

ASSEMBLY INSTRUCTIONS



WRITING DESK

ASSEMBLY INSTRUCTIONS

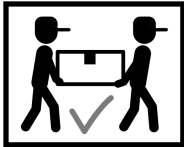
ASSEMBLY TIPS:

1. Remove hardware from box and sort by size.
2. Please check to see that all hardware and parts are present prior to start of assembly.
3. Please follow attached instructions in the same sequence as numbered to assure fast & easy assembly.



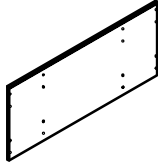
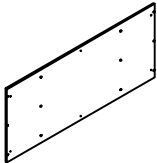
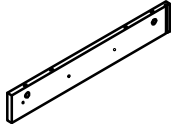
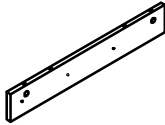
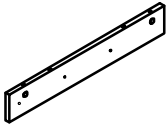
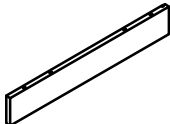
WARNING!

1. Don't attempt to repair or modify parts that are broken or defective. Please contact the store immediately.
2. This product is for home use only and not intended for commercial establishments.



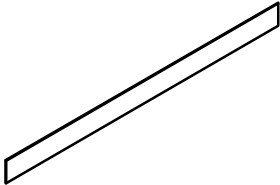
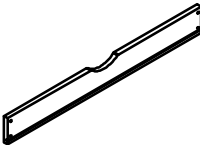
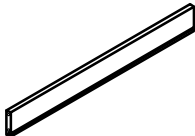
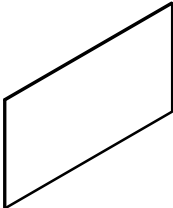
ASSEMBLY TIME 75 MINUTES

PARTS IDENTIFICATION

A	TOP PANEL		1PC
B	BOTTOM PANEL		1PC
C	LEFT PANEL		1PC
D	MIDDLE LEFT PANEL		1PC
E	MIDDLE RIGHT PANEL		1PC
F	RIGHT PANEL		1PC

ASSEMBLY INSTRUCTIONS

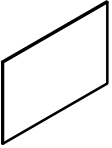
PARTS IDENTIFICATION

G	BACK PANEL		1PC
H	LARGE DRAWER FRONT PANEL		1PC
I	DRAWER LEFT PANEL		3PCS
J	DRAWER RIGHT PANEL		3PCS
K	LARGE DRAWER BACK PANEL		1PC
L	LARGE DRAWER BOTTOM PANEL		1PC
M	SMALL DRAWER FRONT PANEL		2PCS

ASSEMBLY INSTRUCTIONS

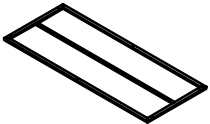
PARTS IDENTIFICATION

N SMALL DRAWER BACK PANEL  2PCS

O SMALL DRAWER BOTTOM PANEL  2PCS

P SLIDE RAIL  6PCS

Q LEG  4PCS

R FRAME  1PC

ASSEMBLY INSTRUCTIONS

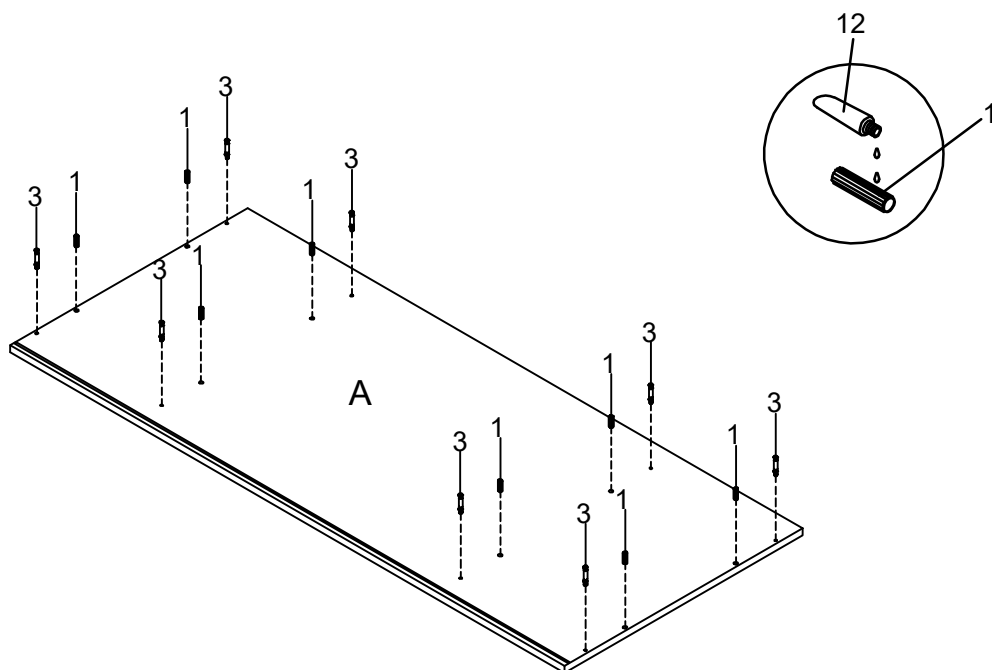
HARDWARE IDENTIFICATION

1	LARGE WOOD DOWEL (8 x 30mm)		8PCS	8	LONG SCREW (4 x 32mm)		24PCS
2	SMALL WOOD DOWEL (6 x 30mm)		6PCS	9	SLIDE RAIL BOLT (3/16" x 12mm)		6PCS
3	CAM-BOLT (38mm)		14PCS	10	SLIDE RAIL SCREW (4 x 12mm)		18PCS
4	LARGE CAM-LOCK (Ø15mm)		8PCS	11	CAP		4PCS
5	SMALL CAM-LOCK (Ø12mm)		6PCS	12	GLUE		1PC
6	MEDIUM BOLT (1/4" x 22mm BLK)		6PCS	13	ALLEN WRENCH (4mm)		1PC
7	SHORT BOLT (1/4" x 12mm BLK)		16PCS				

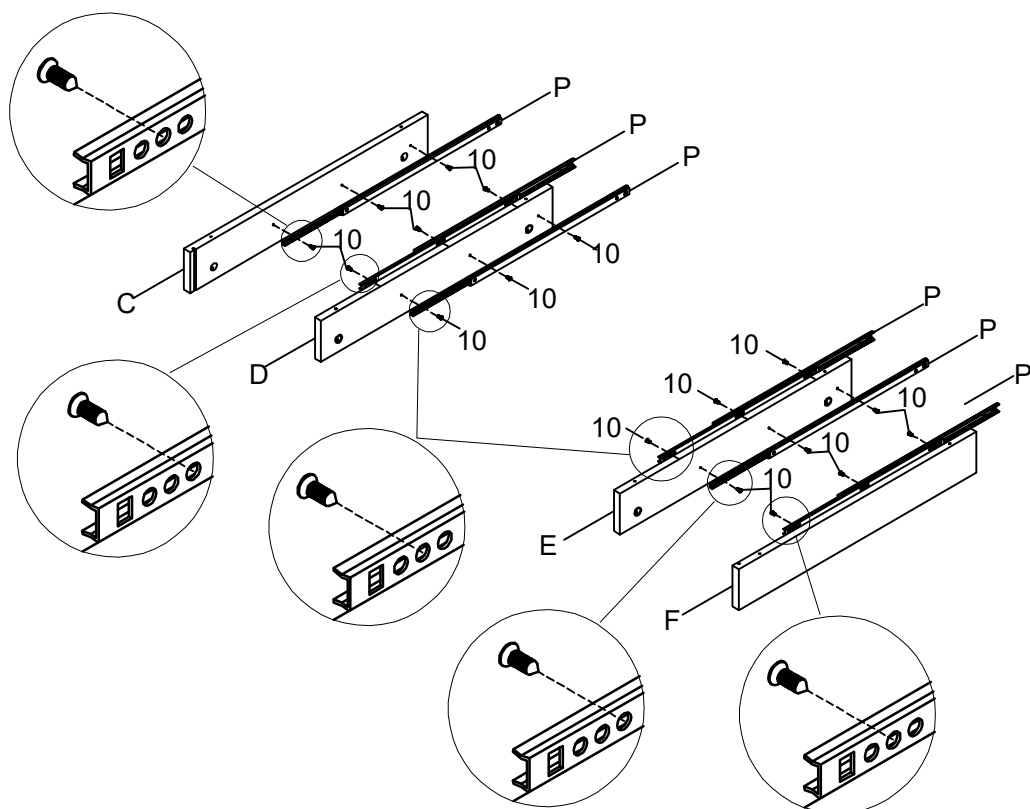
ASSEMBLY INSTRUCTIONS

STEP 1

Do not tighten until each step is completed or instructed.

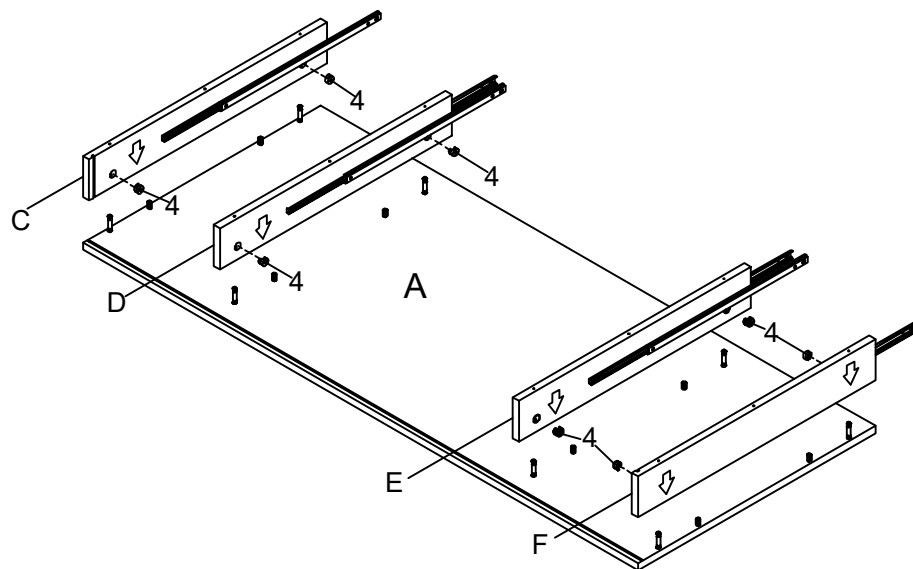


STEP 2

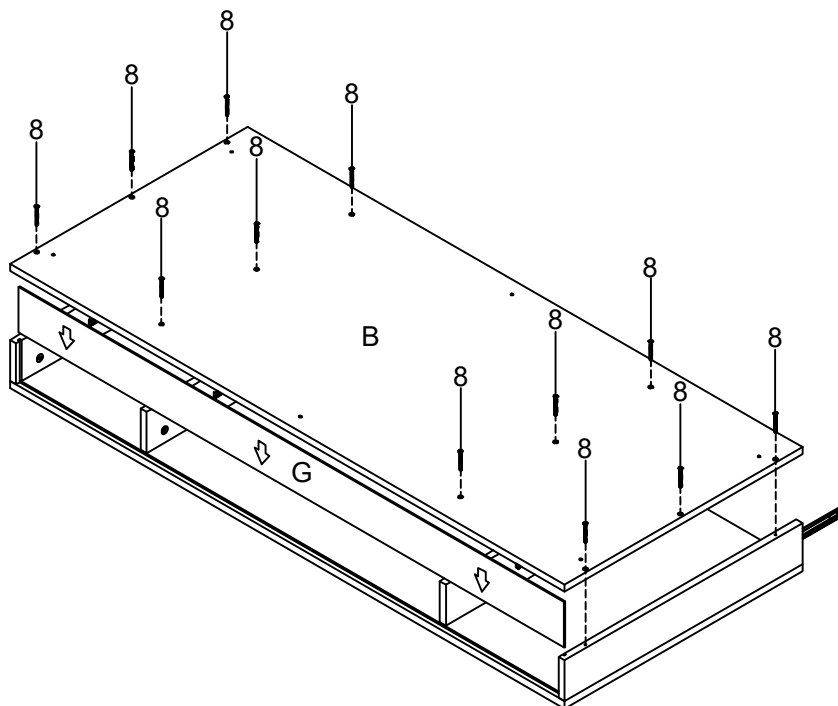


ASSEMBLY INSTRUCTIONS

STEP 3

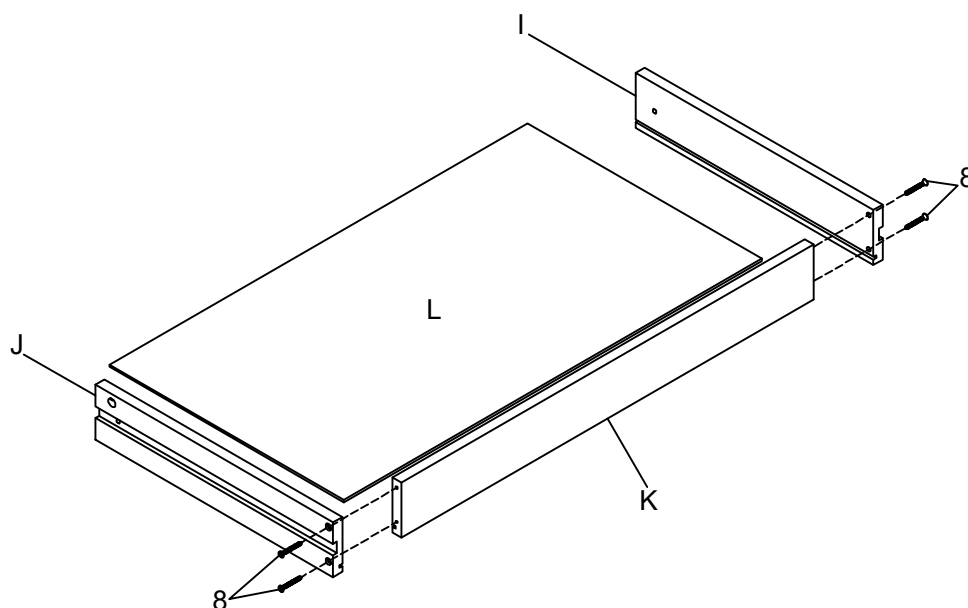


STEP 4

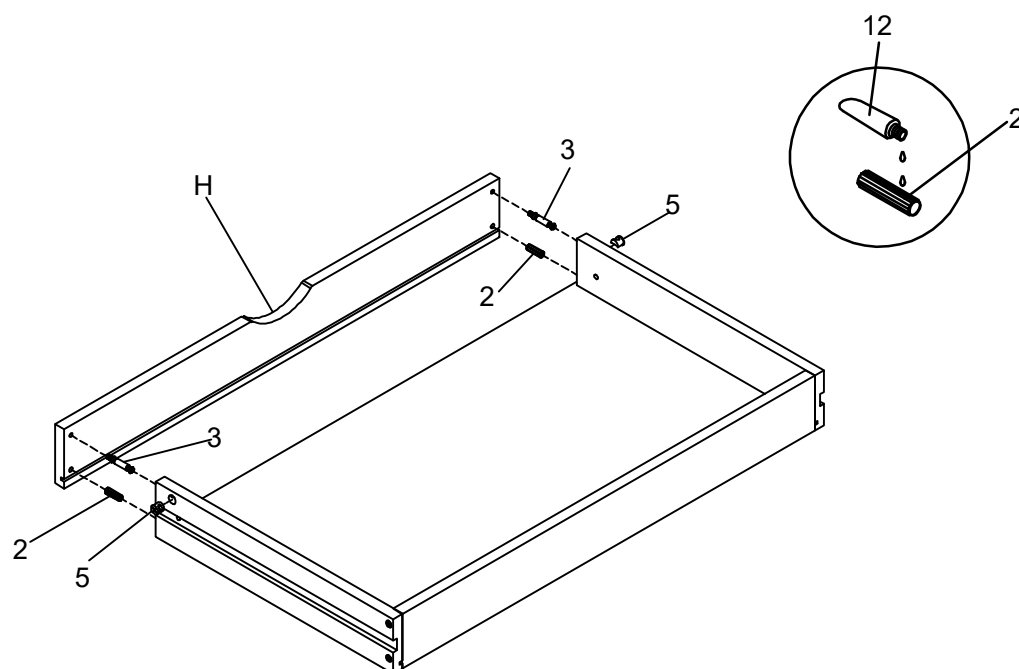


ASSEMBLY INSTRUCTIONS

STEP 5

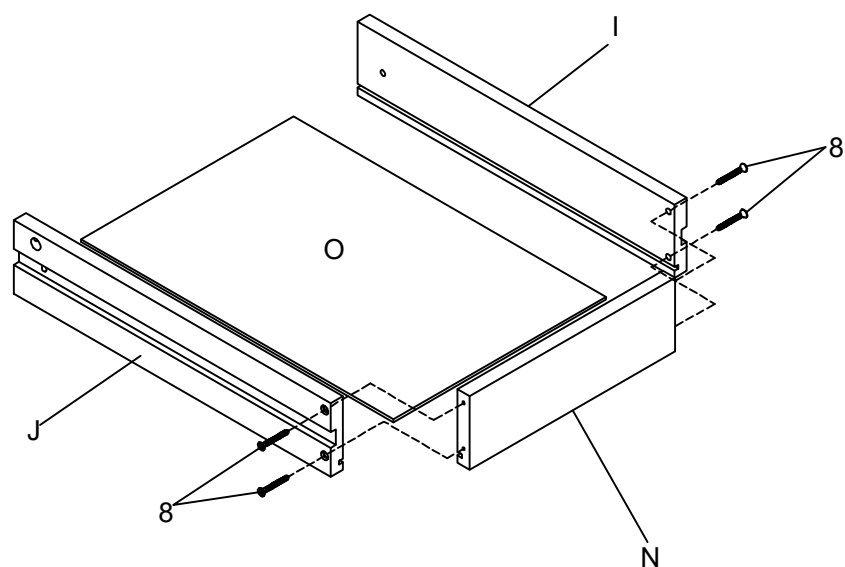


STEP 6

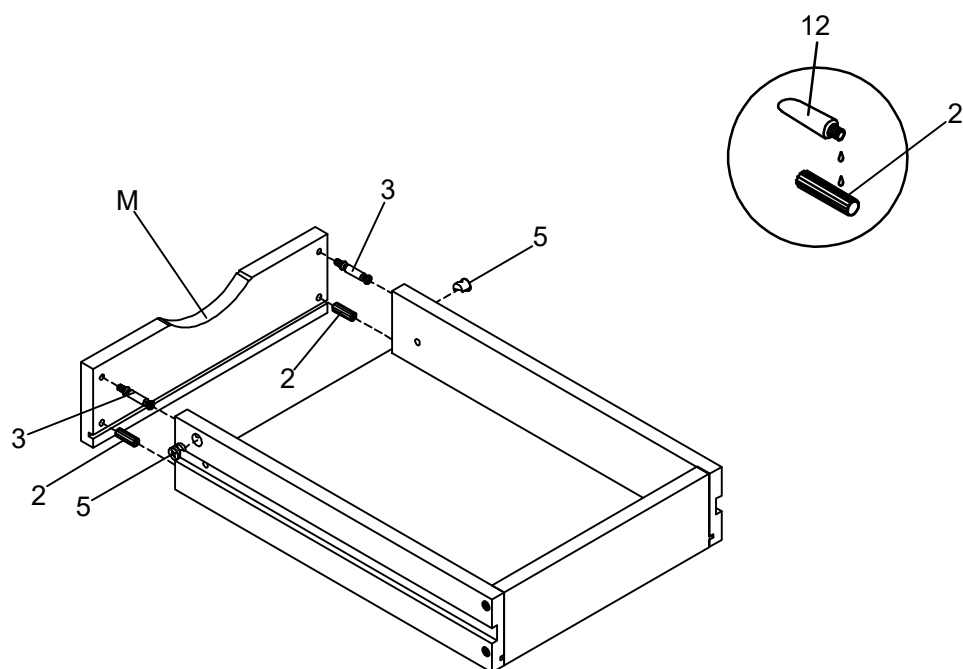


ASSEMBLY INSTRUCTIONS

STEP 7

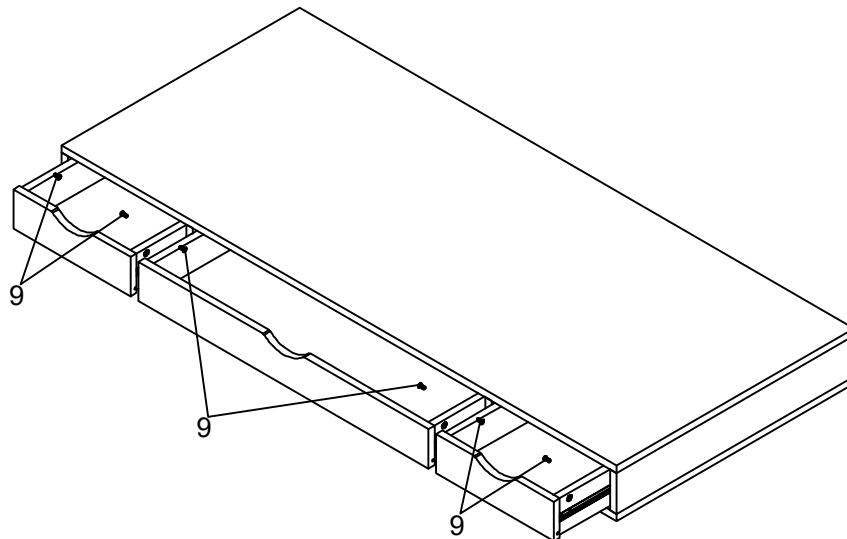


STEP 8

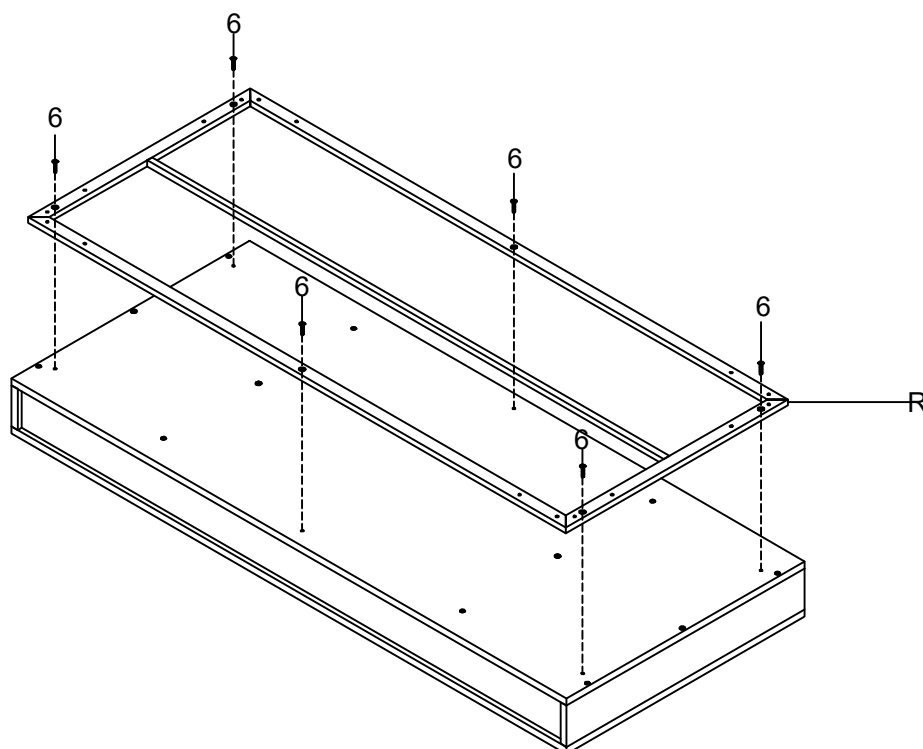


ASSEMBLY INSTRUCTIONS

STEP 9

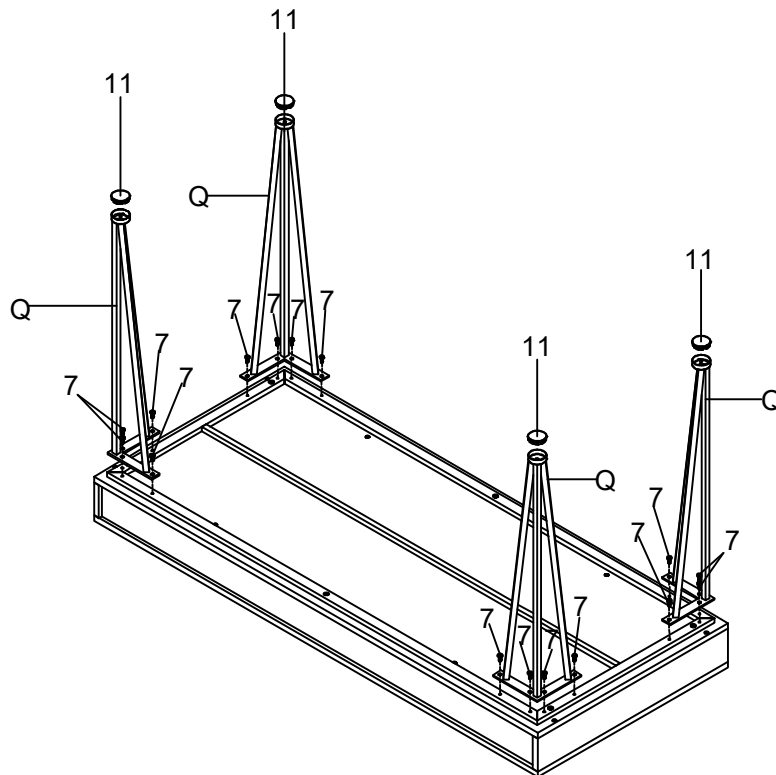


STEP 10



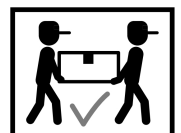
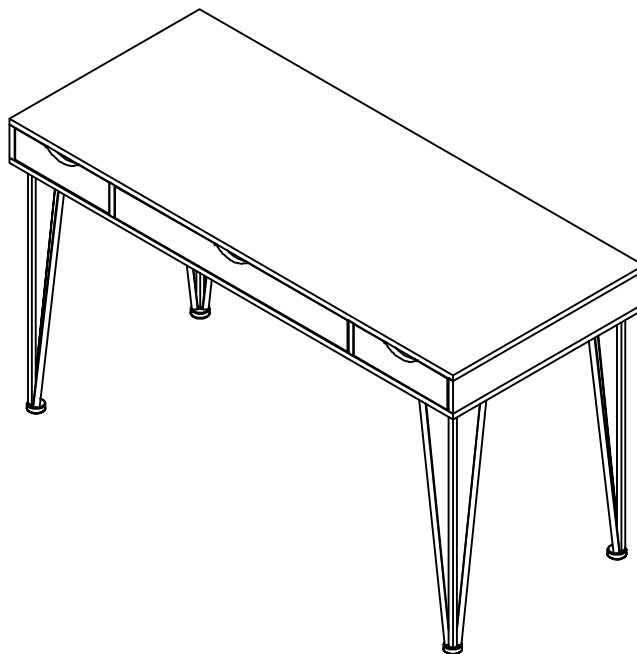
ASSEMBLY INSTRUCTIONS

STEP 11



STEP 12

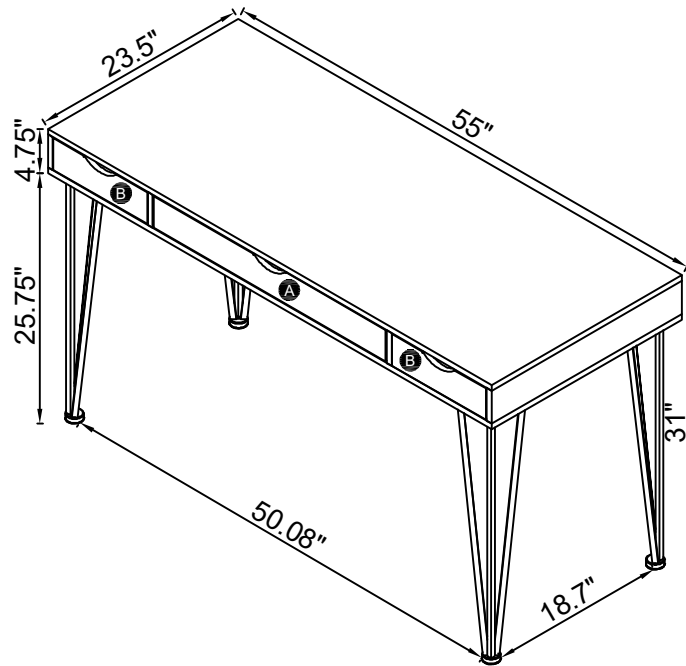
COMPLETE



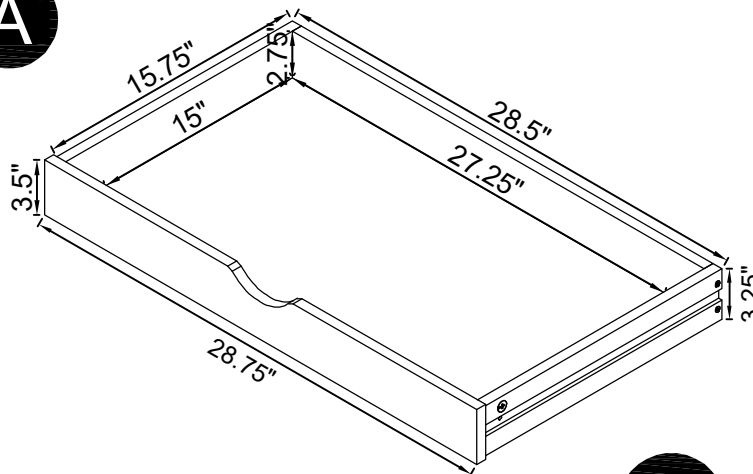
ASSEMBLY INSTRUCTIONS

Product Size : 1397 X 597 X 787 H (MM)

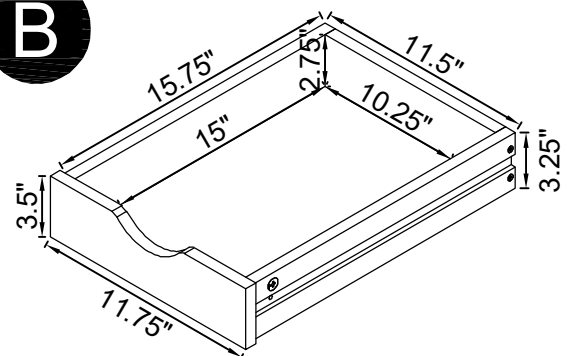
Product Size : 55" X 23.5" X 31"



A



B



Note : Dimension tolerance $\pm 5\%$