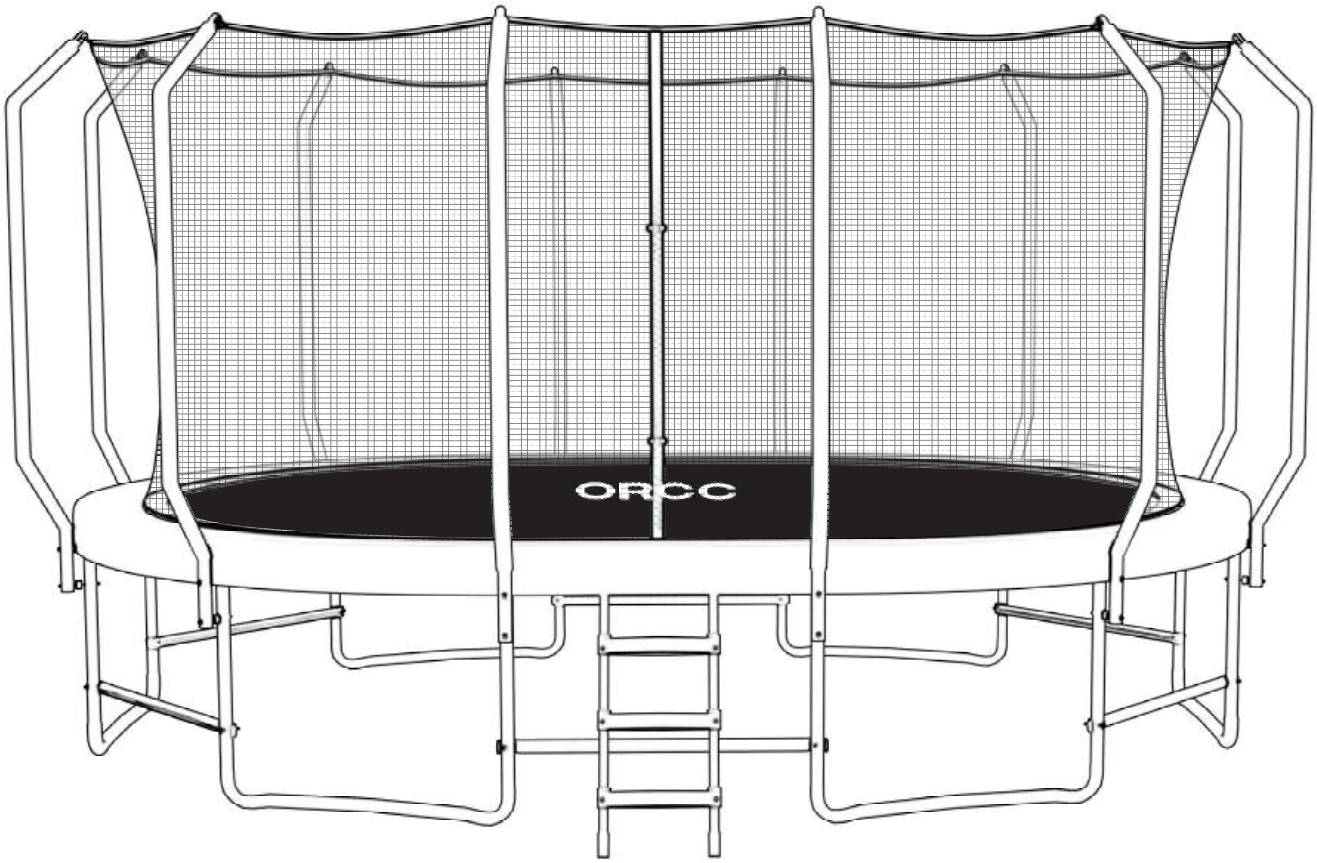
ORCC
(by MAXLEAD)

User's Manual

For ORCC Oval Trampoline



YD1OVT-16-BK & YD1OVT-13-BK
YD1OVT-10-BK

Please attention:

ORCC Oval Trampoline comes in 2 boxes (7X10FT / 8X13FT), 3 boxes (10X16FT).
Please be patient while waiting for the other packages if only one box arrive early. If you have any questions, please contact the ORCC Customer Service Team. We will answer your questions and resolve your problems within 24 hours.

Customer Service: *service@orccs.com*

CAUTION: Adult Assembly Required

⚠WARNING

1. Adequate overhead clearance is essential. A minimum of 24 ft from ground level is recommended. Provide clearance for wires,tree limbs, and other possible hazards.
2. Lateral clearance is essential. Place the trampoline and trampoline enclosure away from walls,structures,fences,and other play areas. Maintain a clear space on all sides ofthe trampolirhe and trampoline enclosure.
3. Place the trampoline and trampoline enclosure on a levelsurface before use.
4. Use the trampoline and trampoline enclosure in a well-lighted area.Artificial illumination may be required for indoor or shady areas
5. Secure the trampoline and trampoline enclosure against unauthorized and unsupervised use.
6. Remove any obstructions from beneath the trampoline and traimpoline enclosure.
7. The trampoline enclosure is only to be used as an enclosuire for a trampoline of a size for which the enclosure is desigrned

Use Instructions

⚠WARNING

1. DO not attempt or allow somersaults on the trampoline. Landling on the head or neck can cause serious injury, paralysis, or death, even when landing in the middle of the bped.
2. Do not allow more than one person inside the trampoline enclosure. Use by more than one person at the same time can result in serious injuries.
3. Use trampoline enclosure only with mature, knowledgeable supervision.
4. Inspect the trampoline enclosure before each use. Makesure the barrier and the enclosure support (frame) padding is correctly and securely positioned. Replace any worn, defective, or missing parts.
5. Users may become entangled in or strangled byloose corrds or in gaps between trampoline and enclosure.
6. Keep enclosure tightly fastened to the trampoline in accorddance with the manufacturer's instructions. Failure to properly assemble and maintain a tight, secure trampoline/ enclpsure boundary may result in serious injury, strangula tion, or death.
7. Do not attempt to jump over the barrier.

8. Do not attempt to crawl under the barrier.

9. Do not intentionally rebound off the barrier.

10. Do not hang from, kick, cut, or climb on the barrier.

11. Wear clothing free of drawstrings, hooks, loops or anything that could get caught while using the trampoline enclosure and result in entanglement or strangulation, or both.

12. Do not attach anything to the barrier that is not amanufactturer-approved accessory or part of the enclosuresystem

13. Enter and exit the enclosure only at the enclosure door or barrier opening designated for that purpose.

14. Read all instructions before using the trampoline enclosurre. Warnings and instructions for the care, maintenance, and use of this trampoline enclosure are included to promote safe, enjoyable use of this equipment.

Care and Maintenance Instructions

⚠WARNING

Inspect the trampoline before each use and replace any vvorn, defective, or missing parts. The following conditions could represent potential hazards:

1. Missing, improperly positioned, or insecurely attached frame padding
2. Punctures, frays, tears, or holes worn in the bed or frame padding
3. Deterioration in the stitching or fabric of the bed or frame padding
4. Ruptured springs
5. A bent or broken frame
6. A sagging bed, or
7. Sharp protrusions on the frame or suspension system

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⚠ Important Warning:

1.Do not uses or stands near the trampoline in windy or gusty conditions. A trampoline can become airborne when exposed to sustained wind or gusting wind conditions. This can result in serious injury, paralysis, or death, as well as property damage.

2.To reduce these risks, disassemble the trampoline and enclosure and store them until weather conditions improve. Anchoring a trampoline frame may prevent the trampoline from moving as a result of the wind but even anchored trampolines can become airborne or damaged.

ORCC
by MaxLead

The Safety Instruction of Trampoline

Trampolines, especially backyard trampolines, make it easy to enjoy bounce at home. However, the risk of injuries accompamies as with any kind of sports. To enjoy the ORCC trampolines, whether you are the owner, supervisor, or jumper, you should read,understand, and practice all instructions before using the trampoline. Warnings and instructions for the care, maintenance, and use of this trampoline are included to promote safe, enjoyable use of this equipment.

The role of the supervisor in injury prevention and his responsibilities

Supervisors need to understand and enforce all safety rules and guidelines, provide knowledgeable advice and guidance to players, and ensure that they are informed. If supervision is unavailable or inadequate, players should not be allowed to use the equipment.

⚠WARNING

1. Ensure the jumper(s) are within the weight limit when playing on the trampoline.

2. Inspect the trampoline before each use for bent tubes,, torn mat, loose(broken) springs, and overall stability of the trampoline. replace any worn defective or missing parts.

3. Small children should be assisted when getting in(off) the trampoline.

4. Do not allow any jumpers to start bouncing on the trampoline unless you've inspected it and ensure it's in good condition.

5. Do not place the trampoline indoors, on concrete floors, hard ground (e.g. rock), or slippery surfaces.

6. Do not place any objects on the trampoline while anyone is playing on the trampoline.

7. Do not allow any activity underneath the trampoline.

8. Do not allow somersaults.

9. Beware of weather conditions and do not allow use on rainy, windy, or snowy days. do not use or stand near the trampoline in windy or gusty conditions. A trampoline can become airborne when exposed to sustained wind or gusting wind conditions. This can result in serious injury, paralysis, or death, as well as property damage. To reduce these risks, disassemble the trampoline and enclosure and store them untilweather conditions improve.
Anchoring a trampoline frame may prevent the trampoline from moving as a result of the wind, but even anchored trampolines can become airborine or damaged. Consult a qualified contractor to determine what type of anchor works best in your location.

10. Properly secure the trampoline when not in use. Protect itagainst unauthorized use. If a trampoline ladder is used, the supervisor should remove it from the trampoline when leaving the area to prevent unsupervised access by children under 6 years of age.

11. Keep objects away which could interfere with the performer.Maintain a clear area around the trampoline.

12. For equipment information, contact the manufacturer.

13. For skill training information, contact a trainer certification organization. For information concerning skill training contact a certified trampoline instructor.

14. For additional information concerning the trampoline equipment, contact the manufacturer.

Responsibilities of the user

Jumpers should read, understand,and practice all safety tips and guidelines before using the trampoline.

⚠WARNING

1. Use trampoline only with mature, knowledgeable supervision.

2. Do not use the trampoline while under the influence of alcohol or drugs.

3. Do not smoke, eat, or drink when using the trampoline.

4. Do not chew gum, sweets, etc. when using the trampoline.

5. Do not hold any objects in your hand when using the trampoline.

6. Do not wear hard-soled shoes(for example, tennis shoes), watches, jewelry, or other accessories when playing on a trampoline because it will cause excessive wear on the mat.

7. Do not try difficult maneuvers until you have mastered the previous maneuver.

8. Do not attempt or allow somersaults (backward or forward) on the trampoline. Serious injuries, paralysis, or death may result.Landing on the heador neck can cause serious iniury or death even when landing in the middle of the bed

9. Do not step directly onto the frame pad or grasp the framepad. Place your hand on the frame and either step or roll up onto the frame, over the springs, and onto the trampoline mat.

10. Learn fundamental bounces and body positions thoroughly, Initially, you should get accustomed to the feeling and bounce of the trampoline. The focus must be on the fundamental of your body position. You should practice each bounce (the basic bounces) until you can do and control it at ease.

11. Stop bounce by flexing knees as feet come in contact with the bed. Learn this skill before attempting others. This technique should be practiced while you are learning each basic bounce. The braking skill should be used whenever you losebalance or control of your jump.

12. Keep each of your bounce in control. Ensure your take-off point is the same as the landing point. Never move up to the next bounce without mastering the previous, or you'll increase your chances to get injured.

13. To stop your bounce, bend your knees when you land on the mat with your feet.

14. When getting off, move over to the side of the trampoline and place your hand onto the frame as support, and step from the mat to the ground.

15. Do not allow more than one person on the trampoline at a time.Use by more than one person at the same time can result in serious injuries.

16. For use by children under 6 years of age. Trampolines over 20 in. (51 cm) tall are not recom-mended .

17. Avoid bouncing too high. Maintain control.Stay low until bounce control and repeated landing in the center of the trampoline can be accomplished. Control is more important than height.

18. While keeping the head erect, focus eyes on thetrampoline toward the perimeter. This will help control bounce.

19. Avoid bouncing when tired. Keep turns short.

20. Learn fundamental bounces and body positions thoroughly before trying more advanced skills. A variety of trampoline activities can be carried out by performing the basic funda mentals in various series and combinations, performing orhe fundamental after another, with or without feet bounces between them.

21. Do not attempt to crawl under the barrier.

22. Do not intentionally rebound off the barrier.

23. Do not hang from, kick, cut, or climb on the barrier.

24. Do not attach anything to the barrier that is not a manufacturer-approved accessory or part of theenclosure system.

25. Enter and exit the enclosure only at the enclosure door oor barrier opening designated for that purpose.

Jumping

Jumpers should also practice the following important guidelines to ensure safe bounces.

⚠WARNING

1. Do not use the trampoline when it is wet, damaged, dirty, or worn out. Bounce only when the surface of the bed is dry. Wind or air movement should be calm to gentle. The trampoline must not be used in gusty or severe winds.

2. Do not use the trampoline if there are pets, kids, or any objects underneath the trampoline.

3. Do not use the trampoline without attaching the frame pad. Tie the frame pad down before each use.

4. Do not use the trampoline as a device to bounce onto or into another object.

5. Do not jump into (off) the trampoline.

6. Climb on and off the trampoline. Do not use thetrampolineas a springboard. Do not jump into (off) the trampoline. It is a dangerous practice to juimp from the trampoline to the floor or ground when dismounting, or to juimp onto the trampoline when mounting. Do not use the trampoline as a springboard to other objects.

7. Do not get off by jumping off the trampoline and landing on the ground, even if it's a grassland.

8. Do not attempt to somersault.

9. Do not bounce recklessly on the trampoline because it will increase your chances of getting injured.

10. Do not bounce on the trampoline for extended periods because fatigue can increase your chances of injury.

11. Keep all objects that could interfere with the jumper away from the trampoline.

12. Bounce in the center of the bed.

13. Keep your eyes on the mat to maintain control. If you do not, you could lose balance or control.

14. Beware of what is overhead, underneath, and around the trampoline.

About the ladder

⚠WARNING

1. Ladder lets young children climb onto trampoline.

2. Trampolines not for children under 6 years.

3. Do not use ladder if children under six might be nearby.

4. Remove when trampoline is not in use.

ORCC
by MaxLead

Where to Place My Trampoline?

Make Sure the Trampoline Size You Need

1. The size of your trampoline should fit with your garden, measure your garden to check out the exact numbers.
2. The trampoline you buy should have at least 2.5 meters of clear space around it.
3. If you have an enclosure, the space asks for at least 1 meter.
4. In terms of horizontal clearance, please ensure that no hazardous objects are near the trampoline such as tree parts, other recreational objects (i.e. swing sets, swimming pools), electrical power wiring, walls, fences, etc.

Put Your Trampoline on a Level Surface

1. The trampoline should put on the level ground to make sure the user's safety.
2. On level ground, the user could get the most power bounce from it.
3. Never place your trampoline on a hill or somewhere is sloping. If there is more sloping, there is more dangerous the jumper will have.
4. If your ground is a little uneven, please adjust to make sure the trampoline in good balance.

The Lawn Should Be an Admirable Place

1. The lawn is soft, so that it can protect users from injuries in case they fall.
2. The lawn could reduce the impact energy.
3. The ground like driveway, asphalt or concrete, are not good places to put your trampoline, for they're too hard.
4. The lawn could provide traction. When you use the trampoline, the lawn could keep the trampoline stable and firm from sliding with the user.

Adequate Overhead Clearance Is Essential

1. Make sure there is no obstacle above your trampoline, such as tree limbs, where no leaves or bird droppings are fall on it.
2. For the jumper's safety, please away from tree limbs, porch overhangs, electrical wires or other possible hazards.
3. The minimum overhead clearance required is 24 feet (7.3 meters).
4. Use the trampoline in a well-lighted area.

ORCC® Trampoline Specifications

ORCC
by MaxLead

How to Assemble My Trampoline?

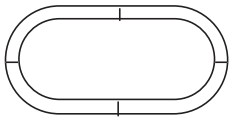
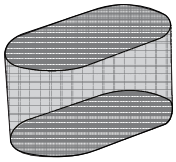
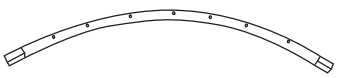
Prior to Assembling:

1. Please read the assembly instructions before beginning to assemble the product.
2. It is recommended that a minimum of 2 persons participate in the assembly of this product.
3. The assembly steps use these descriptions and numbers as reference for your convenience. Make sure that you have all parts listed.
4. To assemble this trampoline all you need is the special spring loading tool provided with this product.
5. To prevent any injuries to your hands from pinch points during assembly, please use gloves to protect your hands.
6. Keep springs dry as wet springs are very slippery.
7. During periods of non-use, this trampoline can be easily disassembled and stored.

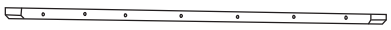
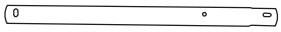
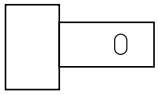
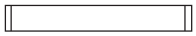
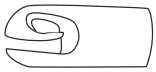
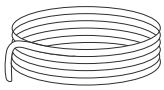
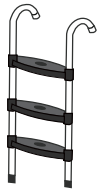
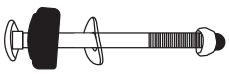
Customer Service: *service@orccs.com*

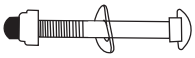
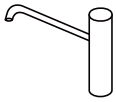
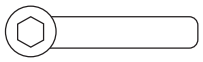
10X16FT Assembly (Tips:8X13ft and 7X10ft on page 23)

ORCC **10x16ft** Trampoline Part List

Part Number	Diagram	Description	Quantity
#1		Jumping Mat	1
#2		Spring Pad	1
#3		Safety Enclosure Net	1
#4		C-Shape Terminal Top Rail	6
#5		C-Shape Side Top Rail	4

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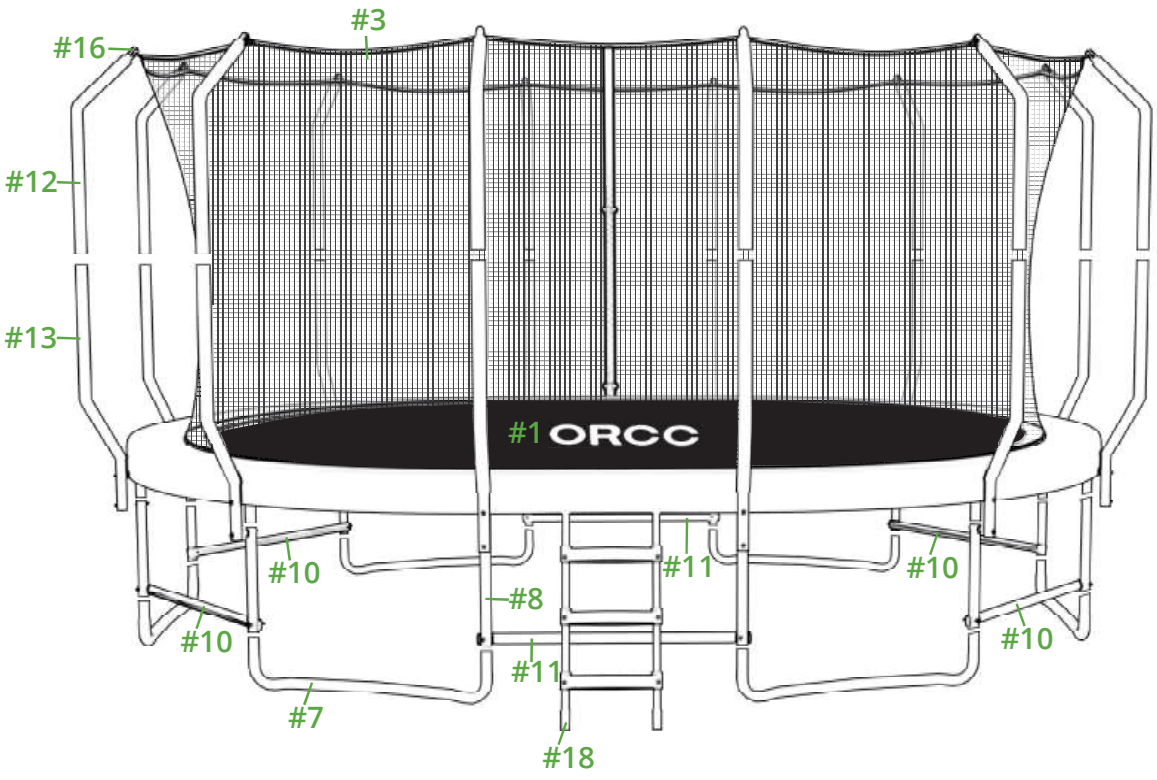
Part Number	Diagram	Description	Quantity
#6		I-Shape Center Top Rail	2
#7		Leg Base	6
#8		Vertical Leg Extension With Holes	12
#9		T-Connector	12
#10		Long Leg Tube Connector	4
#11		Short Leg Tube Connector	2
#12		Steel Upper Net Pole With Foam	12
#13		Steel Lower Net Pole With Foam	12
#14		Black Oversleeve	12
#15		Galvanized Springs	84
#16		Tube Cap	12
#17		Net Cord	5
#18		Steel Ladder	1
#19		Screw Set for Net Poles (M6*85)	24

Part Number	Part image	Description	Quantity
#20		Screw Set for Leg Tube Connector (M6*50)	12
#21		Spring Loading Tool	1
#22		U-Shaped Lawn Stake	6
#23		Spanner	1
#24		Gloves	2 Pairs

Assembly Instructions:

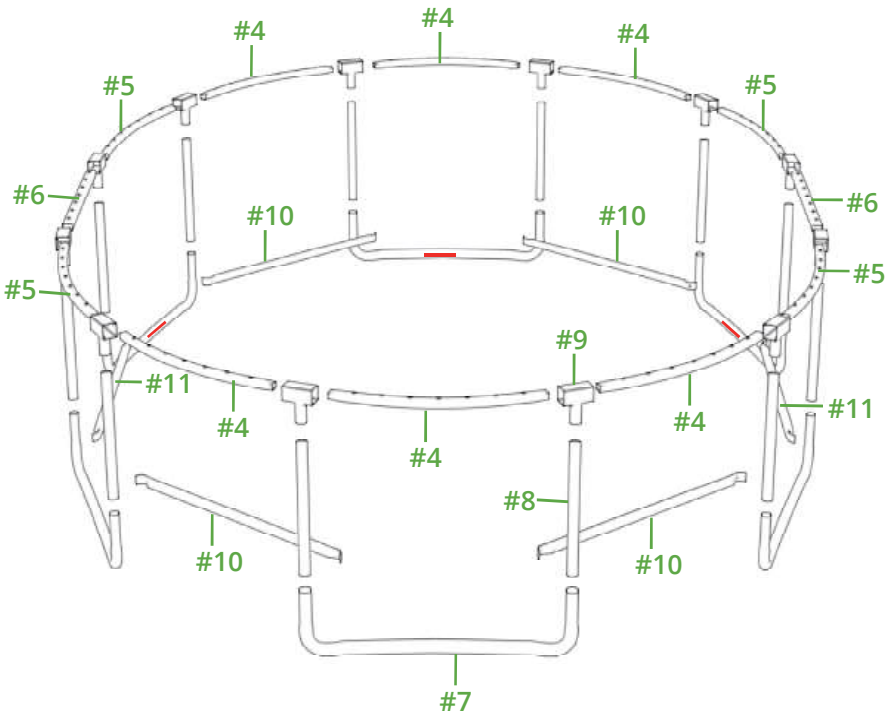
Check assembly instructions of the frame, frame pad, trampoline mat, safety net from here. There are Seven(7) steps in total.

REMINDERS: **Please pay particular attention to ensuring all parts are numbered and graphically indexed as shown on the Parts List below,as does the quantity for each position. If you need any help, please CONTACT THE SUPPORT TEAM with the ORDER NUMBER REQUIRED PARTS (NAME, QUANTITY, AND PART NUMBER), PICTURES (OR VIDEO CLIPS, IF APPLICABLE), we'll get back to help out soon.**



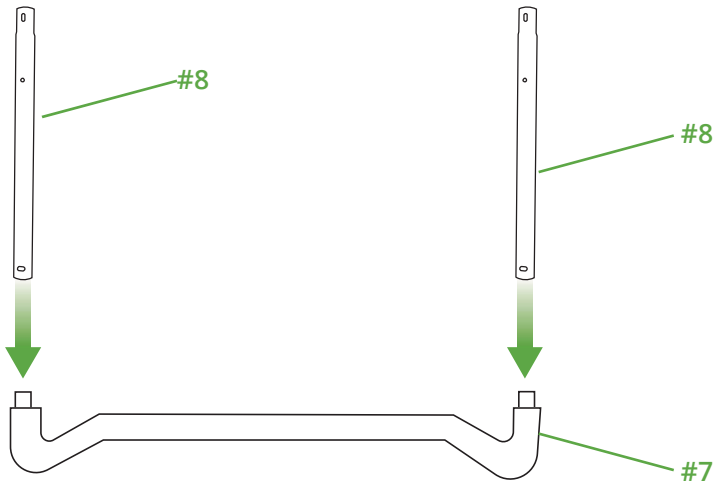
STEP 1 - Frame Installation

Frame Installation Example Diagram



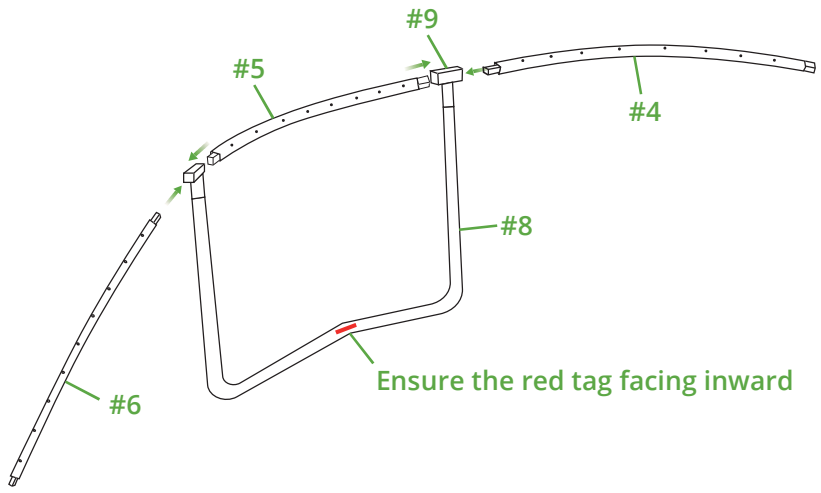
1.1Top Rail Assembly

Picture 1



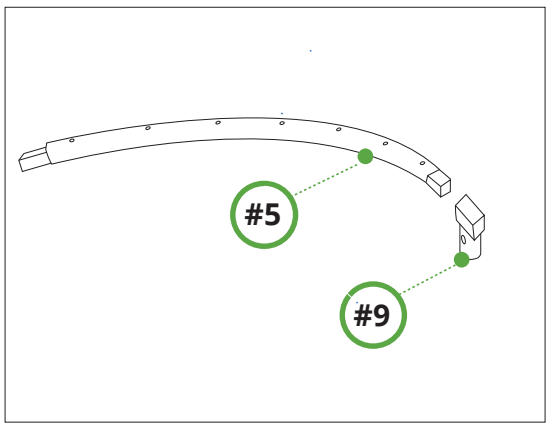
Insert vertical leg extension (#8) into Leg Base (#7) as shown.Assemble the other set in the same manner.

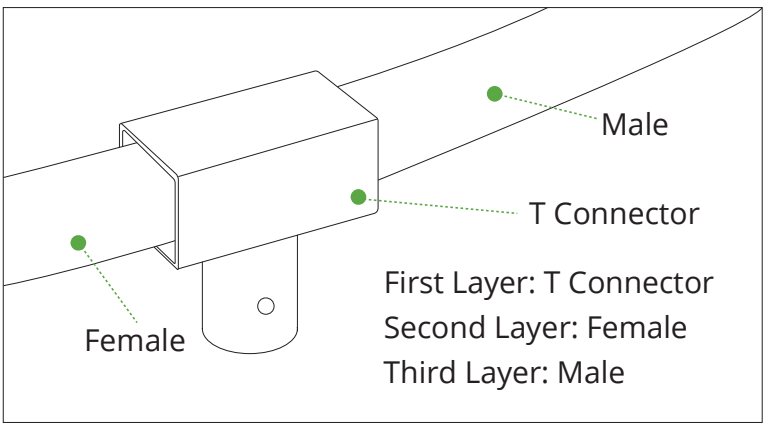
Picture 2



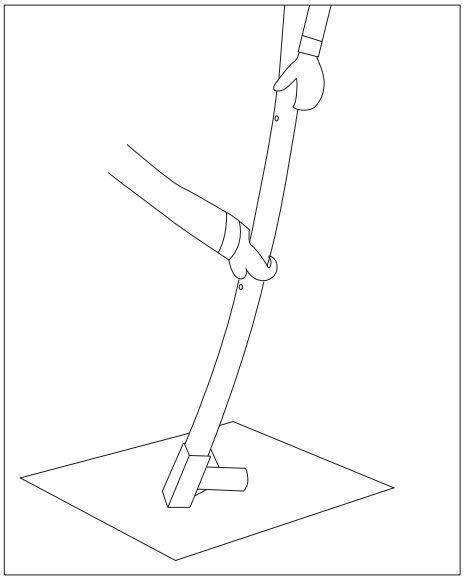
Start by connecting the C-Shape Side Top Rail (#5) to one side of the T-Connector (#9). Next, connect the C-Shape Terminal Top Rail (#4) to the other side of the T-Connector (#9).Finally, slide the T-Connector (#9) into the Vertical Leg Extension With Holes (#8).

Note:Ensure the red tag on the leg base is facing inward.For easier assembly, connect the female end of the top rail to the T-Connector first, followed by the male end.



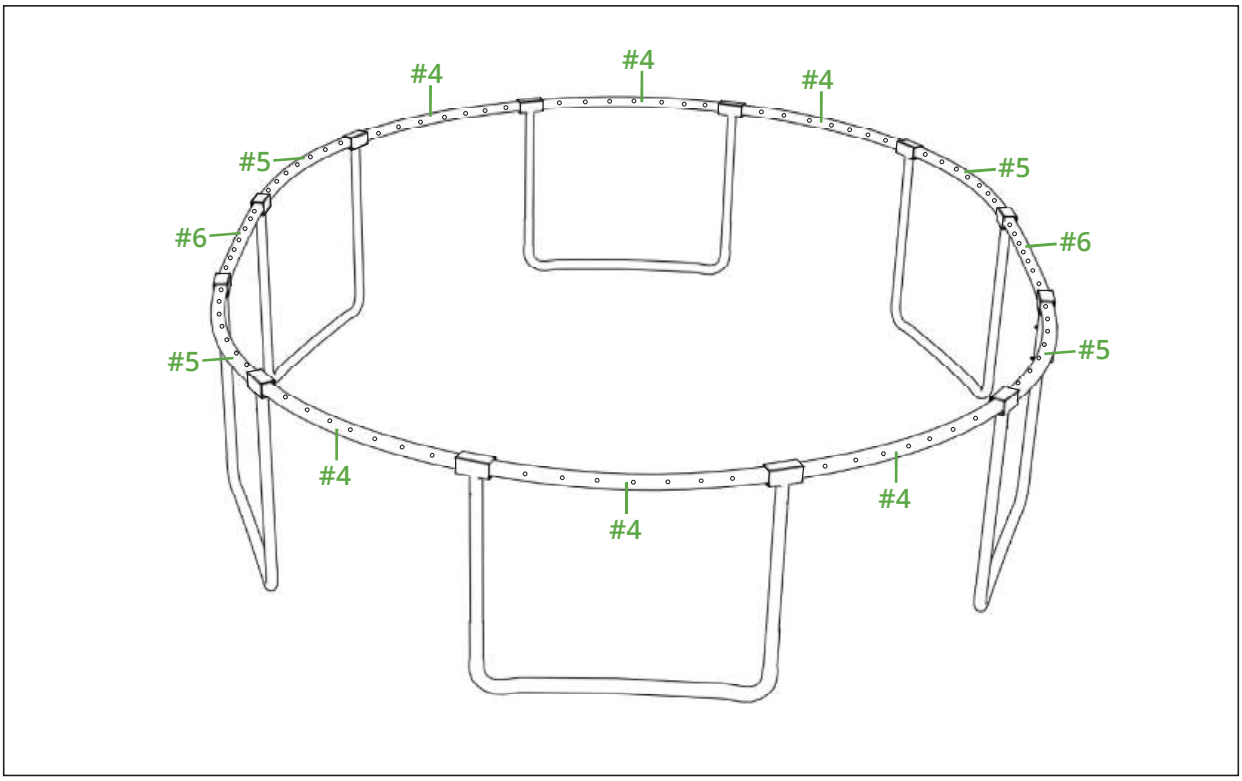


If the T-connector is difficult to slide into the top rail, please tapped them vertically downward.



WARNING

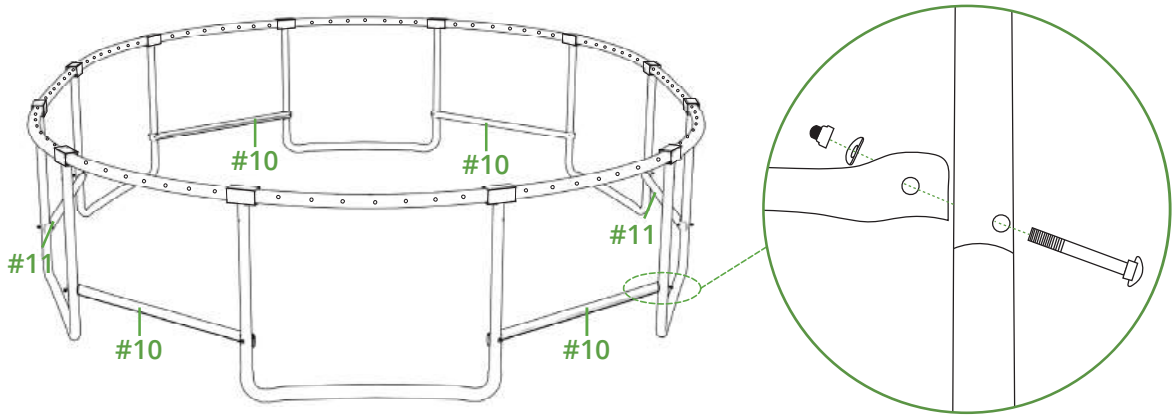
Please make sure that the square part on both sides of each coil tube is fully inserted into the T-Connector otherwise the frame will not form a oval, which will cause defor mation of the trampoline.



The installed structure is shown in the Picture.

1.2 Leg Tube Connector Assembly

Picture 4



The two Leg Bases beneath the pointed ends of the oval trampoline are connected using a Long Leg Tube Connector(#10), while the Leg Bases on the sides of the oval are linked with a Short Leg Tube Connector(#11).

STEP 2 -Attach The Jumping Mat To The Frame

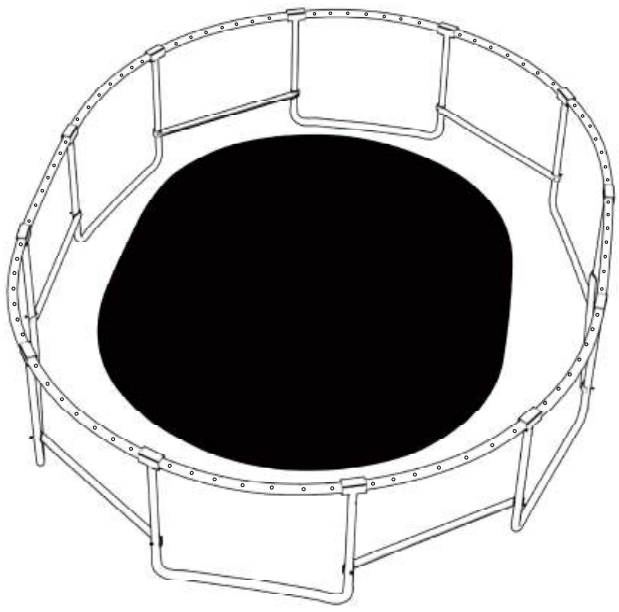
WARNING - Failure to follow instructions may result in damaged springs or frame warping/displacement

SPRINGS SHOULD BE ATACHED AS PER INNSTRUCTIONS BELOW.

· Make sure all spring hooks face down.
· All warning labels must be facing upwards.
· Spring hooks must be pushed securely into the frame holes.
· Lay out the Jumping Mat (#1) inside the frame with warning labels facing up.

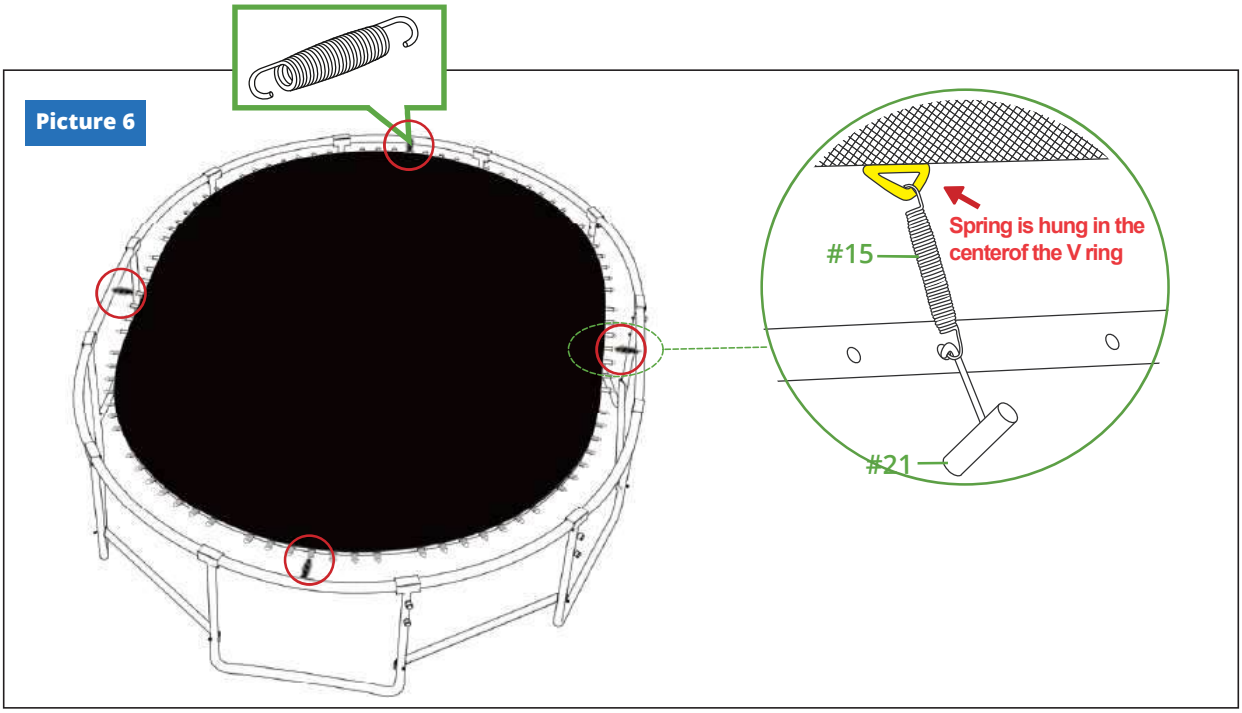
2.1 Place the jumping mat inside the frame, ensuring the warning label on the mat faces upward.

Picture 5



2.2 Attach four springs to the triangular rings marked with yellow webbing, then connect the other ends of the springs to the frame.

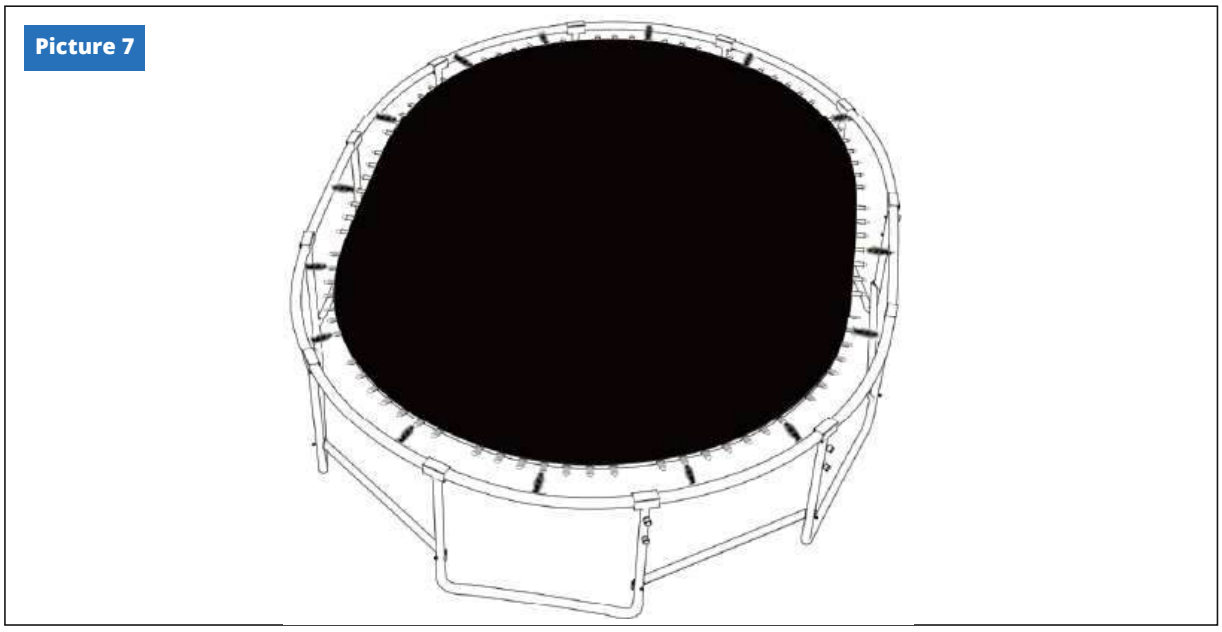
Picture 6



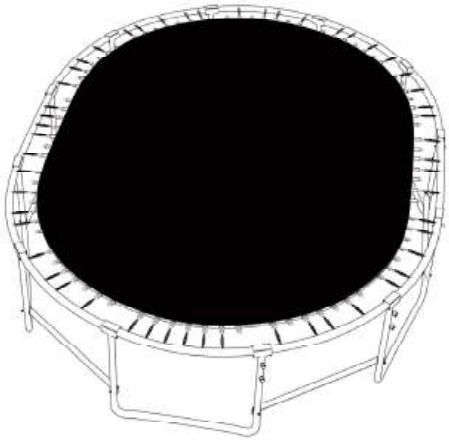
Note: For easy spring installation, use a Special Spring Tool(#21) to hook onto the one you are installing.

2.3 Then install a spring at every fifth hole.

Picture 7

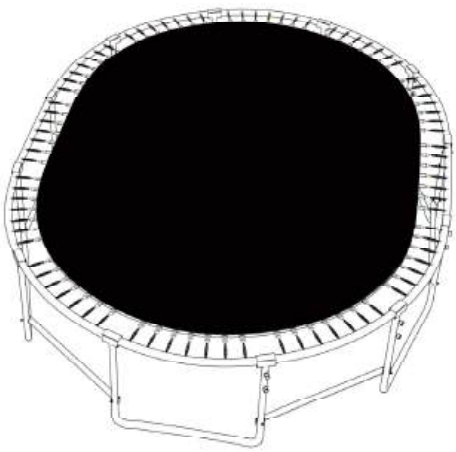


Picture8



Then install a spring at every third hole.

Picture9



Attach the remaining until all springs are placed and secured firmly.

Step 3-Spring Pad Assembly

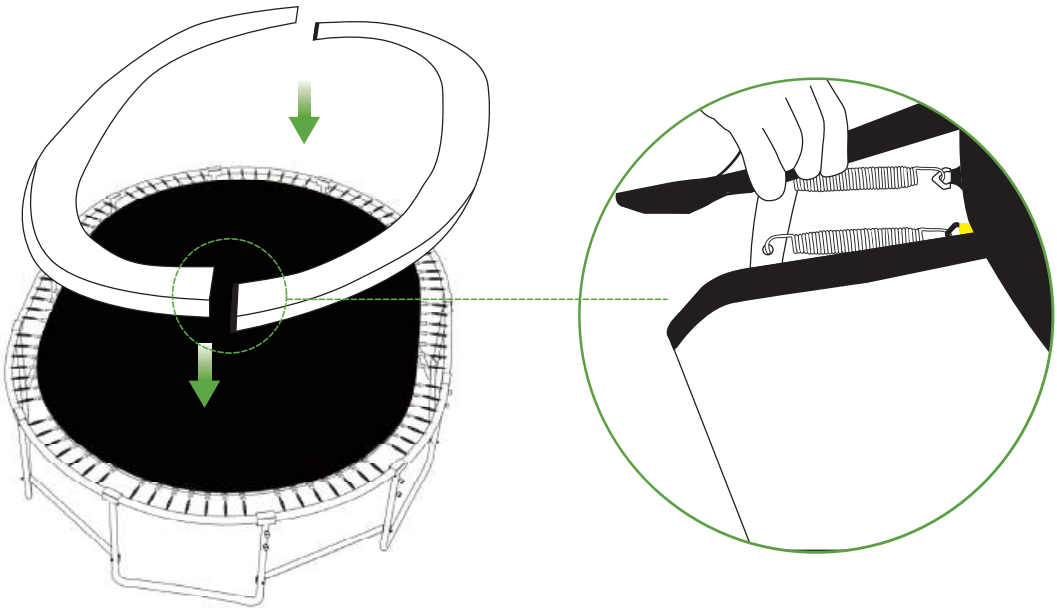
Properly tie down the Frame/Spring Pad before each use as per the steps below.

• Never use the trampoline without attaching the frame pad.

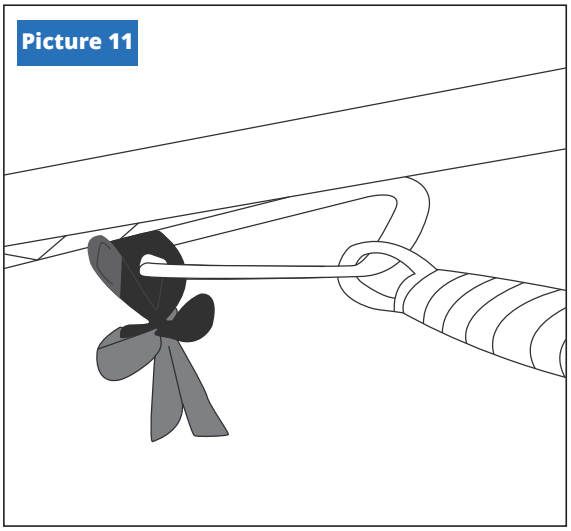
• Do not use the trampoline even if there's only one spring/V-ring damaged or missing.

3.1 Cover all the metal parts including the steel frame with the Spring Pad.

Picture10

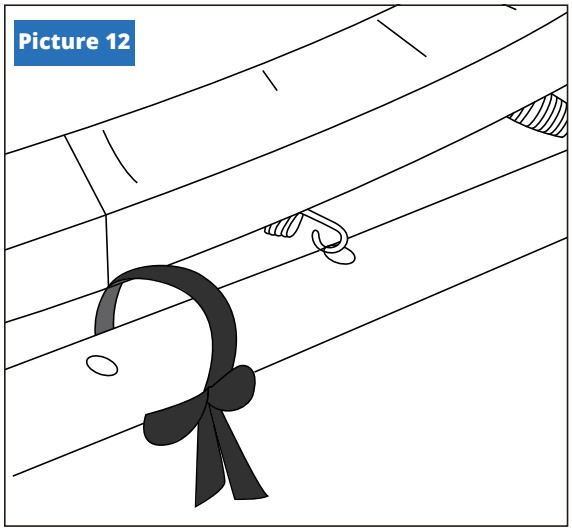


Picture 11



Step 1: Secure the inner black webbing of the spring pad to the V-rings on the jumping mat.

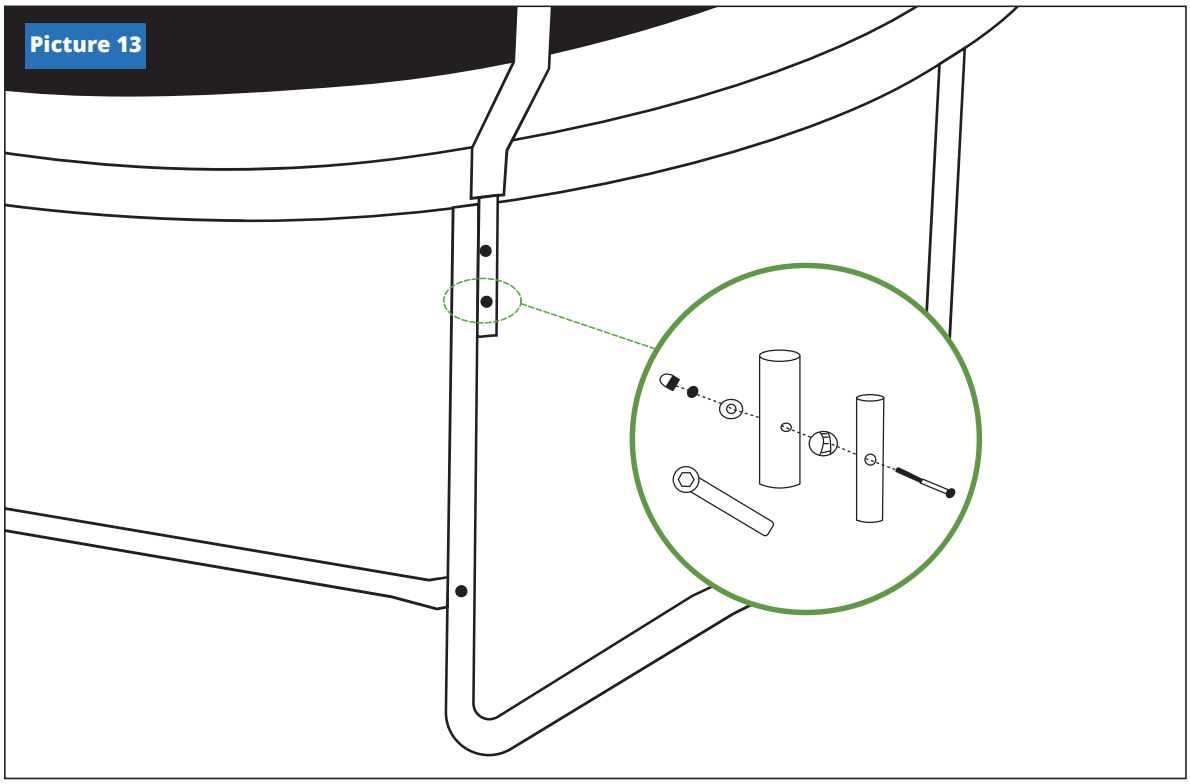
Picture 12



Step 2: Attach the outer black webbing to the top rail.

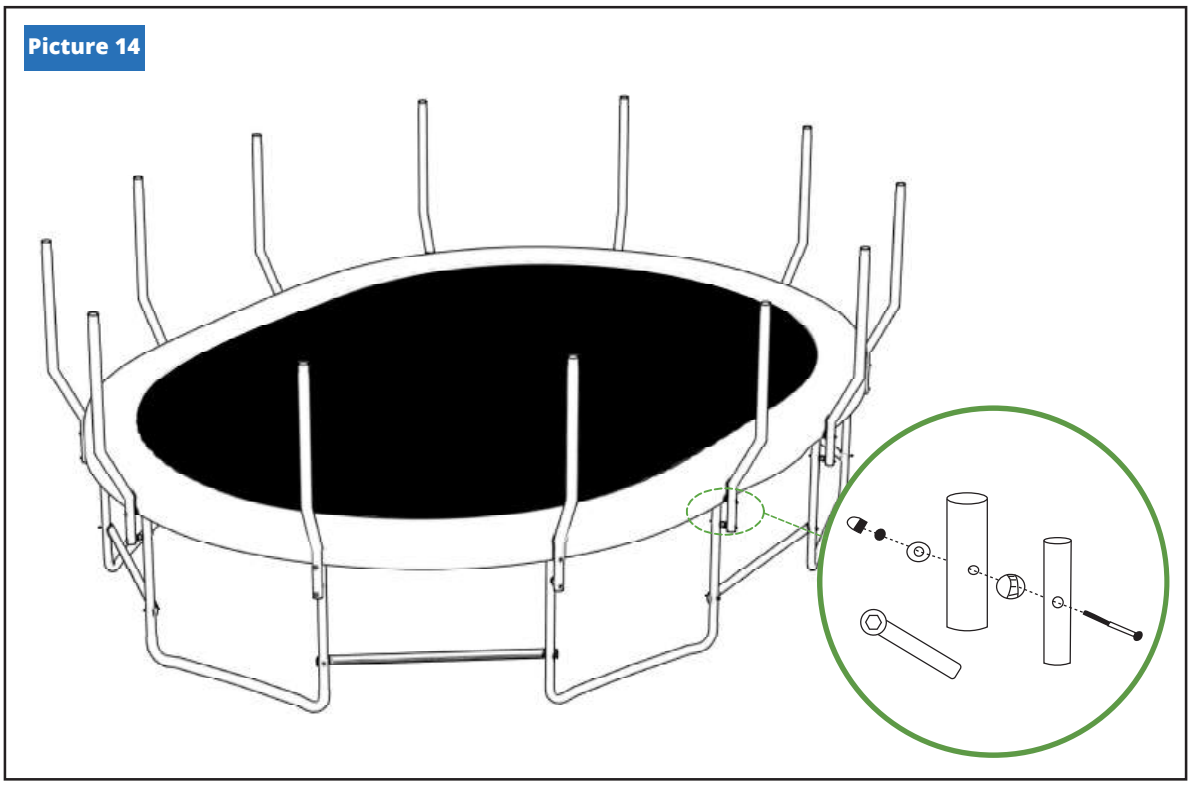
STEP 4 - Net PoLes And Net Assembly

Picture 13



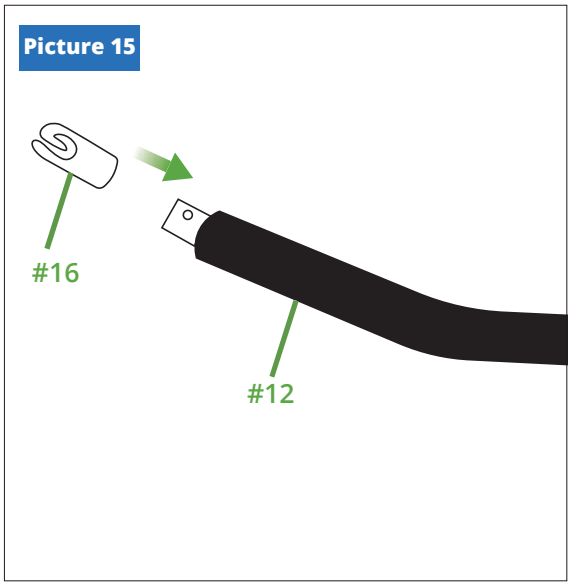
Firmly Bolt Set(#19) the Steel Lower Net Pole With Foam (#13) to the hole of the trampoline Vertical Leg Extension With Holes (#8). Then fasten the net pole with Screw Set (#19) on the leg.

Picture 14



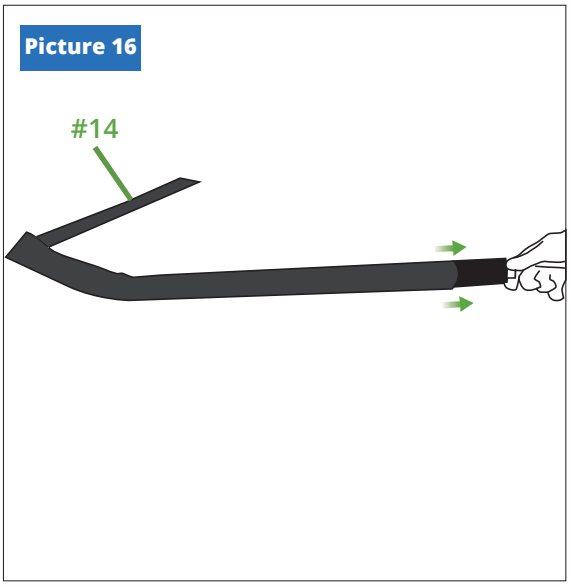
After succeeding in assemble on the first pole, repeat with remaining orderly.

Picture 15



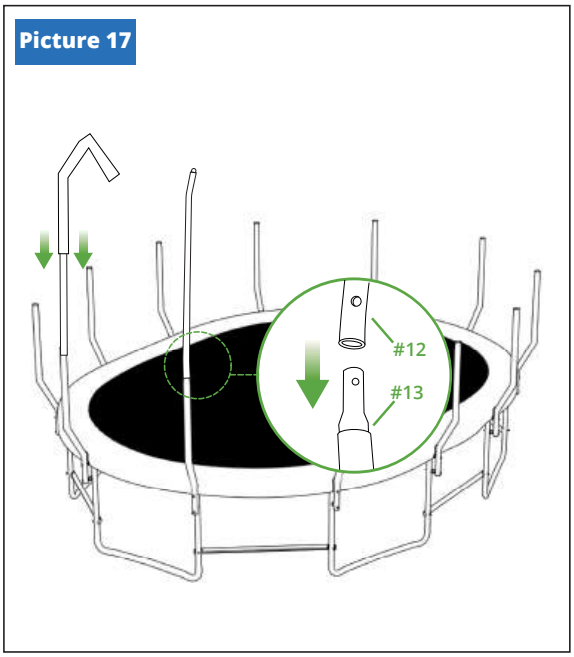
Install the all Tube Cap (#16) onto the all Steel Upper Net Pole With Foam (#12).

Picture 16



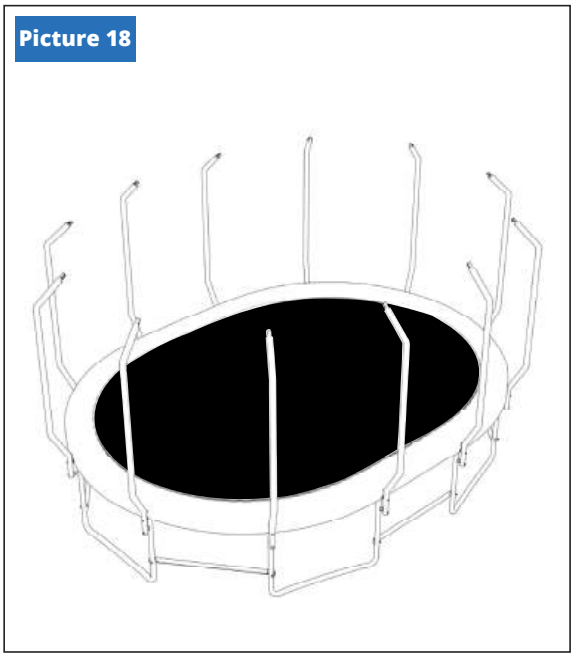
Insert the upper net pole partially into the sleeve. Connect the upper net pole to the lower net pole. Evenly pull the sleeve downward until the black foam is fully covered.

Picture 17



Insert the Steel Upper Net Pole With Foam(#12) into the Steel Lower Net Pole With Foam (#13).

Picture 18

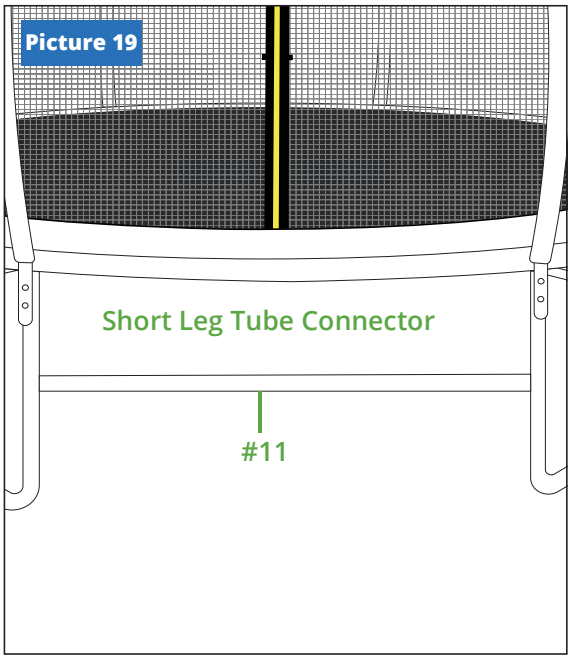


Picture display after installation.

STEP 5 - Net Assembly

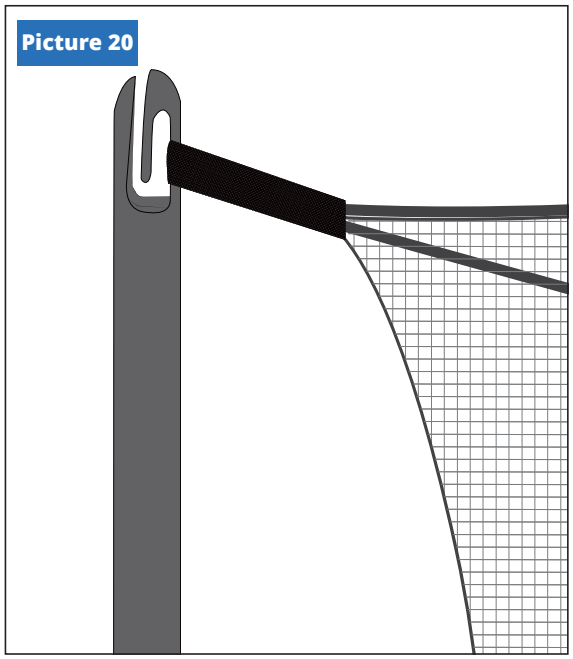
5.1 Very important step: Please make sure the yellow zipper is just in the middle of two legs.

Picture 19

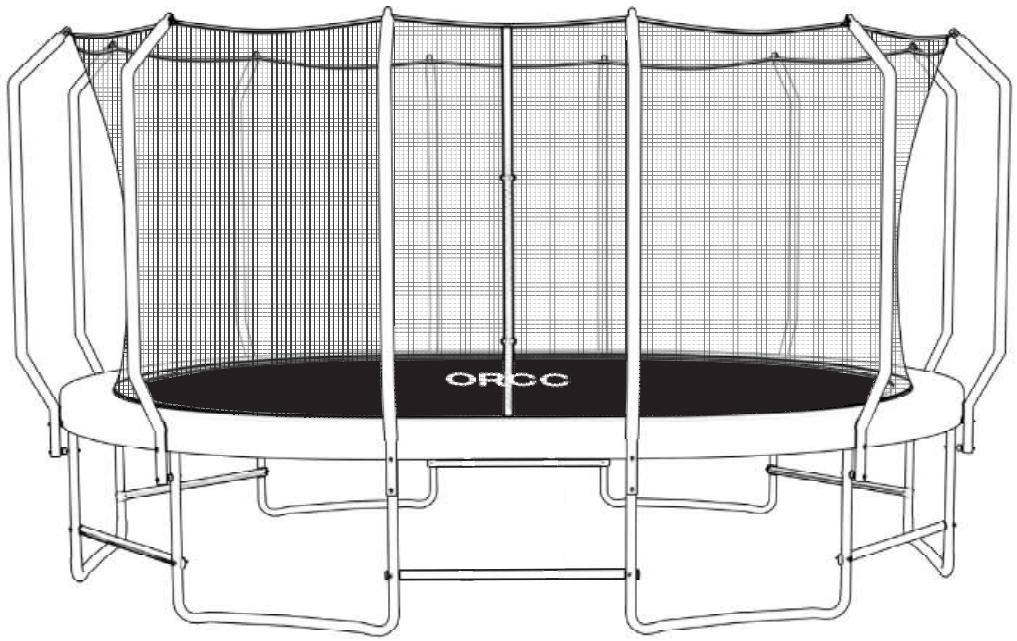


5.2 Connect the snap on the top of the safety net with the Tube Cap(#16) as shown.

Picture 20



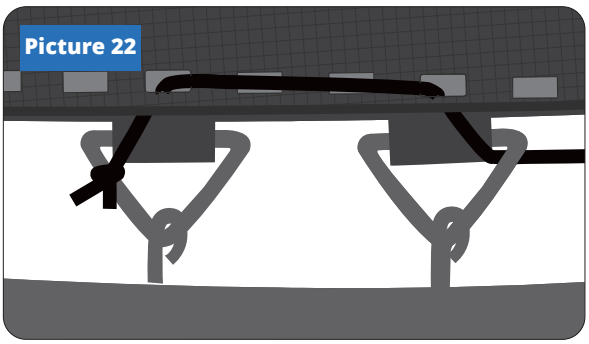
Picture 21



Connect all the top snaps to the frame tubes.

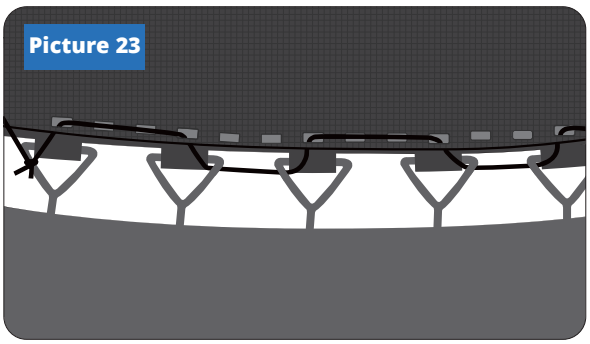
5.3 Tie the end of the Net Cord(#17) to the trampoline mat ring, then pull the CORD through the net edge and the ring as shown.

Picture 22



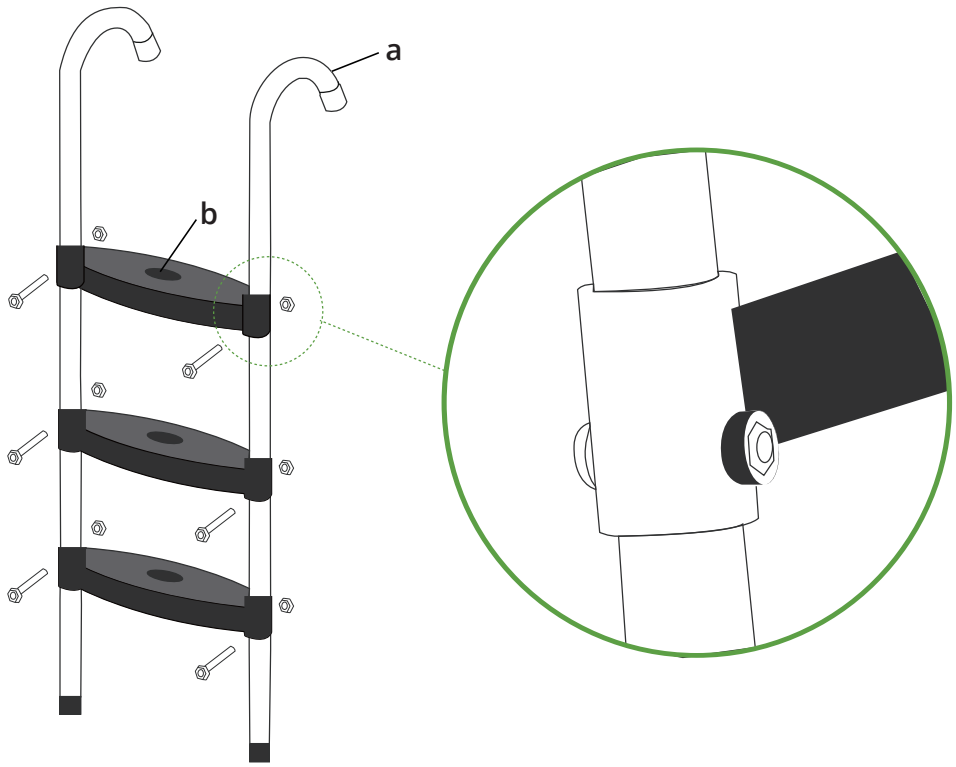
5.4 Pull the Cord over all the rings, then tie both ends of the Cord together.

Picture 23



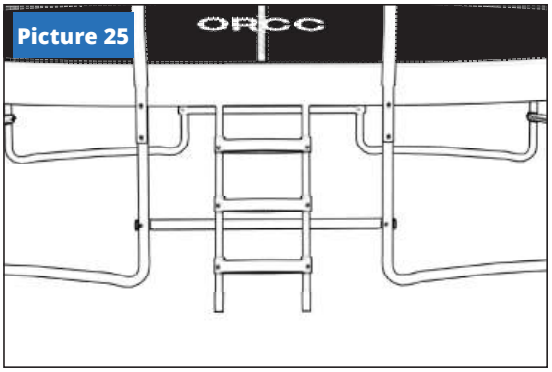
Step 6 - Ladder Assembly

Picture 24



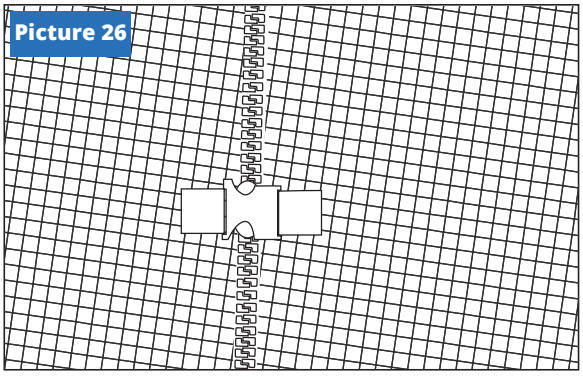
Part list	Item	a	b	c	d
	Descrption	Leg	Stepper	Screw	Nut
	QTY	2	3	6	6

Picture 25



Attach the ladder to the frame where is close to the zipper.

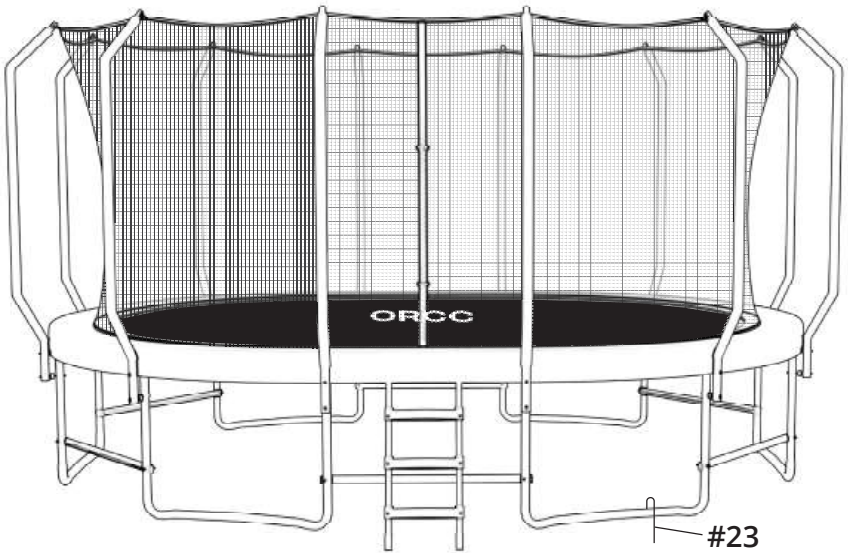
Picture 26



Responsible adult supervisor must re-zip the zipper and re-hook all the hooks securely before jumping begins.

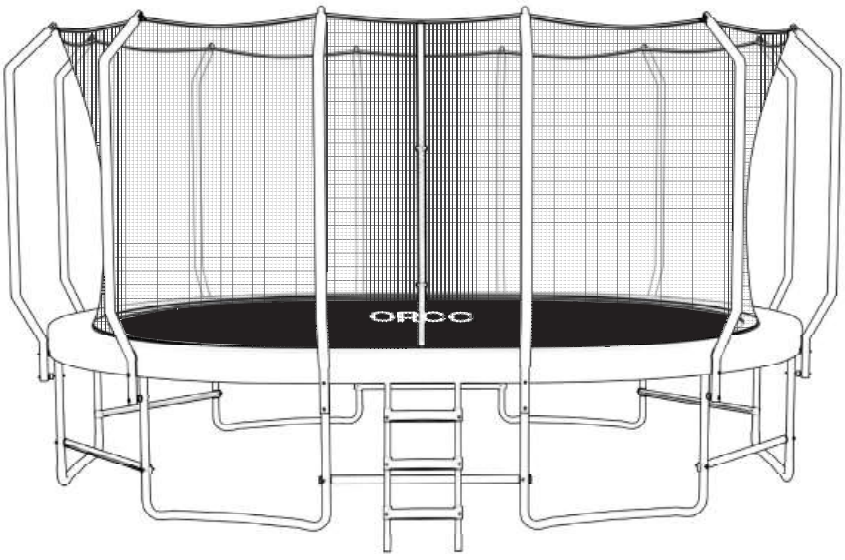
Step 7- Secure the Leg Base by Lawn Stake

Picture 27



Fix the Leg Base(#7) to the ground by inserting the Lawn Stake(#23), Note:One Lawn Stake(#23) for one Leg Base(#7)

Picture 28



Congratulations! Your trampoline is fully assembled and has a good time.

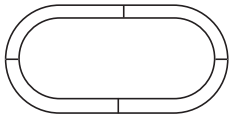
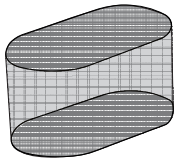
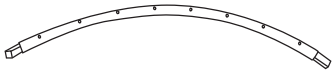
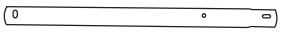
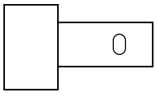
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ORCC Trampoline Specifications

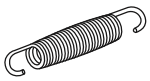
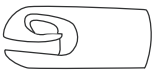
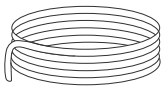
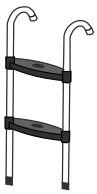
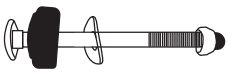
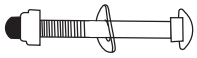
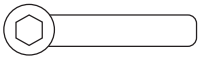
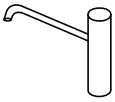
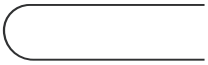
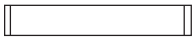
Customer Service: ***service@orccs.com***

7X10FT / 8X13FT Assembly (Tips:10x16ft on page 8)

ORCC **7X10FT / 8X13FT** Trampoline Part List

Part Number	Diagram	Description	Quantity 7X10FT	Quantity 8X13FT
#1		Jumping Mat	1	1
#2		Spring Pad	1	1
#3		Safety Net	1	1
#4		C-Shape Top Rail With Male End	2	2
#5		C-Shape Top Rail With Female End	4	4
#6		I-Shape Top Rail With Male End	2	2
#7		Leg Base	4	4
#8		Vertical Leg Extension	8	8
#9		Long Leg Tube Connector	2	2
#10		Short Leg Tube Connector	2	2
#11		T-connector	8	8

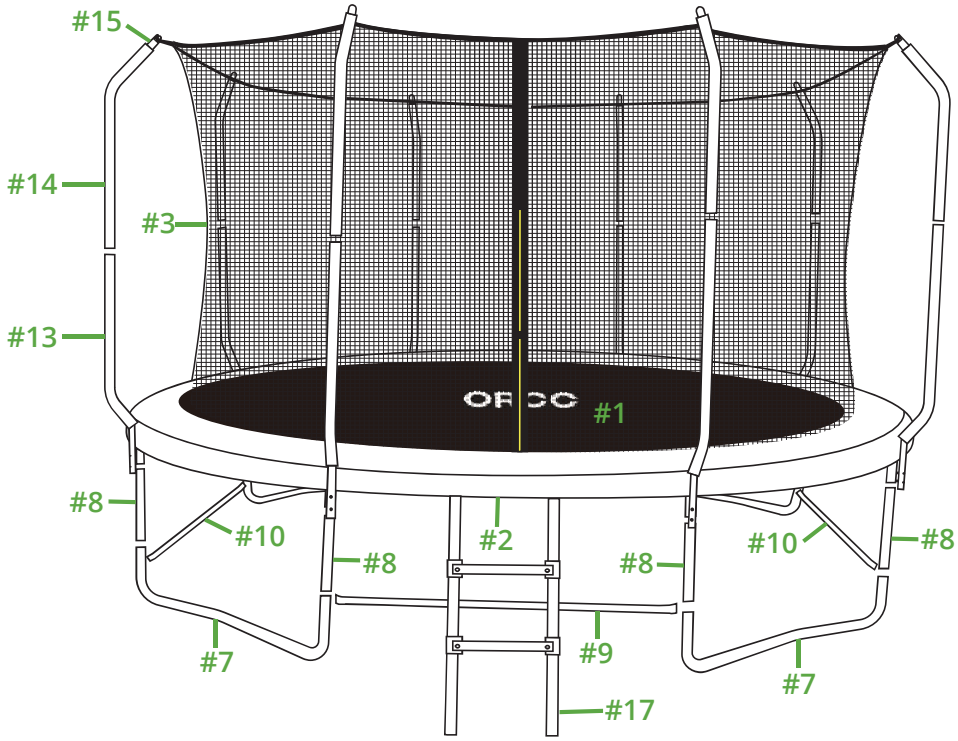
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Part Number	Part image	Description	Quantity 7X10FT	Quantity 8X13FT
#12		Spring	54	66
#13		Steel Lower Net Pole With Foam	8	8
#14		Steel Upper Net Pole With Foam	8	8
#15		Tube Cap	8	8
#16		Short Fiber Rod	3	5
#17		Steel Ladder	1	1
#18		Screw Set for Net Poles	16 (M6*75)	16 (M6*75)
		Screw Set for Leg Tube Connector	8 (M6*50)	8 (M6*50)
		Spanner	1	1
#19		Spring Loading Tool	1	1
#20		Lawn Stake for Trampoline	4	4
#21		Black Oversleeve	8	8
#22		Gloves	2 Pairs	2 Pairs

Assembly Instructions:

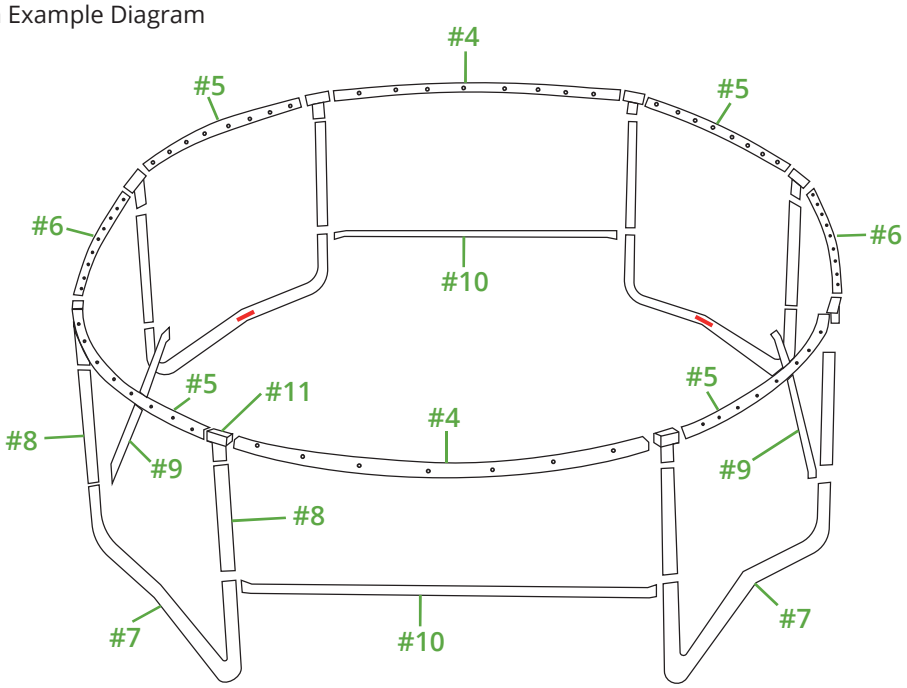
Check assembly instructions of the frame, frame pad, trampoline mat, safety net from here. There are Seven(7) steps in total.

REMINDERS: **Please pay particular attention to ensuring all parts are numbered and graphically indexed as shown on the Parts List below,as does the quantity for each position. If you need any help, please CONTACT THE SUPPORT TEAM with the ORDER NUMBER REQUIRED PARTS (NAME, QUANTITY, AND PART NUMBER), PICTURES (OR VIDEO CLIPS, IF APPLICABLE), we'll get back to help out soon.**



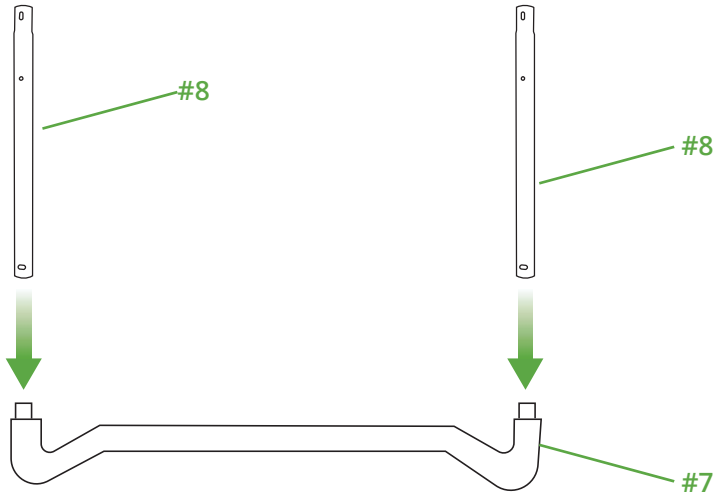
STEP 1 - Frame Installation

Frame Installation Example Diagram



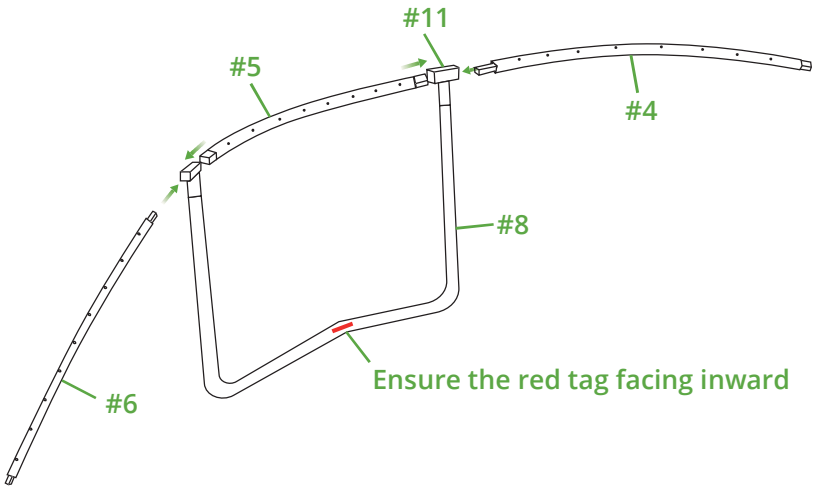
1.1Top Rail Assembly

Picture 1



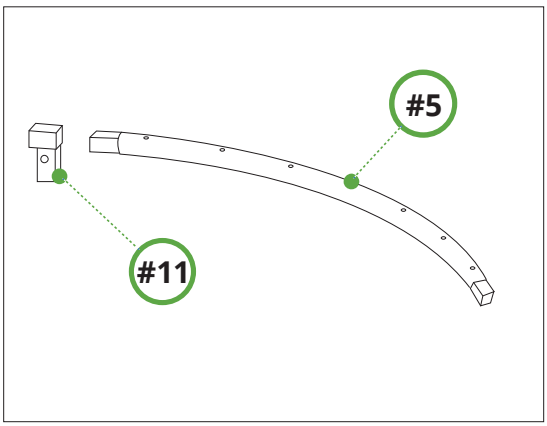
Insert vertical leg extension (#8) into Leg Base (#7) as shown.Assemble the other set in the same manner.

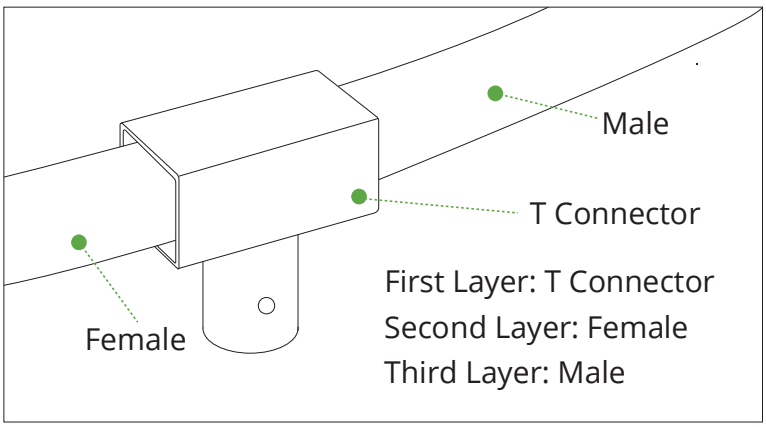
Picture 2



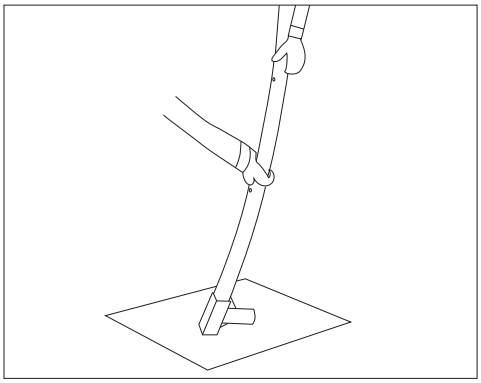
Start by connecting the C-Shape Top Rail with the Female End (#5) to one side of the T-Connector (#11).
Next, connect the C-Shape Top Rail with the Male End (#4) to the other side of the T-Connector (#11).
Finally, slide the T-Connector (#11) into the Vertical Leg Extension (#8).

Note:Ensure the red tag on the leg base is facing inward.For easier assembly, connect the female end of the top rail to the T-Connector first, followed by the male end.





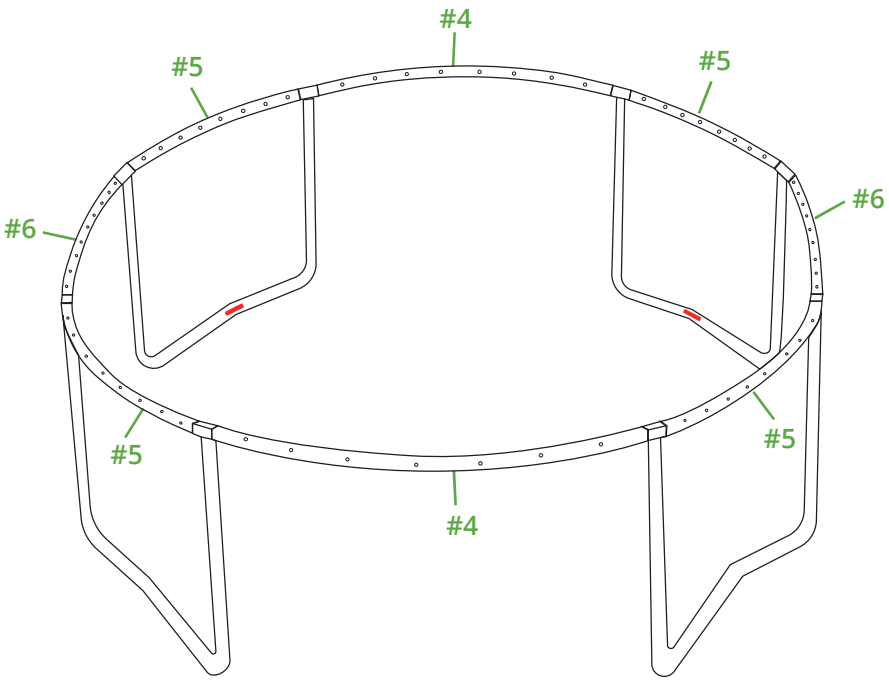
If the T-connector is difficult to slide into the top rail, please tapped them vertically downward.



WARNING

Please make sure that the square part on both sides of each coil tube is fully inserted into the T-Connector otherwise the frame will not form a oval, which will cause defor mation of the trampoline.

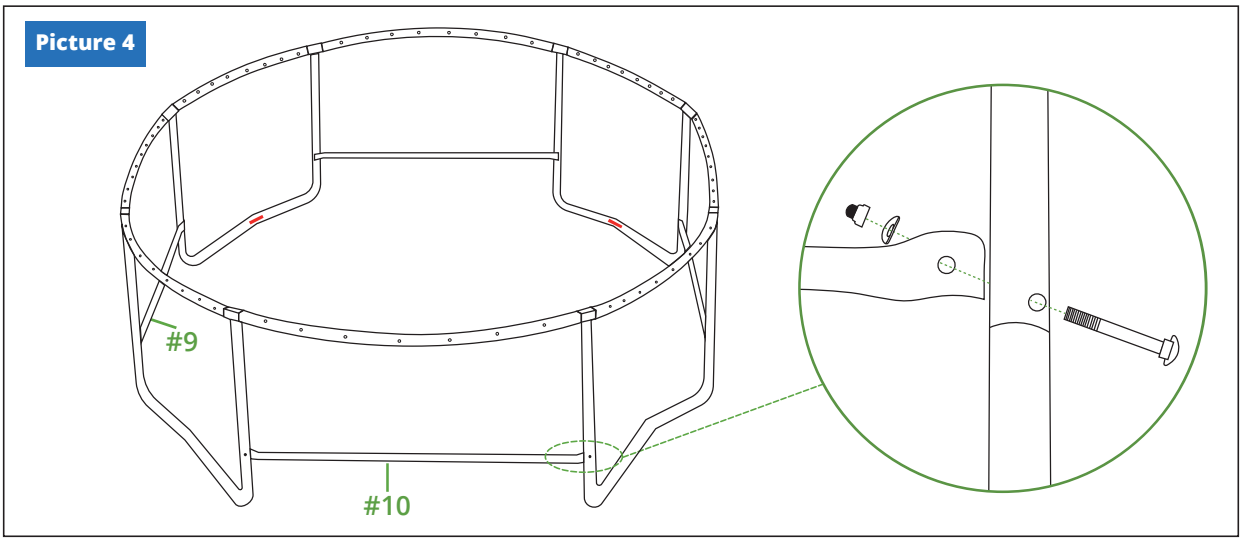
Picture 3



The installed structure is shown in the Picture.

1.2 Leg Tube Connector Assembly

Picture 4



The two Leg Bases beneath the pointed ends of the oval trampoline are connected using a Short Leg Tube Connector(#10), while the Leg Bases on the sides of the oval are linked with a Long Leg Tube Connector(#9).

STEP 2 -Attach The Jumping Mat To The Frame

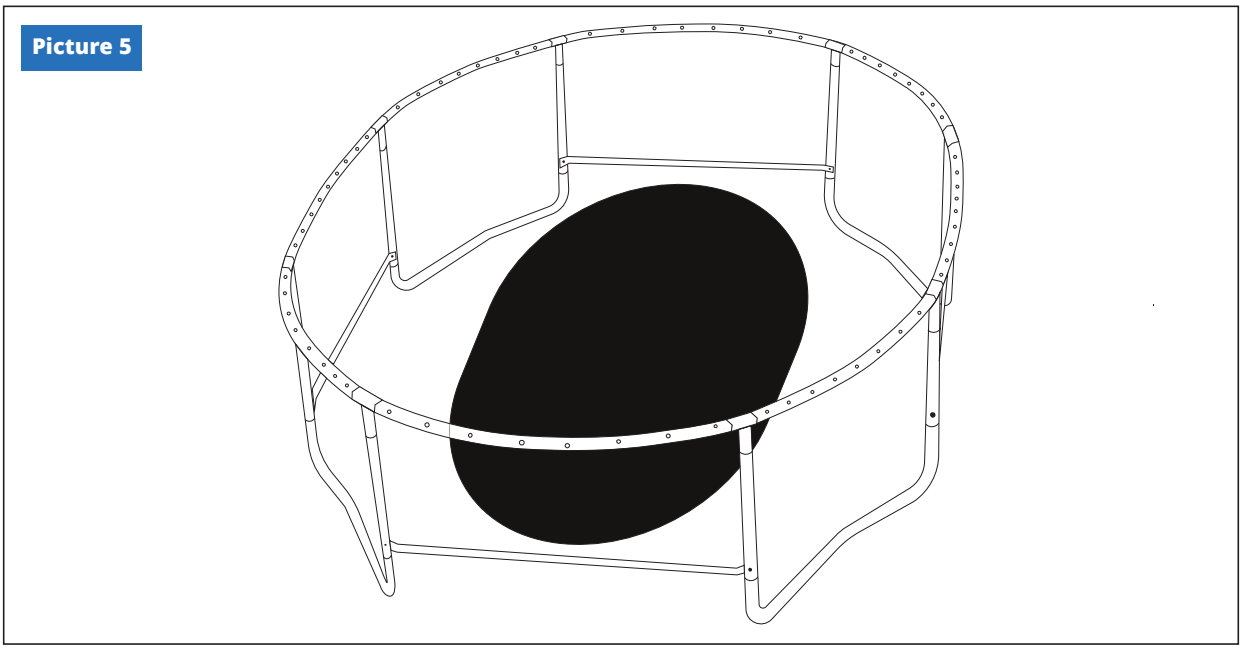
WARNING - Failure to follow instructions may result in damaged springs or frame warping/displacement

SPRINGS SHOULD BE ATACHED AS PER INNSTRUCTIONS BELOW.

· Make sure all spring hooks face down.
· All warning labels must be facing upwards.
· Spring hooks must be pushed securely into the frame holes.
· Lay out the Jumping Mat (#1) inside the frame with warning labels facing up.

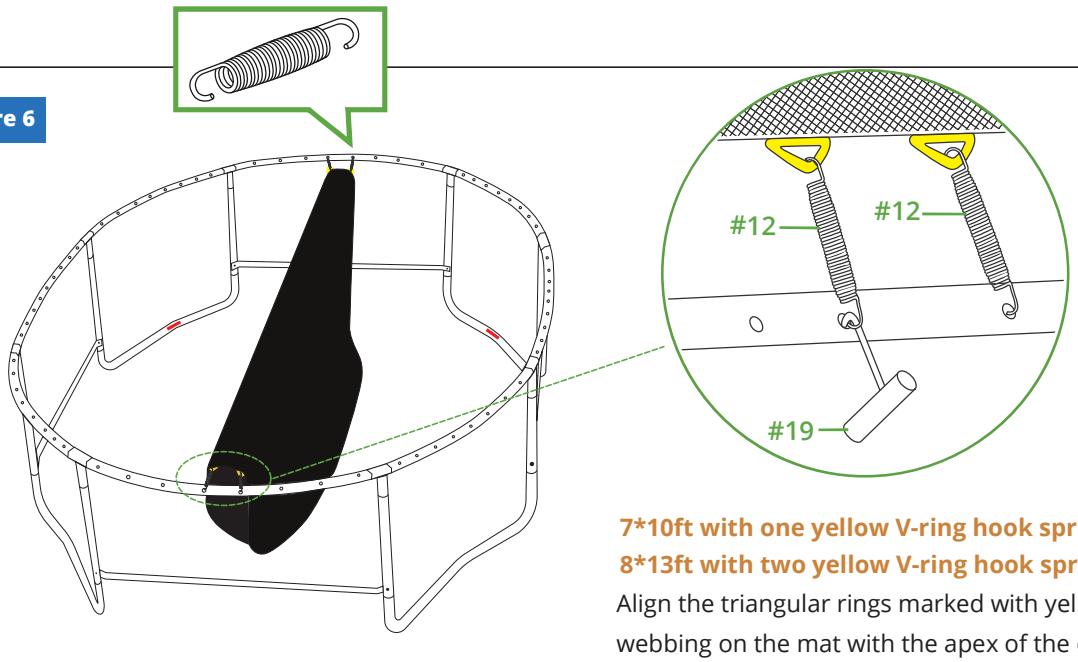
2.1 Place the jumping mat inside the frame, ensuring the warning label on the mat faces upward.

Picture 5



2.2 Attach two springs to the triangular rings marked with yellow webbing, then connect the other ends of the springs to the frame.

Picture 6

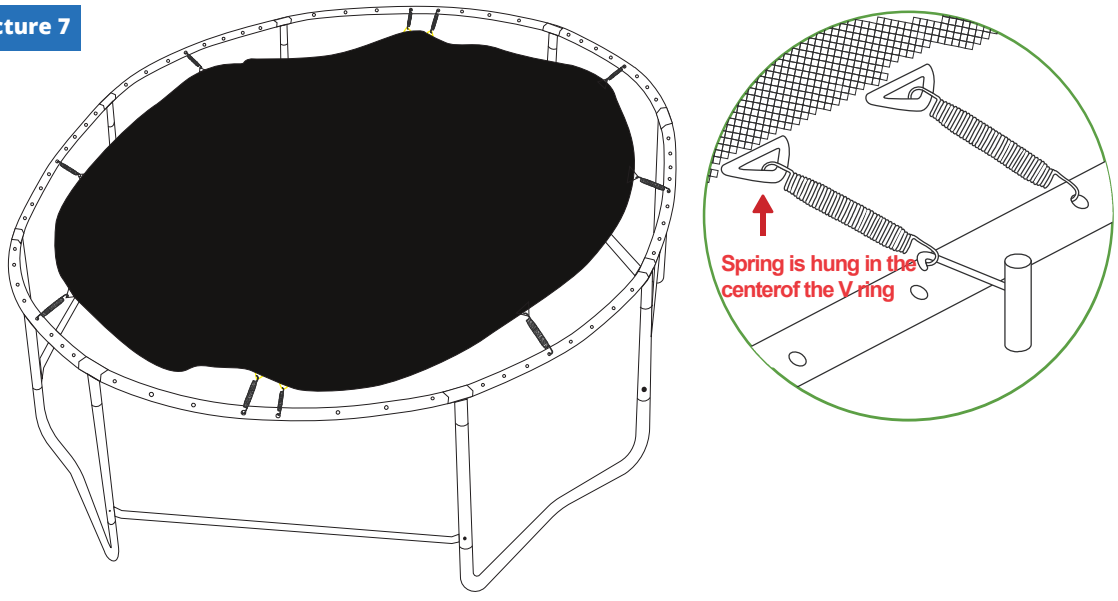


7*10ft with one yellow V-ring hook spring,
8*13ft with two yellow V-ring hook springs
Align the triangular rings marked with yellow webbing on the mat with the apex of the oval trampoline (the midpoint of the C-Shape Top Rail with Female End).

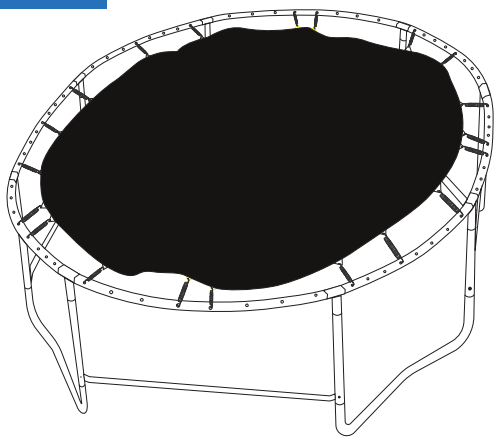
Note: For easy spring installation, use a Special Spring Tool(#19) to hook onto the one you are installing.

2.3 Install a spring on each top rail so that the tension is evenly distributed. Ensure the spring hooks are fully inserted and locked into the frame holes. If a hook is not fully inserted, gently tap it into place.

Picture 7

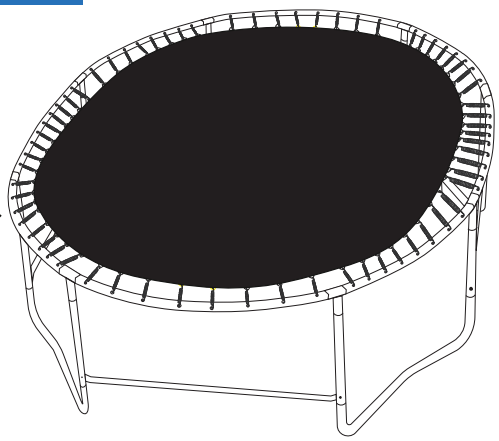


Picture8



Then install a spring at every third hole.

Picture9



Attach the remaining until all springs are placed and secured firmly.

Step 3-Spring Pad Assembly

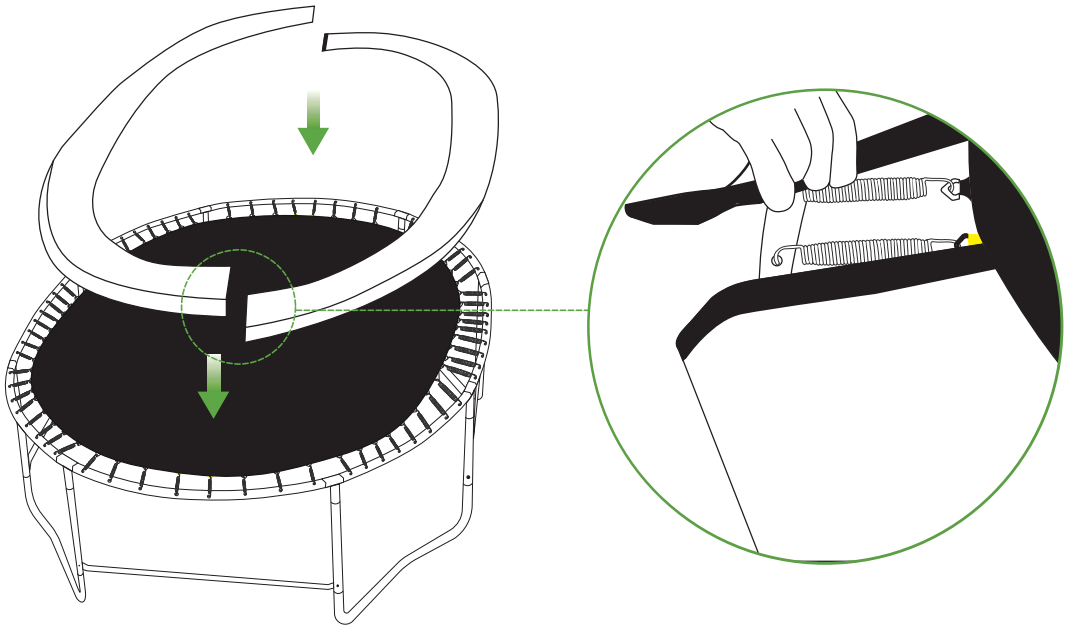
Properly tie down the Frame/Spring Pad before each use as per the steps below.

• Never use the trampoline without attaching the frame pad.

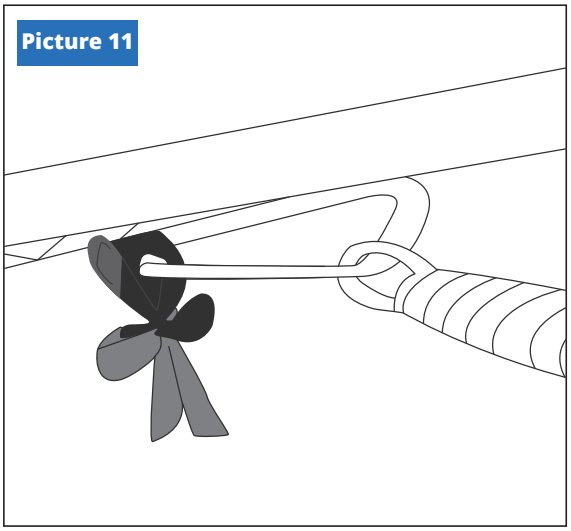
• Do not use the trampoline even if there's only one spring/V-ring damaged or missing.

3.1 Cover all the metal parts including the steel frame with the Spring Pad.

Picture10

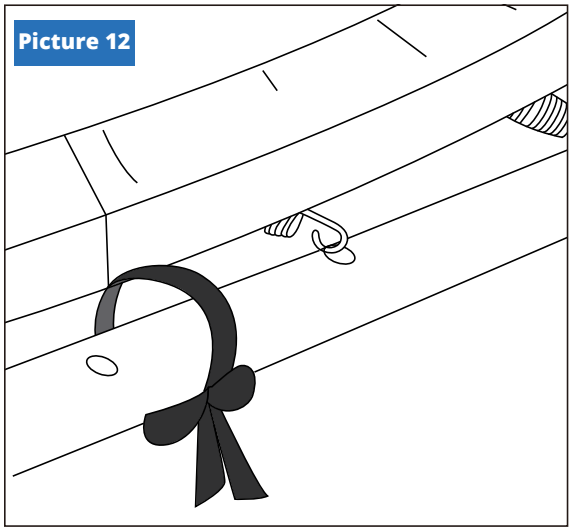


Picture 11



Step 1: Secure the inner black webbing of the spring pad to the V-rings on the jumping mat.

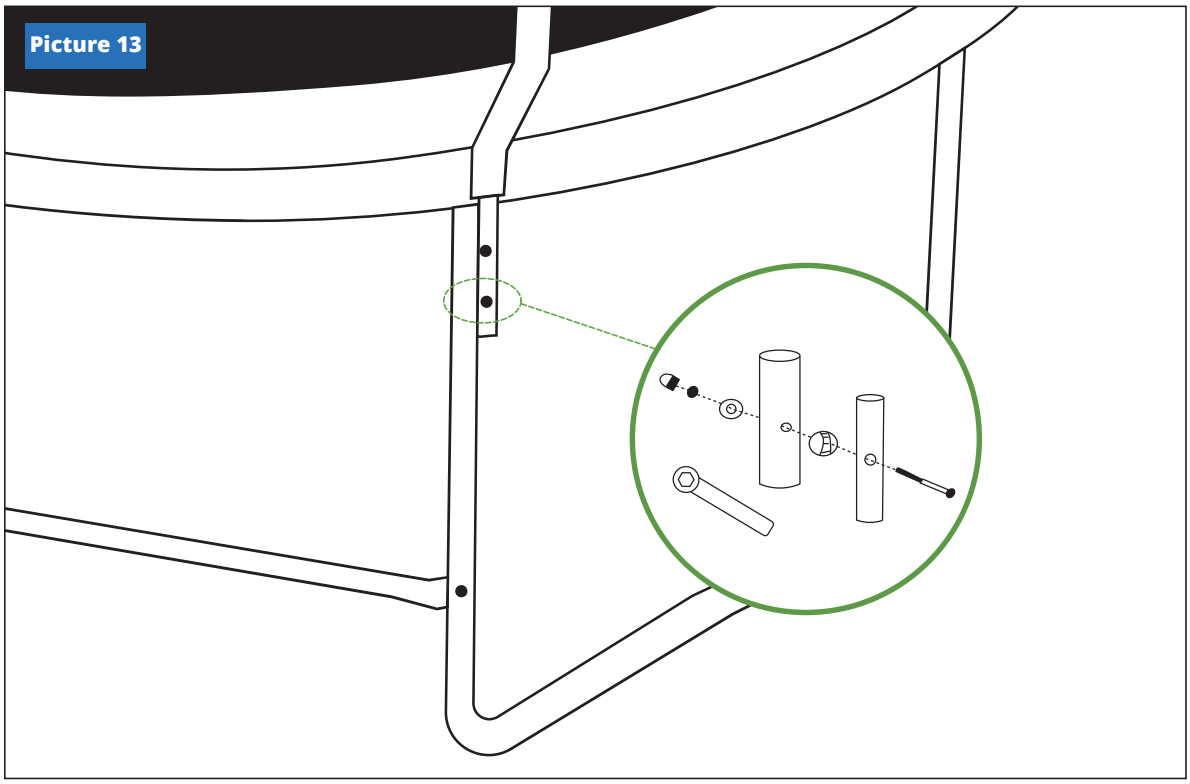
Picture 12



Step 2: Attach the outer black webbing to the top rail.

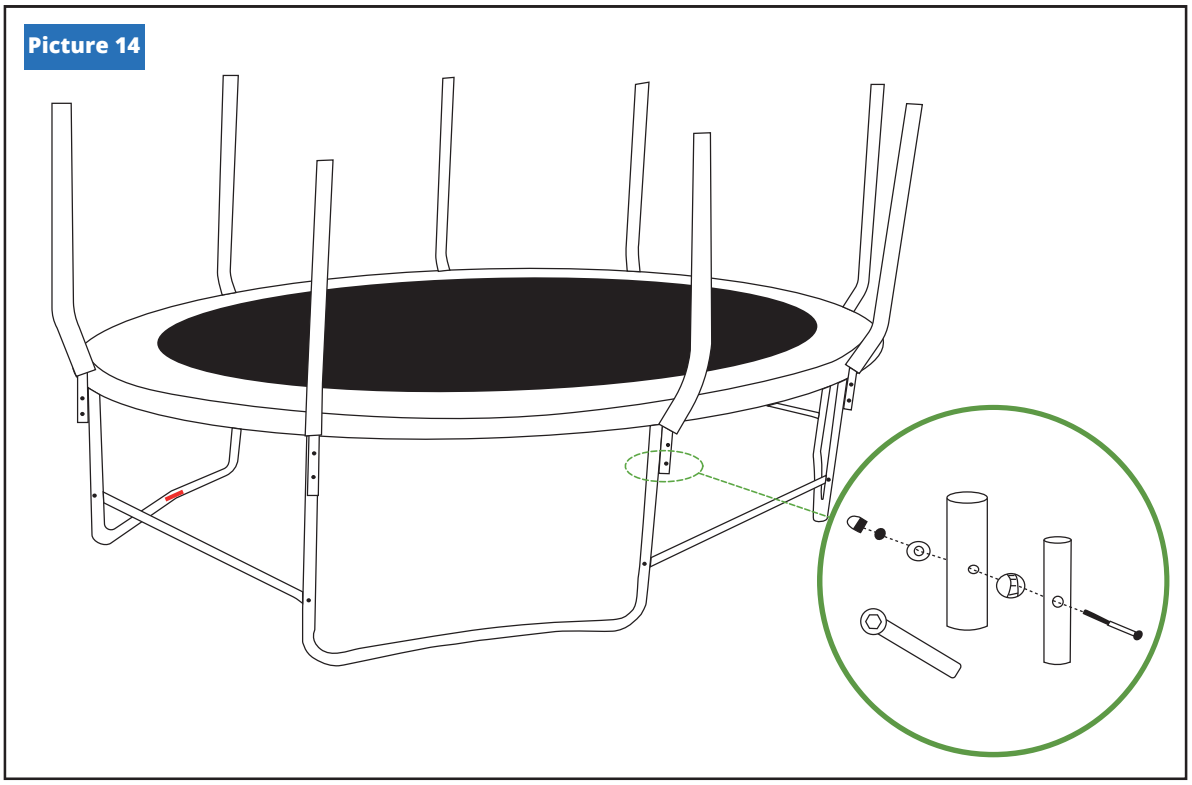
STEP 4 - Net PoLes And Net Assembly

Picture 13



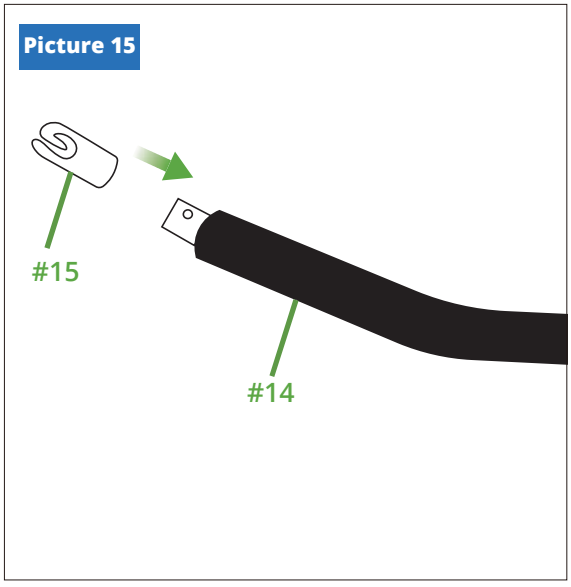
Firmly Bolt Set(#18) the lower pole (#13) to the hole of the trampoline Vertical Leg Extension (#8). Then fasten the net pole with Screw Set(#18) on the leg.

Picture 14



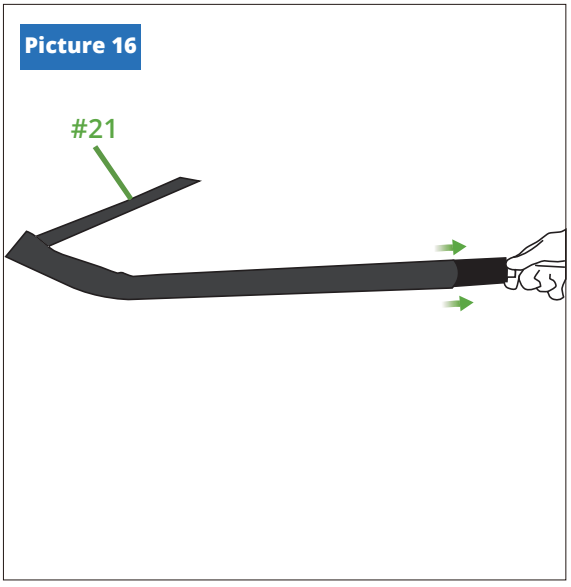
After succeeding in assemble on the first pole, repeat with remaining orderly.

Picture 15



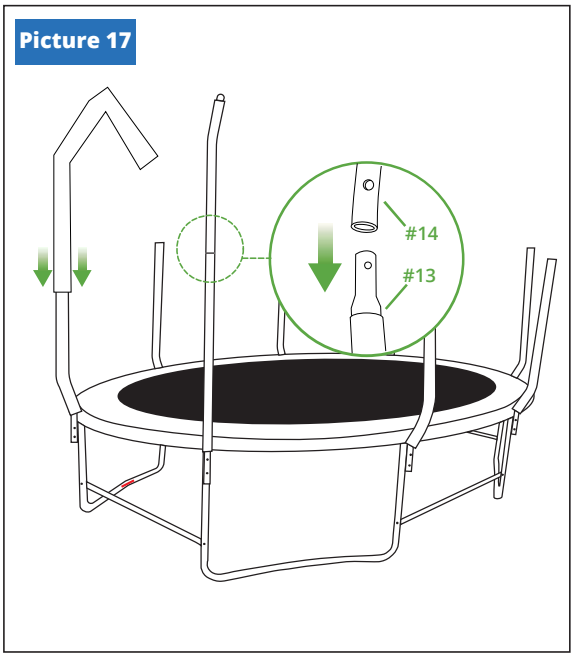
Install the all Tube Cap (#15) onto the all Steel Upper Net Pole With Foam (#14).

Picture 16



Insert the upper net pole partially into the sleeve. Connect the upper net pole to the lower net pole. Evenly pull the sleeve downward until the black foam is fully covered.

Picture 17



Insert the Steel Upper Net Pole With Foam(#14) into the Steel Lower Net Pole With Foam (#13).

Picture 18

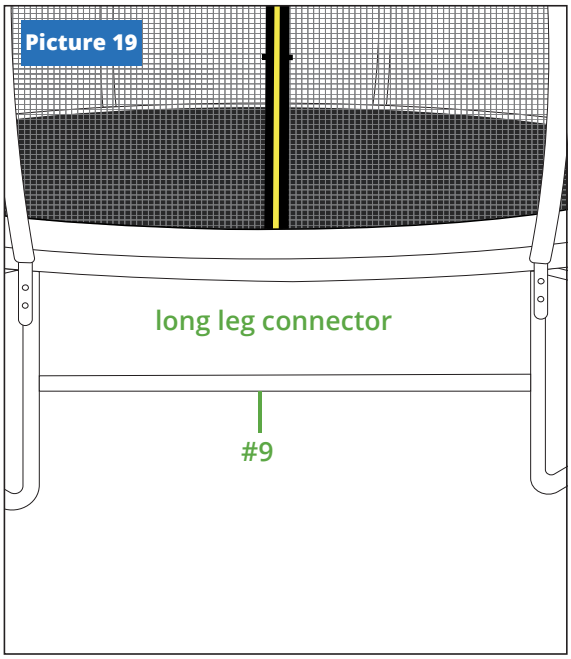


Picture display after installation.

STEP 5 - Net Assembly

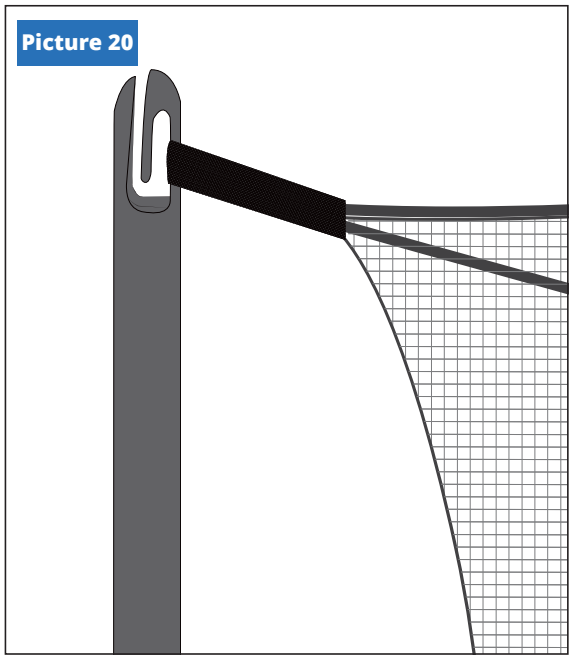
5.1 Very important step: Please make sure the yellow zipper is just in the middle of two legs.

Picture 19

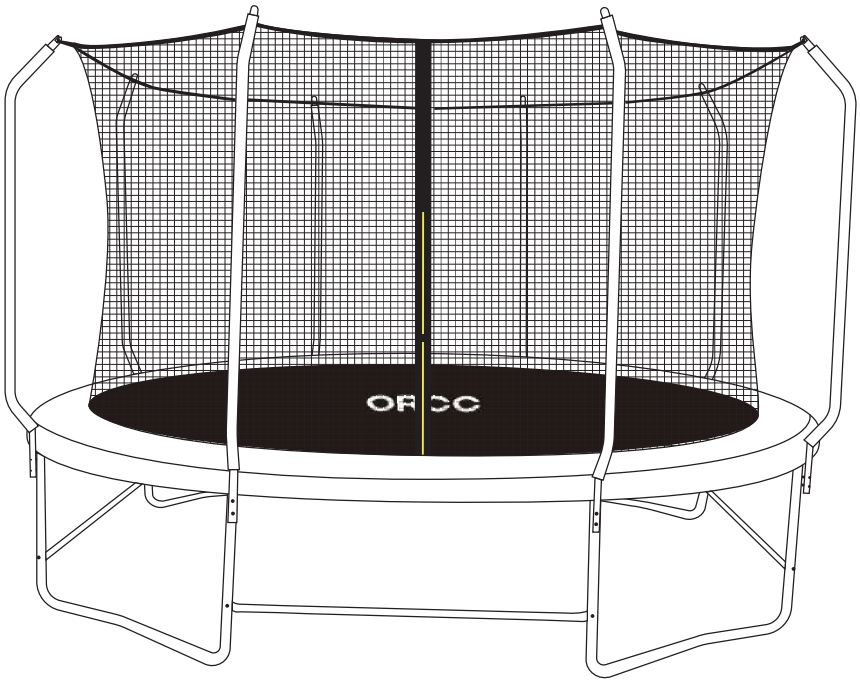


5.2 Connect the snap on the top of the safety net with the Tube Cap(#15) as shown.

Picture 20



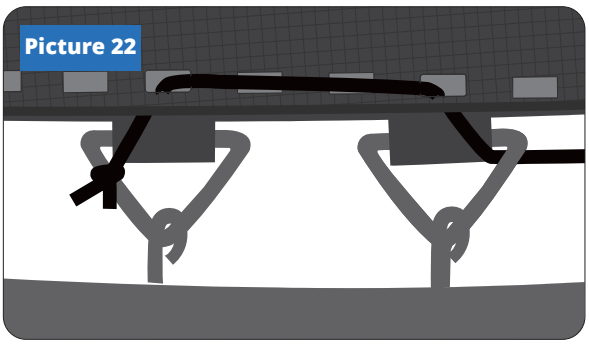
Picture 21



Connect all the top snaps to the frame tubes.

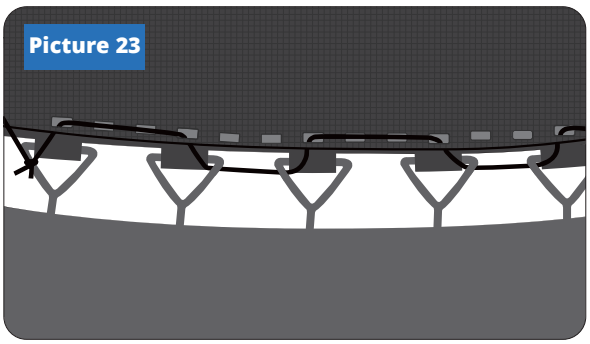
5.3 Tie the end of the Net Cord (#16) to the trampoline mat ring, then pull the CORD through the net edge and the ring as shown.

Picture 22



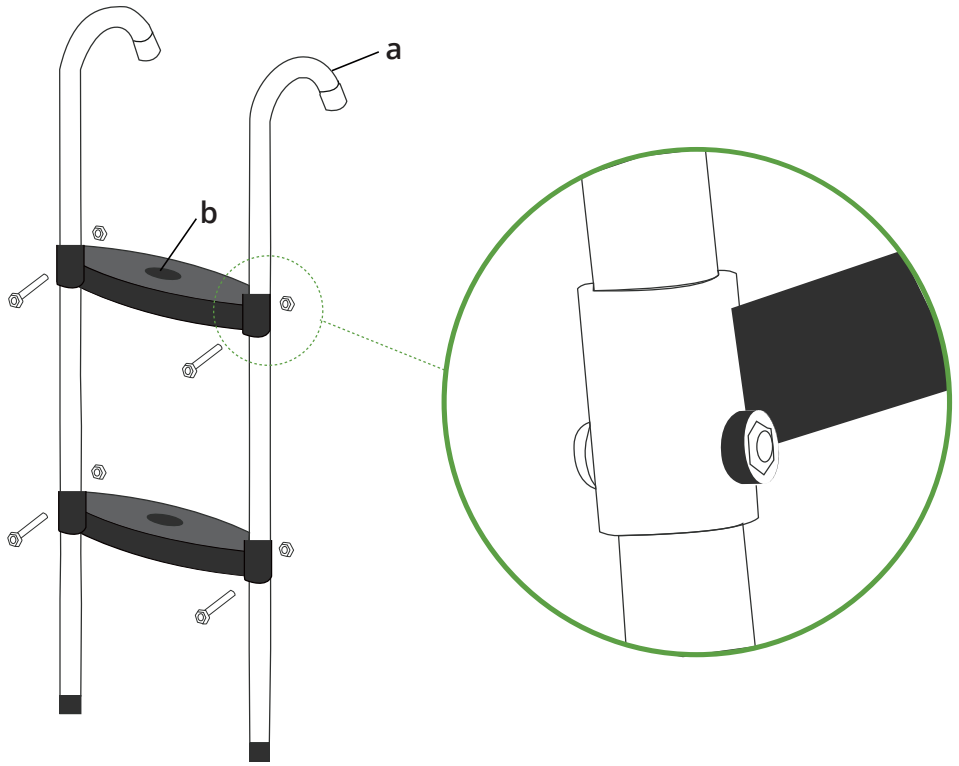
5.4 Pull the Cord over all the rings, then tie both ends of the Cord together.

Picture 23



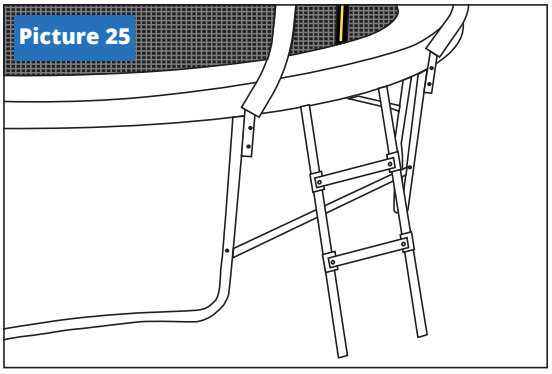
Step 6 - Ladder Assembly

Picture 24



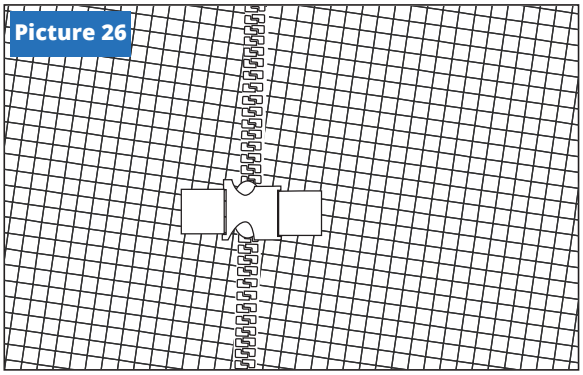
Part list	Item	a	b	c	d
	Descrption	Leg	Stepper	Screw	Nut
	QTY	2	2	4	4

Picture 25



Attach the ladder to the frame where is close to the zipper.

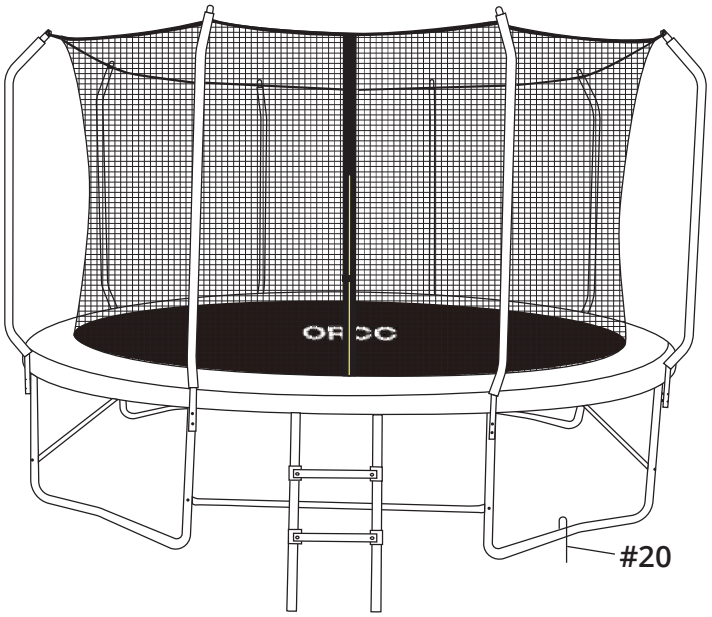
Picture 26



Responsible adult supervisor must re-zip the zipper and re-hook all the hooks securely before jumping begins.

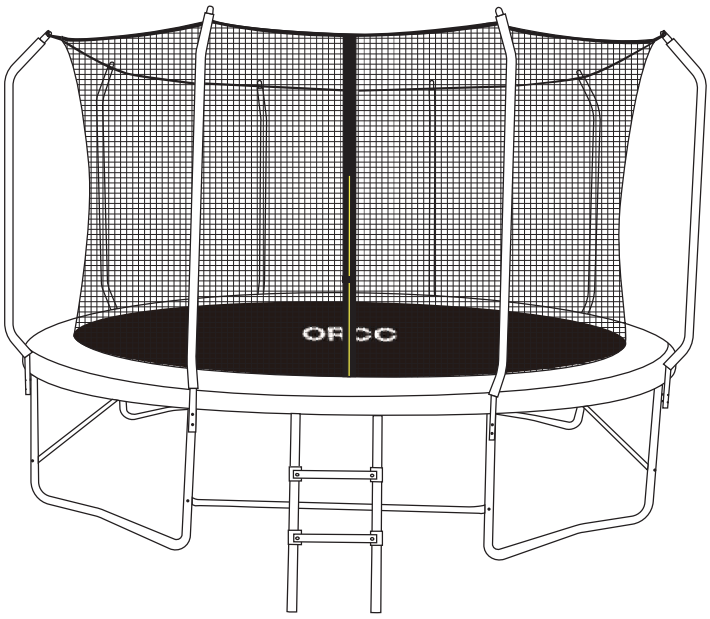
Step 7- Secure the Leg Base by Lawn Stake

Picture 27



Fix the Leg Base(#4) to the ground by inserting the Lawn Stake(#20), Note:One Lawn Stake(#20) for one Leg Base(#4)

Picture 28



Congratulations! Your trampoline is fully assembled and has a good time.

How to Use My Trampoline?

Tips To Reduce the Risk of Accidents

1. Jumper's role in accident prevention

The key here is to stay in control of your jumps. Learn fundamental bounce and body positions thoroughly before trying more advanced skills. A variety of trampoline activities can be carried out by performing the basic fundamentals in various series and combinations, performing one fundamental after another, with or without feet bounces between them. Education is also key to safety and very important. Read, understand, and practice all safety precautions and warnings prior to using the trampoline. A controlled jump is when you land and take off from the same location. For additional safety tips and instructions, contact a certified trampoline instructor.

2. Supervisor's Role in Accident Prevention

Supervisors need to understand and enforce all safety rules and guidelines. It is the responsibility of the supervisor to provide knowledgeable advice and guidance to all jumpers of the trampoline. If supervision is unavailable or inadequate, the trampoline should be stored in a secure place, disassembled to prevent unauthorized use, or covered with a heavy tarpaulin that can be locked or secured with lock or chains. The supervisor is also responsible to ensure that the safety placard is placed on the trampoline and that jumpers are informed of these warnings and instructions.

Skill Lessons

⚠WARNING **All jumpers, regardless of ages and skill levels, should be supervised.**

Lesson Plan

The following lessons are suggested in order to learn basic steps and bounces before moving onto more difficult, complicated bounces. Before actually getting on and using the trampoline, you should read and understand all safety instructions. A complete discussion and demonstration of body mechanics and trampoline guidelines should occur between the supervisor and student as well.

Lesson 1

1. Mounting and Dismounting - Demonstration of proper techniques
2. The Basic Bounce-Demonstration and practice
3. Braking (Check the Bounce) - Demonstration and practice. Learn to brake on command
4. Hands and knees - Demonstration and practice. Stress should be on four- point landing and alignment

Lesson 2

1. Review and practice of techniques learned in Lesson 1.
2. Knee Bounce-Demonstration and practice. Learn the basic down to knee and back up before trying half twist to left and right.
3. Seat Bounce -Demonstration and practice. Learn basic seat bounce then add a knee bounce, hands and knees; repeat.

Lesson 3

1. Review and practice skills and techniques learned in previous lessons.
2. Front Drop-To avoid mat burns and teach the front bounce position, all students should be requested to assume the prone position (face down on the ground) while the instructor checks for faulty positions that could cause injury.
3. Start with a hands and knees bounce and then extend body into prone position, land on the mat and return to feet.
4. Practice Routine-Hands and knees Bounce, Front Bounce, back to feet, seat bounce, back to feet.

Lesson 4

1. Review and practice skills and techniques learned in previous lessons

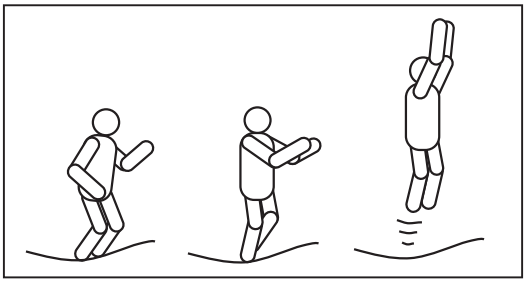
   Half-Turn
2. Start from front drop position and as you make contact with the mat, push off with arms in either the right or left direction and turn head and shoulders in same direction.
3. During turn, be sure to keep back parallel to mat and head up.

   After completing turn, land in front drop position

After completing this lesson, the student now has a basic foundation of trampoline bounces. Jumpers should be encouraged to try and develop their own routines with the emphasis on control and form.

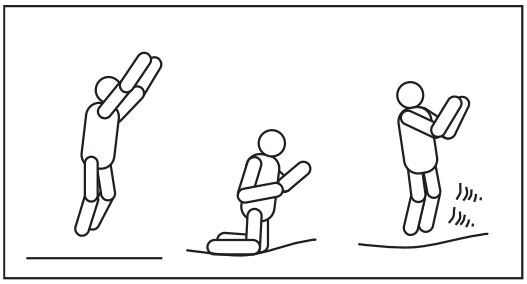
Player one starts with a maneuver. Player two has to do Player One's maneuvered and adds on another. Player Three does the maneuvers of one and two and then add a third maneuver. Avoid bouncing too high. Stay low until bounce control and repeated landing in the center of the trampoline can be accomplished. Control is more important than height. While keeping the head erect, focus eyes on the trampoline toward the perimeter. This will help control bounce.

THE BASIC BOUNCE



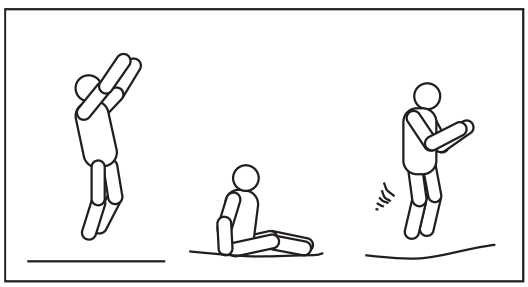
1. Start from standing position, feet shoulder width apart and with bead up and eyes on mat
2. Swing arms forward and up and around in a circular motion.
3. Bring feet together while in mid-air and point toes downward
4. Keep feet shoulder width apart when landing on mat.

KNEE BOUNCE



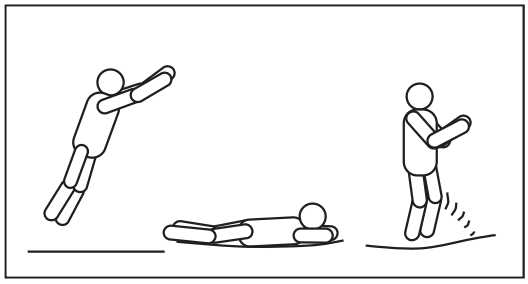
1. Start with basic bounce and keep it low
2. Land on knees keeping back straight, body erect and use your arms to maintain balance
3. Bounce back to basic bounce position by swinging arms up

SEAT BOUNCE



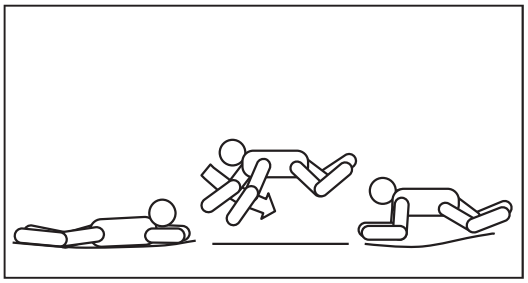
1. Land in a flat sitting position.
2. Place hands on mat besides hips
3. Return to erect position by pushing with hands.

FRONT BOUNCE



1. Start with front bounce position
2. Land in prone (face down) position and keep hand and arms extended forward on mat
3. Push off the mat with arms to return to standing position

180 DEGREE BOUNCE



1. Start with front bounce position
2. Push off with left or right hands and arms (depending on which way you wish to turn)
3. Maintain head and shoulders in the same direction and
4. keep back parallel to mat and head up Land in prone position by return to standing position by pushing up with hands and arms

ORCC
by MaxLead

How to Maintain My Trampoline?

Prior To Know About

1. All ORCC trampolines get TUV certified and exceed ASTM standards. TUV is German organization that works to validate the safety of products of all kinds to protect humans and the environment against hazards. As independent consultants, they examine products which require monitoring. All ORCC trampolines are German quality, safety assurance.
2. ORCC trampoline was designed and manufactured with quality materials and craftsmanship. If proper care and maintenance is provided, it will provide all jumpers with years of exercise, fun, and enjoyment as well as reduce the risk of injury.

Keep Your Trampoline Clean

1. Please take care of your trampoline and keep it clean especially when anyone uses it. Make sure there are no leaves, debris, mildew or bird droppings on it.
2. Every two weeks to wash your trampoline mat with garden hose is admirable.

Use the Rain Cover To Against UV Damage

1. Although ORCC trampoline's mat is UV-protected, it's much better to put the rain cover on it to prolong your trampoline's life when you not going to use it.
2. Replace it under a tree can help you to protect your trampoline from UV damage and remember to put the rain cover first to avoid cleaning the leaves or bird droppings.

Choose the Right Way to Have Fun with It

1. Jumpers should either wear socks, gymnastics shoes, or be barefoot when using the trampoline. Please be aware that street shoes or tennis shoes should not be worn while using the trampoline.
2. In order to prevent the trampoline mat from getting cut or damaged please do not allow any pets onto the mat. Also, jumpers should remove all sharp objects from their person prior to using the trampoline. Any type of sharp or pointed objects should be kept off the trampoline mat at all times.
3. If you also have a grill, please keep your trampoline away from it.

Windy conditions

In severe wind situations, the trampoline can be blown about. If you expect windy weather conditions, the trampoline should be moved to a sheltered area or disassembled. Another option is to tie the round, outside portion (top frame) of the trampoline to the ground using ropes and stakes. To ensure security, at least three (3) tie downs should be used. Do not just secure the legs of the trampoline to the ground because they can pull out the frame sockets.

Moving the trampoline

If you need to move the trampoline, four people should be used. All connector points should be wrapped secured with weather resistant tape, such as duct tape. This will keep the frame intact during the move and prevent the connector points from dislocating and separating. When moving, lift the trampoline slightly of the ground and keep it horizontal to the ground. For any type of other move, you should disassemble the trampoline.

The Warranty of ORCC Trampolines

This limited warranty applies to the following products and time frames, beginning from the original date of purchase:

One year warranty for trampoline spring pad,safety net and sprinkler;

Two year warranty for jumping mat and springs;

Three years warranty for trampoline frames.

A replacement for any defective part will be supplied free of charge at any time.

This warranty does not cover damage associated with weather related damage, damage due to improper assembly, damage due to misuse, damage due to excessive weight or improper maintenance and storage.

Please attention:
If you have any questions during your use of the trampoline, please feel free to contact us at service@orccs.com, we will solve it for you within 24 hours.