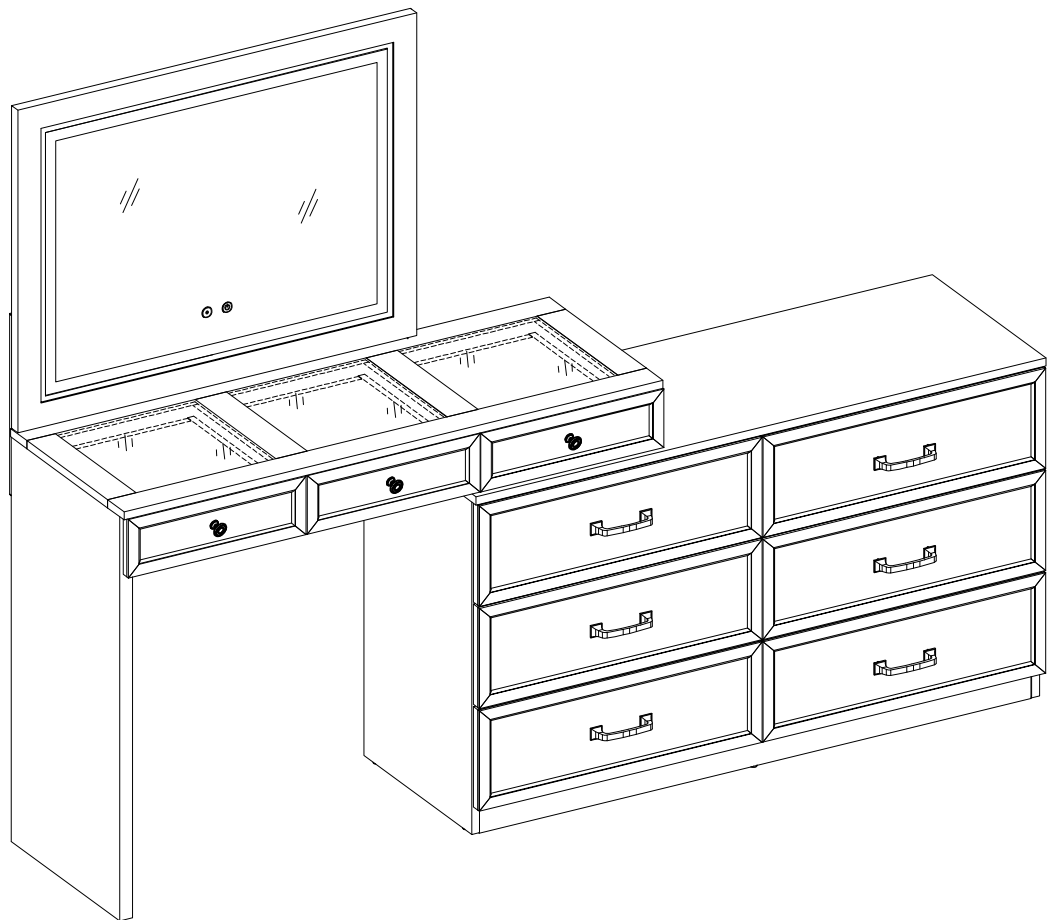
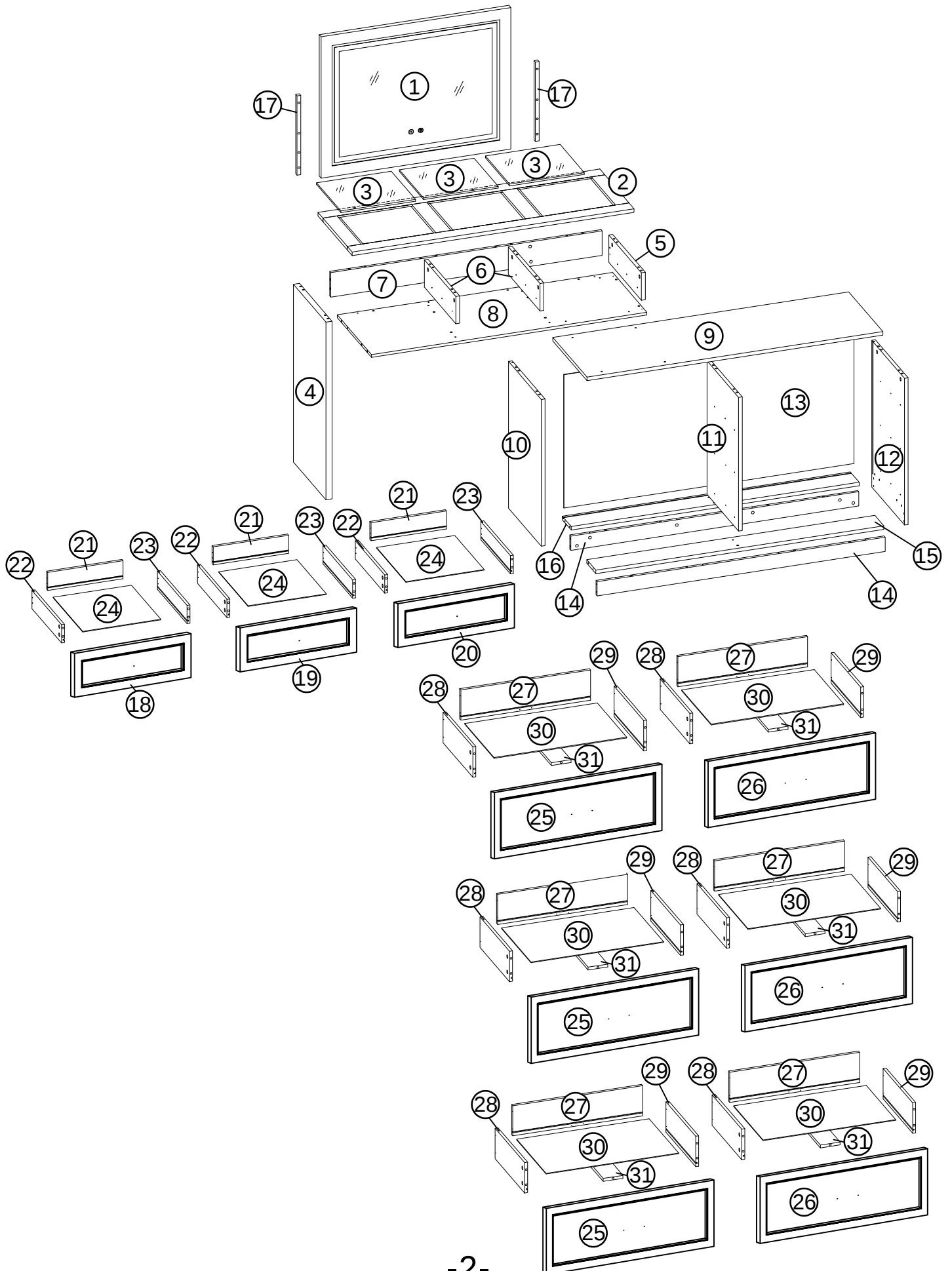


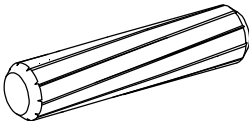
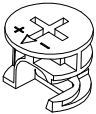
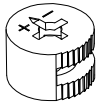
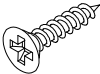
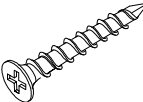
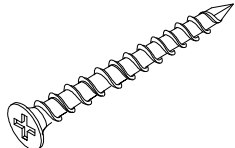
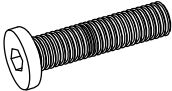
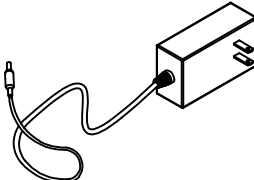
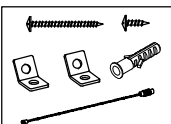
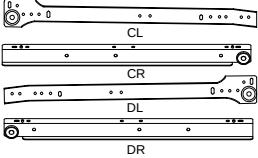
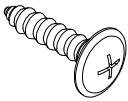
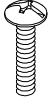
ASSEMBLY INSTRUCTIONS



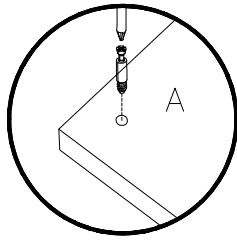
PACKAGE INCLUDE



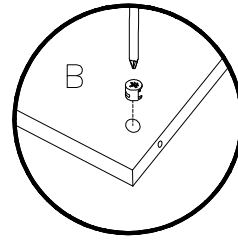
PACKAGE CONTENT

Ø8X30MM  A 50X+2	Ø6X30MM  B 2X+2	Ø6X34MM  C 80X+3	Ø15X12MM  D 36X+3
Ø15X9MM  E 44X+3	Ø3.5X12MM  F 108X+2	Ø4X38MM  G 48X+2	Ø4X50MM  H 12X+2
1/4" X 25MM  I 12X	 J 1X	 K 2X	 L 9X
Ø3.5X15MM  M 2X+2	 N 54X+3	 O 3X	5/32" X 18MM  P 3X
 Q 6X	5/32" X 22MM  R 12X		

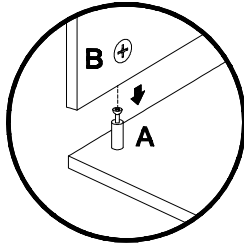
How to use the cam lock system



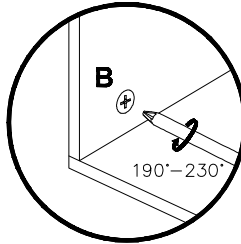
1. Screw cam bolt into panel



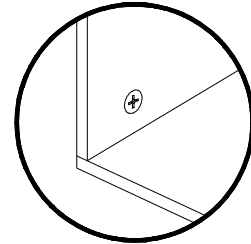
2. Push cam into panel — arrow feature on cam top points to panel edge



3. Align cam bolt(s) with cam(s) and insert all the way into cross-bored hole(s)

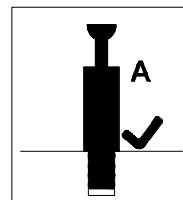
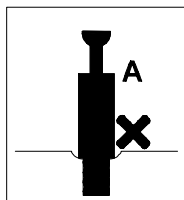
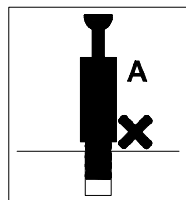
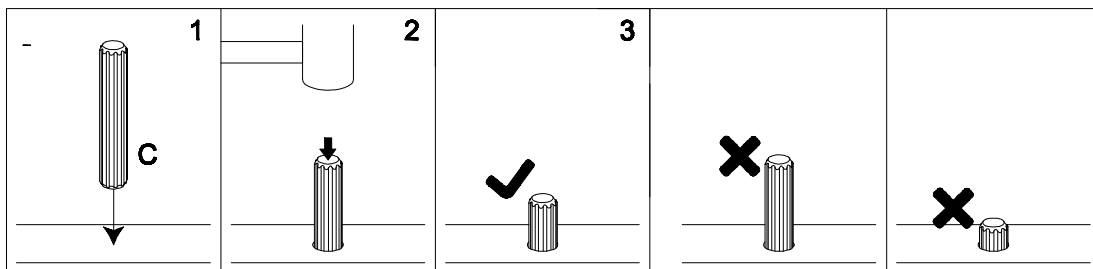


4. Rotate cam(s) clockwise 190°-230° to lock panels together



5. Panels should be tight against each other and connection should be rigid

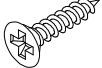
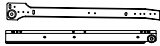
Insert the wood dowel [C] at least half way by tapping lightly with a rubber mallet, IF NECESSARY.

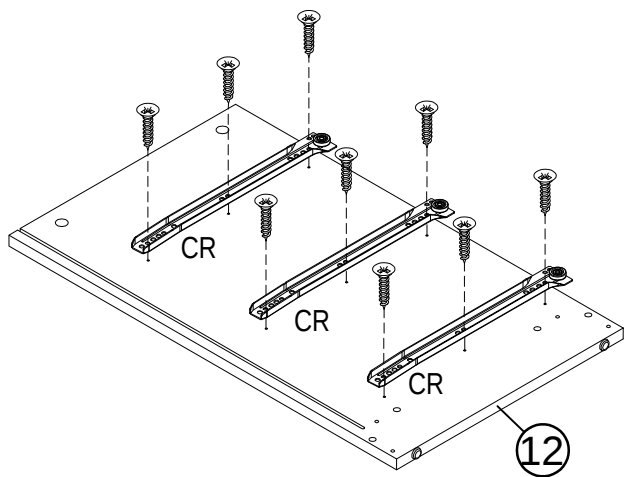
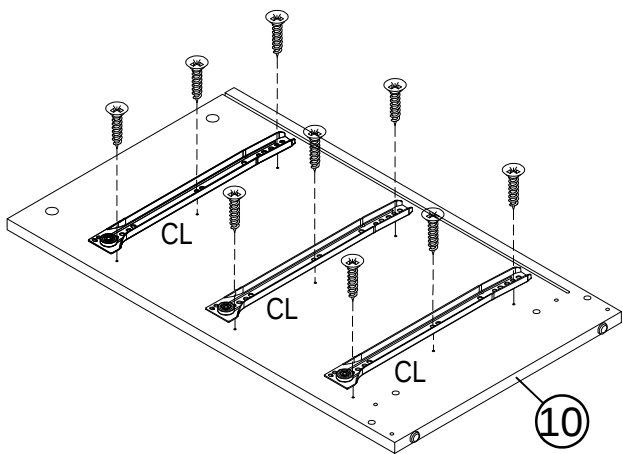
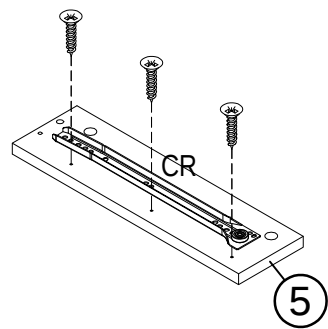
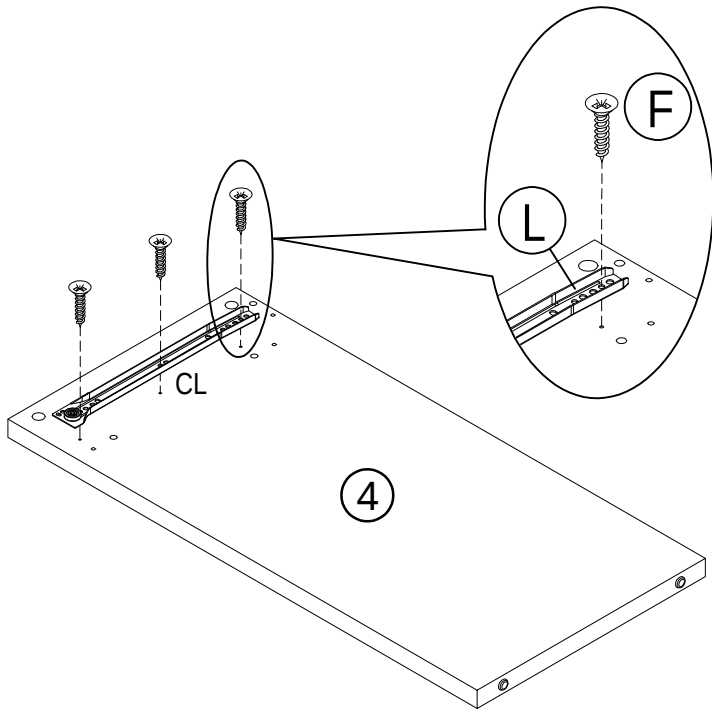
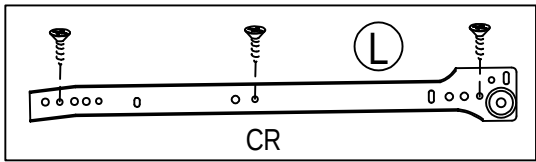
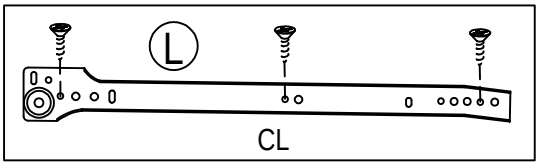


⚠ WARNING

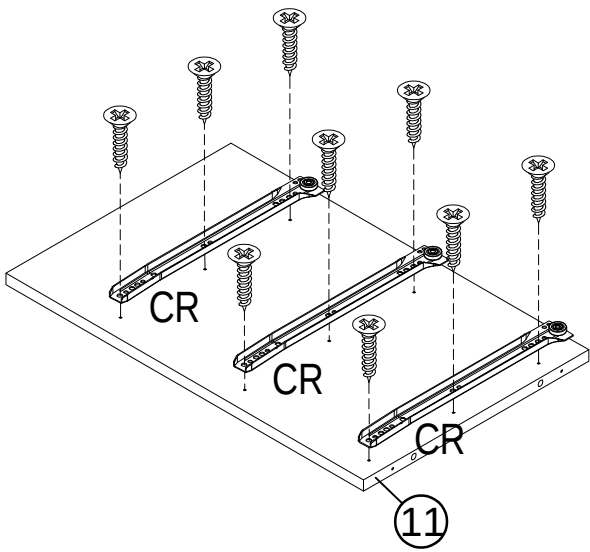
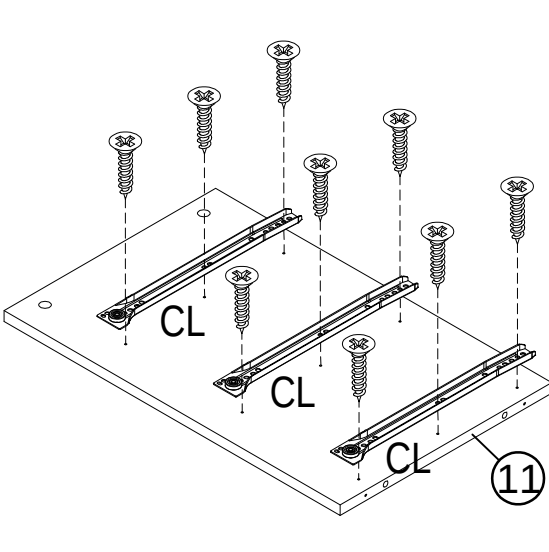
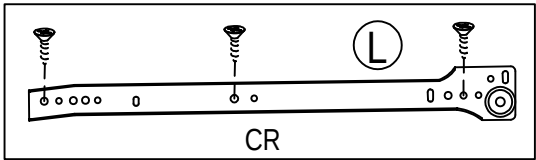
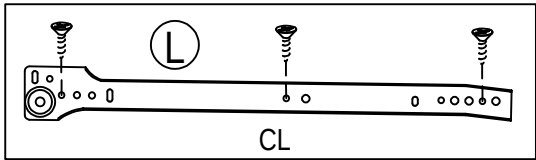
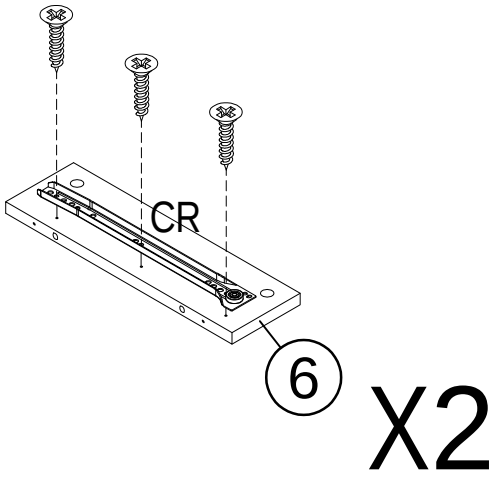
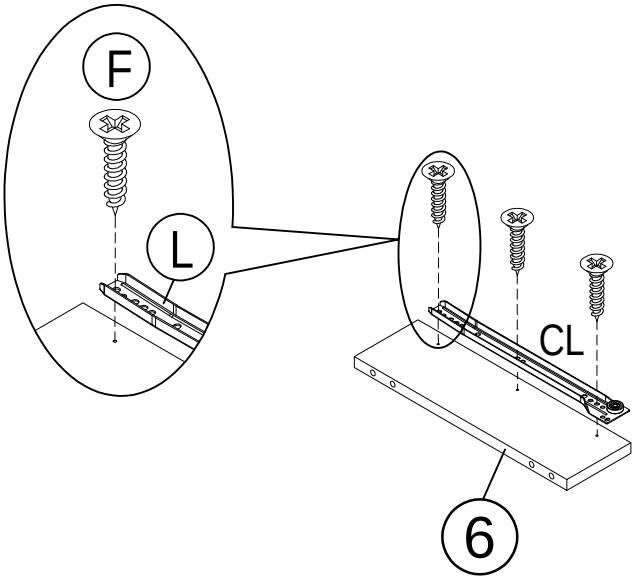
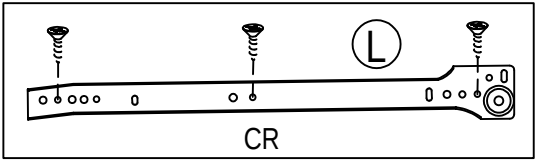
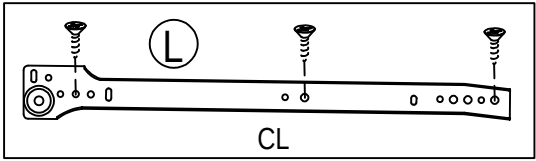
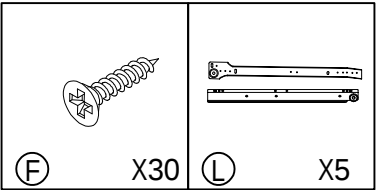
- Unit must be placed on a level surface or leveled with included hardware (when applicable).
- Do not sit or stand on or allow children to climb, sit or stand on the assembled product.
- For safety reasons, it is imperative that this unit be mounted to the wall.
- Do not use without installing the tip restraint.
- Unit can tip over causing severe injury or death.
- Do not exceed the recommended weight limits.
- Evenly distribute the weight on each level and always keep the heavier loads on the bottom.
- Before cutting, drilling or hammering into any wall or floor surface, verify the location of electrical, plumbing and gas lines. Cutting may cause serious injury.

STEP 1

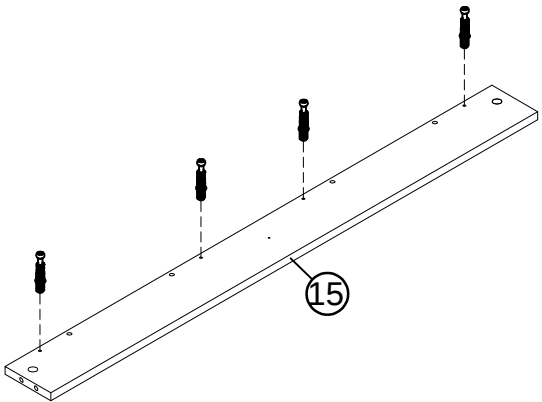
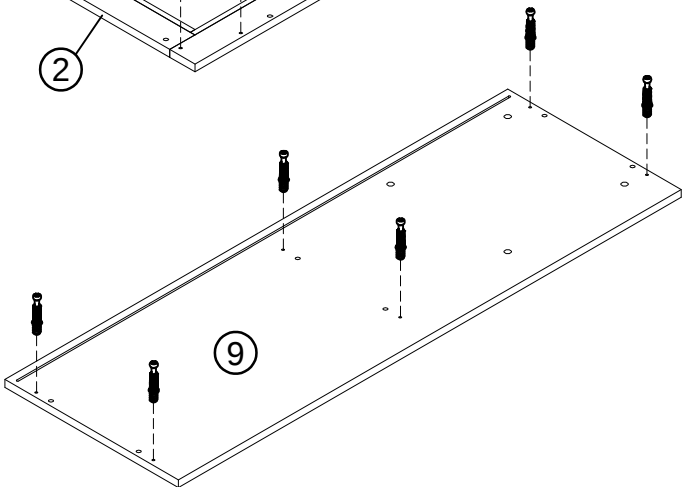
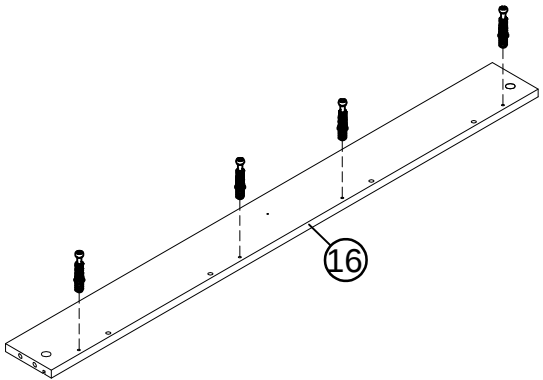
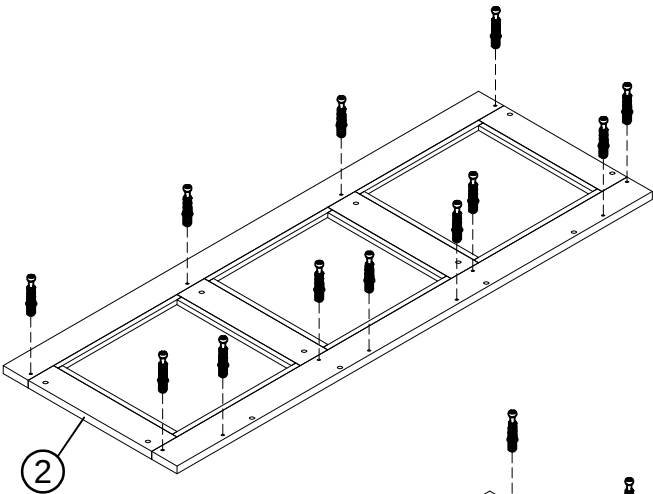
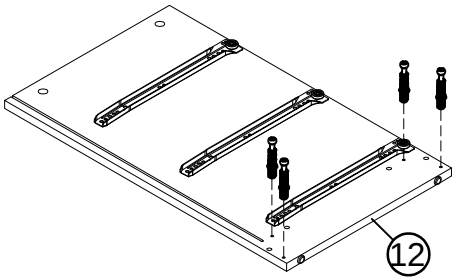
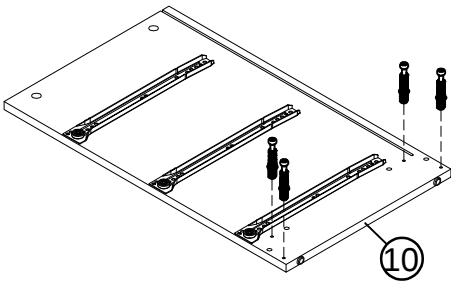
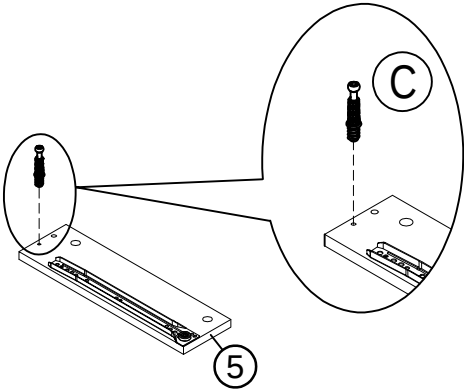
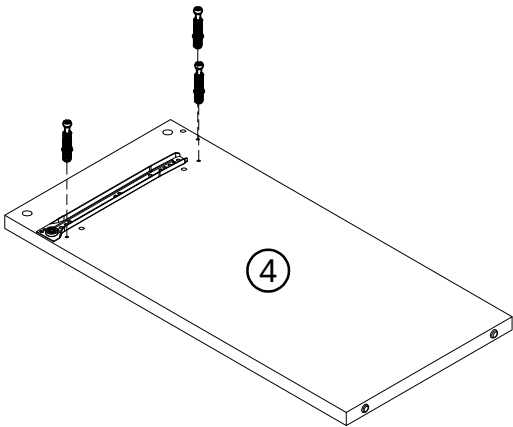
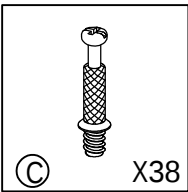
	
(F) X24	(L) X4



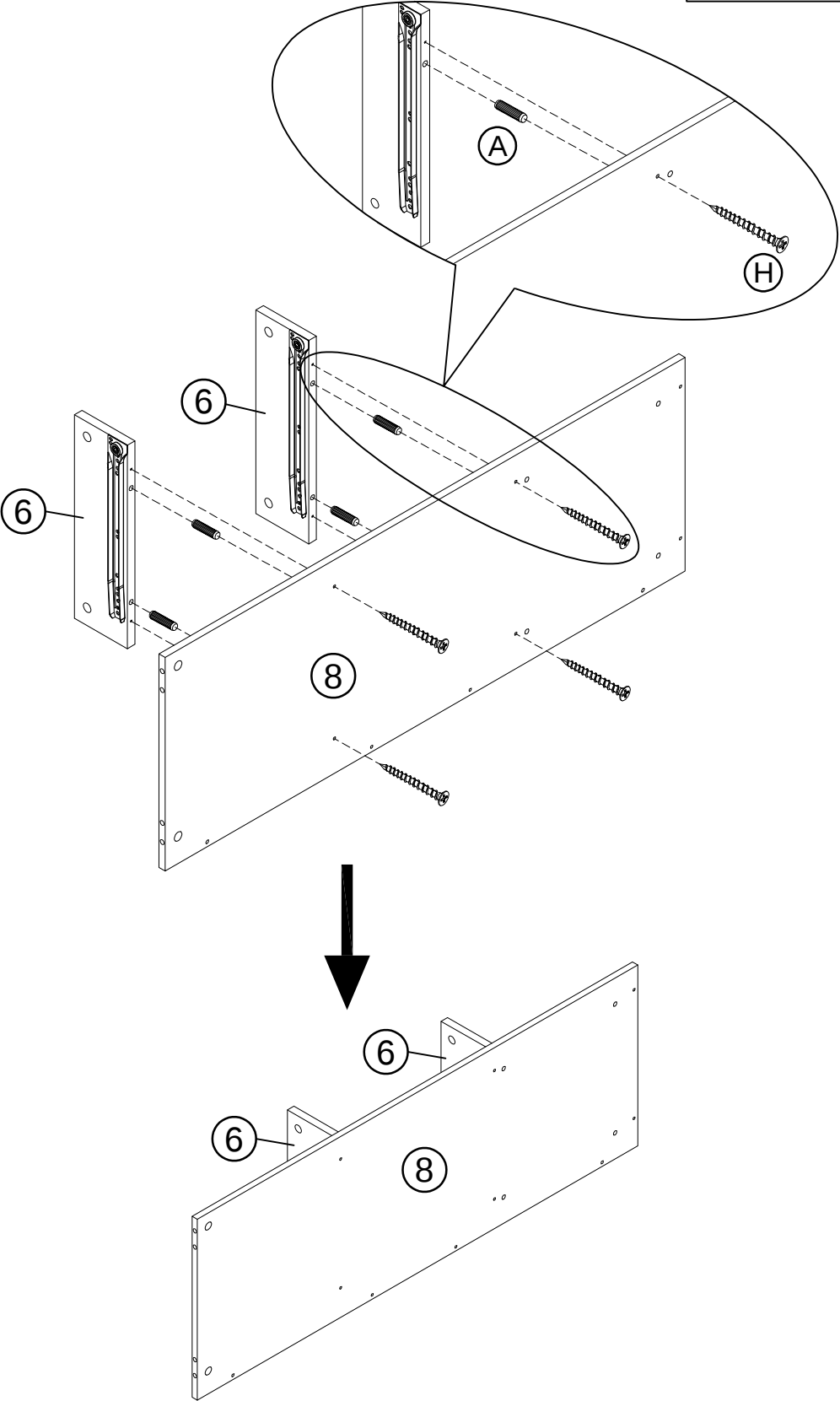
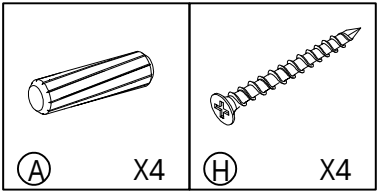
STEP 2



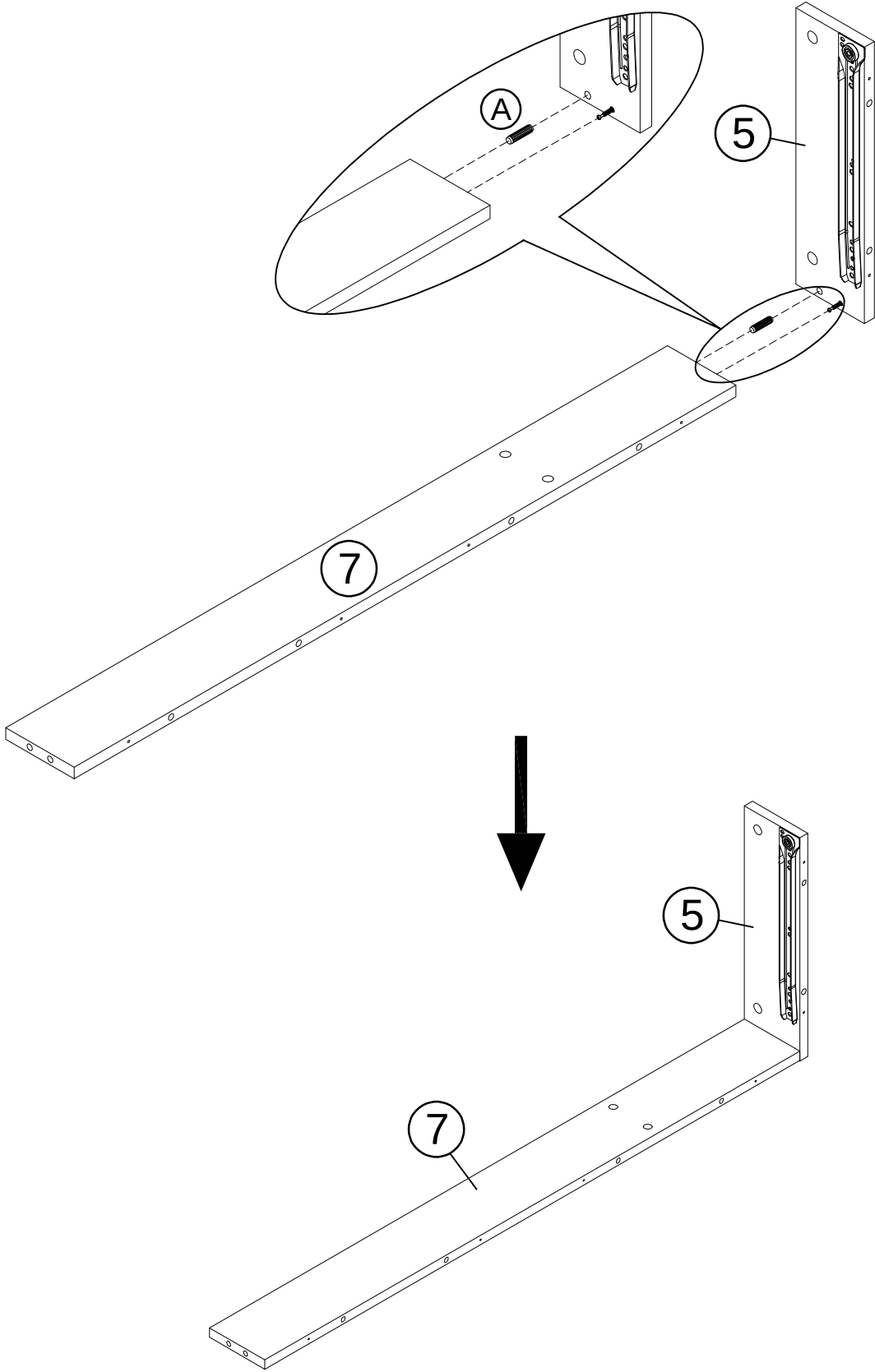
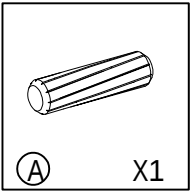
STEP 3



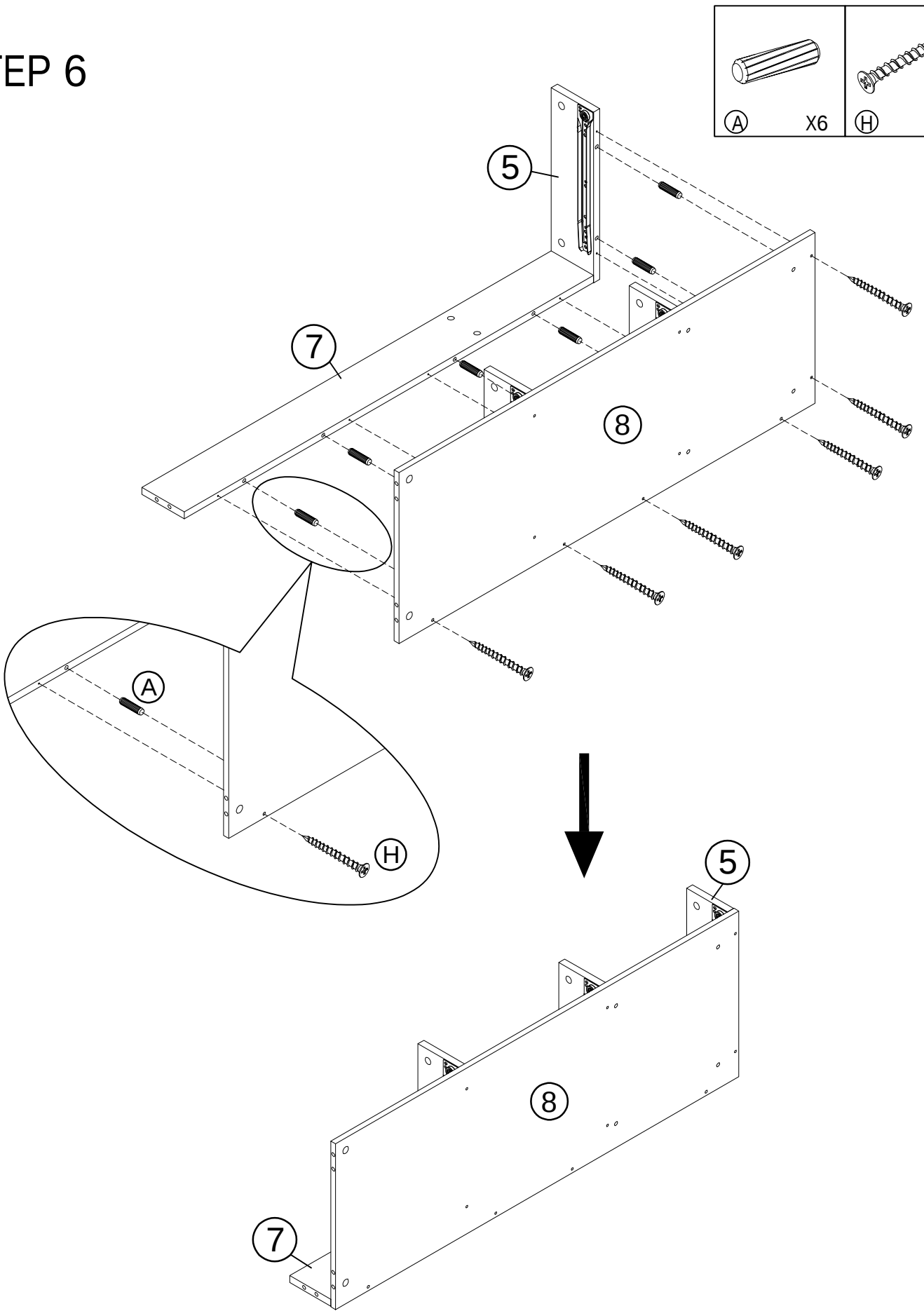
STEP 4



STEP 5

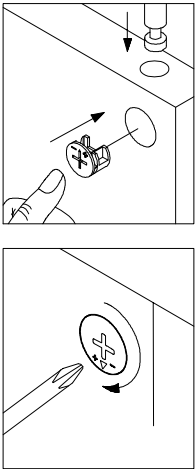
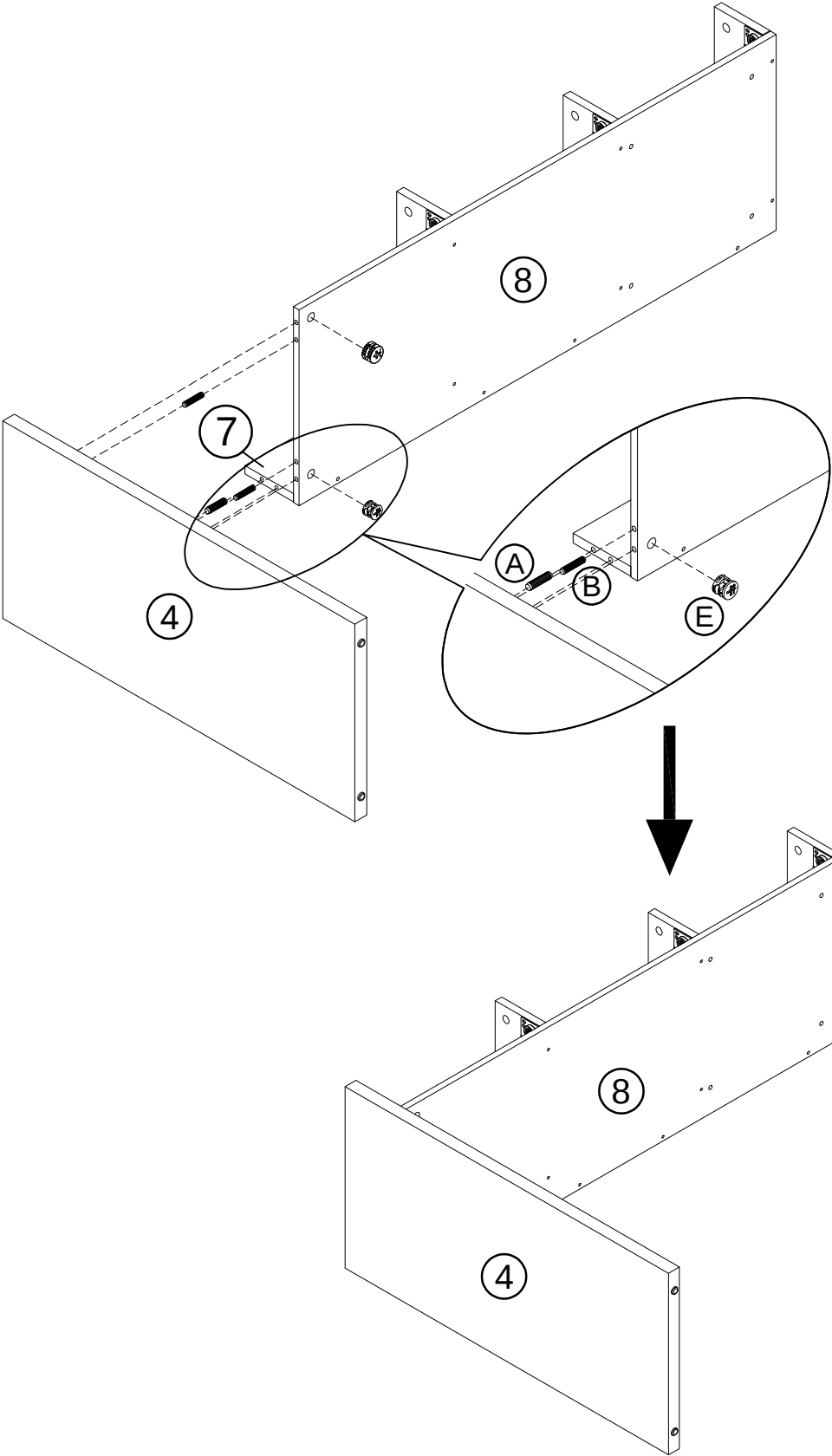


STEP 6



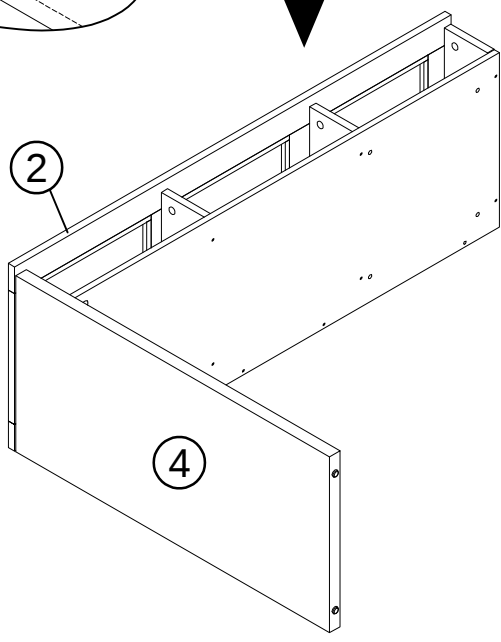
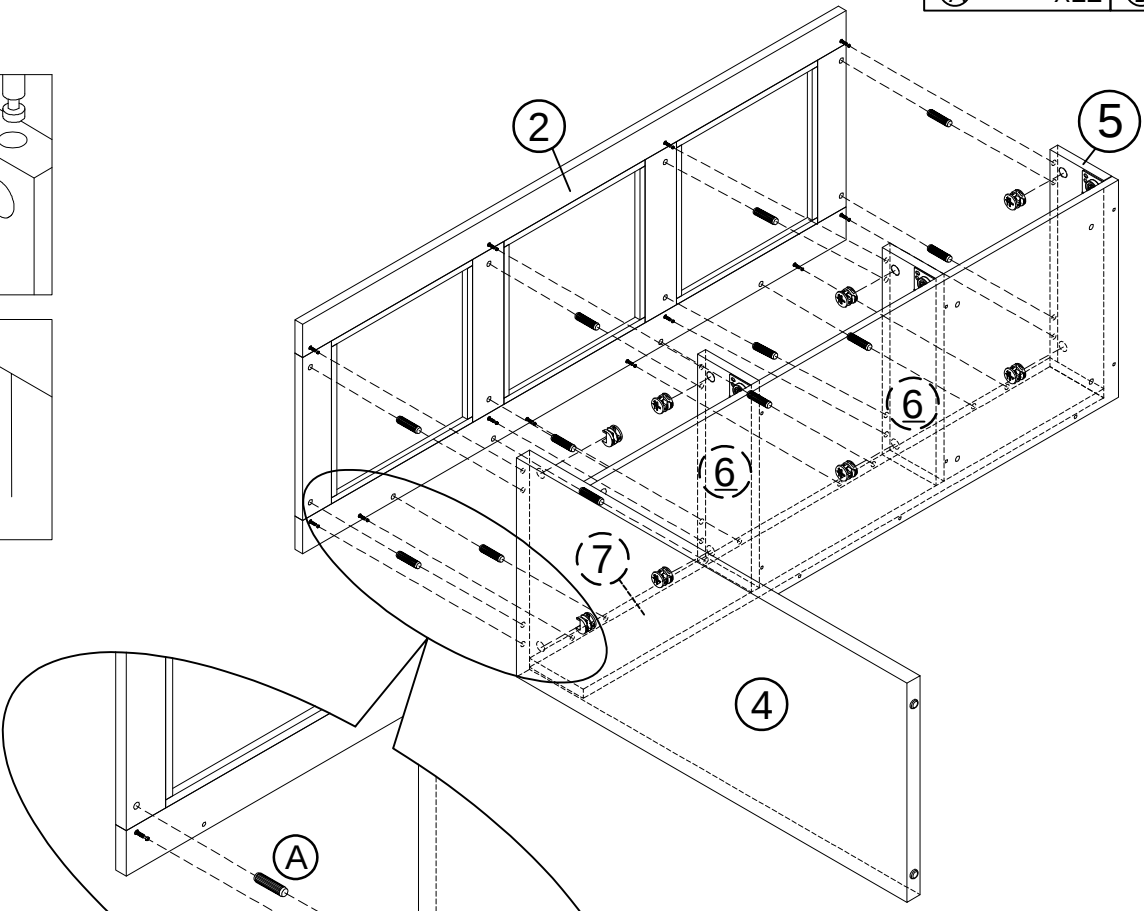
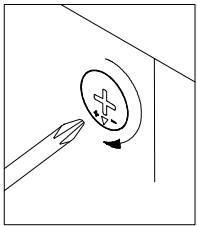
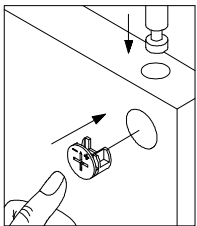
STEP 7

		
(A) X1	(B) X2	(E) X2

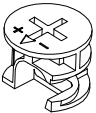


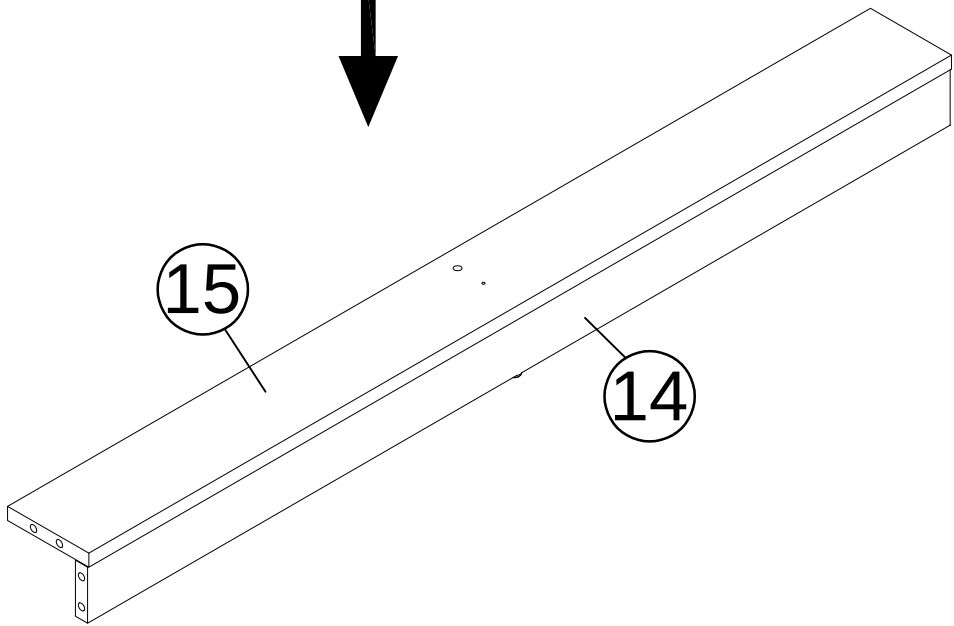
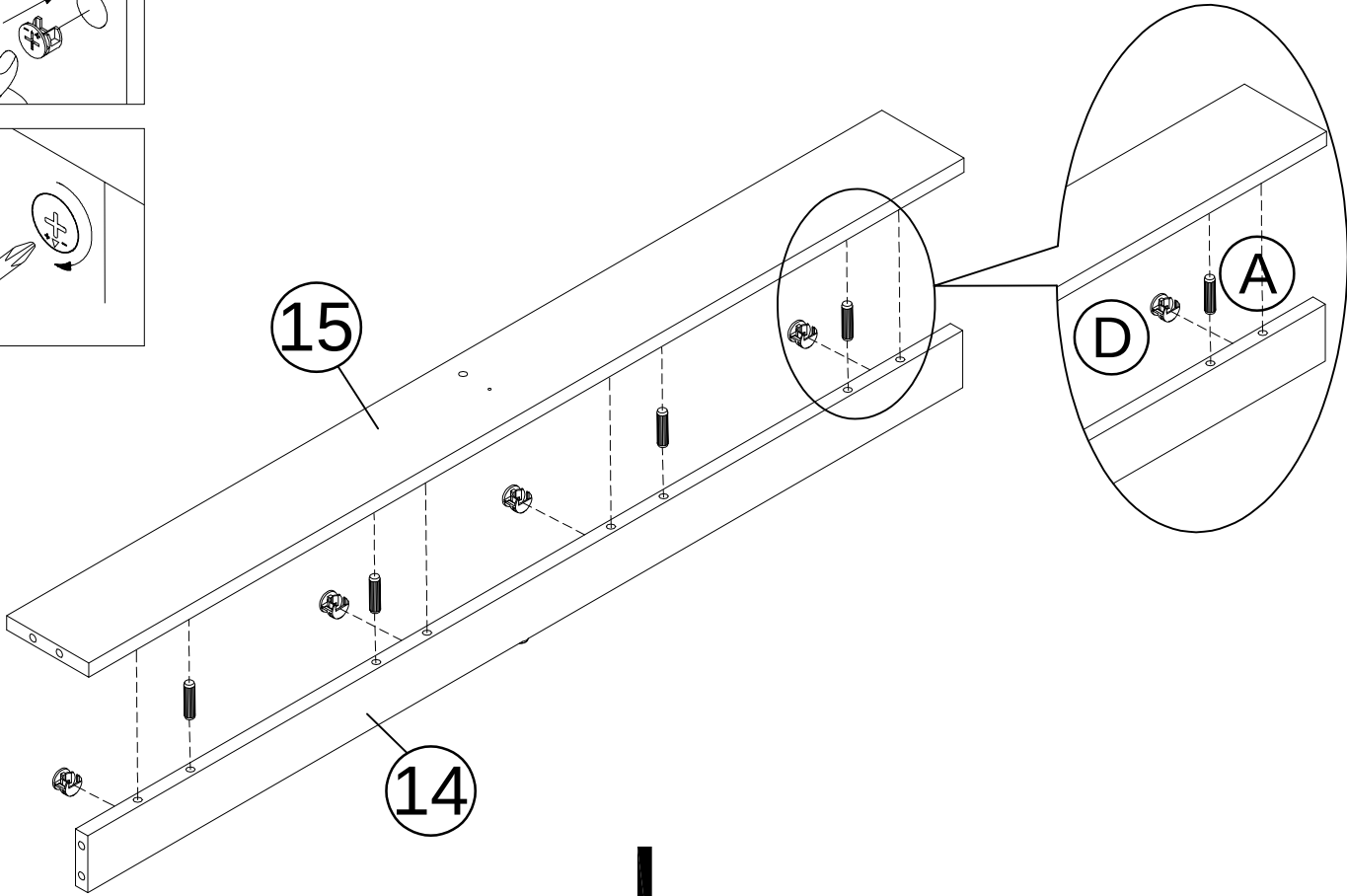
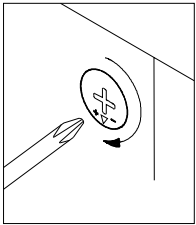
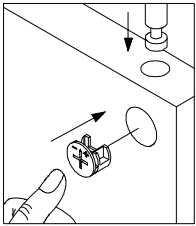
STEP 8

	
(A) X12	(D) X8

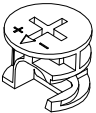


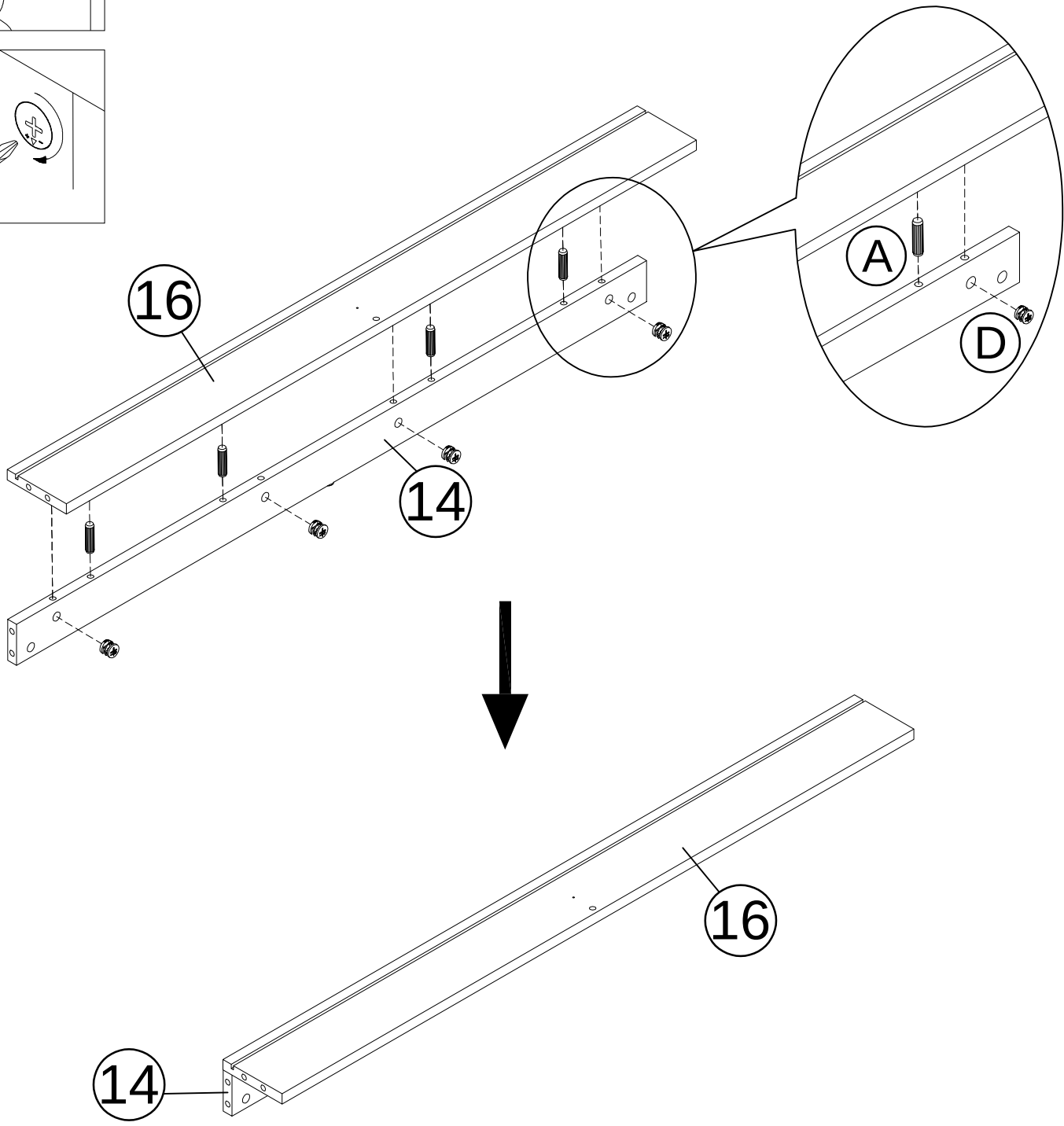
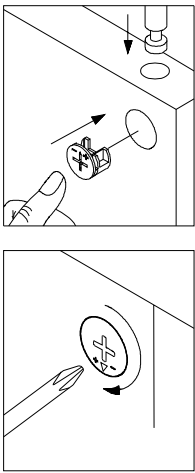
STEP 9

	
Ⓐ X4	Ⓓ X4

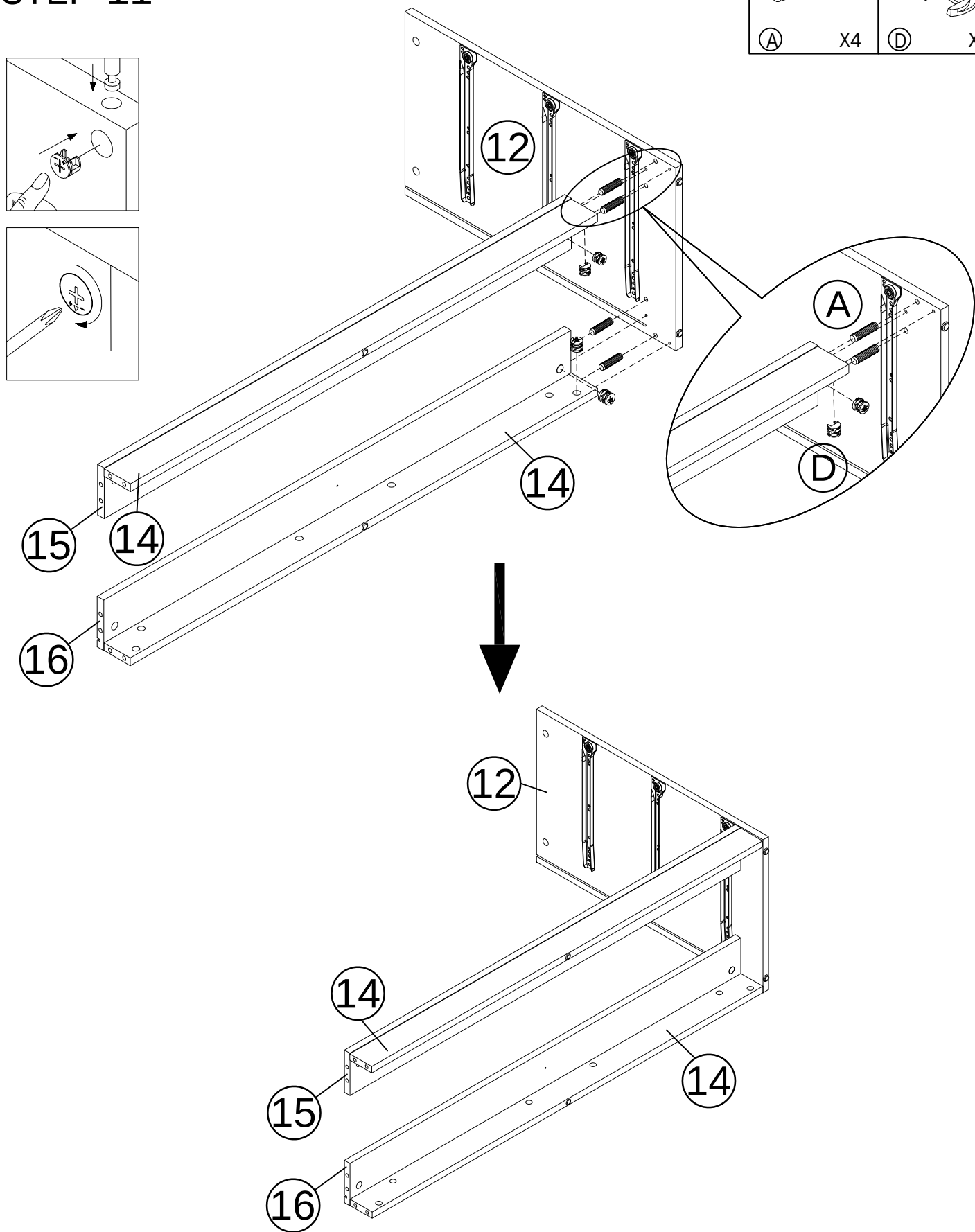
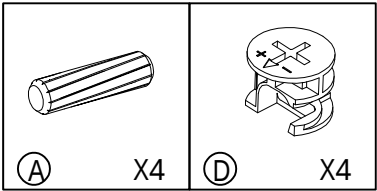
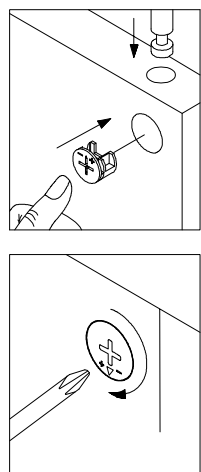


STEP 10

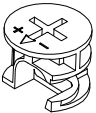
	
(A) X4	(D) X4

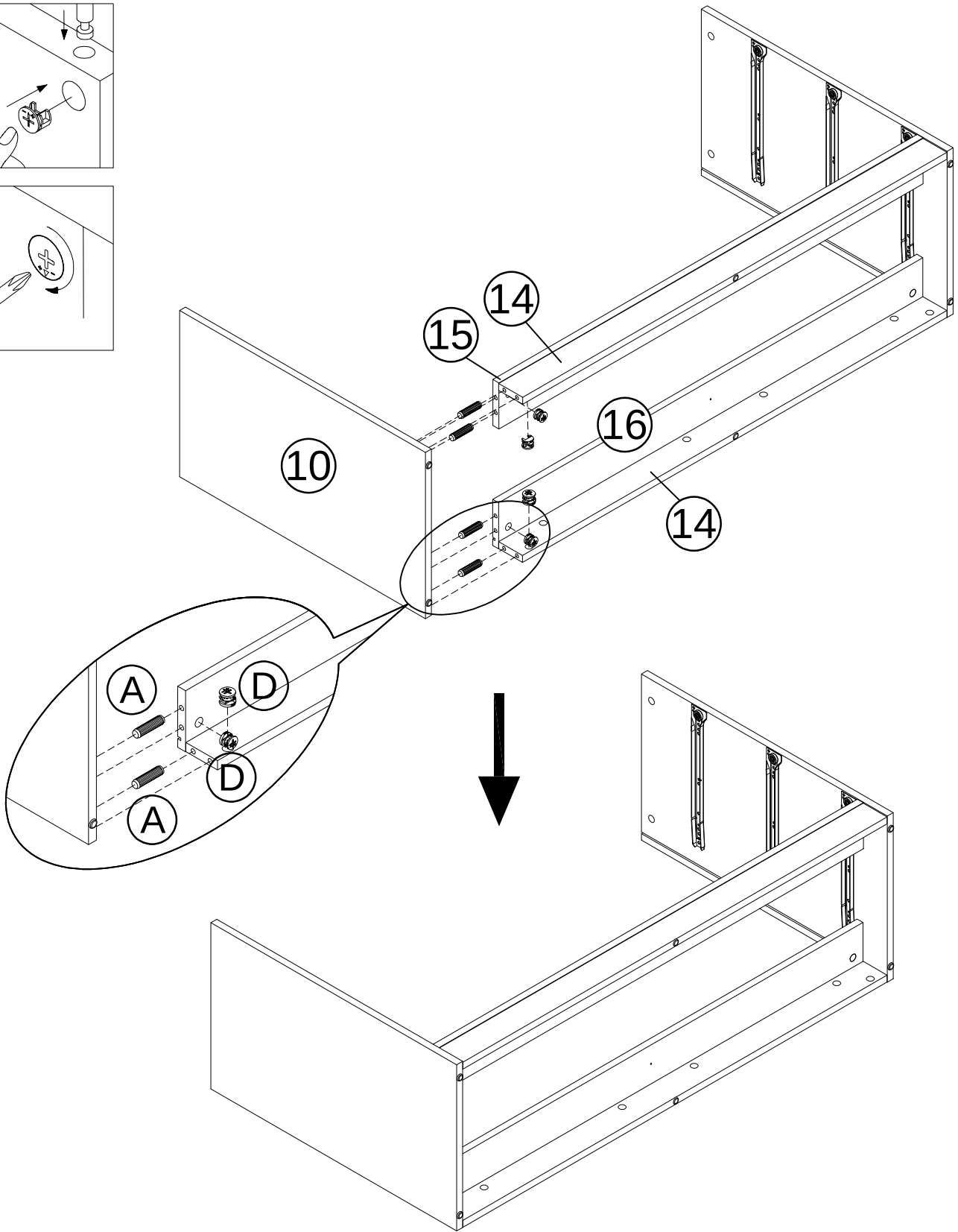
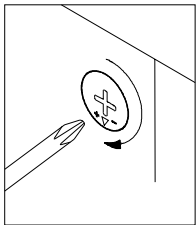
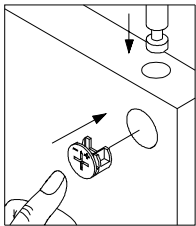


STEP 11

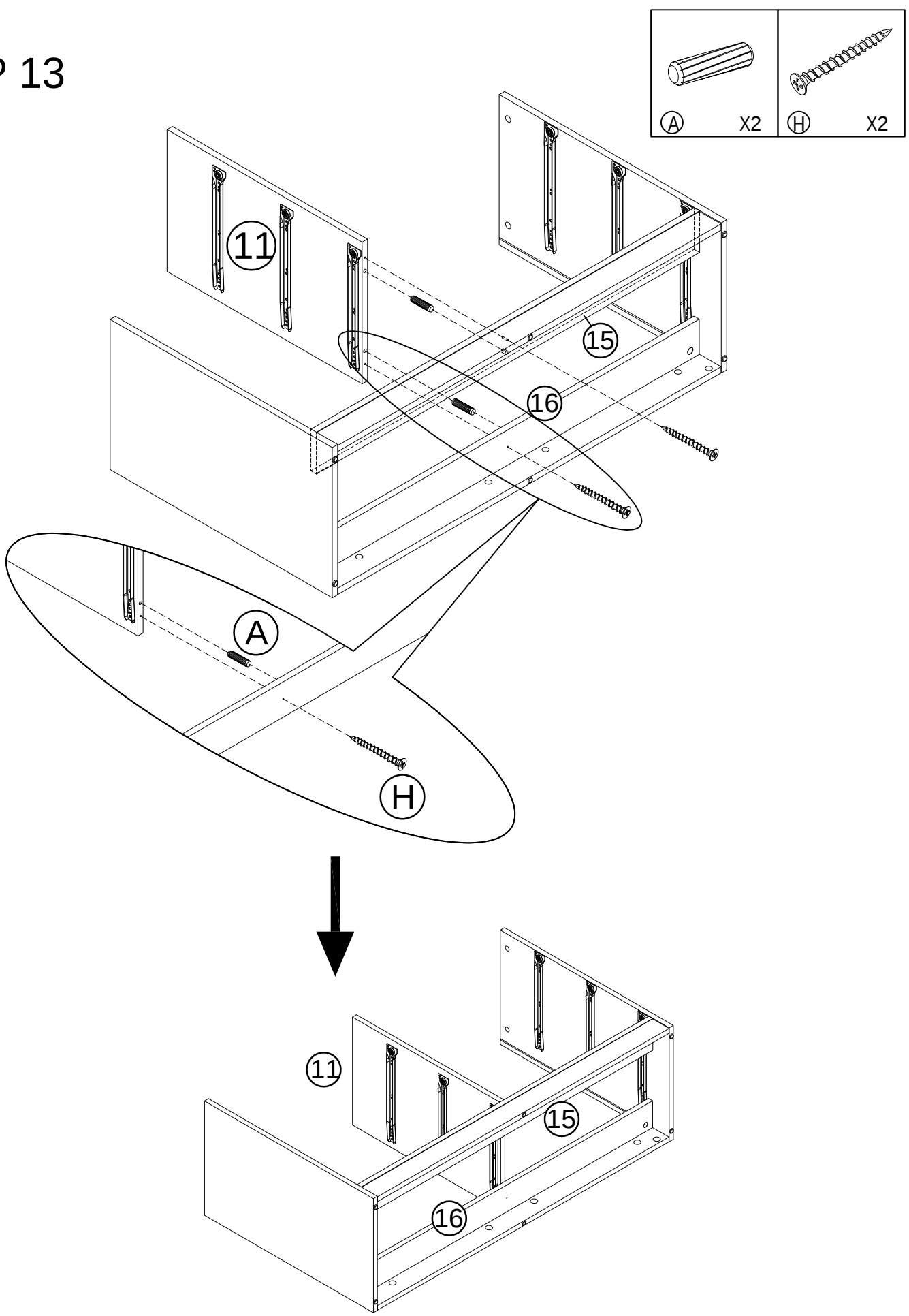


STEP 12

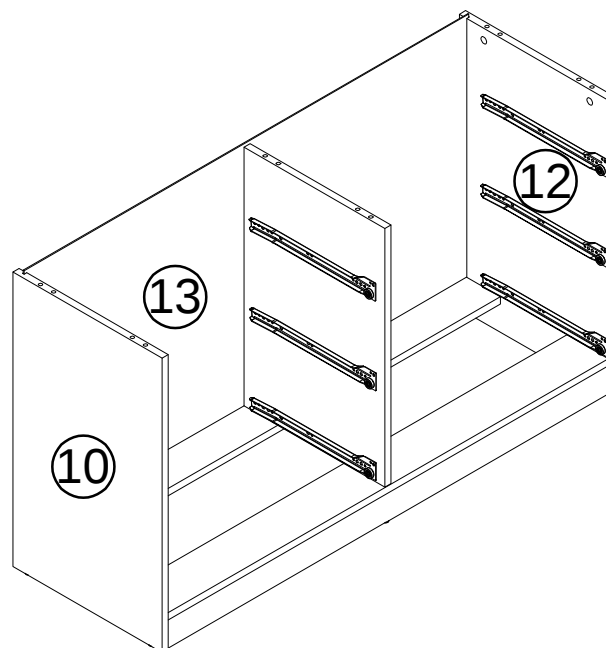
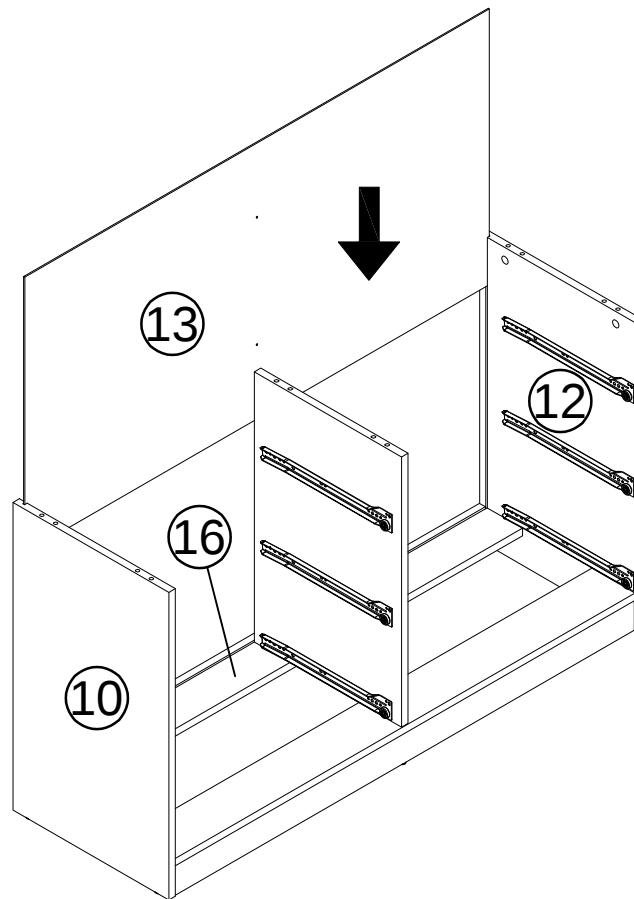
	
(A)	(D)
X4	X4



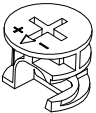
STEP 13

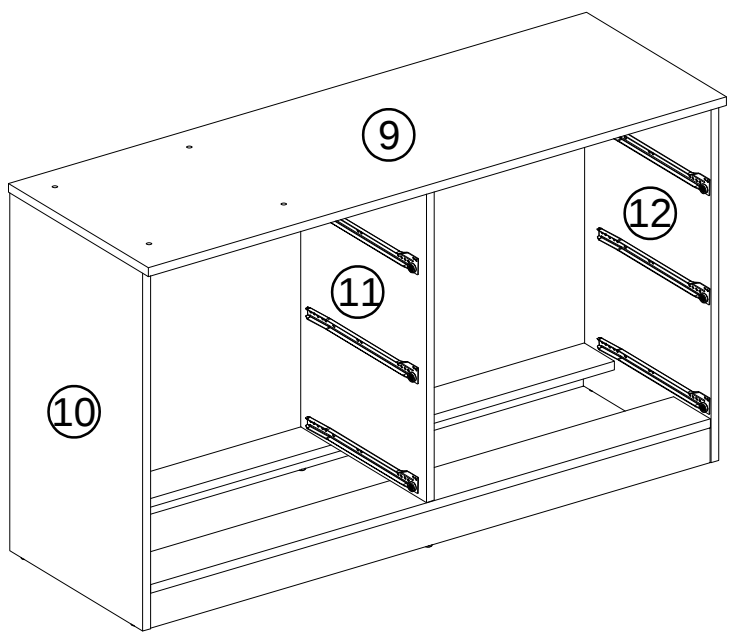
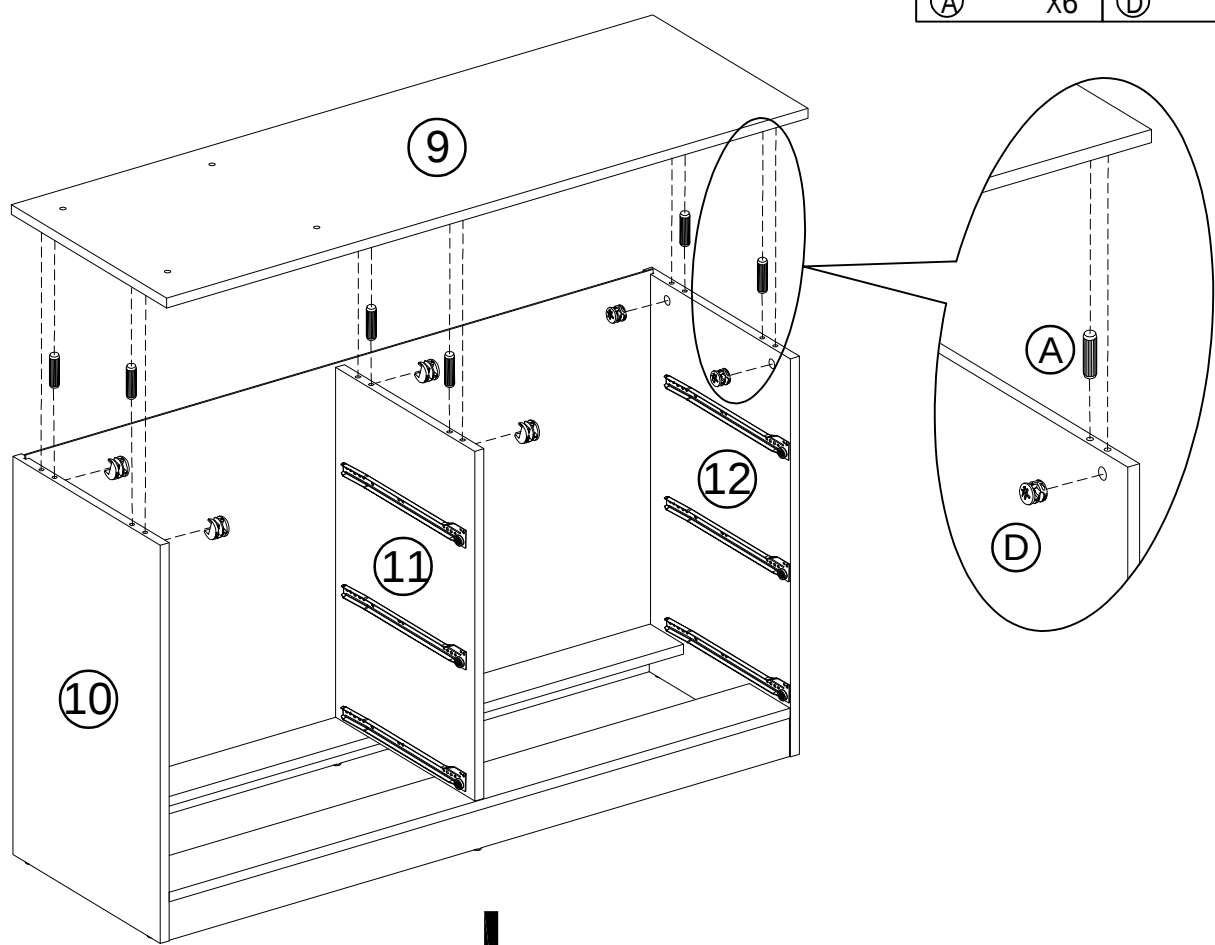


STEP 14

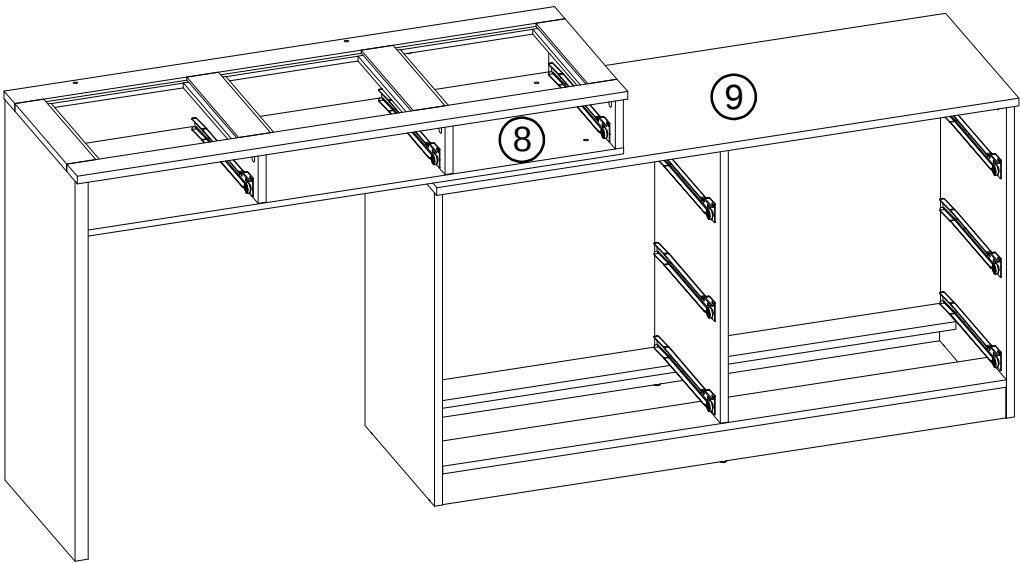
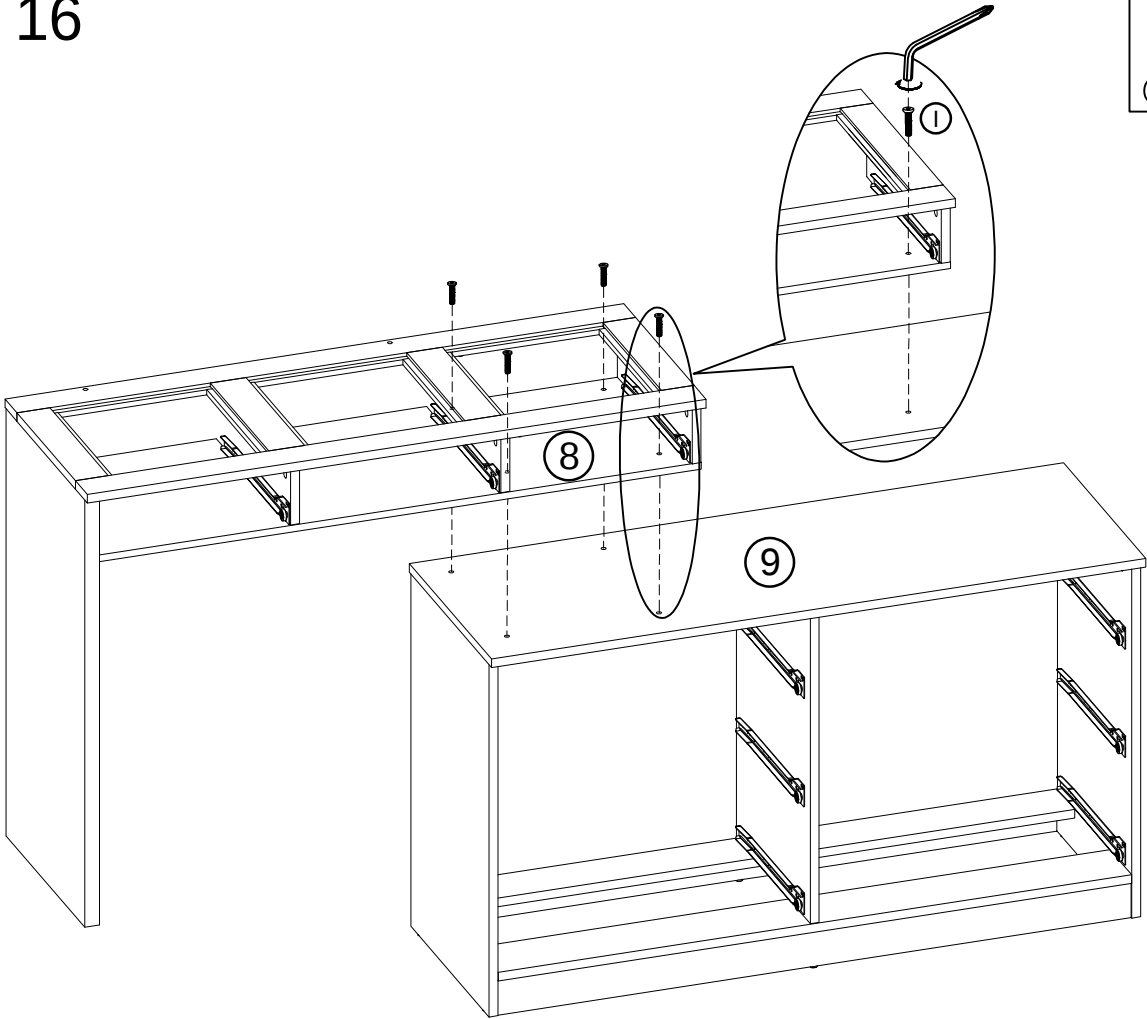
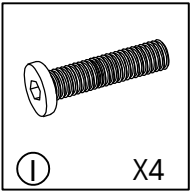


STEP 15

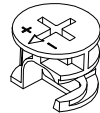
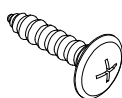
	
(A) X6	(D) X6

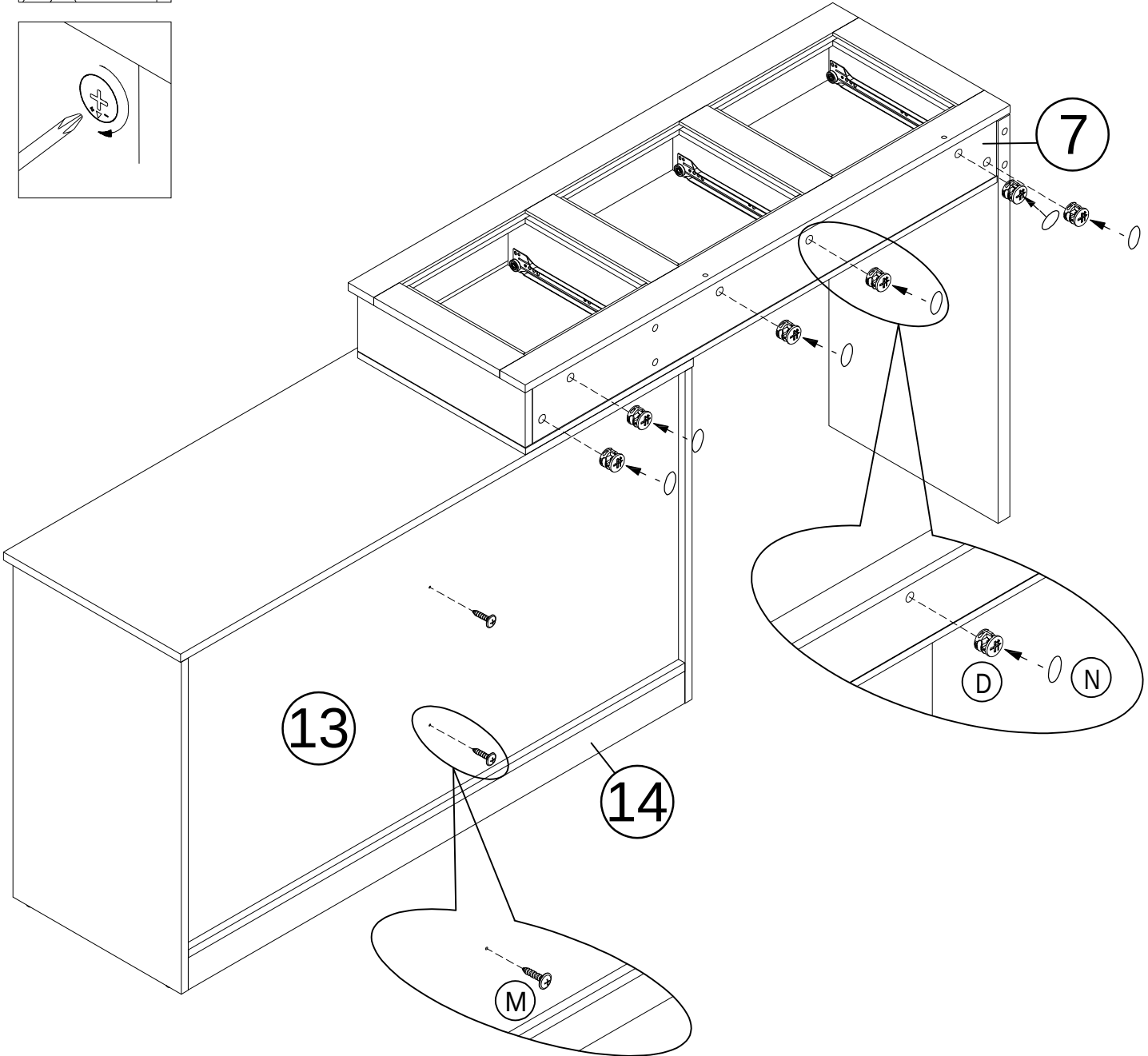
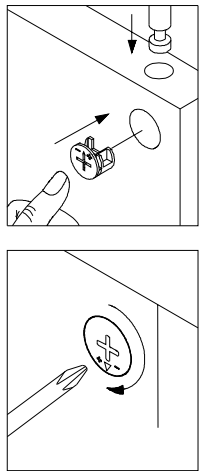


STEP 16

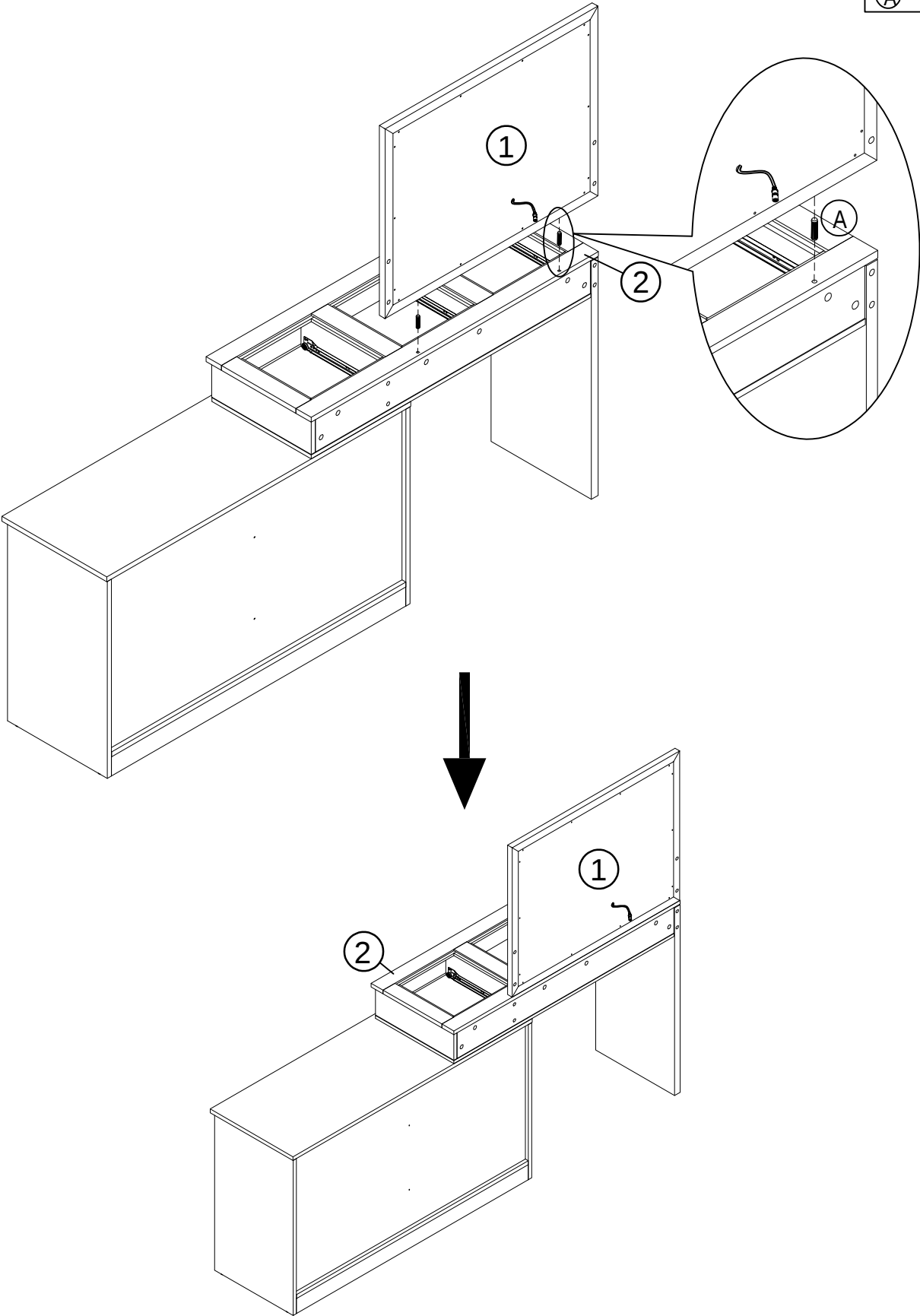
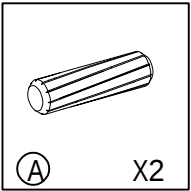


STEP 17

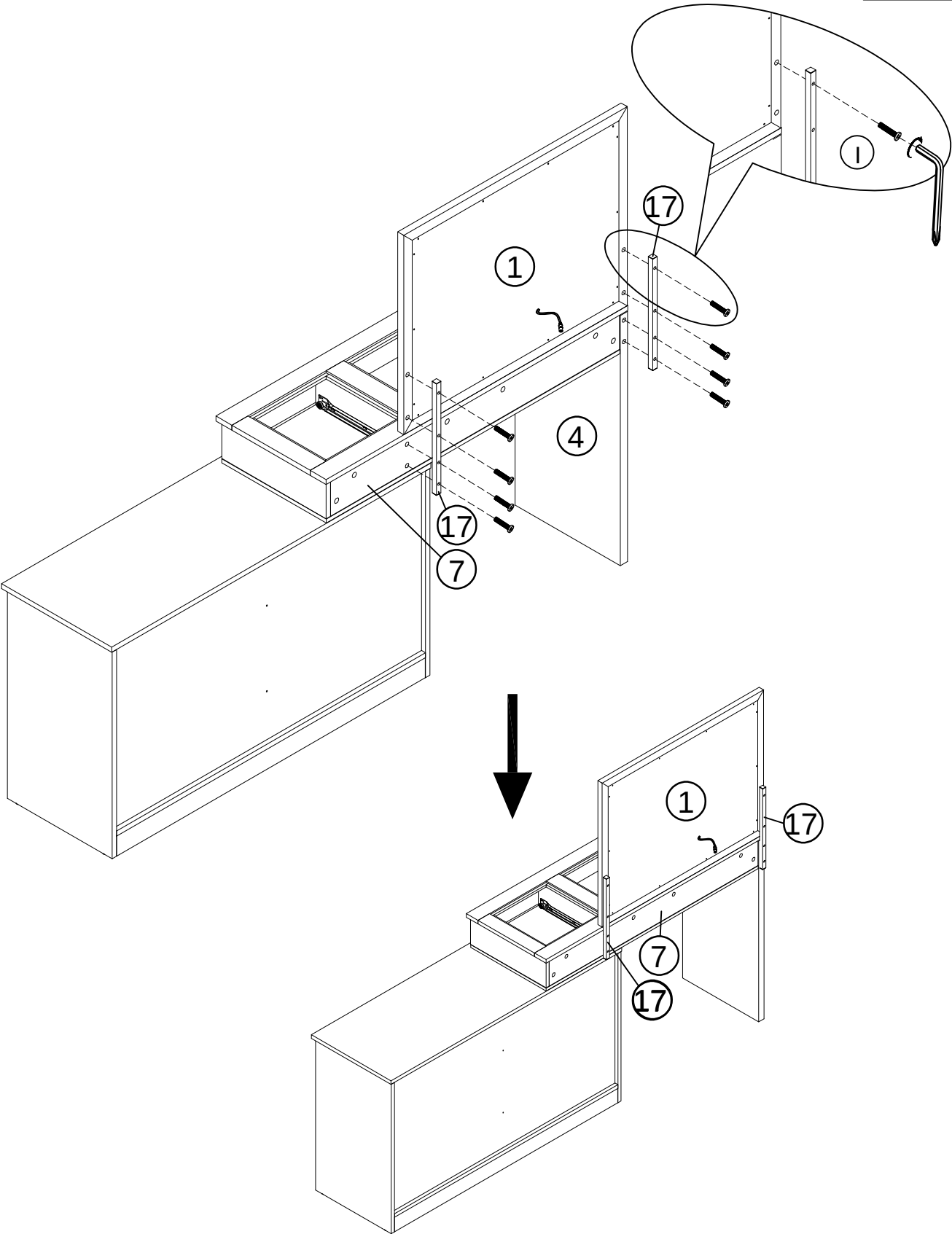
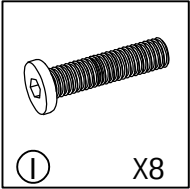
		
(D) X6	(M) X2	(N) X6



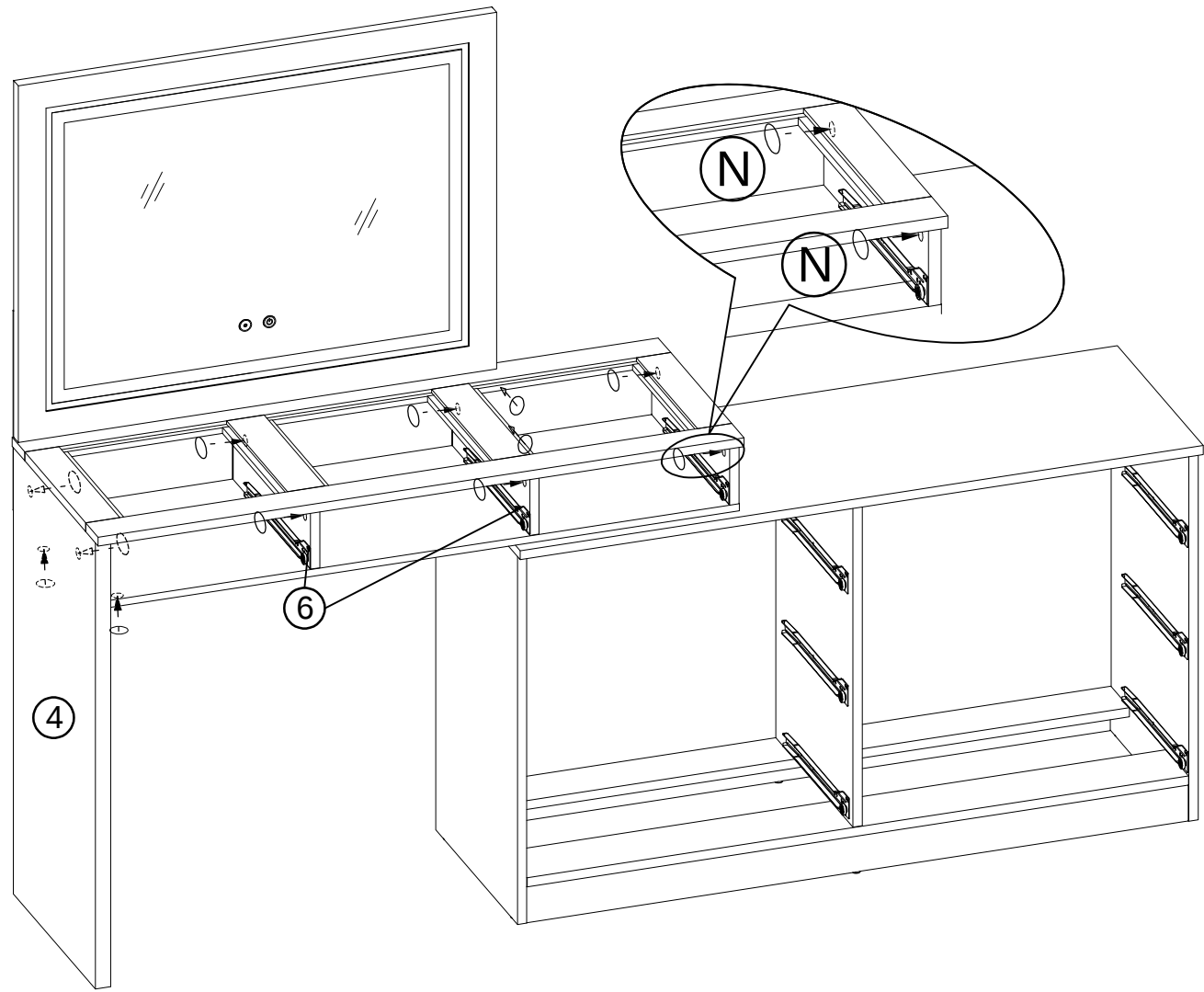
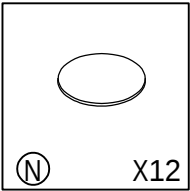
STEP 18



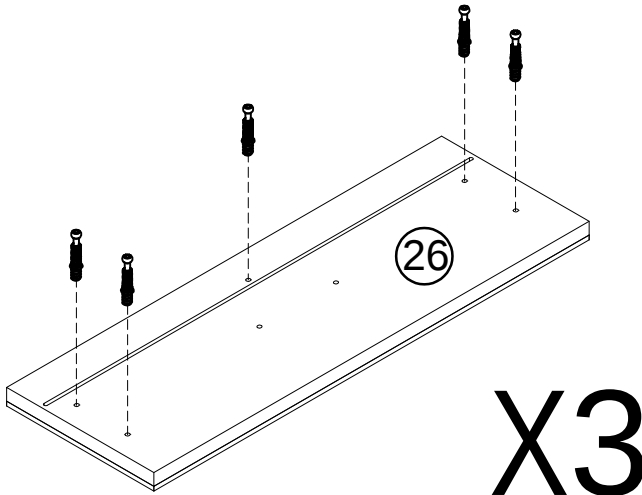
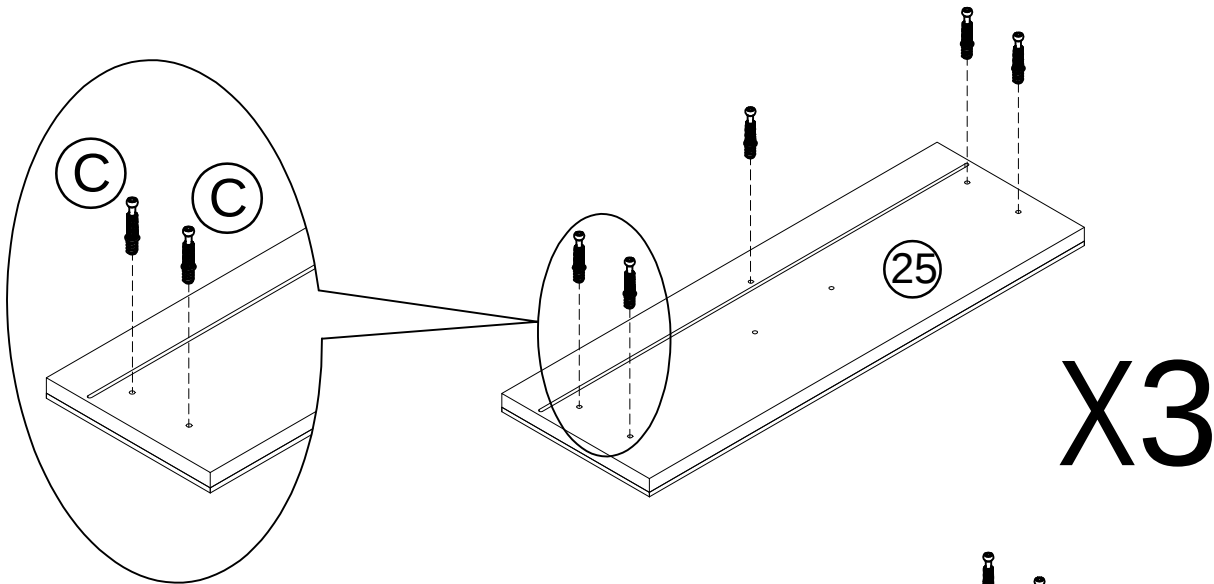
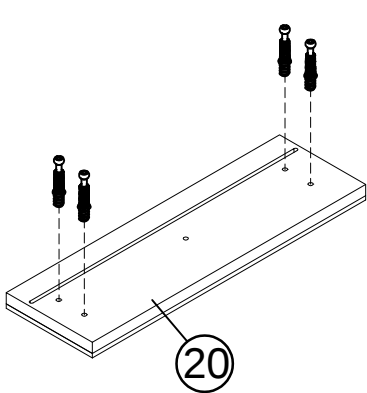
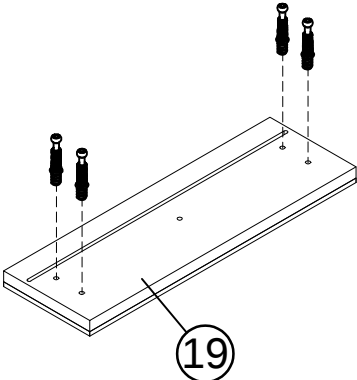
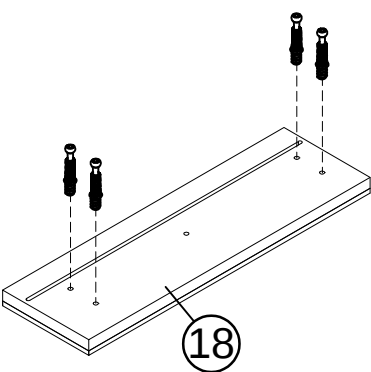
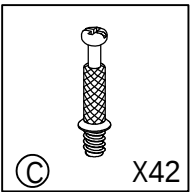
STEP 19



STEP 20

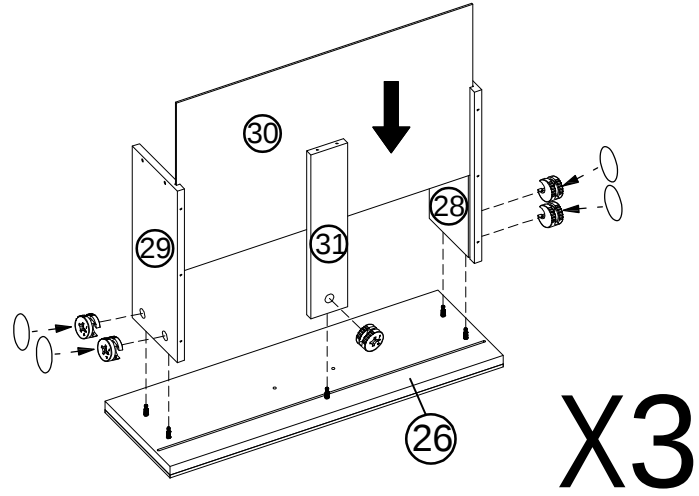
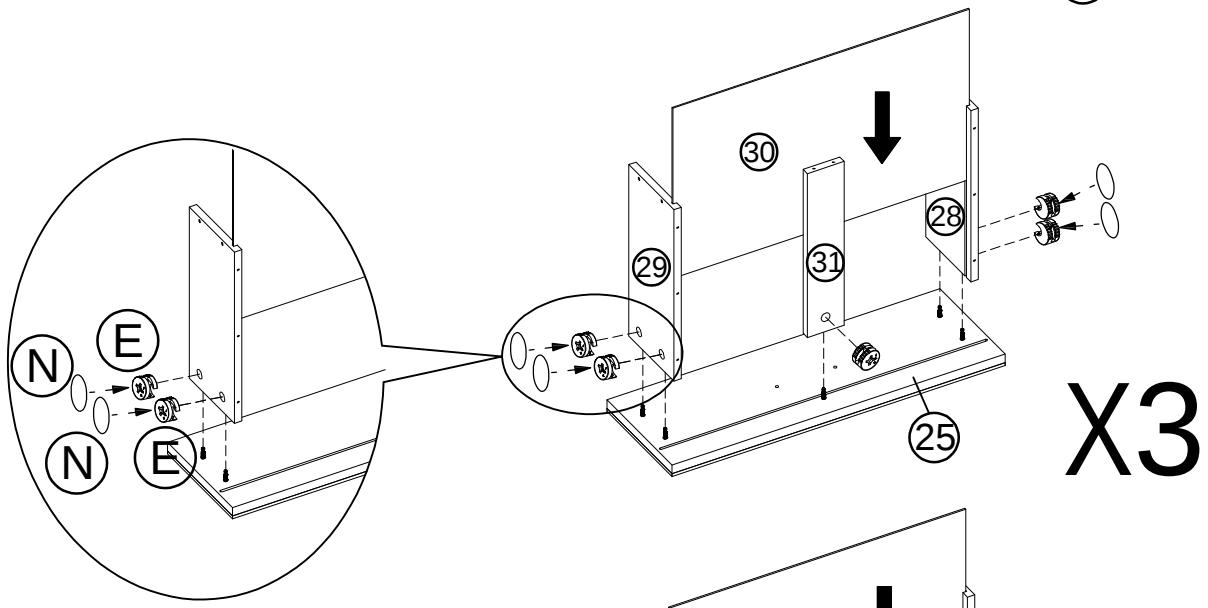
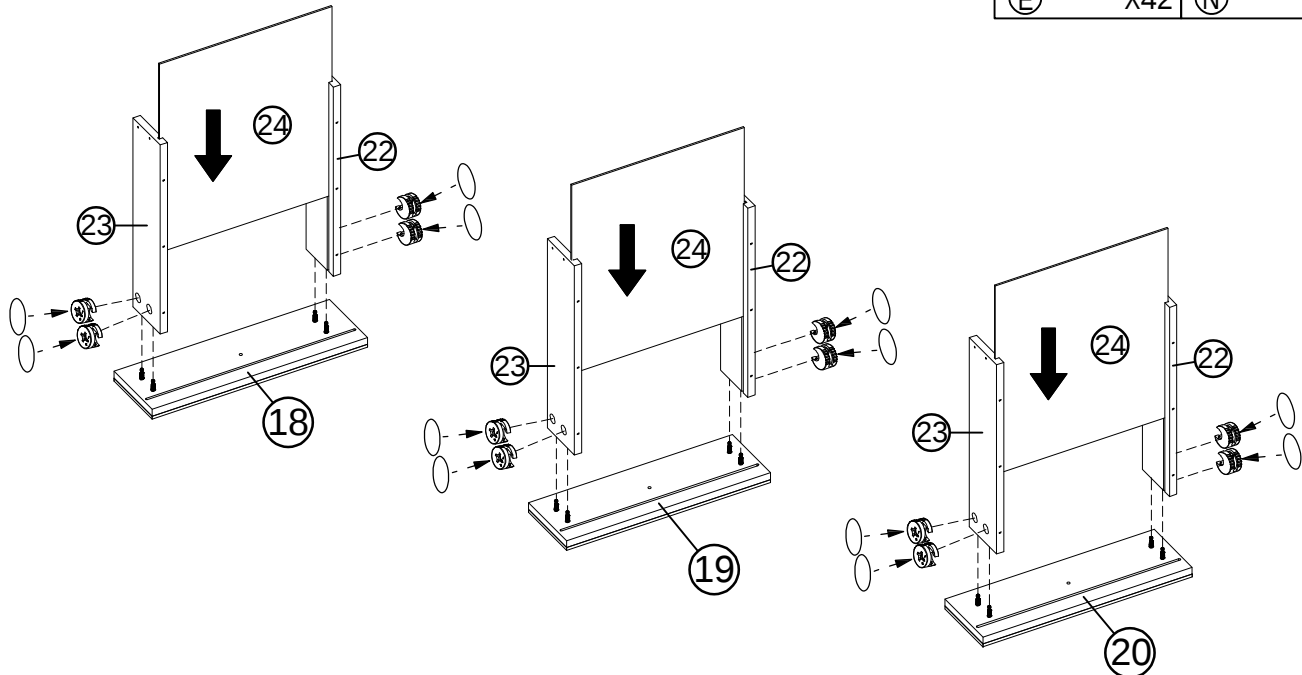


STEP 21

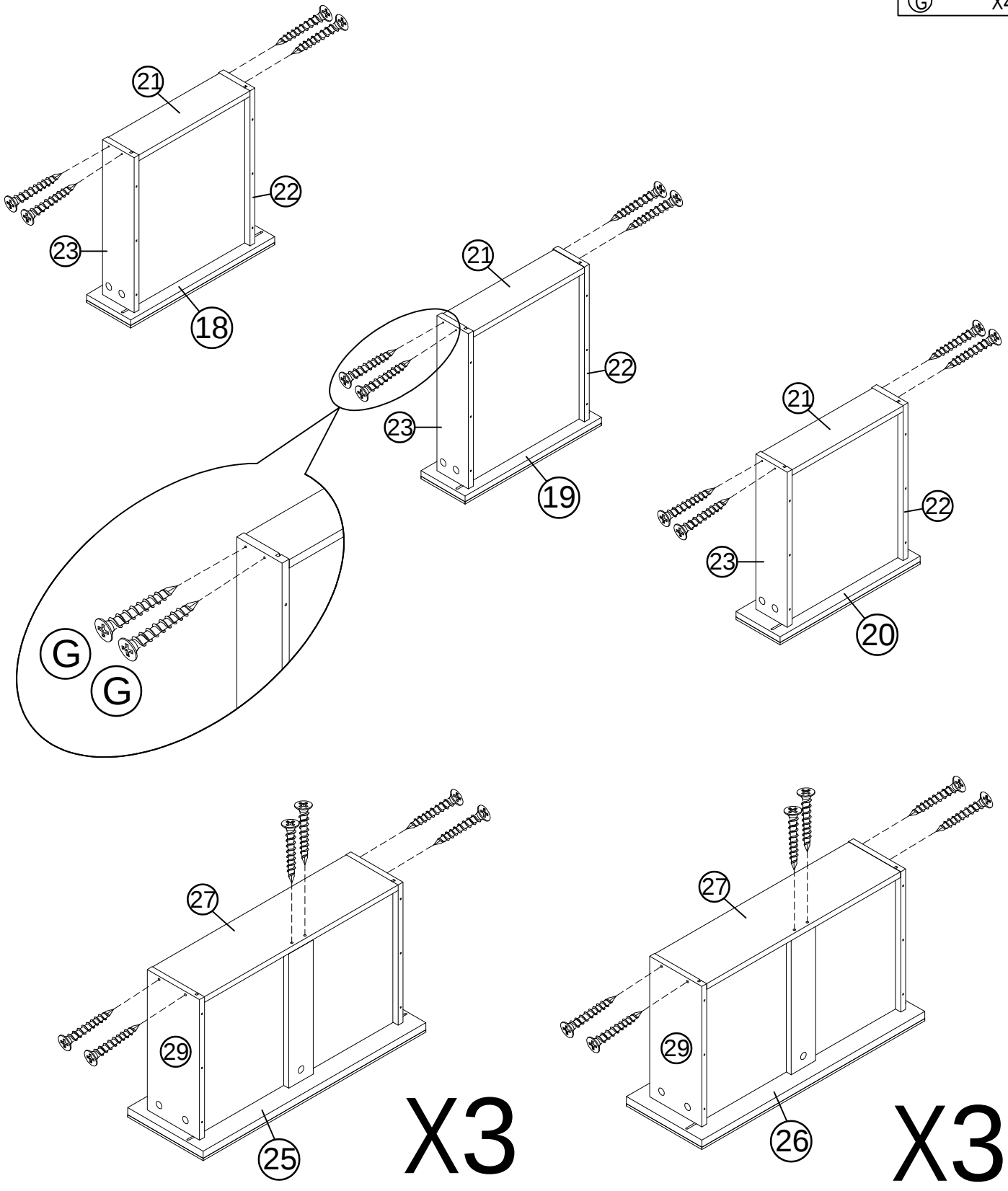
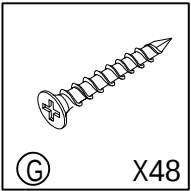


STEP 22

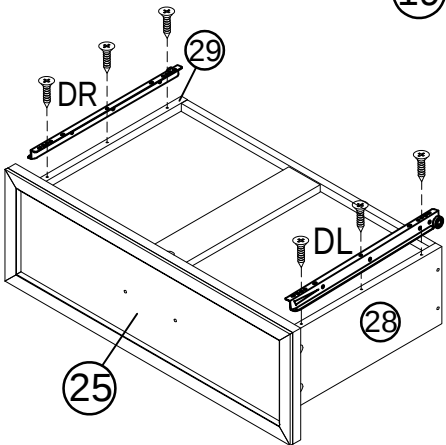
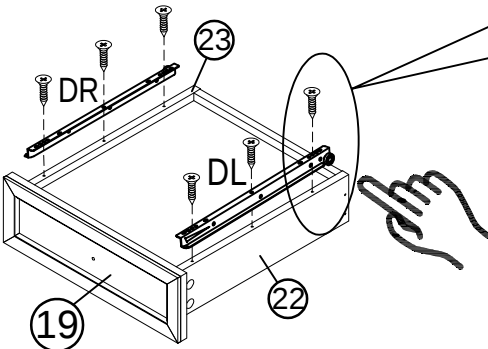
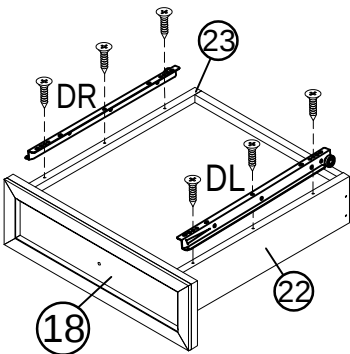
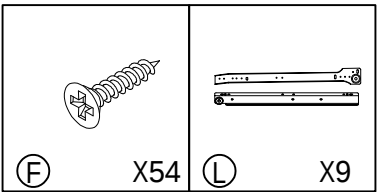
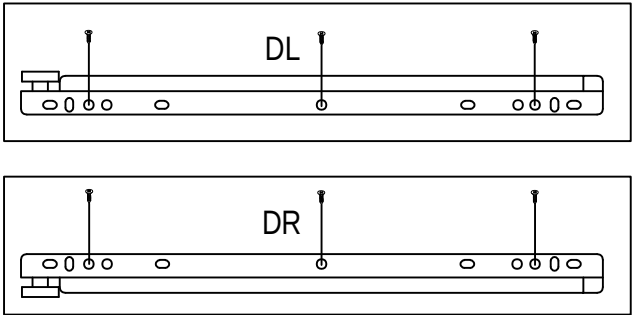
	
(E) X42	(N) X36



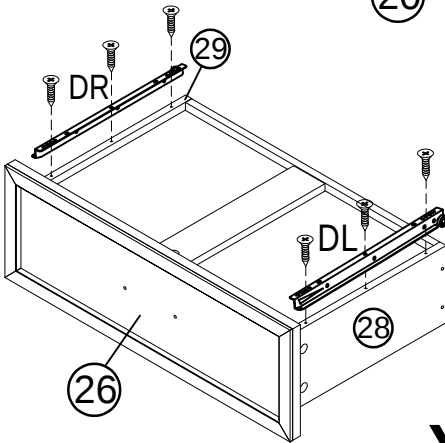
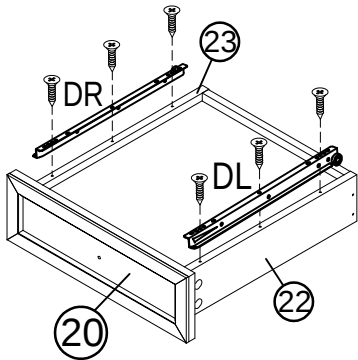
STEP 23



STEP 24



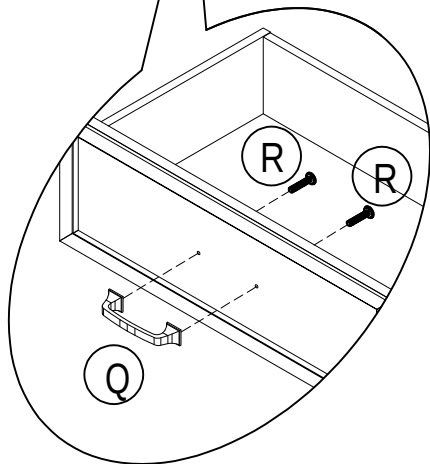
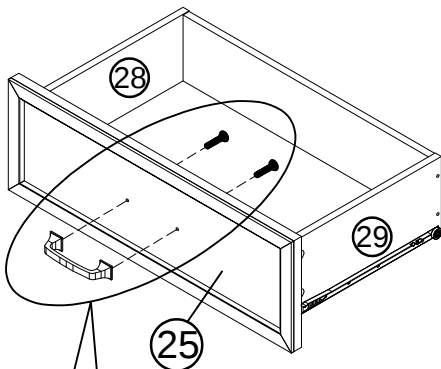
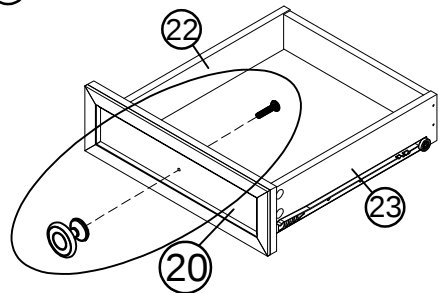
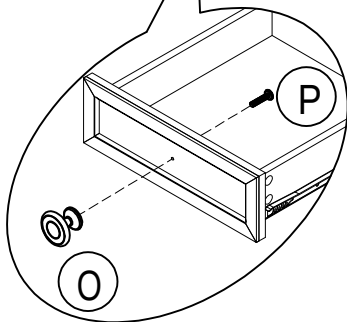
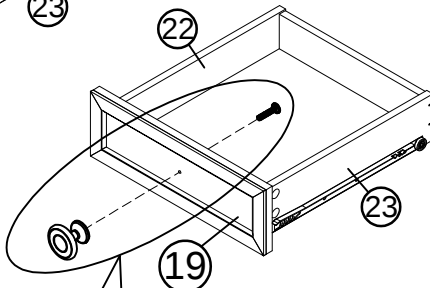
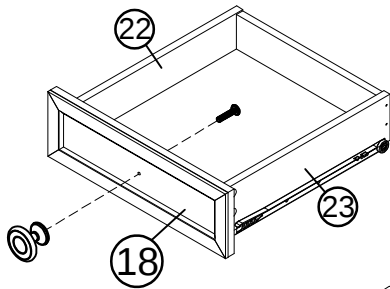
X3



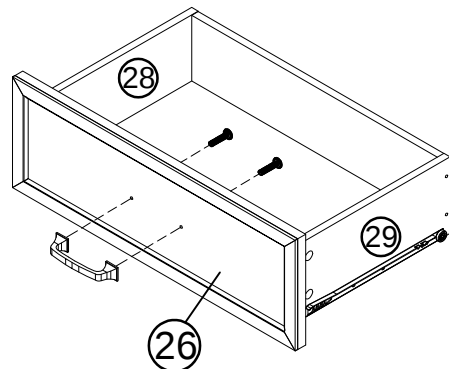
X3

STEP 25

			
⓪ X3	Ⓟ X3	Ⓠ X6	Ⓡ X12

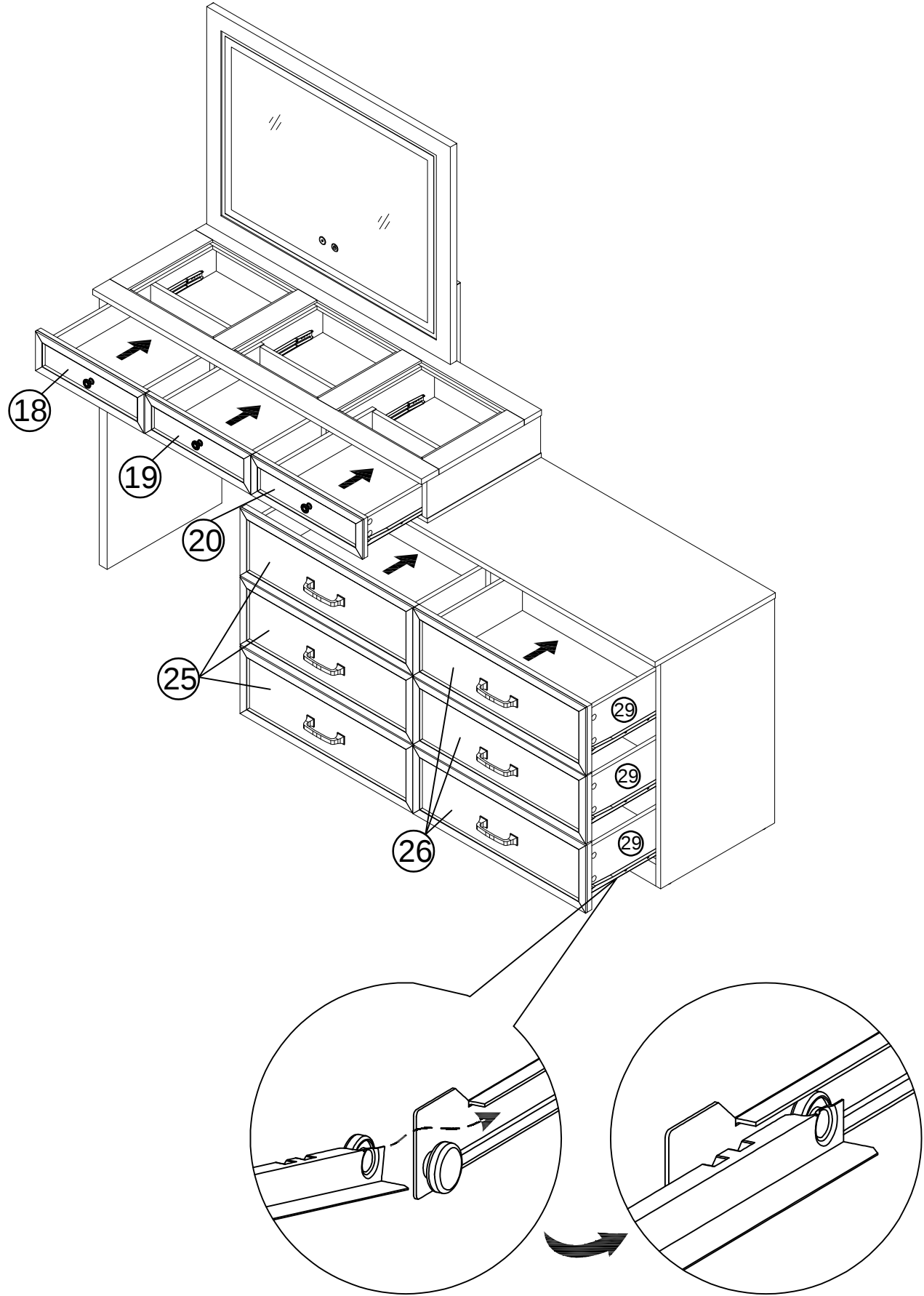


X3

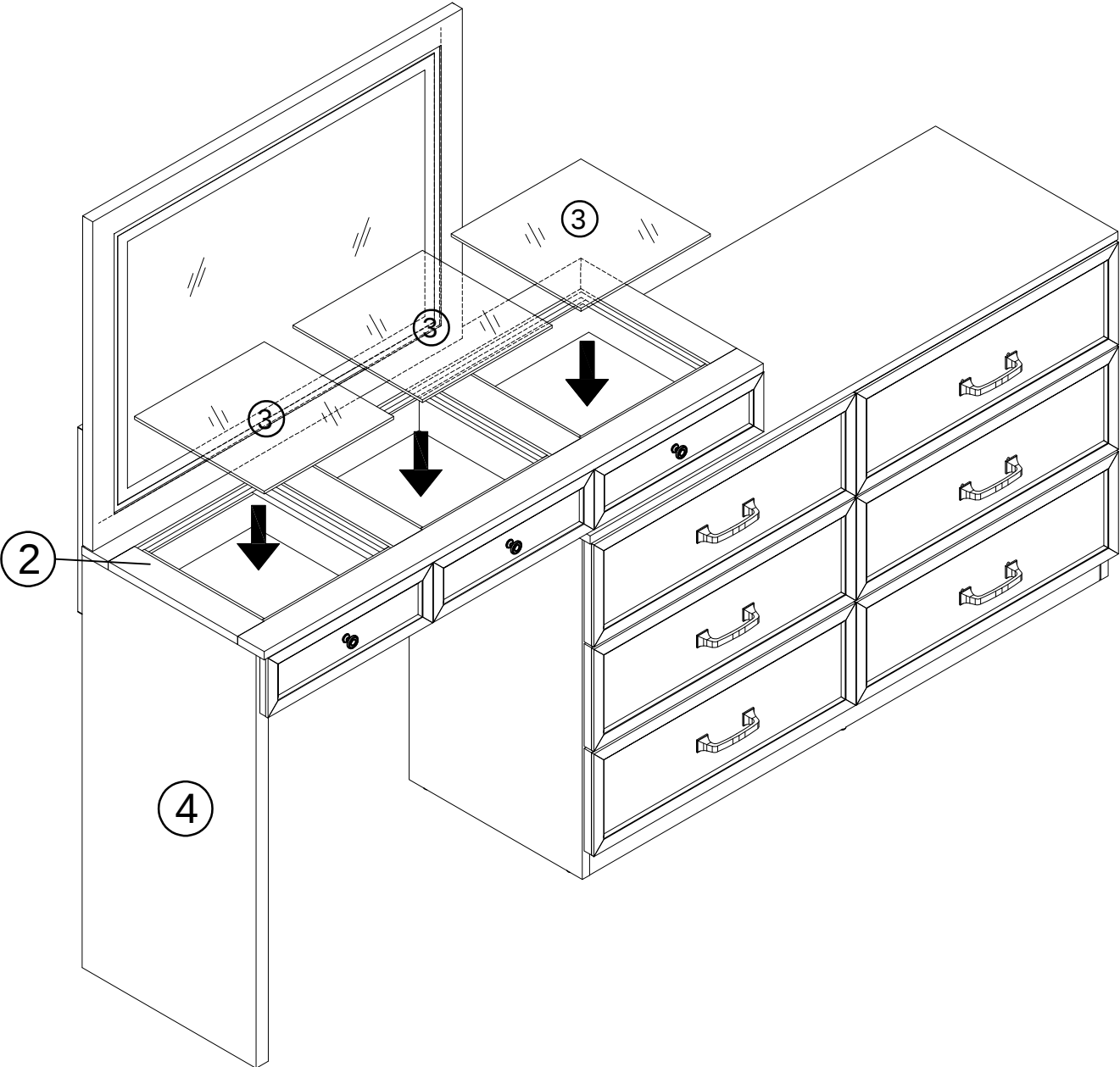


X3

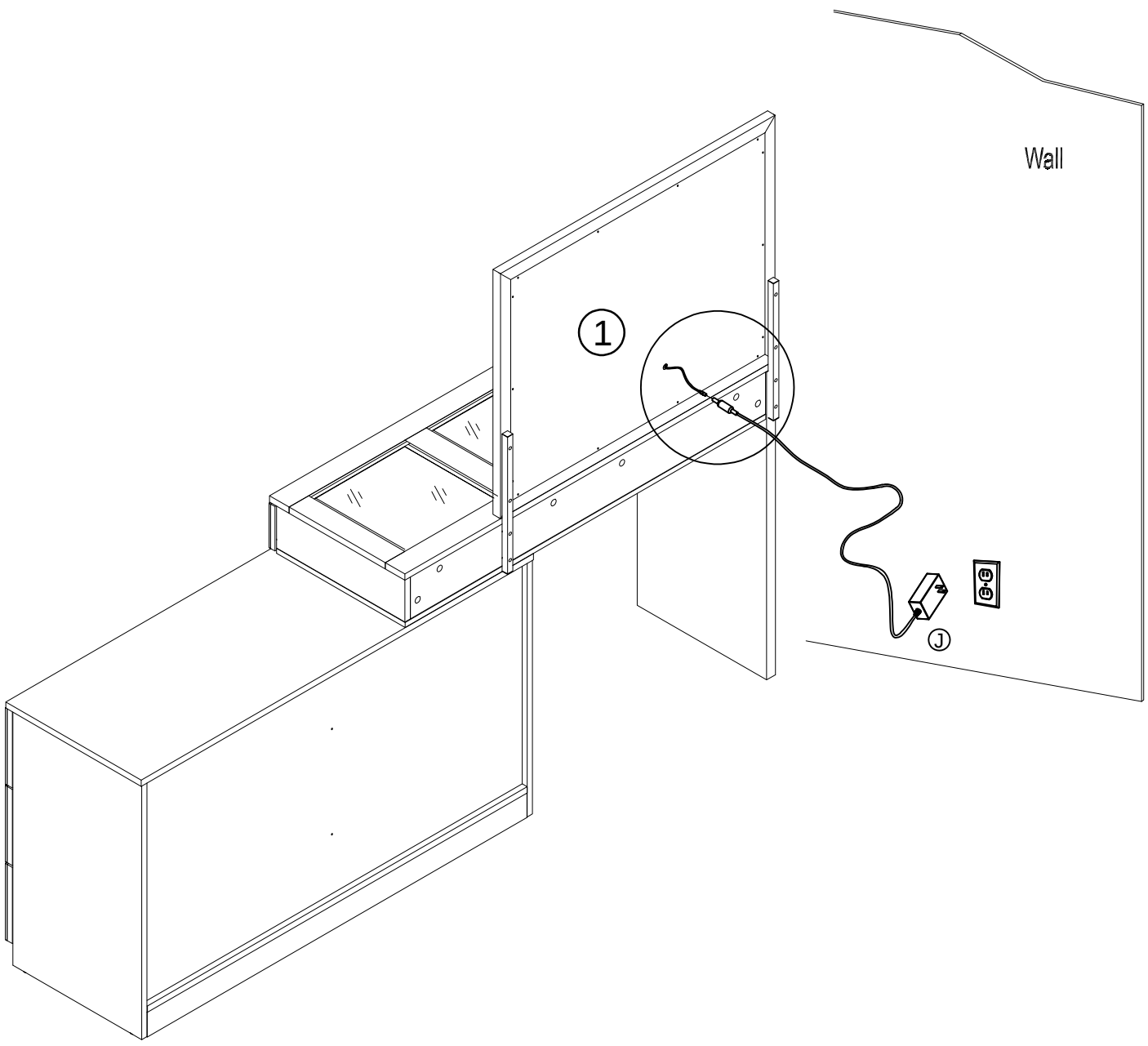
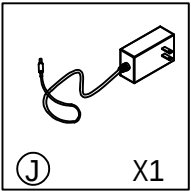
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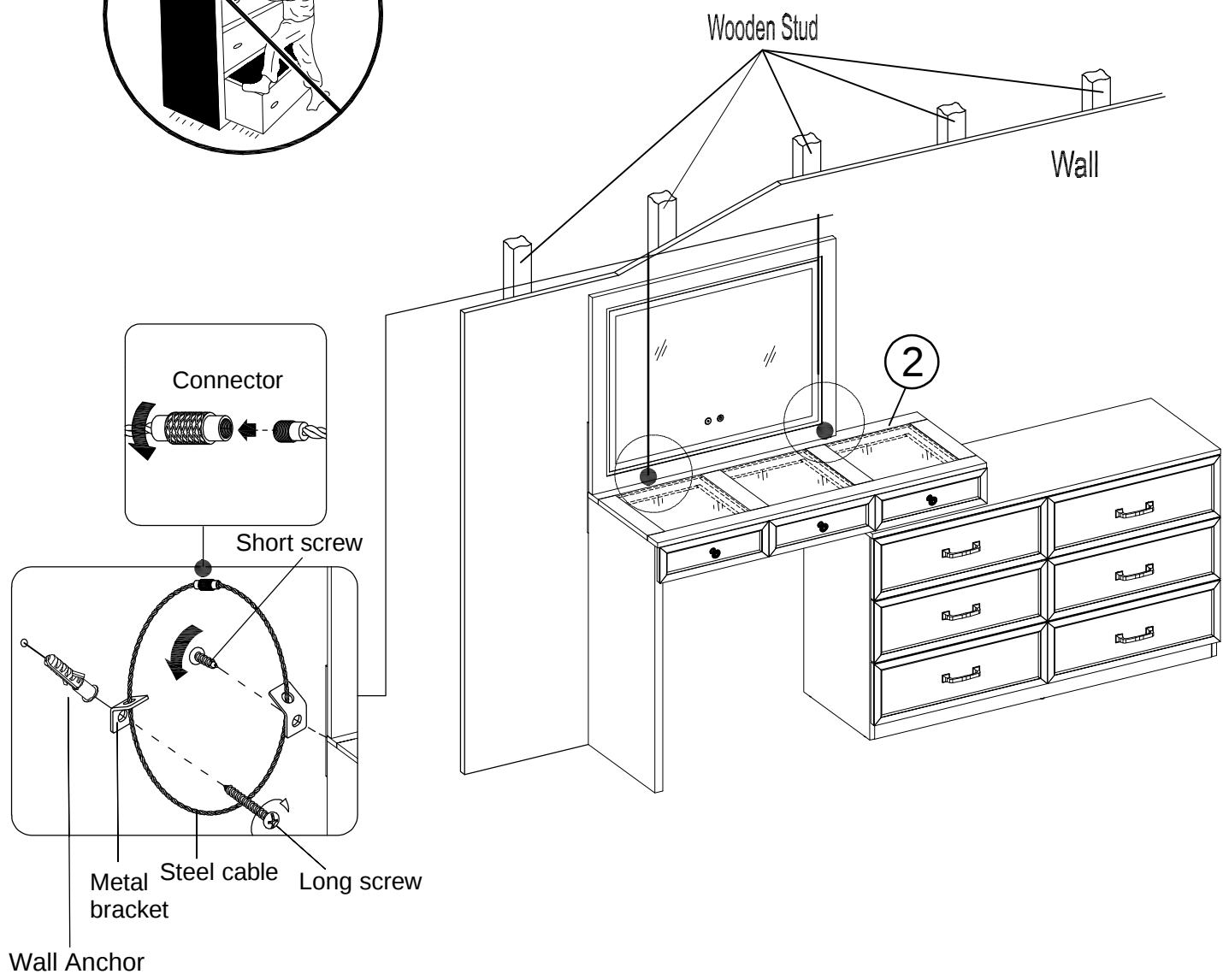
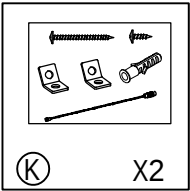
STEP 27



STEP 28

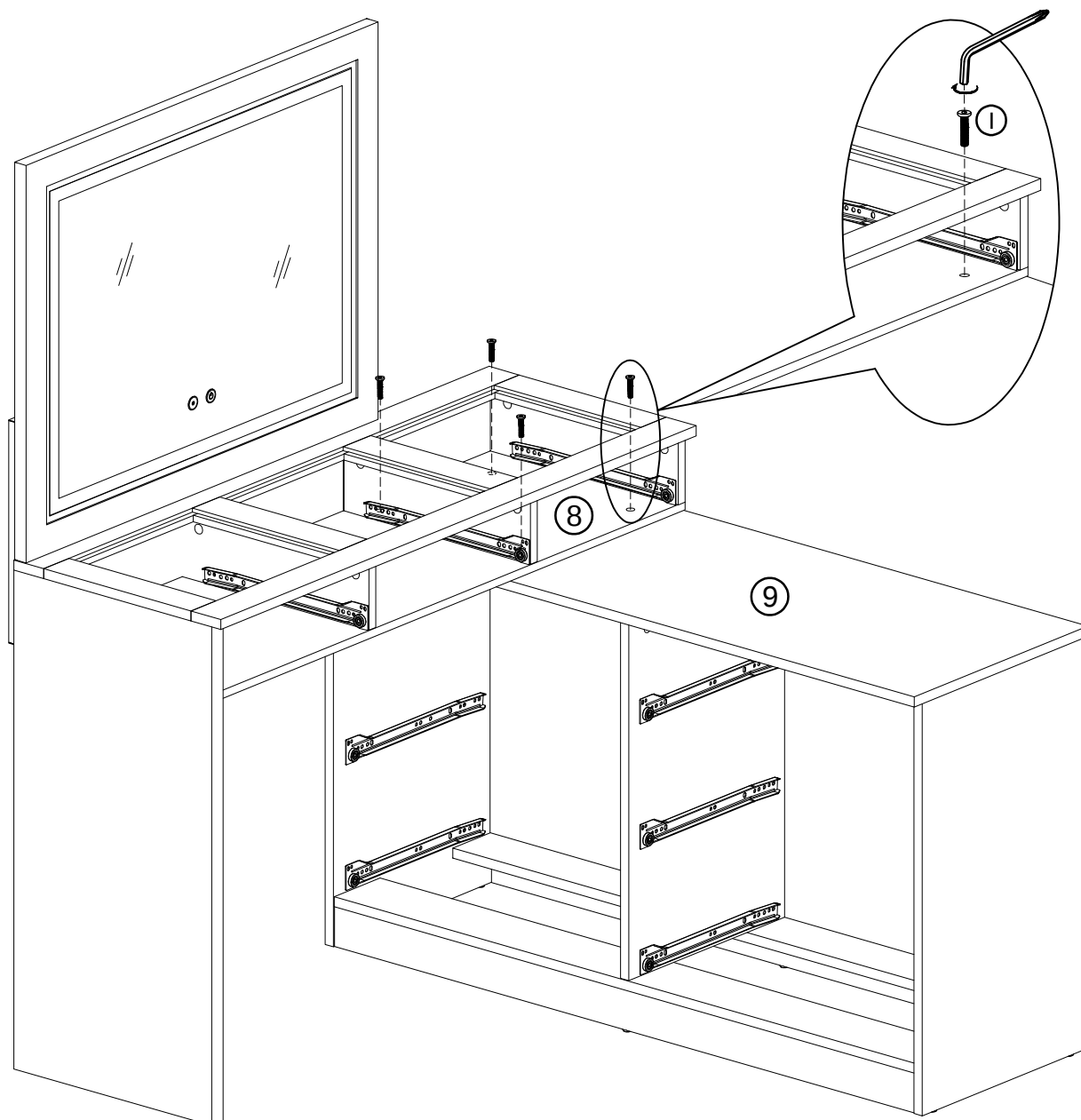


STEP 29



STEP 30

Versions 2: Assemble the lower cabinet by turning it 90 degrees clockwise



STEP 31

