

CARE AND USE INSTRUCTIONS

Tools Required

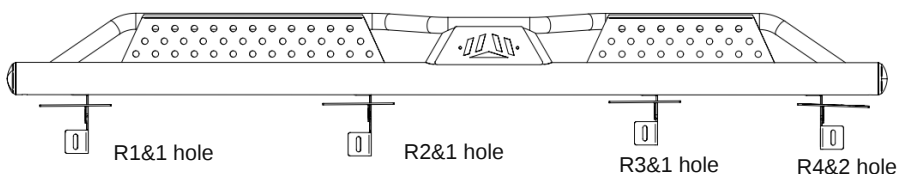
13mm/10mm Socket

Ratchet

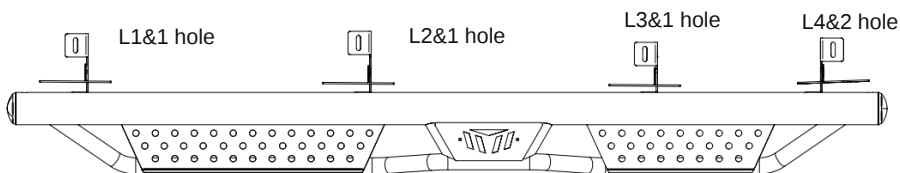
Torque Wrench

TB240017

Passenger Right Side



Front ←



Driver Left Side

Notes

Read this instruction carefully before starting installation.

Proper tools will improve the quality of installation and reduce the time required.

If missing parts or any damage found, please take a picture and contact us.

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Step 1:

1. Remove factory rock rails if equipped. Four mounting positions each side.
2. Remove (8) M6 hex nuts on rocker panel and (4) M8 hex bolts on body frame.

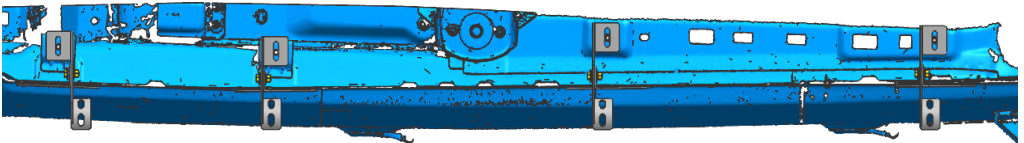
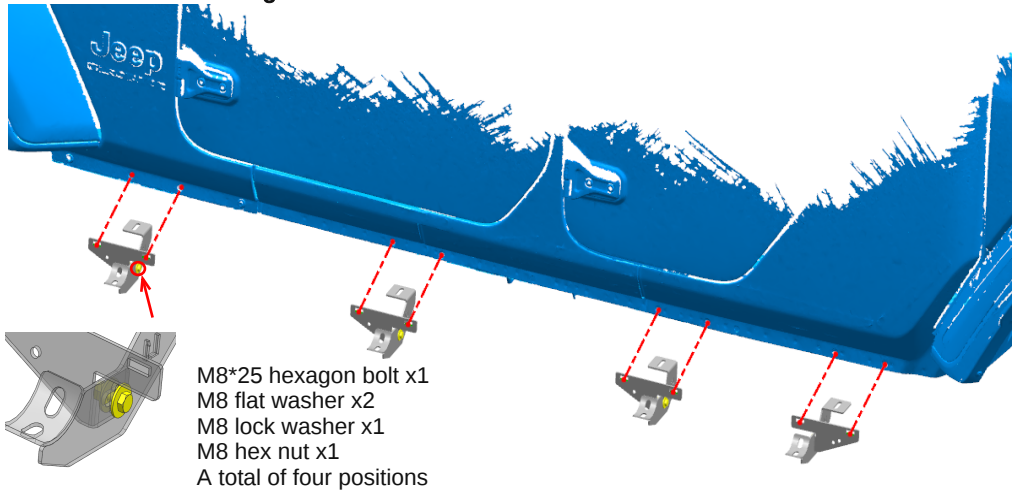
Note: The step bar and factory rock rail cannot coexist.

Step 2:

1. Attach the bracket to the joystick panel
2. Pair the square hole in the stand with the masked face on the joystick panel

Note: Driver left side is shown.

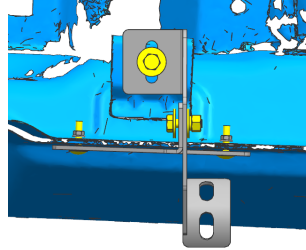
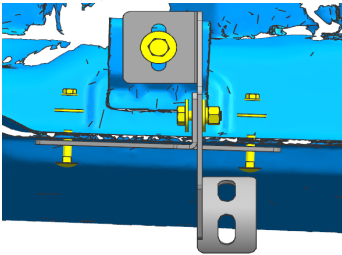
This is shown in the figure below



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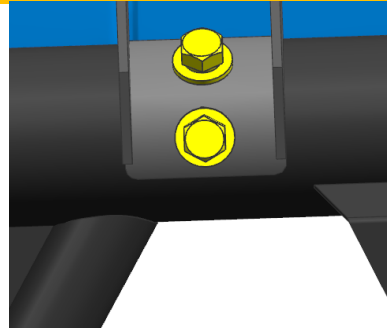
Step 3:

1. Secure the step bar on body frame with (4) M8 hex bolts, (3) M8 flat washers, (4) M8 lock washers.
2. Secure the step bar on rocker panel with (8) M6 carriage bolts, (8) M6 flat washers, (8) M6 hex nuts.



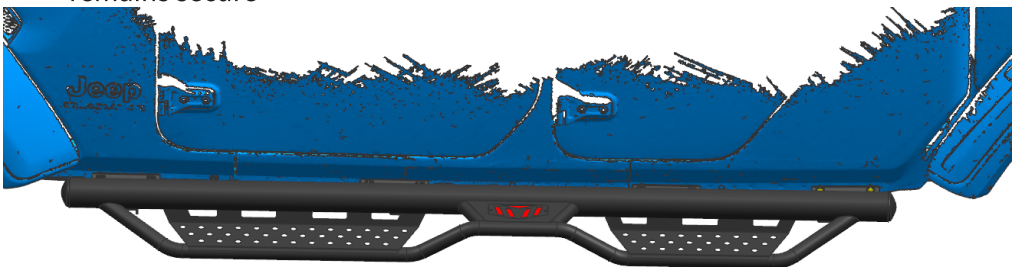
Step 4:

1. Secure the step bar on body frame with (3) M10 hex bolts, (3) M10 flat washers, (3) M10 lock washers.



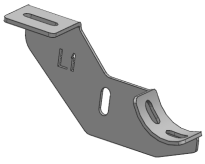
Step 4:

1. Tighten M8 hex bolts with 15 ft. lbs. torque.
2. Tighten M6 hex nuts with 7 ft. lbs. torque.
3. Tighten M10 hex nuts with 31 ft. lbs. torque.
4. After the step bar installed, periodic check to ensure all mounting hardware remains secure

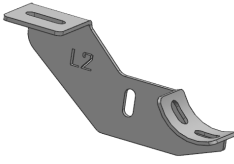


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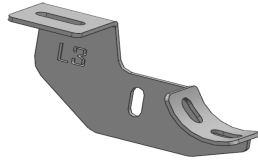
Part List:



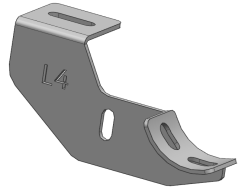
1 pcs



1 pcs



1 pcs



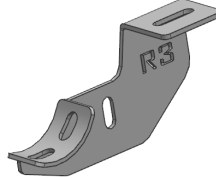
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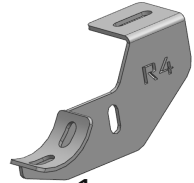
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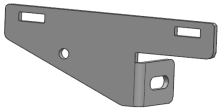
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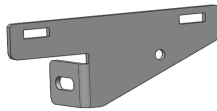
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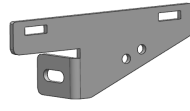
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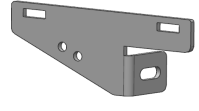
Driving side
bracket 1 x3pcs



Passenger side
bracket 1 x3pcs



Driving side
bracket 2 x1pcs



Passenger side
bracket 2 x1pcs



M8 Flat Washer

× 24



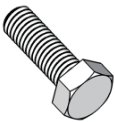
M6 Flat Washer

× 16



M10 Flat Washer

× 16



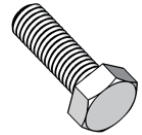
M8×30 Hexagon Bolt

× 16



M6 Carriage Bolt

× 16



M10×30 Hexagon Bolt

× 16



M6 Hexagon Nut

× 16



M8 Lock Washer

× 16



M10 Lock Washer

× 16



M8 Hexagon Nut

× 8