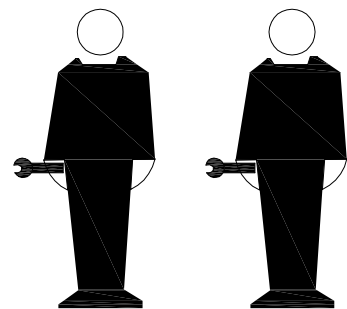
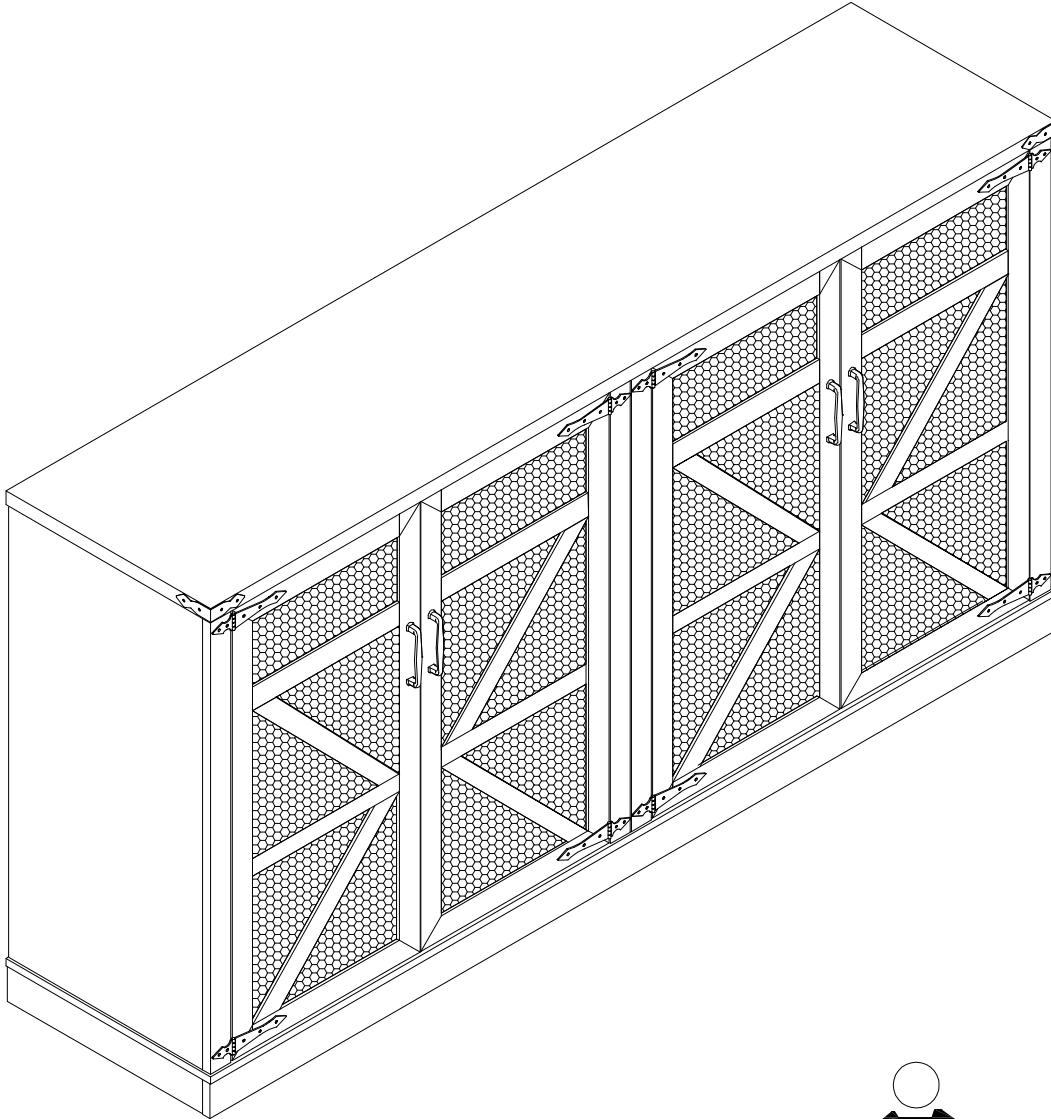


ASSEMBLY INSTRUCTION

Thank you for purchasing the quality product. Be sure to check all packing material carefully for small parts which may have come loose inside the carton during shipment. Separate, identify and count all parts and metal hardware. Compare with all parts list to be sure all parts are present. If any part(s) are missing or damaged, please contact your local furniture dealer. For efficient and speedy service, please indicate the model number and code letter of part(s) needed.

*****Do not fully tighten screws until fully assembled*****

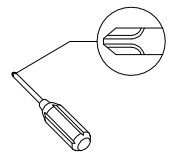


Attention:

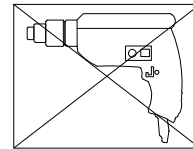
*****Some number parts listed on the instruction sheet may not be in parts bag as they may already be assembled. Carefully check parts and packing materials prior to ordering replacements.**

General Assembly Guidelines

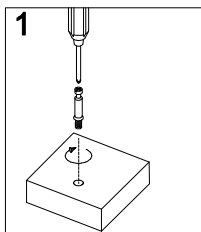
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are: wood dowels, screws and bolts.
- V. A Phillips head screwdriver is required for the assembly of this product.



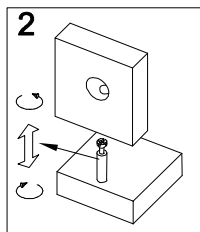
- VI. Power tools should not be used to assemble this product.



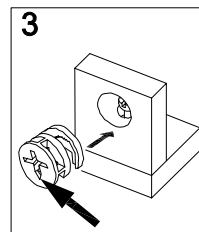
VII. Cam bolt and Cam lock Assembly instruction.



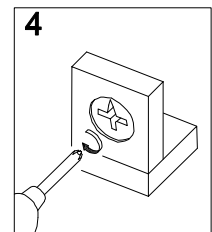
**Cam bolt
vertical installation.**



**Cam bolt is
adjustable**

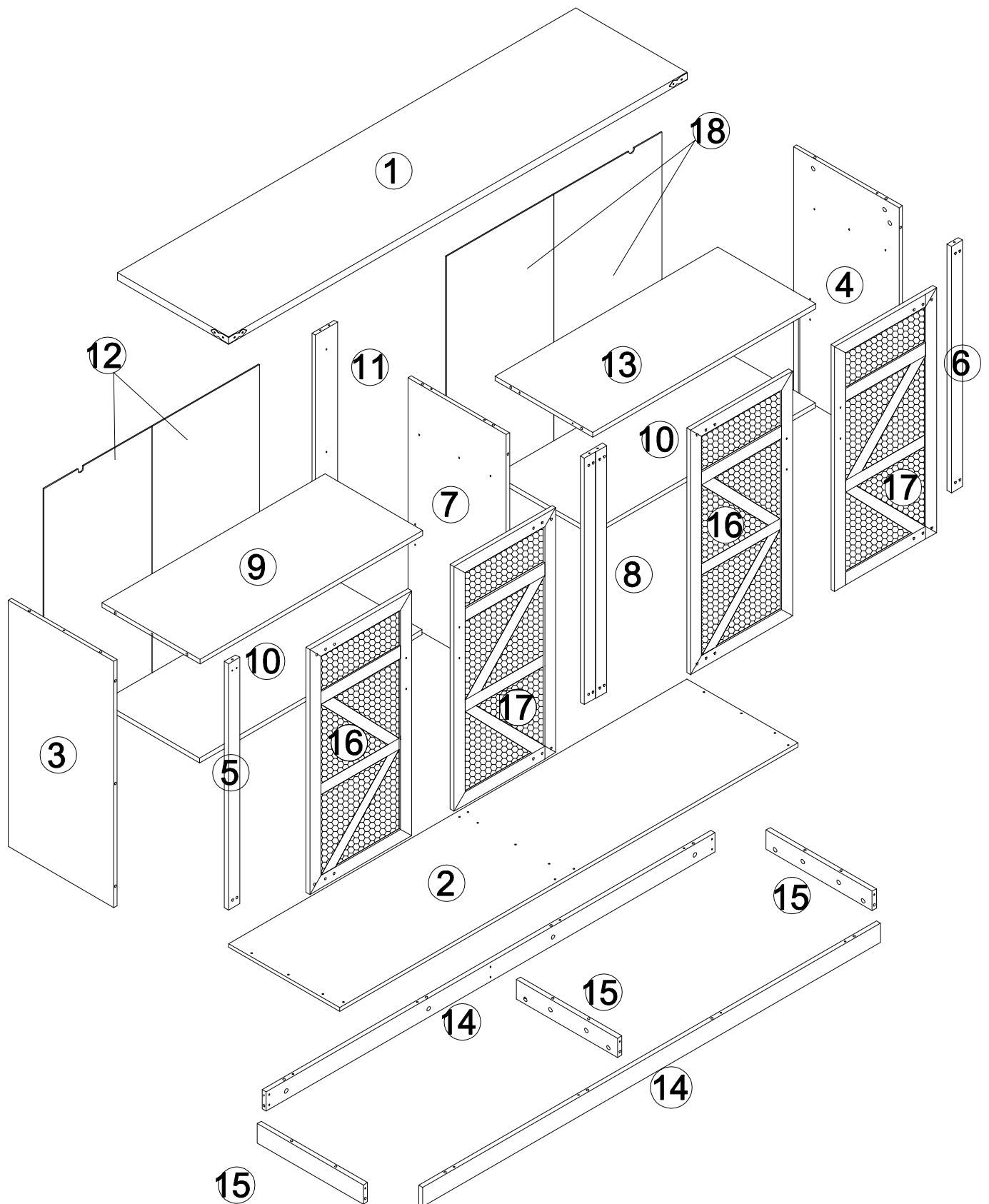


**Cam lock
the arrow is towards
the Cam bolt**

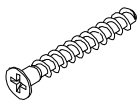
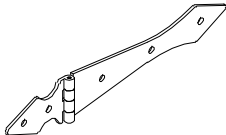
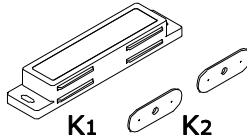
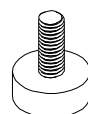


**180°
Ensure locking**

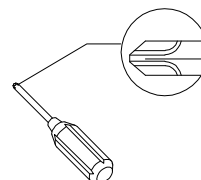
COMPONENT PARTS



Hardware List

A x 43  Ø15 x 9.5 mm	B x 43  	C x 43  	D x 32  Ø6 x30 mm
E x 13  Ø5 x50 mm	F x 8  	G x 40  Ø3.5 x 12	H x 4 
I x 8  M4 x 20	J x 8  Ø5 x 15	K x 2  K1 K2	L x 4  Ø3 x 12
M x 40  M3.5x12mm	N x 4  Ø3 x 16	O x 2  	P x 7 

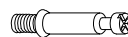
Philips head screwdriver required for assembly
(not included)



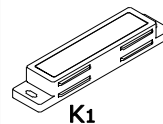
*The hardware quantities listed above are required for proper assembly.
Some extra hardware may also have been included.*

Step 1

B x 43



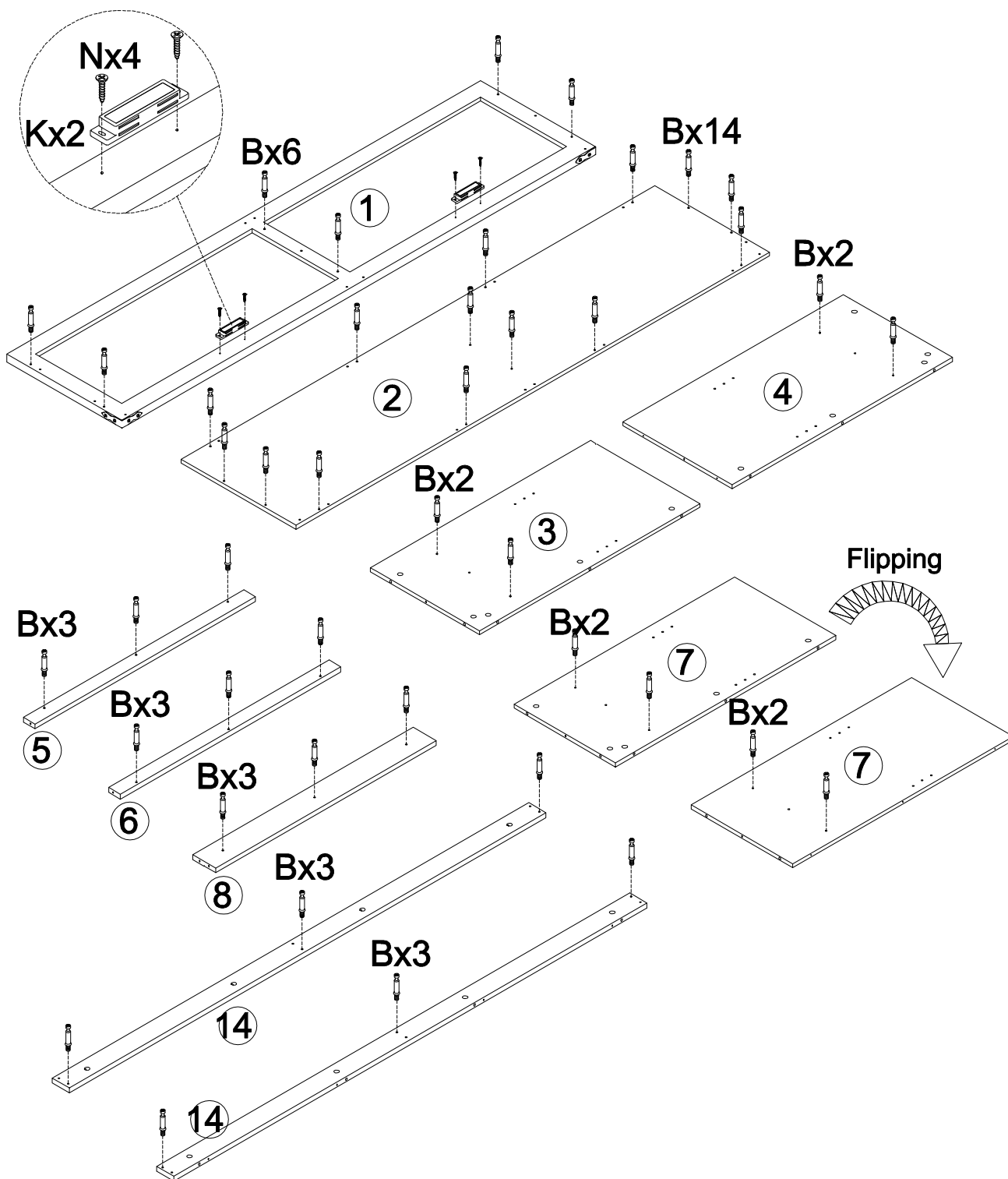
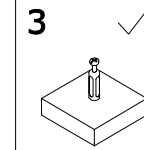
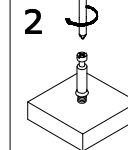
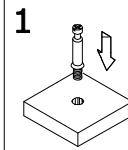
K x 2



N x 4



Ø3 x 16



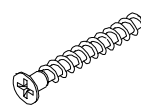
Step 2

A x 9

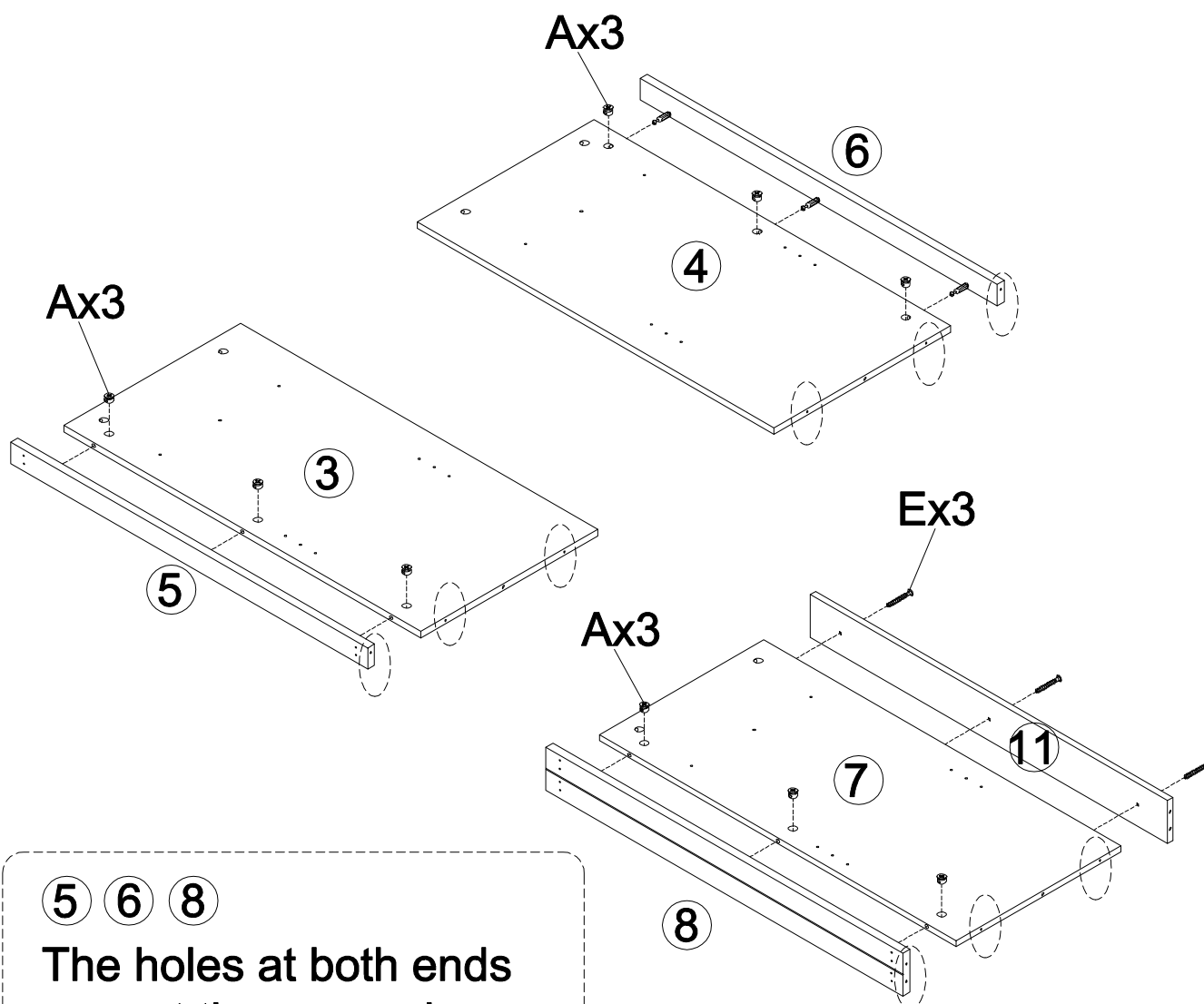
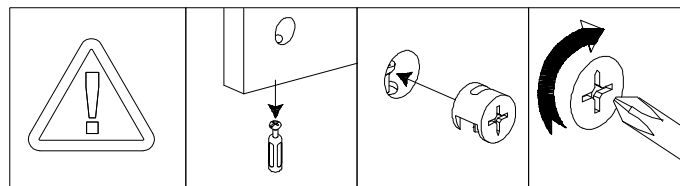


Ø15 x 9.5 mm

E x 3



Ø5 x40 mm



5 6 8

The holes at both ends
are not the same size



Ensure that the **smaller** holes
at both ends face downwards,
otherwise the installation will fail

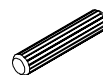
Step 3

A x 8

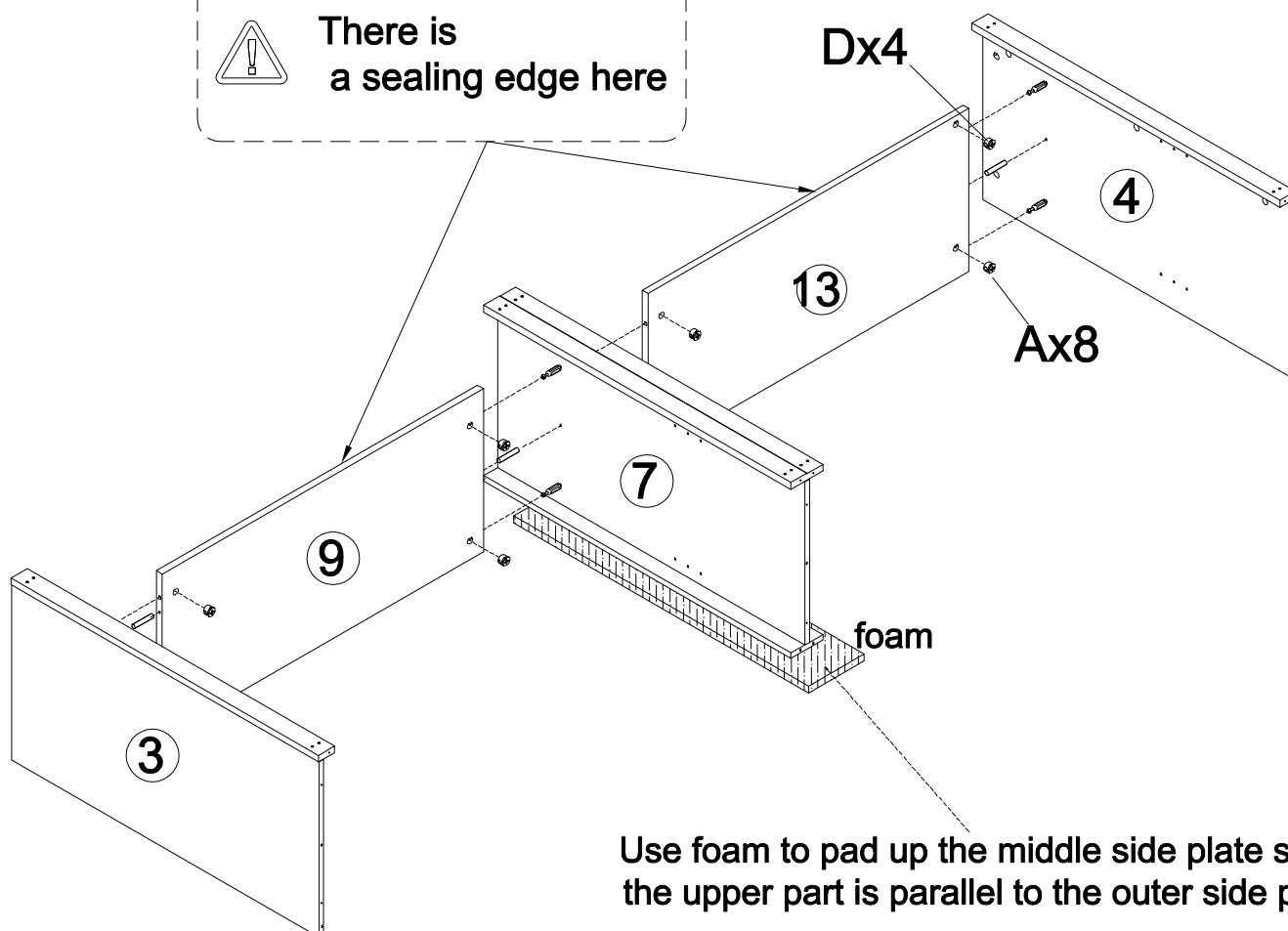
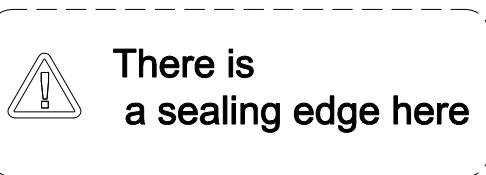
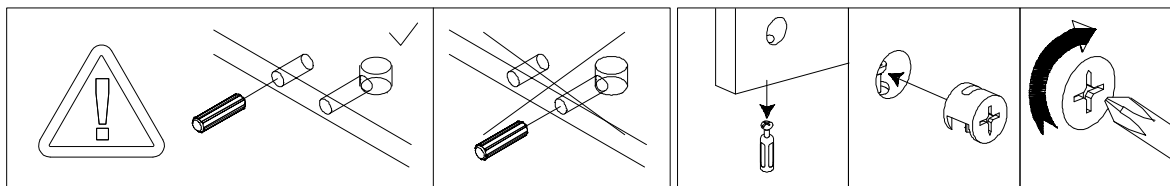


Ø15 x 9.5 mm

D x 4



Ø6 x30 mm



Use foam to pad up the middle side plate so that the upper part is parallel to the outer side plate.

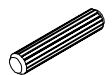
Step 4

A x 6

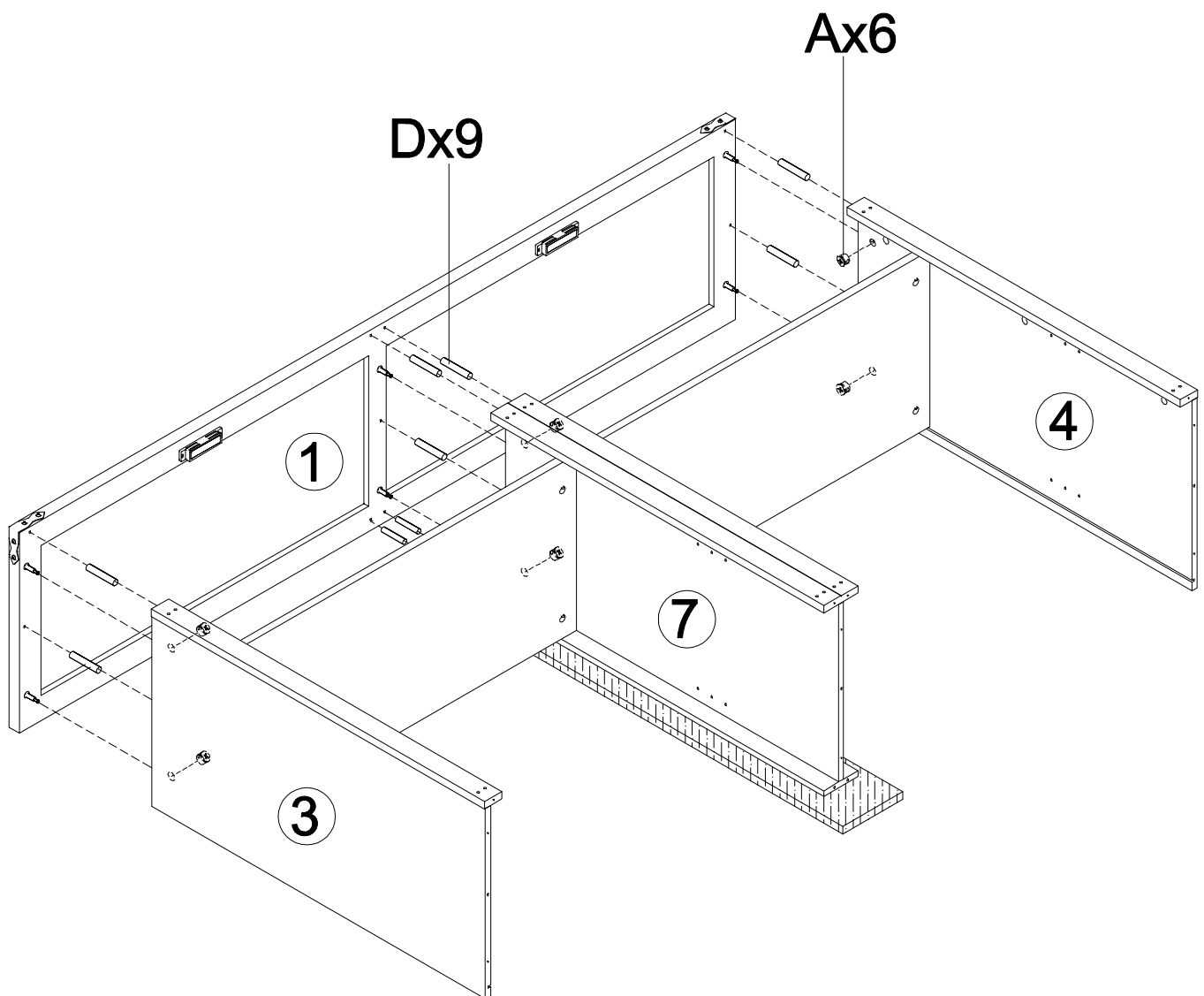
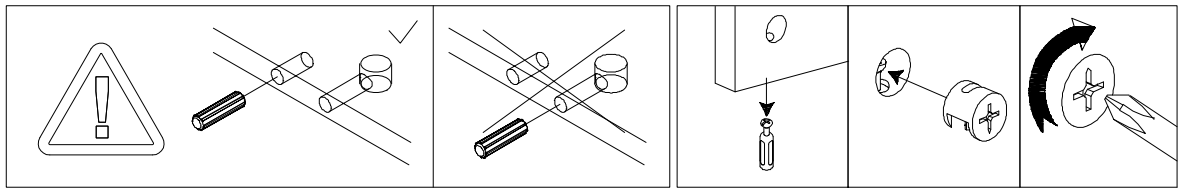


Ø15 x 9.5 mm

D x 9

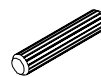


Ø6 x30 mm



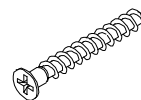
Step 5

D x 5

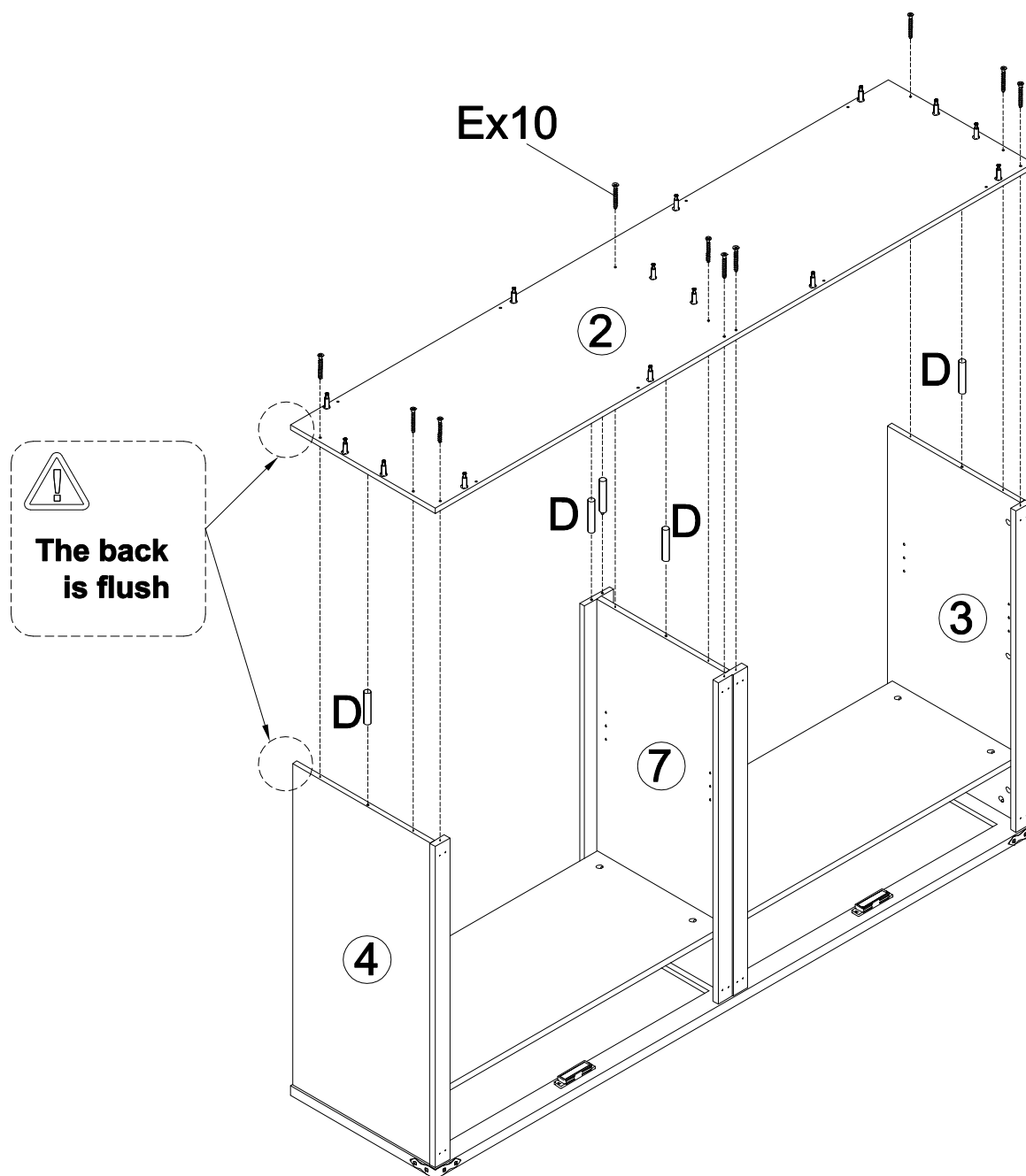


Ø6 x30 mm

E x 10



Ø5 x40 mm



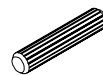
Step 6

A x 6

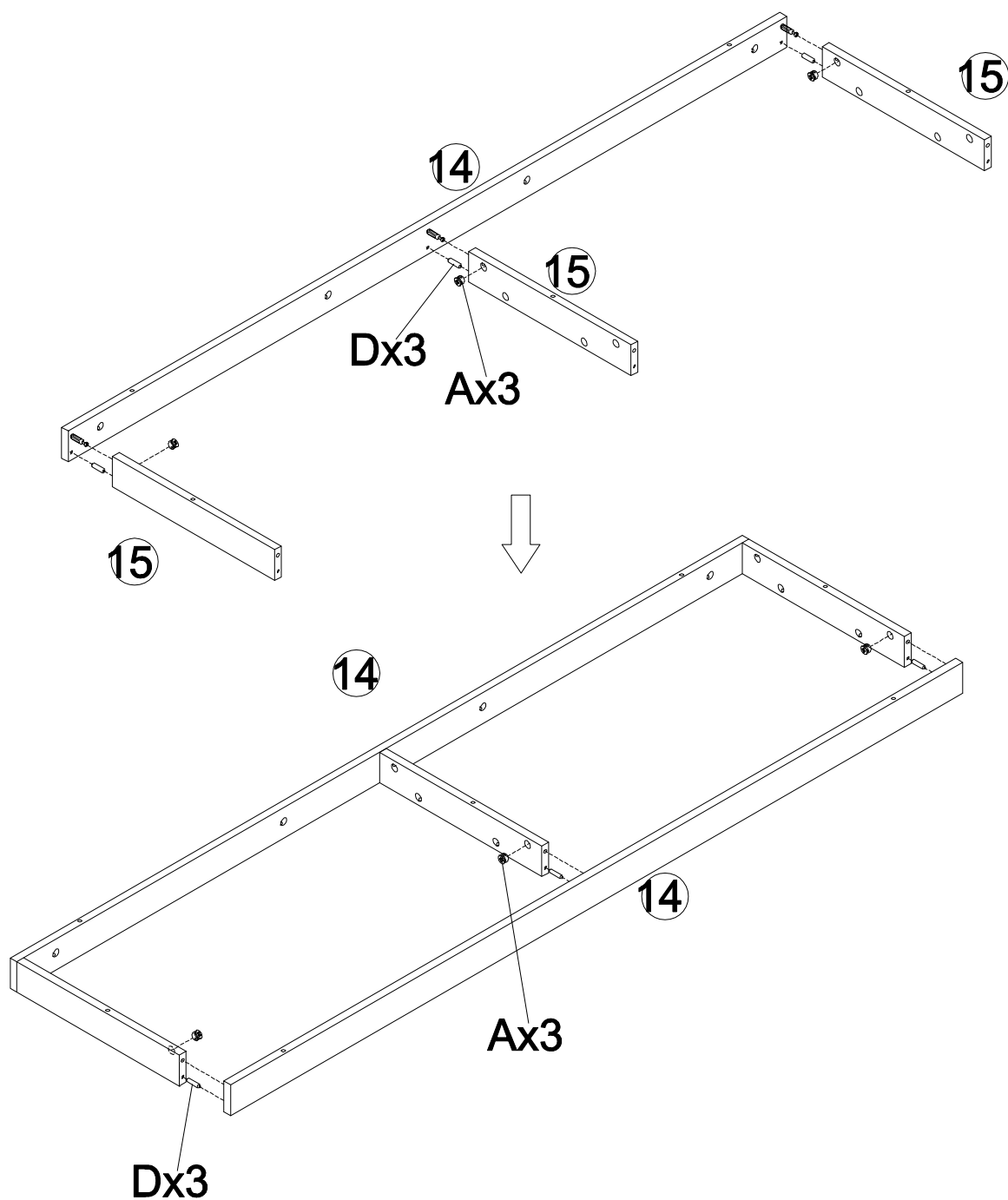
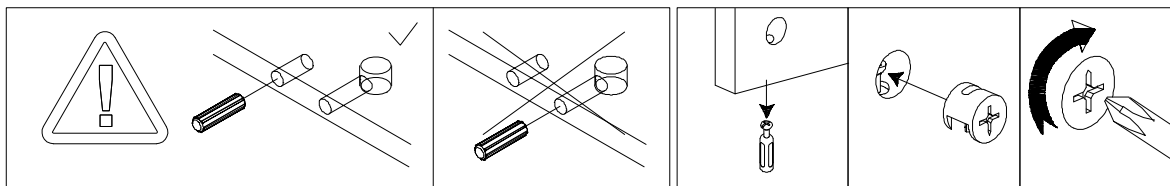


Ø15 x 9.5 mm

D x 6



Ø6 x 30 mm



Step 7

A x 14



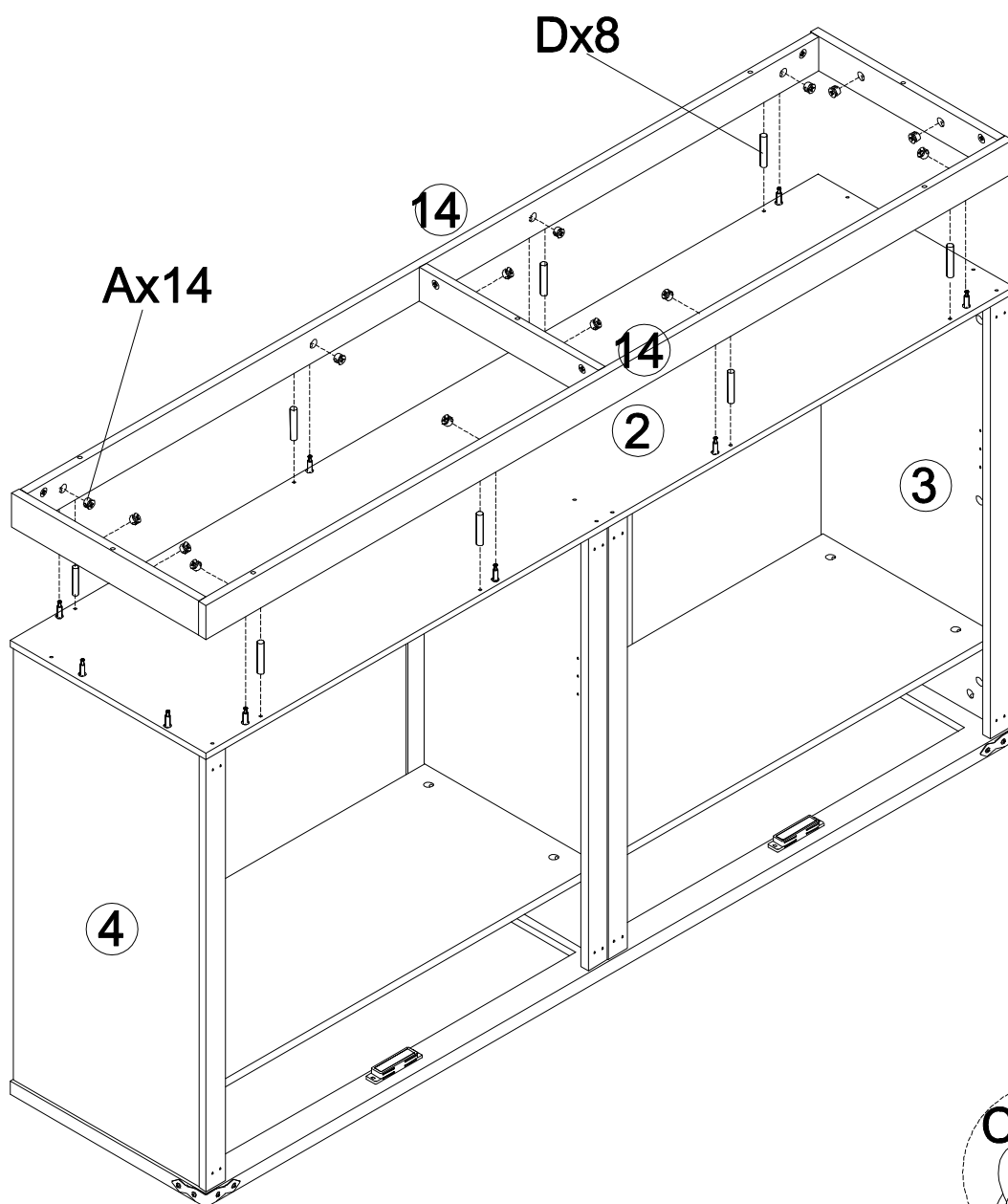
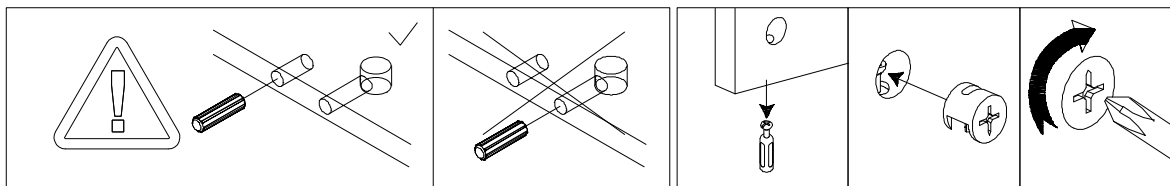
Ø15 x 9.5 mm

D x 8

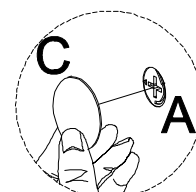


Ø6 x30 mm

C x 43

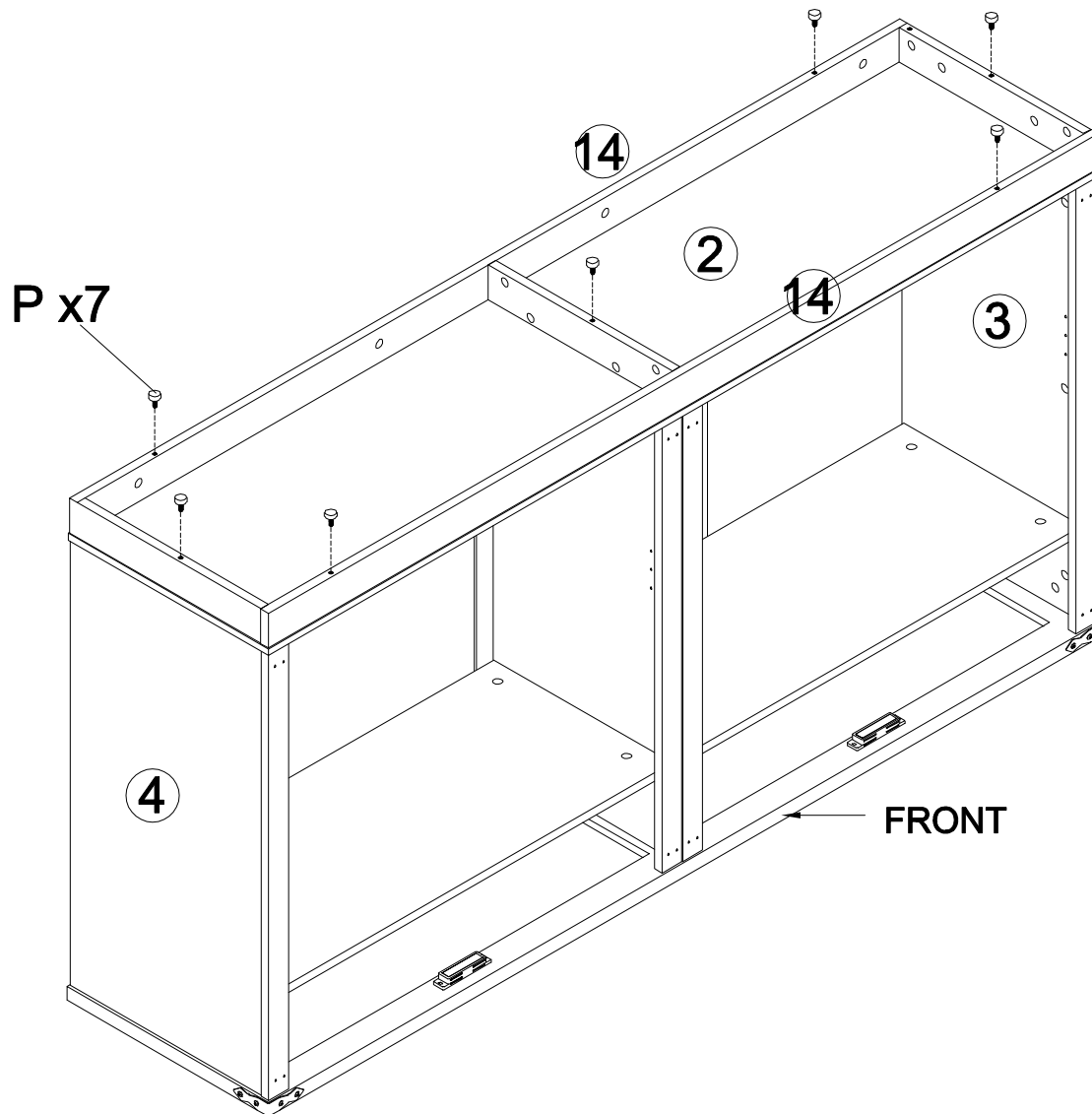
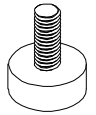


Tighten the three in one and apply the sticker (C) to the hole.



Step 8

P x 7



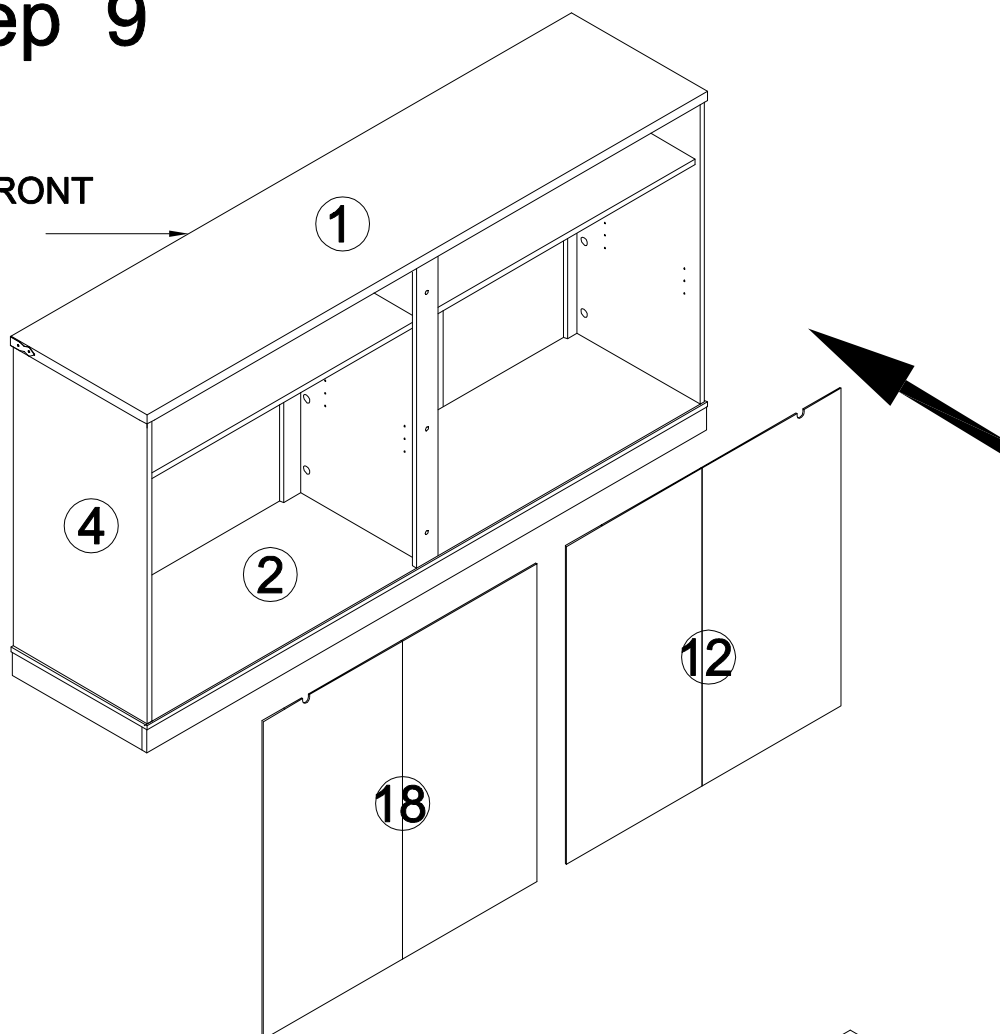
Step 9

M x 40

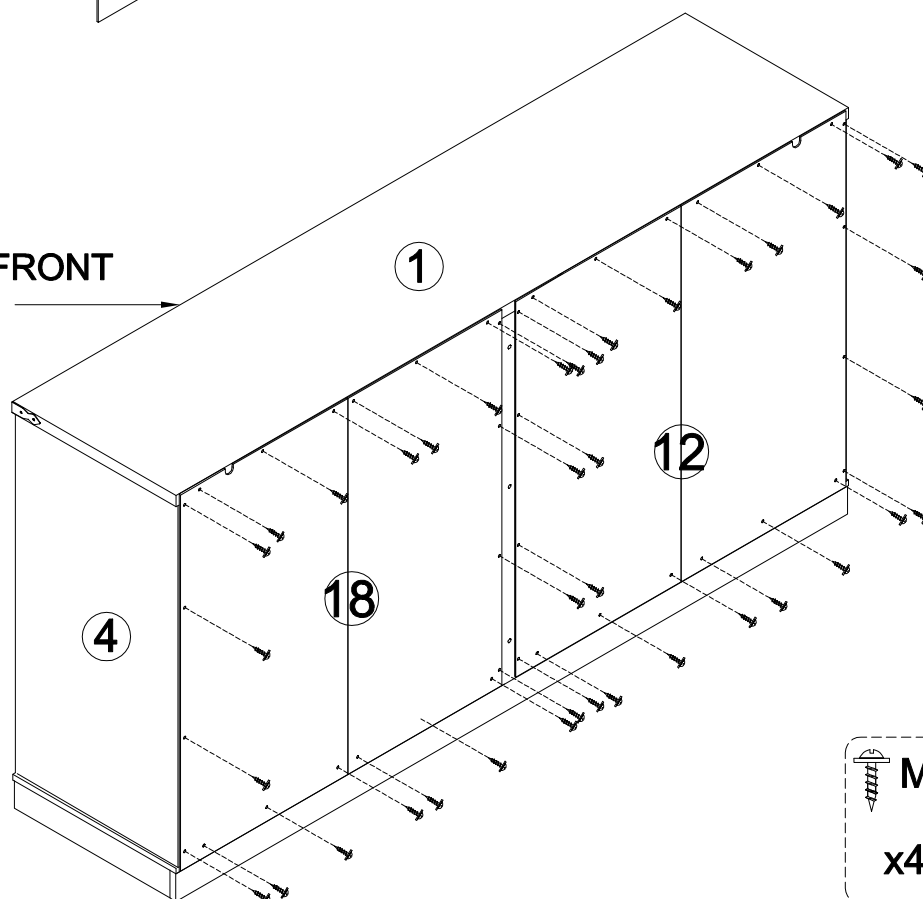


M3.5x12mm

FRONT



FRONT

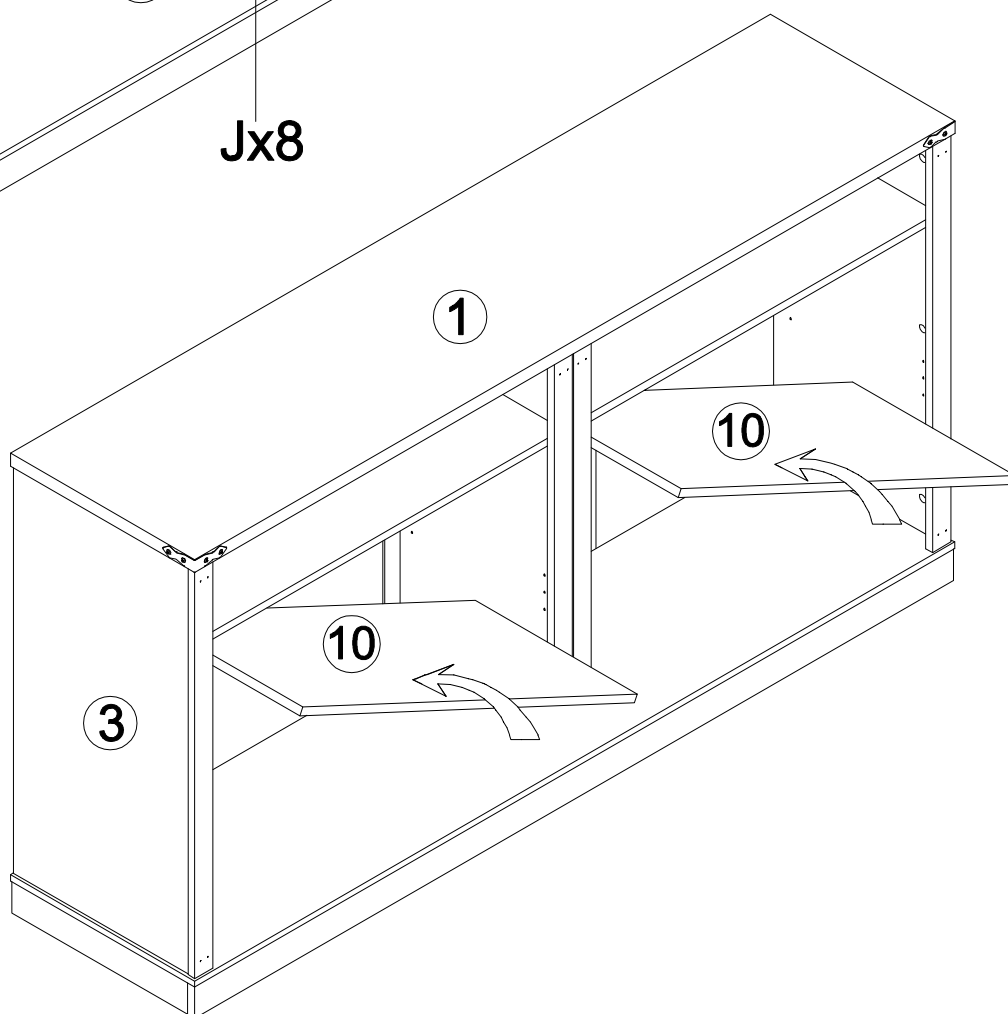
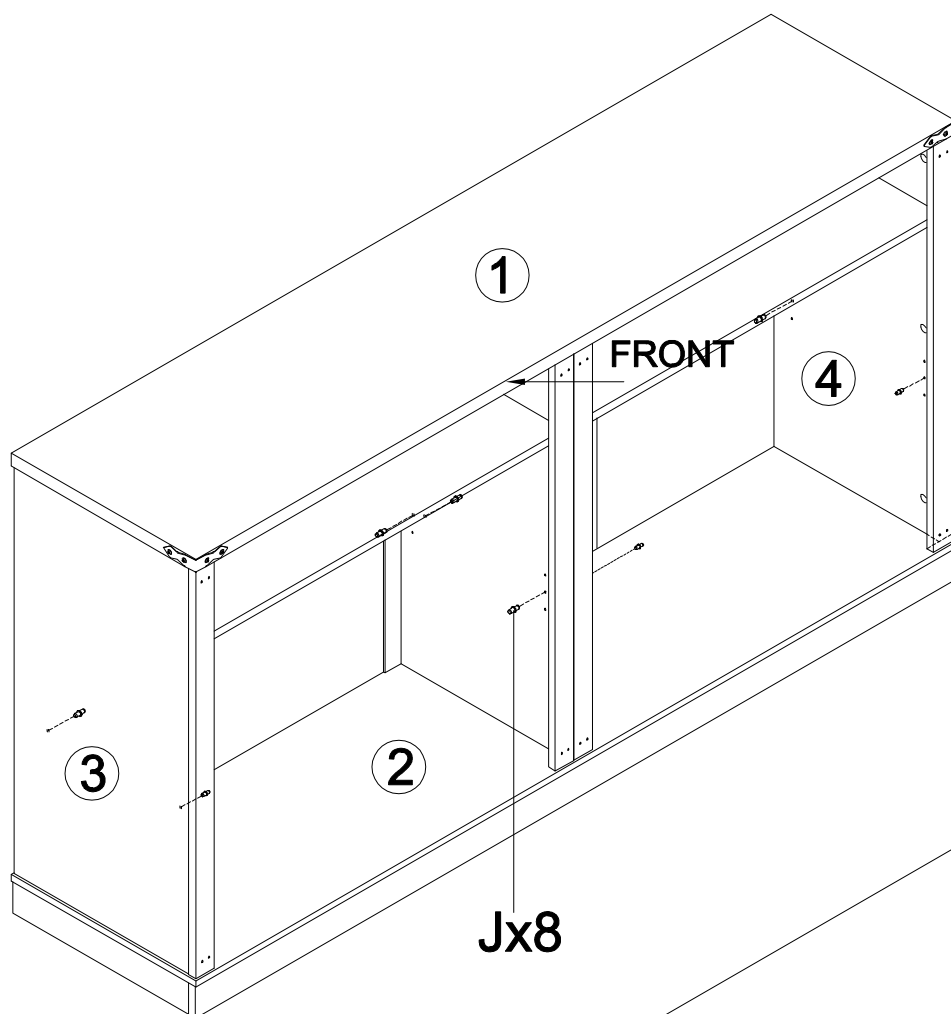


M

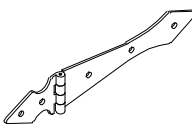
x40pcs

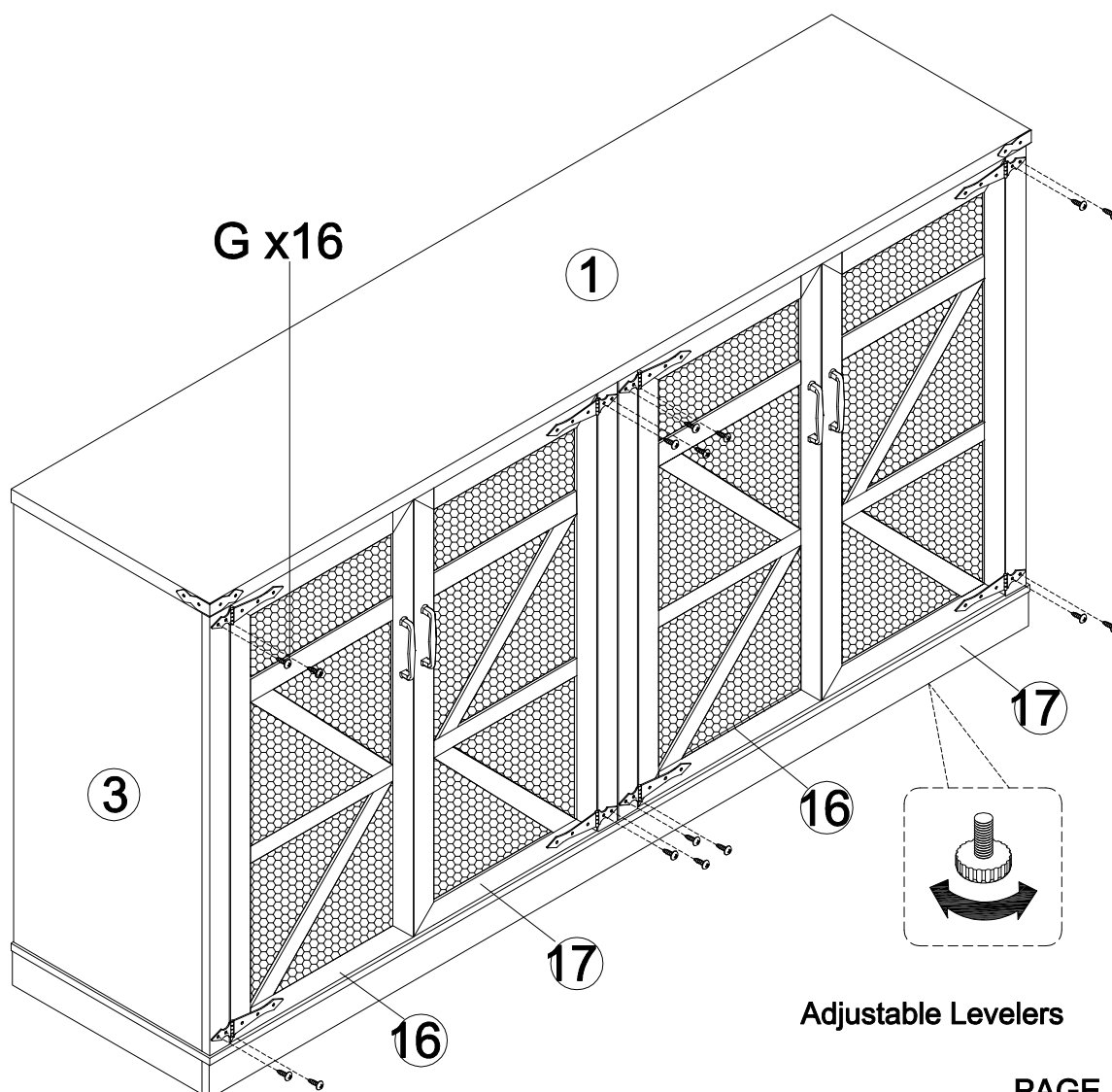
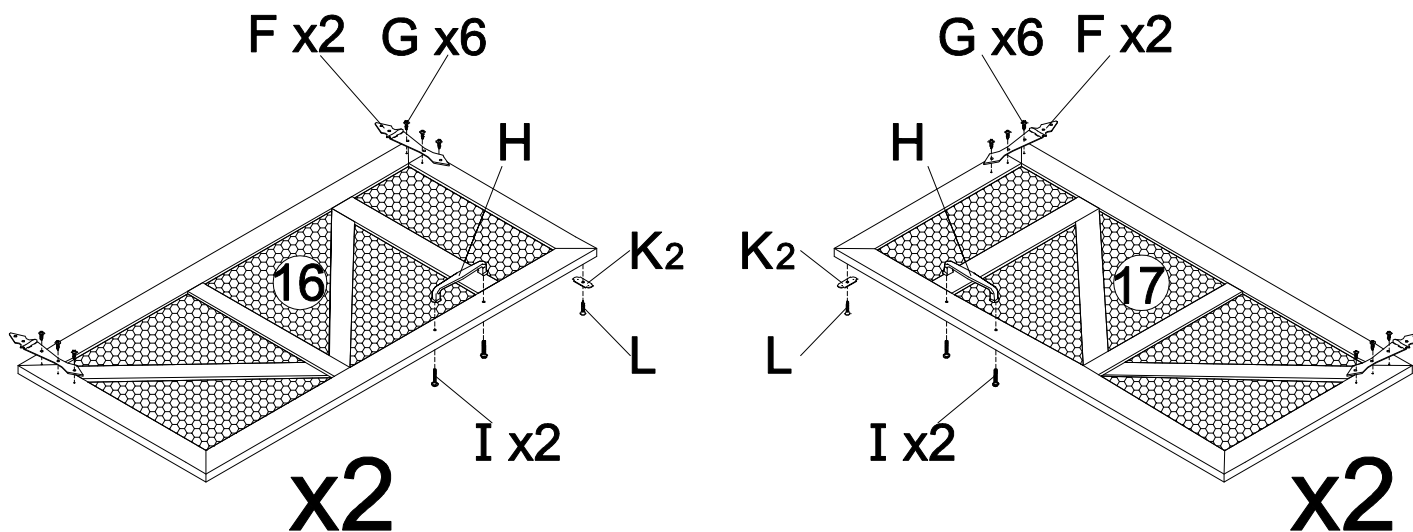
Step 10

J x 8



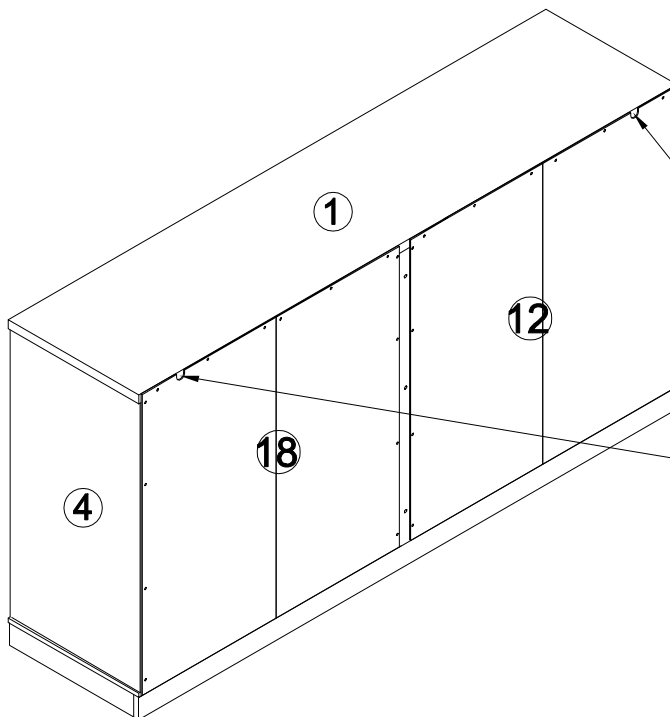
Step 11

F x 8	G x 40	H x 4	I x 8	K2 x 4	L x 4
					
			M4 x 20	K2	Ø3 x 12

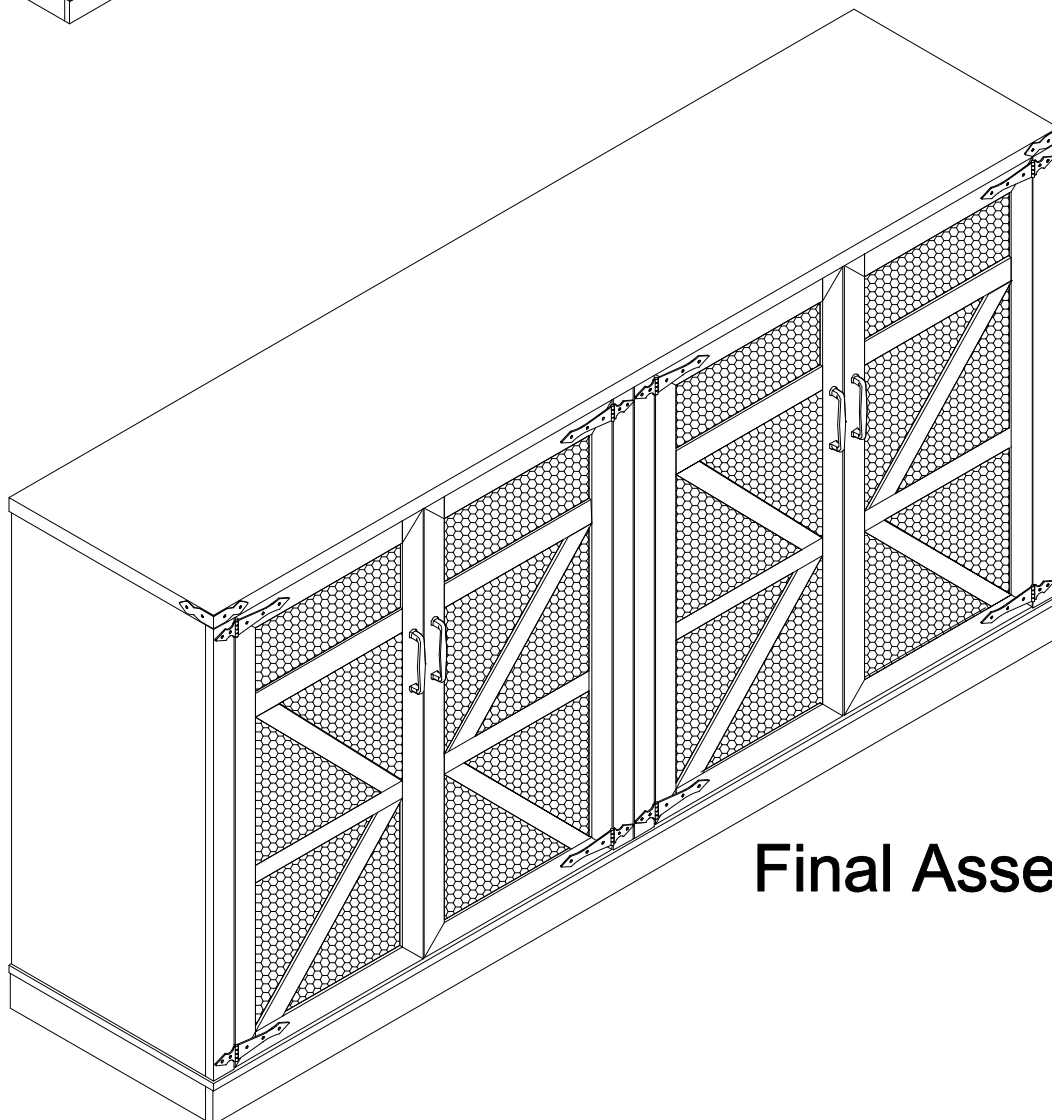
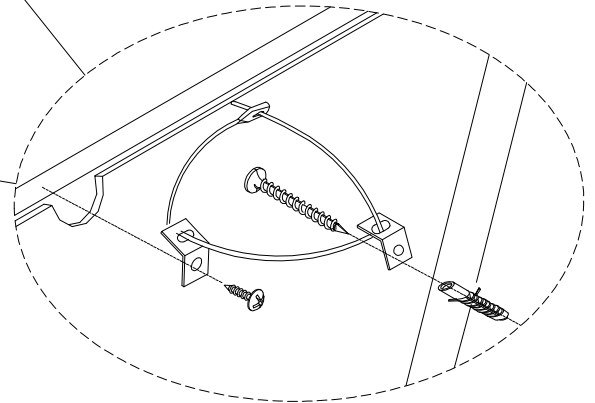


Step 12

O x 2



For Assemble
Anti Tipping
hardware



Final Assembly