



5 Drawer 1 Door File Cabinet

Assembly Instructions



Save these instructions.



A buddy is helpful for assembly.



50
minutes



Phillips Screwdriver
needed. Not Included.

Thank You for your Purchase

- This user manual contains important and useful information to accompany your purchase. This product is intended for indoor, household use only. Failure to follow the instructions outlined may result in personal injury or damage to the product which the manufacturer or vendor cannot be held responsible.
- Please ensure you keep the instruction manual in a safe place so you can refer to the instructions at any time in the future. Adult assembly required. During assembly, children should always be kept away due to possible risk of injury. Please use caution and care when lifting the product to avoid personal injury and/or damage. Please ensure that you have enough space and people to assemble your product safely. Do not stand on the product or use as a stepladder.
- For ease and speed of assembly, we recommend that you identify all parts required for that step before begin. All items are to be assembled near the area which they will be placed in use to avoid moving the product unnecessary once assembled.
- For the protection of your furniture, we recommend that the product be assembled on a protected surface to prevent any damage. During assembly please take care not to over-tighten any fittings, as this may damage the product. Always place the product on a flat and stable surface.

Safety Precautions

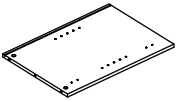
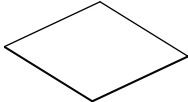
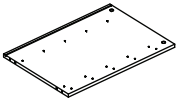
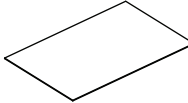
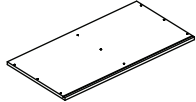
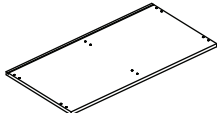
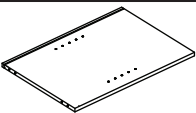
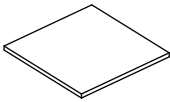
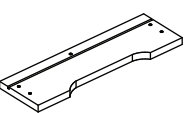
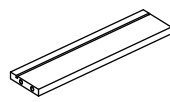
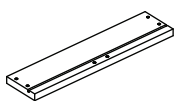
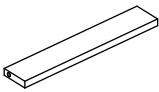
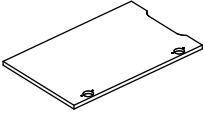


- **READ ALL INSTRUCTIONS BEFORE ASSEMBLING PRODUCT FOR INDOOR, RESIDENTIAL USE ONLY ADULT ASSEMBLY REQUIRED**
- **DO NOT** throw away packaging material before you finish assembling to ensure that parts are not thrown out by mistake
- **DO NOT** use accessories or attachments that are not provided or recommended by manufacturer.
- **NEVER** force any parts or hardware into place when assembling.
- **KEEP CHILDREN** well away from plastic bags and packing materials this item was shipped in.
- **SAVE** these instructions for future reference.
- **DO** anchor product on the wall with at least 1 anchor in contact with stud
- **DO** not place items, such as toys and remote controls on top of dressers, TVs and other large furniture. Also, make sure that all cords are out of the reach of children. Visit <https://www.anchorit.gov/> for more information.



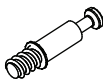
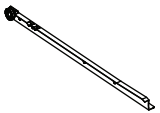
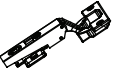
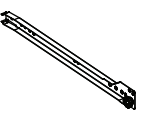
Parts

Removing your **File Cabinet** from the carton is best accomplished with help from a friend. Gently lay the cart on its side, preferably on a carpeted floor. Remove all packaging material and set aside. Make sure all parts and hardware are present before assembly . 2 person assembly is recommended.

PART	NAME	Q'TY	PART IMAGE	PART	NAME	Q'TY	PART IMAGE
A	LEFT PANEL	1		Z	DRAWER BOTTOM	5	
B	RIGHT PANEL	1		Y	BACK PANEL	2	
C	TOP SHELF	1					
D	BOTTOM SHELF	1					
E	MIDDLE PANEL	1					
F	ADJUSTABLE SHELF	1					
G	FRONT DRAWER PANEL	5					
H	LEFT DRAWER PANEL	5					
I	RIGHT DRAWER PANEL	5					
J	BACK DRAWER PANEL	5					
K	DRAWER SUPPORT BAR	5					
R	DOOR PANEL	1					



Hardware

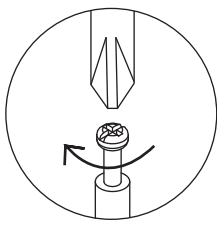
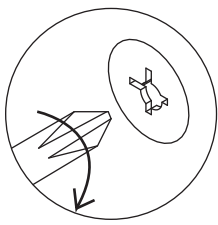
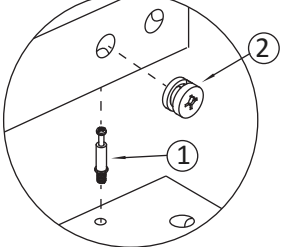
PACKAGE	NAME	Q'TY	IMAGE	PACKAGE	NAME	Q'TY	IMAGE
1	CAM BOLT	31		12	METAL DRAWER SLIDE DL (300MM)	5	
2	CAM LOCK	31			METAL DRAWER SLIDE DR (300MM)		
3	SCREW M5 X 40MM	36		13	BACKPLY	12	
4	SCREW M3.5 X 12MM	20		14	METAL HINGES (7/8 INCH)	2	
5	EURO SCREW M5 X 8MM	30					
6	SCREW M3.5 X 16MM	44					
7	WOOD DOWEL M6 X 30MM	9					
8	SHELF NUT	4					
9	ROLLER WITH LOCK (BLACK)	2					
10	ROLLER (BLACK)	3					
11	METAL DRAWER SLIDE CL (300MM)	5					
	METAL DRAWER SLIDE CR (300MM)						

We have included extra piece of Part type of screws

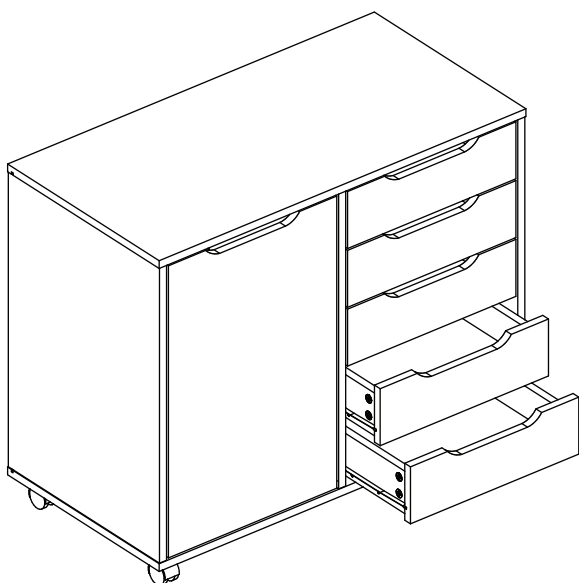


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instructions.

Safety Precautions

	Step 1	Step 2	Step 3
 Risk of damage or injury. Cam Lock and Bolt system is a multi steps process. Please follow these directions closely. Hidden Cams must be completely tightened. Hidden Cams that are not completely tightened may loosen and parts may separate.	 Gently screw Cam Bolt into the threaded anchor at the specified location. Tighten with a Phillips screwdriver until threads are not visible	 Gently insert Cam Lock in the pre-drill holes at the specified location with arrow pointing toward the receiving hole or toward the closest edge. Use a Phillips screwdriver to turn as needed. Make sure Cam Lock is flushed with the board	 Insert Cam Bolt into the predrilled hole on the side of the Cam Lock board. Turn Cam Lock to engage the locking system

Specifications



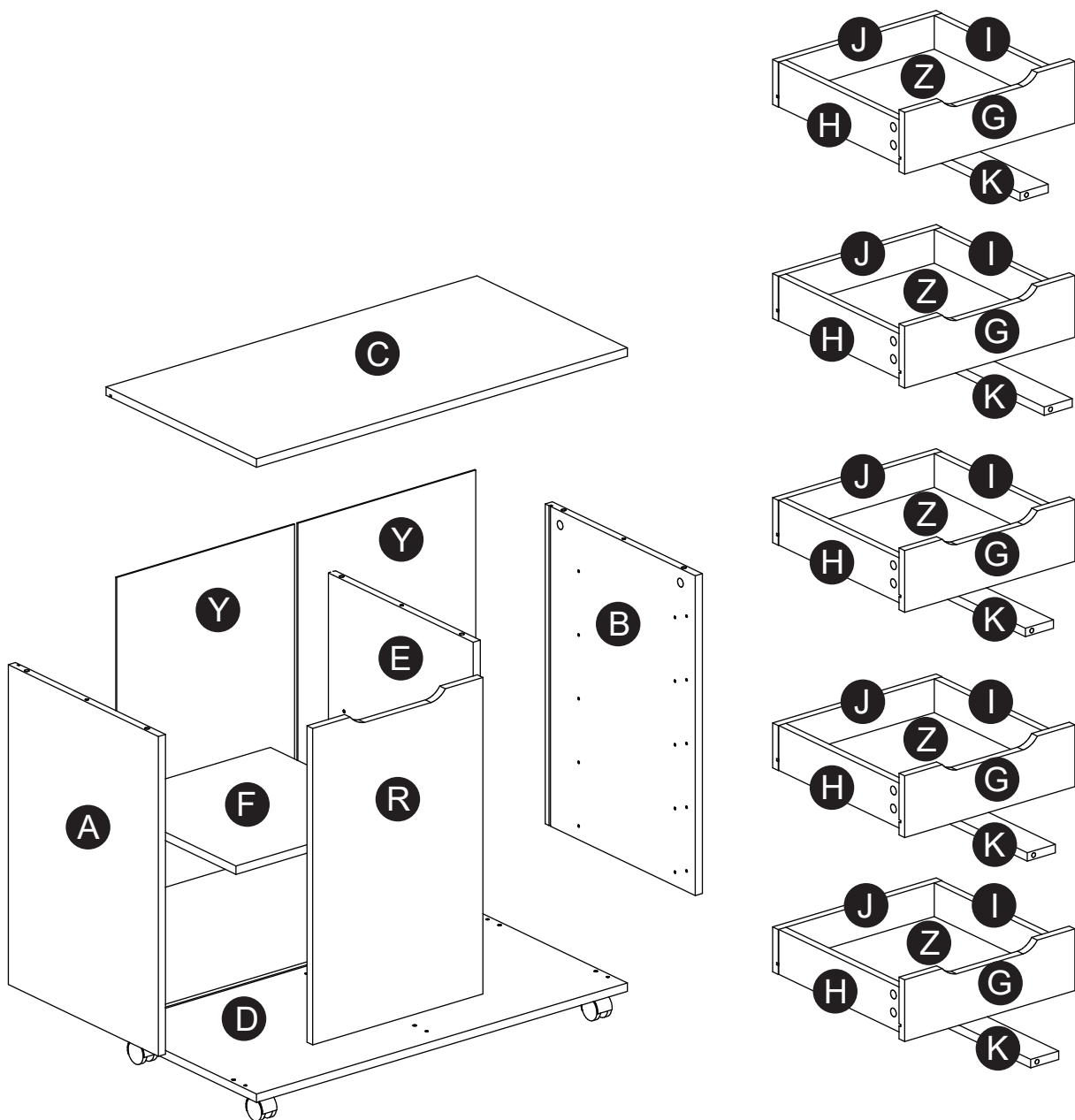
Maximum load capacity as follows:

PART	NAME	Maximum Weight Capacity
C	TOP SHELF	73 lbs
F	ADJUSTABLE SHELF	11 lbs
Z	DRAWER BOTTOM	11 lbs



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Parts



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instructions.

Assembly Instructions

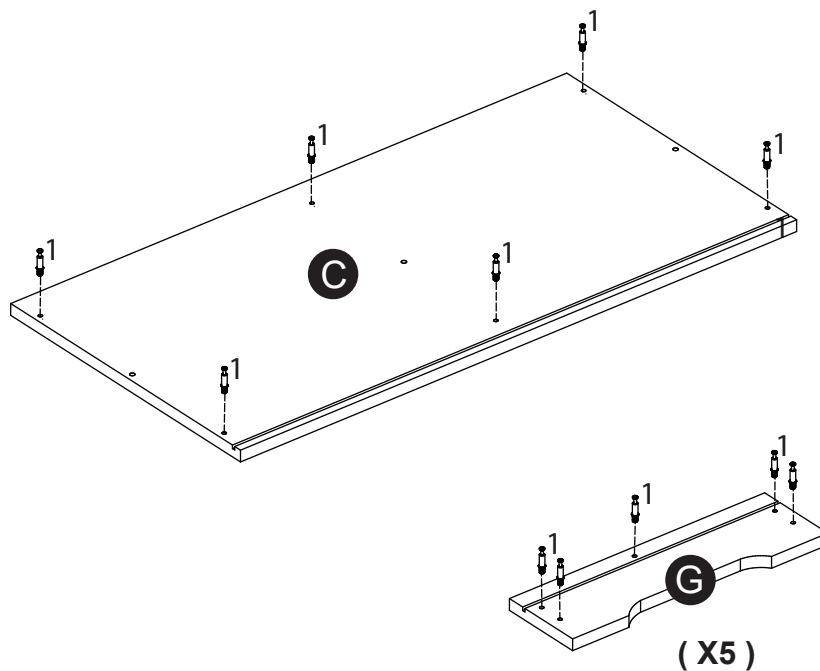
ASSEMBLY TIPS:

1. Remove hardware from box and make sure all your parts are there, prior to assembly.
2. To avoid damage to parts and components, layout and assembly should be done on a flat surface.
3. Please check and distinguish each part before assembly.
4. This product is intended for home use only and not intended for commercial establishments.
5. **DO NOT** attempt to repair or modify parts that are broken or defective. Please contact customer service immediately

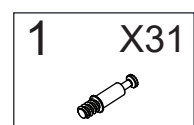
Step 1

Build Cam Bolts

- Tighten 31x Cam Bolts (1) to top shelf © and 5x front drawer panel © at the specified locations using a screwdriver.



Phillips Screwdriver

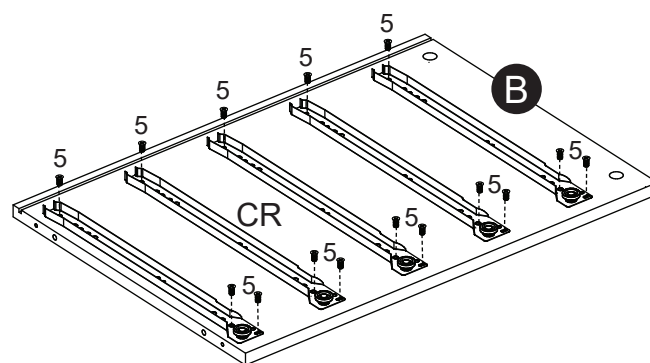
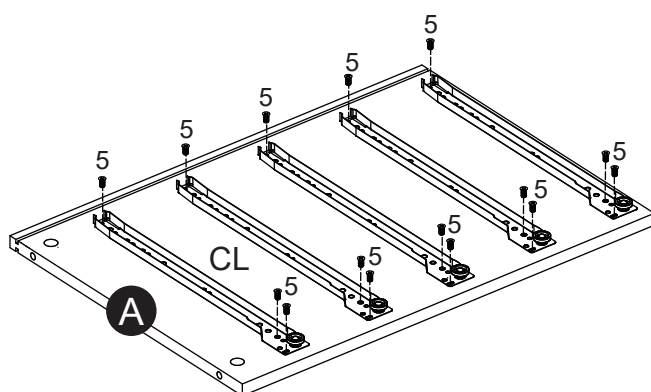
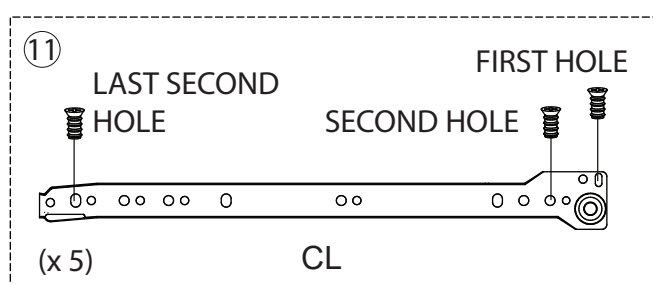
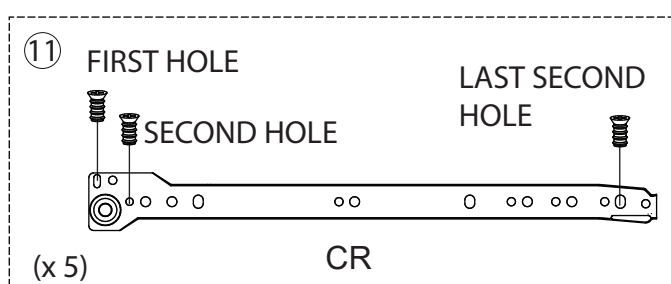


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Step 2

Assemble Drawer Slide

- Identify left cabinet slide (CL) and right cabinet slide (CR) following below diagram.
- Fasten 5x right cabinet slide (CR) to right panel (B) with 15x Screws (5) and tighten with a Phillips screwdriver
- Fasten 5x left cabinet slide (CL) to left panel (A) with 15x Screws (5) and tighten with a Phillips screwdriver.



11	X5	5	X30

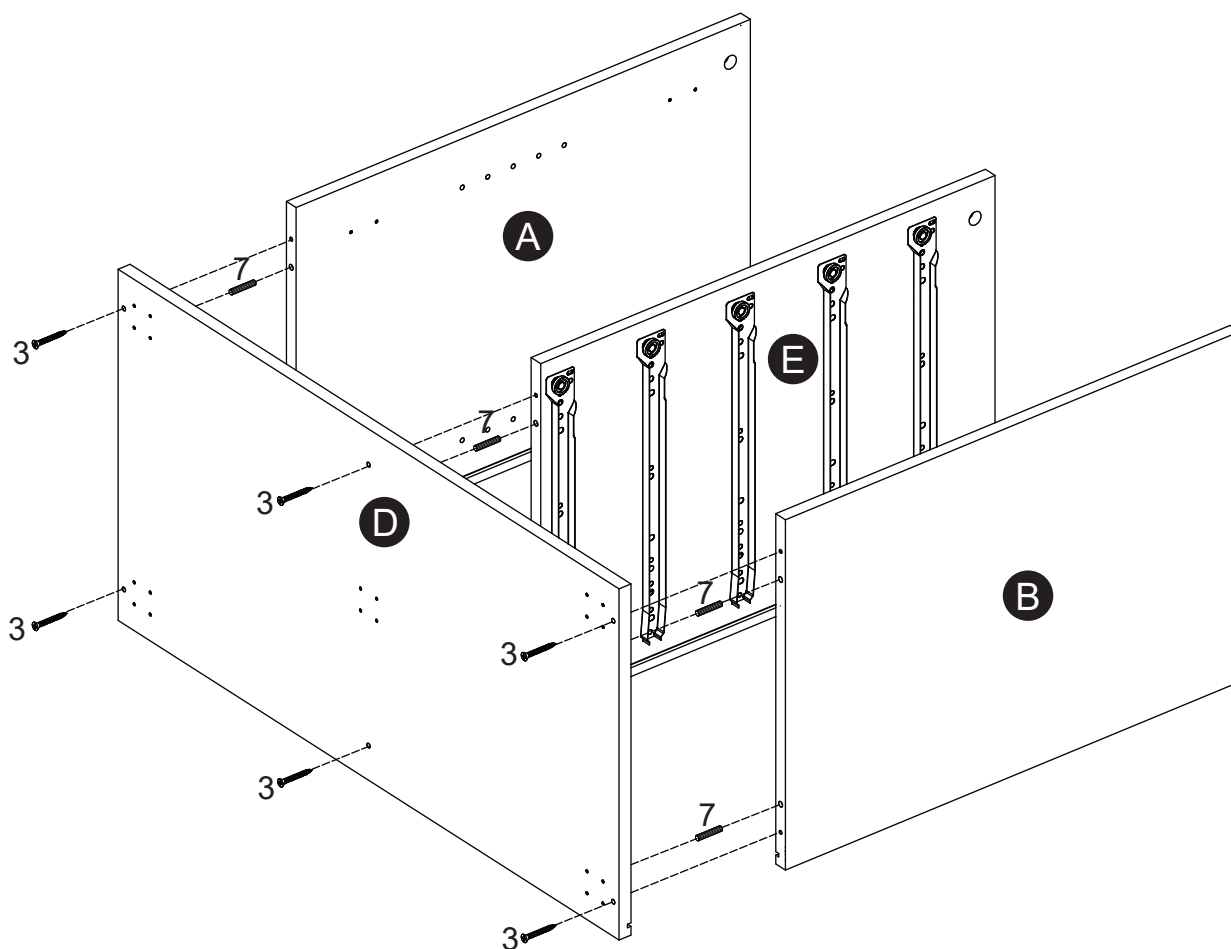


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Step 3

Build Bottom Shelf

- Insert 6x wood dowel (7) to left panel (A), right panel (B) and middle panel (E) at the specified locations.
- Fasten bottom shelf (D) to left panel (A), right panel (B) and middle panel (E) with 6x Screws (3) and tighten with a screwdriver.



Phillips Screwdriver

7	X6	3	X6
			

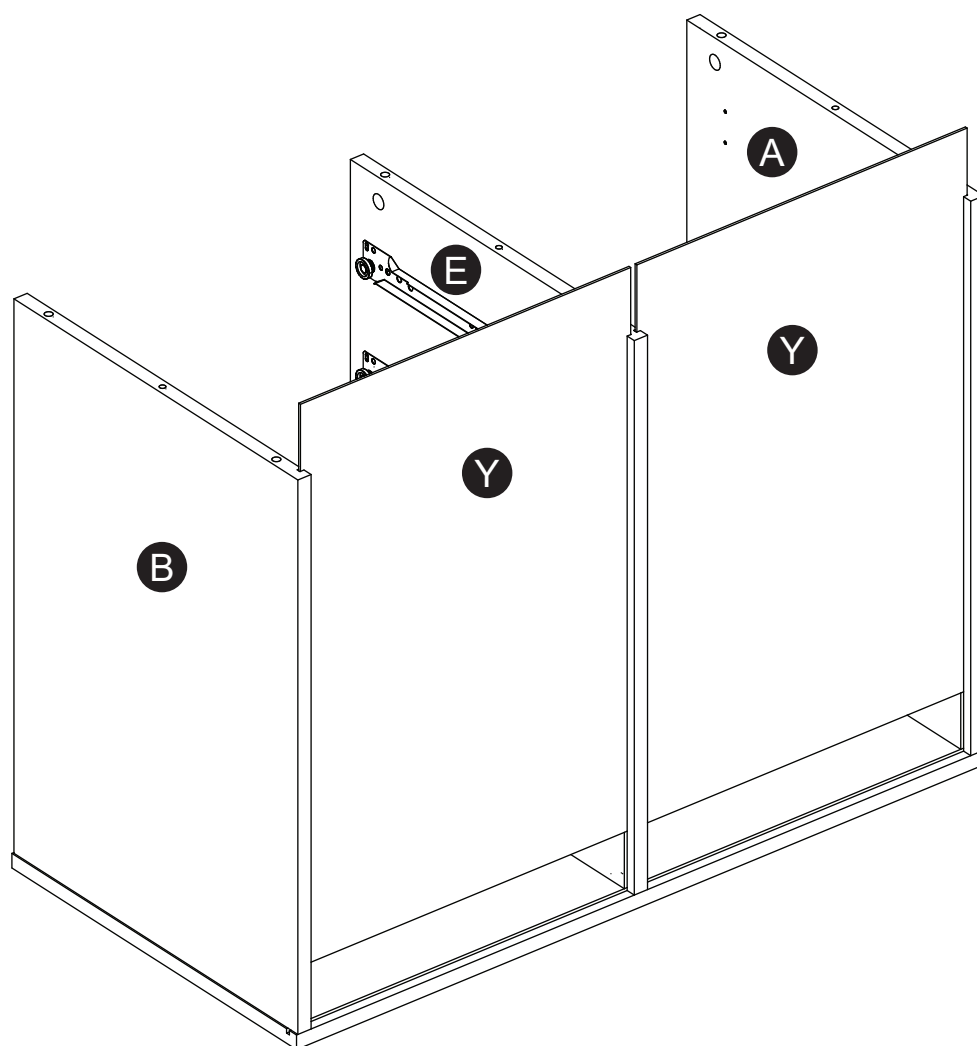


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Step 4

Build Back Panel

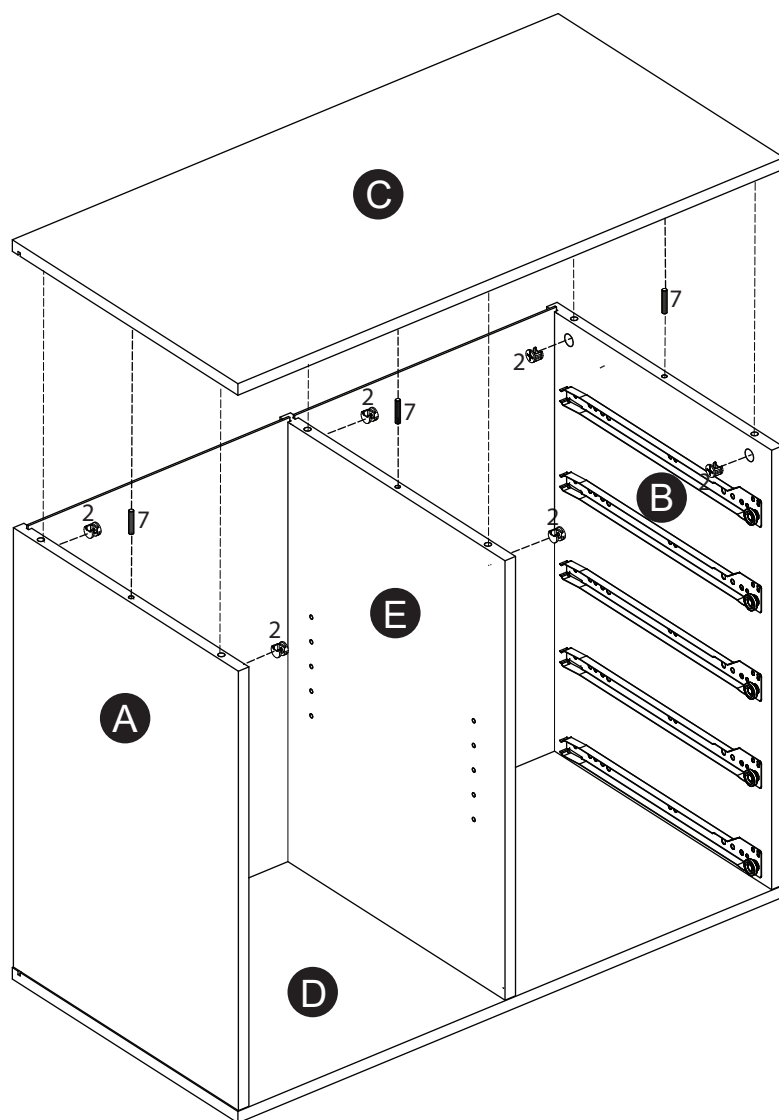
- Insert 2x back panel ①Y to the grooves at left panel ①A, right panel ①B and middle panel ①E.



Step 5

Assemble Top Shelf

- Insert 3x wood dowel (7) to left panel (A), right panel (B) and middle panel (E) at the specified location.
- Insert 6x cam locks (2) to left panel (A), right panel (B) and middle panel (E) at the specified location.
- Carefully align wood dowel (7) to pre-drill holes, cam bolt (1) to cam lock (2).
- Attach top panel (C) to left panel (A), right panel (B) and middle panel (E) by turning all cam lock to engage. Following cam lock safety precautions.



Phillips Screwdriver
needed. Not Included.



Follow the Cam Lock
safety precautions

7

X3



2

X6

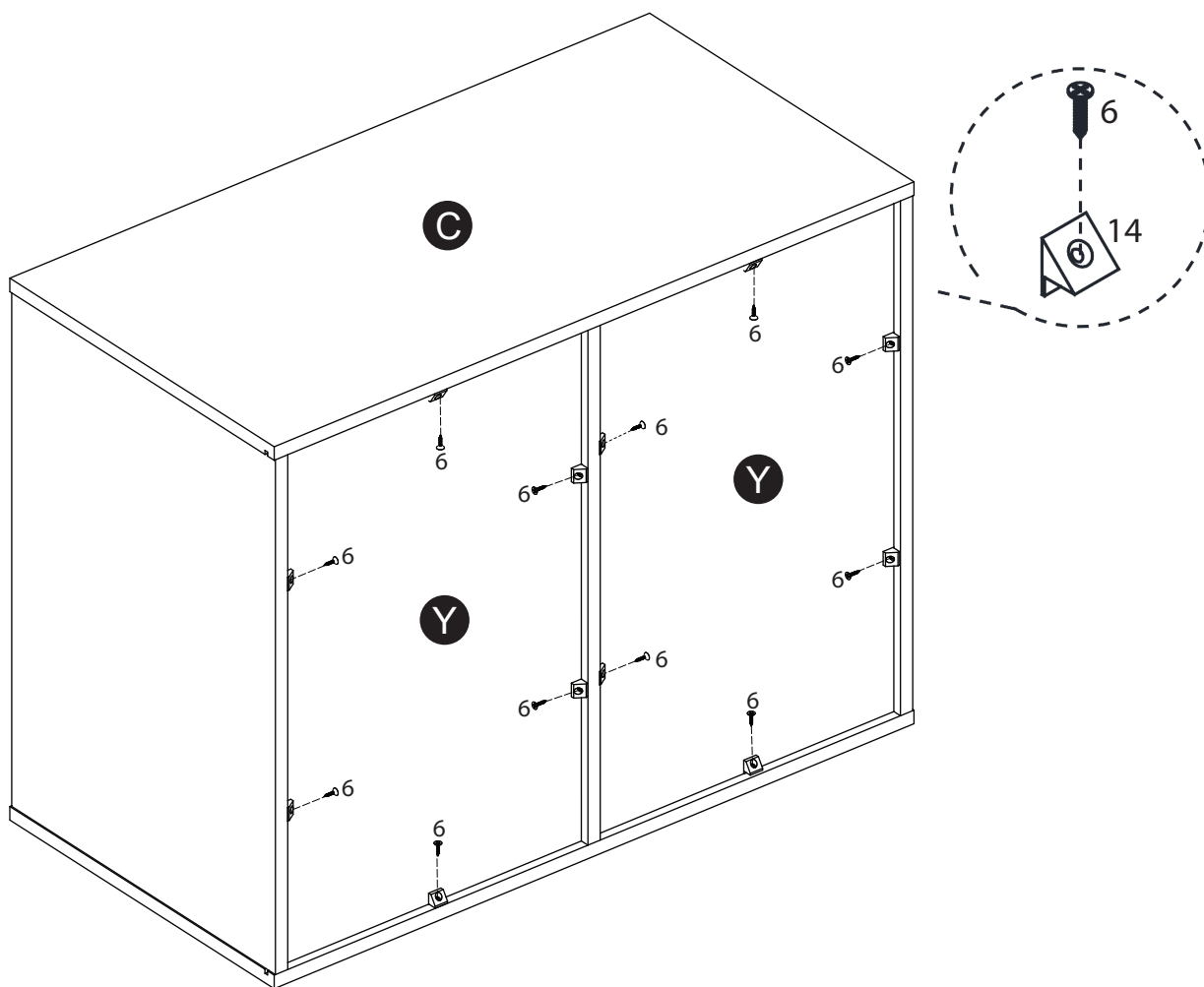


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instructions.

Step 6

Fasten Back Backply

- Fasten 12x Backply (14) to cabinet back with 12x screws (6) and tighten with a Phillips screwdriver.



Phillips Screwdriver
needed. Not Included.

6	X12	14	X12

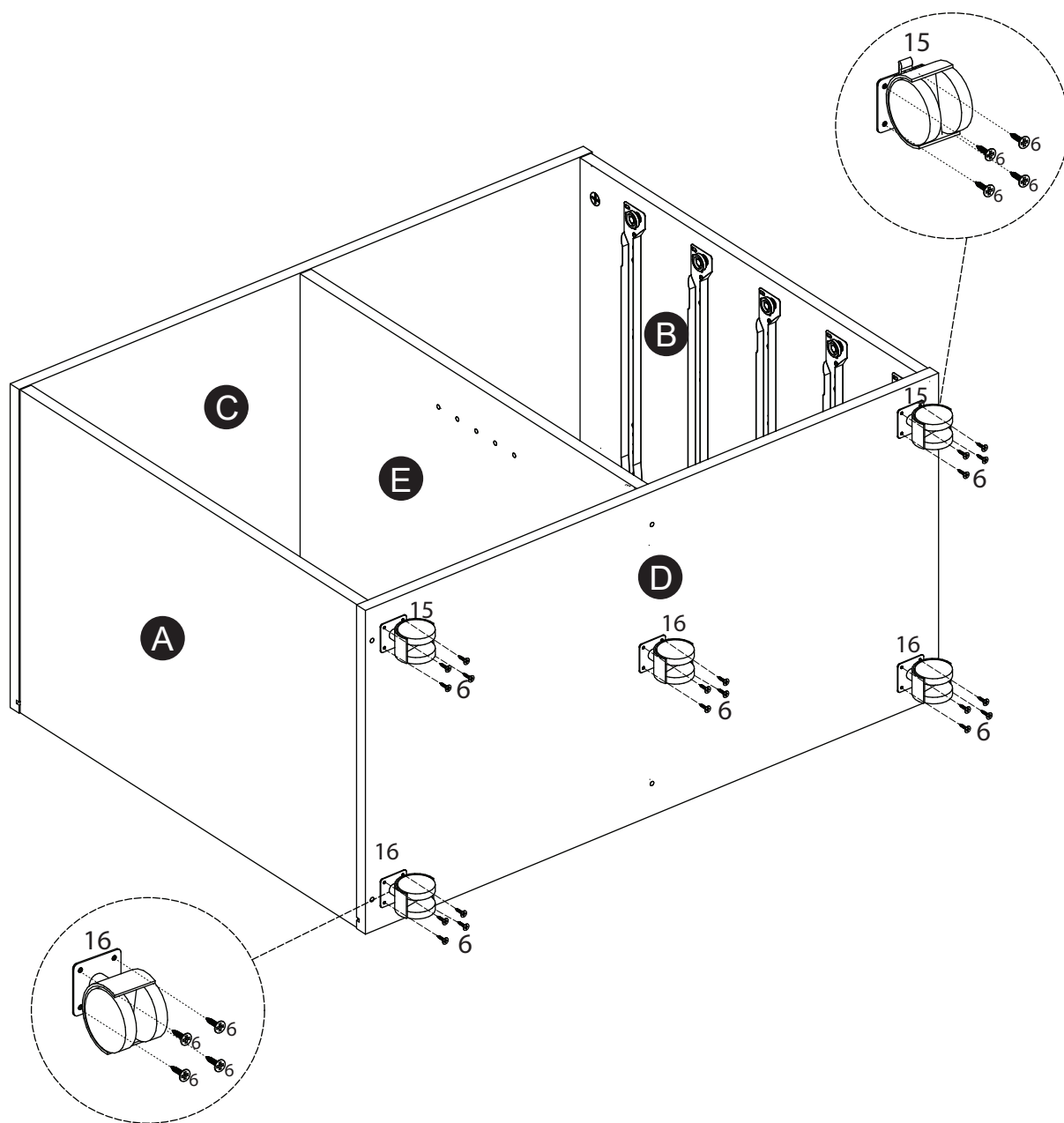


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Step 7

Build roller

- Fasten 2x Roller with lock (15) to front bottom shelf (D) with 8x screw (6) and tighten with a Phillips screwdriver.
- Fasten 3x Roller (16) to bottom shelf (D) with 12x screw (6) and tighten with a Phillips screwdriver.



Phillips Screwdriver
needed. Not Included.

16	X3	15	X2	6	X20

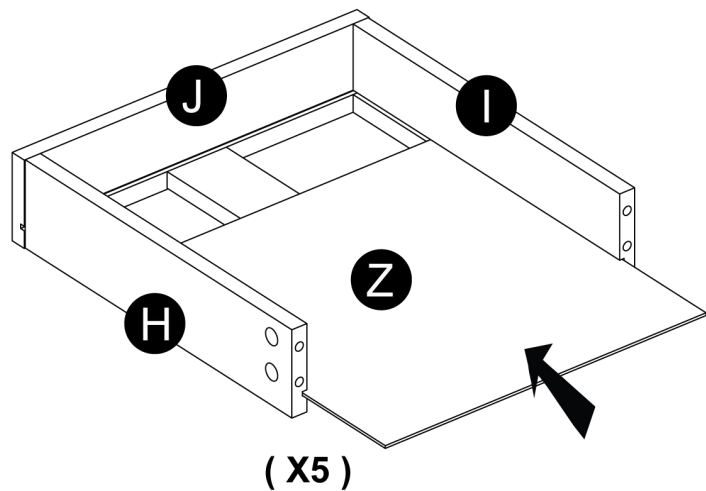
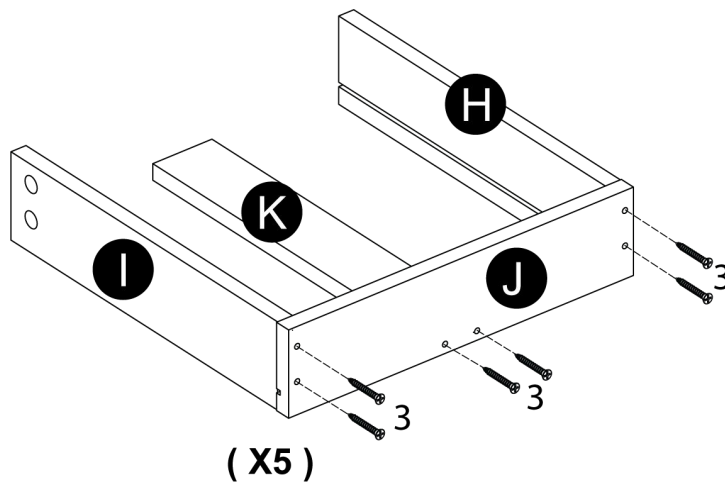


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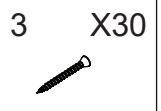
Step 8

Build Drawer

- Fasten left drawer panel (H) and right drawer panel (I) to back drawer panel (J) with 6x screws (3) and tighten with a Phillips screwdriver.
- Fasten drawer support bar (K) to back drawer panel (J) with 2x screws (3) and tighten with a Phillips screwdriver.
- Insert drawer bottom (Z) to the grooves at back drawer panel (J), left drawer panel (H) and right drawer panel (I).



Phillips Screwdriver
needed. Not Included.

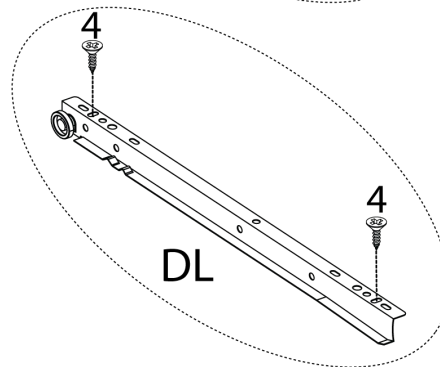
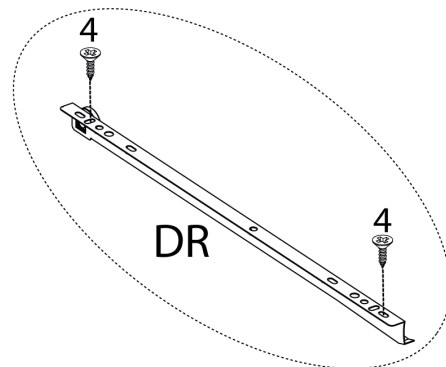
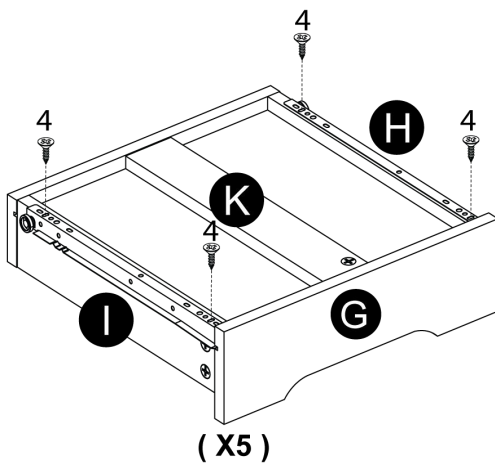
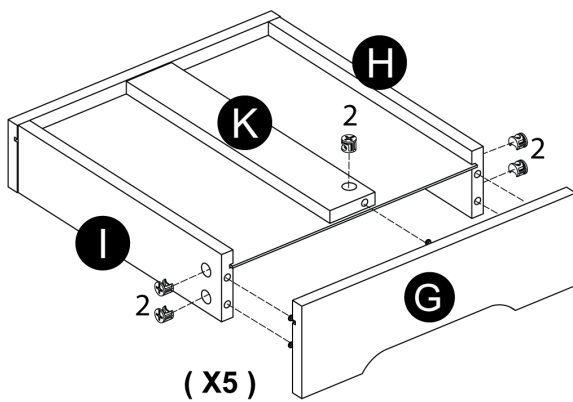


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Step 9

Build Drawer

- Insert 5x Cam locks (2) to left drawer panel (H), right drawer panel (I) and drawer support bar (K) at the specified locations.
- Connect front drawer panel (G) to left drawer panel (H) and right drawer panel (I) by turning all Cam locks (2) to engage. Following cam lock safety precautions.
- Identify Left drawer slide (DL) and Right drawer slide (DR) following below diagram.
- Fasten Left drawer slide (DL) to left drawer panel (H) and Right drawer slide (DR) to right drawer panel (I) with 4x screws (4) and tighten with a Phillips screwdriver.
- Repeat above assemble drawer steps for other 4x drawers.



Phillips Screwdriver
needed. Not Included.



Follow the Cam Lock
safety precautions

12	X5	6	X20	2	X25

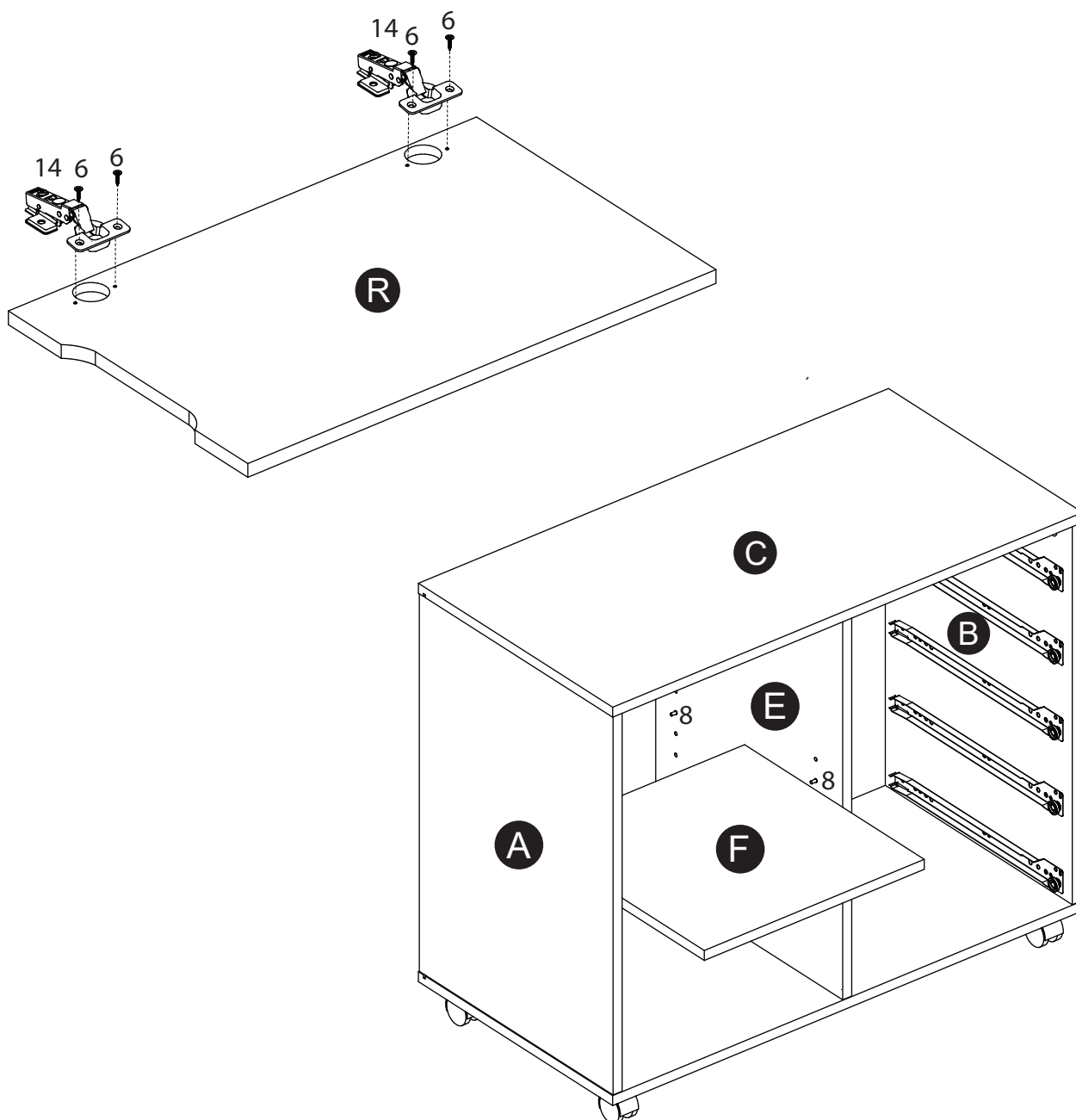


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instructions.

Step 10

Build Door Accessories

- Fasten 2x hinges (14) with 4x screws (6) and tighten with a Phillips screwdriver.
- Insert 4x shelf nuts (8) into the left panel (A) and middle panel (E) at your desired location.
- Insert adjustable shelf (F) to the cabinet.



Phillips Screwdriver
needed. Not Included.

8	X4	14	X2	6	X4

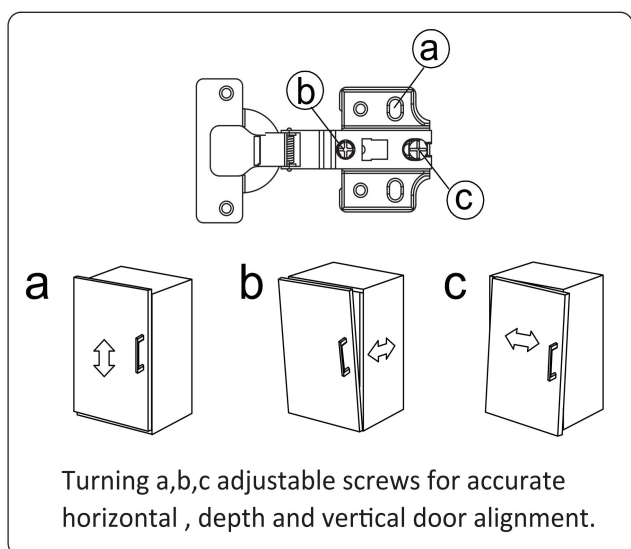
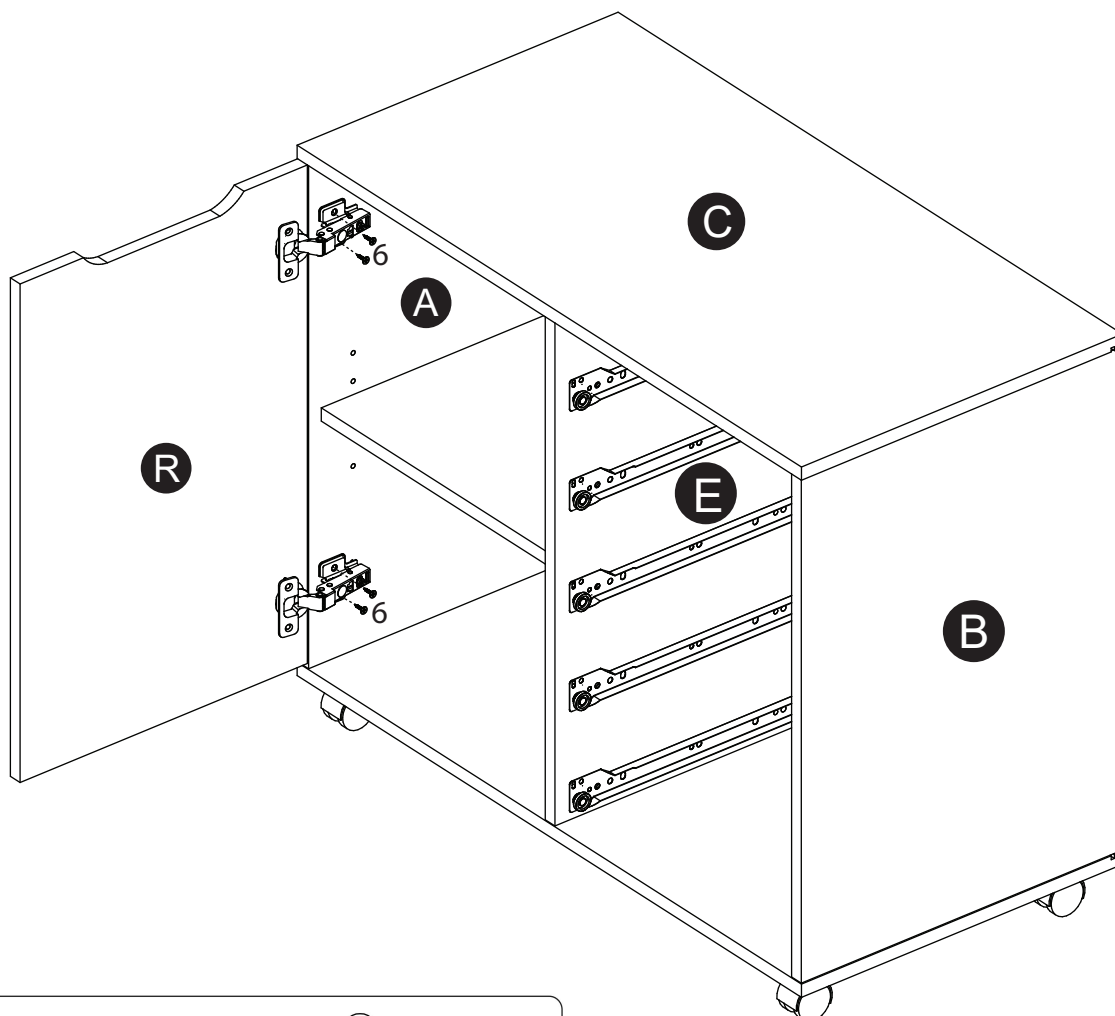


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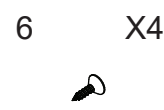
Step 11

Assemble Door

- Fasten 2x hinges (14) to left panel (A) with 4x screws (6) and tighten with a Phillips screwdriver.



Phillips Screwdriver
needed. Not Included.



Save these
instructions.

Care & Maintenance

- Regularly check all fastenings to ensure that they are properly tightened.
- Clean with a damp soft cloth, then use a soft lint free cloth to dry.
- Hot or wet items should not be placed directly on the furniture surface.
- Do not clean furniture with harsh cleaners or polish.
- Do not place furniture in direct sunlight or near heating/cooling vents.
- To protect the surface, use a pad when writing on top of the furniture.
- For indoor residential use, do not place furniture outside.
- Do not stand on the product or use as a step ladder.
- Children should not climb on furniture.

