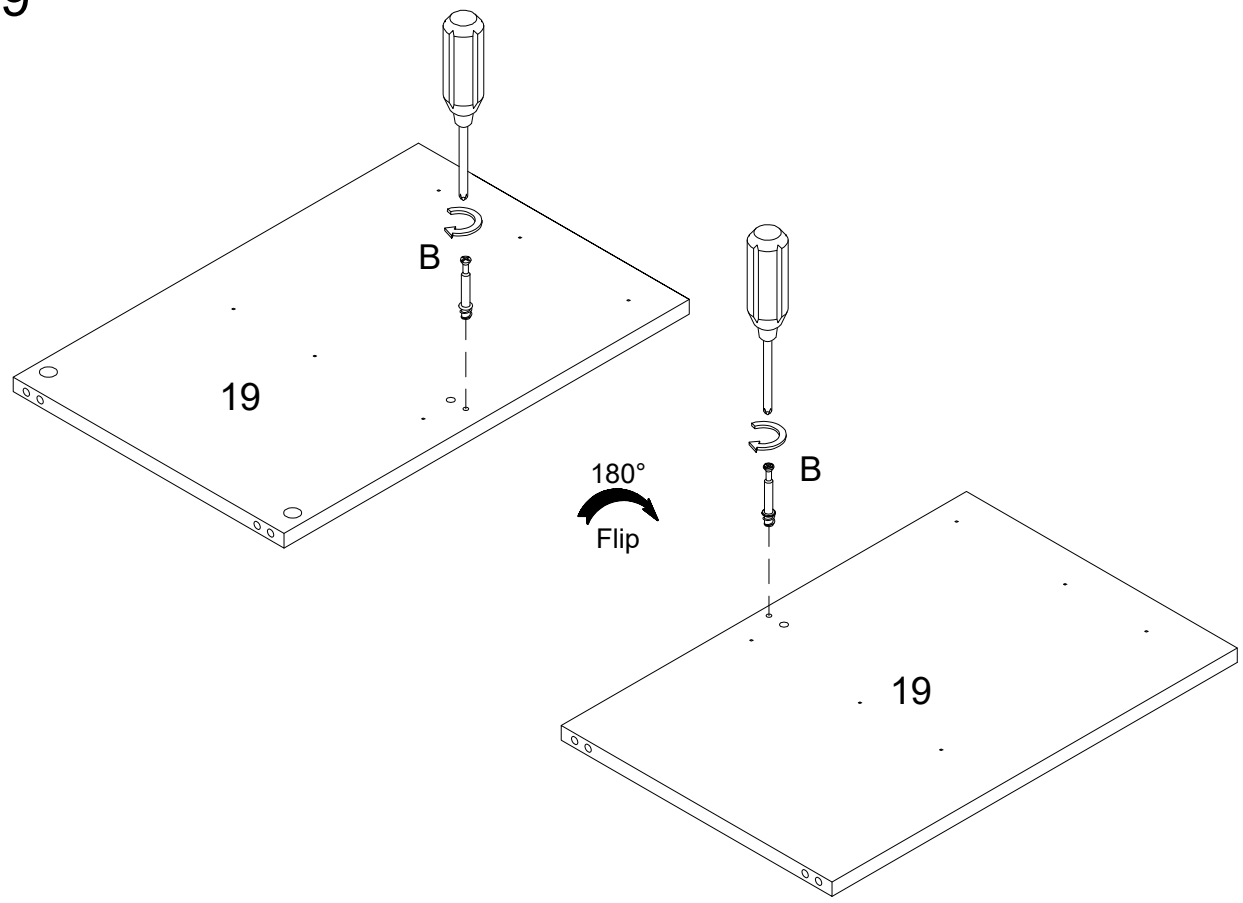
Step 7



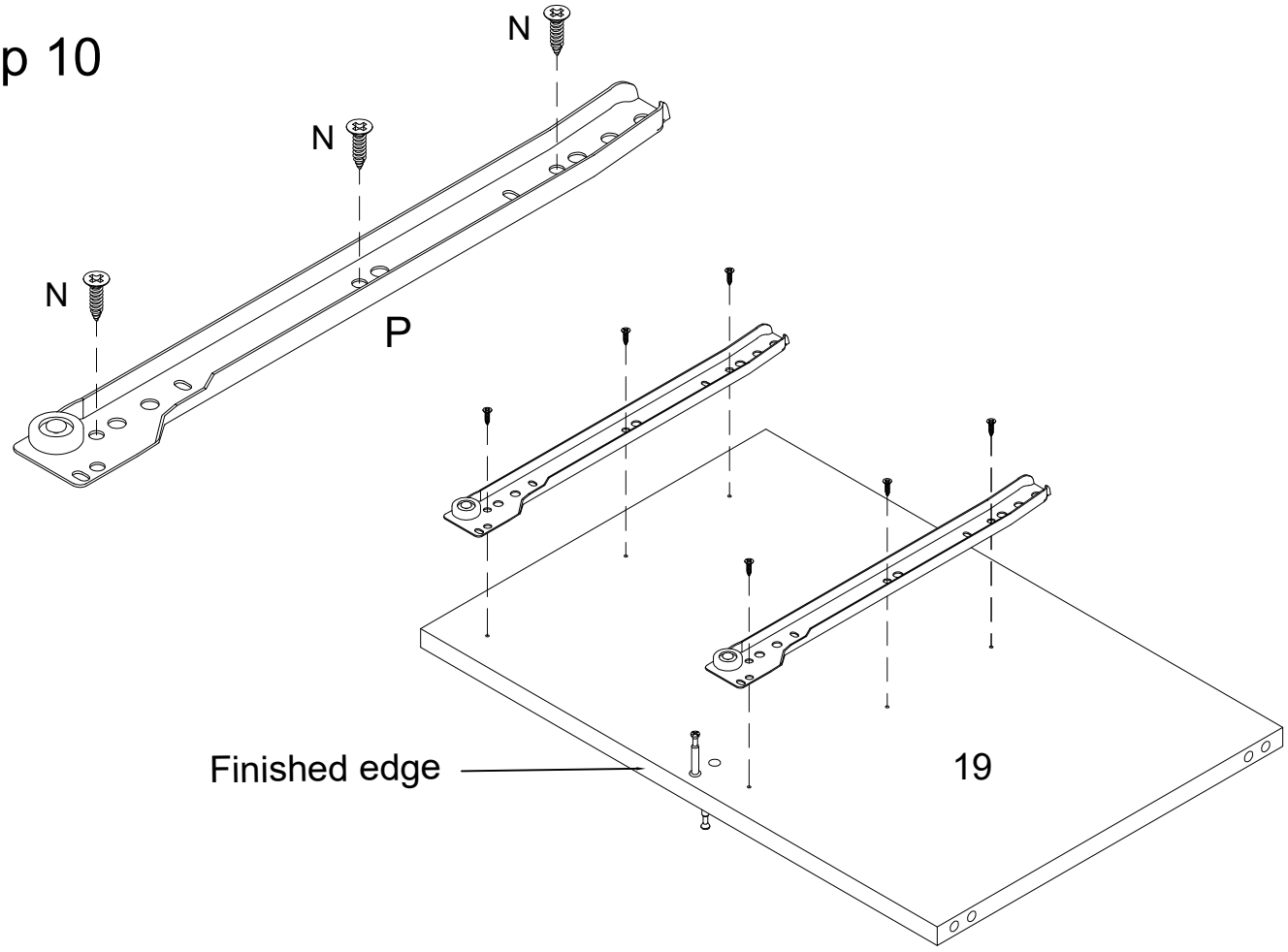
Step 8



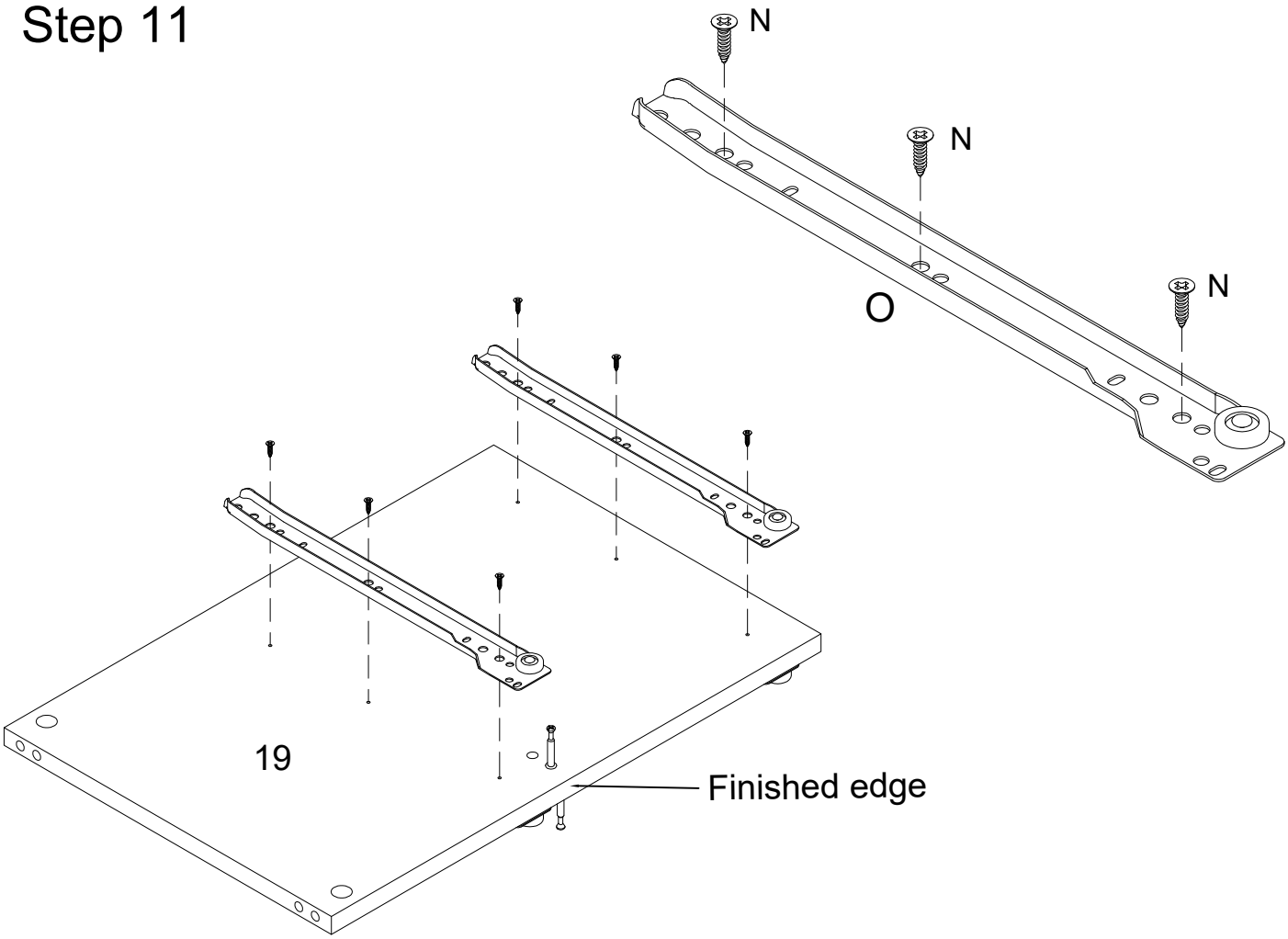
Step 9



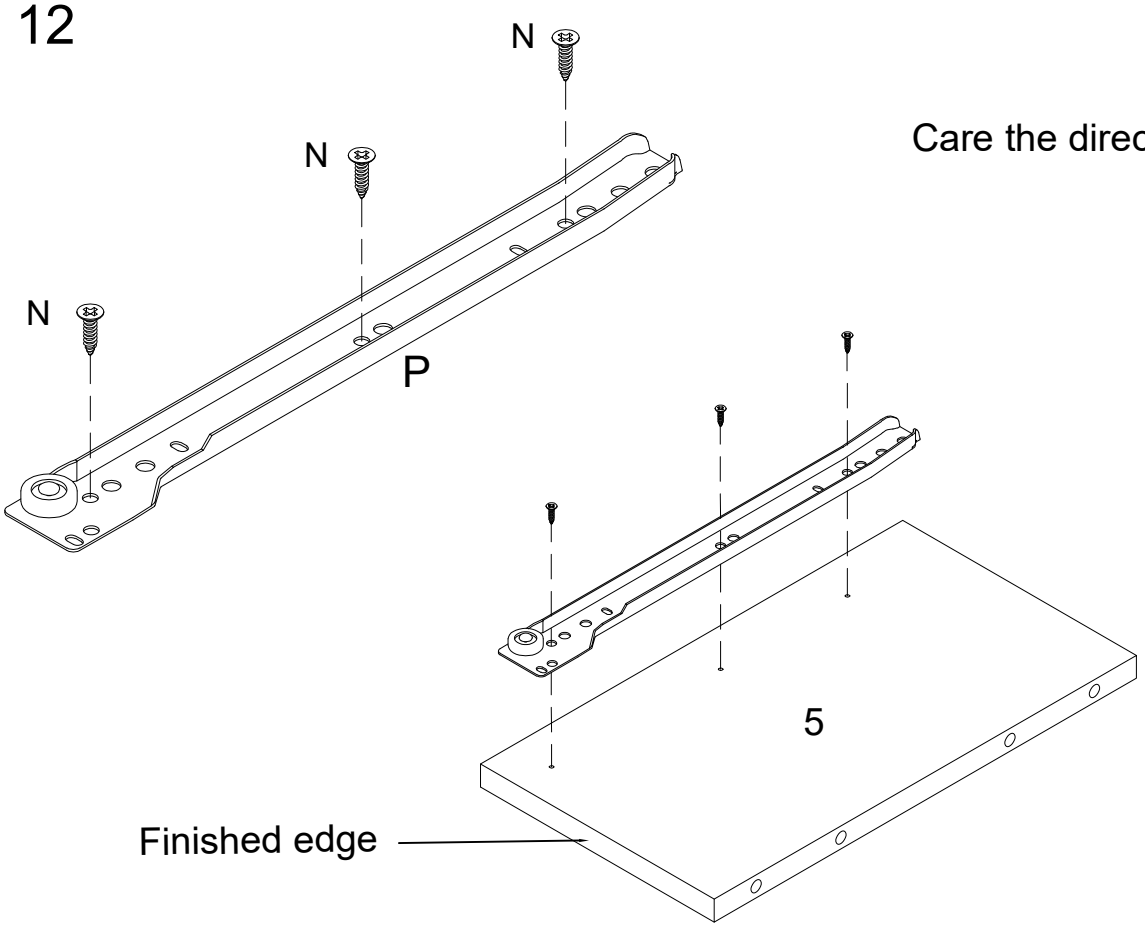
Step 10



Step 11



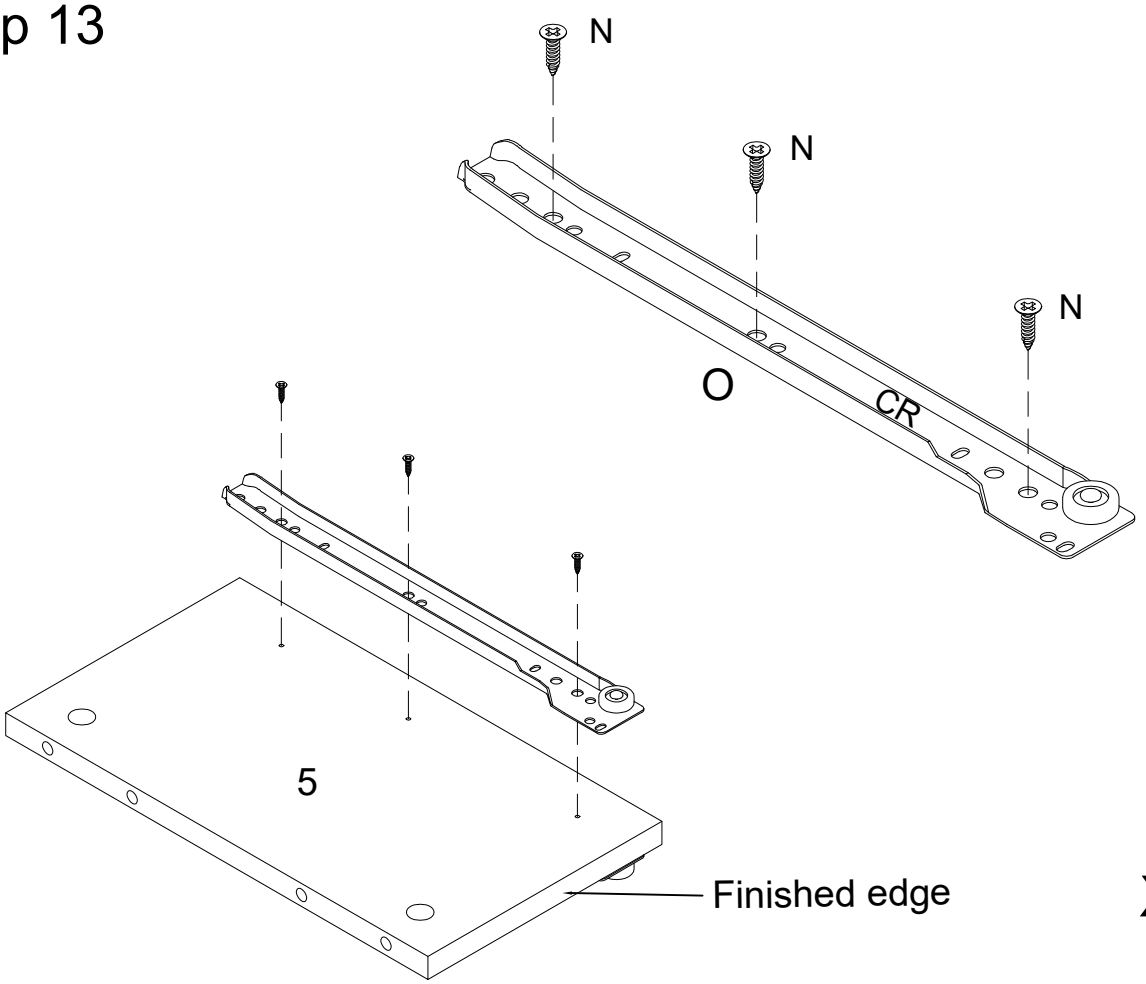
Step 12



Care the direction

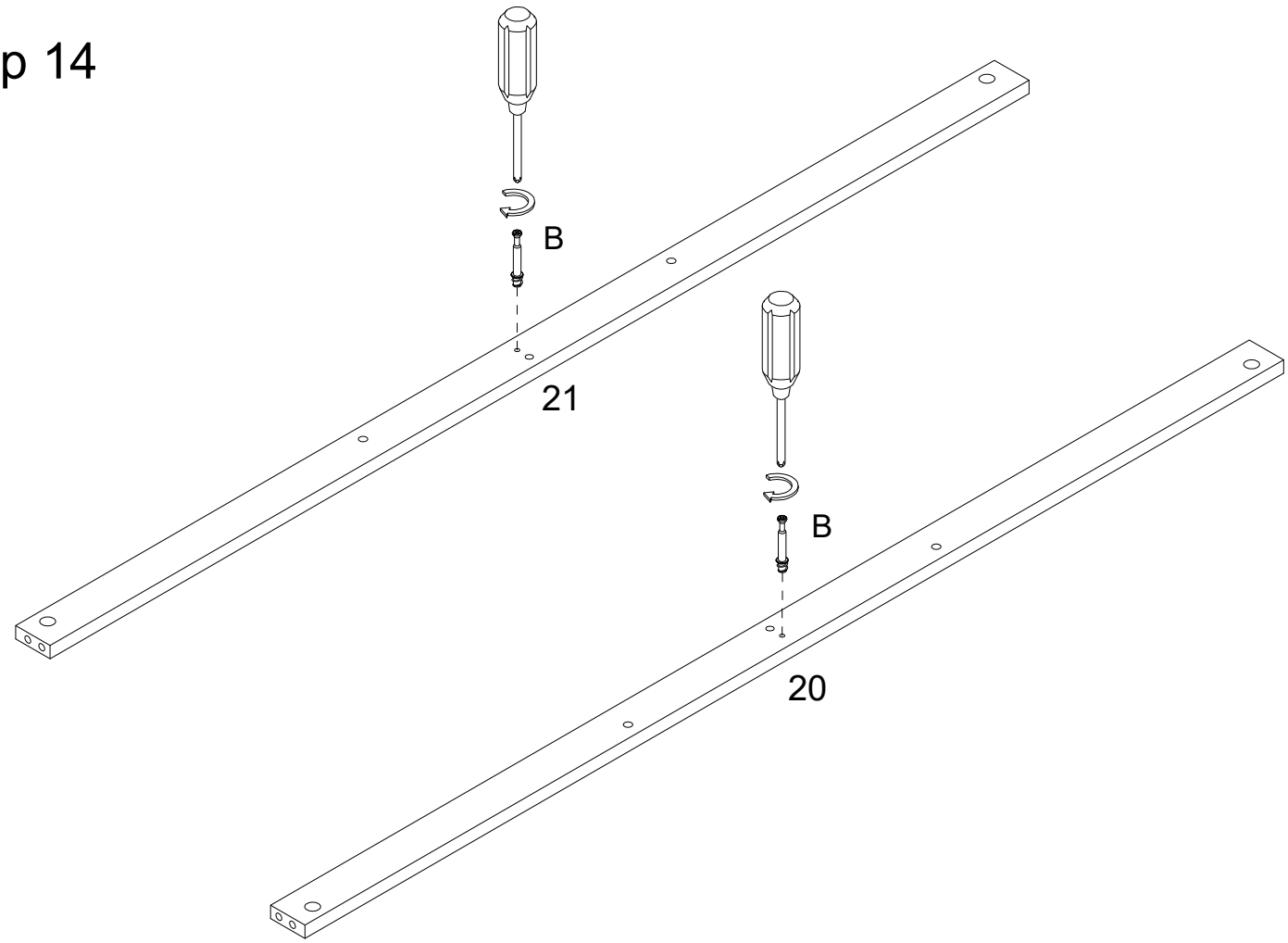
X2

Step 13



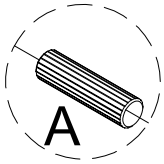
X2

Step 14



Step 15

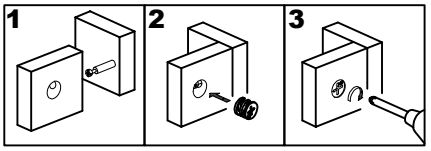
Medium Wooden Dowel



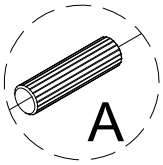
CAUTION: Heavy! You may need assistance with this step

Care the direction

Step 16

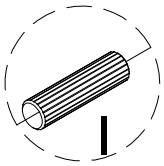


Medium Wooden Dowel

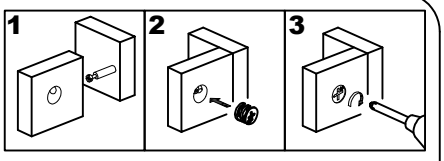


Large Cam Lock

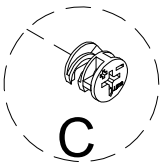
Step 17



The Longest Wooden Dowel



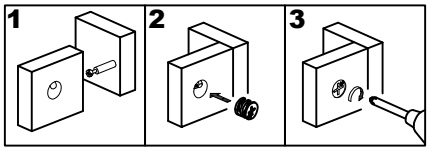
Large Cam Lock

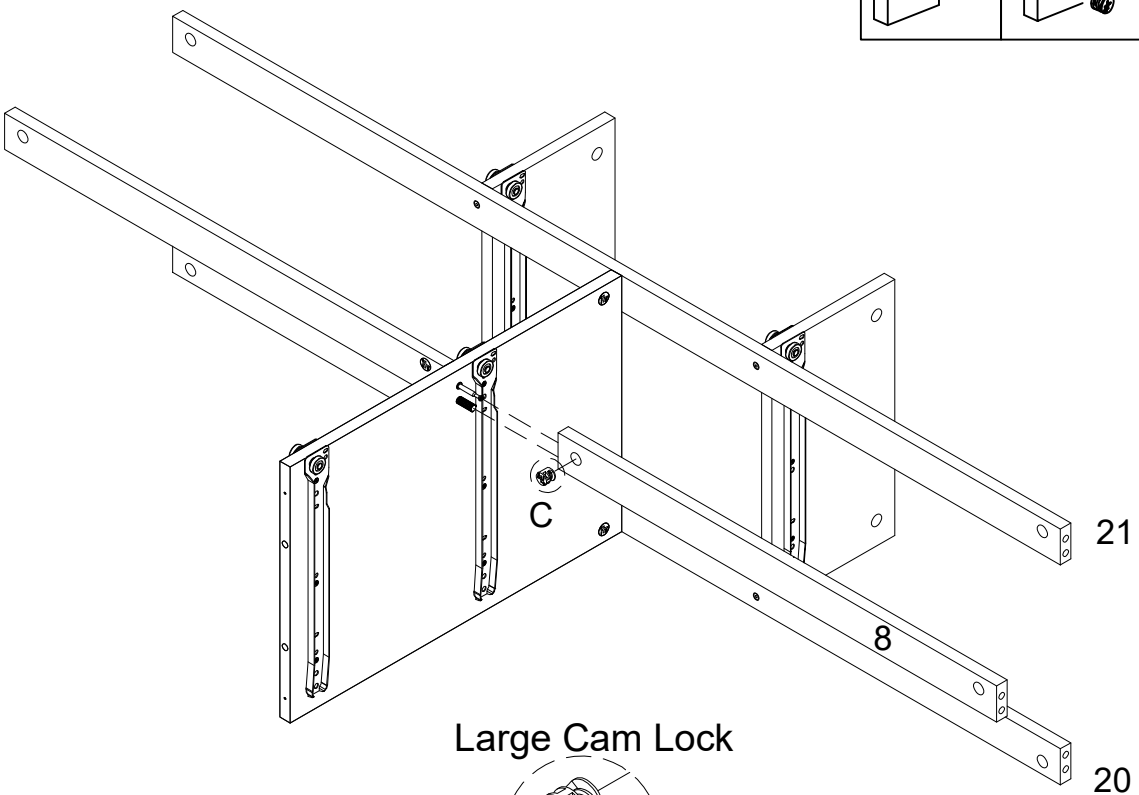




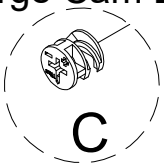
Care the direction

Step 18

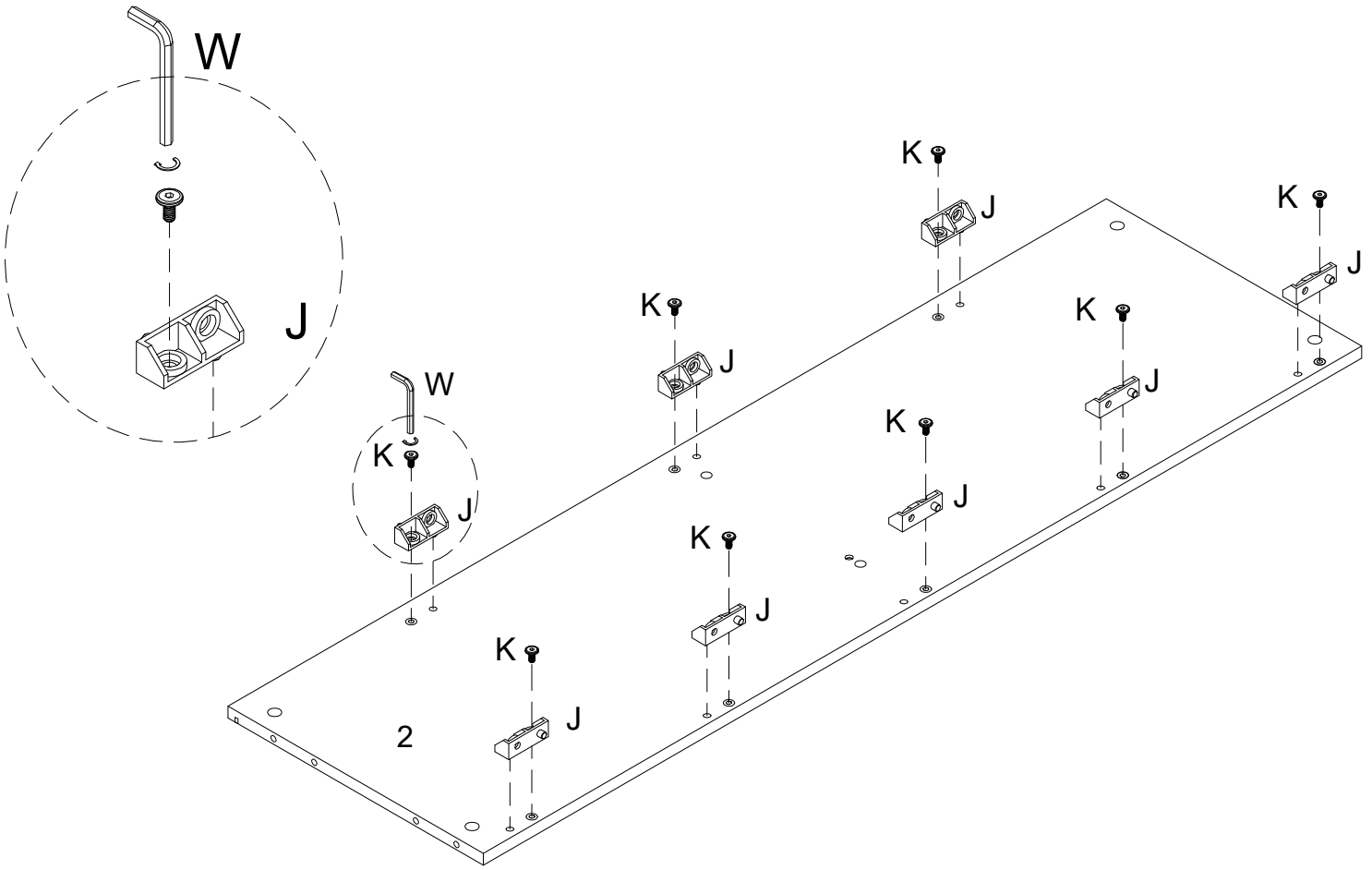




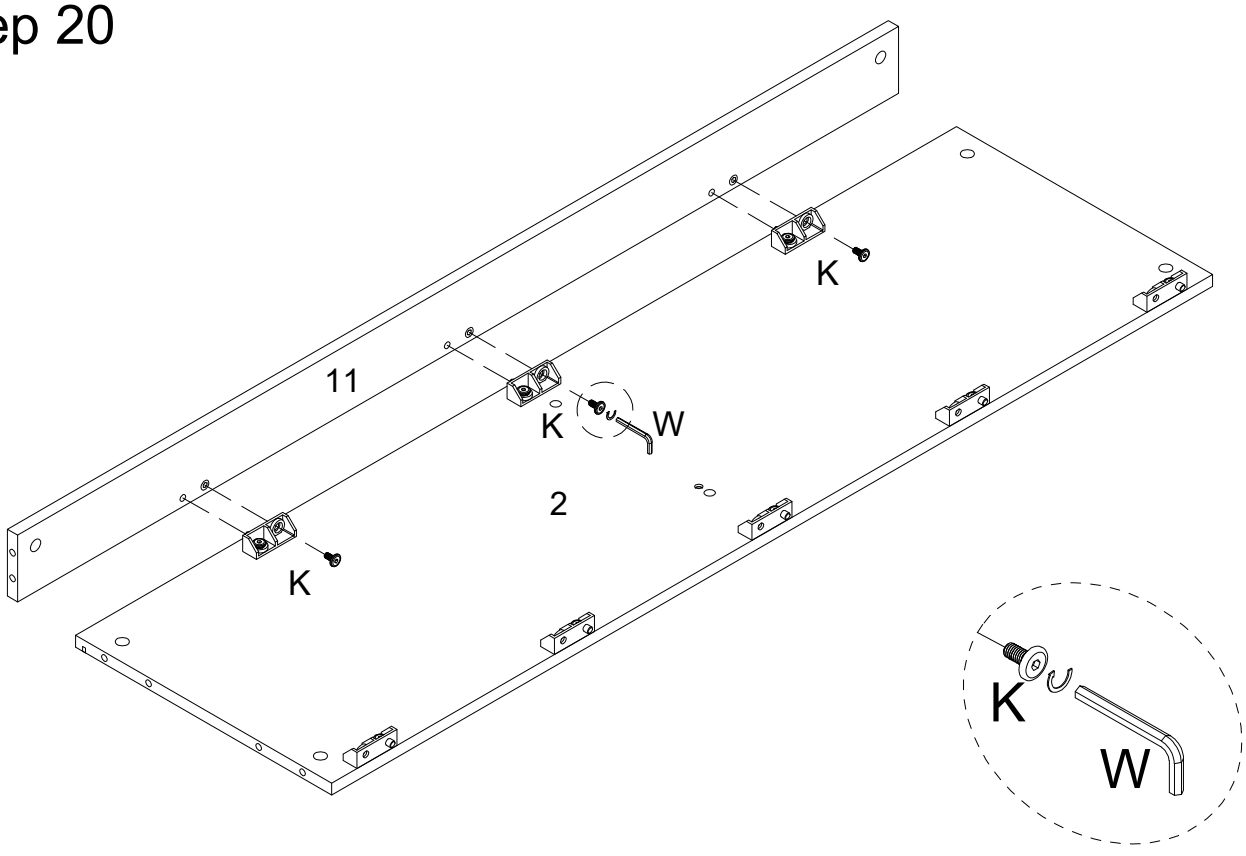
Large Cam Lock



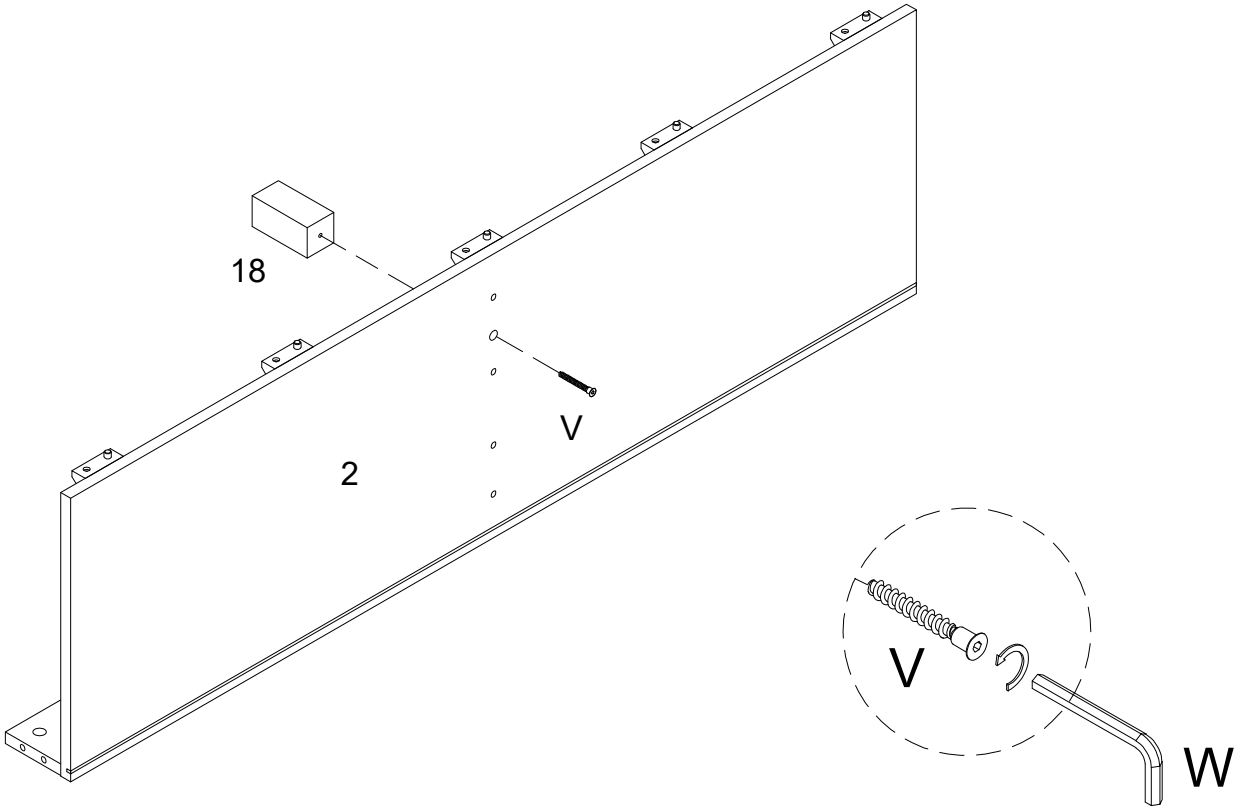
Step 19



Step 20

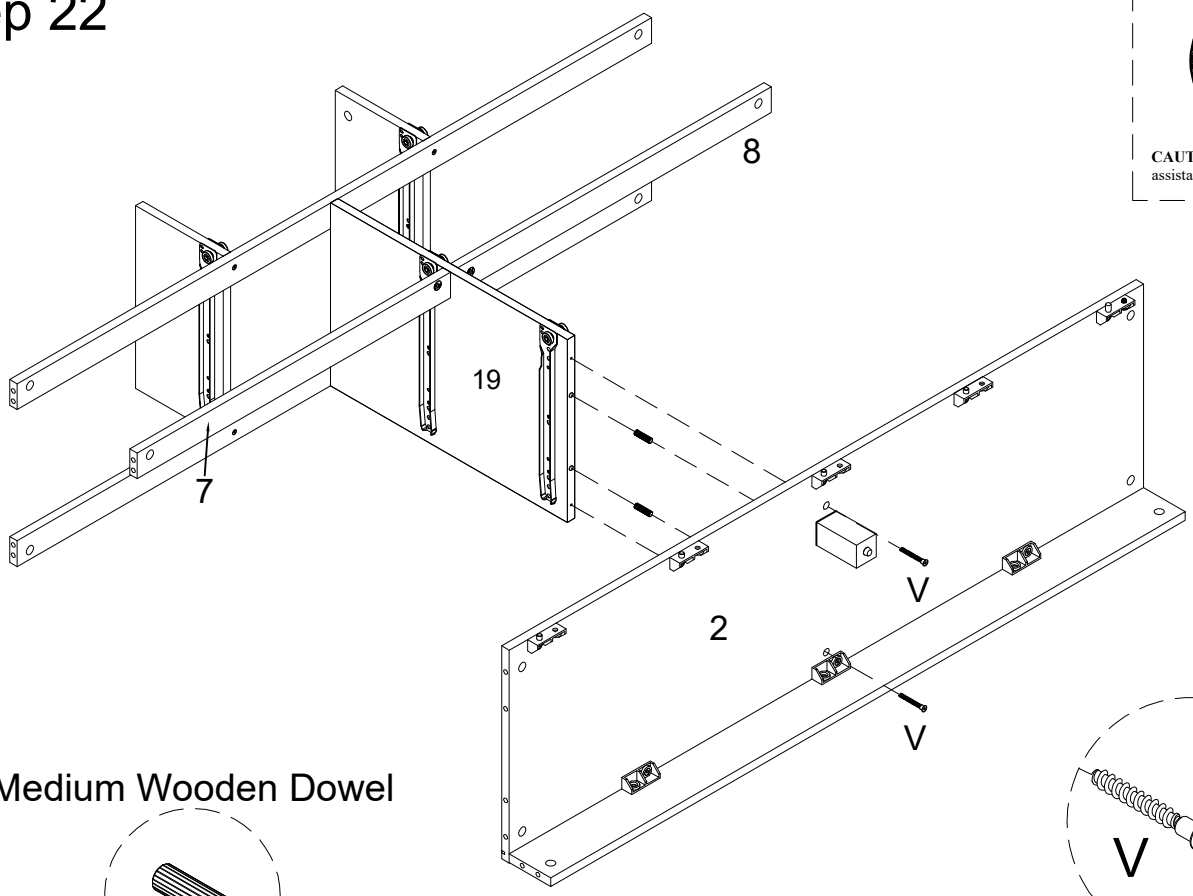


Step 21

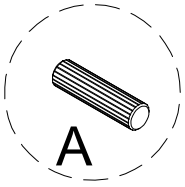


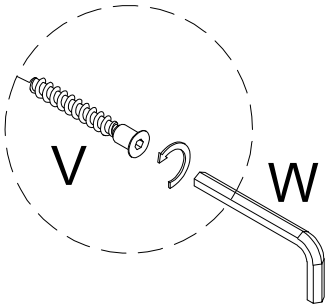
Step 22



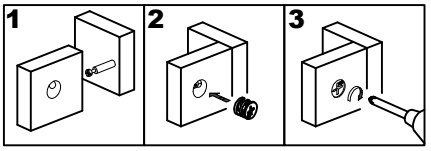


Medium Wooden Dowel

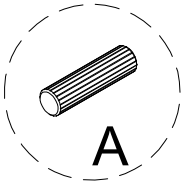




Step 23



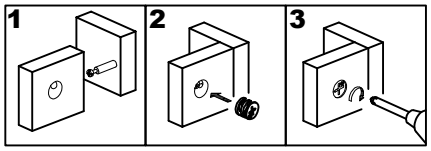
Medium Wooden Dowel



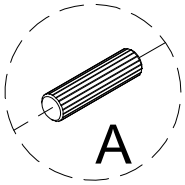
CAUTION: Heavy! You may need assistance with this step

Large Cam Lock

Step 24



Medium Wooden Dowel

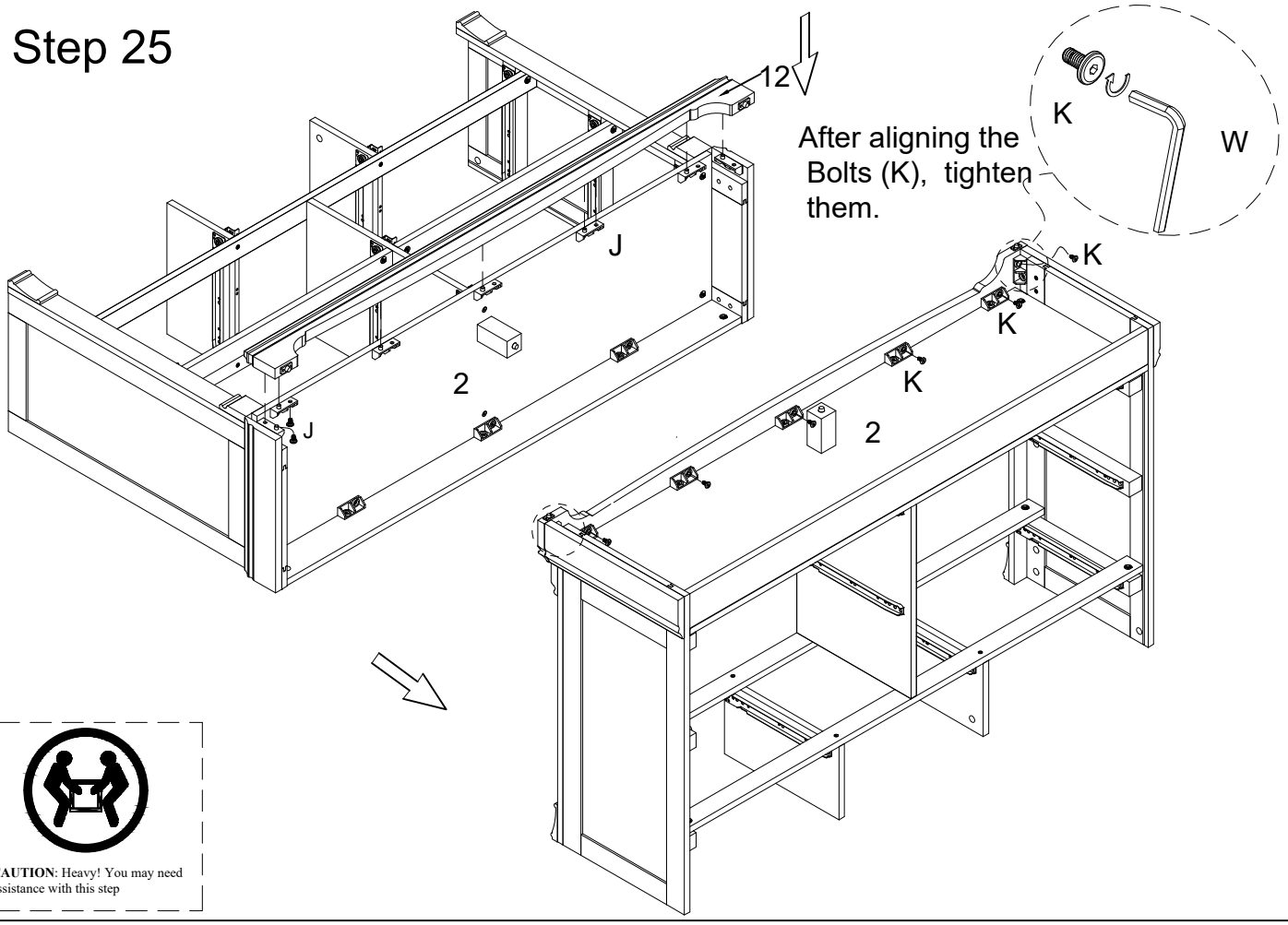


Large Cam Lock



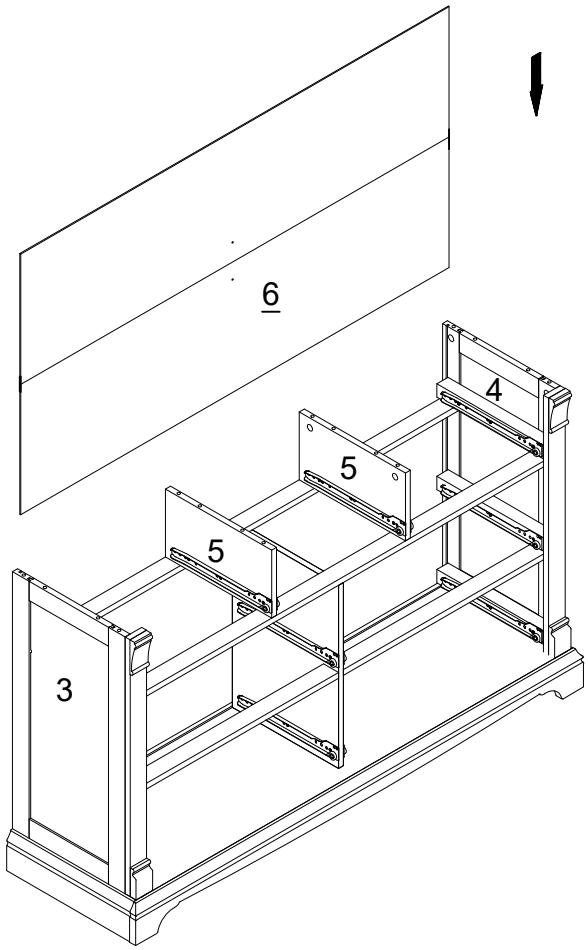
CAUTION: Heavy! You may need assistance with this step

Step 25

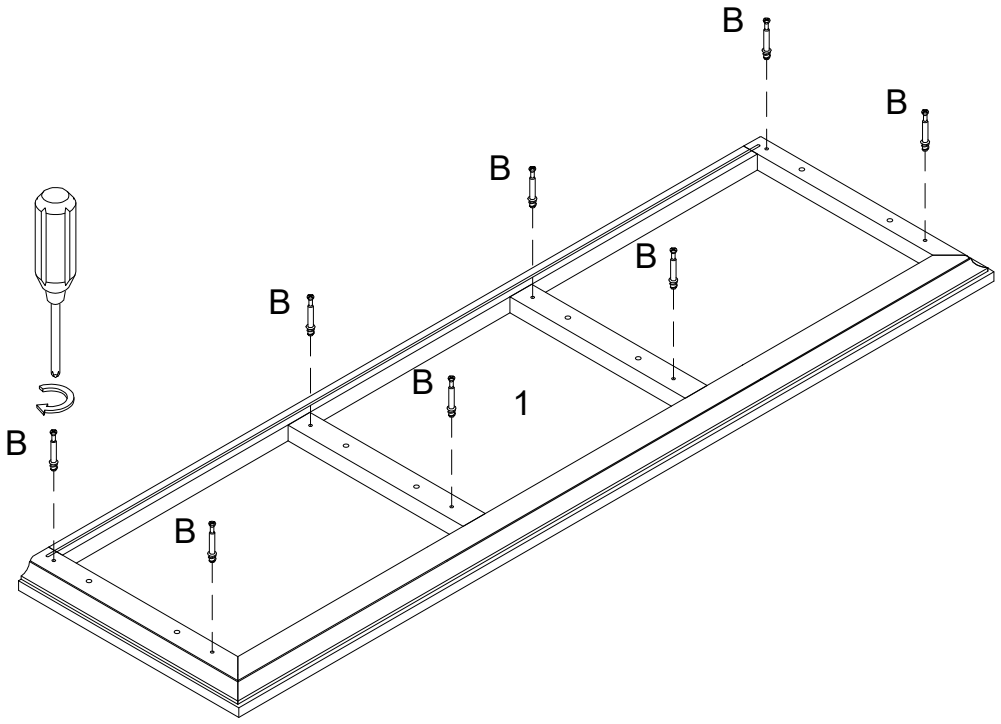


CAUTION: Heavy! You may need assistance with this step

Step 26

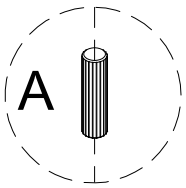


Step 27

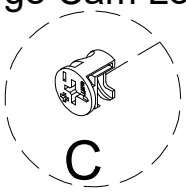


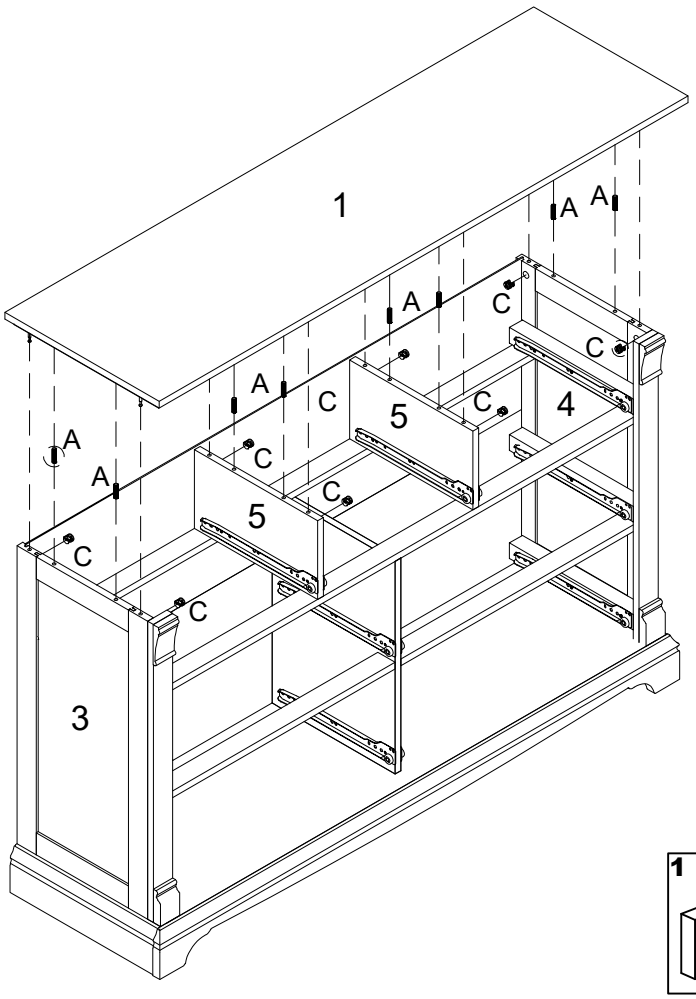
Step 28

Medium Wooden Dowel



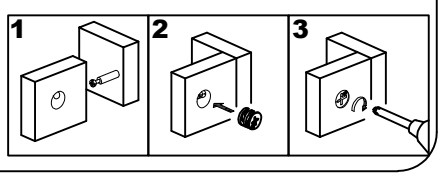
Large Cam Lock



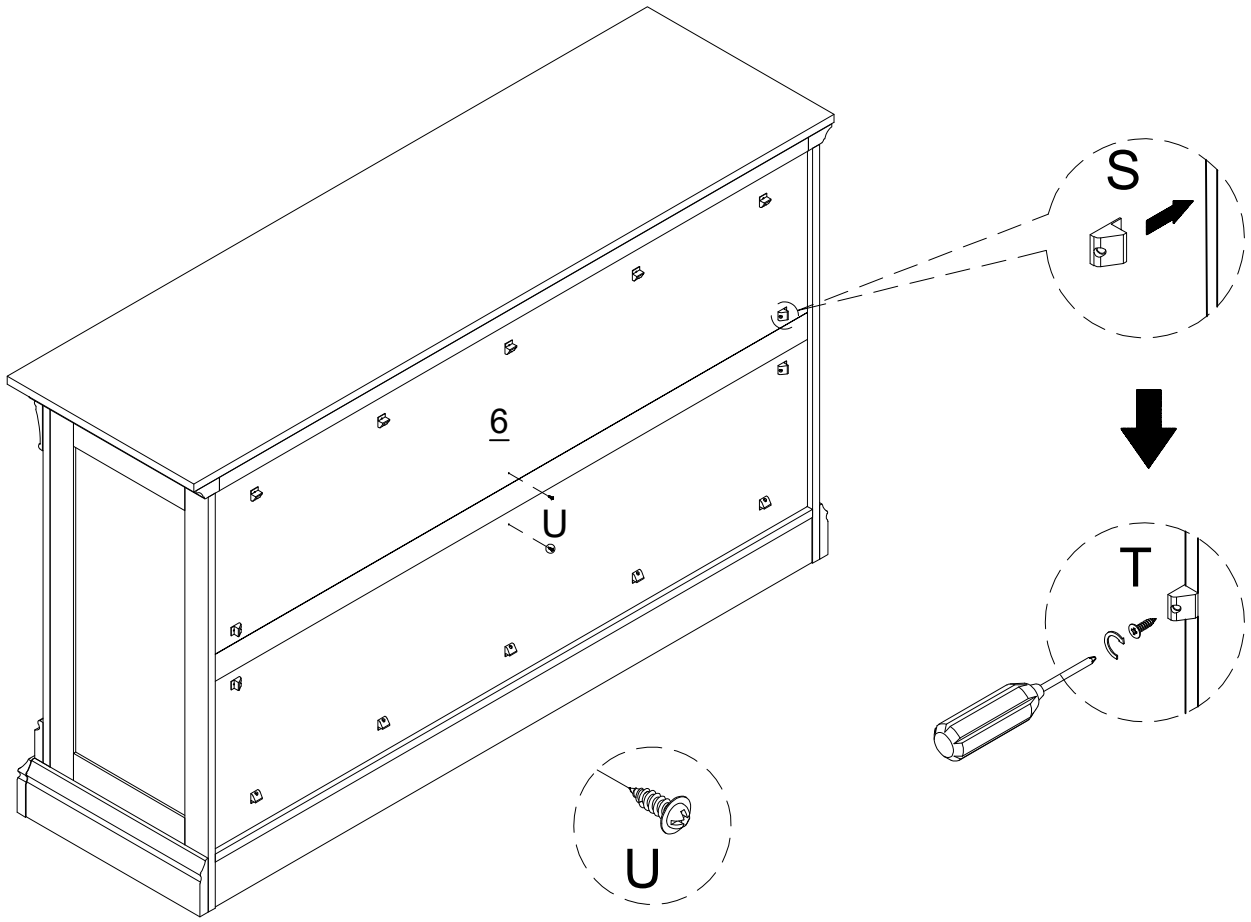




CAUTION: Heavy! You may need assistance with this step

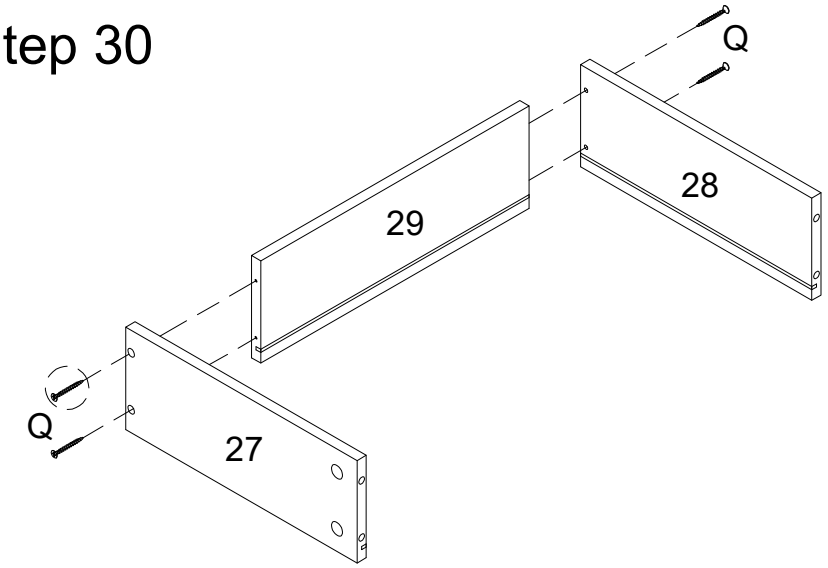


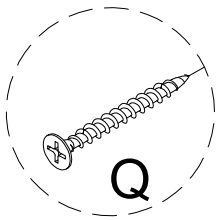
Step 29

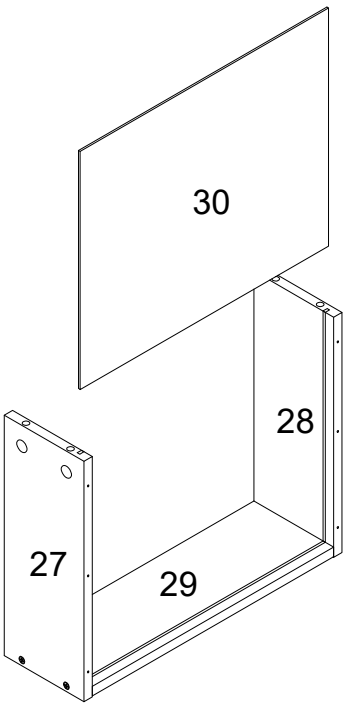


Step 30

X2

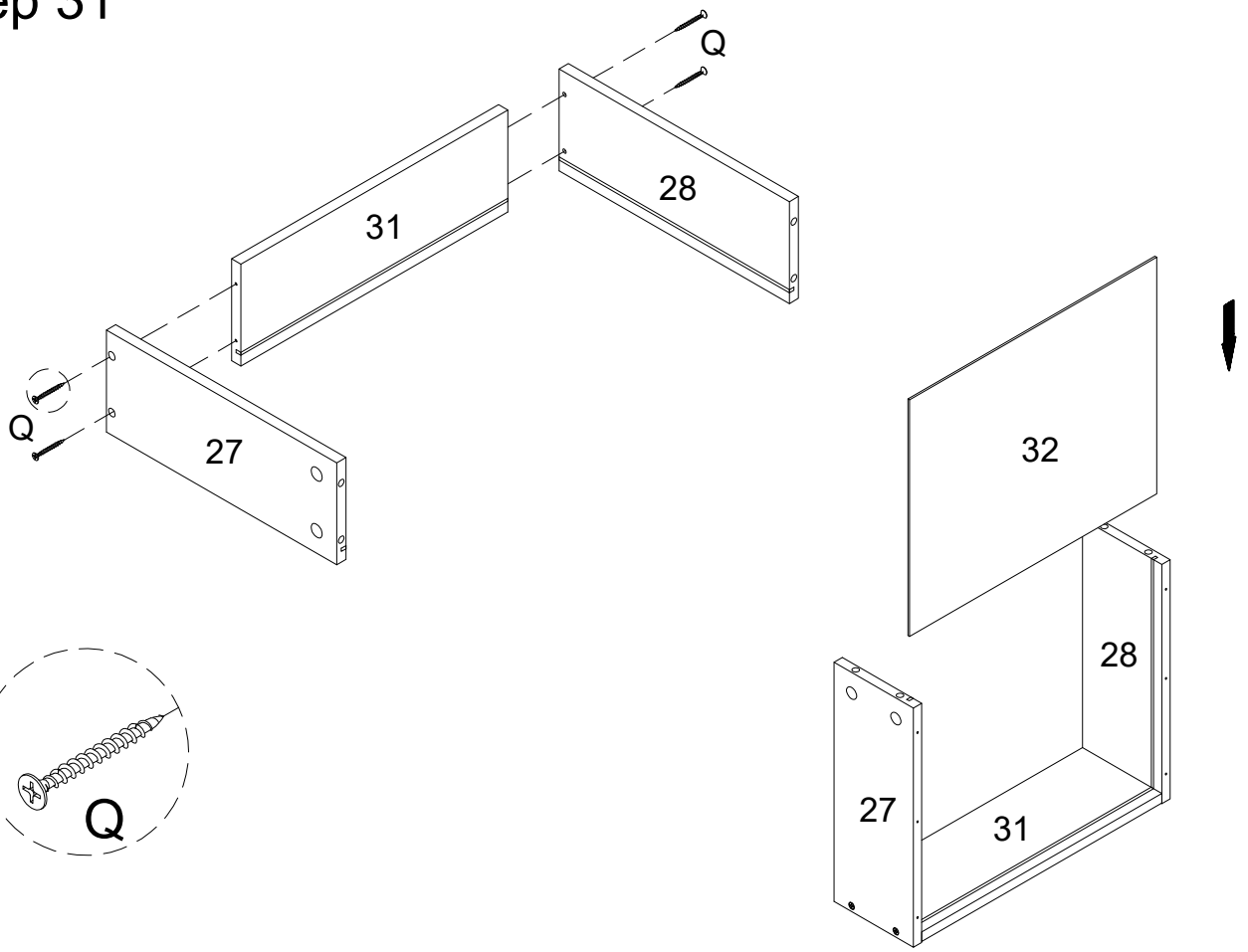




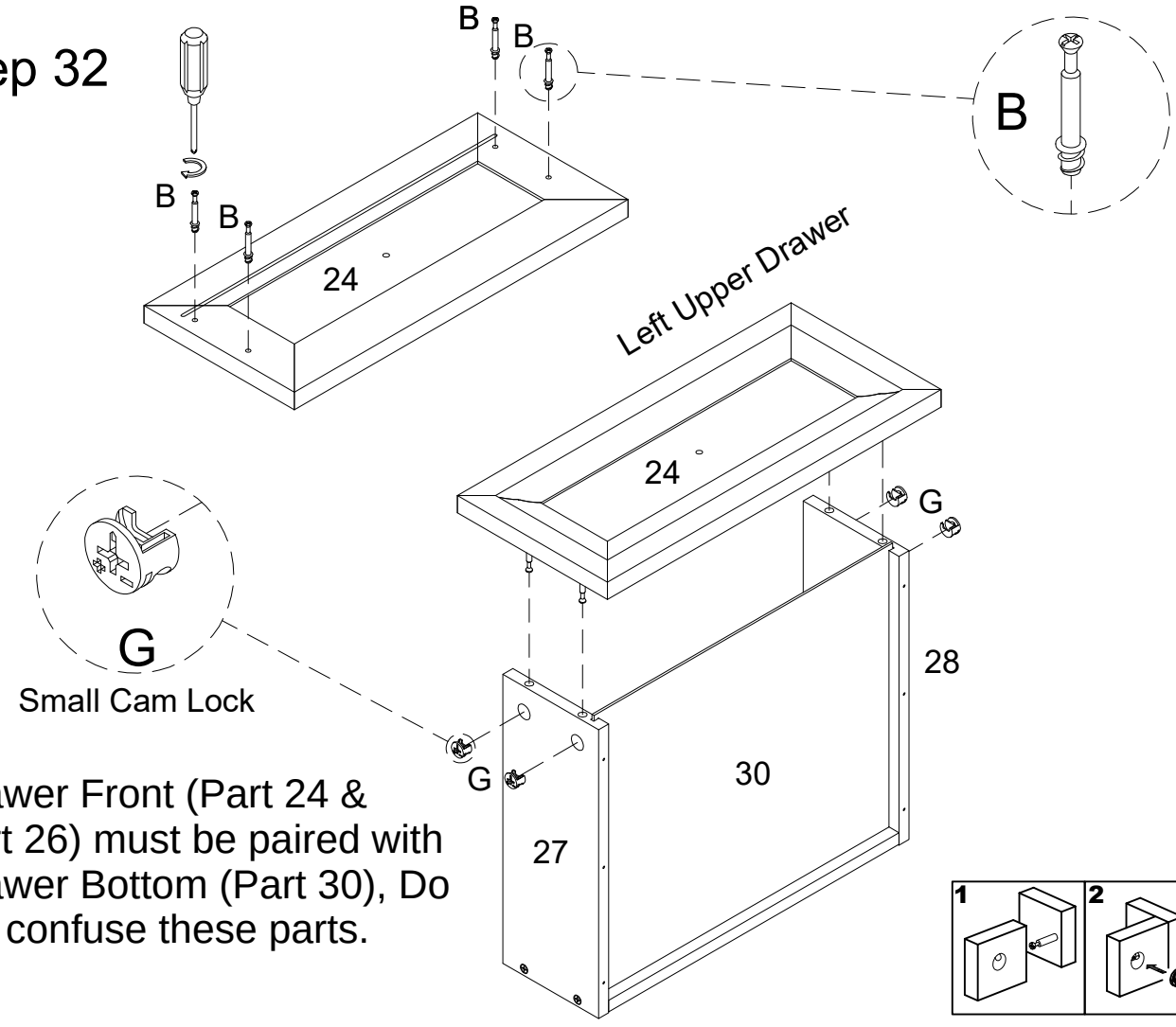


Do not confuse Part 29 and Part 31 or Part 30 and Part 32

Step 31

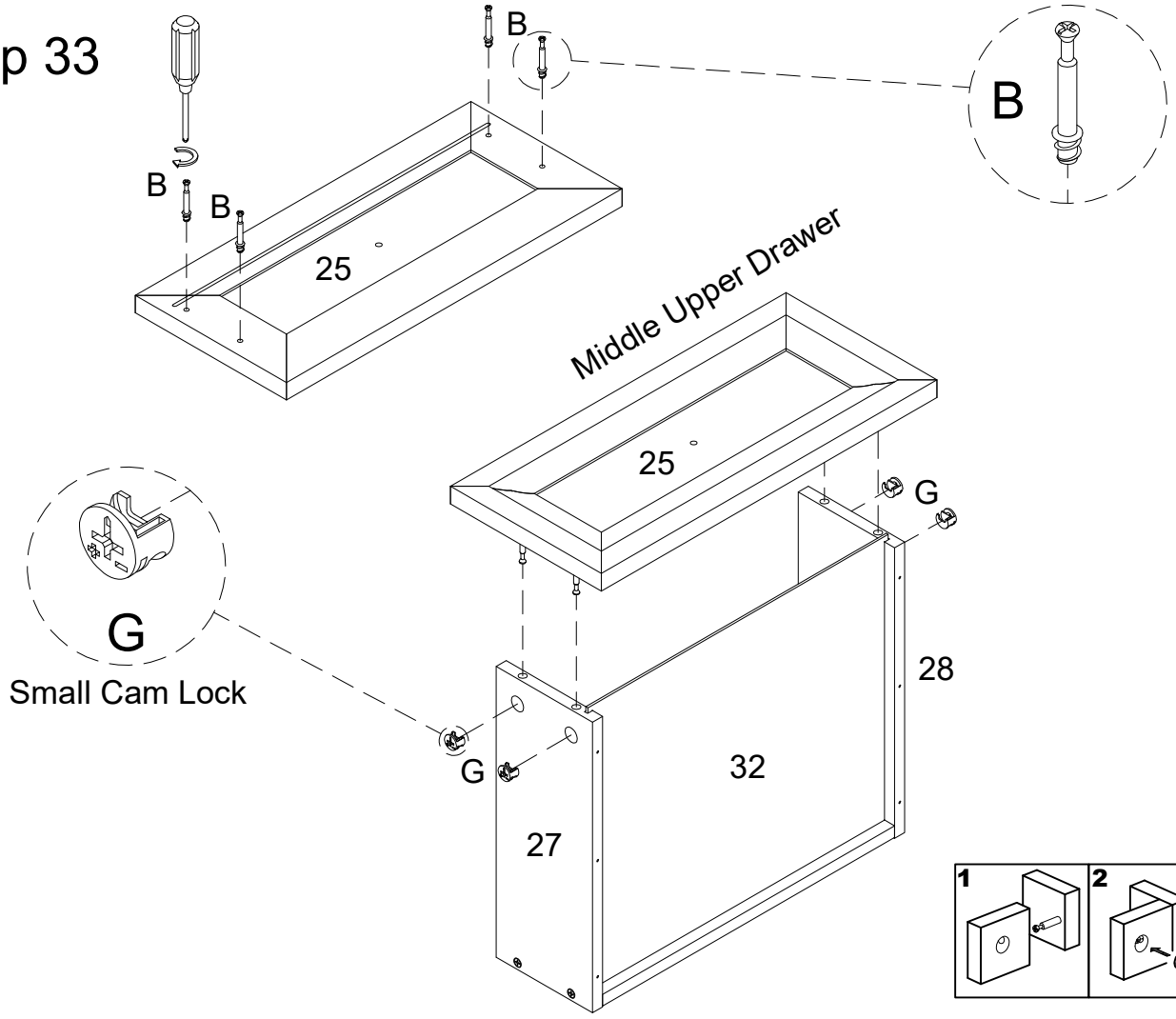


Step 32

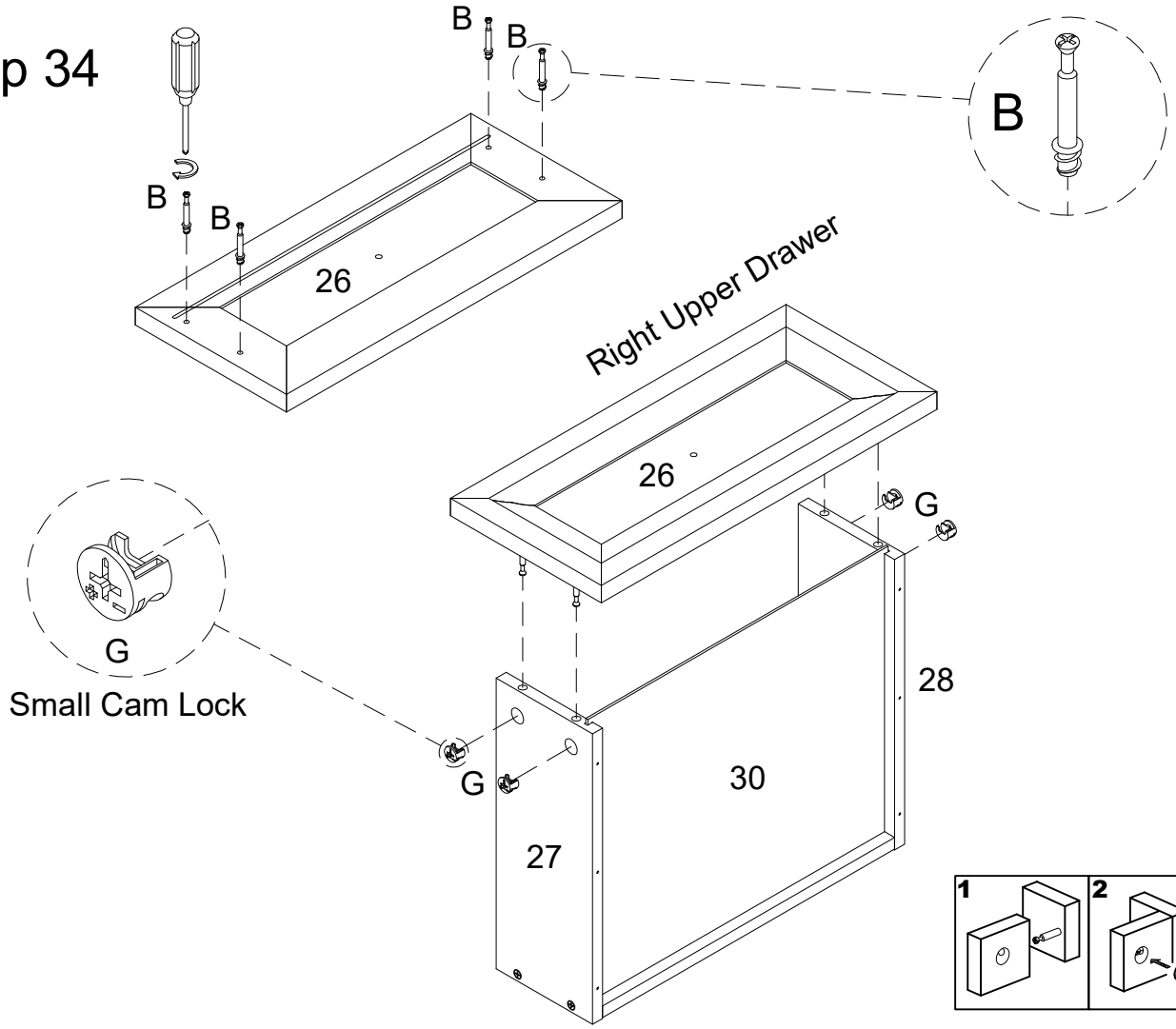


Drawer Front (Part 24 & Part 26) must be paired with Drawer Bottom (Part 30), Do not confuse these parts.

Step 33

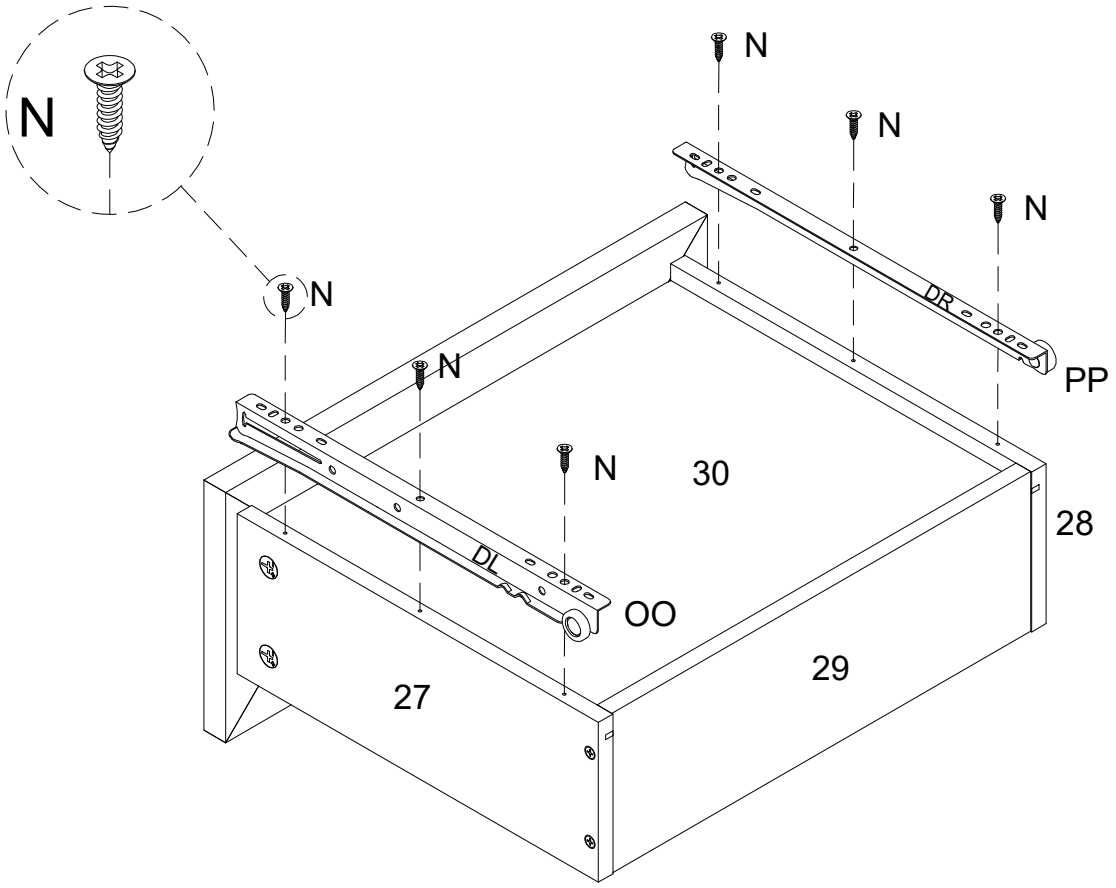


Step 34

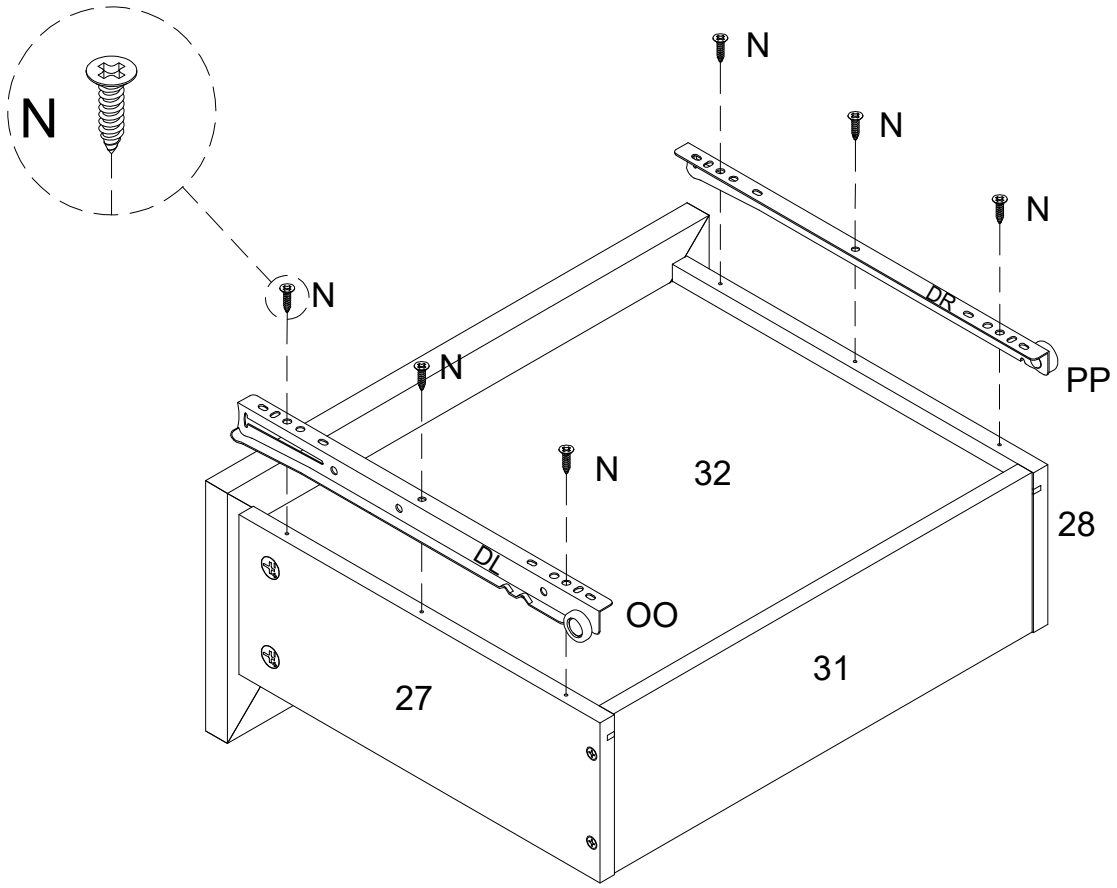


Step 35

X2

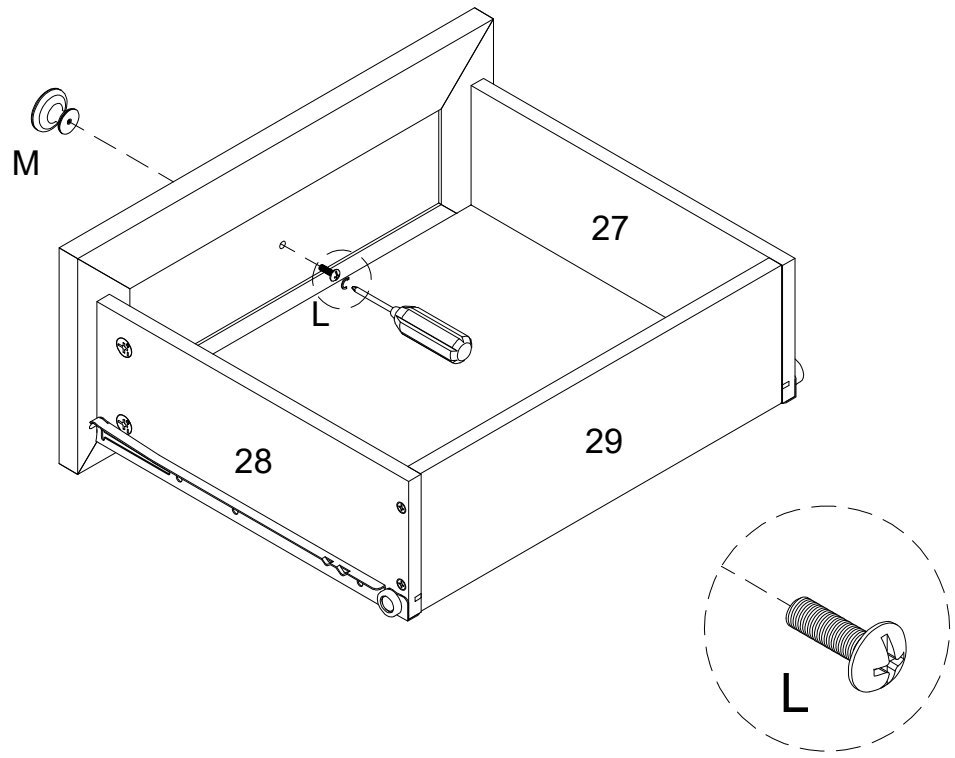


Step 36

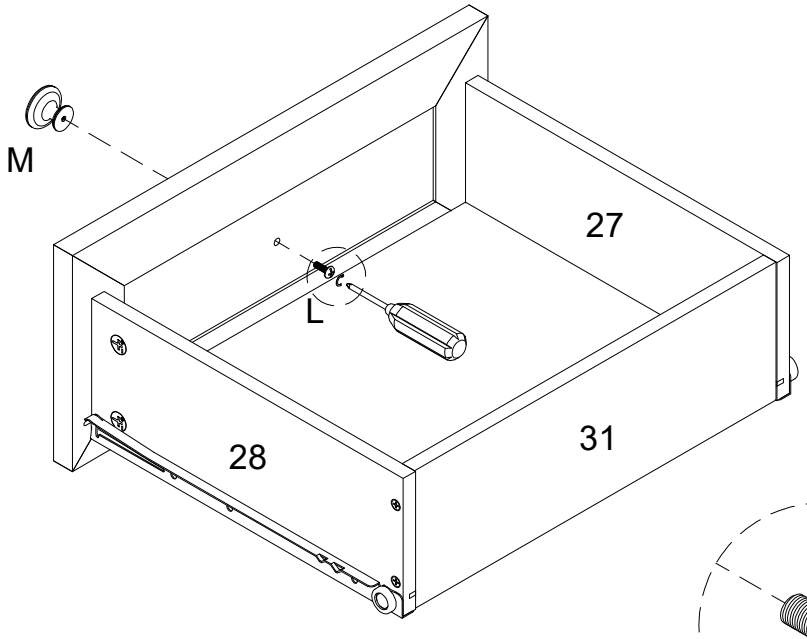


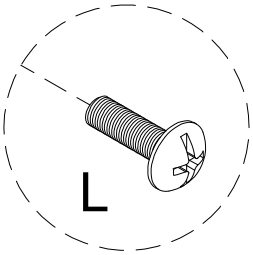
Step 37

X2



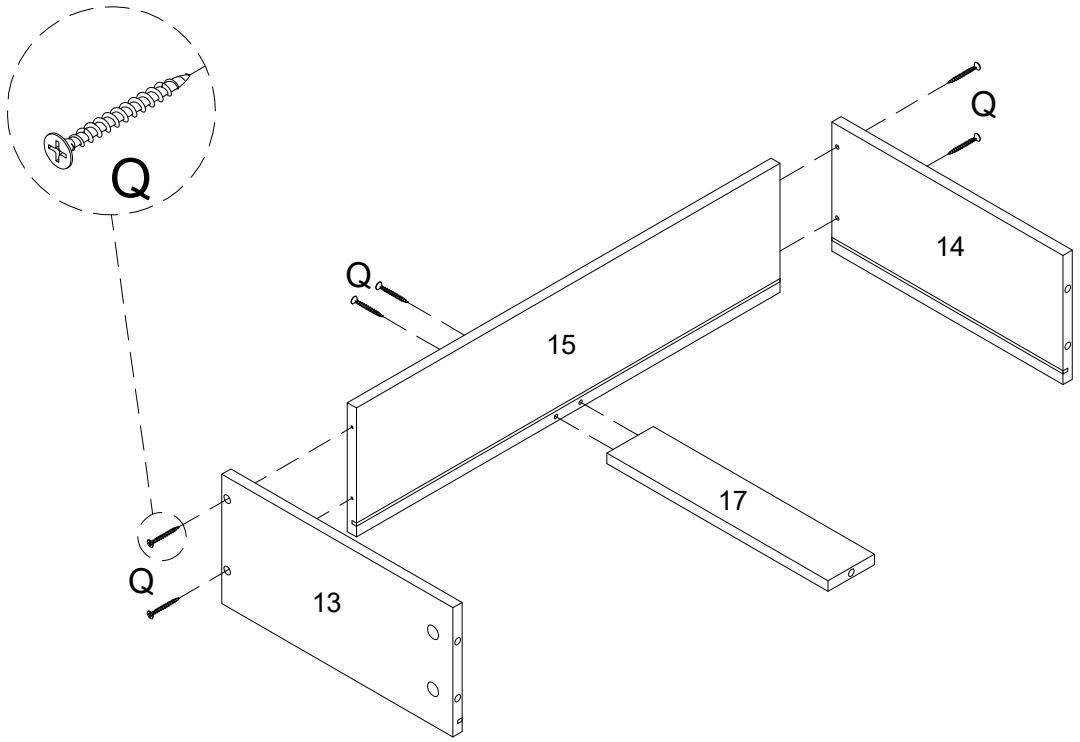
Step 38





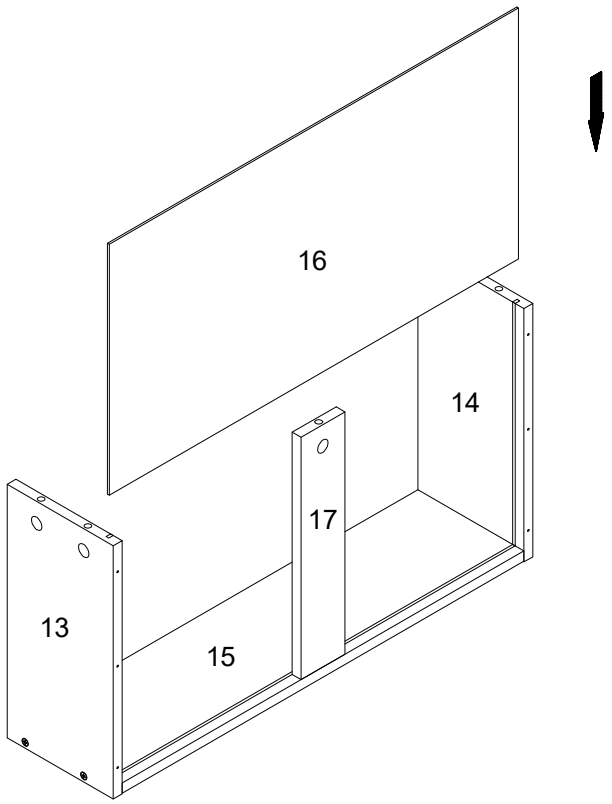
Step 39

X4



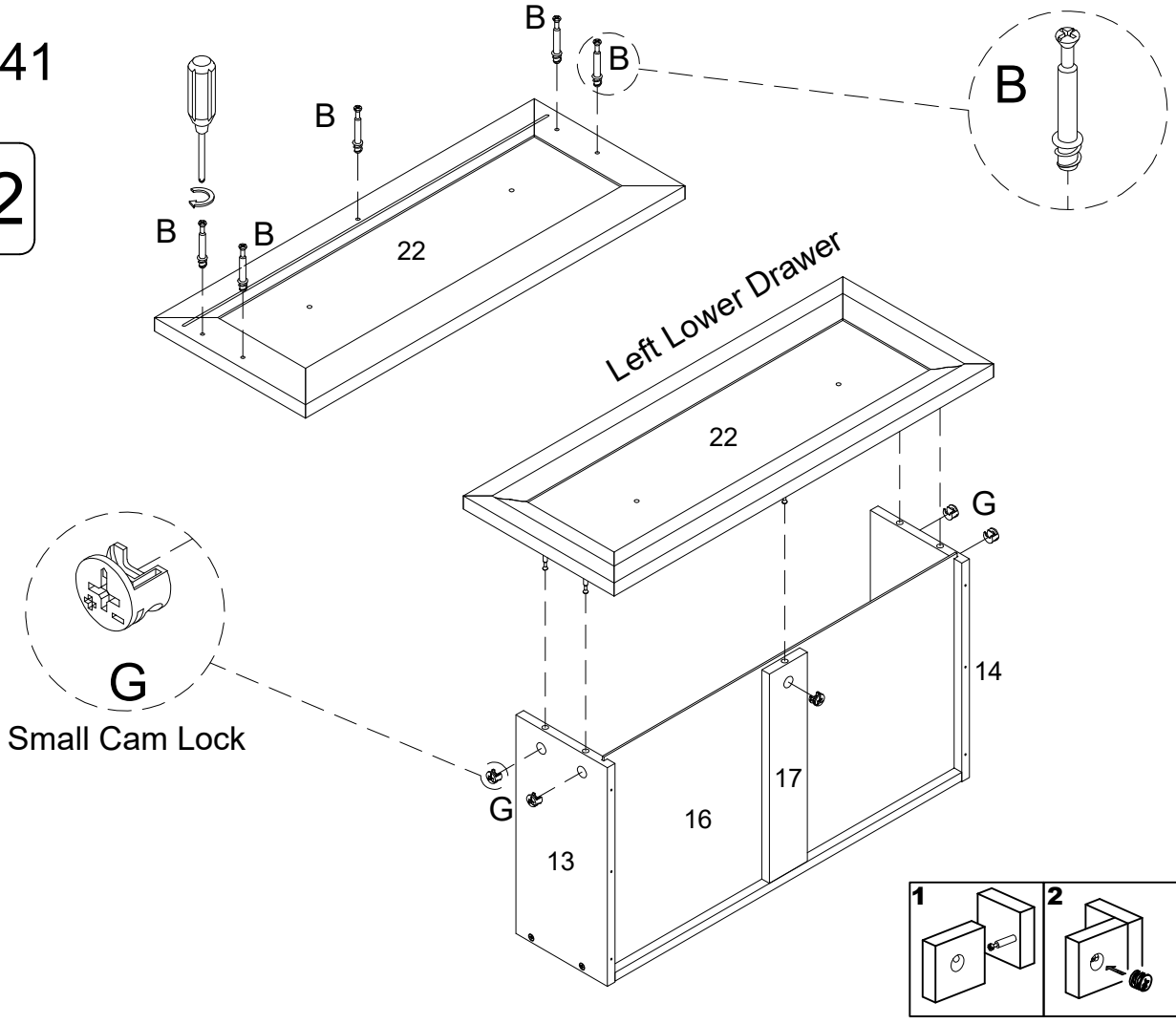
Step 40

X4



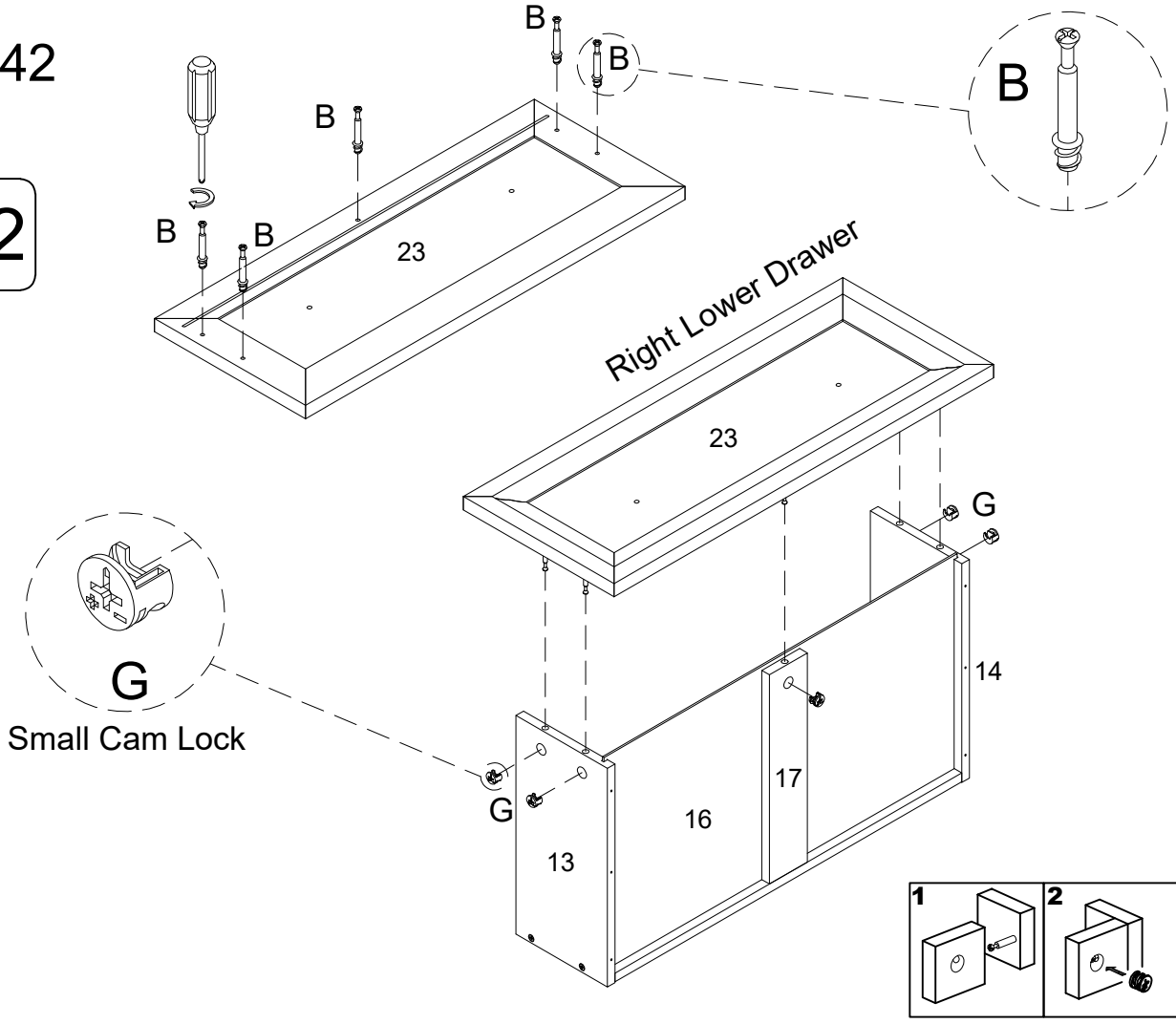
Step 41

X2



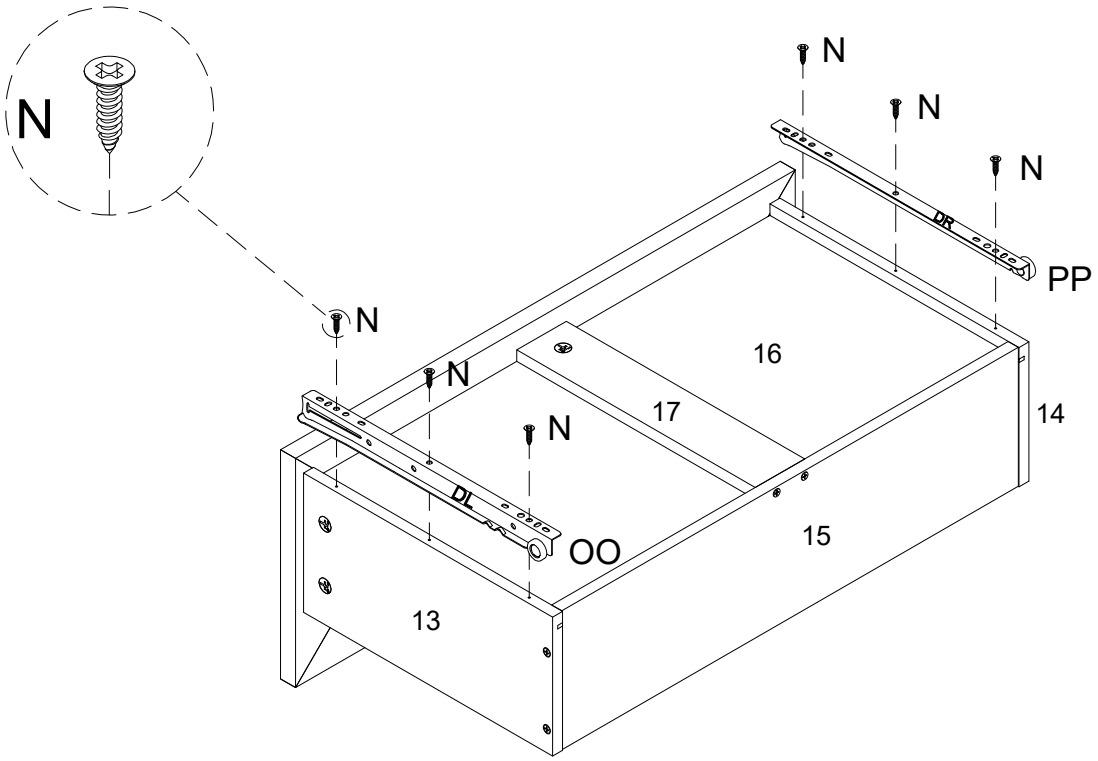
Step 42

X2



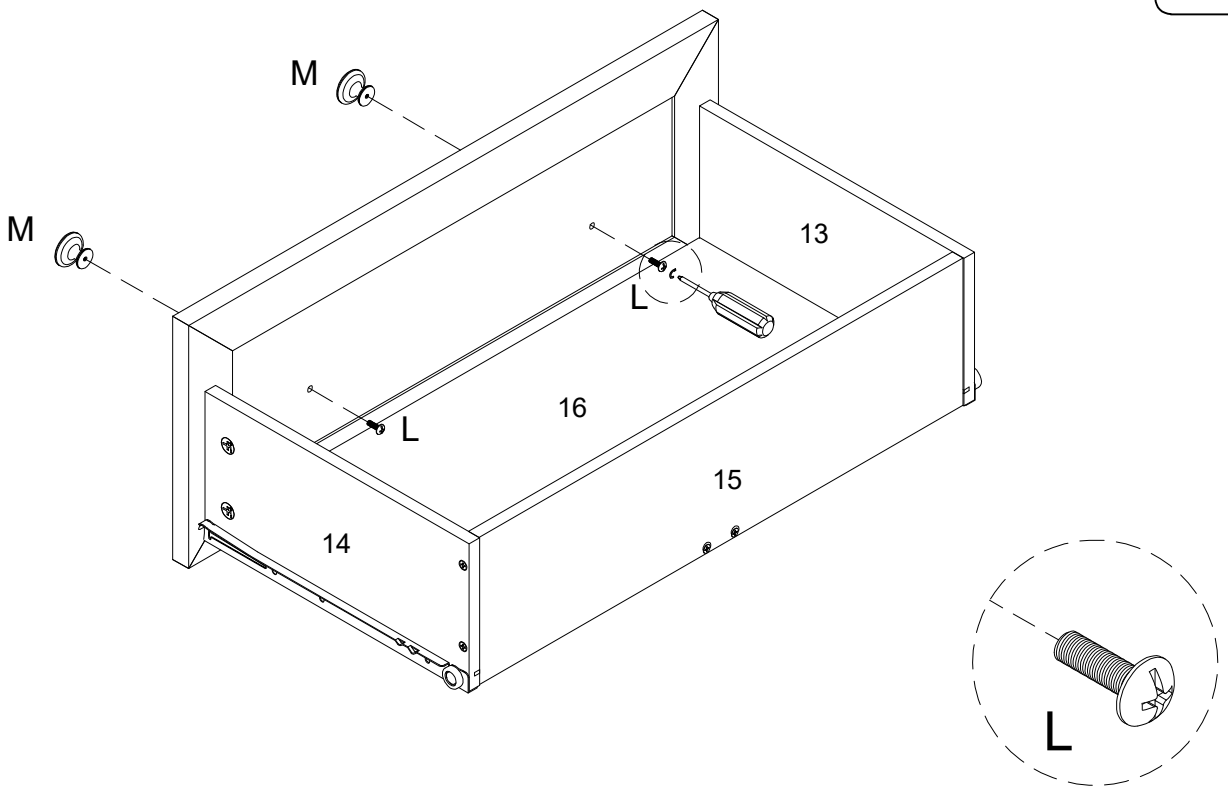
Step 43

X4

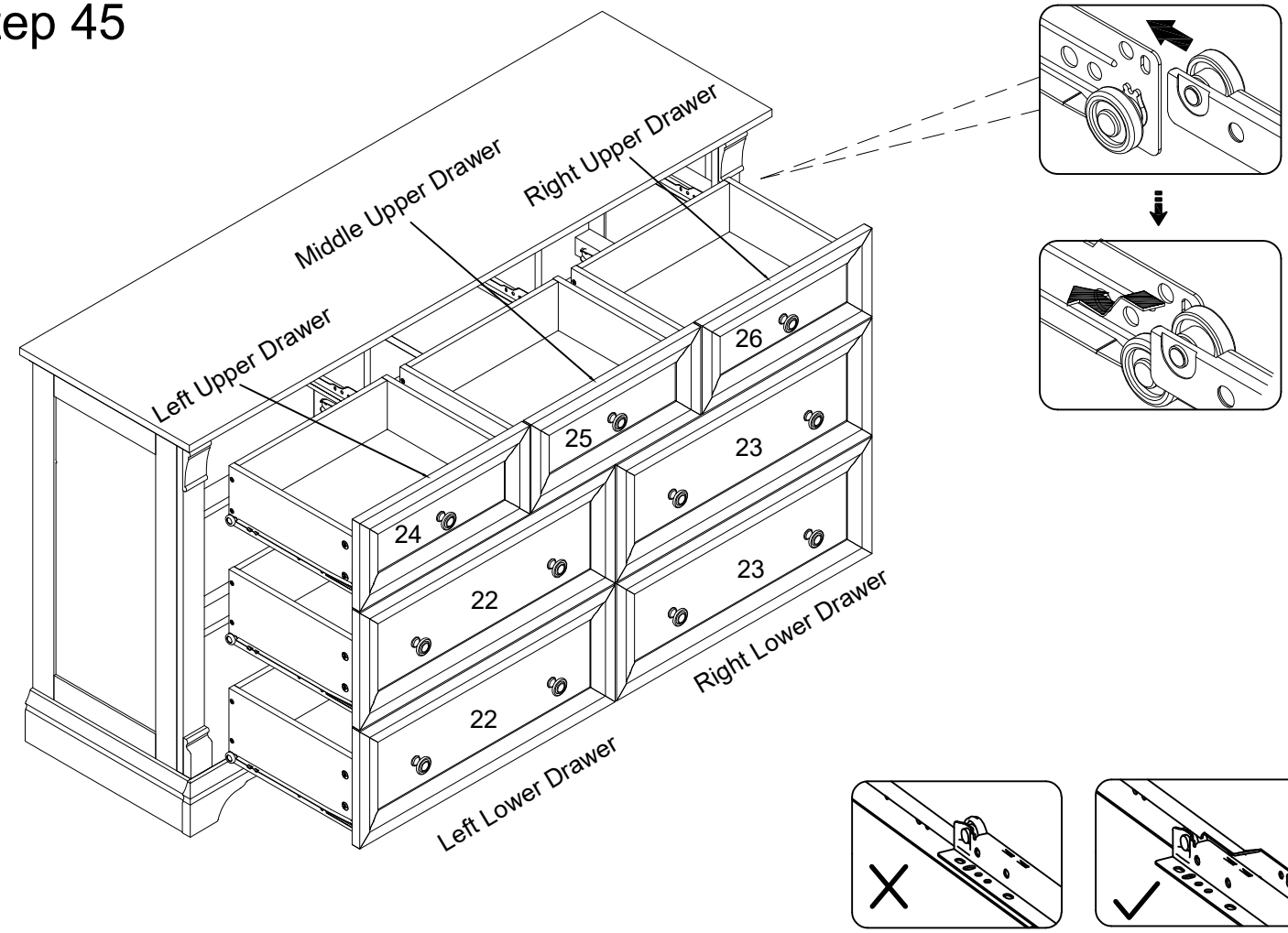


Step 44

X4

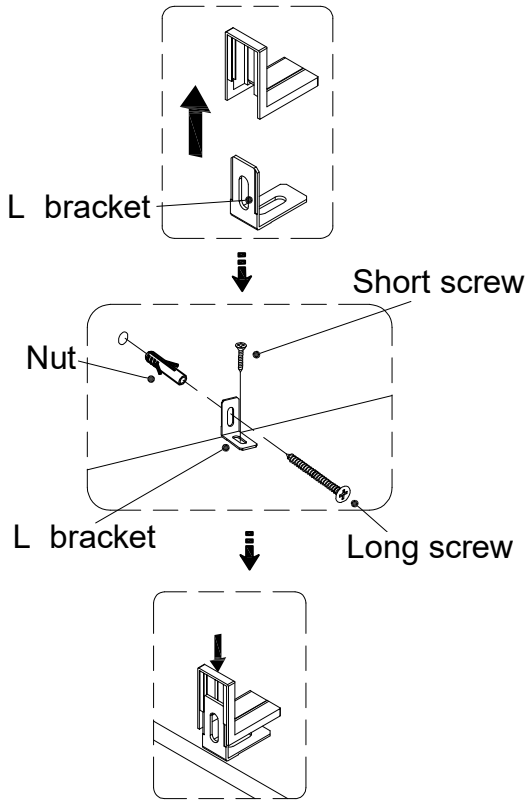


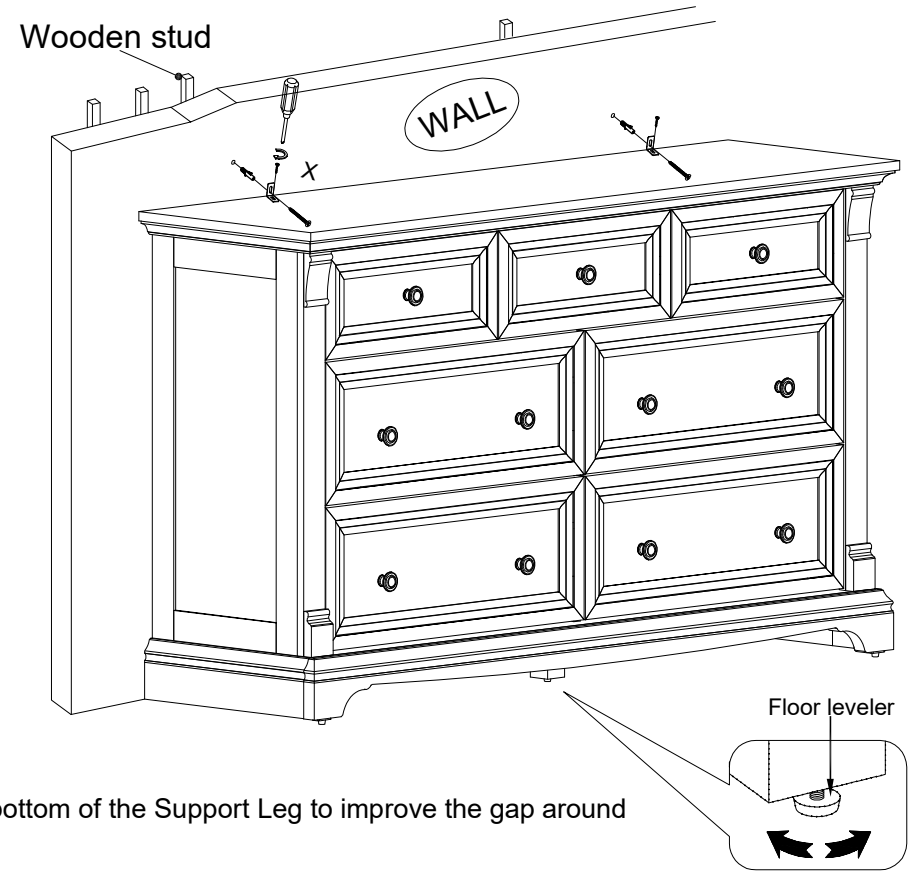
Step 45



Step 46

Serious or fatal injuries can occur from furniture tipping over. To prevent the furniture from tipping over we recommend that it is permanently fixed to the wall. Wall anchor and hardware are included with this product. Please make sure hardware is suitable for your walls before installing, as different wall materials may require different types of anchors.





If necessary adjust the floor leveler at the bottom of the Support Leg to improve the gap around the Drawer.

Step 47



Final Assembly