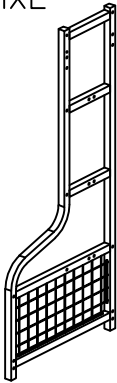
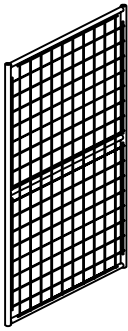
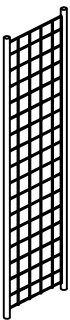
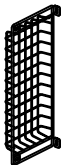
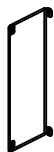
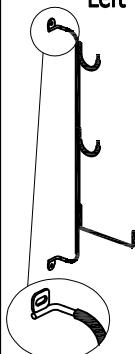
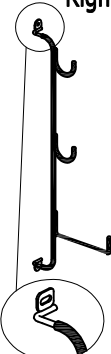
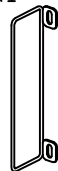
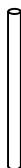
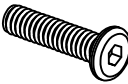
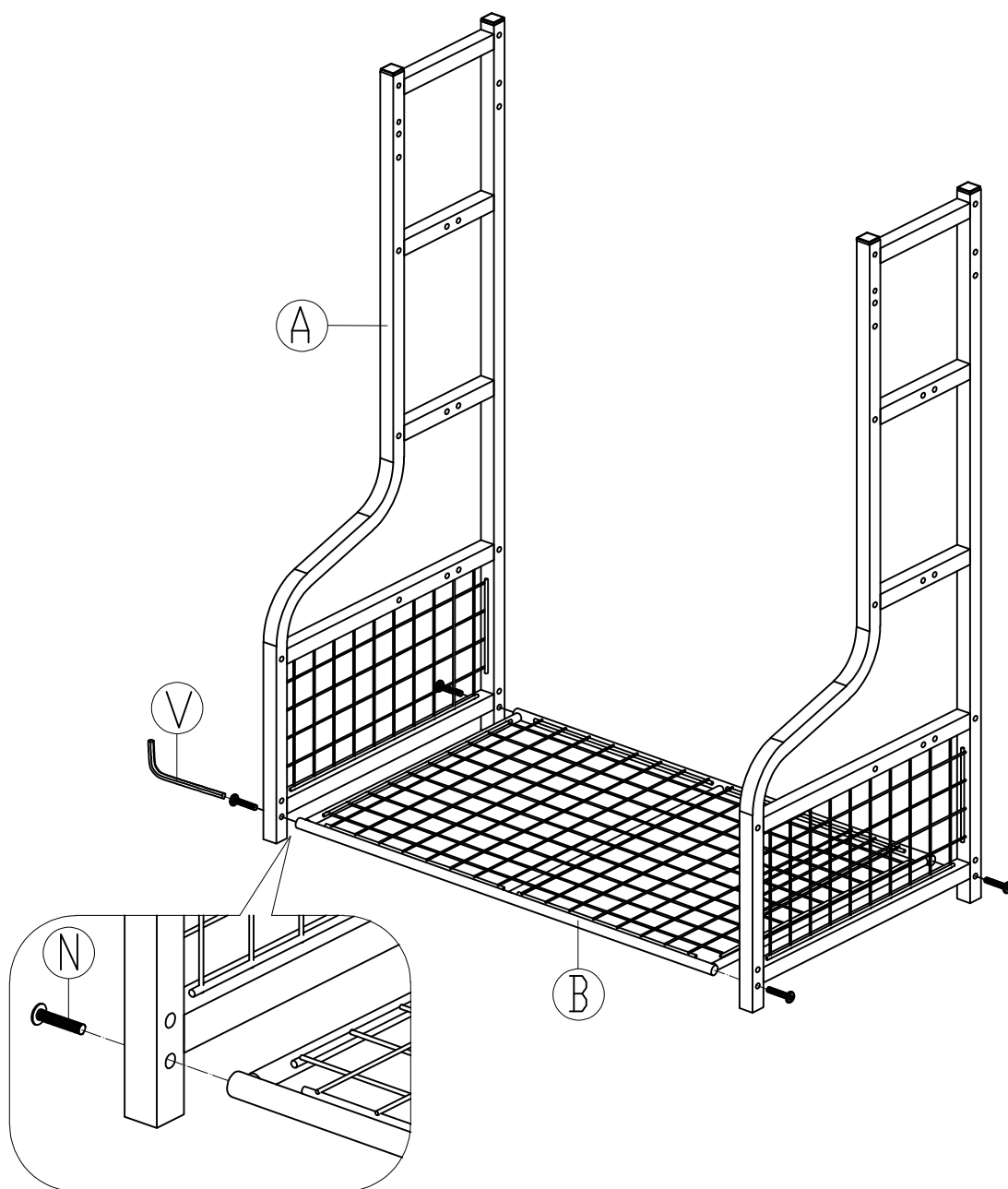


Ax2 	Bx1 	Cx3 	Dx4  *Ø19x0.8	Ex1  Fx1 	Gx1 *Left 	Hx1 *Right 	Ix1  Jx2 	Kx1 	Lx1  *Ø12x0.5
Mx2 	Nx33 	Ox3 	Px2 	Qx2 	Rx4 	Sx4 	Tx1 	Ux1 	Vx1 

Step 1

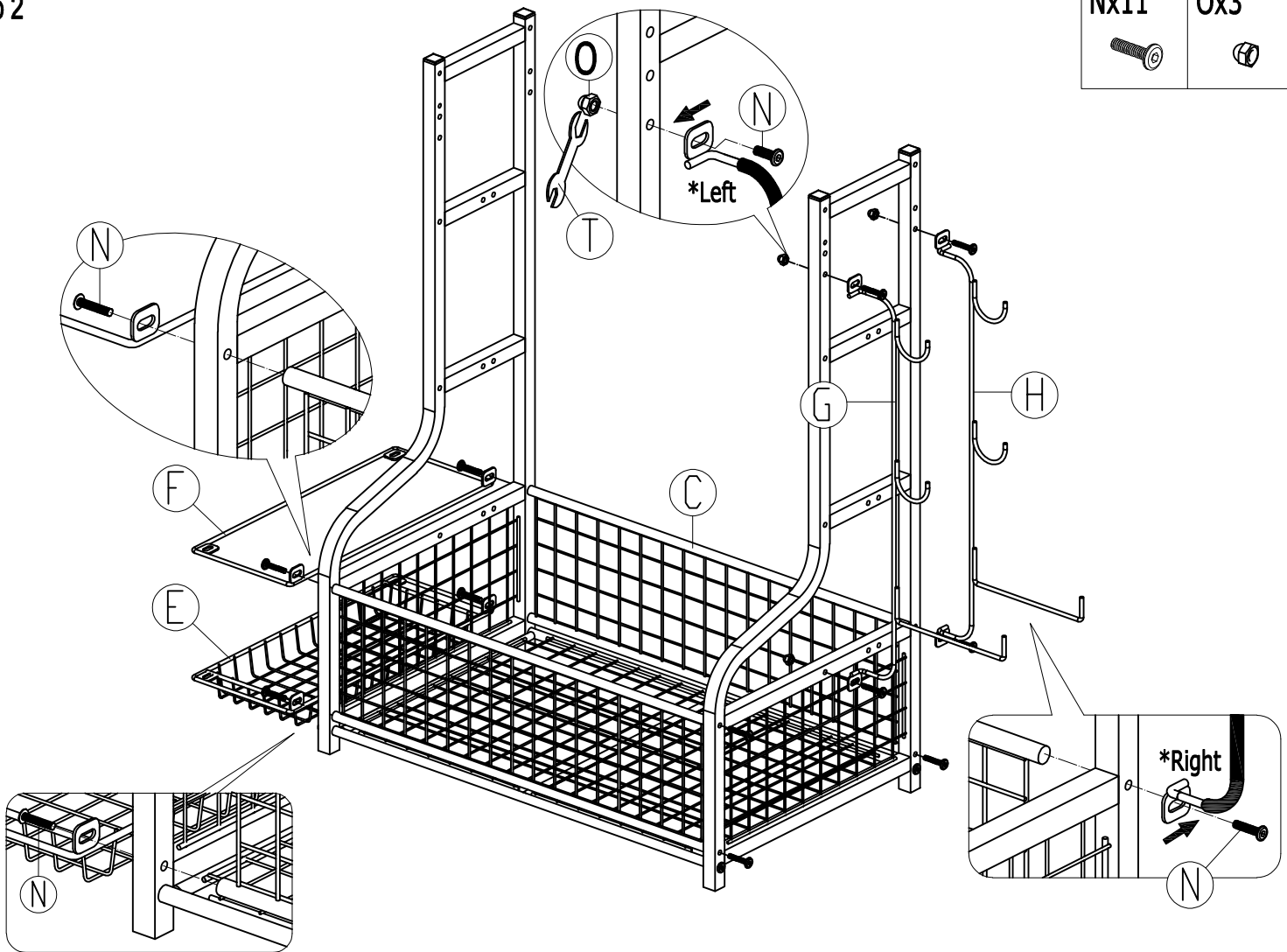
Nx4



Step 2

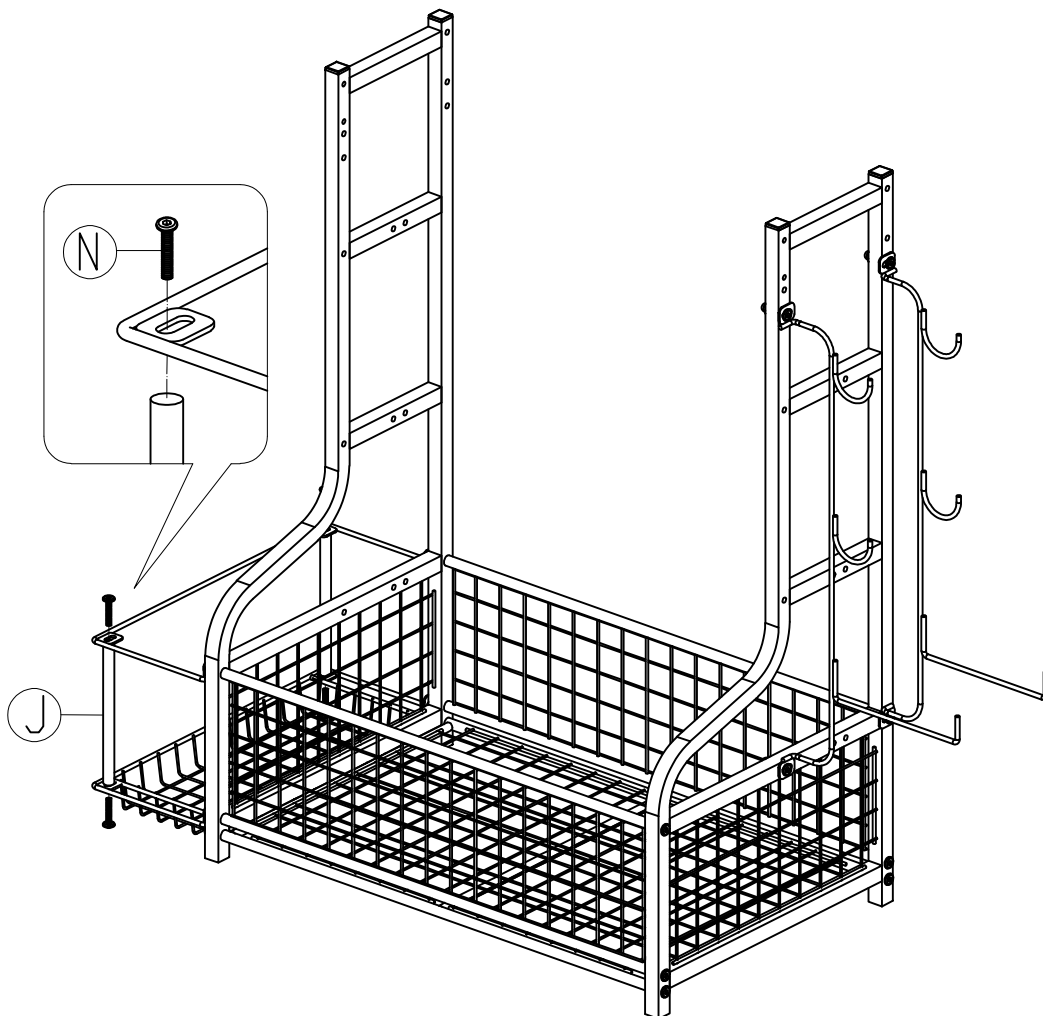
Nx11

0x3

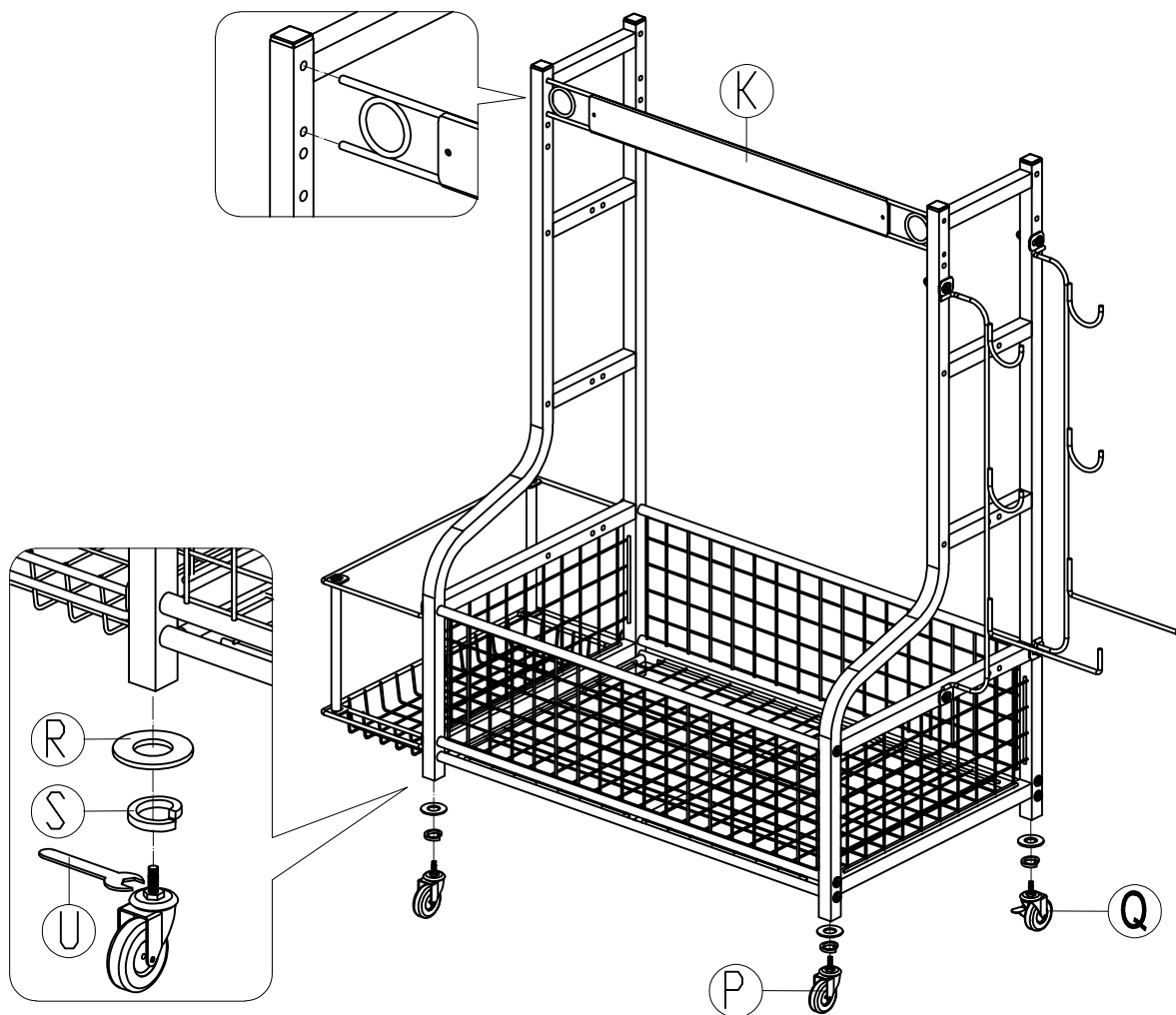


Step 3

Nx4

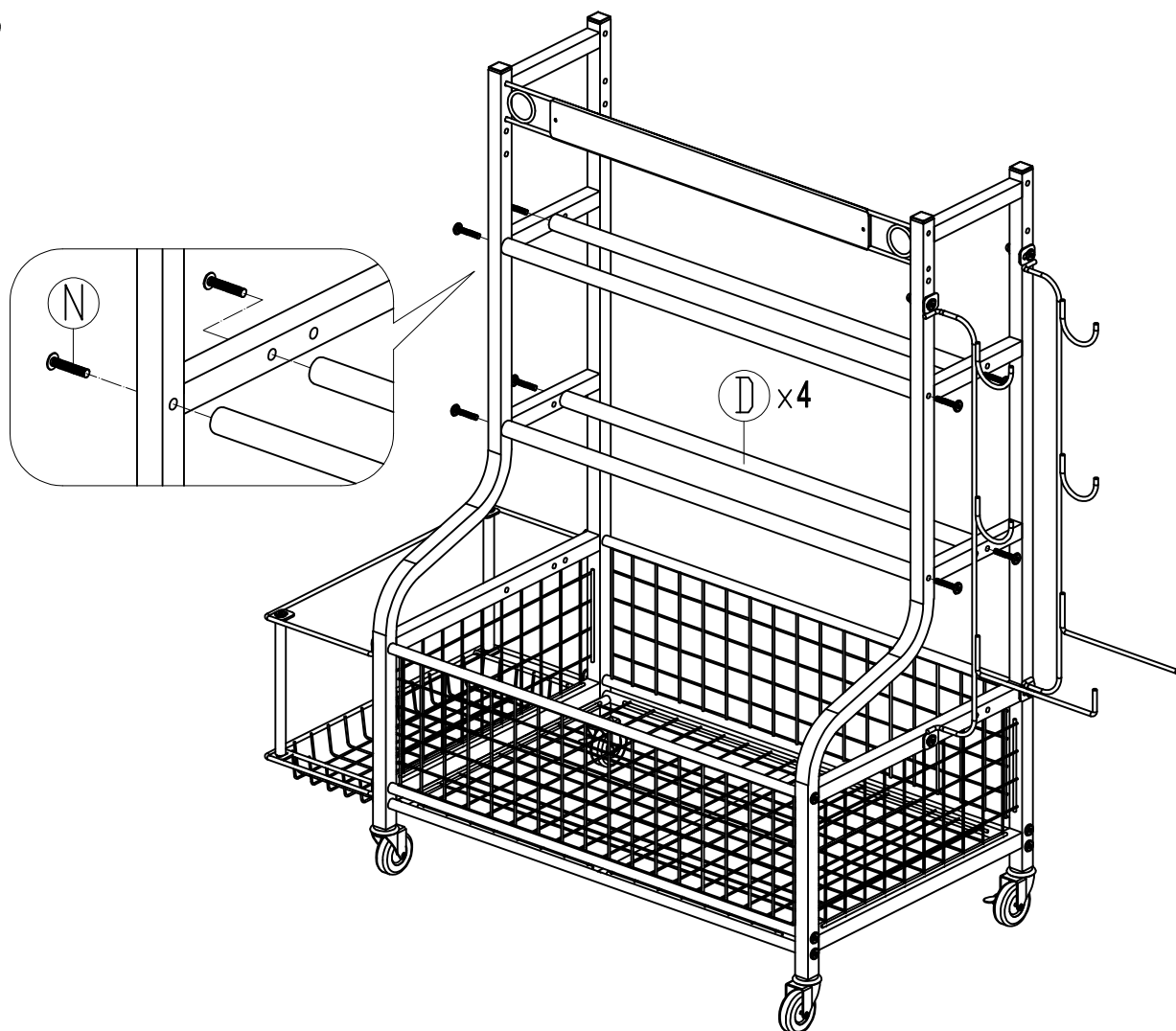


Step 4

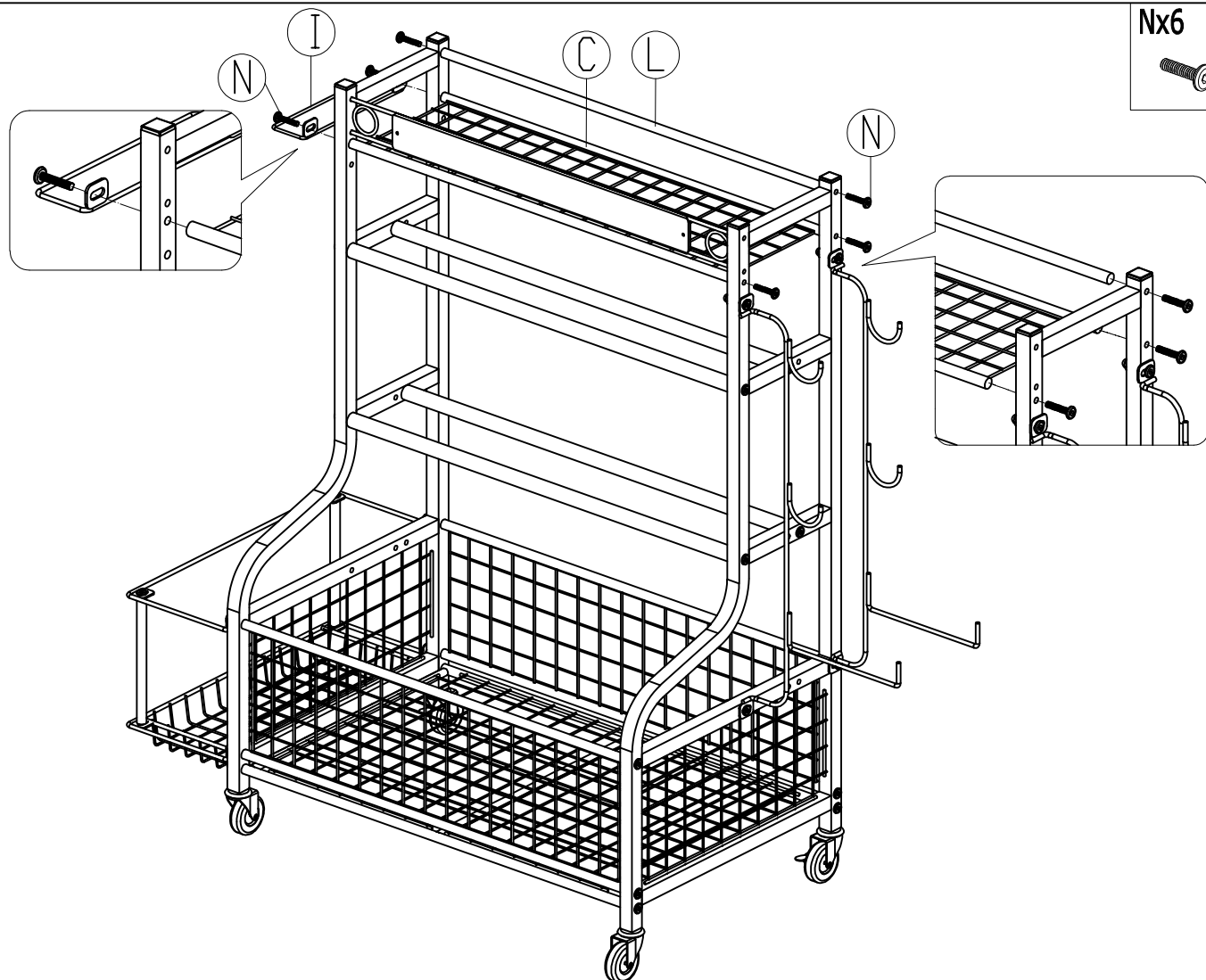


Step 5

Nx8



Step 6



Step 7

