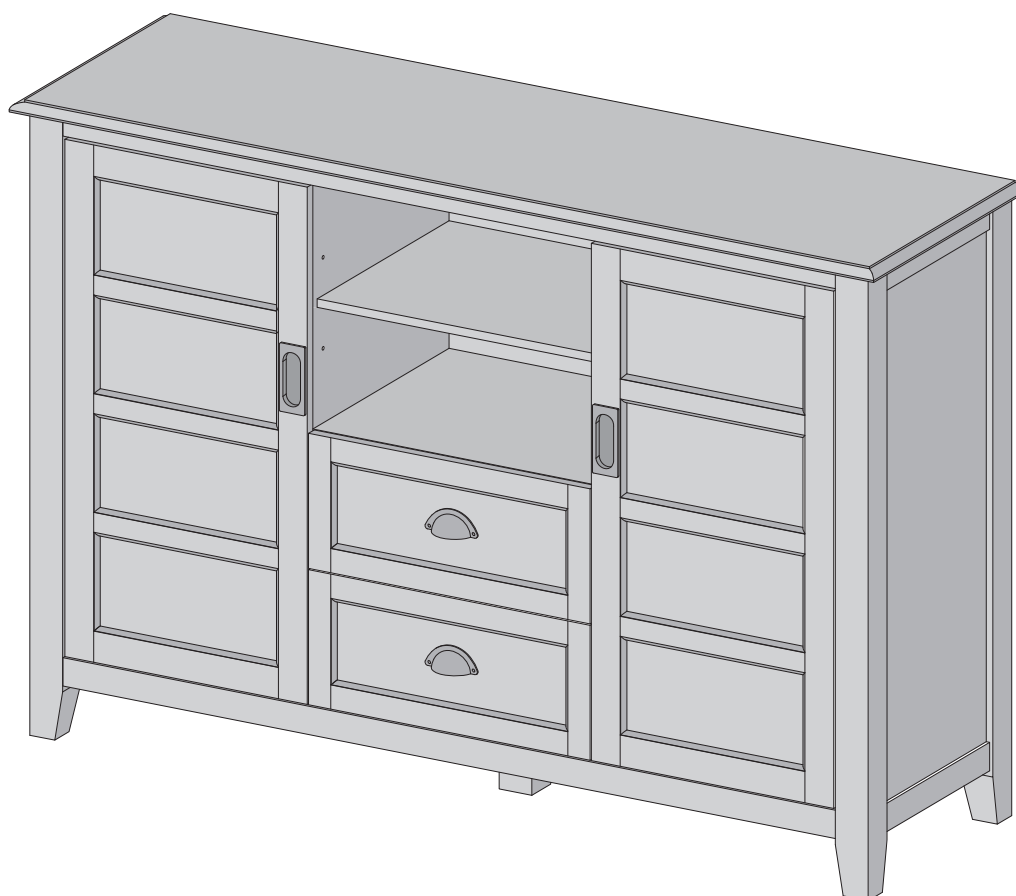
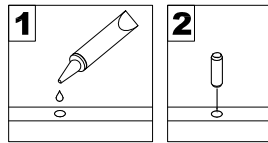


Assembly Instructions

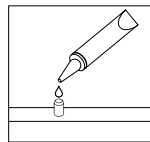


General Assembly Guidelines

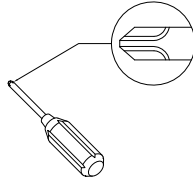
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are : wood dowels , screws and bolts.
- V. The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.



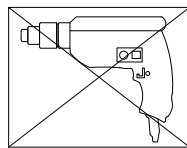
In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of the dowel before attaching parts together . Wipe away excess glue immediately.



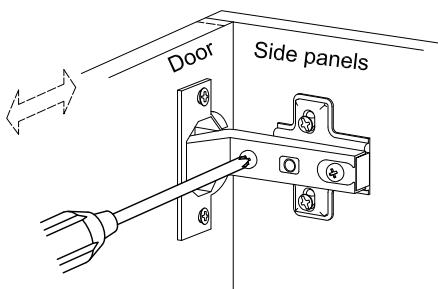
- VI. A Phillips head screwdriver is required for the assembly of this product .



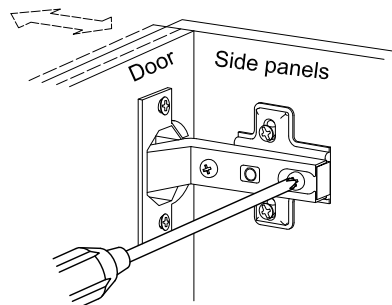
- VII. Power tools should not be used to assemble this product .



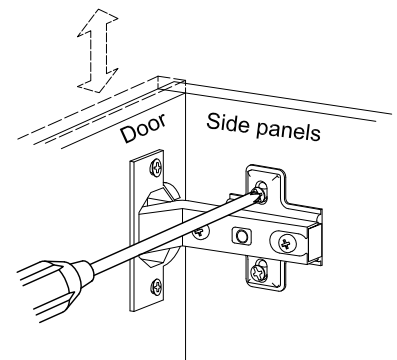
- VIII. Concealed Hinges has three-way adjustable.



Horizontal
by screw adjustment

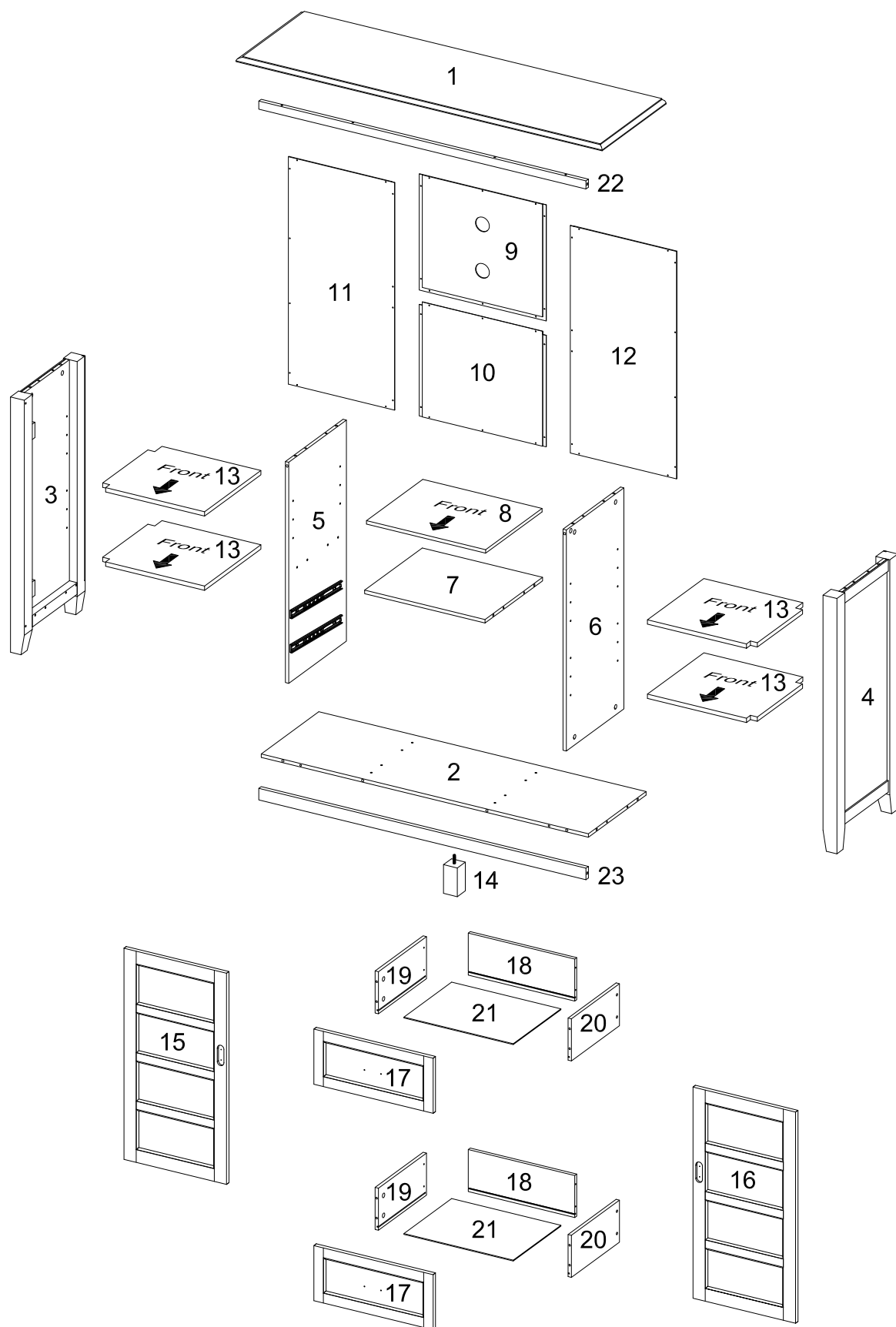


In-and-Out
by loosening the hinge-arm
mounting screw or via cam
adjustment

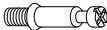
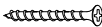
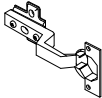
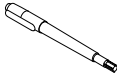


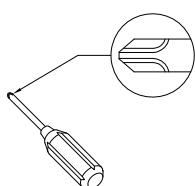
Vertical
Via slots in the mounting
plate or via cam adjustment

Parts List



Hardware List

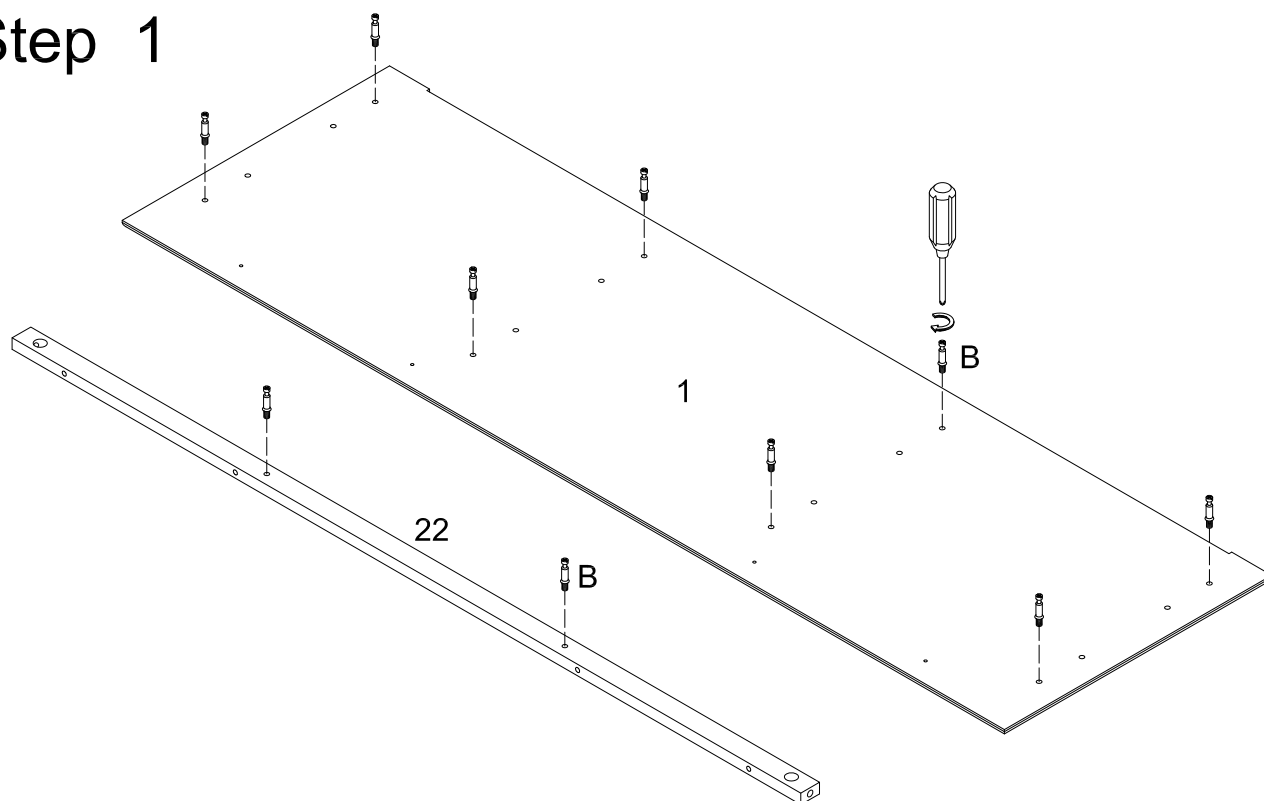
A		Ø6x30mm	Wooden dowel	22 pcs
B		Ø6x32mm	Cam bolt	38 pcs
C		Ø15x9.5mm	Cam lock	38 pcs
D		Ø2.5x12mm	Screw	33 pcs
E		Ø4x25mm	Screw	12 pcs
F			Hinge	4 pcs
G		Ø4x12mm	Screw	24 pcs
H			Handle	2 pcs
J		Ø3x12mm	Screw	4 pcs
K		Ø8x5x16mm	Shelf support pin	20 pcs
L			Handle	2 pcs
M		Ø3x12mm	Bolt	4 pcs
N			Sticker	38 pcs
P			Glue tube	1 pc
Q			Touch-up marker	1 pc



Philips head screwdriver required for assembly
(not included)

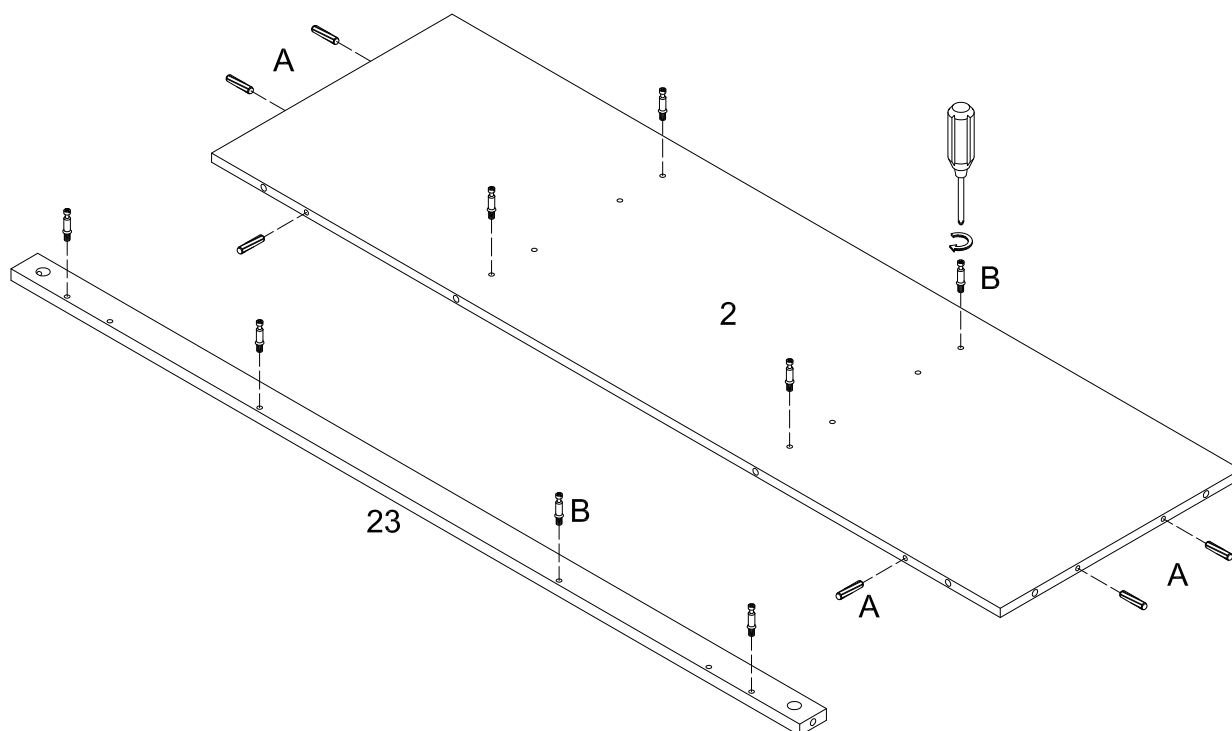
*The hardware quantities listed above are required for proper assembly.
Some extra hardware may also have been included.*

Step 1



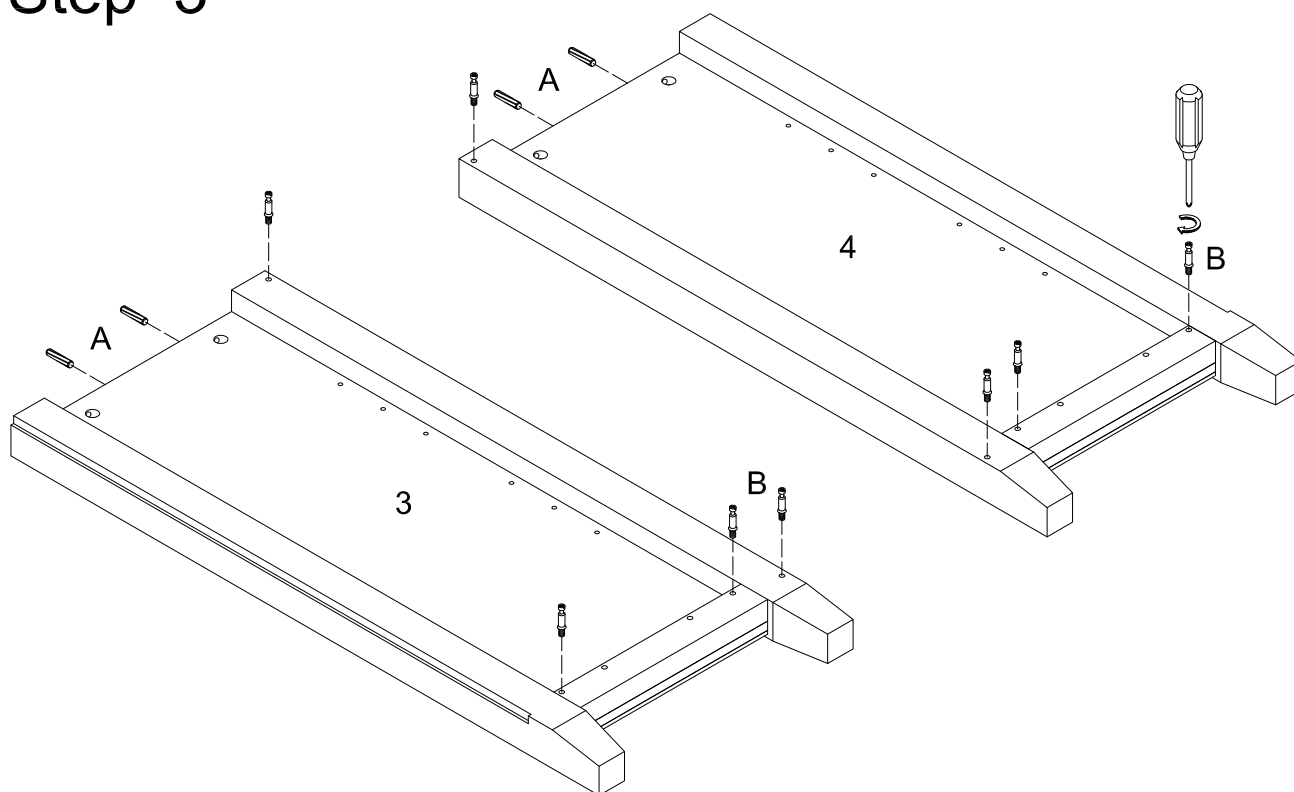
Insert the wood dowel (A) and cam bolts (B) to the top panel (1) and slat (22).

Step 2



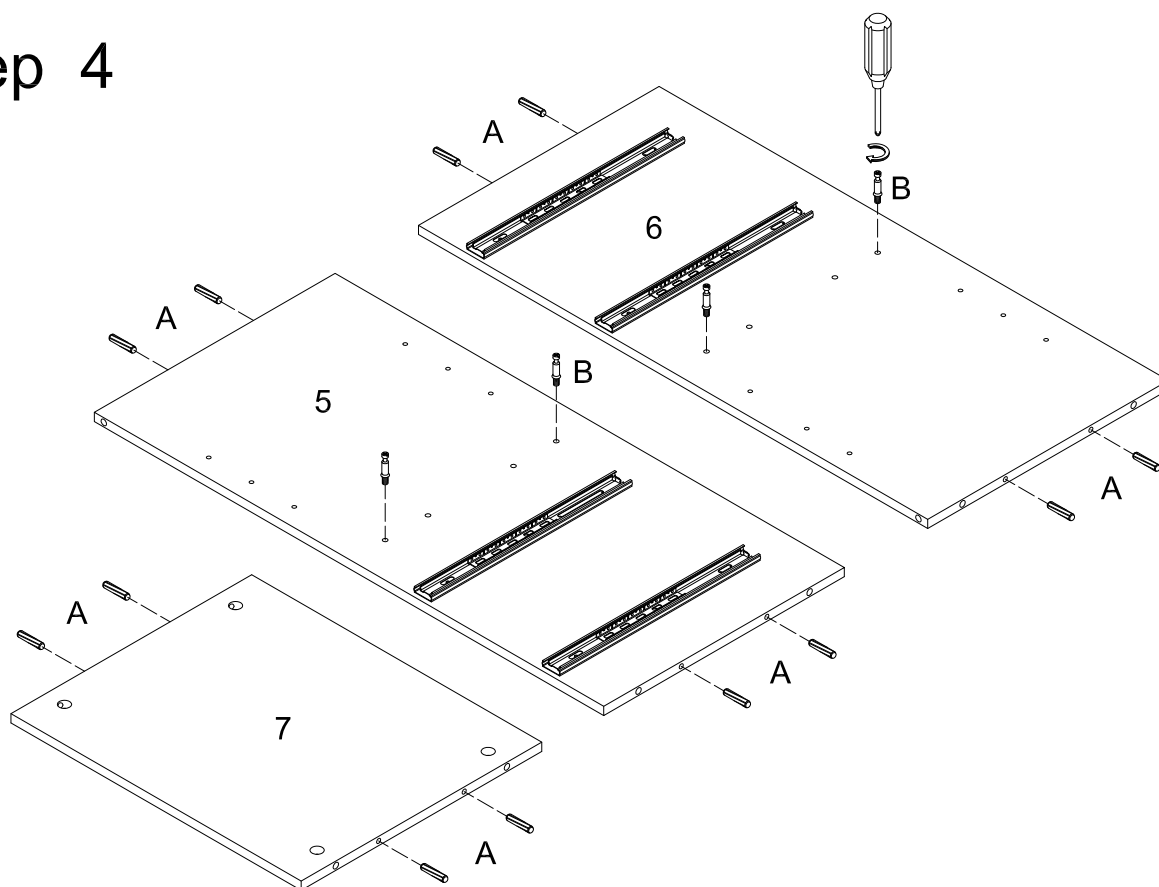
Insert the wood dowel (A) and cam bolts (B) to the bottom panel (2) and slat (23).

Step 3



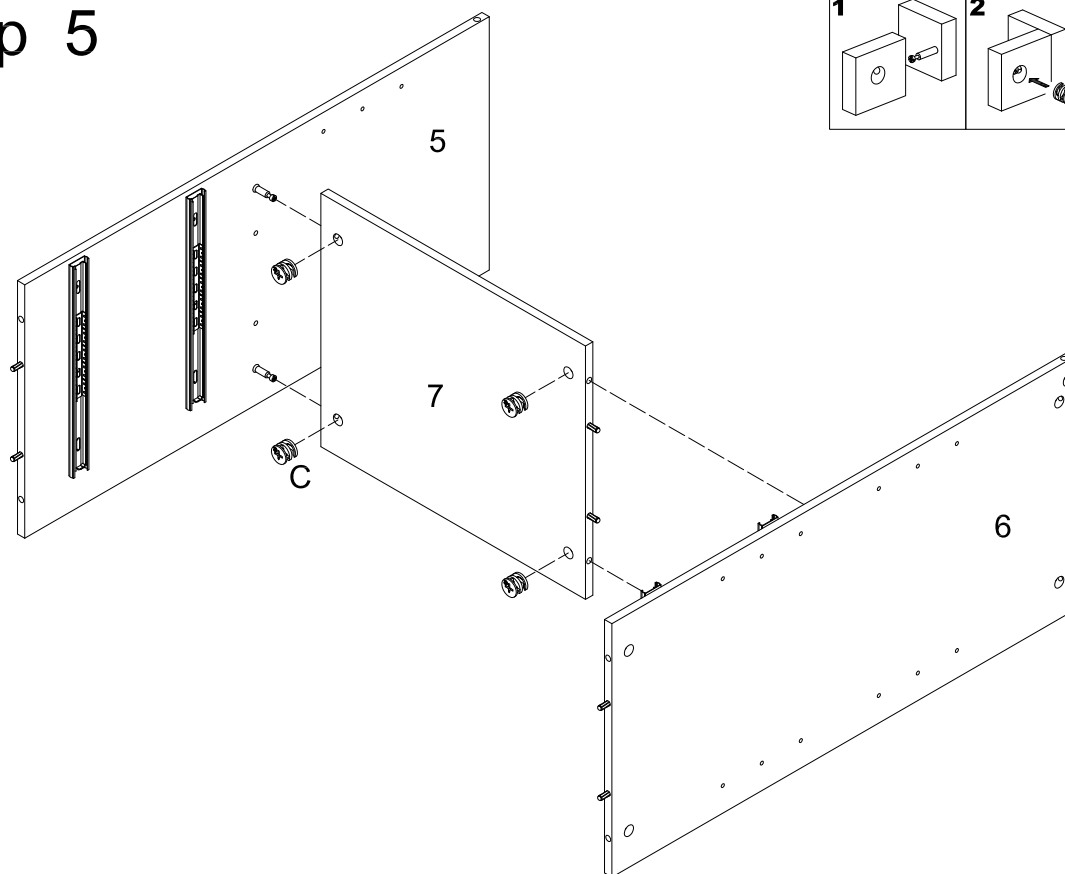
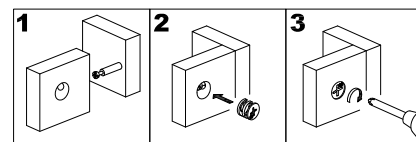
Insert the wood dowel (A) and cam bolts (B) to the legs (3,4).

Step 4



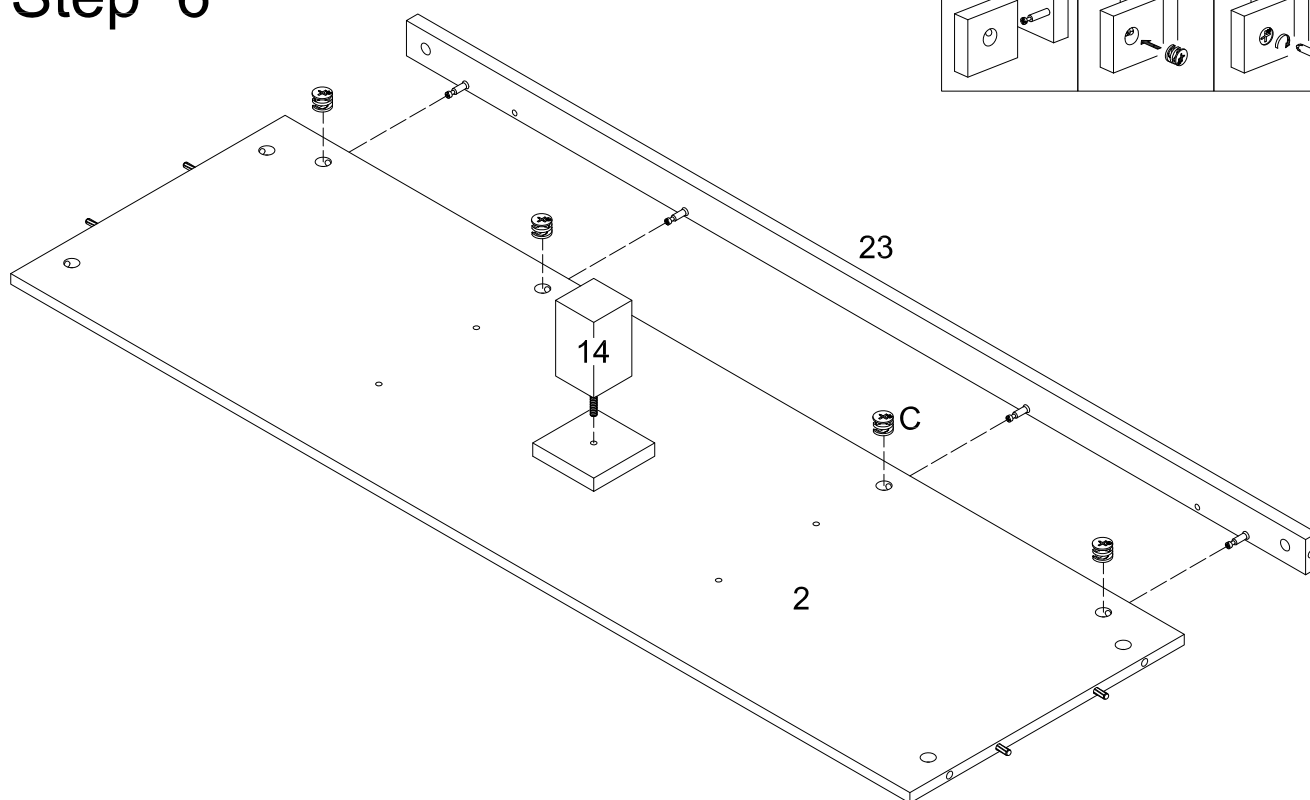
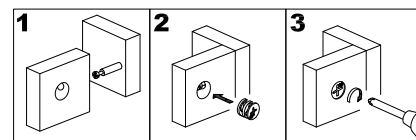
Insert the wood dowel (A) and cam bolts (B) to the side panels (5,6) and panel (7).

Step 5



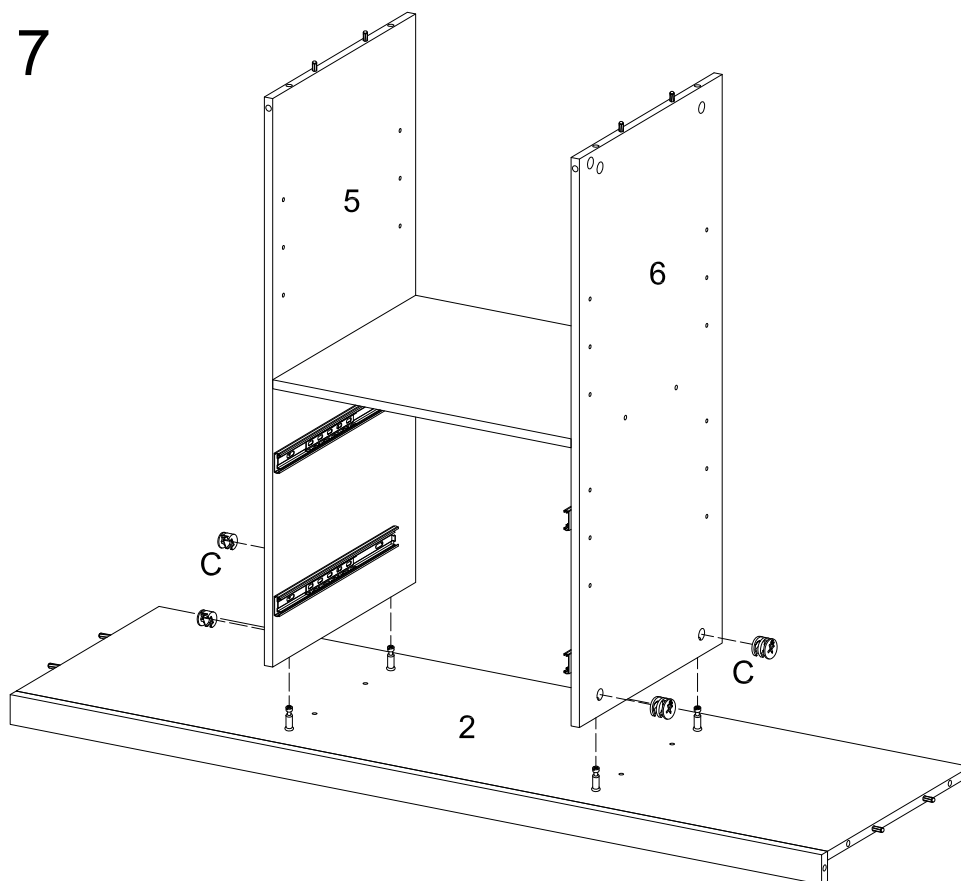
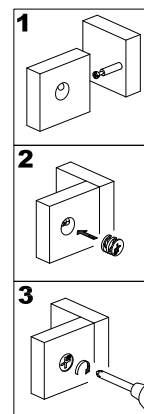
Assemble the support panel (6) to the side panels (5,6) and secure it by cam locks (C).

Step 6



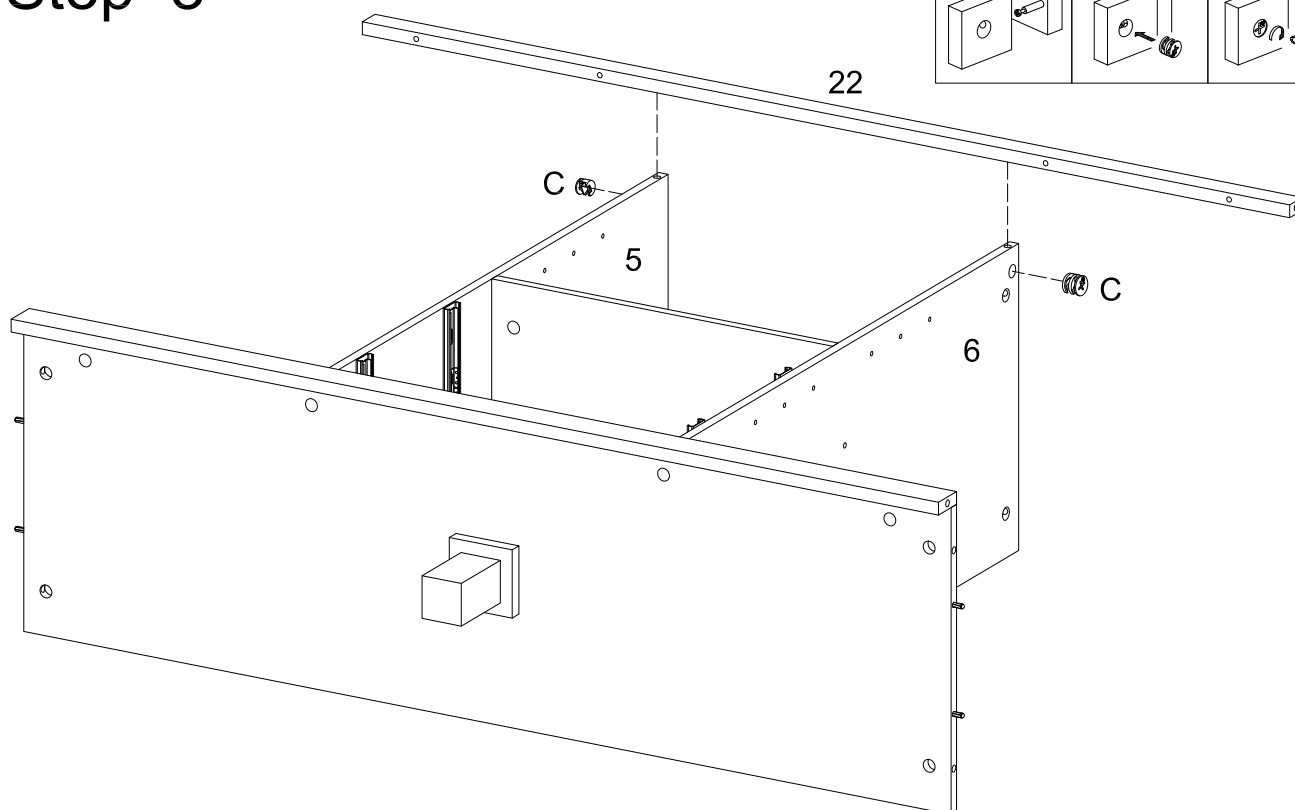
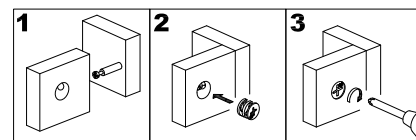
Attached the support beam (23) to the bottom panel (2) and secure it by the cam locks (C).
Screw support legs (14) into bottom panel (2).

Step 7



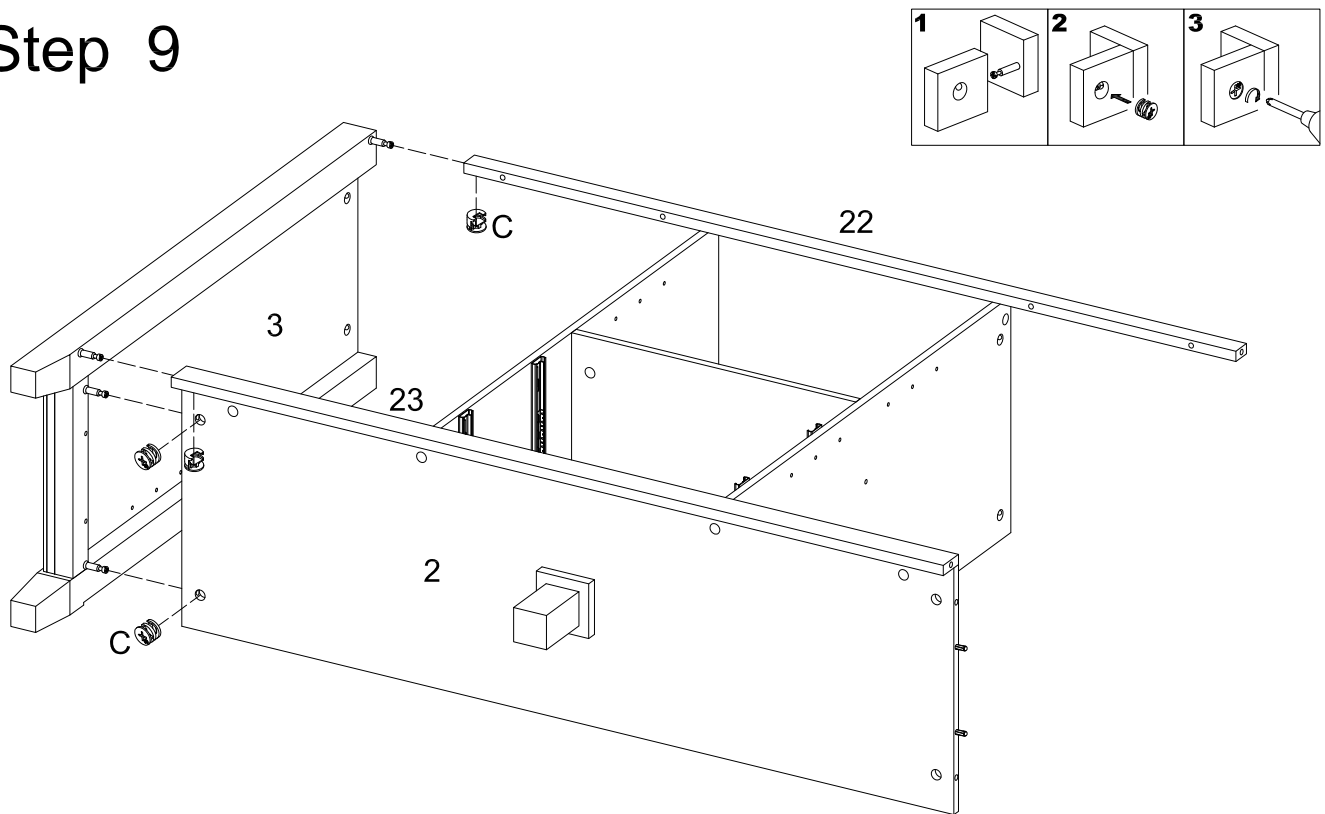
Attached the side panels (5,6) to the bottom panel (2) and secure it by the cam locks (C).

Step 8



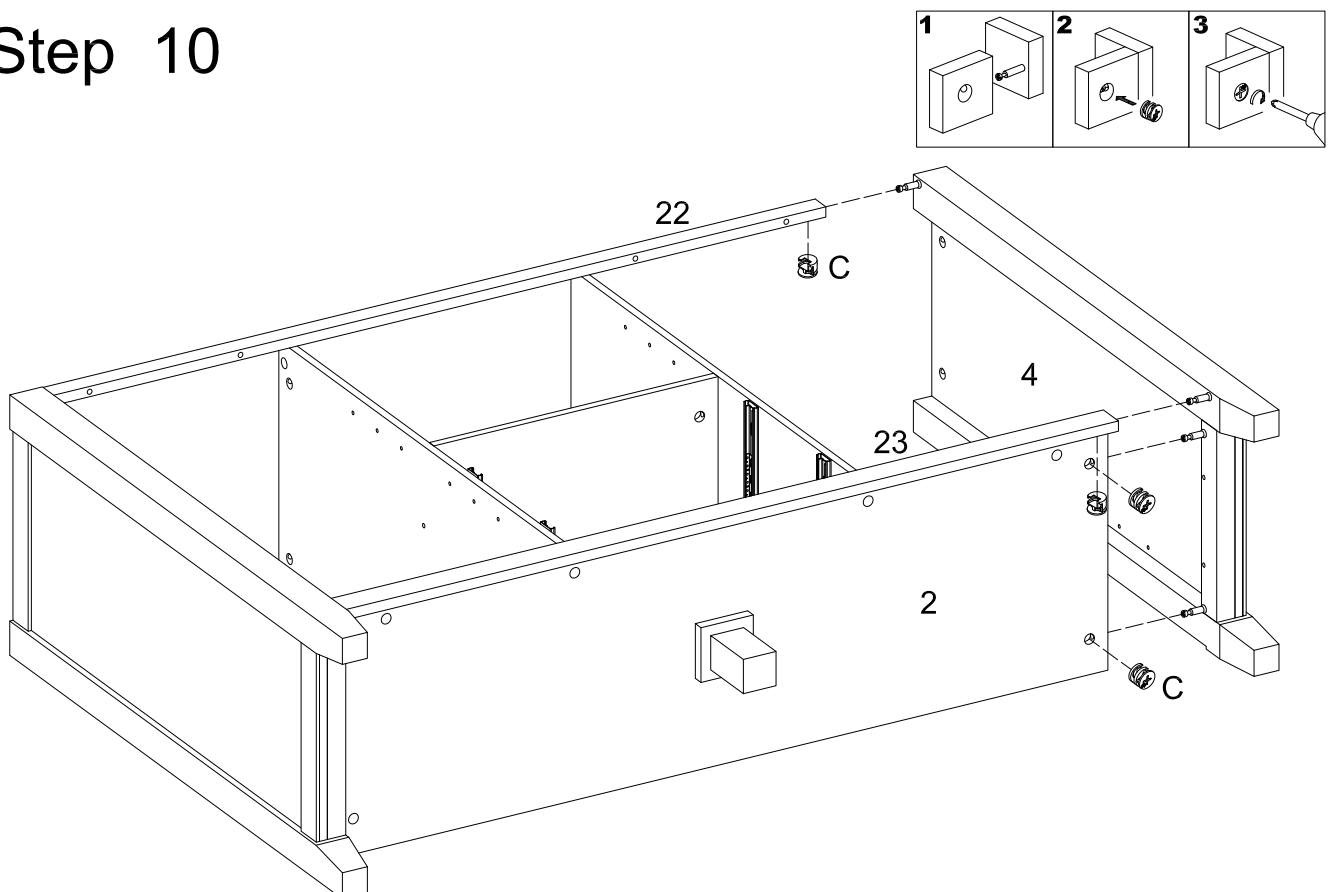
Attached the support beam (22) to the side panels (5,6) and secure it by the cam locks (C).

Step 9



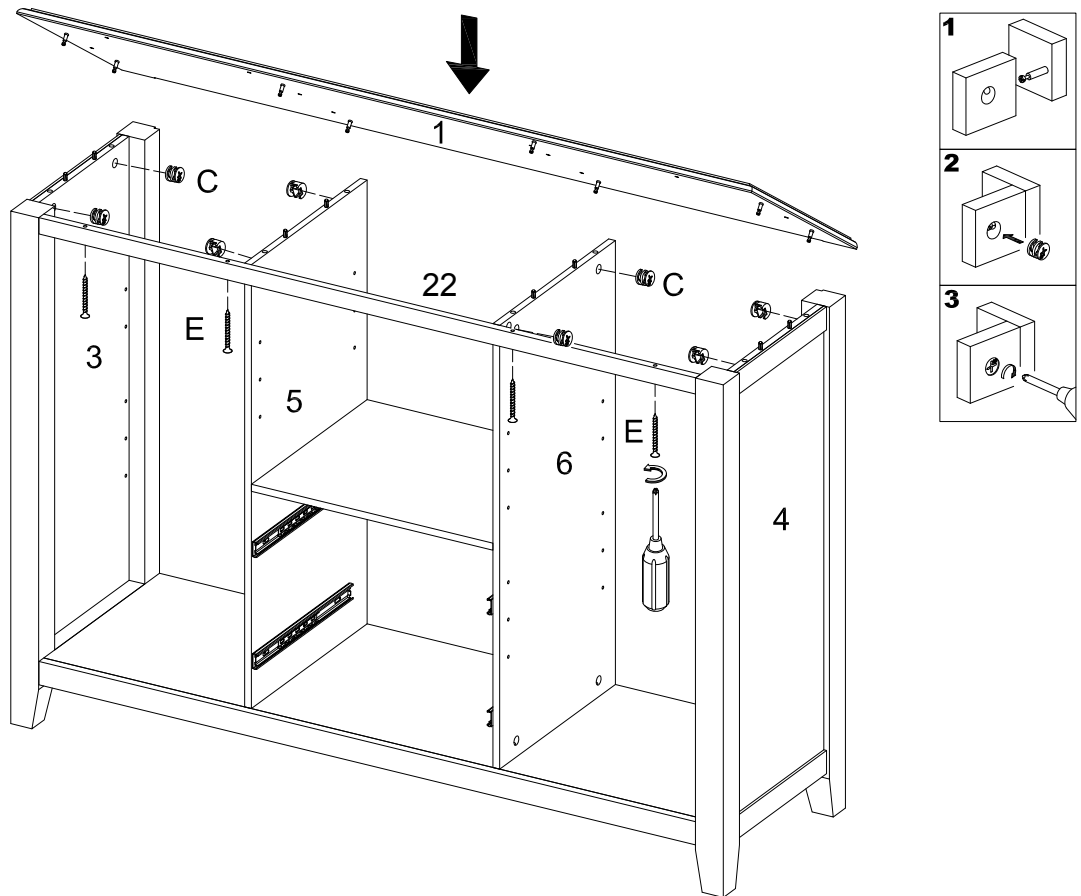
Attached the leg (3) to the bottom panel (2) and the support beam (22) and secure it by cam locks (C).

Step 10



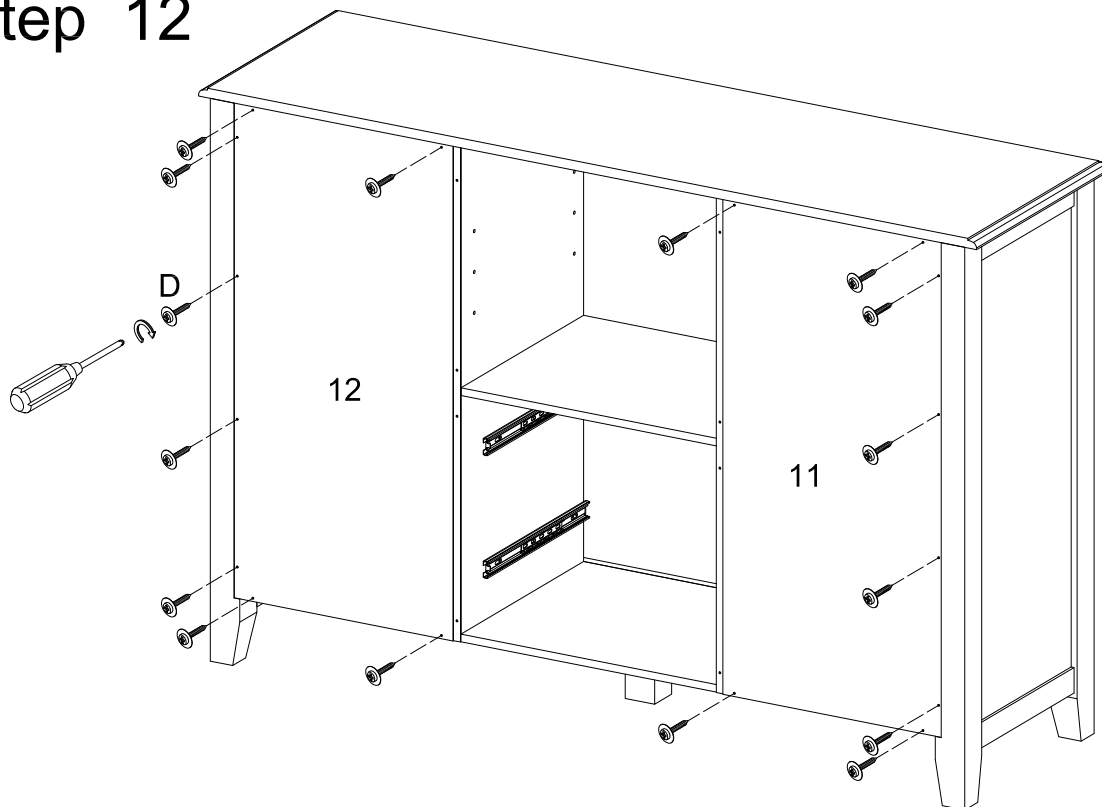
Attached the leg (4) to the bottom panel (2) and the support beam (22) and secure it by cam locks (C).

Step 11



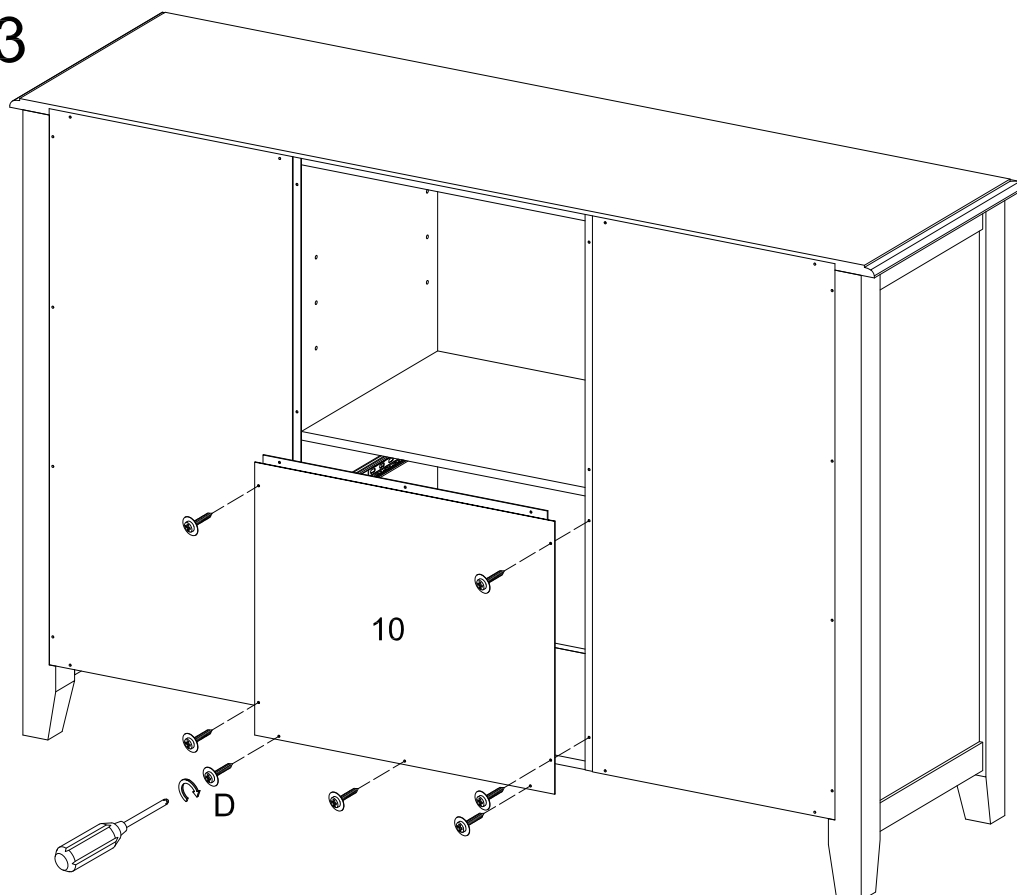
Place the top panel (1) on top of the side panels (3,4,5,6) and secure it by cam locks (C). Assemble the top panel (1) to the support beam (22) and secure it by screw (E).

Step 12



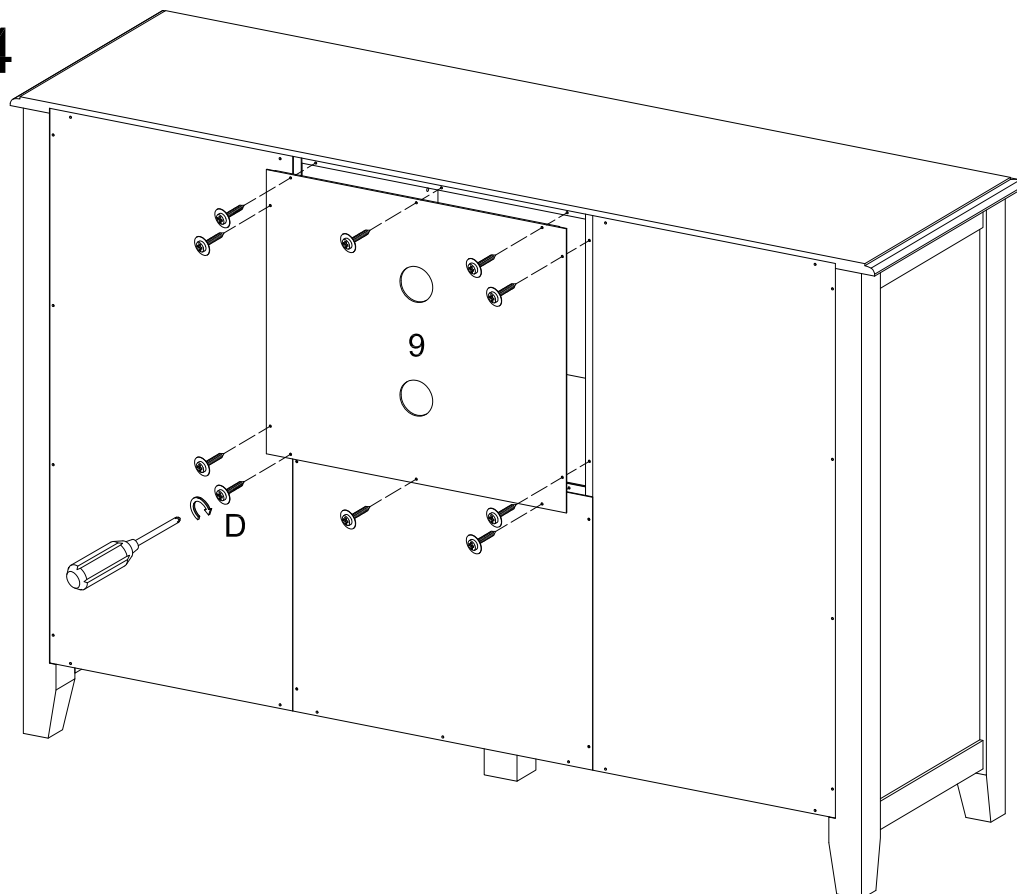
Secure back panels (11,12) using screws (D). Tighten screws (D) with a screwdriver.

Step 13



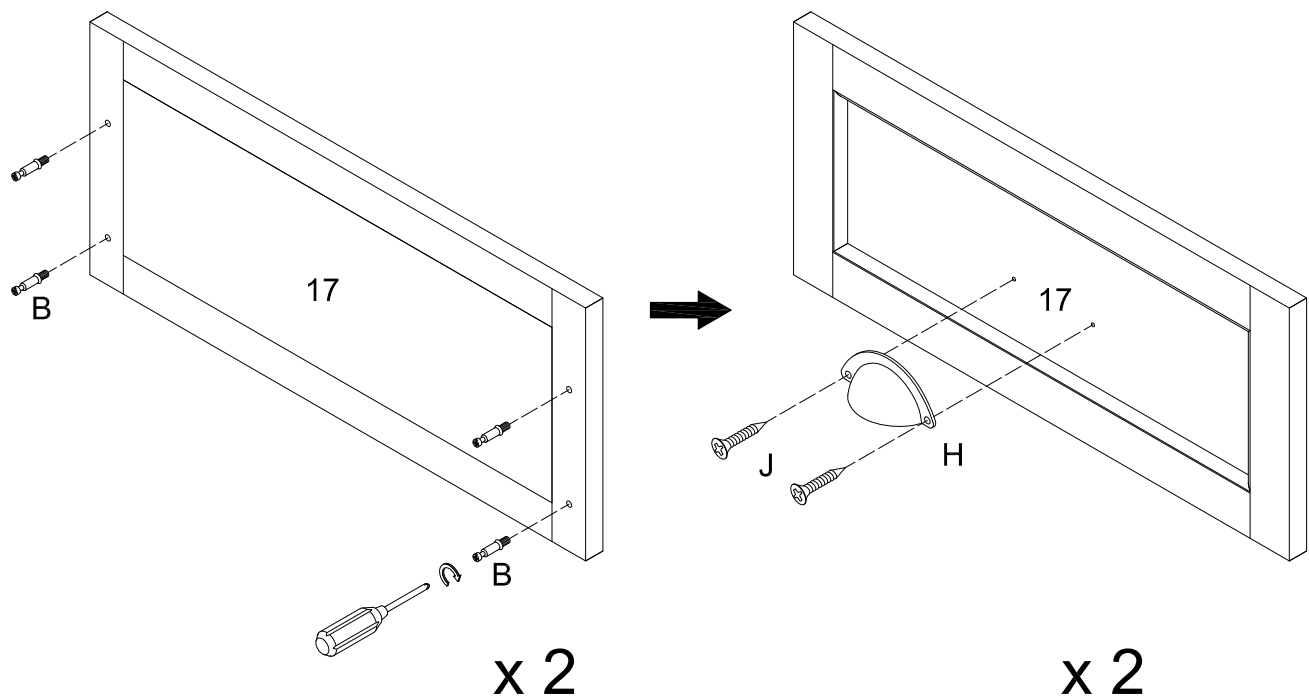
Secure back panel (10) using screws (D). Tighten screws (D) with a screwdriver.

Step 14



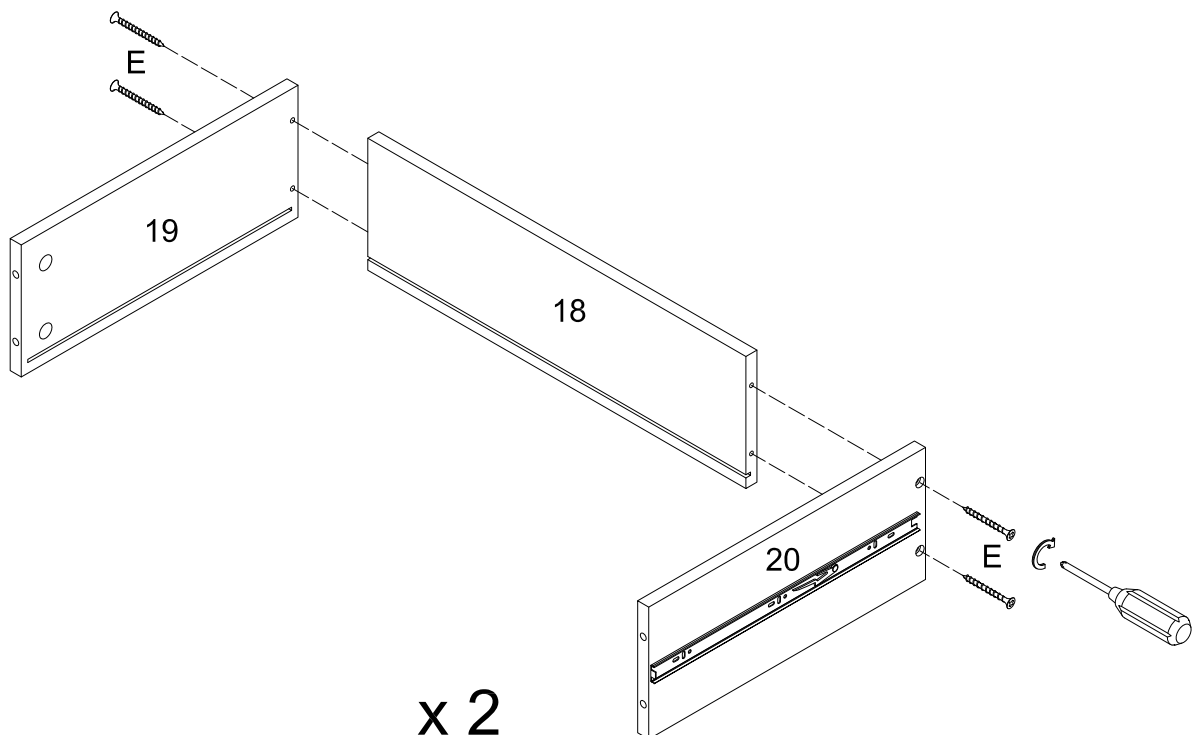
Secure back panel (9) using screws (D). Tighten screws (D) with a screwdriver.

Step 15



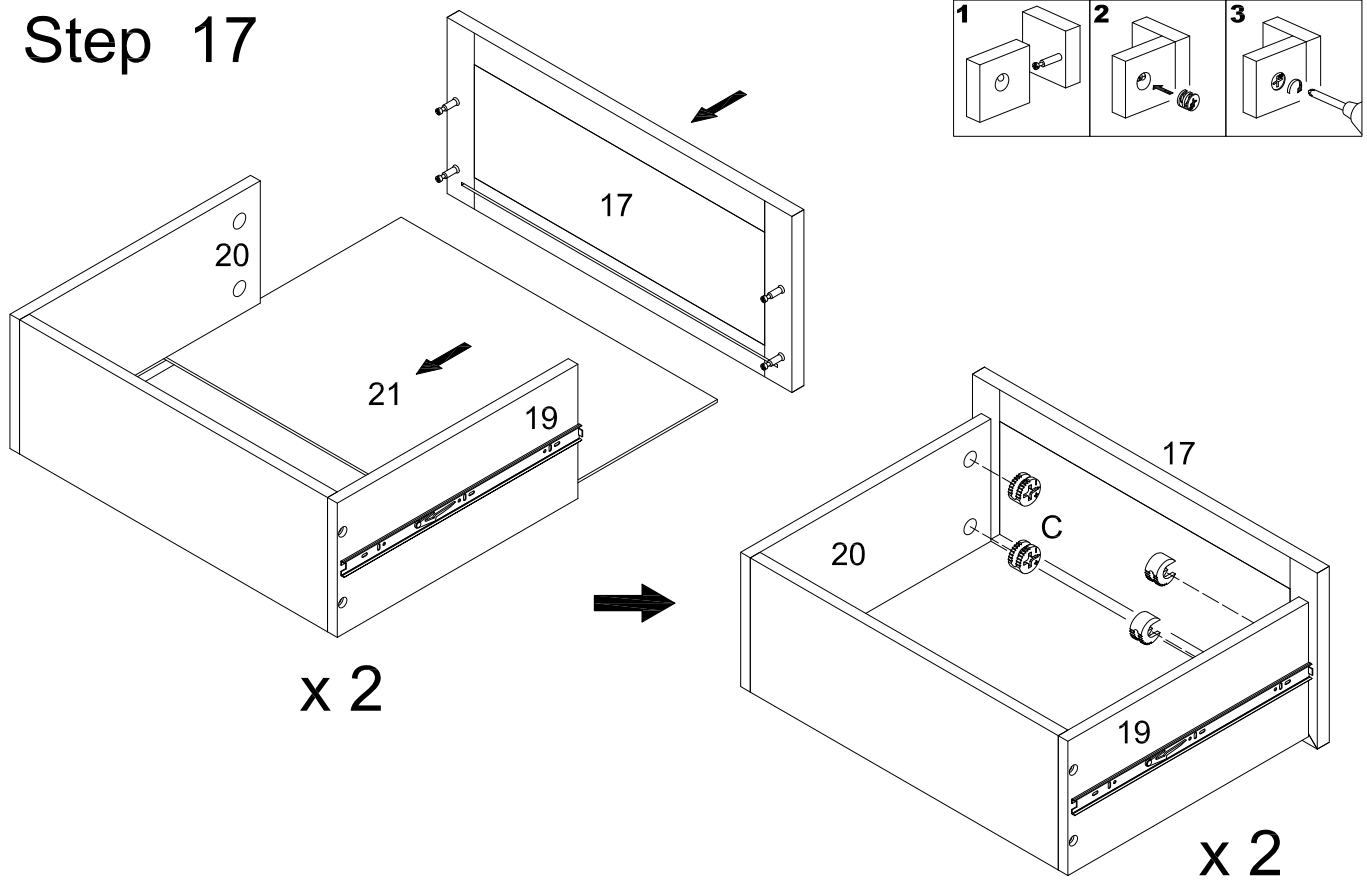
Secure cam bolts (B) into panel (17), Attach handles (H) to panel (17) using bolts (J). Tighten cam bolts (B) and bolts (J) with a screwdriver.

Step 16



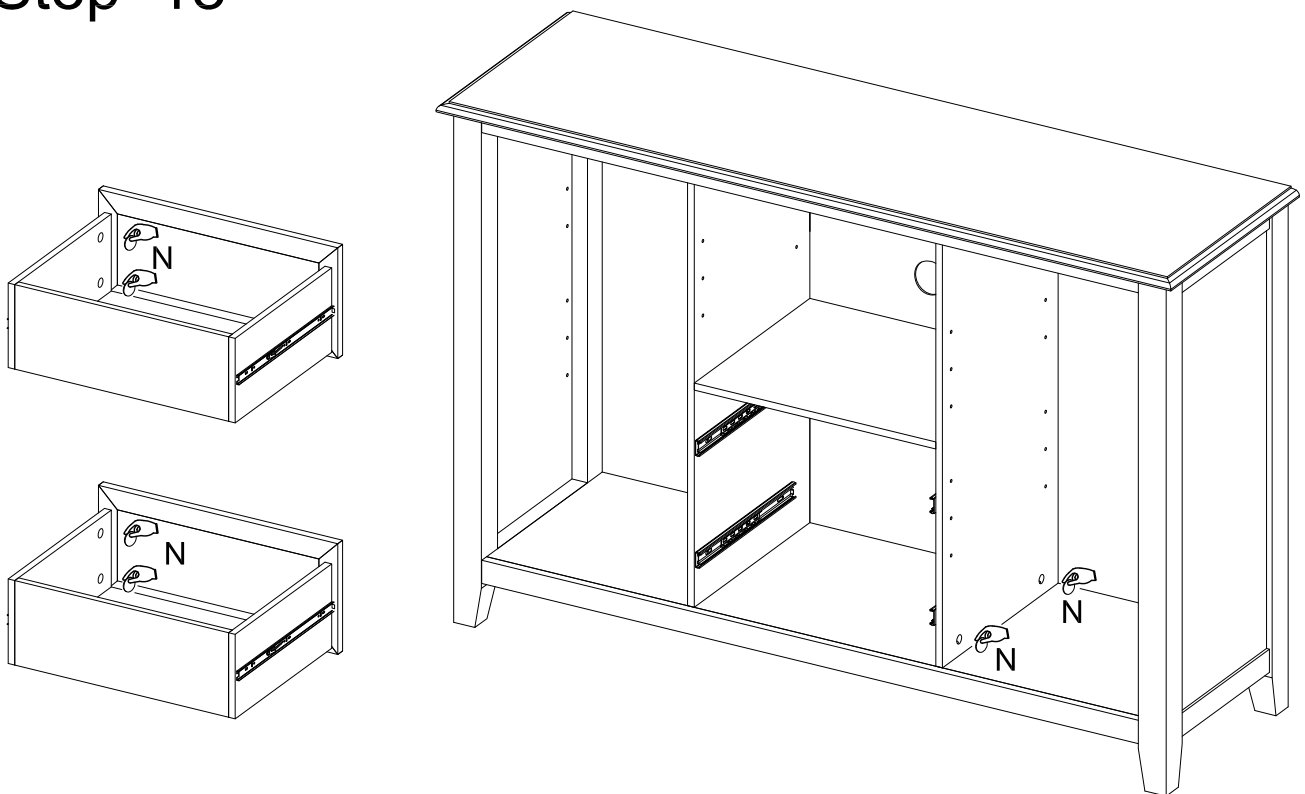
Attach panels (19, 20) to panel (18) using screws (E). Tighten screws (E) with a screwdriver.

Step 17



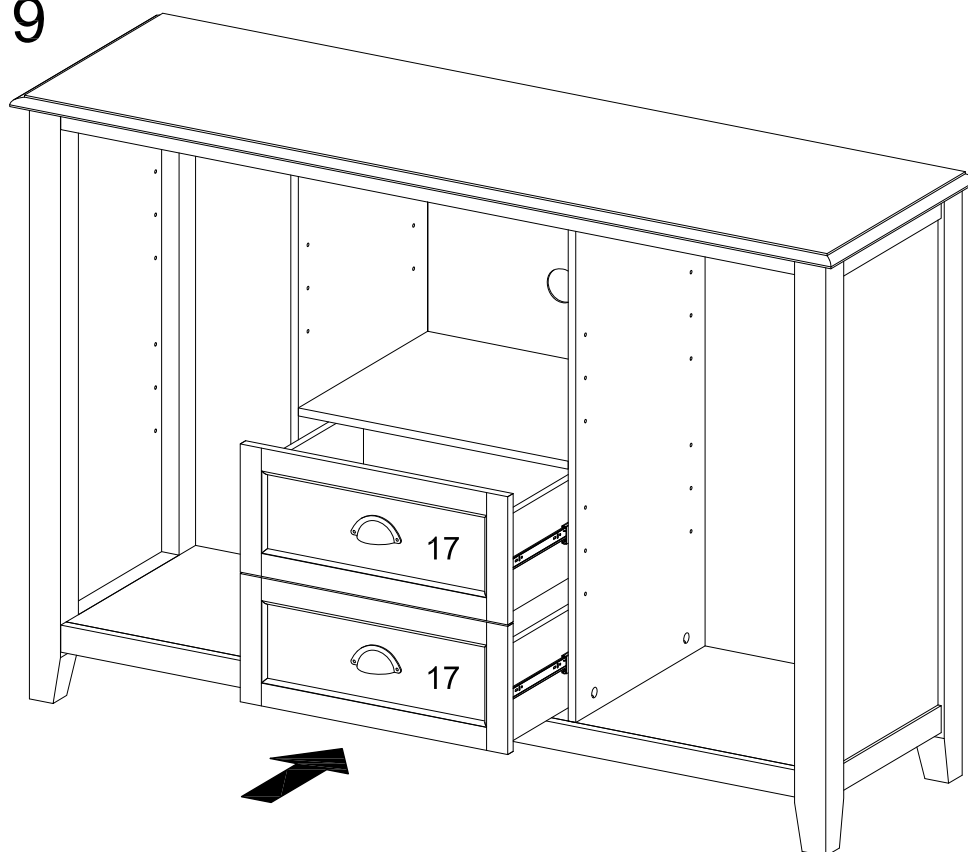
Inserts the drawer bottom panels (21) to the slots of the drawers side panel (19,20). Attached the drawers side panel (19,20) to the drawers front panel (21) and secure it by cam locks (C).

Step 18



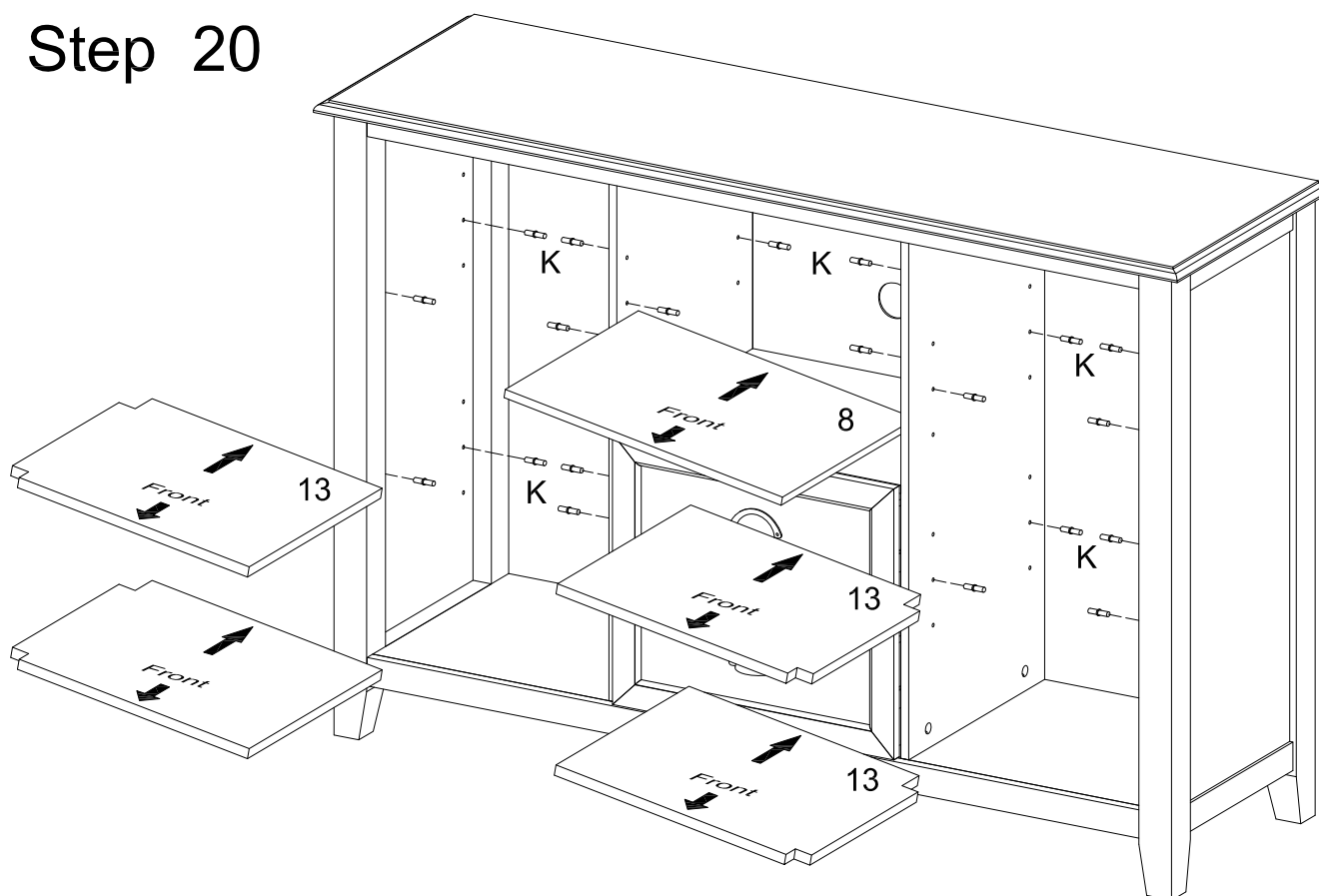
Use the stickers (N) to cover the cam locks of the unit.

Step 19



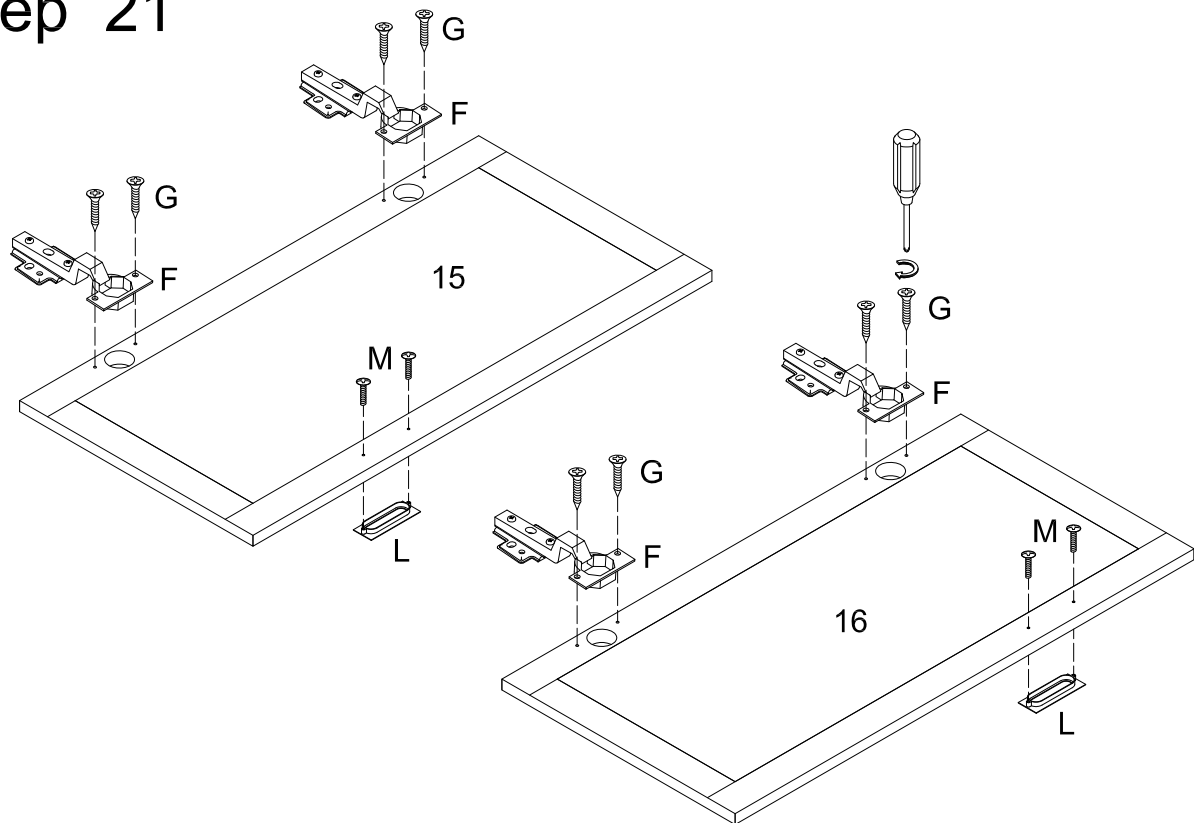
Slide in the the drawers to the unit carefully.

Step 20



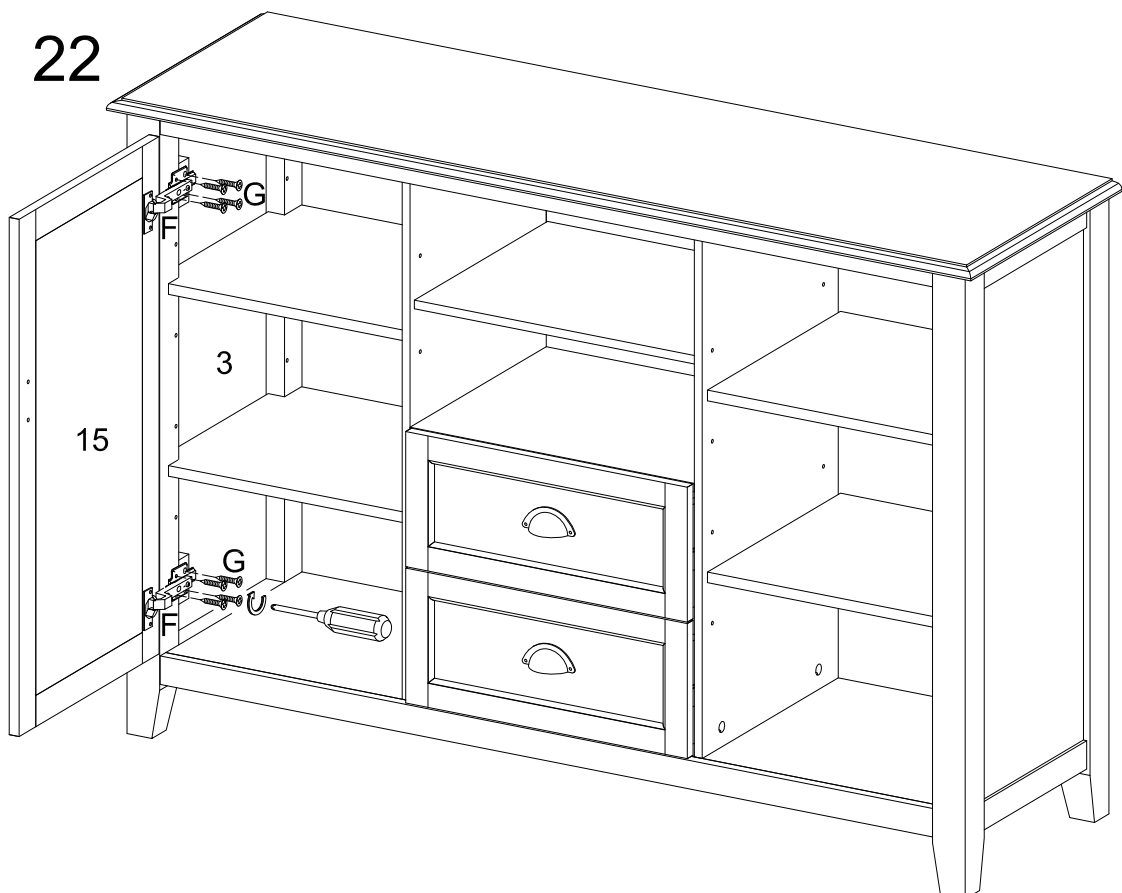
Inserts the shelf support pin (K) to the side panels and place the shelf (8, 13) on top.

Step 21



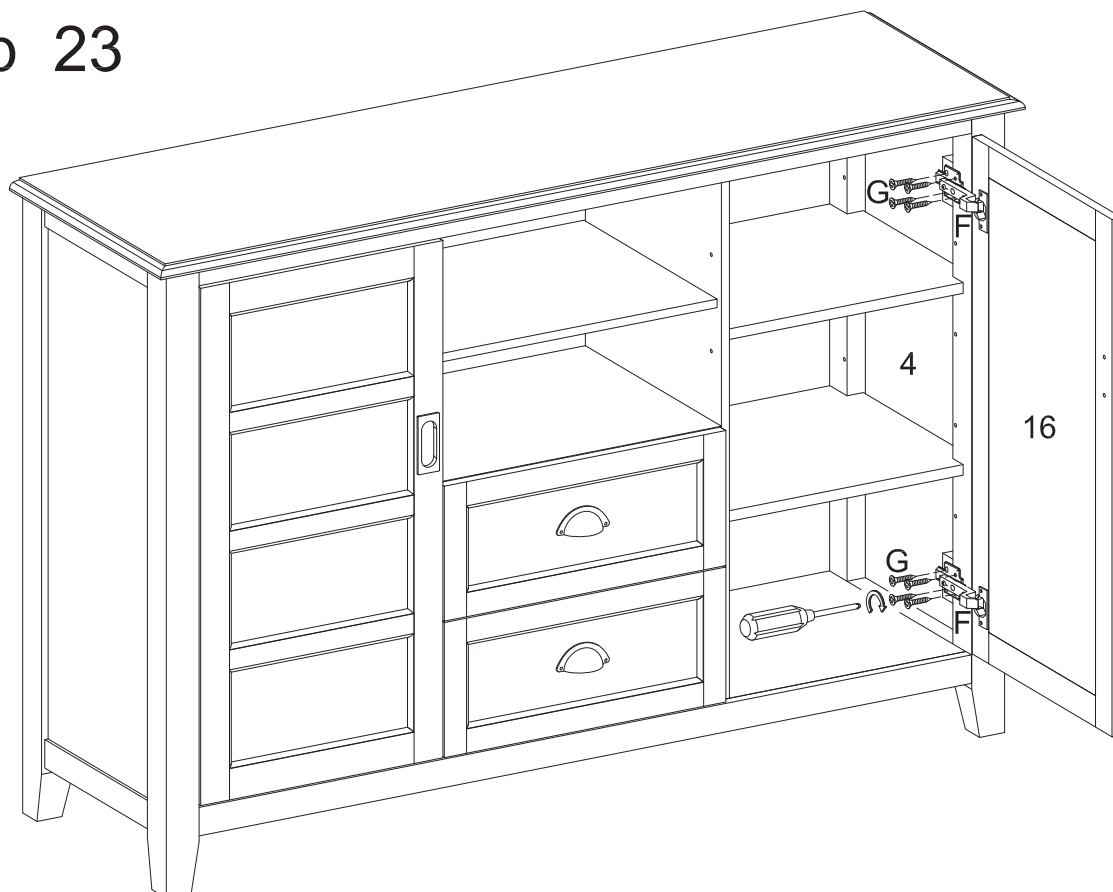
Attached the hinge (F) to the doors (15, 16) and secure it by screw (G). Attach handle (L) to drawer the doors (15,16) using bolts (M). Tighten screws (G) and bolts (M) with a screwdriver.

Step 22



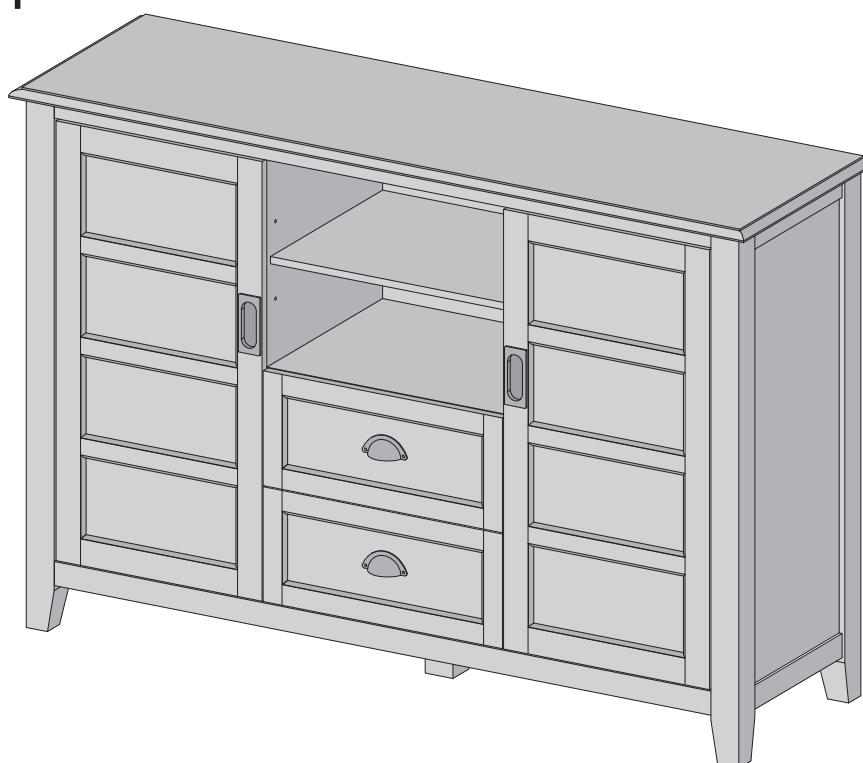
Assemble the door (15) to the leg (3) by using screw (G).

Step 23



Assemble the door (16) to the leg (4) by using screw (G).

Step 24



Final Assembly