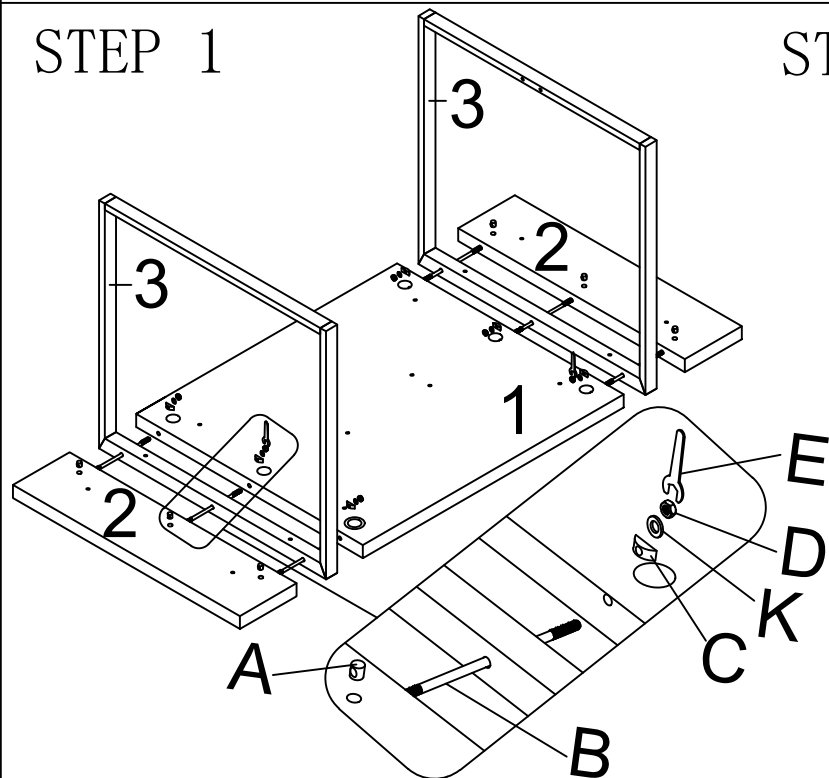


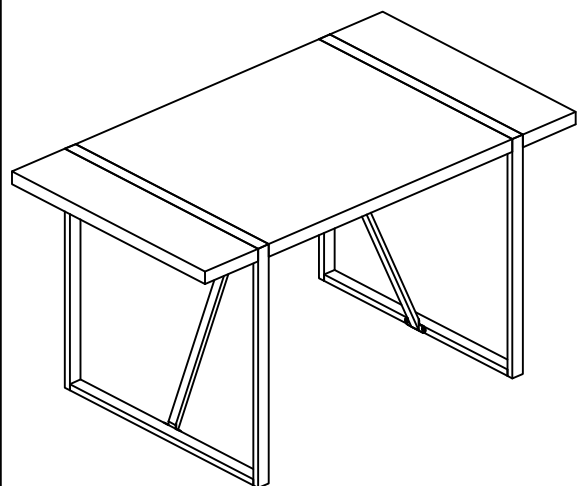
STEP 1



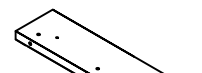
2

Diagram 2 illustrates the assembly of the front panel. The main components shown are the front panel (5) and the frame (4). The assembly steps are indicated by callouts:

- Callout I:** Shows the installation of a screw (F, M6*30) and a washer (G) into the frame (4).
- Callout H:** Shows the installation of a hinge (H, M6*20) and a screw (I) into the front panel (5).
- Callout J:** Shows a detail view of the hinge mechanism (J) connecting the front panel (5) to the frame (4).



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1  X1	2  X2	3  X2	4  X2	5  X4
A  6pcs	B  6pcs	C  6pcs	D  6pcs	E  1pc
F  M6*30 12pcs	G  12pcs	H  M6*20 8pcs	I  1pc	J  6pcs
K  6pcs				