


| TURNER BIANCA | Brands | Pre-Production Review | | | |
|---|---|-----------------------|------------------|--|--|
| Brand: | BELLE & BOO | | | | |
| Design Name: | GARDEN FRIENDS | | | | |
| BDS: | 61238 | | | | |
| Season: | SS26 | | | | |
| Category: | CHILDRENS BEDDING | | | | |
| Factory: | LIBERTY | | | | |
| Products: | BEDDING | | | | |
| Country of Origin | PAKISTAN | | | | |
| Agreed Pack Fold Image | | | | | |
| Packaging Type Required | | | | | |
| Colour | WHITE | | | | |
| Colour Standard agreed - CAD, lab dip, swatch, etc. | | | | | |
| FACTORY DESIGN QUALITY FRONT | 100% COTTON | | | | |
| FACTORY DESIGN QUALITY REVERSE | 100% COTTON | | | | |
| FACTORY DESIGN QUALITY TRIMS | | | | | |
| TC OR WEIGHT | 68PICK 78x65/ 30x30 | | | | |
| PRINT TECHNIQUE | DIGITAL | | | | |
| FACE PRINT TYPE | ROTARY | | | | |
| REVERSE | ROTARY | | | | |
| PILLOWCASE | ROTARY | | | | |
| Fill Composition | | | | | |
| Fill Weight | | | | | |
| Sizes Selected | JUNIOR DUVET SET | SINGLE DUVET SET | DOUBLE DUVET SET | | |
| Finishes Face | | | | | |
| Finishes Reverse / Lining | | | | | |
| Technique | | | | | |
| Print Technique Face | | | | | |
| Print Technique Reverse / Lining | | | | | |
| Print Technique Pillowcase Front | | | | | |
| Print Technique Pillowcase Reverse | | | | | |
| Dye Class Face | | | | | |
| Dye Class Reverse / Lining | | | | | |
| Printed on optic? | | | | | |
| Any concerns re. differential shrinkage? | | | | | |
| Any concerns re. cross staining? | | | | | |
| Any compromise on physical performance? | | | | | |
| Is the fabric directional? | | | | | |
| Any batch consistency challenges? | | | | | |
| Any speciality - glitter, pearl, foil? | | | | | |
| Does the speciality print perform to 25 washes? | | | | | |
| Proposed: Care Symbols Wash Instructions Logo's Proposed | | | | | |
| Any additional disclaimers required? | | | | | |
| Red Seals required? | | | | | |
| User Trials required? | | | | | |
| Styling Details | | | | | |
| Additional Styling Details (e.g. width / colour / quilting etc.) | | | | | |
| Cutting (Random / Precision etc) | | | | | |
| Trims Embellishment | | | | | |
| Opening / Fastening | | | | | |
| Fastening Colour - dyed to match? | | | | | |
| Amendments Requested | | | | | |
| Any other comments from the factory | | | | | |
| Any other comments | | | | | |
| Approved Buying Sample Image or CAD layout |  | | | | |

FABRIC SPECIFICATIONS TO BE COMPLETED

**TURNER
BIANCA**

PLEASE COMPLETE THIS DOCUMENT FOR WOVEN, KNITTED & TERRY CONSTRUCTIONS:

TURNER BIANCA FABRIC SPECIFICATION

| PRODUCT DETAILS | | | | | |
|---|-----------------------|--|------------------------------|---|------------------|
| DATE | | | | | |
| BDS NUMBER | | | FIBRE COMPOSITION - GRIEGE | | |
| PRODUCT SUPPLIER | | | FIBRE COMPOSITION - FINISHED | | |
| FABRIC SUPPLIER | | | FABRIC DESCRIPTION | | |
| FABRIC COUNTRY OF ORIGIN | | | FABRIC QUALITY | | |
| FIBER COUNTRY OF ORIGIN | | | | | |
| FABRIC CONSTRUCTION DETAILS | | | | | |
| GREIGE SOURCE | | | DYER/FINISHER | | |
| FINISHING ROUTE | | | | | |
| DYE CLASS | ANY PROMOTIONAL CLAIM | | | | |
| FOR KNITTED FABRICS. | | | | | |
| GAUGE | YARN COUNT | | | TYPE OF SPINNING (OE/Ring, Carded/Combed/Compact..) | |
| WIDTH (cm) | WEIGHT (gsm) | | | COURSES | WALES |
| FOR WOVEN FABRICS. | | | | | |
| WIDTH (cm) | WEIGHT (gsm) | | | WEFT-YARN COUNT | WARP-YARN COUNT |
| ENDS - GRIEGE | PICKS - GRIEGE | | | Twist of WEFT | Twist of WARP |
| ENDS - FINISHED | PICKS - FINISHED | | | TYPE OF SPINNING (OE/Ring, Carded/Combed/Compact..) | |
| FOR TOWELLING. | | | | | |
| WIDTH (cm) | WEFT YARN COUNT | | | WARP YARN COUNT | PILE YARN COUNT |
| WEIGHT (gsm) | Twist of WEFT | | | Twist of WARP | Twist of PILE |
| ENDS | PICKS | | | TERRY RATIO | LOOP LENGTH (mm) |
| TYPE OF SPINNING (OE/Ring, Carded/Combed/Compact..) | | | | | |

PLEASE REQUEST COMPLETION OF THIS DOCUMENT FOR BATH MATS & RUGS:

| | SPECIFICATION |
|---------------------------|---------------|
| PILE | |
| BASE | |
| COTTON DYES | |
| POLYESTER THREAD | |
| PIPING | |
| YARN TWIST | |
| FABRIC WEIGHT | |
| FABRIC STRUCTURE | |
| STAPLE LENGTH mm | |
| DYE CLASS USED | |
| FINISH USED | |
| PIECE WEIGHT | |
| PILE YARN COUNT | |
| PICKS (SPI) | |
| GAUGE (REED) | |
| PILE HEIGHT | |
| QUALITY OF YARN IN PILE | |
| QUALITY OF YARN IN CANVAS | |

Brand:

Approved Packaging Soft Copy

| | |
|----------------------|----------------|
| Technologist | ALEX ARMSTRONG |
| Product Desc | KAREN WRIGLEY |
| Marketing & Graphics | TABITHA |
| Date | |

COPY IMAGES/ SCREEN SHOTS

| | | |
|--|--|--|
| <p>SOFT & SILENT FEELS DUVET SET WITH PILLOWCASE JUNIOR</p> <p>Junior duvet & pillowcase set</p> | <p>SOFT & SILENT FEELS DUVET SET WITH PILLOWCASE SINGLE</p> <p>Single duvet & pillowcase set</p> | <p>SOFT & SILENT FEELS DUVET SET WITH PILLOWCASE DOUBLE</p> <p>Double duvet & pillowcase set</p> |
|--|--|--|

GARDEN FRIENDS

GARDEN FRIENDS JUNIOR Q/SET
BD41238R/TQS/WH
WHITE

5 056841 311541

GARDEN FRIENDS SB Q/SET
BD41238R/SQS/WH
WHITE

5 056841 311541

GARDEN FRIENDS DB Q/SET
BD41238R/OQS/WH
WHITE

5 056841 311541

| | | |
|-------------------|------------------|---------------|
| BD/61238/R/TQS/WH | JUNIOR DUVET SET | 5056841311541 |
| BD/61238/R/SQS/WH | SINGLE DUVET SET | 5056841311541 |
| BD/61238/R/OQS/WH | DOUBLE DUVET SET | 5056841311541 |



| Testing Required | Requirements | Reference | Accredited Testing House | Colour / Item Tested | Test Report Number | Date of report | *Results / Grade | Comments |
|--------------------|---|-----------|--------------------------|----------------------|--------------------|----------------|------------------|----------|
| BS EN ISO 105 E01 | Colourfastness to water - Requirement: Change 4 staining 4 | | BV | Multi | (7325) 302-0175 | 29.10.2025 | PASS | |
| BS EN ISO 105 X12 | Colourfastness to Rubbing (Wet & Dry) - Requirement: Dry 4, Wet 4 | | BV | Multi | (7325) 302-0175 | 29.10.2025 | PASS | |
| BS EN ISO 105 B02 | Colourfastness to Light - Requirement: Standard 4 | | BV | Multi | (7325) 302-0175 | 29.10.2025 | PASS | |
| BS EN ISO 105 C06 | Colourfastness to washing - Requirement change 4 staining 4 | | BV | Multi | (7325) 302-0175 | 29.10.2025 | PASS | |
| BS EN ISO 105 D01 | Colourfastness to dry cleaning - Requirement: Change 4 Staining 4 | | | | | | | |
| IHTM 001 | Print Durability | | BV | Multi | (7325) 302-0175 | 29.10.2025 | PASS | |
| 1007/2011/EU | Fibre composition | | | | | | | |
| EN ISO 6330:2012 | Dimensional Stability to Washing- Requirement +/- 3% for synthetic blends & +/- 5% for cotton | | | | | | | |
| Commercial process | Dimensional stability to Dry Cleaning - Requirement: +/- 3% | | | | | | | |
| EN ISO 6330:2012 | Appearance after Dry cleaning (1 wash as per care label) - Requirement +/- 3% and general appearance graded as satisfactory. | | | | | | | |
| EN ISO 6330:2012 | Appearance after Machine Washing (1 wash as per care label) - Requirement +/- 3% and general appearance graded as satisfactory. | | BV | Multi | (7325) 302-0175 | 29.10.2025 | PASS | |
| EN ISO 13934-2 | Tensile Strength - Requirement 25KG | | | | | | | |
| EN ISO 13937-1 | Tear Strength - Requirement 1000cN | | | | | | | |
| EN ISO 13935-2 | Seam strength - Requirement: >120N | | | | | | | |
| EN ISO 13936-1 | Seam Slippage - Requirement: 6mm Seam opening 12KG Load | | | | | | | |
| EN ISO 12945-2 | Pilling Resistance - Requirement 2,000 revs, Grade 4 | | | | | | | |

