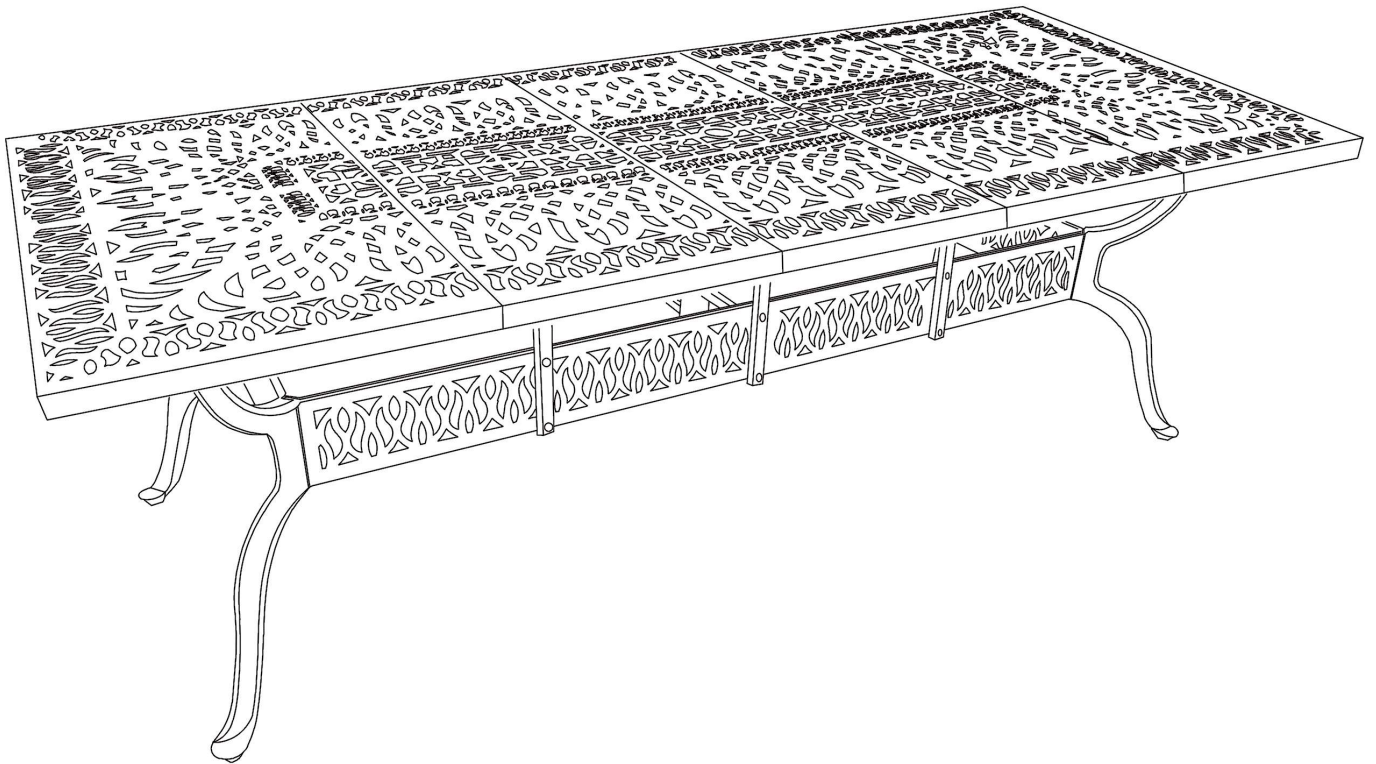


Cast Aluminum Table Assemble Manual



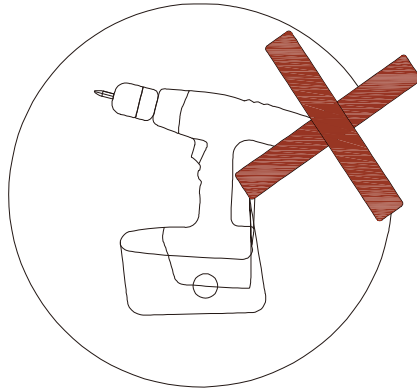
For any query, missing parts or damage, please contact us at **aftersale2020@outlook.com** with your order number, we will offer you an ideal resolution within 24 hours.



Please read this manual completely before assembly.

! NOTE 1

Please use the provided tools to manually install this product.
DO NOT use power tools.

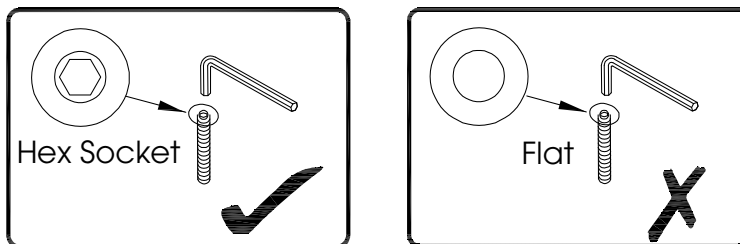


! NOTE 2

The table legs, table support panels, connecting rods and support brackets are all packed between the two tabletop layers. Just cut open the zip ties between the two tabletops, and you will find all these parts.
Do not assemble it directly on flooring or carpet. We suggest you assemble the table on a flat surface with the bubble wrap used for packaging tabletop to prevent scratching the tabletop.

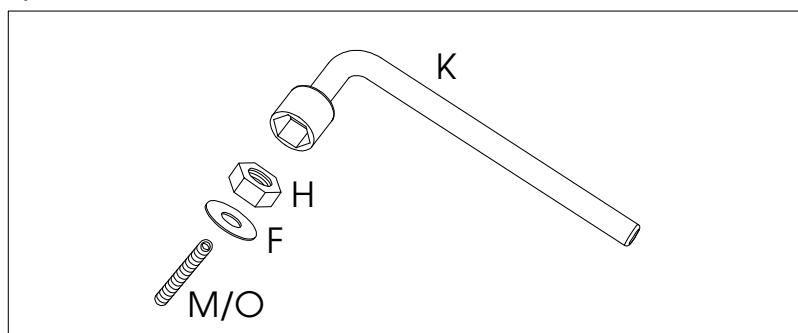
! NOTE 3

Make sure to leave the hex socket which is a six-sided recess on the outside for further tighten by Allen Wrench.

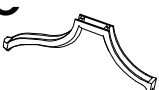
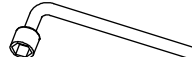
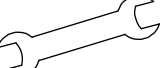
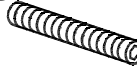
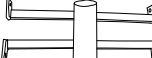
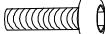
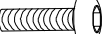


! NOTE 4

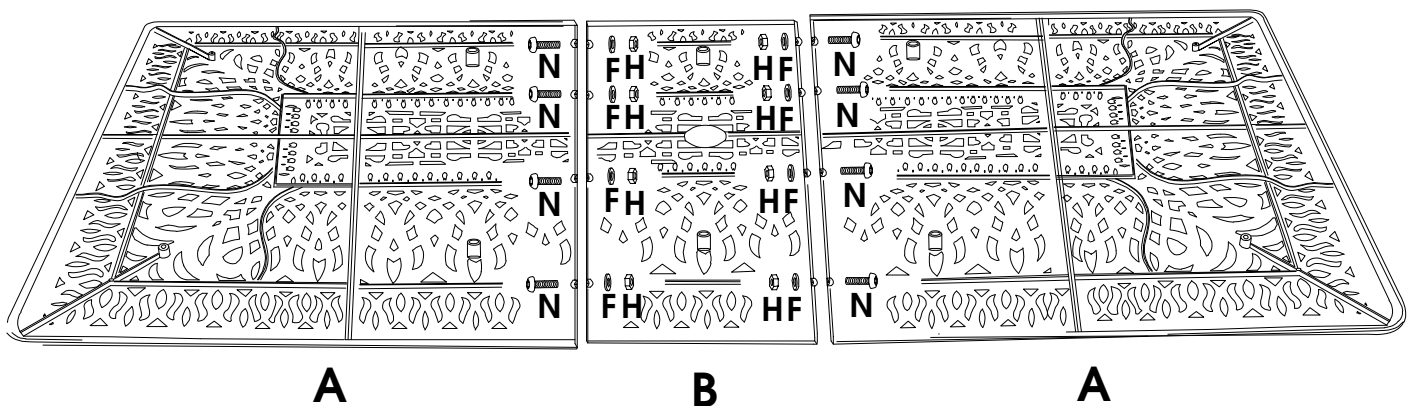
Both Socket "K" and Wrench "L" are optional used to tighten the nuts during assembly.



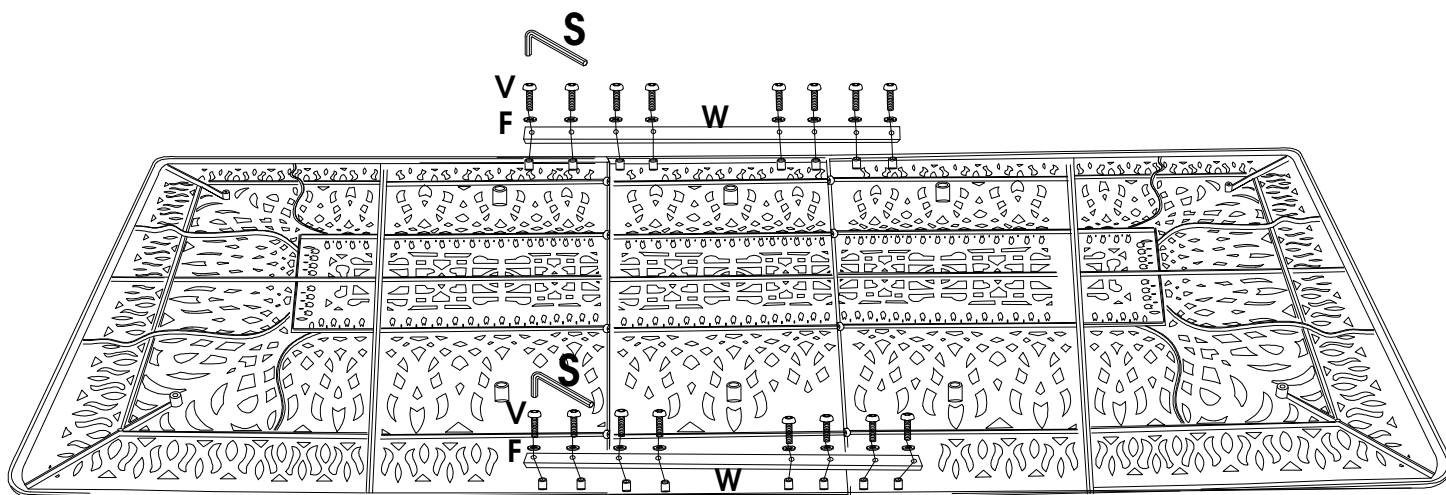
Parts List

A  2 pcs	B  1 pc	C  4 pcs	D1  2 pcs	D2  2 pcs	E  2 pcs
F  59 pcs	G  39 pcs	H  39 pcs	I 4mm  1 pc	J  1 pc	K 13mm  1 pc
L  1 pc	M M8x35mm  9 pcs	N M8x25mm  9 pcs	O M8x45mm  11 pcs	P M8x55mm  5 pcs	Q M8x35mm  9 pcs
R  6 pcs	S 5mm  1 pc	T  1 pc	U M8x20mm  1 pc	V M8x16mm  17 pcs	W  2 pcs
curved support bars		central bracket		connecting rods	

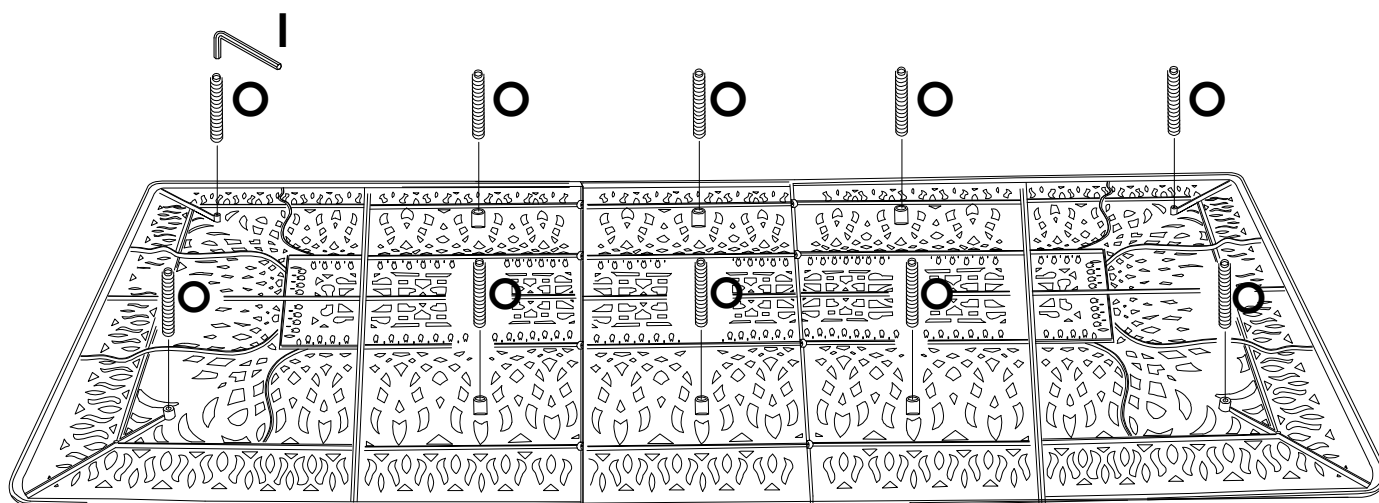
Step 1 Place 2 large side Tabletop panels (**A**) and 1 small center Tabletop panel (**B**) face down and horizontally on the ground, with bubble wrap underneath to prevent scratching the Tabletop. Then, use screws (**N**), washers (**F**) and nuts (**H**) to assemble these tabletop panels together.



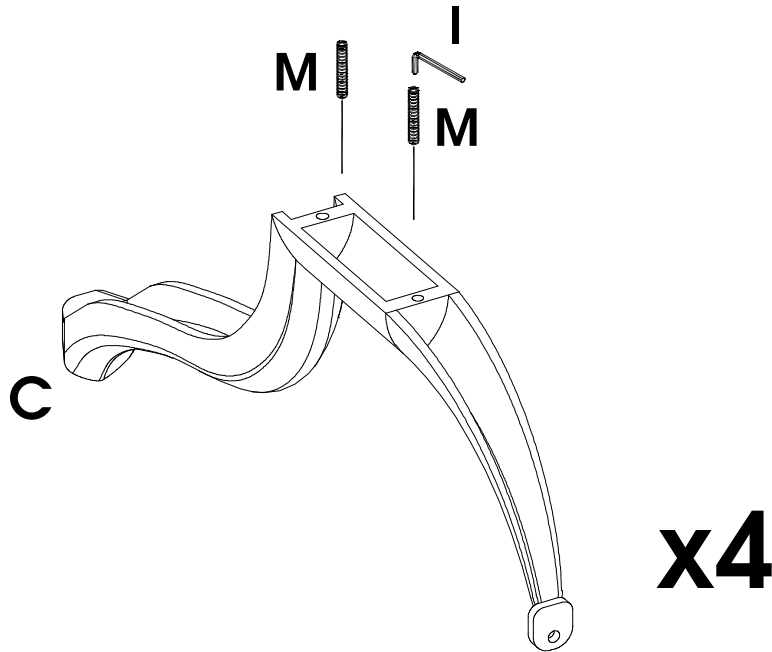
Step 2 Nest the connecting rods (**W**) with the grooved side facing downward into the middle connection sections of the tabletop, then secure them with screws (**V**) and washers (**F**).



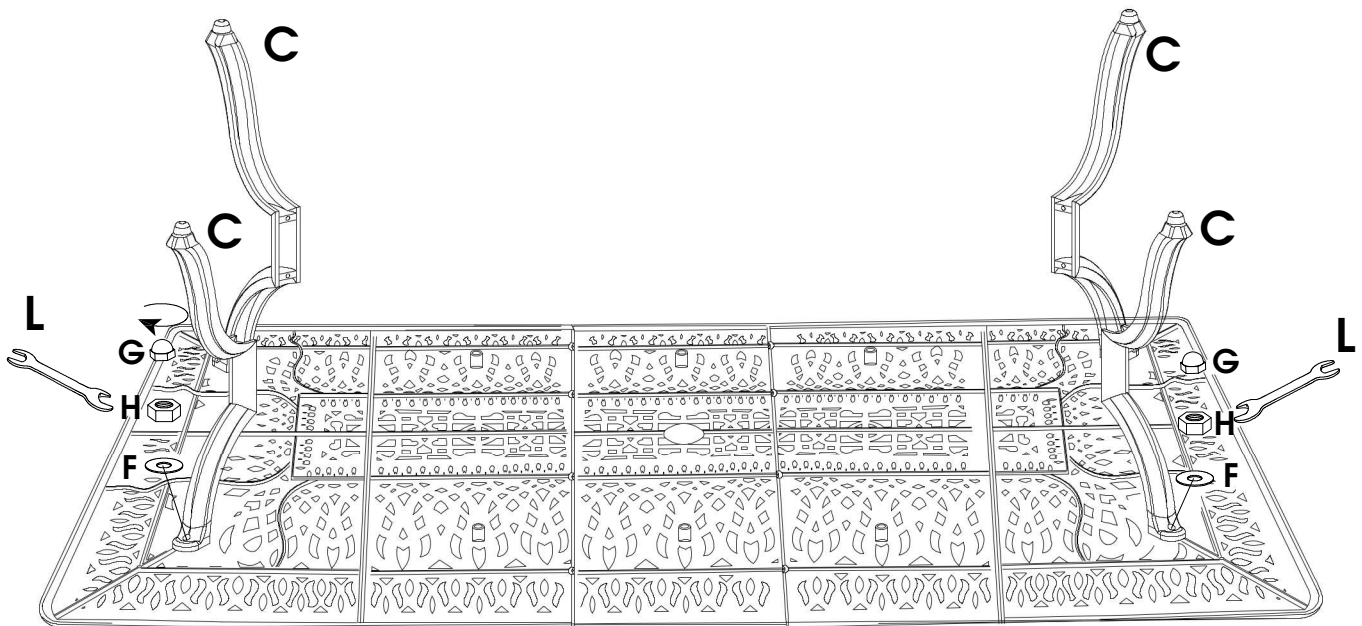
Step 3 Insert the threaded bolts (**O**) into the designated positions on the Tabletop, and manually tighten with allen wrench (**I**).



Step 4 Insert the threaded bolts (**M**) into the designated positions on the Leg (**C**), and manually tighten with allen wrench (**I**).



Step 5 Attach the legs (**C**) to Tabletop.

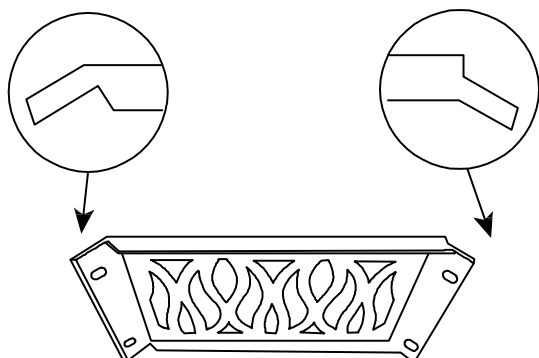


⚠ Don't tight all Nuts until assembly is finish.

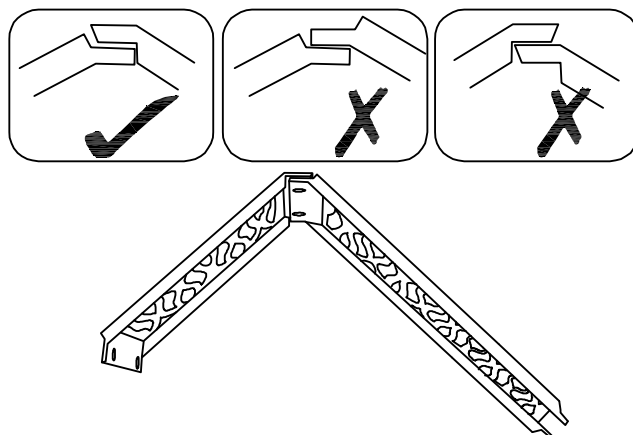
Step 6 Attach the table support panels.

NOTE

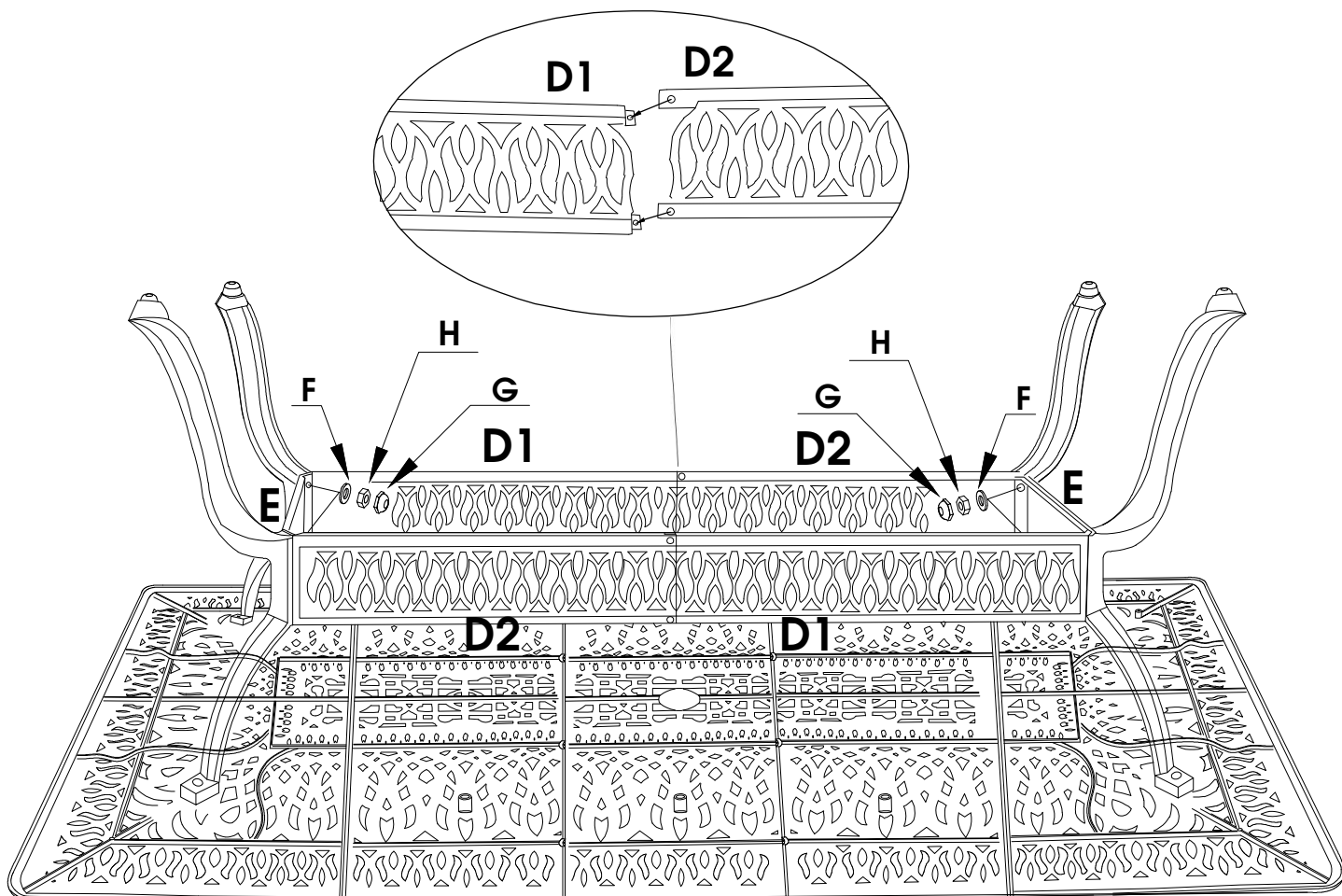
It's different two side of this.



Pay attention to installation direction.

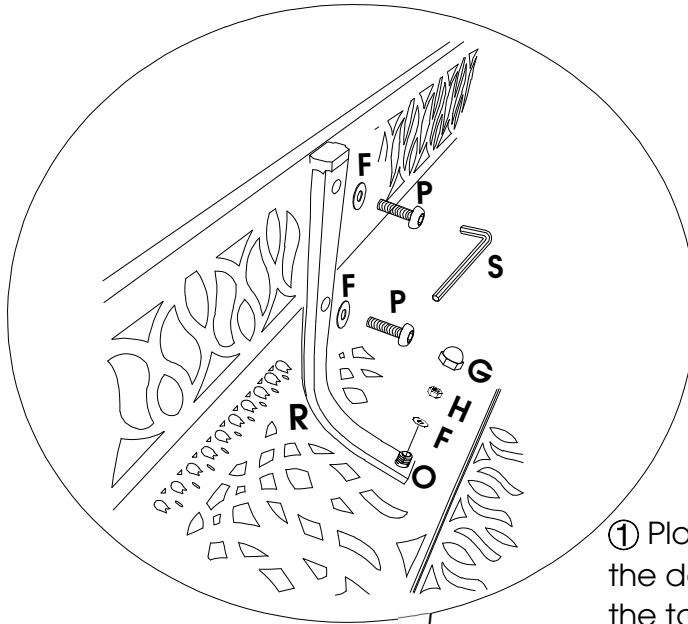


D2 should be placed on top of D1 so that when the two panels are joined together, they are level.

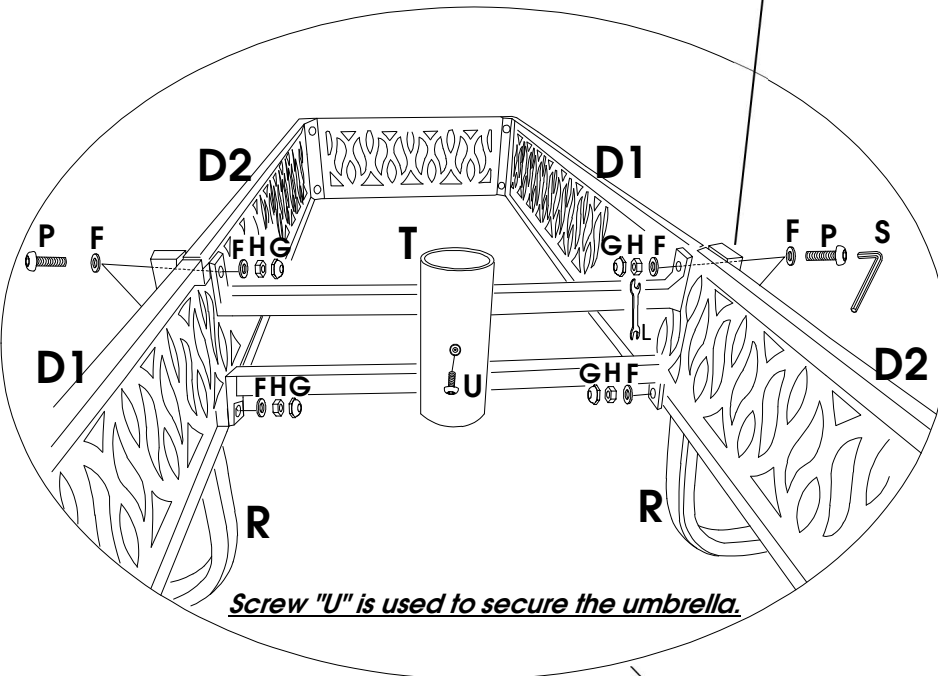


Don't tight all Nuts until assembly is finish.

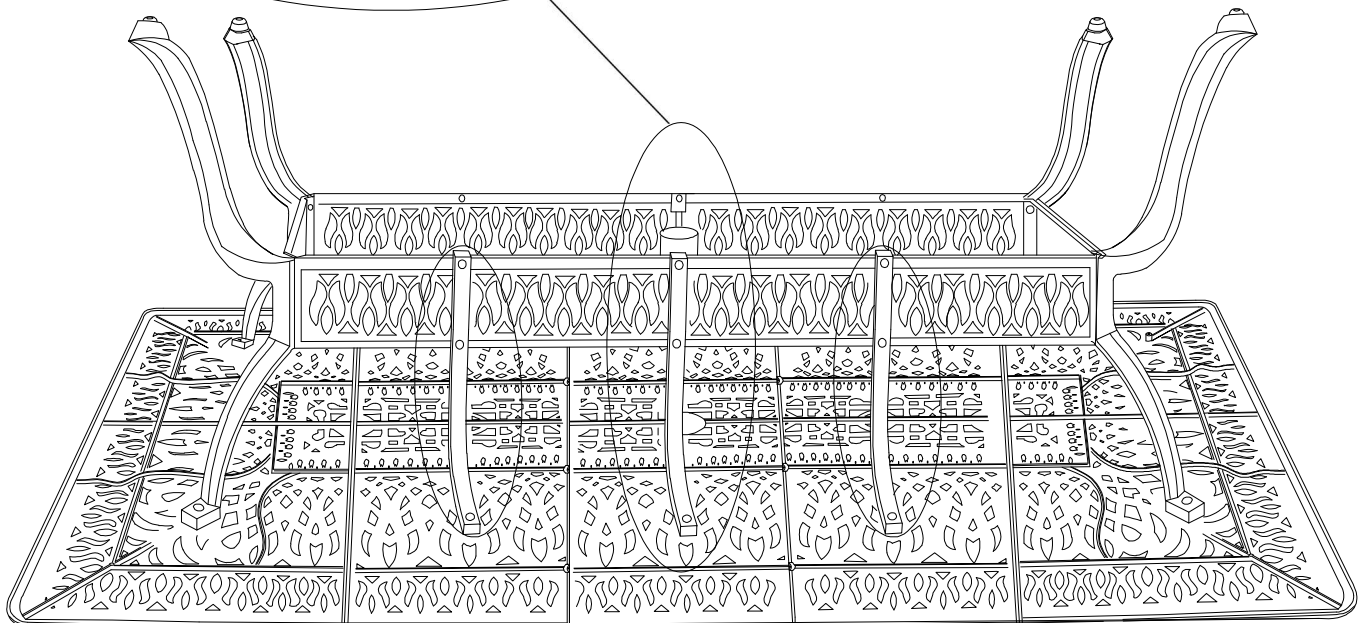
Step 7 Attach the Side curved support bars (R) and the Central umbrella stand bracket (T).



① Place 2 Side curved support bars (R) in the designated positions in the middle of the tabletop, ensuring that the threaded bolts (O) previously screwed in pass through the holes in the Side curved support bars (R).

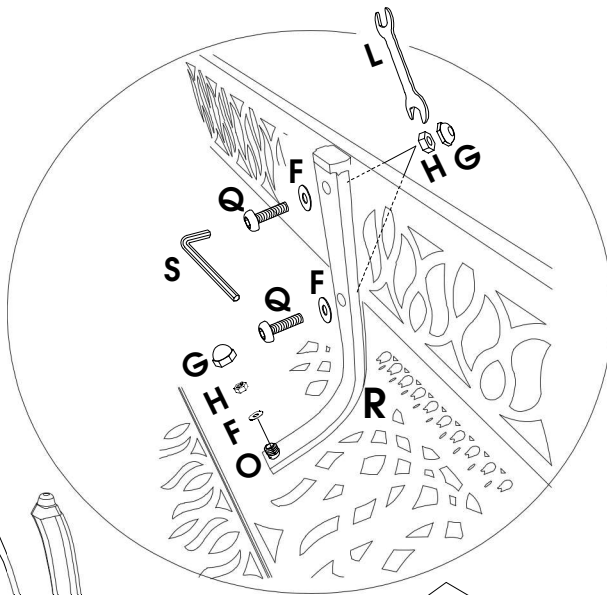


② Then, align the two holes on the other end of the Side curved support bars (R) with those on the support panels (D1&D2) and Central umbrella stand bracket (T), insert the longest screws (P) with washers (F), and then secure them in place with washers (F) and nuts (H).

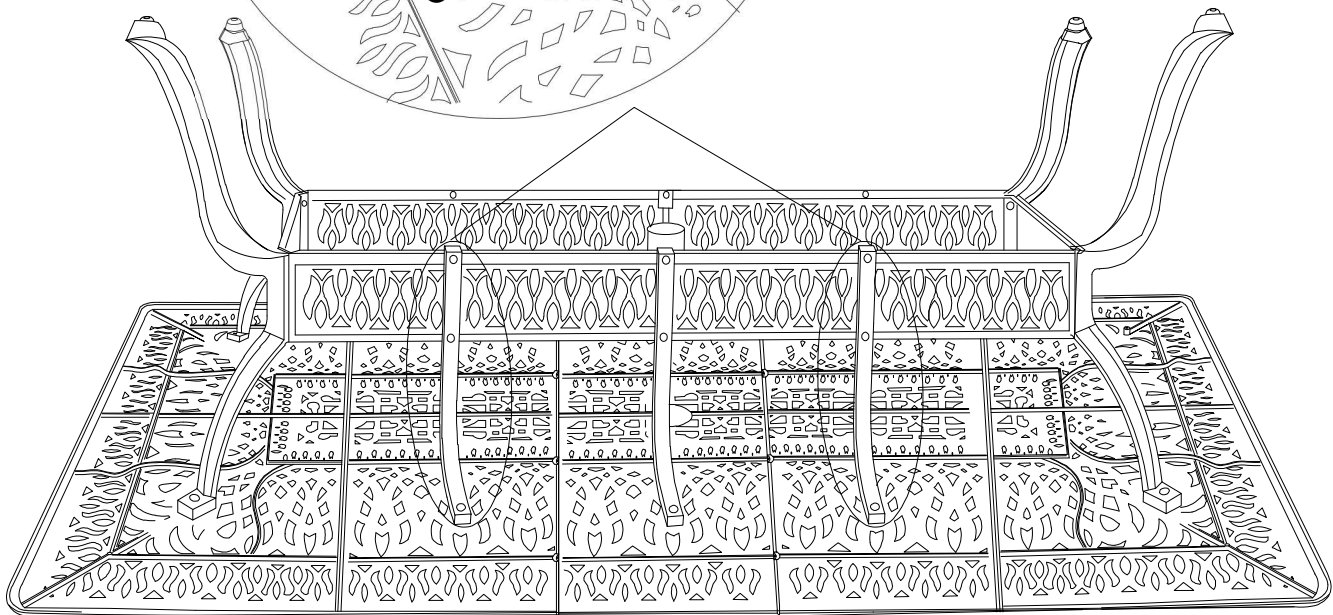


⚠ Don't tight all Nuts until assembly is finish.

Step 8

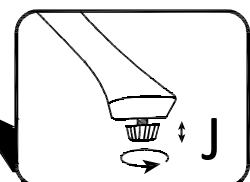
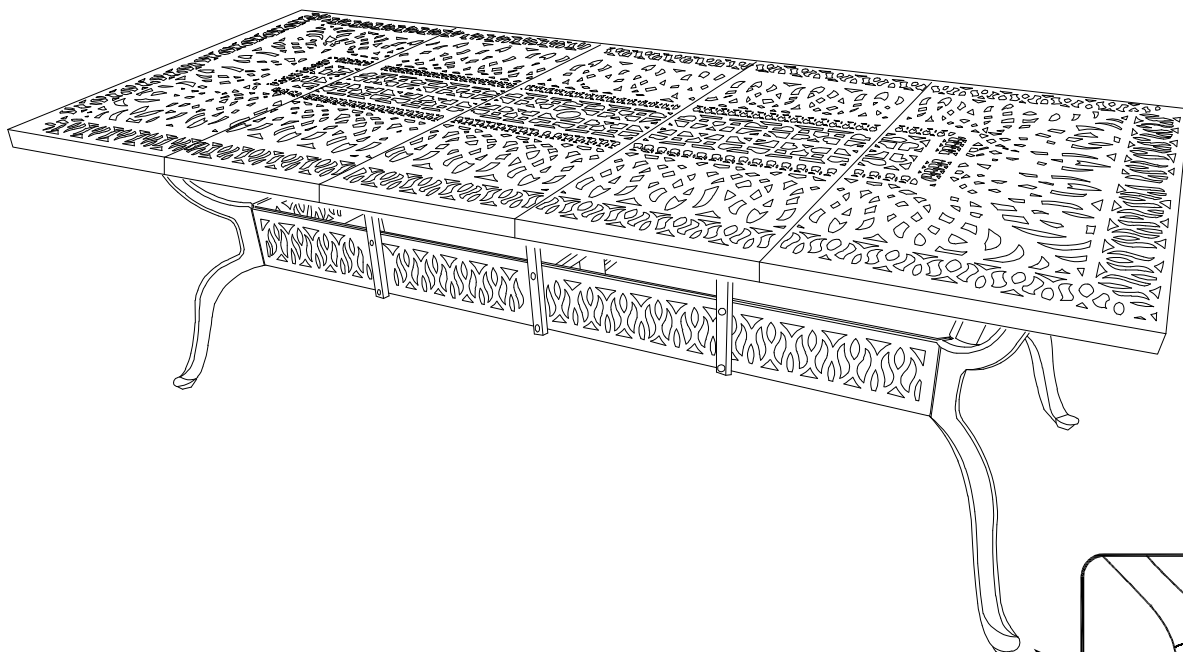


Place the remaining 4 Side curved support bars **(R)** in the designated positions on the tabletop, ensuring that the threaded bolts **(O)** previously screwed in pass through the holes in the Side curved support bars **(R)**,
At the same time, align the two holes on the other end of the Side curved support bars **(R)** with those on the support panels **(D1 or D2)**, insert screws **(Q)** with washers **(F)**, and then secure them in place with nuts **(H)**.



Step 9

Tighten all the screws and nuts, turn over the table, and the assembly of the table is completed.



The Legs with regulator make it in good balance.