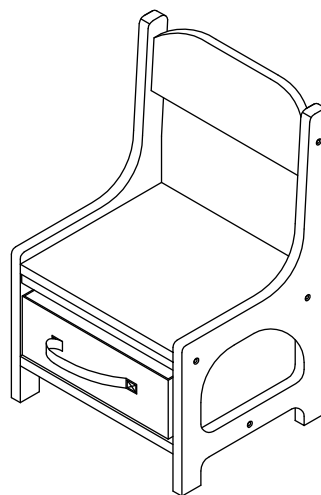
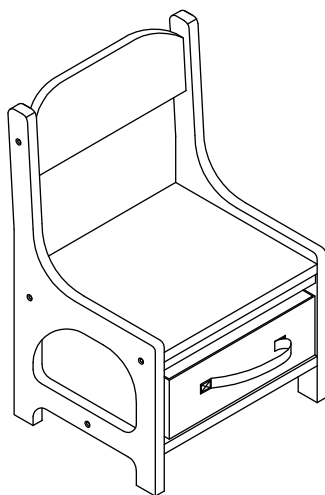
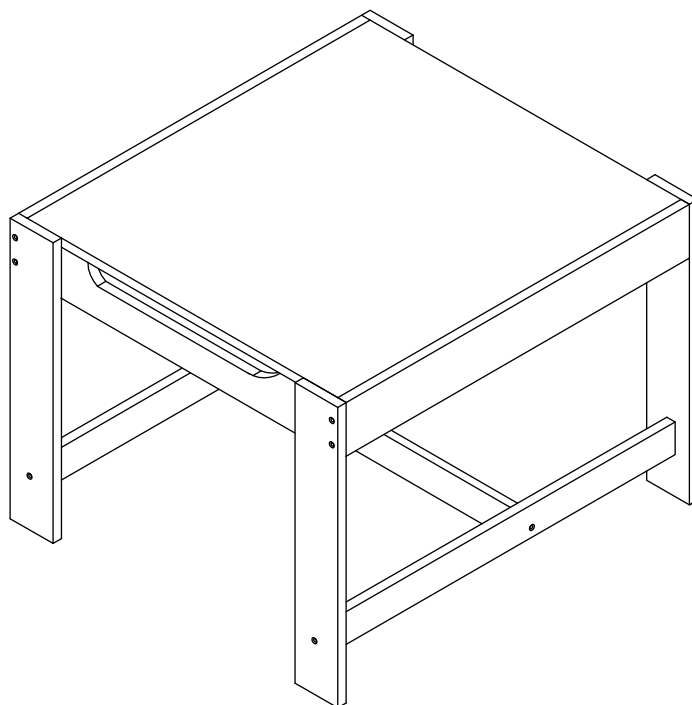
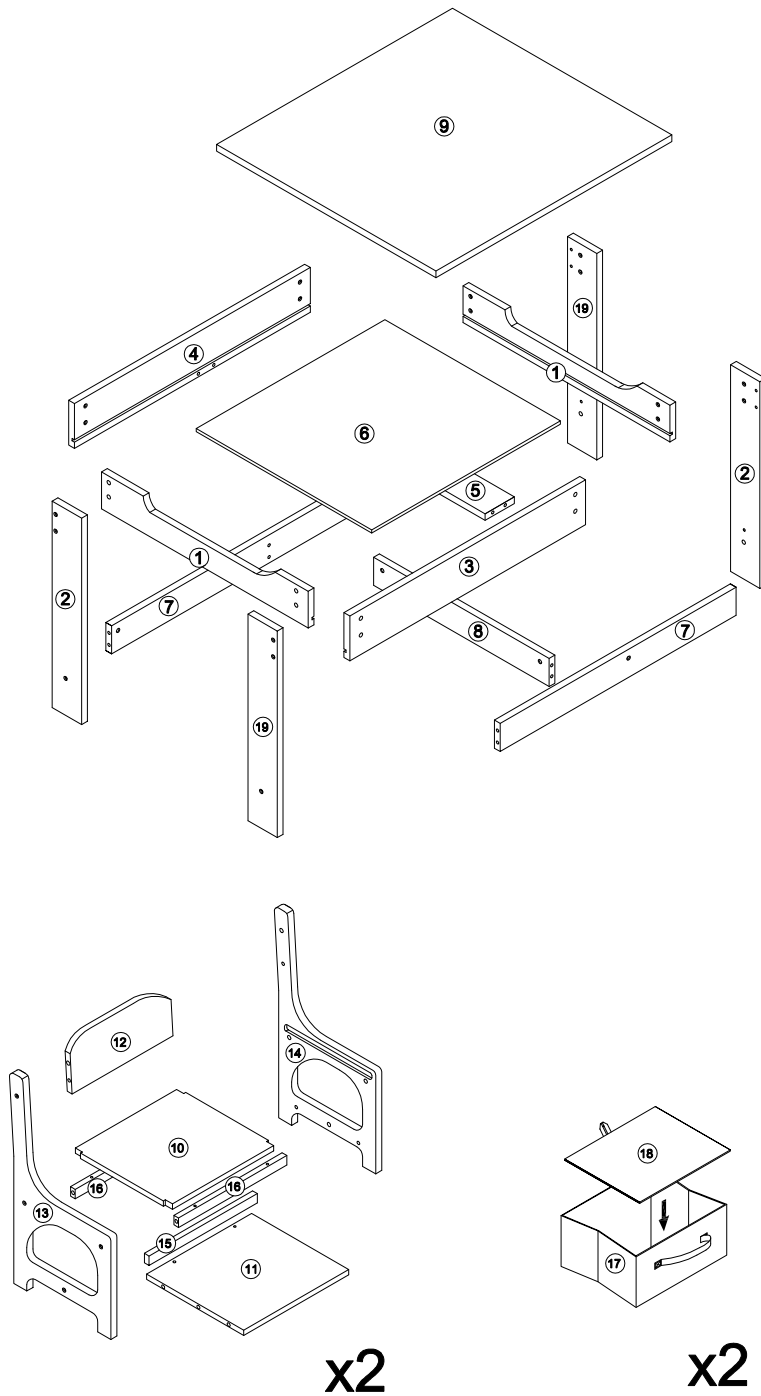


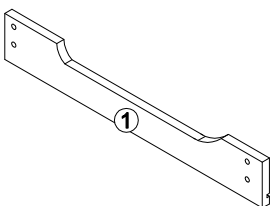

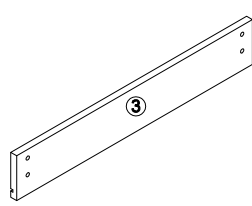
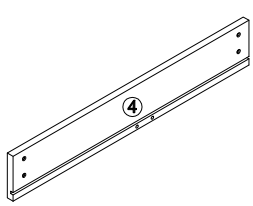
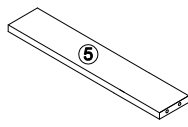
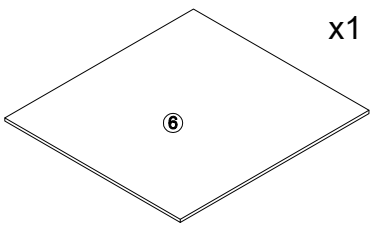
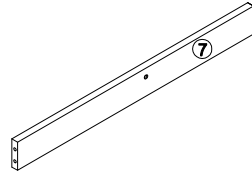
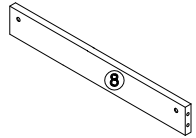
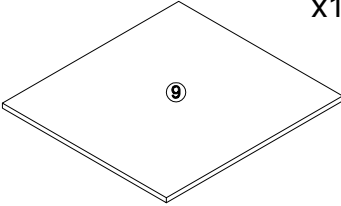
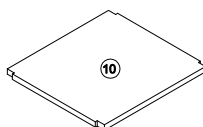
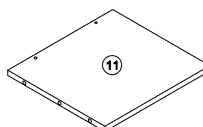
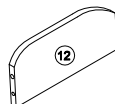
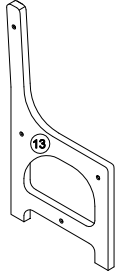
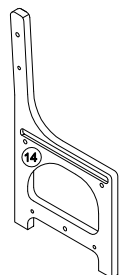
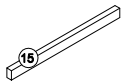
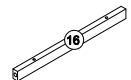
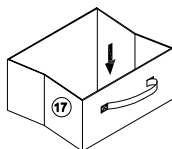
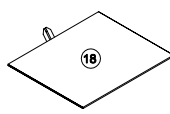
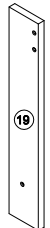
ASSEMBLY INSTRUCTIONS



Board Identification

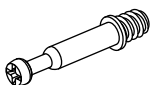


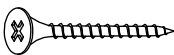

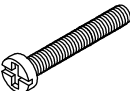

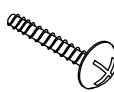


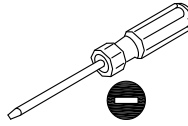
Not actual size



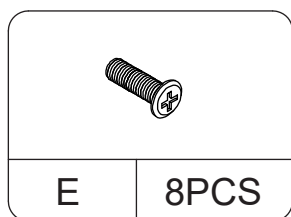
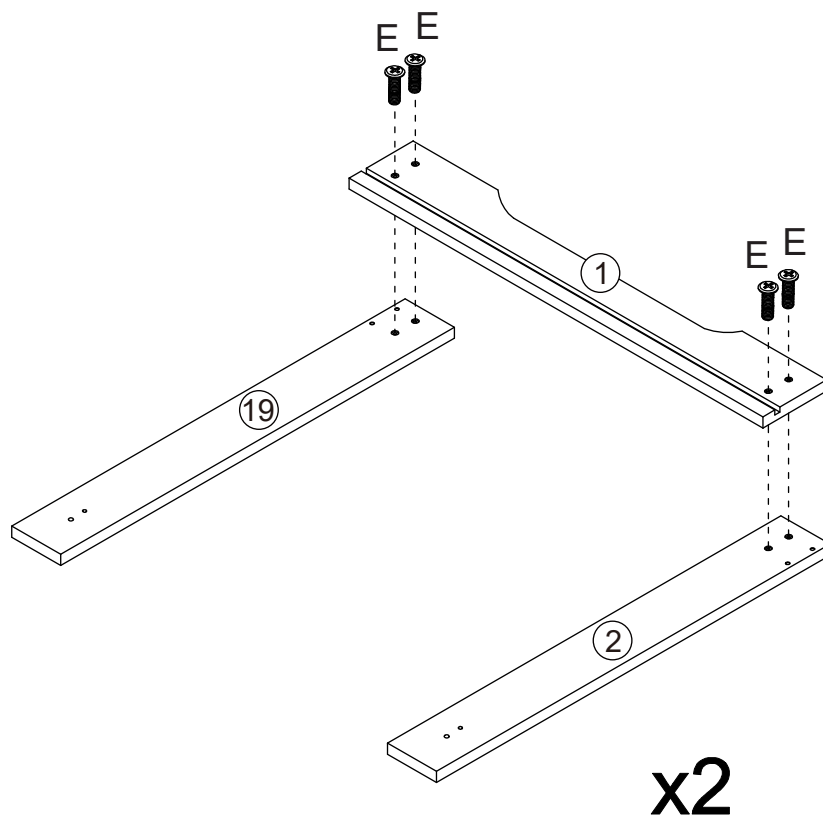
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 <p>x1</p>	 <p>x1</p>	 <p>x2</p>	 <p>x1</p>
 <p>x1</p>	 <p>x2</p>	 <p>x2</p>	 <p>x2</p>
 <p>x2</p>	 <p>x2</p>	 <p>x2</p>	 <p>x4</p>
 <p>x2</p>	 <p>x2</p>	 <p>x2</p>	

Hardware List

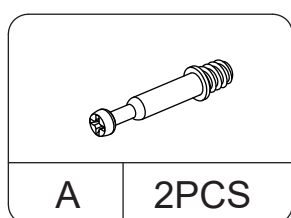
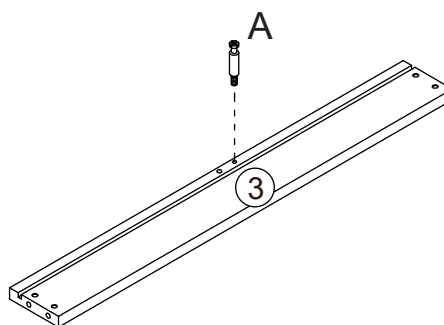
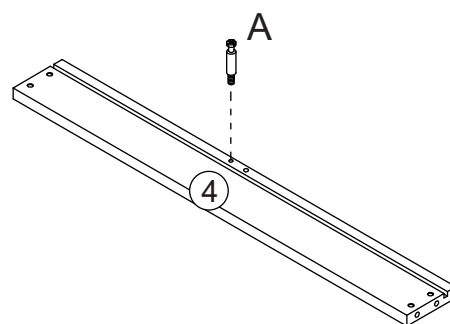
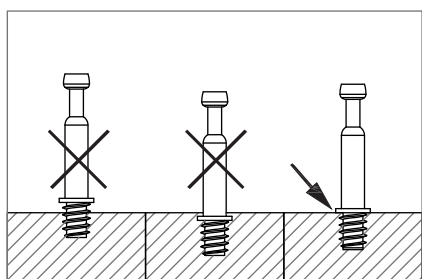
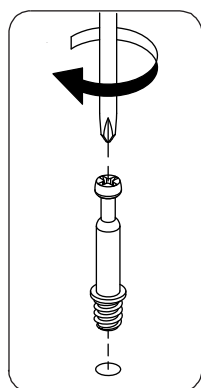
Actual size

 M6x35 mm	 Ø15x9.5 mm	 Ø6x30 mm	 Ø4x30 mm
A 2PCS	B 2PCS	C 20+1PCS	D 4PCS
 M6x25 mm	 M6x40 mm	 M6x10.2 mm	 Ø5x35 mm
E 8PCS	F 30+1PCS	G 30+1PCS	H 8PCS
			
I 4+2PCS	J 4+2PCS	K 1PCS	

STEP 1

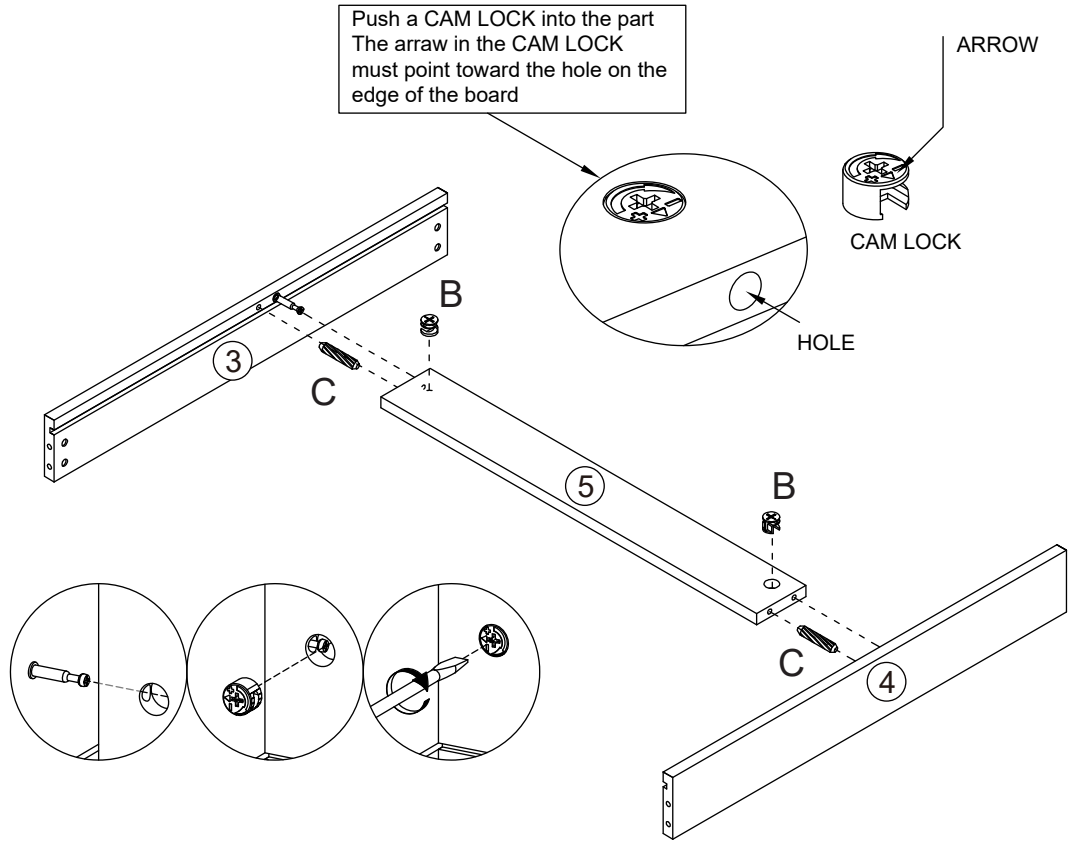
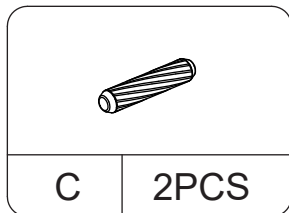
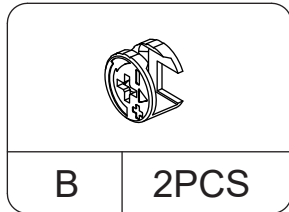


STEP 2

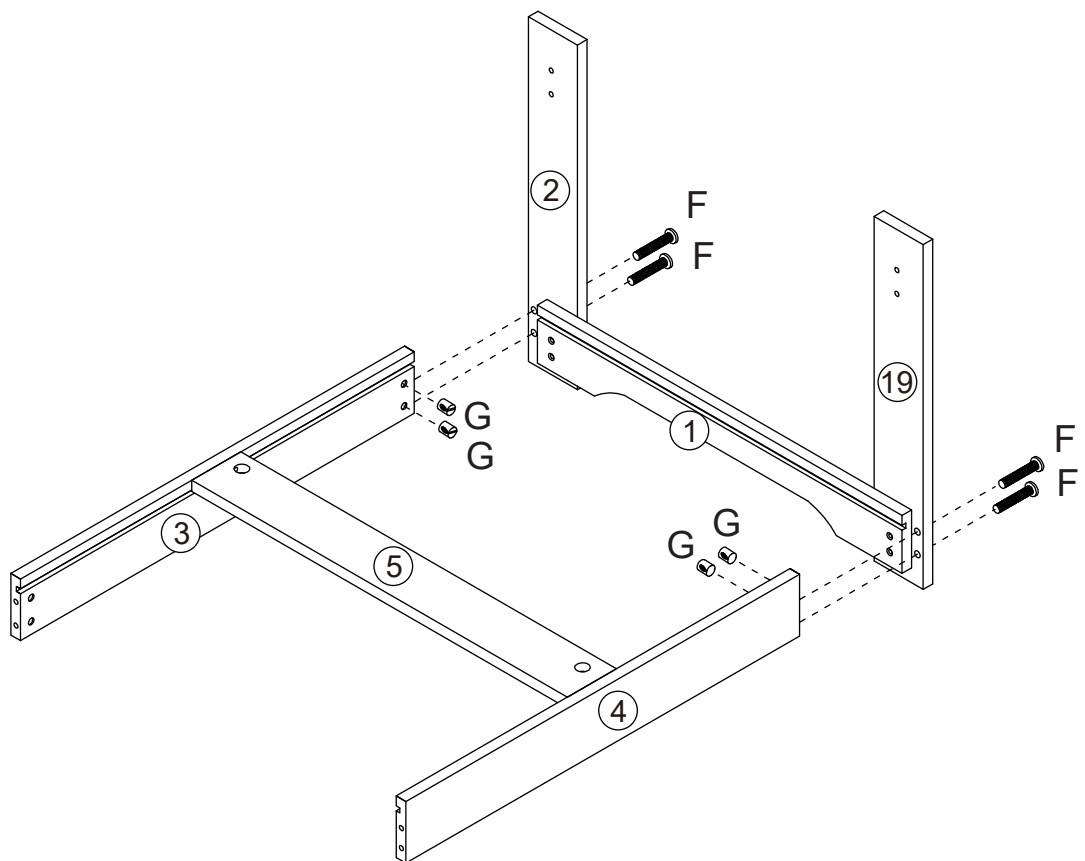
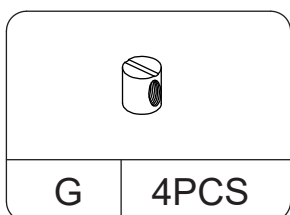
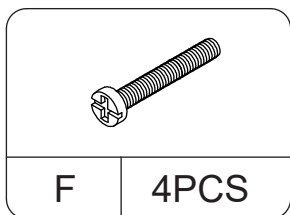


STEP 3

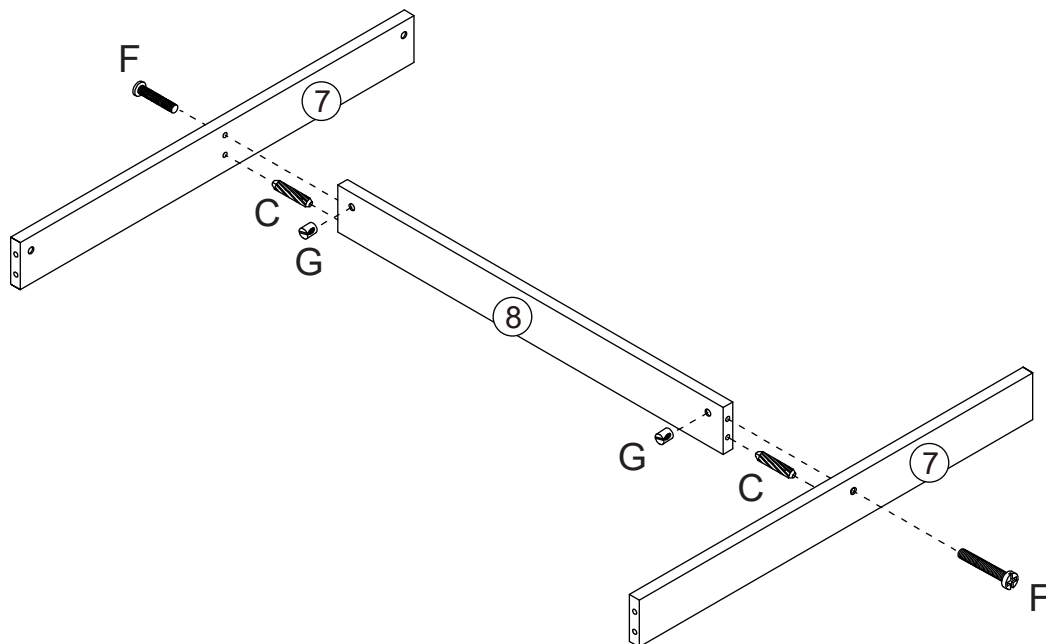
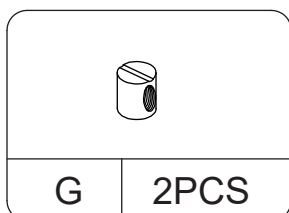
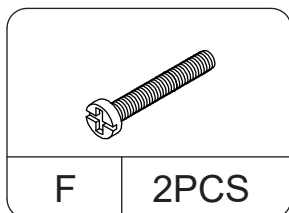
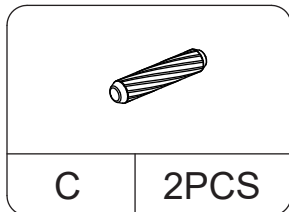
Push a CAM LOCK into the part
The arrow in the CAM LOCK
must point toward the hole on the
edge of the board



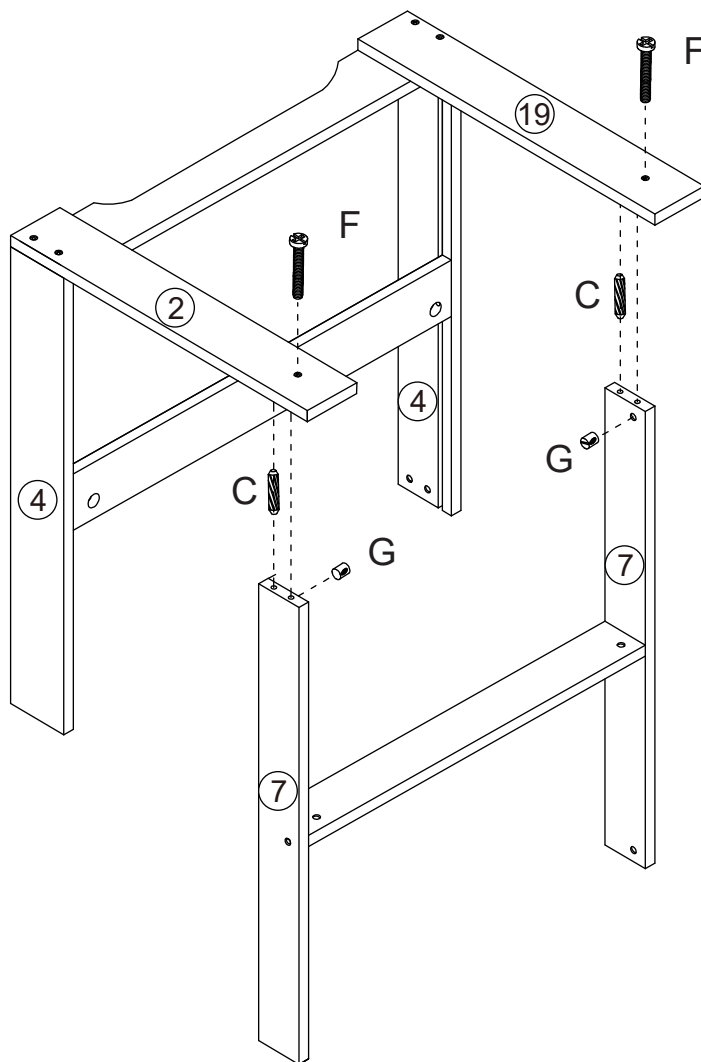
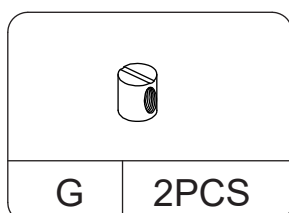
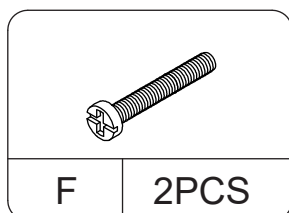
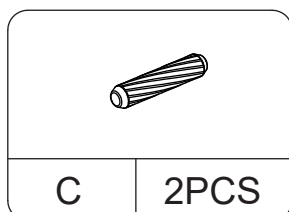
STEP 4



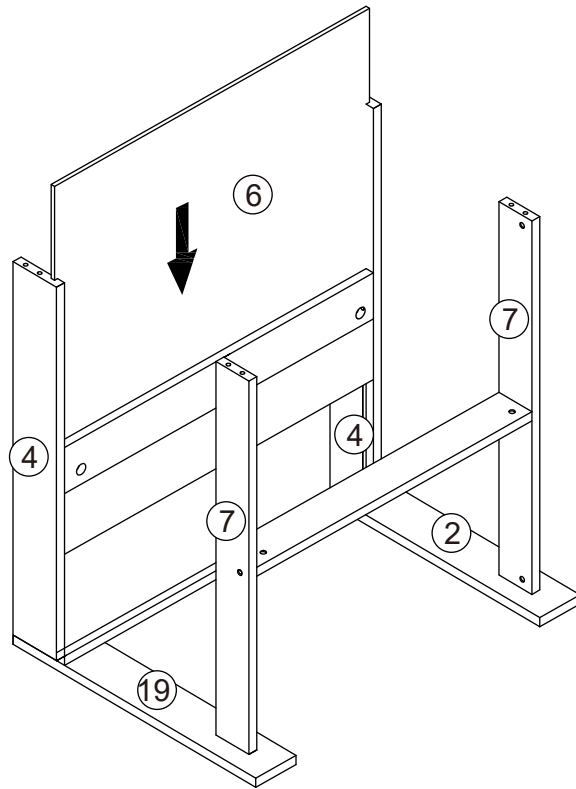
STEP 5



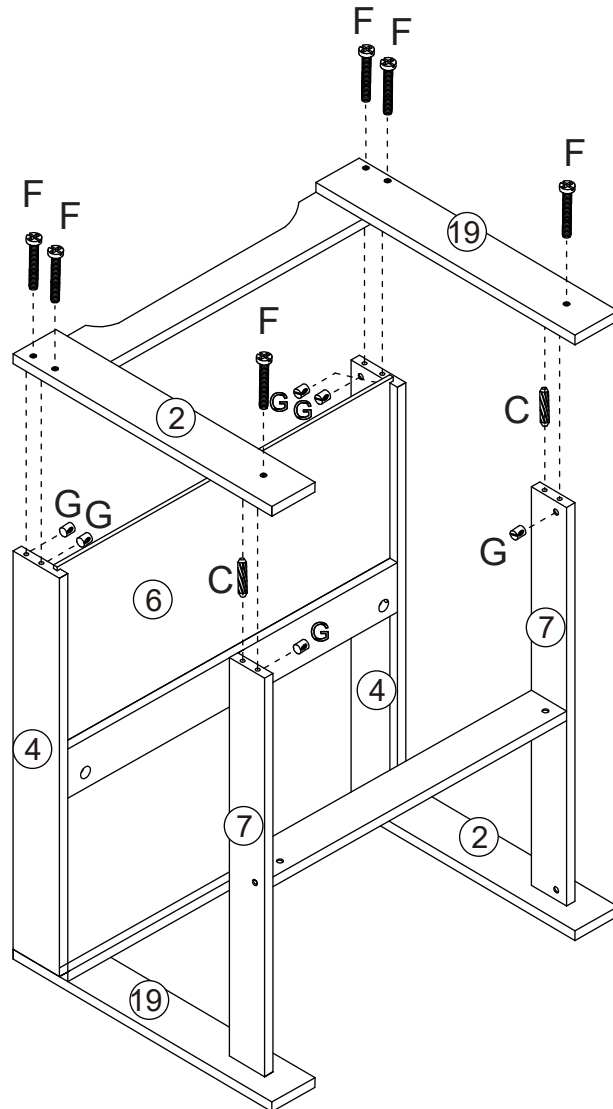
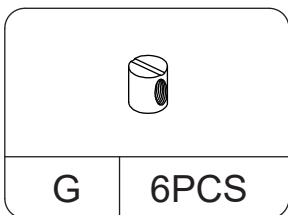
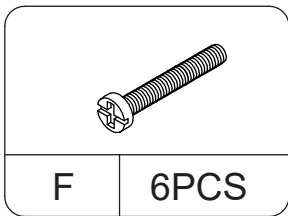
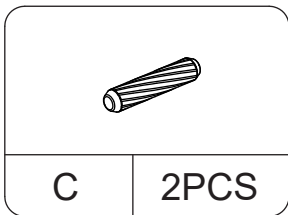
STEP 6



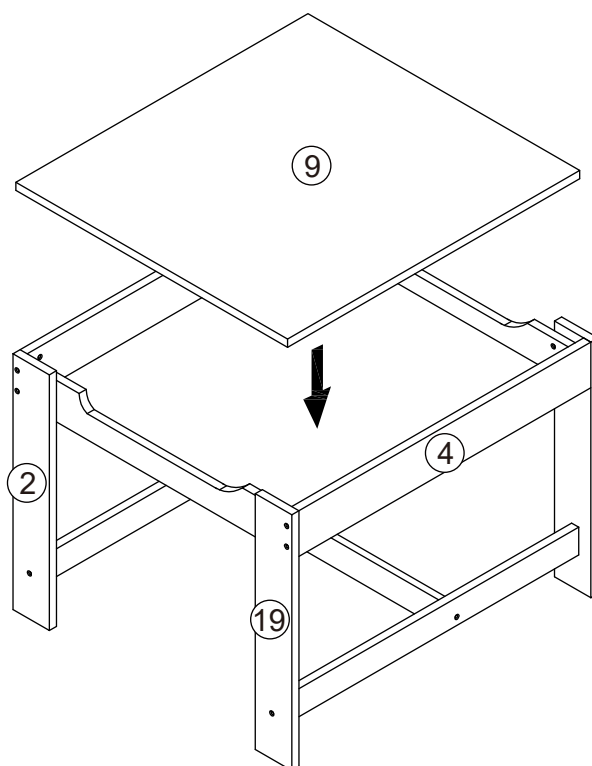
STEP 7



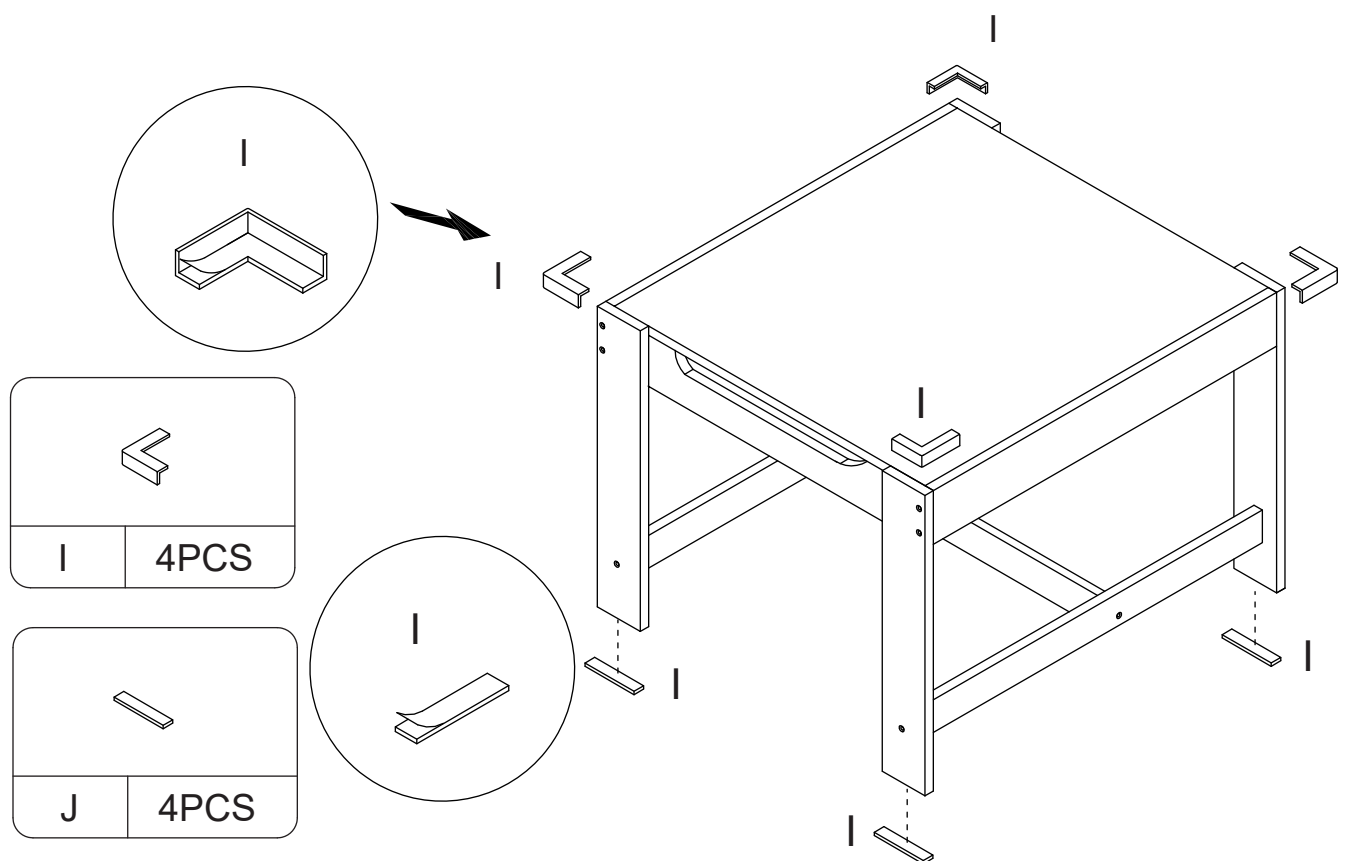
STEP 8



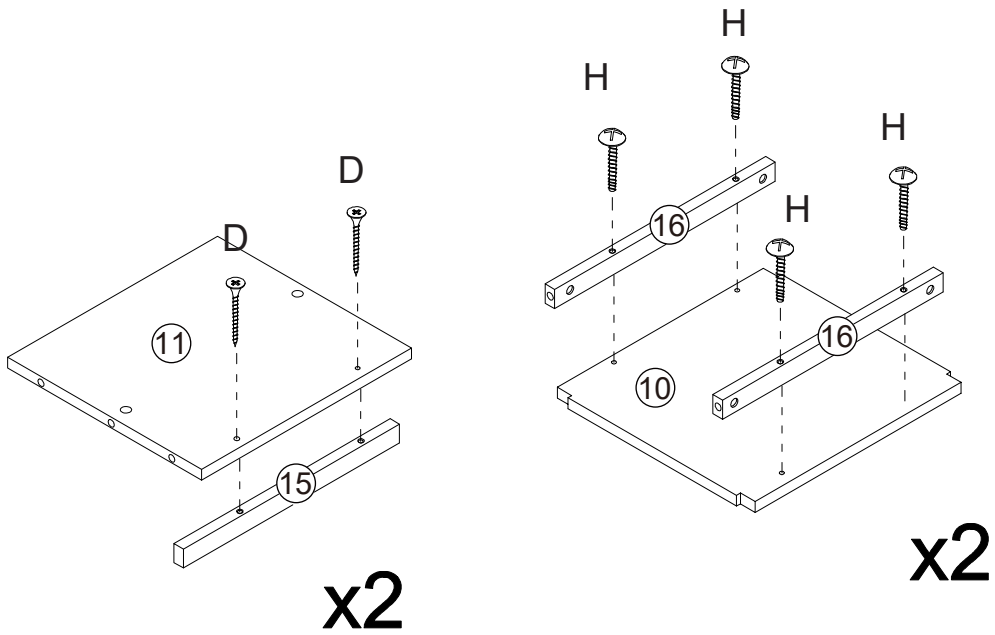
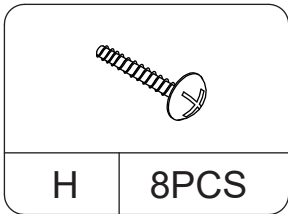
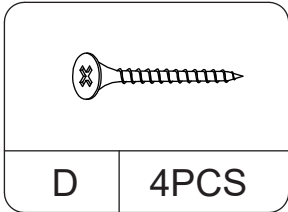
STEP 9



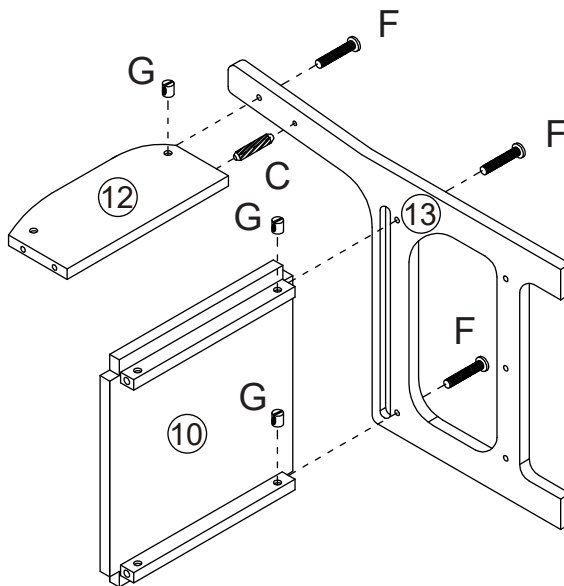
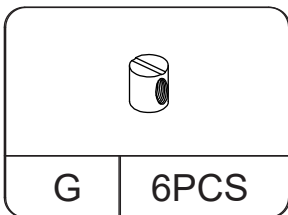
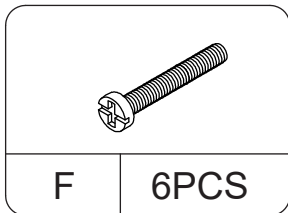
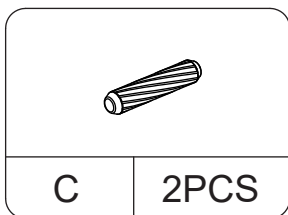
STEP 10



STEP 11

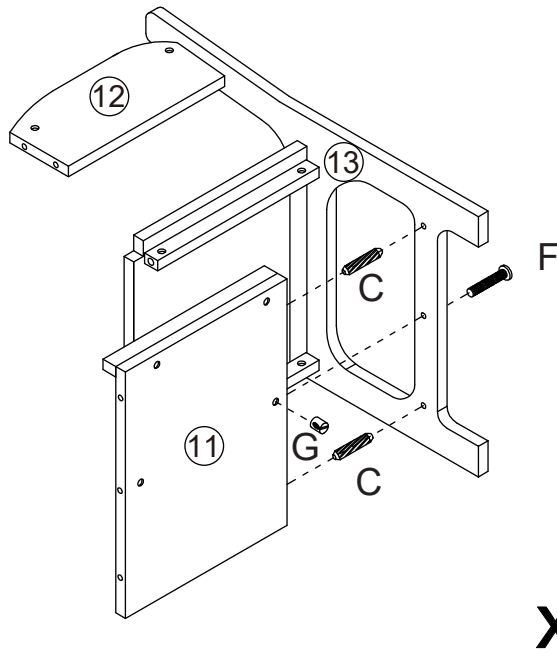
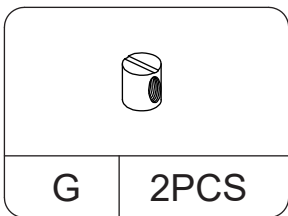
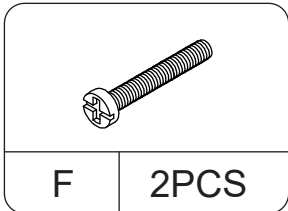
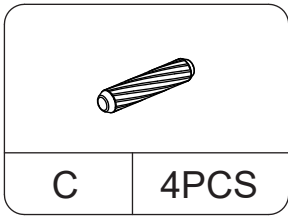


STEP 12



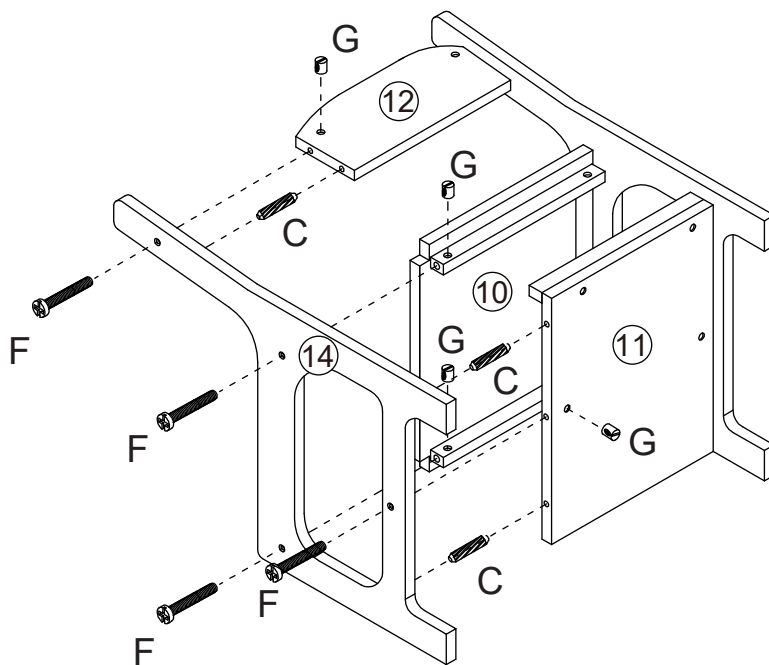
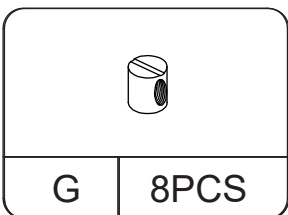
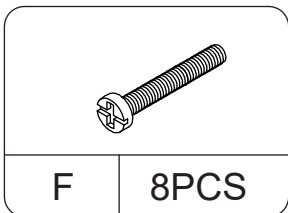
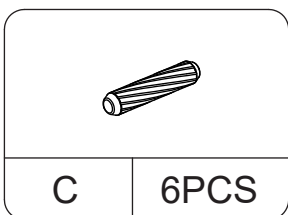
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STEP 13



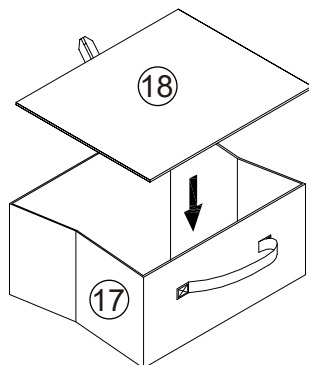
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STEP 14



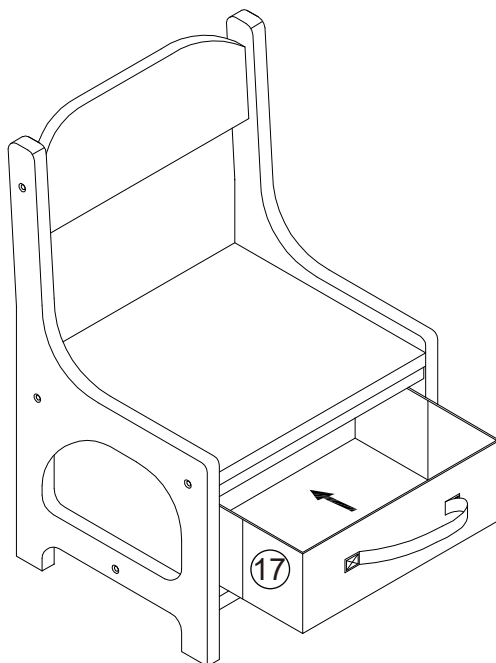
x2

STEP 15



x2

STEP 16



x2