ASSEMBLY INSTRUCTIONS

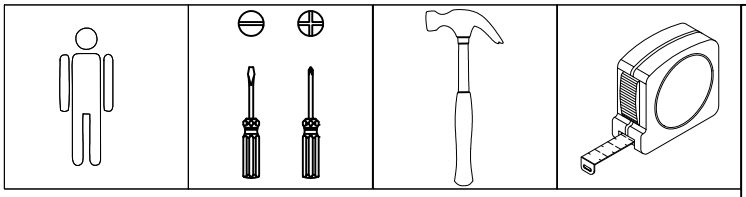
Please use this QR code to access our assembly video for this Product, via YouTube. If any issue, please contact us directly.

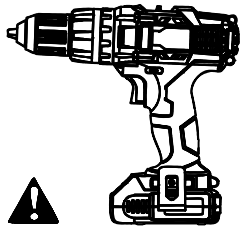
SCAN ME

ASSEMBLY INSTRUCTIONS

01/23
EU2219
v2

Warning –
CHOKING HAZARD – Small Parts Not for children under 3 years. Adult assembly required.

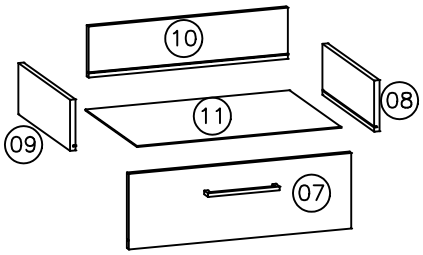


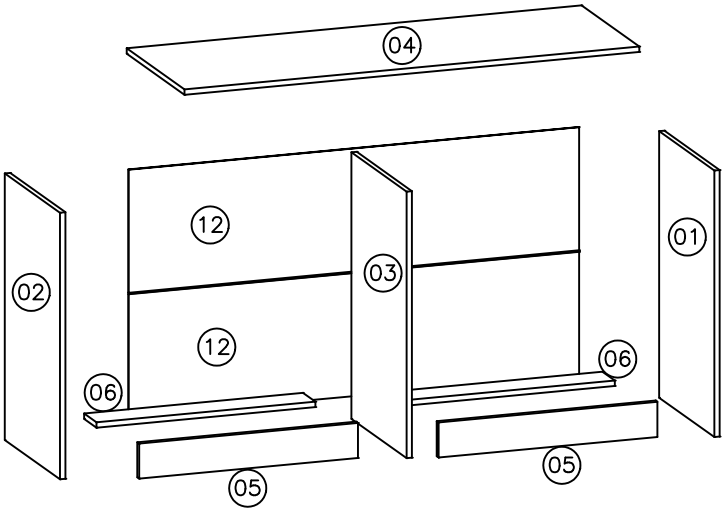


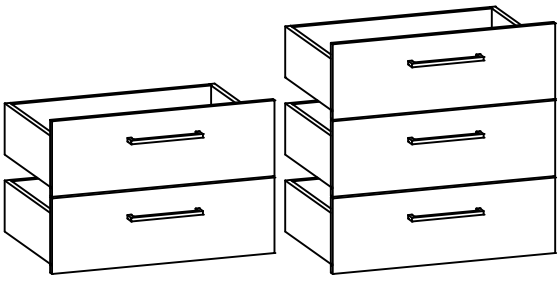
Although not required, it is recommended that a drill be used to help ease the assembly process, as some holes are not pre–drilled.



Part Identification

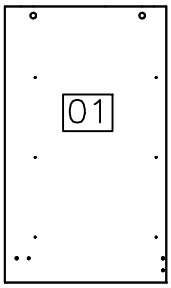


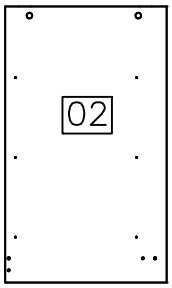


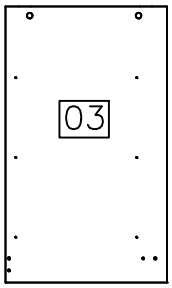


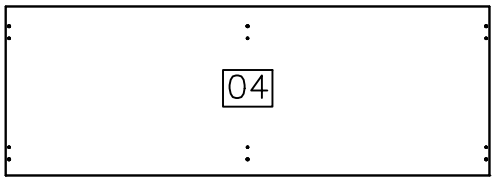
List of pieces

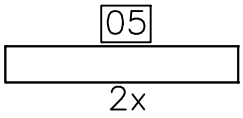
Code	Description	Descrição (Internal production data)	Amount	Length (in.)	Width (in.)	Thickness (in.)	Box
01	Right side panel	Lateral direita	1	28.74”	16.81”	.59”	A
02	Left side panel	Lateral esquerda	1	28.74”	16.81”	.59”	A
03	Divider	Divisória	1	28.74”	16.81”	.59”	A
04	Top	Tampo	1	50.39”	17.60”	.59”	A
05	Front skirting	Rodapé frontal	2	24.25”	3.78”	.59”	A
06	Crosspiece	Travessa	2	24.25”	3.78”	.59”	A
07	Drawer front	Frente de gaveta	6	24.65”	8.15”	.59”	A
08	Right Side of Drawer	Lateral de gaveta direita	6	15.75”	5.51”	.59”	A
09	Left Side of Drawer	Lateral de gaveta esquerda	6	15.75”	5.51”	.59”	A
10	Back of Drawer	Cabeceira de gaveta	6	22.09”	5.51”	.59”	A
11	Base of Drawer	Fundo de gaveta	6	22.60”	15.67”	.12”	A
12	Back Panel	Costa	2	49.92”	13.27”	.12”	A

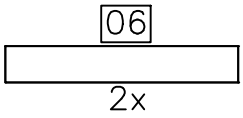


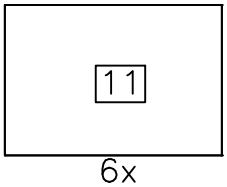


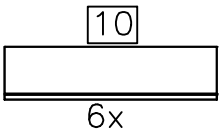


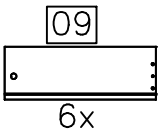


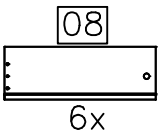


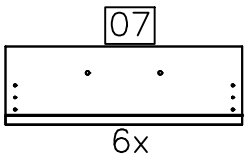


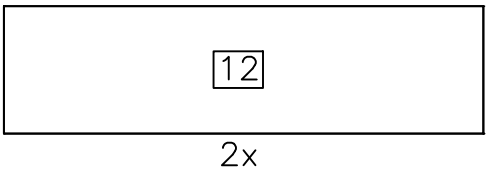






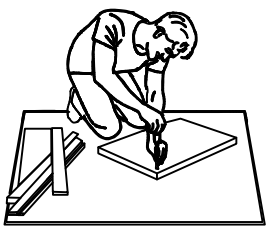






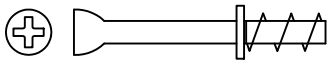
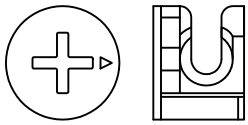
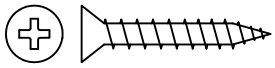
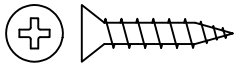
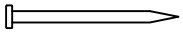
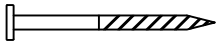


We Recommend you use the Box that your furniture came in as the base for your work space. This can help prevent and unnecessary damages from occurring.



CS@K1intlgrp.com or Toll-free 1-877-250-2820

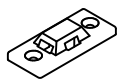
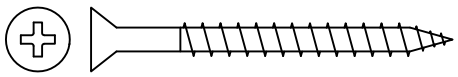
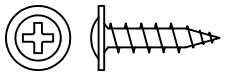
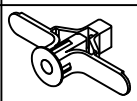
Hardware

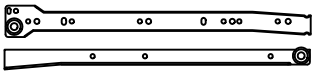
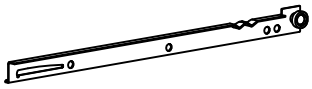
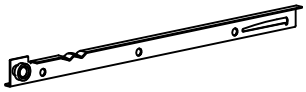
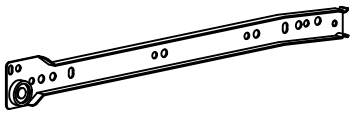
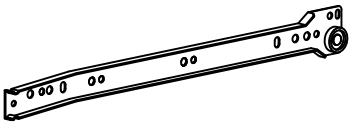
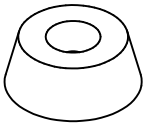
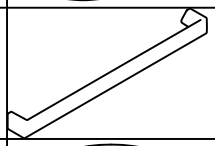
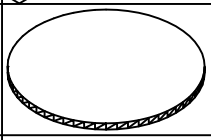
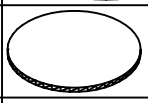
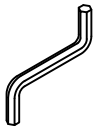
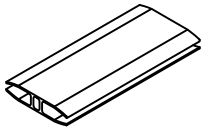
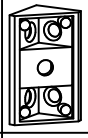
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PM	30945	 Cam Screws	18
TM	30950	 Cam Locks	18
PE18	75515	 Screw 5x40	18
PC4	54117	 Screw 3,5x25	12
PC5	5256	 Screw 4x20	12
C1	1802	 Dowel 6x30mm	58
C2	1925	 Dowel 6x50mm	2
PC3	4214	 Screw 3,5x14	56
PR1	107	 Nail 10x10	39
PR2	108	 Nail 12x12	6

Anti–tipping installation

Warning: For Measures of Safety, it is recommeded that this item be fixed to the wall, to avoid overturning, if this happens it can cause serious or fatal injuries.

ATENCION: Por medidias de seguridad se recomienda fijar el mueble a la pared para enitar Volcaminento del mismo, si esto llegase a ocurrir puede causar lesiones graves o fatales.

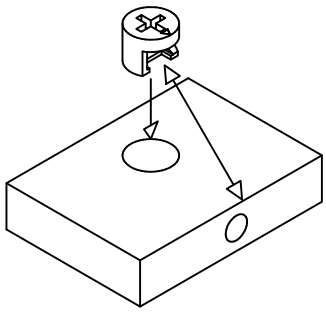
SF	55606	 Mounting bracket	2
ANY	55607	 Clamp	1
PC10	51980	 Screw 4,5x50	2
PF4	1178	 Screw 3,5x16 BC	2
BG	32069	 Adapter sleeve	2

CM4	5288	 400mm metal slide set	6
CM4A		 Right Drawer slide	
CM4B		 Left drawer slide	
CM4C		 Metallic slide for left sided panel	
CM4D		 Metallic slide for right sided panel	
SD	1901	 Shoe black	6
PX	BR/CZS/PRF=62133 CZS2=85589	 Handle	6
TP1	BR=45292 PRF=43221 CZS=81300	 Screw cap cover 19mm	12
TP2	BR=8010 PRF=55546 CZS=81299	 Screw cap cover 13mm	16
CZ3	58788	 Allen key	1
PH	555	 Finishing profile	2
CG	899	 Angle bracket	2
S5	18458	 Black triangular support	12

Helpful Tips

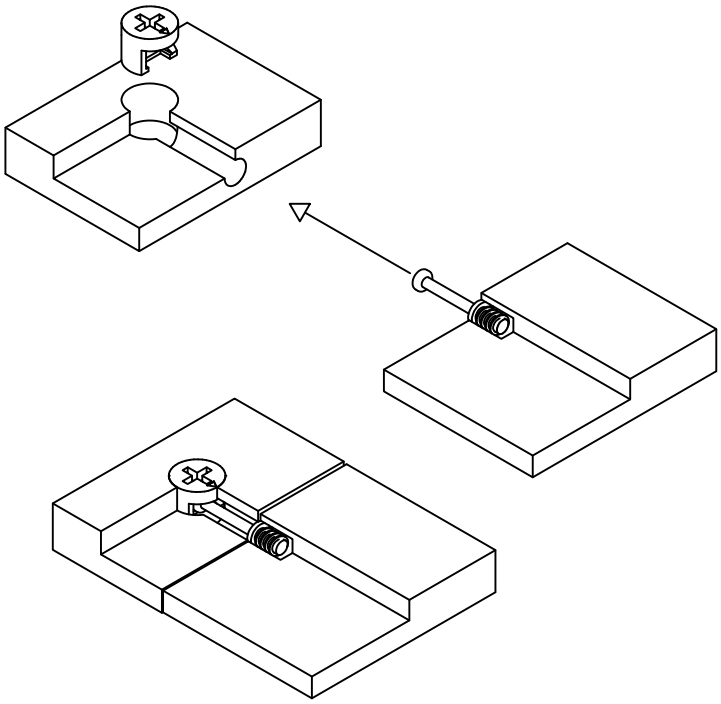
INSTALLING CAM

Identify arrow on head of cam. Arrow MUST point toward hole in edge of panel. Push cam all the way down into hole.



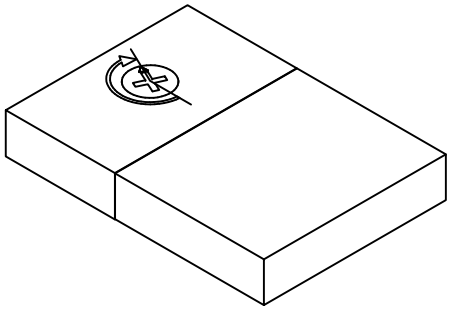
CAM AND DOWEL ALIGNMENT

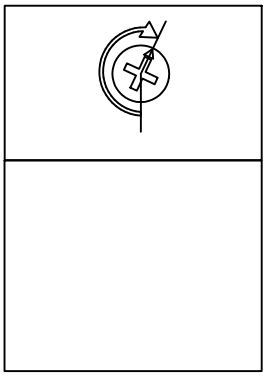
Ensure the arrow on the cam points toward hole and insert cam dowel into hole. Make sure pieces join together.



TIGHTENING CAM

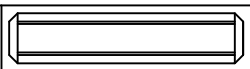
Use screwdriver to turn cam. Turn cam (clockwise) until fully tightened. Slightly more than half a turn.

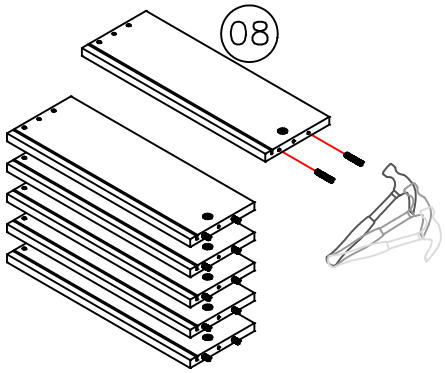




1A Drawer Preassembly

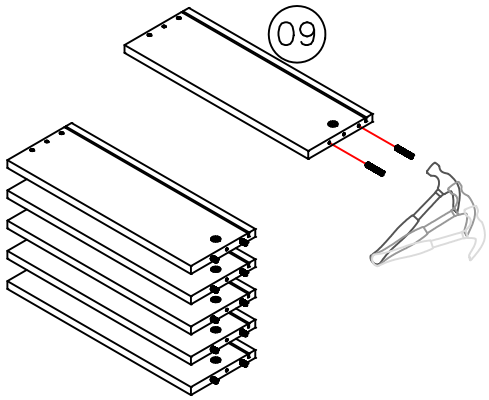
This process is repeated six times (x6)

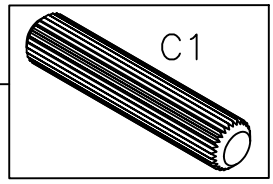
C1		48



1B

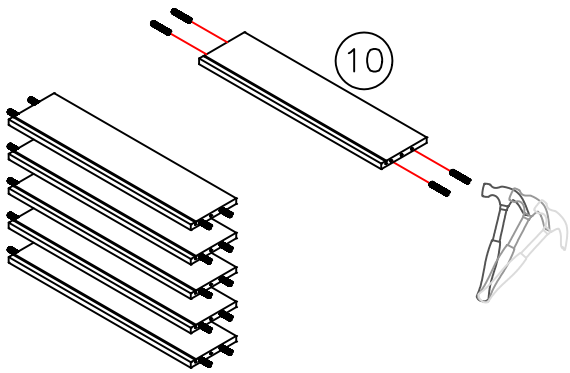
This process is repeated six times (x6)





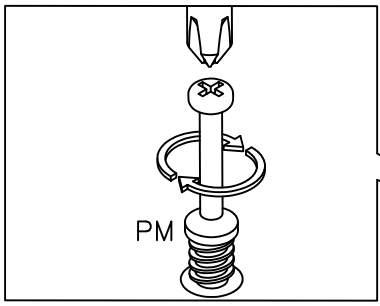
1C

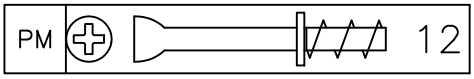
This process is repeated six times (x6)

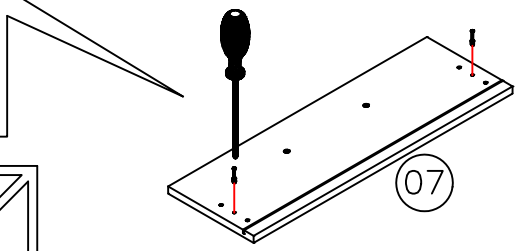


1D Drawer Preassembly

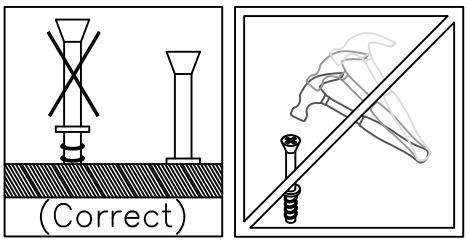
This process is repeated six times (x6)





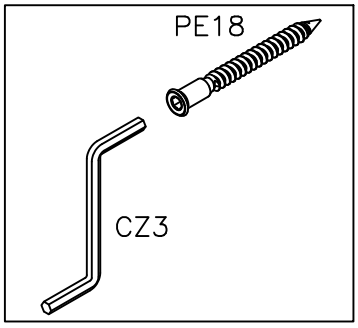


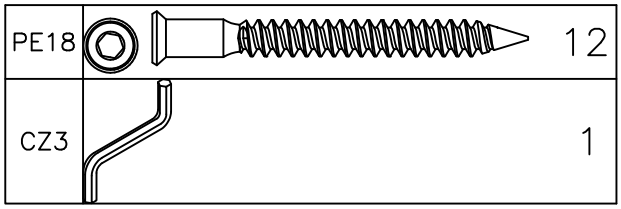
x6

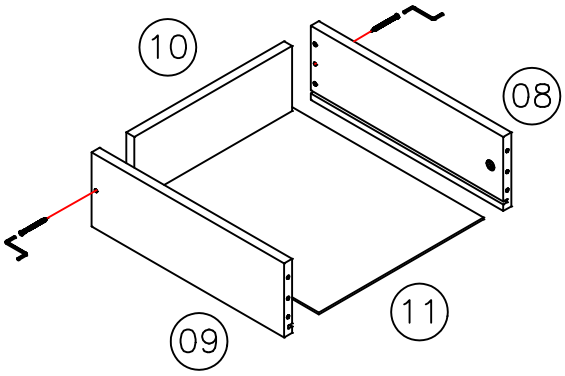


02 Drawers Mounting

This process is repeated six times (x6)



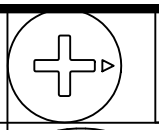
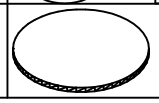


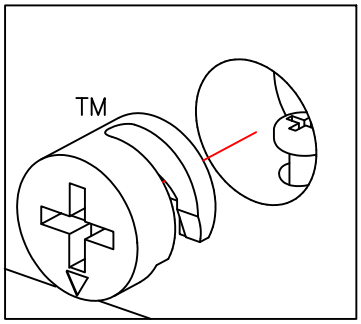


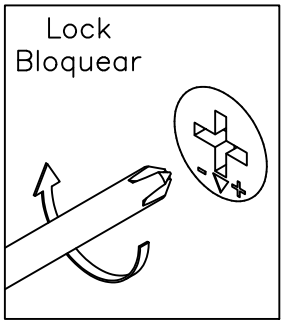
x6

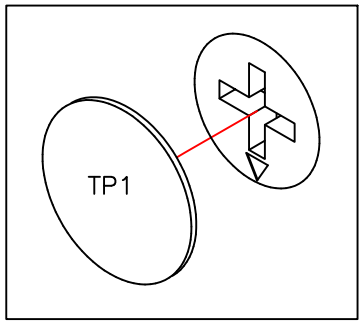
03 Drawers Mounting

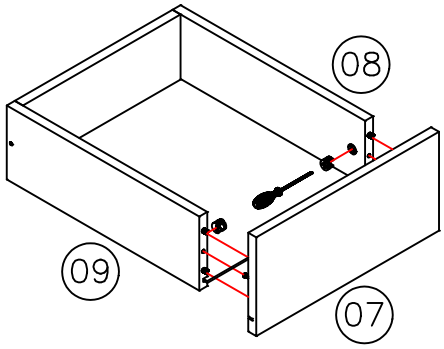
This process is repeated six times (x6)

TM		12
TP1		12



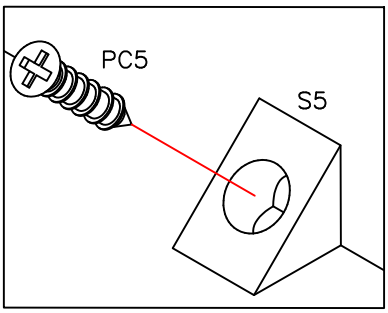


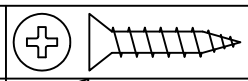
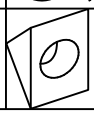


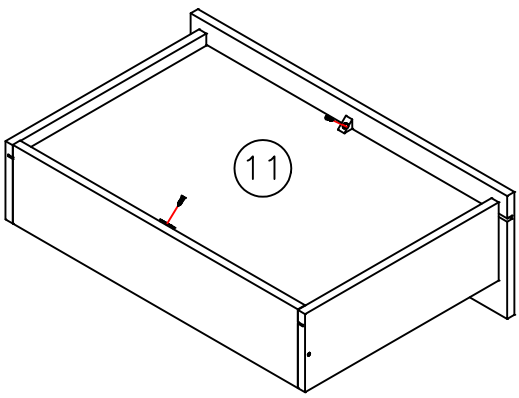


x6

04



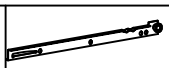
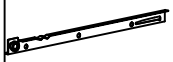
PC5		12
S5		12



x6

05 Drawers Mounting

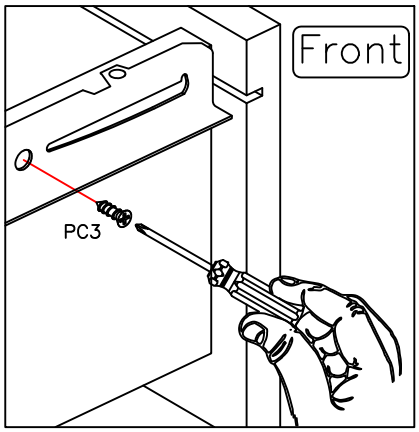
This process is repeated six times (x6)

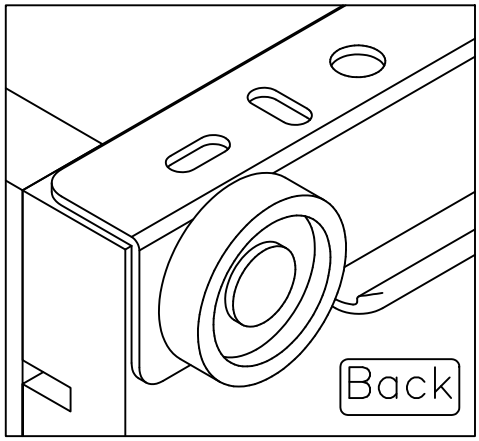
CM4A		6
CM4B		6
PC3		24

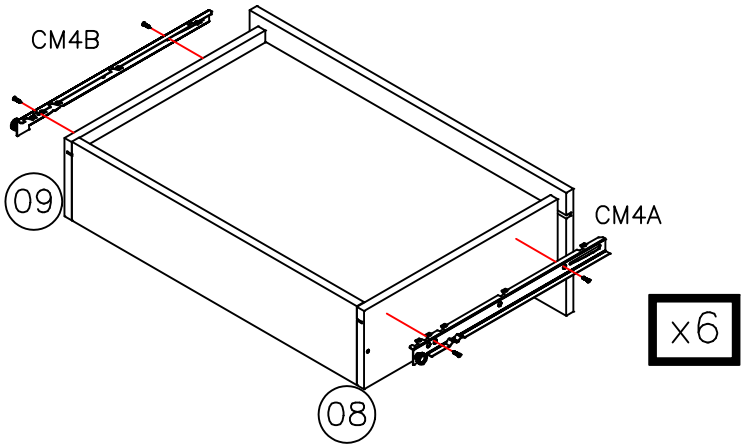
This QR code will take you to a YouTube video that will demonstrate how to properly install the Glide rail
You can also search YouTube for "K1 GLIDE RAIL

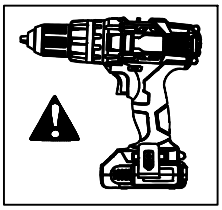
Please ensure that these screws are complete screwed in. As failure to do so could cause issues when installing the drawer.

Wheels should Always be towards the back of the Drawers



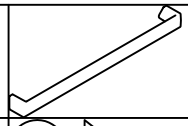
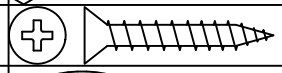
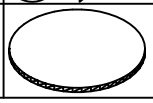


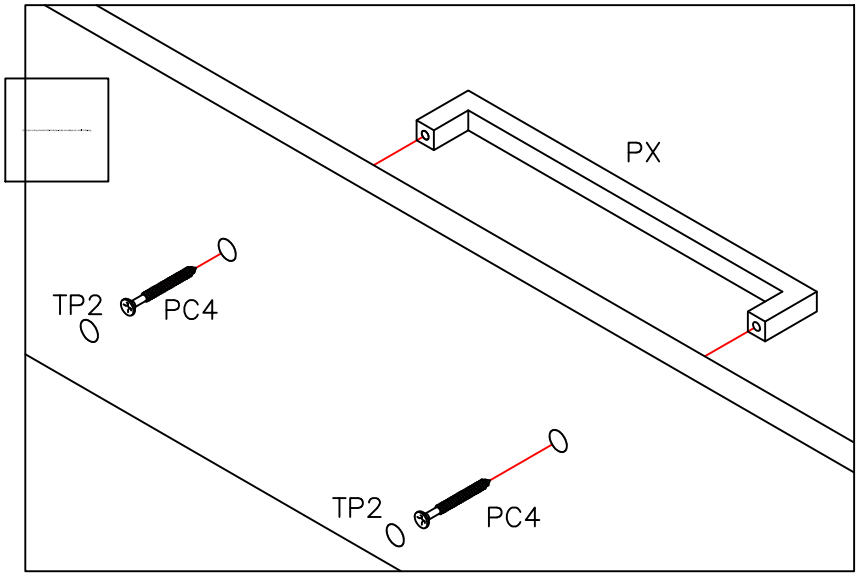


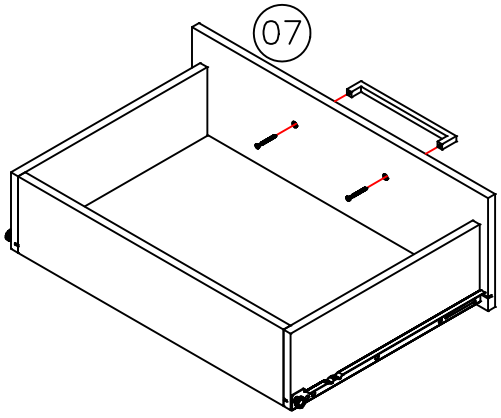


06 Drawer final assembly

This process is repeated six times (x6)

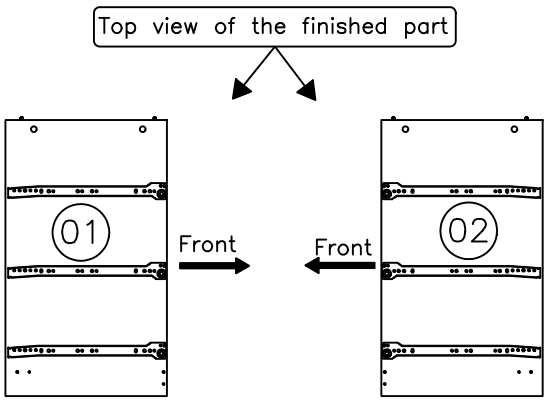
PX		6
PC4		12
TP2		12





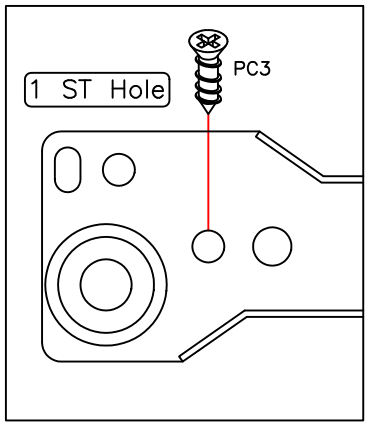
x6

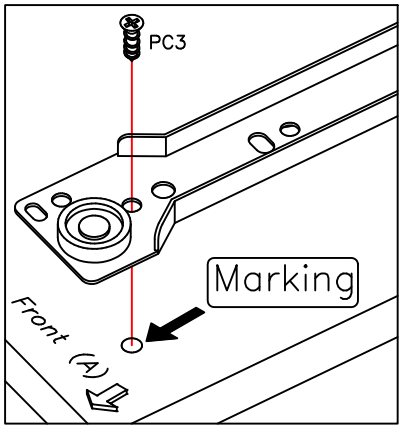
07 Preassembly of parts

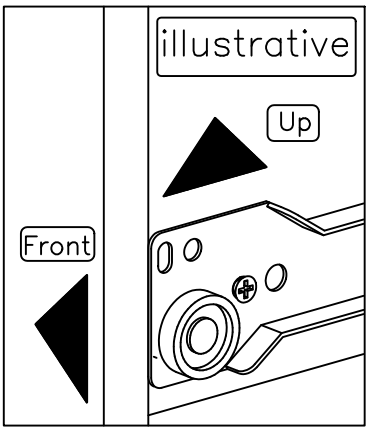


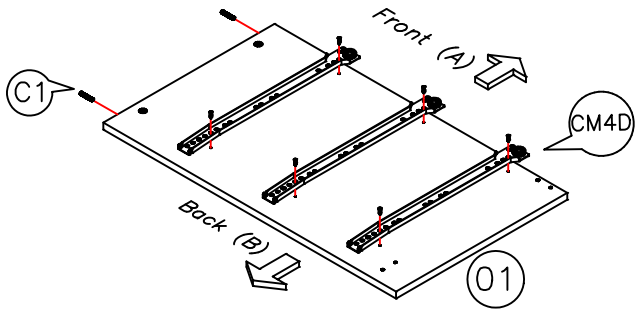
C1		4
PC3		12
CM4C		3
CM4D		3

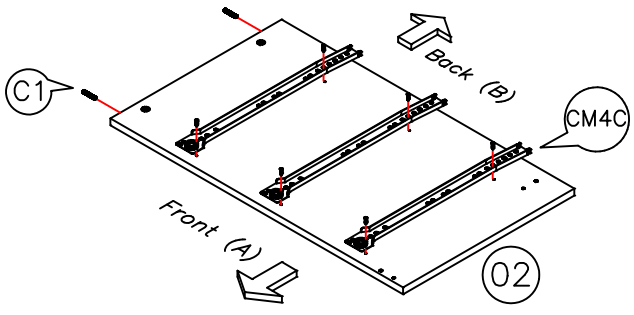
Detailed view of CORRECT hole location in the rail for the "PC3" Screw

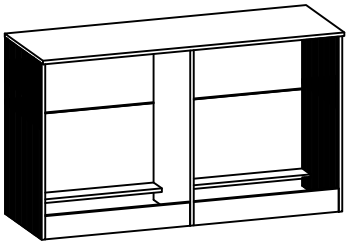


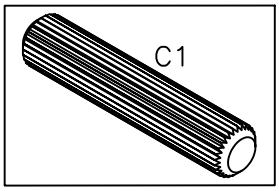




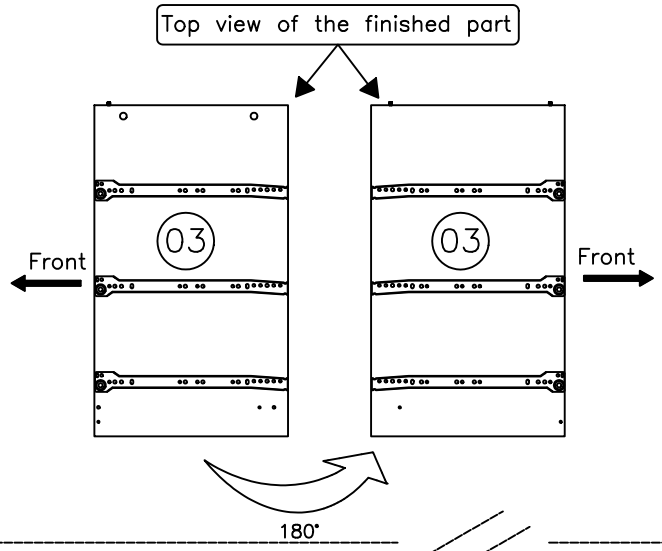






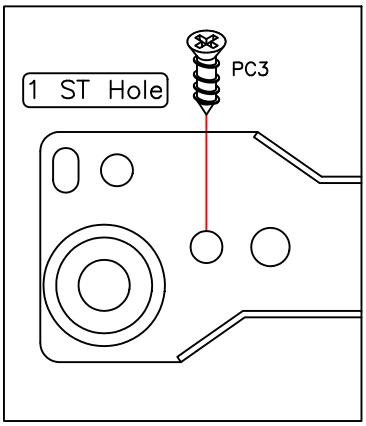


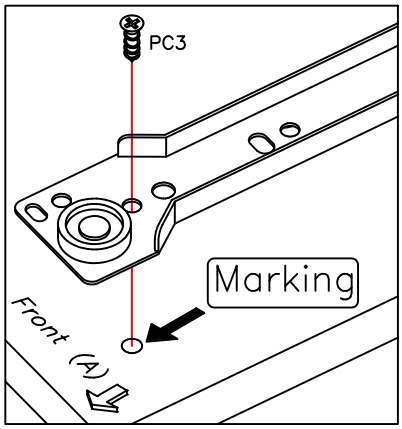
08 Preassembly of parts

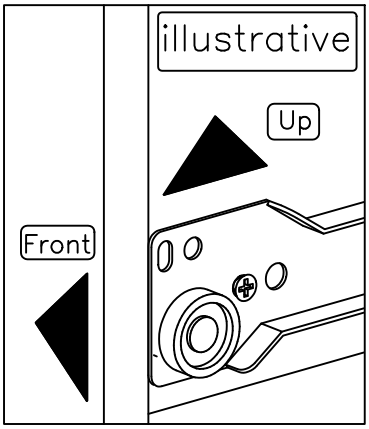


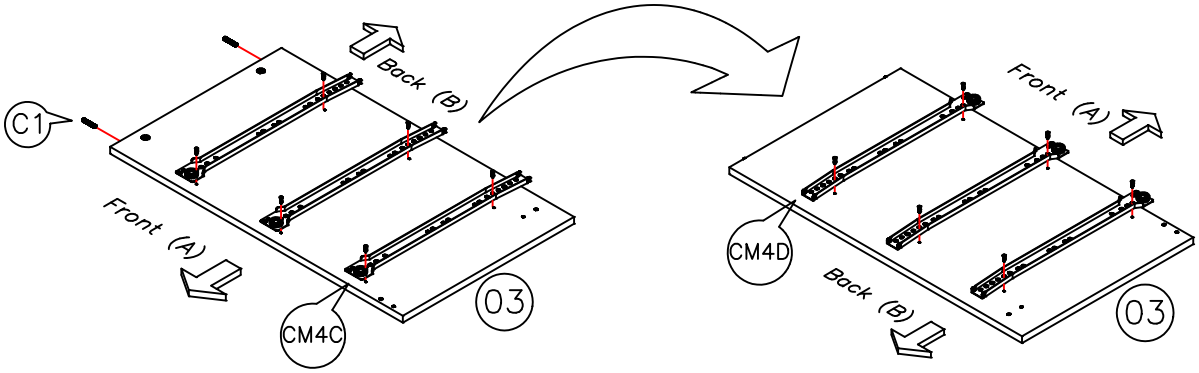
C1		2
PC3		12
CM4C		3
CM4D		3

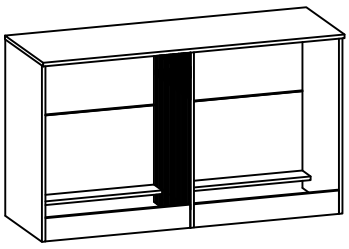
Detailed view of CORRECT hole location in the rail for the "PC3" Screw

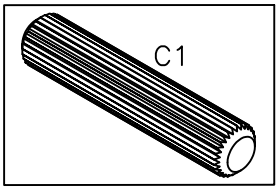






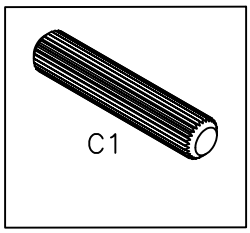


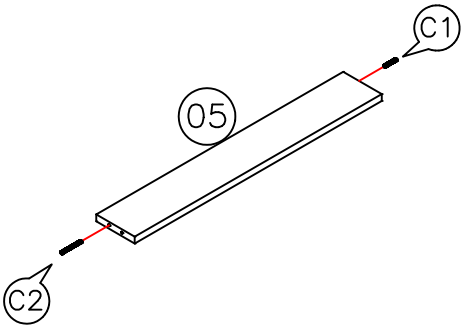


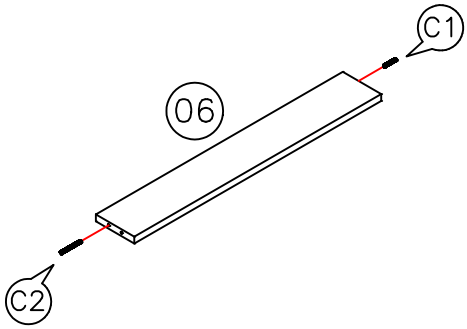


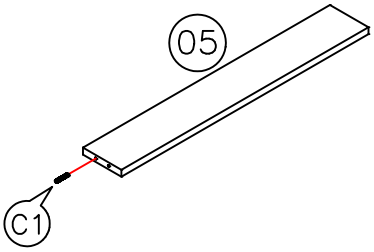
09 Preassembly of parts

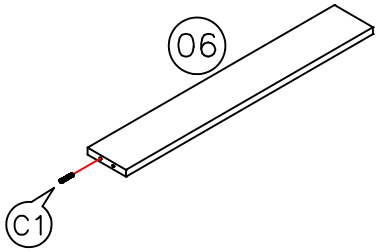
C1		4
C2		2

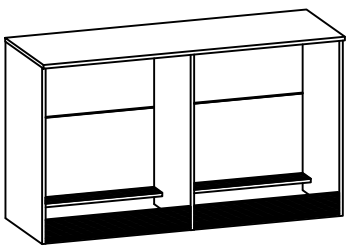




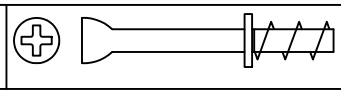


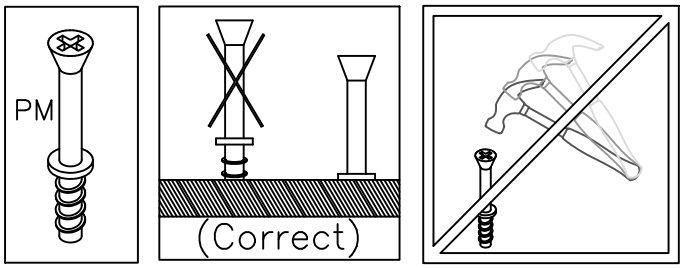


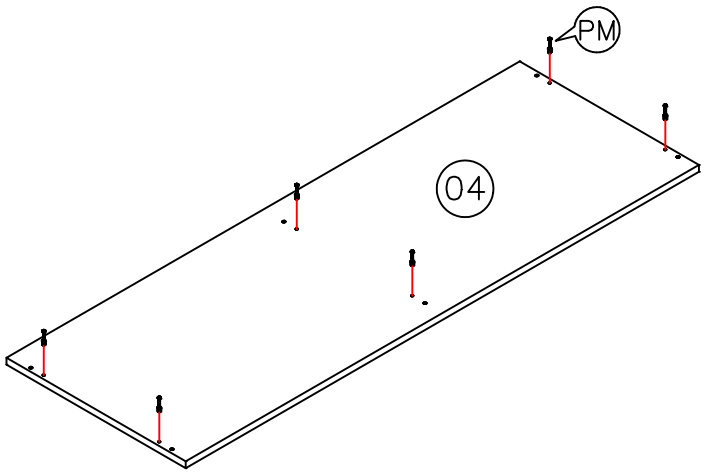


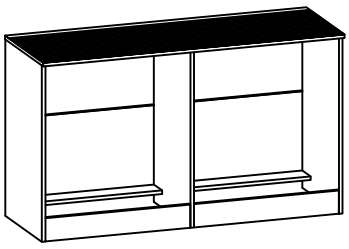


10 Preassembly of parts

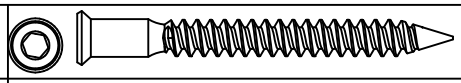
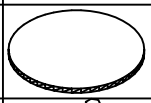
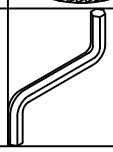
PM		6

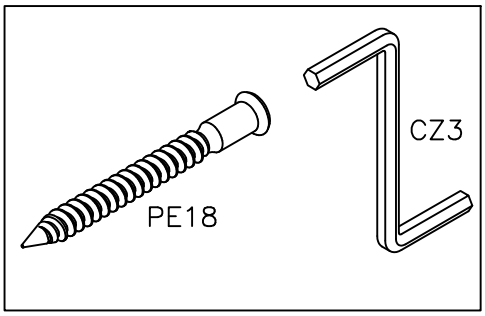


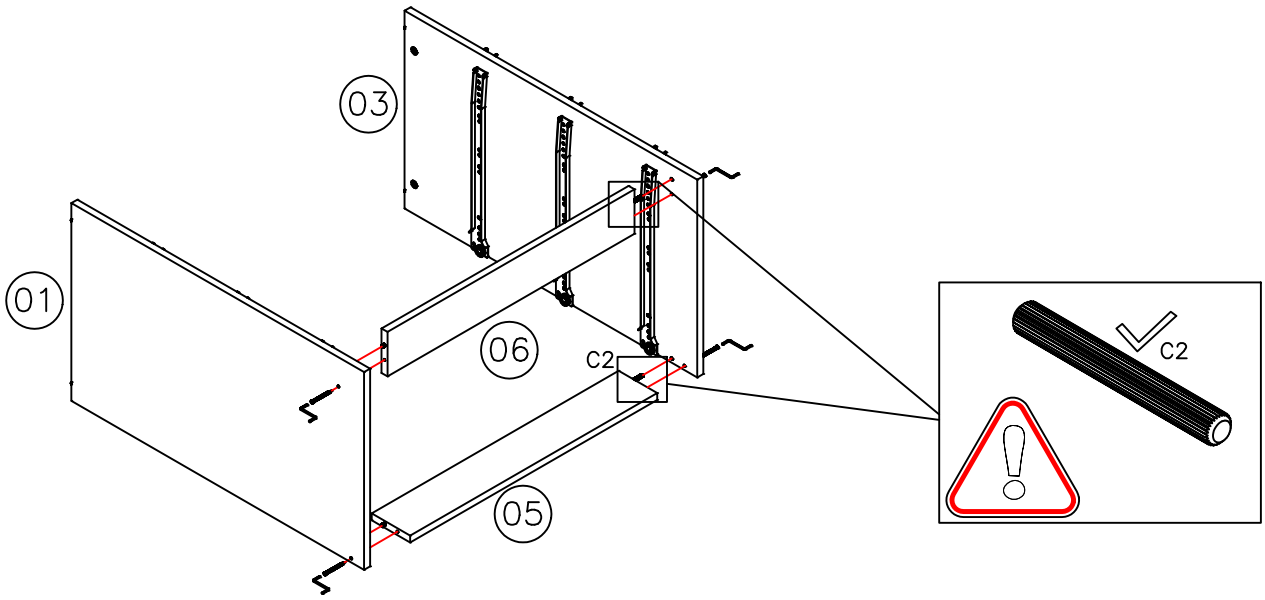


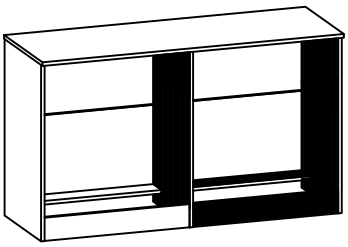


11 Product Assembly

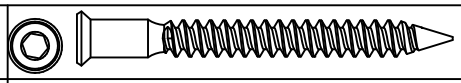
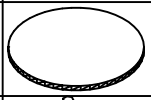
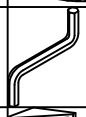
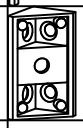
PE18		4
TP2		2
CZ3		1

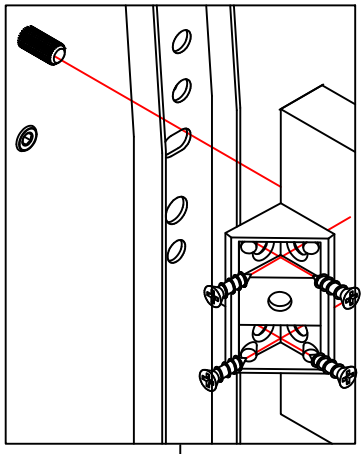


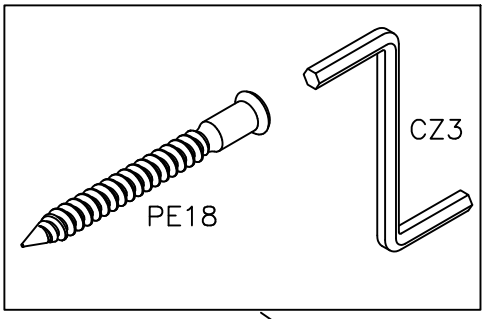


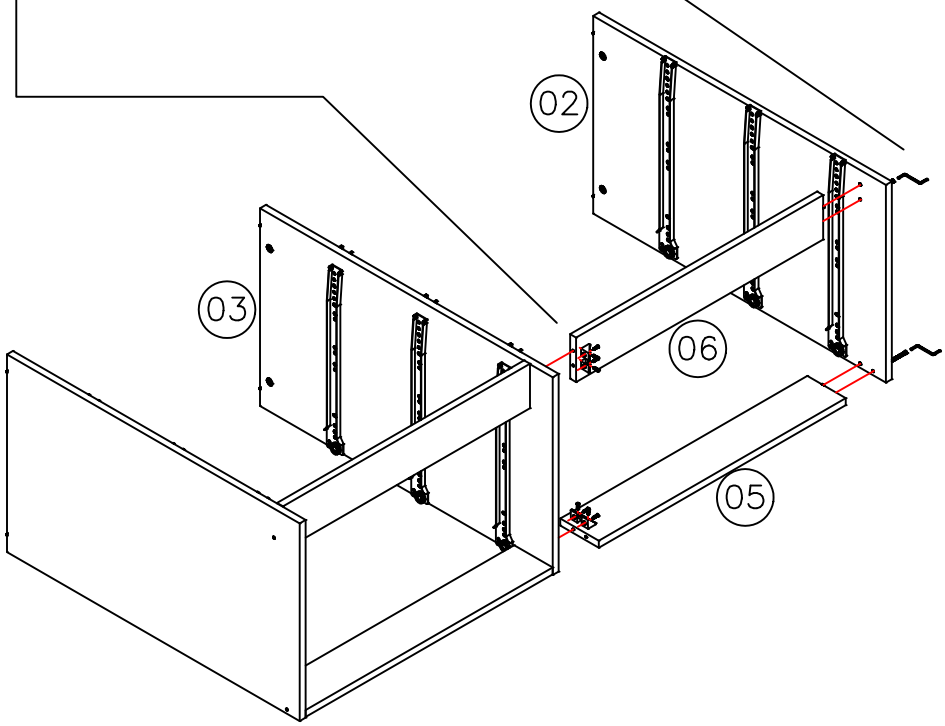


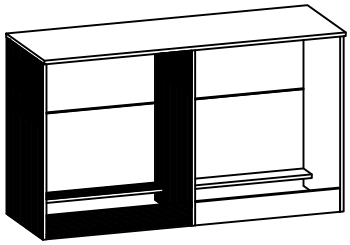
12 Product Assembly

PE18		2
TP2		2
CZ3		1
CG		2
PC3		8

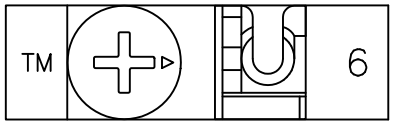


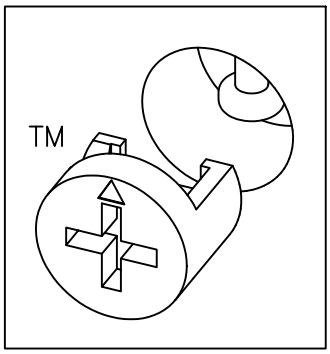


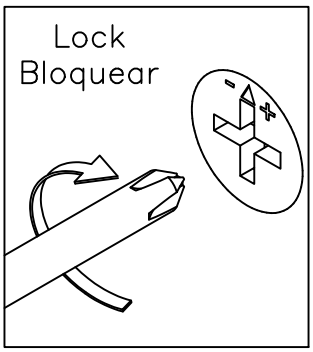


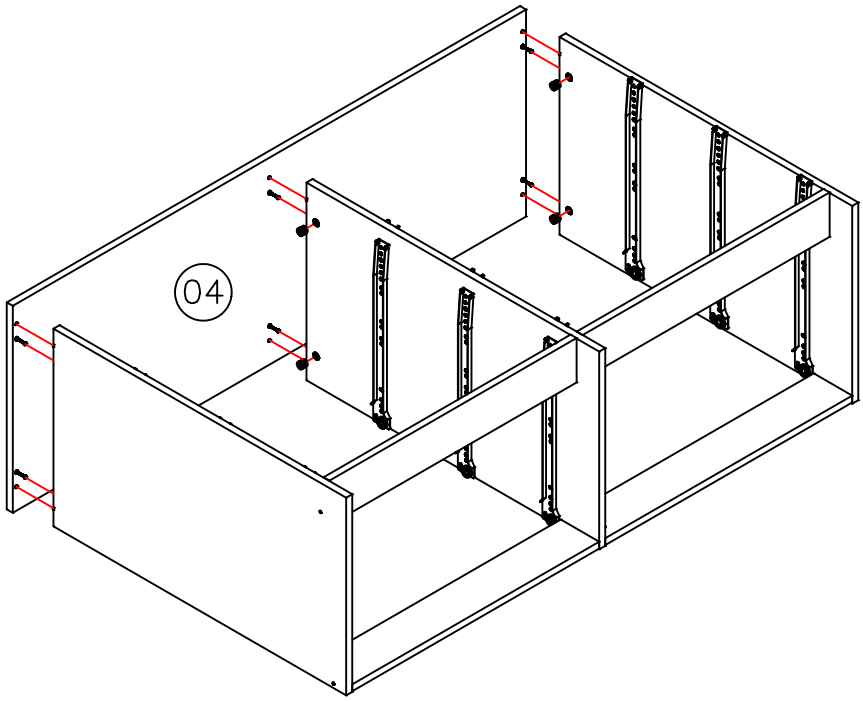


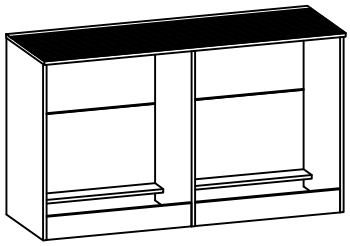
13 Product Assembly



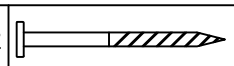
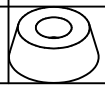


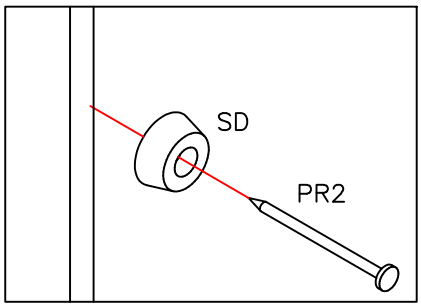


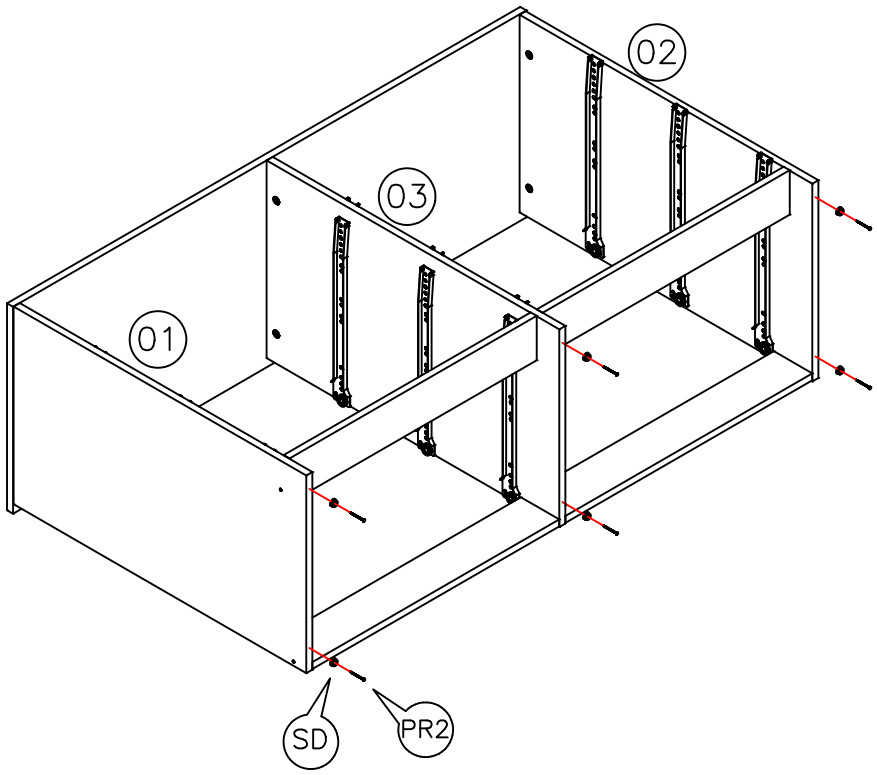


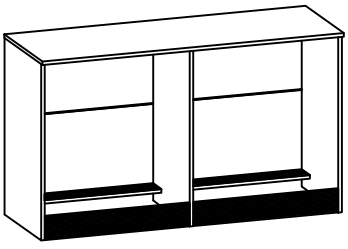


14 Product Assembly

PR2		6
SD		6



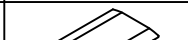




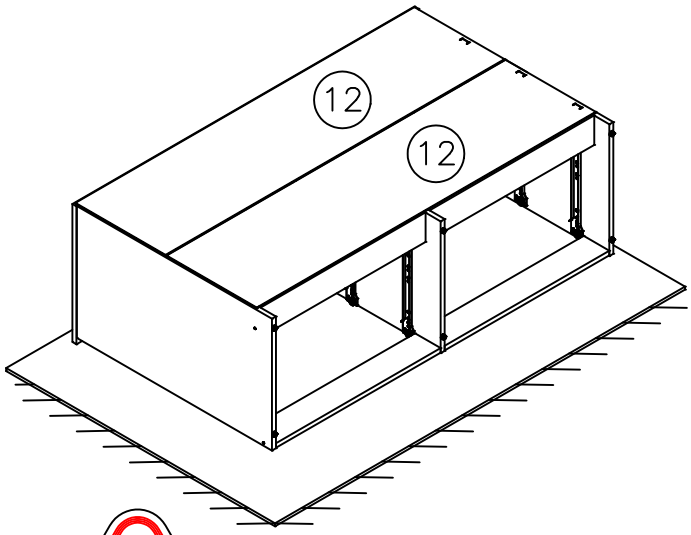
15 Product Assembly

Attention: Ensure that when nailing the back parts in place, that it is being nailed as straight as possible to the top and sides.

Failure to do so can make the drawers appear crooked.

PR1		39
PH		2

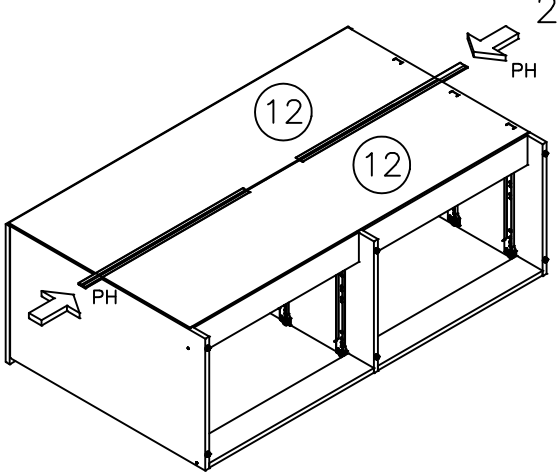
1ST

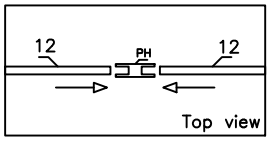




Carefully place the furniture on its front, on top the box in which it came to protect it when attaching the back panel.

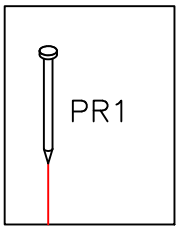
2ND

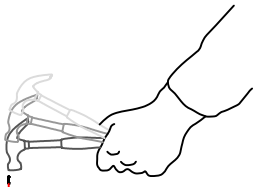


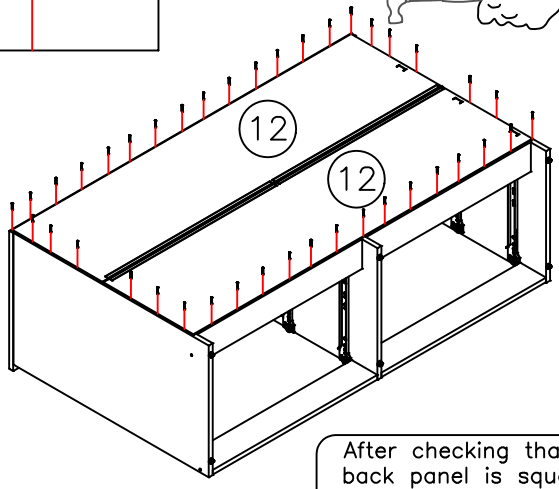


Note: It is essential to place the furniture strait/squared to avoid problems with the functioning and alignment of the Drawers and Doors.

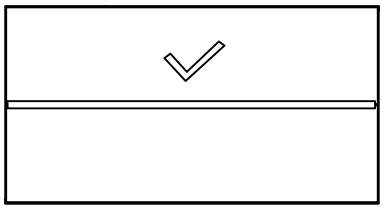
3RD

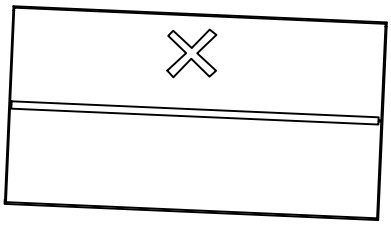


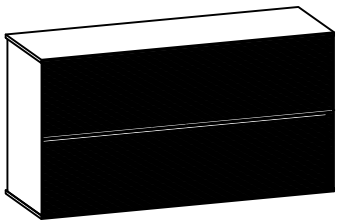




After checking that the back panel is squared to the side and Top, nail the back panel in place.





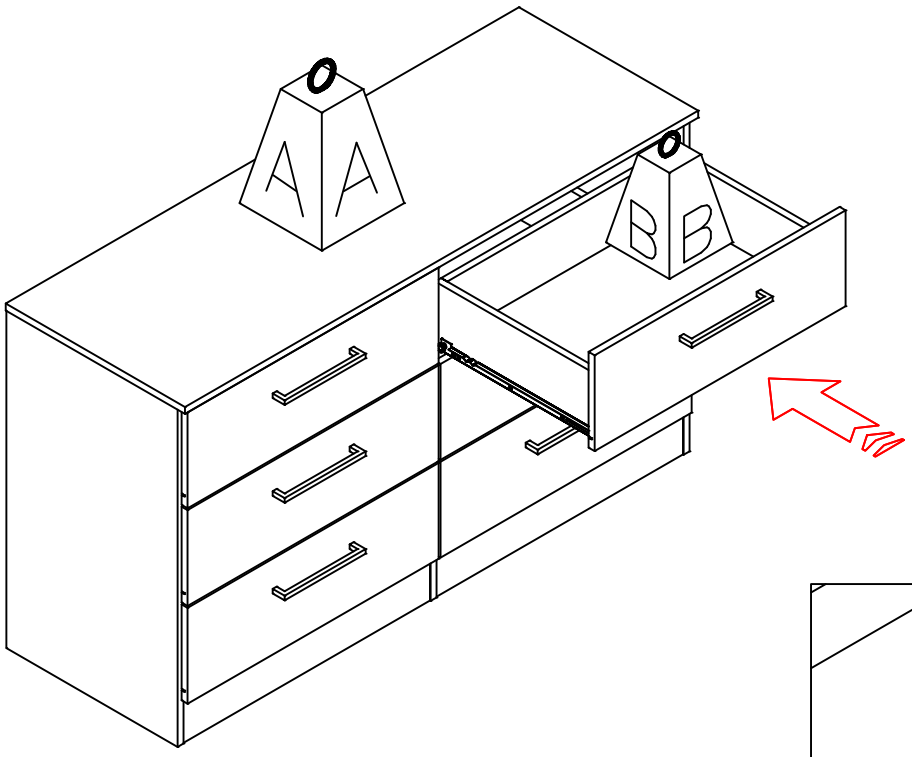


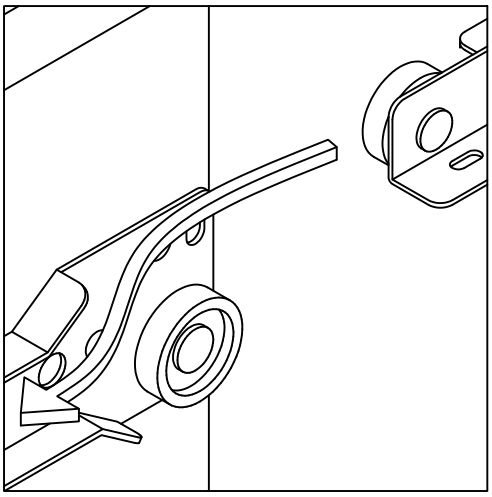
16

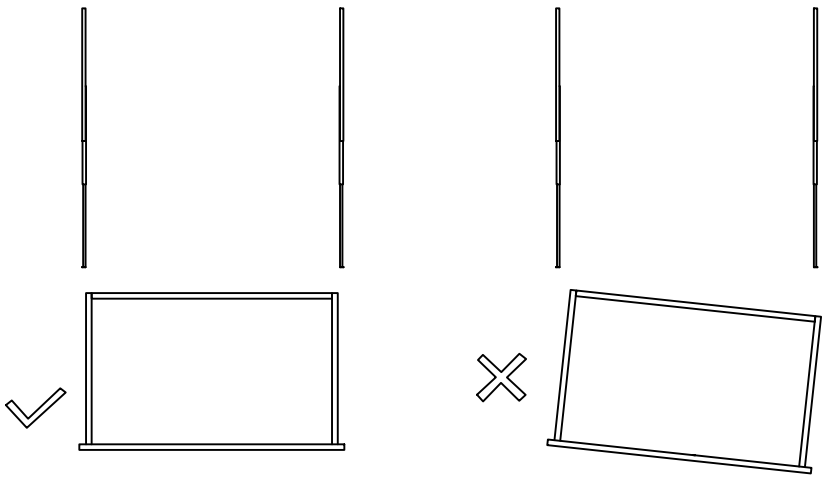
Product Assembly

Drawer installation

Insert the slide into the profile and close the drawer to finish locking the clip.





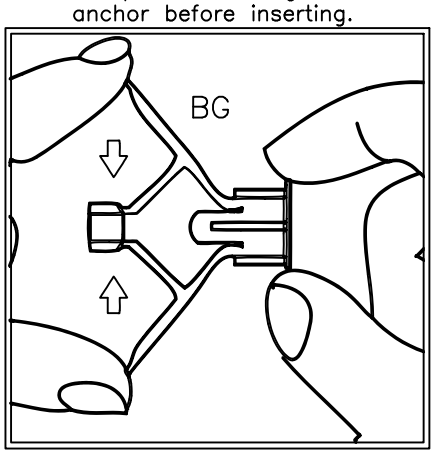


	Kg	lb
A	35	77.16lb
B	6	13.23lb

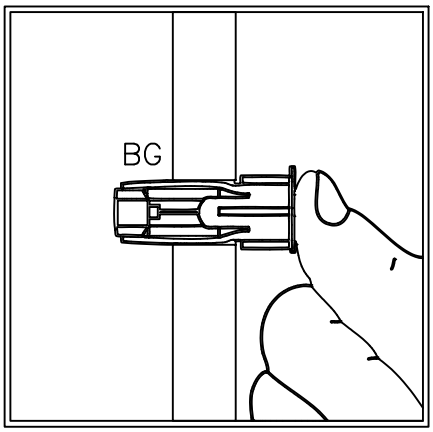
17 NOTE: Do not turn the DRYWALL ANCHOR into a wall stud. If you prefer to fasten the SAFETY ANTI–TIPPING to a wall stud, go to your local hardware store for proper hardware.

Anti–tipping installation		
SF	Mounting bracket	2
ANY	Clamp	1
PC10	Screw 4,5x50	2
PF4	Screw 3,5x16 BO	2
BG	Anchor	2

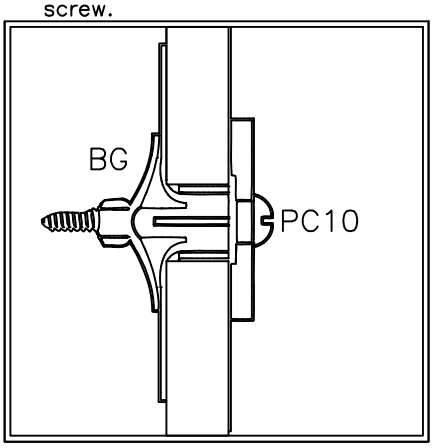
Compress the wings of anchor before inserting.

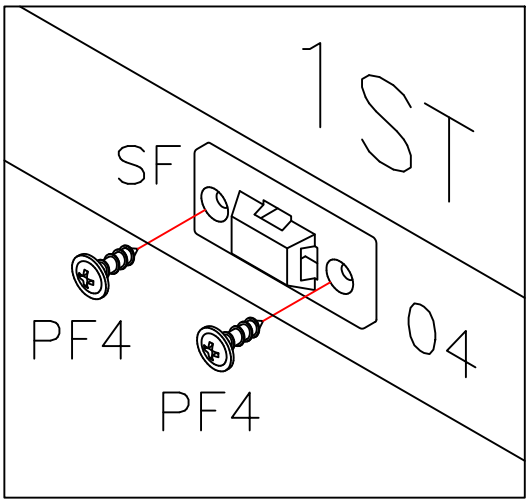


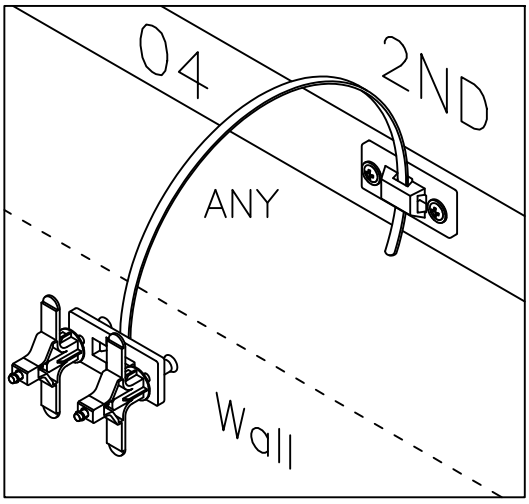
Insert the chuck into the hole of the base material.

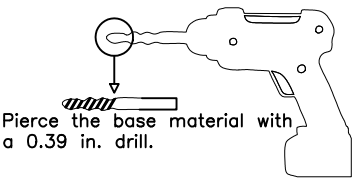


Position the object over the bushing and secure it with a screw.



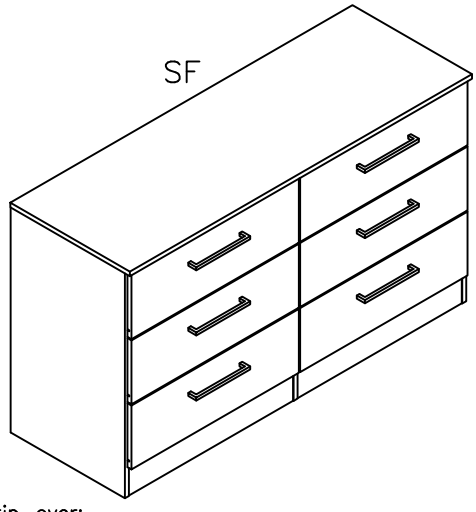






Pierce the base material with a 0.39 in. drill.

Important
- The minimum length of the screw must be the bushing length + object thickness that will be fixed.
- To guarantee the wing expansion function of the bushing, after the screw head is at the object to be fixed, one must continue to rotate the screw until maximum torque is reached.



A WARNING – Anti–Tip Advisory

Potential of serious fatal crushing injuries may occur from furniture tip–over. To help prevent tip–over:

ALWAYS INSTALL the tip–over restrain that came with your furniture. This tip–over restrains only reduces but does NOT completely eliminate the risk of tip–over

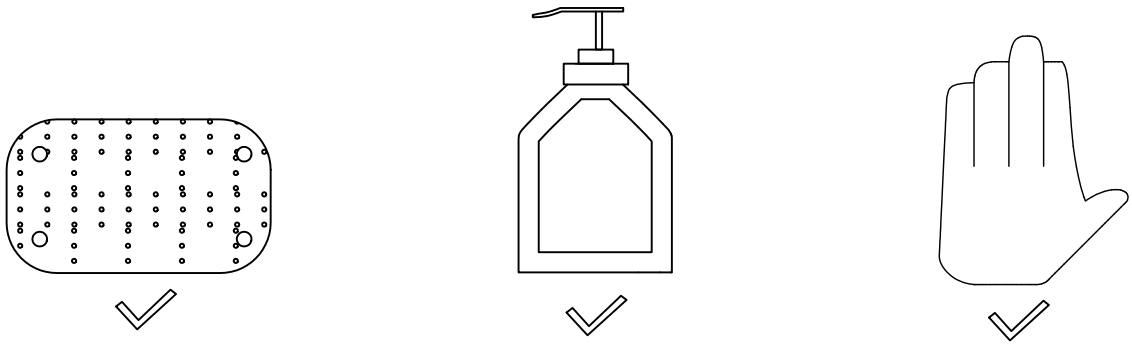
- ALWAYS Place the heaviest items in the lowest/bottom drawer.
- NEVER place heavy objects on top of this product.
- NEVER allow children to scale/climb/hang on the drawers, doors, or shelves.
- NEVER open more than one drawer at a time.

B ADVERTENCIA – Aviso antivuelco

Pueden producirse lesiones graves por aplastamiento mortales debido al vuelco de los muebles. Para ayudar a prevenir vuelcos:

- SIEMPRE INSTALE el sistema de retención que viene con sus muebles. Este sistema antivuelco solo reduce pero NO elimina por completo el riesgo de vuelco.
- SIEMPRE coloque los artículos más pesados en el cajón más bajo /inferior.
- NUNCA coloque objetos pesados encima de este producto.
- NUNCA permita que los niños escalen, trepen o se cuelguen de los cajones, puertas o estantes.
- NUNCA abra más de un cajón a la vez

18



To Remove the printed number, apply a small amount of Glass Cleaner or Hand sanitizer and wipe with a paper towel.

