



TURNER BIANCA	Brands	Pre-Production Review			
Brand:	CATHERINE LANSFIELD				
Design Name:	DAISY PATCHWORK				
BDS:	61205				
Season:	SS26				
Category:	CL ADULT BEDDING				
Factory:	LIBERTY				
Products:	DUVET SETS				
Country of Origin	PAKISTAN				
Agreed Pack Fold Image					
Packaging Type Required	CL STUDIO				
Colour	PINK				
FACTORY DESIGN QUALITY FRONT	52% POLYESTER 48% COTTON				
FACTORY DESIGN QUALITY REVERSE	52% POLYESTER 48% COTTON				
FACTORY DESIGN QUALITY TRIMS					
TC OR WEIGHT	76X62 30X30				
PRINT TECHNIQUE	PRINTED				
FACE PRINT TYPE	ROTARY				
REVERSE	ROTARY				
PILLOWCASE	PANEL				
CURTAIN HEADER	NA				
FASTENING	CL BUTTONS				
Fill Weight					
Sizes Selected	S D K				
Finishes Face					
Finishes Reverse / Lining					
Technique					
Any compromise on physical performance?					
Is the fabric directional?					
Any batch consistency challenges?					
Any speciality - glitter, pearl, foil?					
Does the speciality print perform to 25 washes?					
Proposed: Care Symbols Wash Instructions Logo's Proposed	 <p>BLEACH,1 DOT TUMBLE DRY,2 DOT IRON,DO NOT DRY CLEAN ADDITIONAL COMMENTS:WASH BEFORE USE,WASH DEEP COLOURS SEPARATELY,DO NOT BLEACH OR DRY CLEAN,TUMBLE DRY ON A LOW HEAT SETTING,IRON ON REVERSE ONLY,KEEP AWAY FROM FIRE</p>				
Any additional disclaimers required?					
Red Seals required?					
User Trials required?					
Styling Details					
Additional Styling Details (e.g. width / colour / Quilted etc)					
Cutting (Random / Precision etc)					
Trims Embellishment					
Opening / Fastening	BUTTONS				
Fastening Colour - dyed to match?					
Amendments Requested					
Any other comments from the factory					
Any other comments					
Approved Buying Sample Image or CAD layout					

# FABRIC SPECIFICATIONS TO BE COMPLETED

**TURNER  
BIANCA**

PLEASE COMPLETE THIS DOCUMENT FOR WOVEN, KNITTED & TERRY CONSTRUCTIONS:

## TURNER BIANCA FABRIC SPECIFICATION

PRODUCT DETAILS					
DATE	02-Sep-21		FIBRE COMPOSITION - GRIEGE		Polyester 52% Cotton 48%
BDS NUMBER			FIBRE COMPOSITION - FINISHED		Polyester 52% Cotton 48%
PRODUCT SUPPLIER	Various		FABRIC DESCRIPTION		1/1 WEAVE
FABRIC SUPPLIER	Various		FABRIC QUALITY		Polyester 52% Cotton 48%
FABRIC COUNTRY OF ORIGIN	PAKISTAN				
FIBER COUNTRY OF ORIGIN	PAKISTAN				

FABRIC CONSTRUCTION DETAILS					
GREIGE SOURCE	OUT SOURCED WEAVING		DYER/FINISHER	LIBERTY MILLS LIMITED	
FINISHING ROUTE	PIGMENT PRINT, STENTER & FINISH.				
DYE CLASS	PIGMENT	ANY PROMOTIONAL CLAIM		Not Applicable	
FOR KNITTED FABRICS.					
GAUGE		YARN COUNT		TYPE OF SPINNING (OE/Ring, Carded/Combed/Compact..)	
WIDTH (cm)		WEIGHT (gsm)		COURSES	WALES
FOR WOVEN FABRICS.					
WIDTH (cm)	Various Width	WEIGHT (gsm)	110 GSM(±5%)	WEFT-YARN COUNT	30s PC 52:48
ENDS - GRIEGE	76 PER INCH	PICKS - GRIEGE	64 PER INCH	Twist of WEFT	Twist of WARP
ENDS - FINISHED	76 PER INCH± 2	PICKS - FINISHED	62 PER INCH± 2	TYPE OF SPINNING (OE/Ring, Carded/Combed/Compact..)	
FOR TOWELLING.					
WIDTH (cm)		WEFT YARN COUNT		WARP YARN COUNT	PILE YARN COUNT
WEIGHT (gsm)		Twist of WEFT		Twist of WARP	Twist of PILE
ENDS		PICKS		TERRY RATIO	LOOP LENGTH (mm)
TYPE OF SPINNING (OE/Ring, Carded/Combed/Compact..)					

PLEASE REQUEST COMPLETION OF THIS DOCUMENT FOR BATH MATS & RUGS:

	SPECIFICATION
PILE	
BASE	
COTTON DYES	
POLYESTER THREAD	
PIPING	
YARN TWIST	
FABRIC WEIGHT	
FABRIC STRUCTURE	
STAPLE LENGTH mm	
DYE CLASS USED	
FINISH USED	
PIECE WEIGHT	
PILE YARN COUNT	
PICKS (SPI)	
GAUGE (REED)	
PILE HEIGHT	
QUALITY OF YARN IN PILE	
QUALITY OF YARN IN CANVAS	

**TURNER  
BIANCA**

**Brands**

Brand	CATHERINE LANSFIELD	Technologist	ALEX ARMSTRONG
Design Name	DAISY PATCHWORK	Product Exec	SALLY ROBERTS
BDS	61205	Designer	KATE ANDERSON
Factory	LIBERTY	Date	

GENERAL COMMENTS/ OBSERVATIONS/ APPROVALS

13.08.25  
strike off approved

TB TECHNICAL / COMMERCIAL / DESIGN COMMENTS

APPROVED REJECTED

Severity / Probability	Slight Harm 1	Harm 2	Serious Harm 3
Highly Unlikely 1	1	2	3
Unlikely 2	2	4	6
Likely 3	3	6	9
Highly Likely 4	4	8	12

Injury Scenarios	Probability	Severity	Comments

**Buying Sample Log**

BUYING SAMPLE - Images / Observations/ Comments/ Actions

Brands		Approved Packaging Soft Copy	
Brand	CATHERINE LANSFIELD	Technologist	ALEX ARMSTRONG
Design Name	DAISY PATCHWORK	Product Exec	SALLY ROBERTS
BDS	61205	Marketing & Graphics	BETH TINKER
Factory	LIBERTY	Date	

APPROVED SOFT COPY IMAGES/ SCREEN SHOTS

### 61205 DAISY PATCHWORK - YELLOW



### 61205 DAISY PATCHWORK - YELLOW



### 61205 DAISY PATCHWORK - YELLOW DUVET SIZE STICKER



STYLE CODE	OPTION	BARCODE	SIZE ON SIZE STICKER
BD/61205/W/SQS/YE	SINGLE DUVET SET	5056841310612	
BD/61205/W/DQS/YE	DOUBLE DUVET SET	5056841310599	
BD/61205/W/KQS/YE	KING DUVET SET	5056841310605	



**TURNER  
BIANCA**

**Brands**

**Test Report Results**

Testing Required	Requirements	Reference	Accredited Testing House	Colour / Item Tested	Test Report Number	Date of report	*Results / Grade	Comments
BS EN ISO 105 E01	Colourfastness to water - Requirement: Change 4 staining 4							
BS EN ISO 105 X12	Colourfastness to Rubbing (Wet & Dry) - Requirement: Dry 4, Wet 4							
BS EN ISO 105 B02	Colourfastness to Light - Requirement: Standard 4							
BS EN ISO 105 C06	Colourfastness to washing - Requirement change 4 staining 4							
1007/2011/EU	Fibre composition							
EN ISO 6330:2012	Dimensional Stability to Washing- Requirement +/- 3% for synthetic blends & +/-5% for cotton							
EN ISO 6330:2012	Appearance after Machine Washing (1 wash as per care label) - Requirement +/-3% and general appearance graded as satisfactory.							
EN ISO 13934-2	Tensile Strength - Requirement 25KG							
EN ISO 13937-1	Tear Strength - Requirement 1000cN							
EN ISO 13935-2	Seam strength - Requirement: >120N							
EN ISO 13936-1	Seam Slippage - Requirement: 6mm Seam opening 12KG Load							
EN ISO 12945-2	Pilling Resistance - Requirement 2,000 revs, Grade 4							

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BDS	61205	Designer	ALEX ARMSTRONG
Factory	LIBERTY	Date	

**GENERAL COMMENTS/ OBSERVATIONS/ APPROVALS**

09.09.25  
fabric thread count - 58 x 76 this is not 62 pick

**TB TECHNICAL / COMMERCIAL / DESIGN COMMENTS**

APPROVED | REJECTED

**PACKAGING CHECKLIST**

Product Exec	
Technologist	
CHECKS	COMMENTS
Insert wording and spelling matches approved soft copy	YES
Insert matches colour standard	YES
Photography matches product	YES
Pack Size	37 x 27
Fold Correct	YES
Fibre composition stated in FQP or BOP	YES
Fibre composition stated on care label	YES
Stated fibre composition is correct	YES
Care icons correct on BOP	YES
Care icons correct on care label	YES
Positioning of labels	YES
Child safety warning correct, clear and colour fast	YES
Correct text use of 3rd party info	YES
Correct TB logo's	YES
Correct 3rd party logo's	YES

**GOLD SEAL LOG**

**GOLD SEAL - Images / Observations/ Comments/ Actions**

