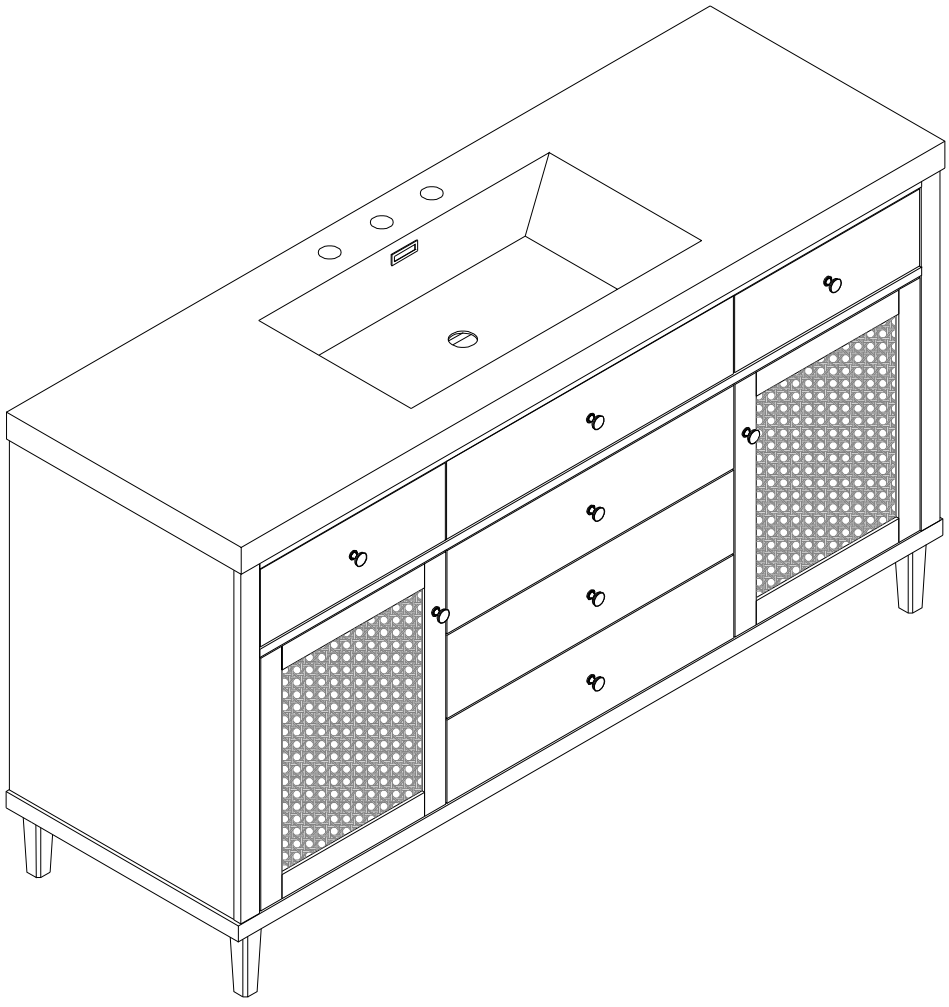
ASSEMBLY INSTRUCTION



Before Installation

Important-Please read these instructions fully before starting assembly

Thank you for purchasing this quality product.Be sure to check all packing materials carefully for small parts,which may have come loose inside the carton during shipment.Identify and count all items according to the PARTS LIST and/or HARDWARE LIST shown below.Check you have all the components and tools listed on the following pages.

- We recommend that you assemble this product with the assistance of another person;this will make the assembly easier,and will help eliminate damage to the product or injury to persons during assembly.
- Please do not over tighten screws or bolts until the assembly is completed.
- Keep children and animal away from the work area,small parts could choke if swallowed.·Please put all parts on a non-abrasive floor before assembly,and follow the assembly steps to assemble your newly purchased product correctly and efficiently.

Cam Lock Assembly Instructions

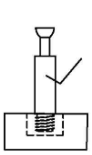
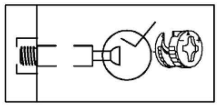


Diagram A



Insert Cam Bolt into hole as shown in diagram A.

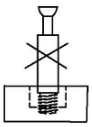
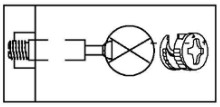


Diagram B



Make sure not to insert the Cam Bolt:
Too deep as shown in figure B as this will cause the Cam Lock to be misaligned and unable to interlock properly.

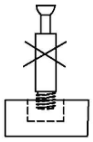
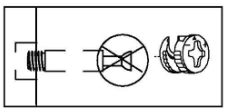
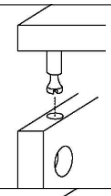


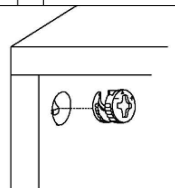
Diagram C



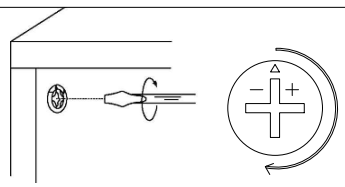
Also avoid inserting the Cam Bolt too close to the surface of the hole as shown in figure C,as this will cause the Cam Lock to be too loose,and not interlock properly.



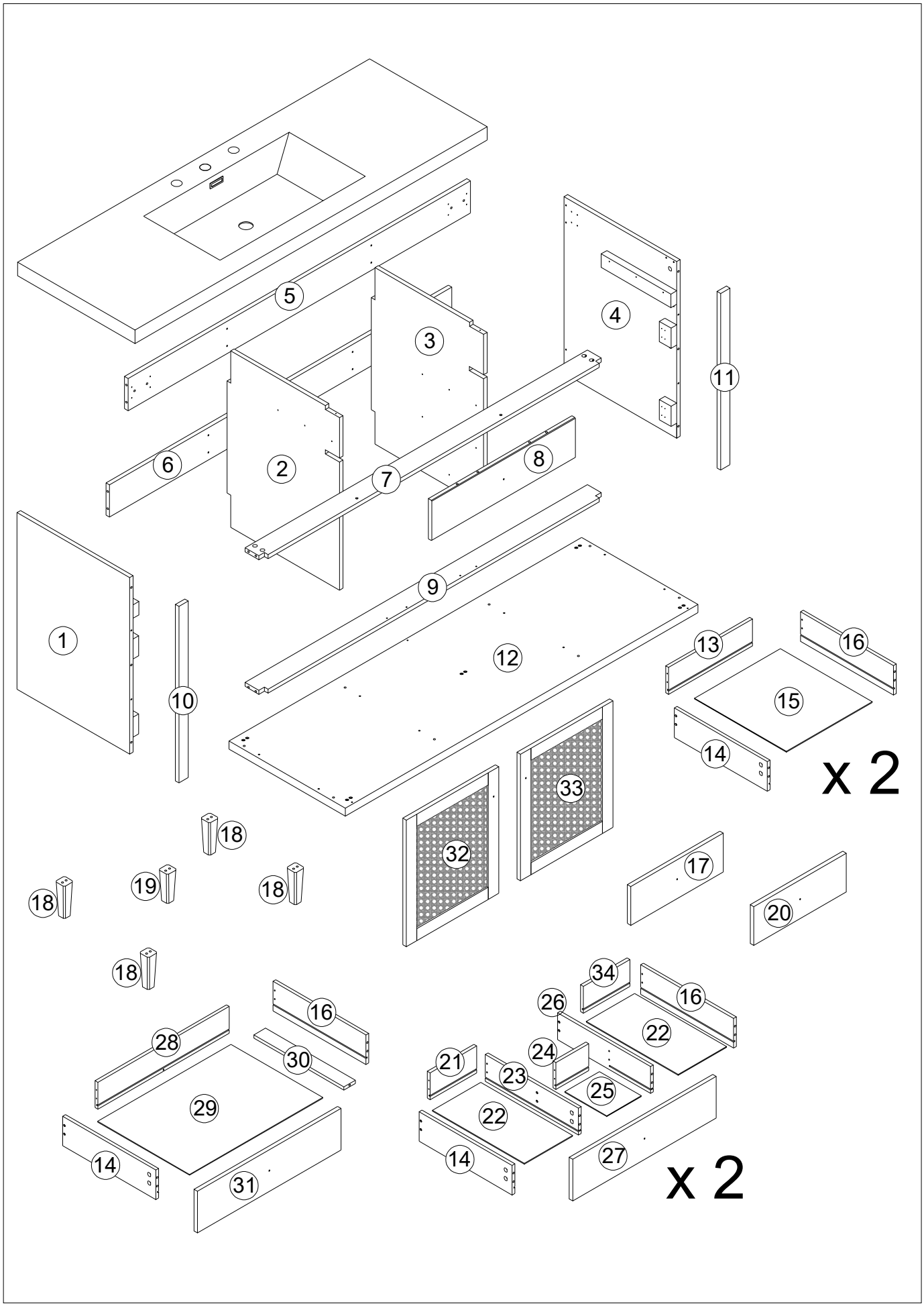
Connect the panels together.



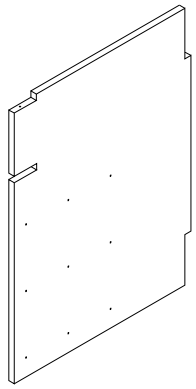
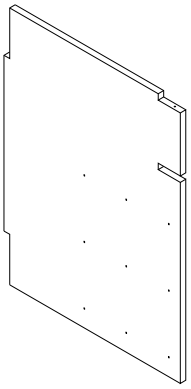
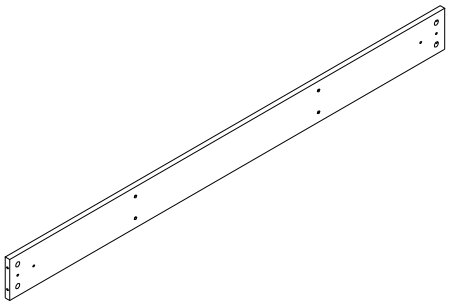
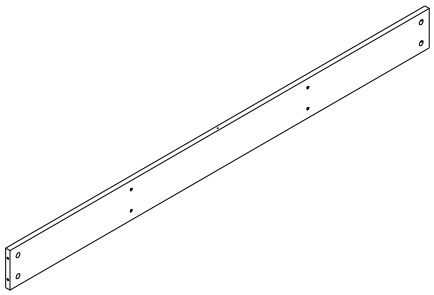
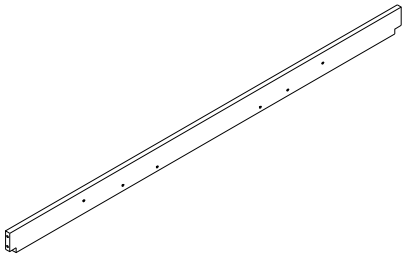
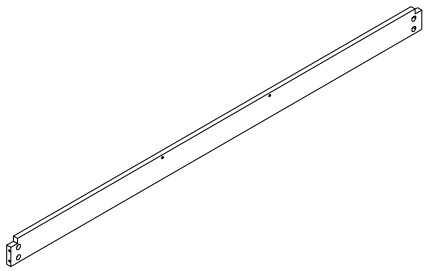
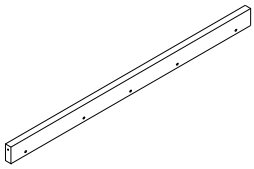
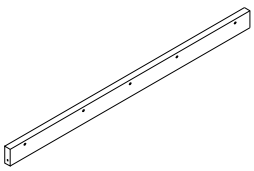
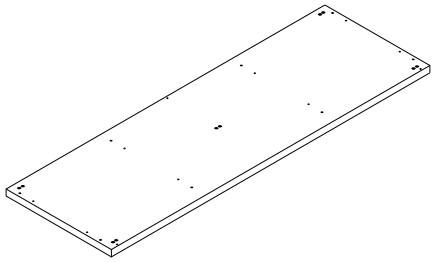
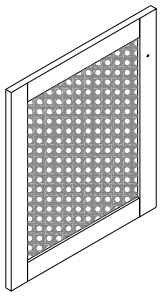
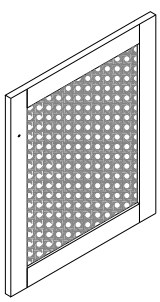
Insert the Cam Lock so the side opening fits over the head of the Cam Bolt.



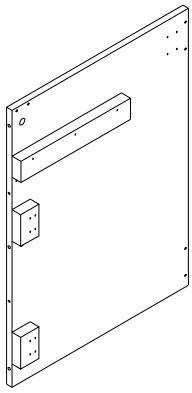
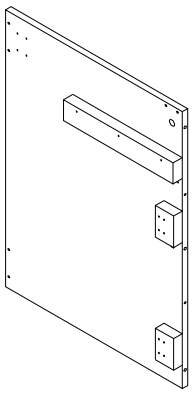
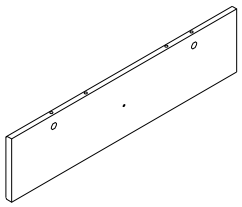
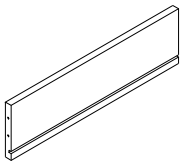
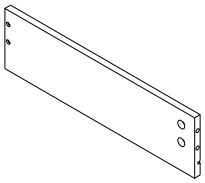
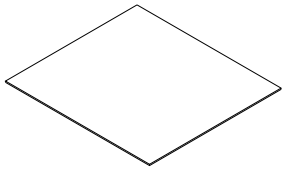
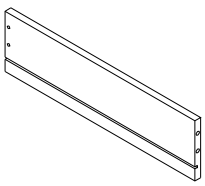
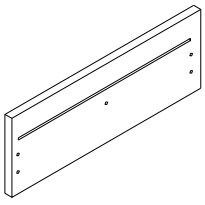
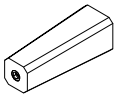
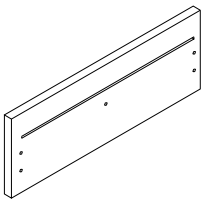
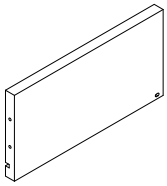
To tighten the Cam Lock,turn it clockwise on half a turn with a flat screwdriver.
*Do not use an automatic screwdriver as it may bend or break if too much power is imposed.


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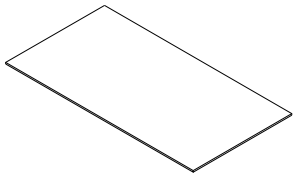
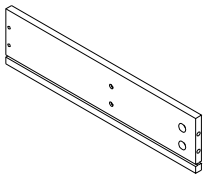
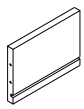
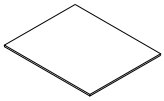
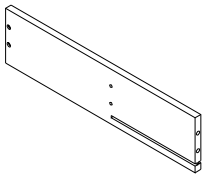
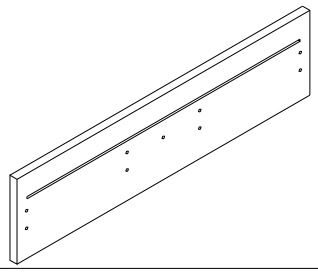
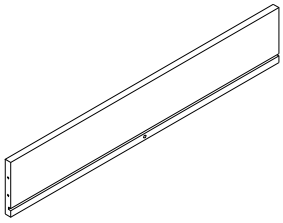
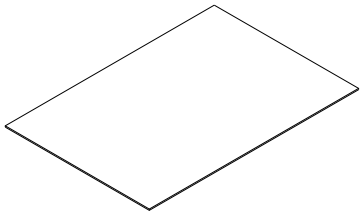
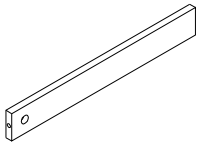
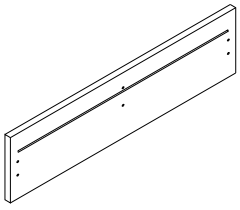
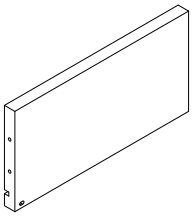
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(2) x 1	(3) x 1	(5) x 1
		
(6) x 1	(7) x 1	(9) x 1
		
(10) x 1	(11) x 1	(12) x 1
		
(32) x 1	(33) x 1	

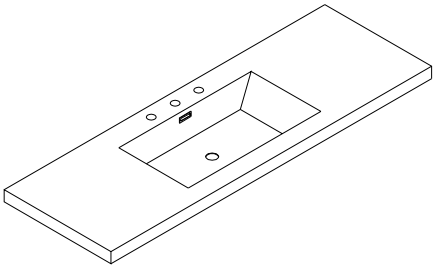
Box 2

		
(1) x 1	(4) x 1	(8) x 1
		
(13) x 2	(14) x 5	(15) x 2
		
(16) x 5	(17) x 1	(18) x 4
		
(19) x 1	(20) x 1	(21) x 2

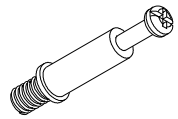
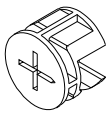
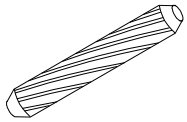
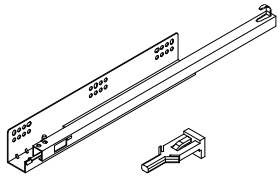
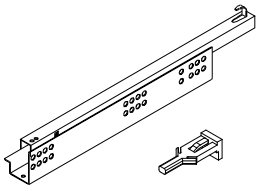
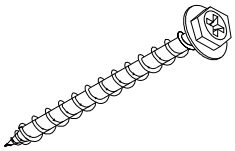
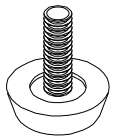
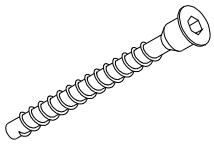
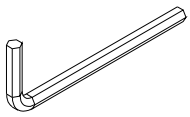
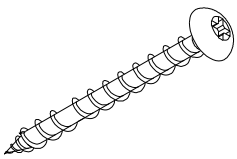
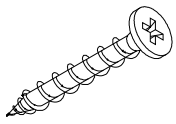
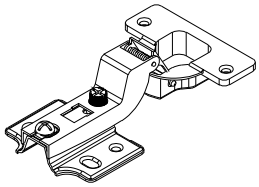
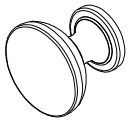
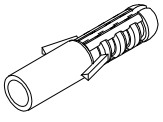
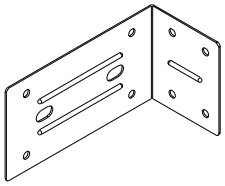
Box 2

		
(22) x 4	(23) x 2	(24) x 2
		
(25) x 2	(26) x 2	(27) x 2
		
(28) x 1	(29) x 1	(30) x 1
		
(31) x 1	(34) x 2	

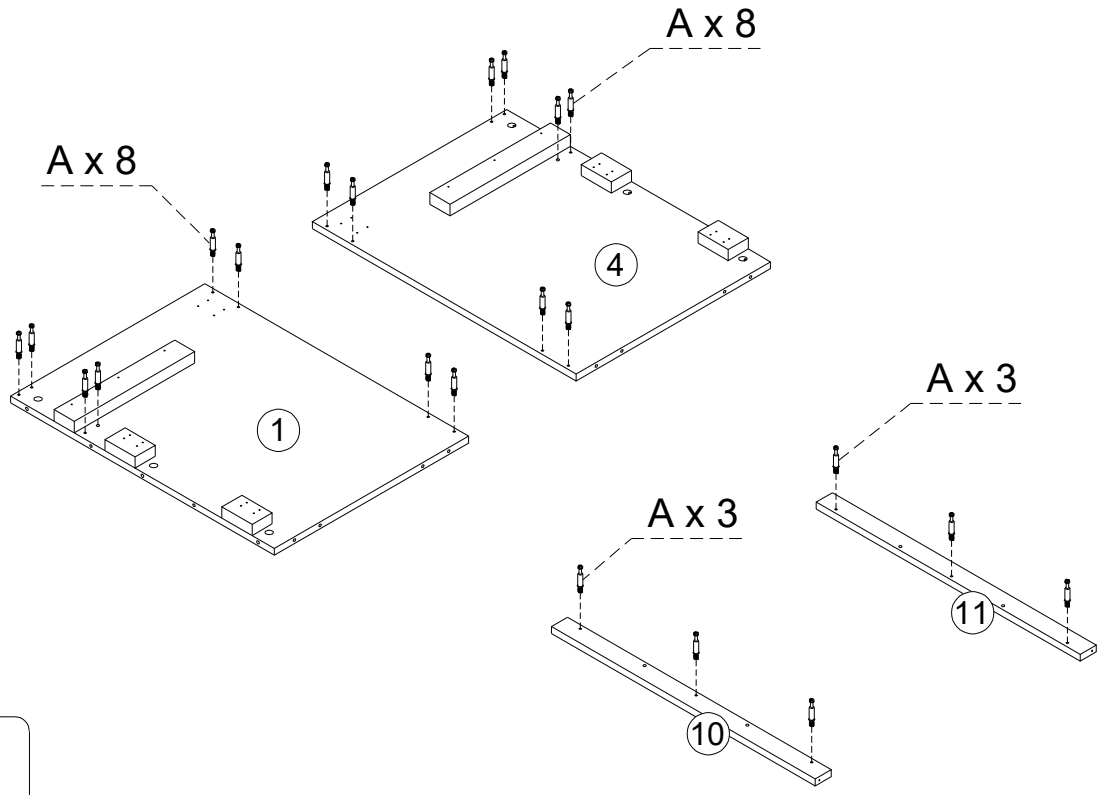
Box 3

Box 2

 Φ6x35mm	 Φ15x10mm	 Φ6x30mm	
A x 53+3	B x 53+3	C x 16+2	D x 5
	 M3.5x14mm	 M6x60mm	
E x 5	F x 64+3	G x 4	H x 1
 M7x60mm	 M4	 M4x55mm	 M4x35mm
J x 18	K x 1	L x 3	M x 49+2
		 M4x20mm	 M4x14mm
N x 4	O x 8	P x 8	Q x 16+1
 Φ8x40mm			
R x 4	S x 2		

Step 1

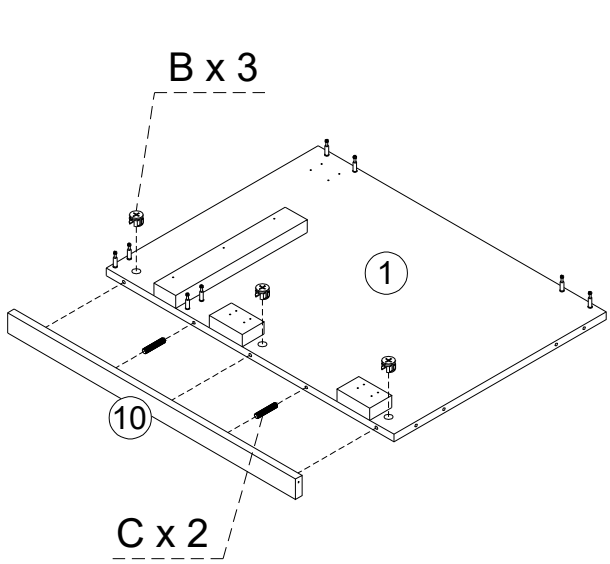


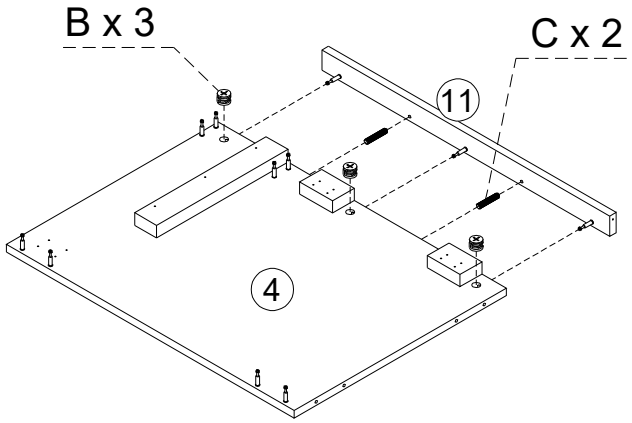


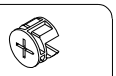
Φ6x35mm

A x 22

Step 2







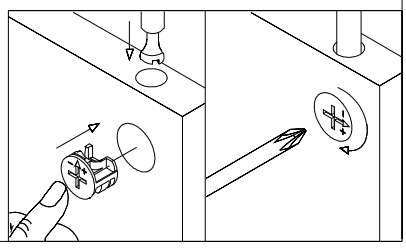
Φ15x10mm

B x 6

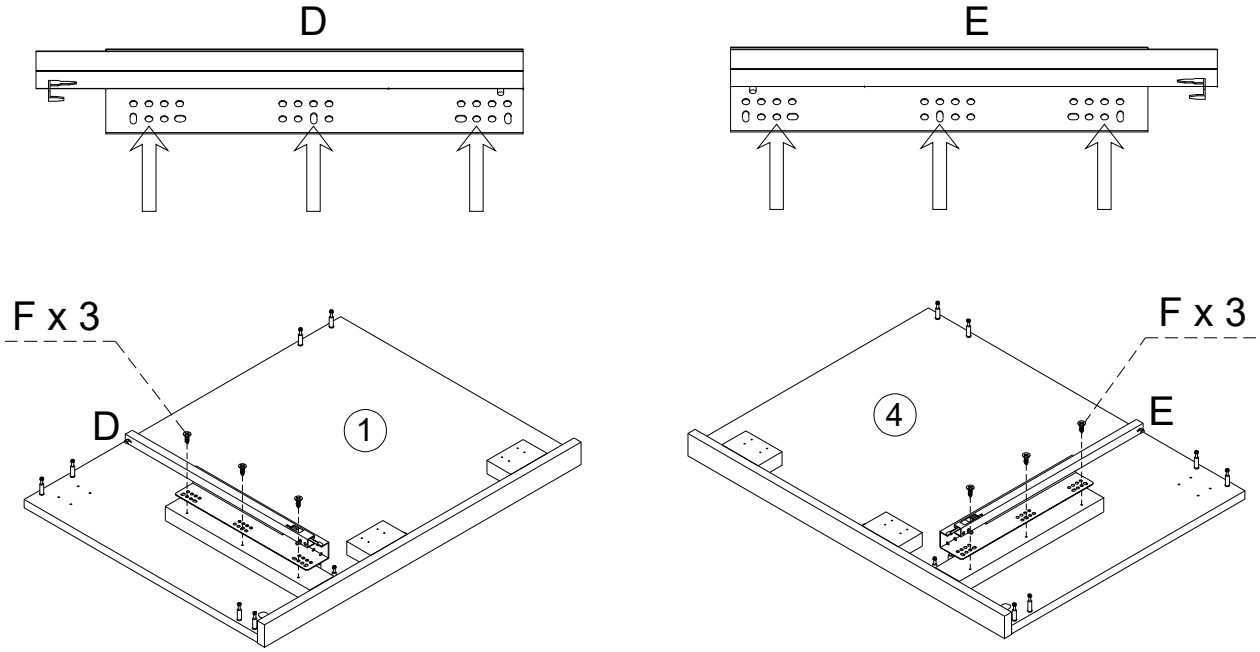


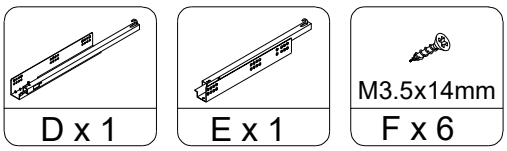
Φ6x30mm

C x 4

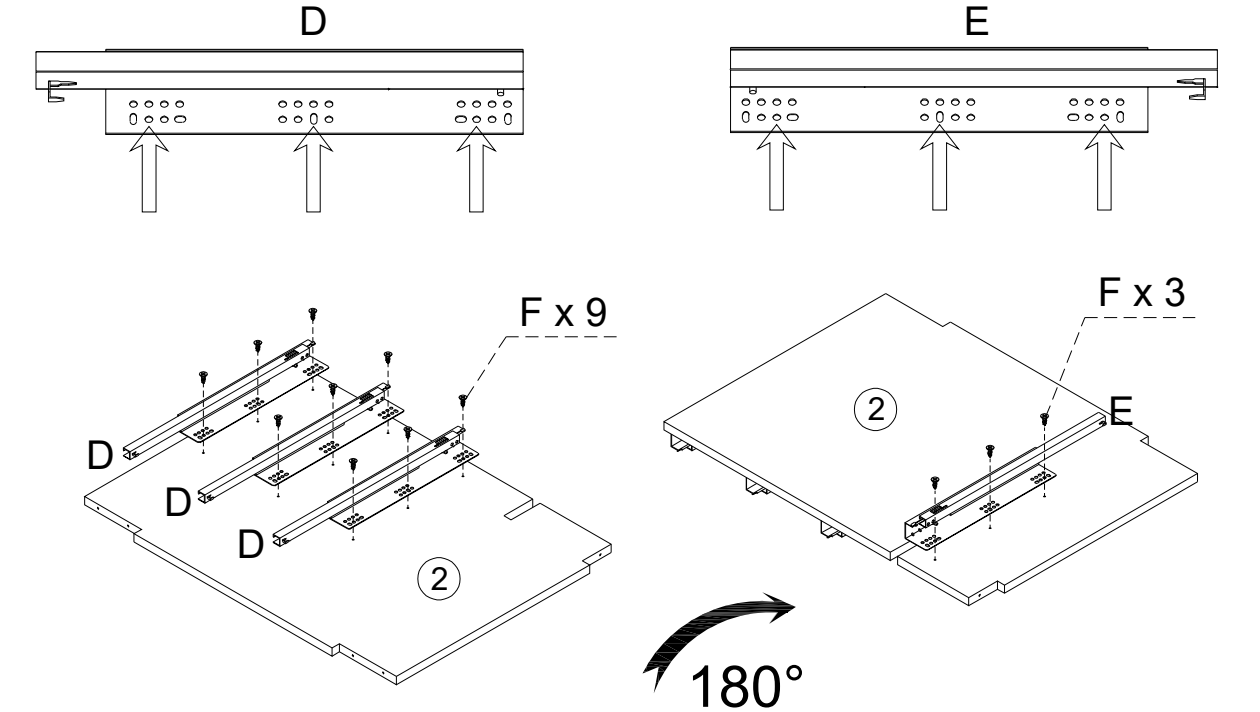


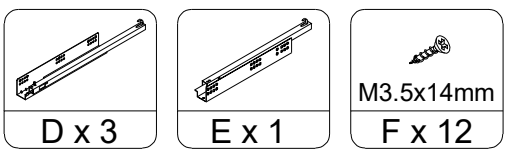
Step 3


D
E
F x 3
D
1
F x 3
4
E

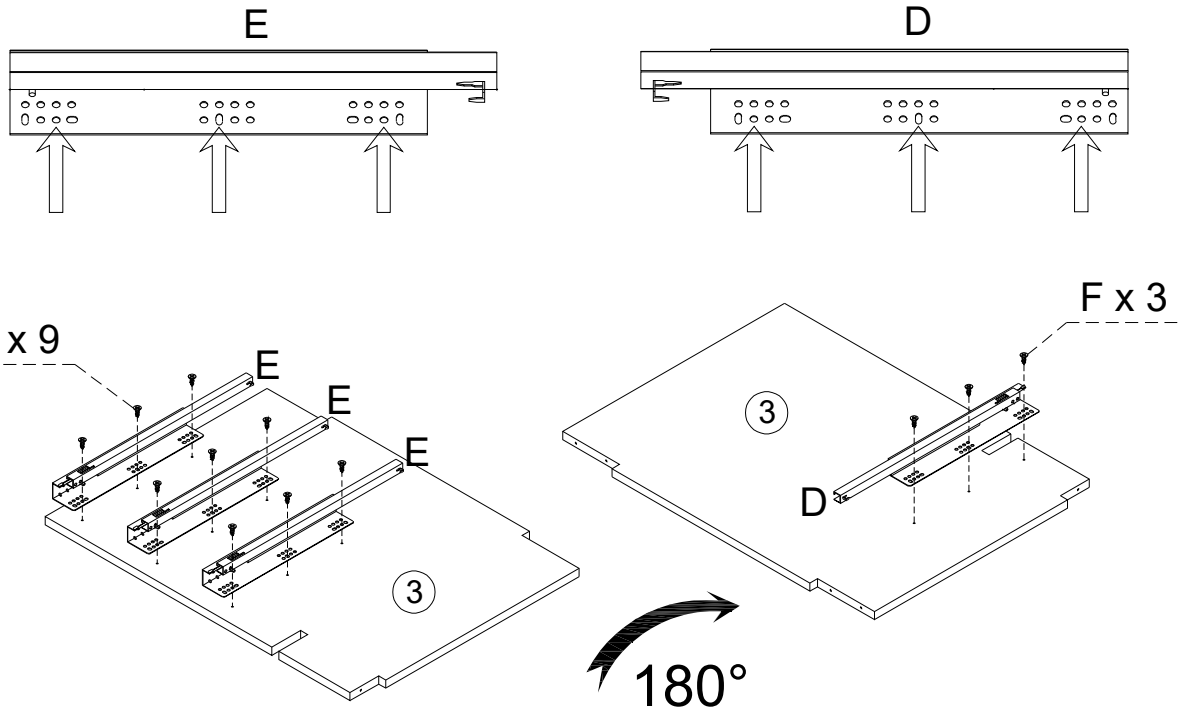

D x 1
E x 1
M3.5x14mm
F x 6

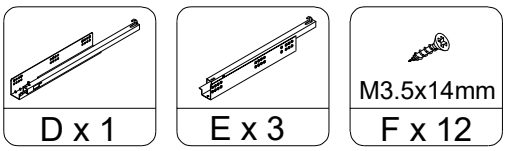
Step 4


D
E
F x 9
D
D
D
2
F x 3
2
E
180°

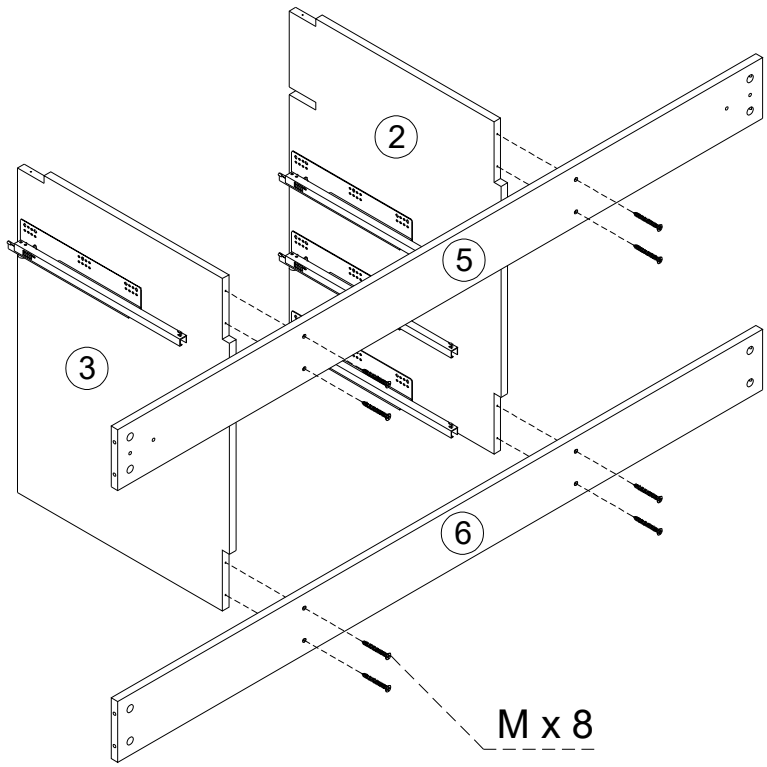

D x 3
E x 1
M3.5x14mm
F x 12

Step 5


E
D
F x 9
E
E
E
3
F x 3
3
D
180°

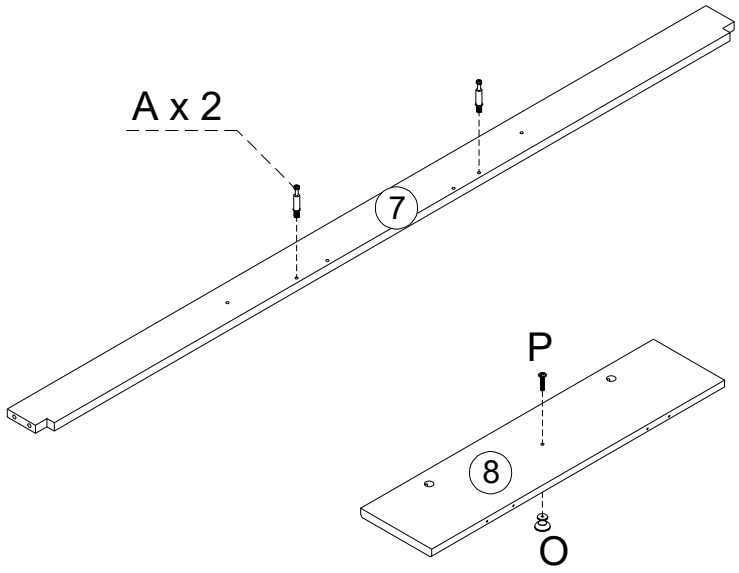

D x 1
E x 3
M3.5x14mm
F x 12

Step 6


2
5
3
6
M x 8

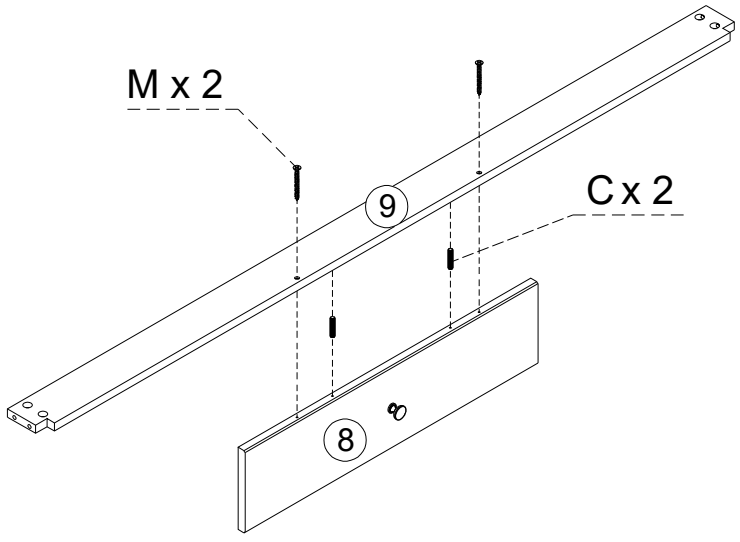

M4x35mm
M x 8

Step 7



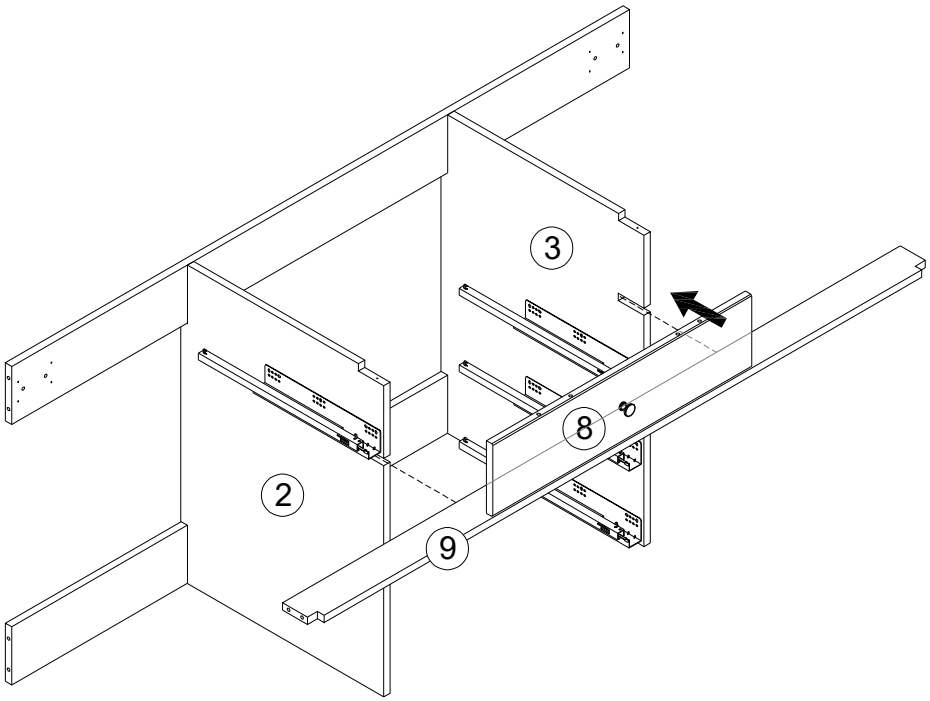
Φ6x35mm	O x 1	M4x20mm
A x 2		P x 1

Step 8

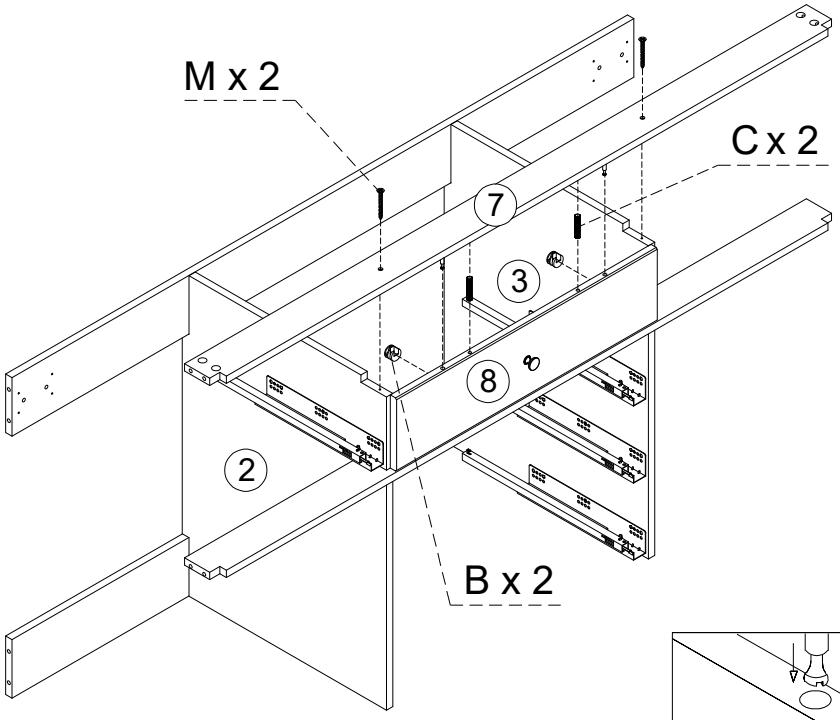


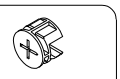
Φ6x30mm	M4x35mm
C x 2	M x 2

Step 9



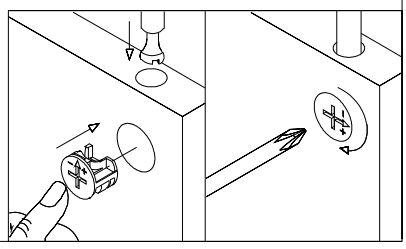
Step 10



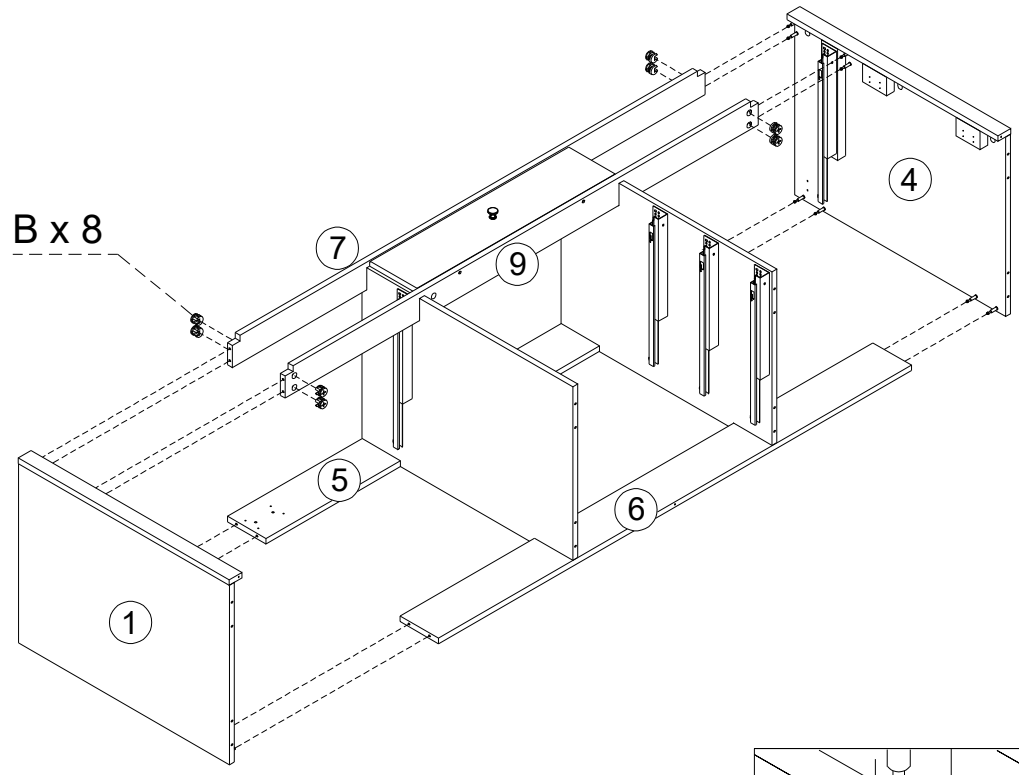

Φ15x10mm
B x 2

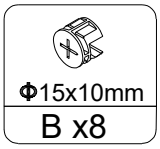

Φ6x30mm
C x 2

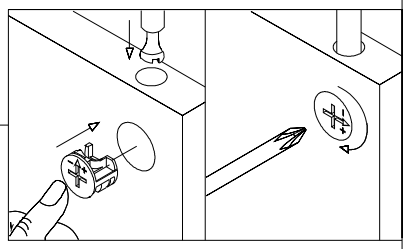

M4x35mm
M x 2



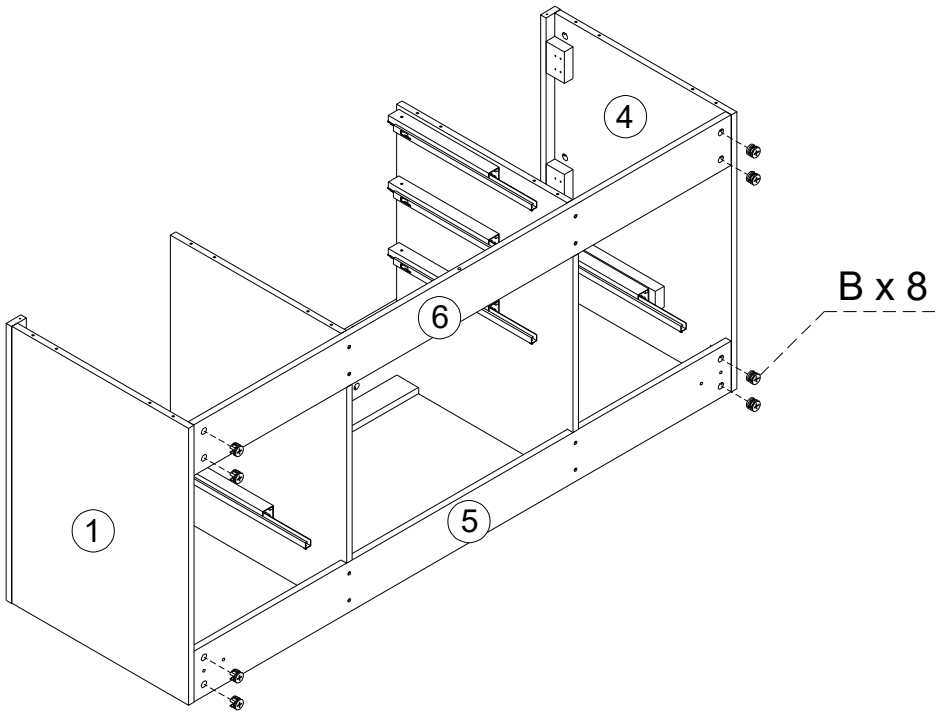
Step 11

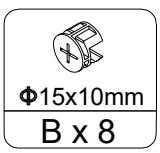




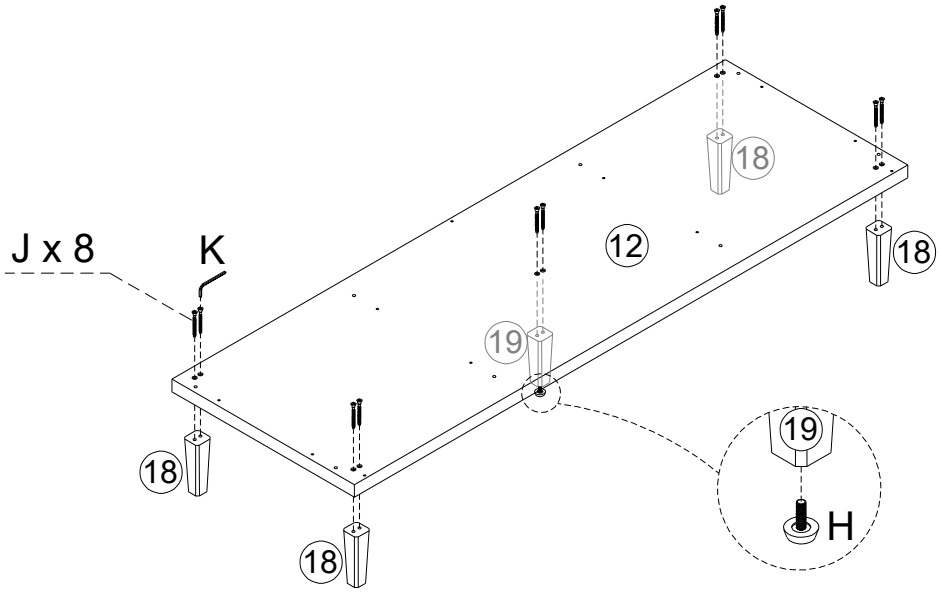


Step 12





Step 13

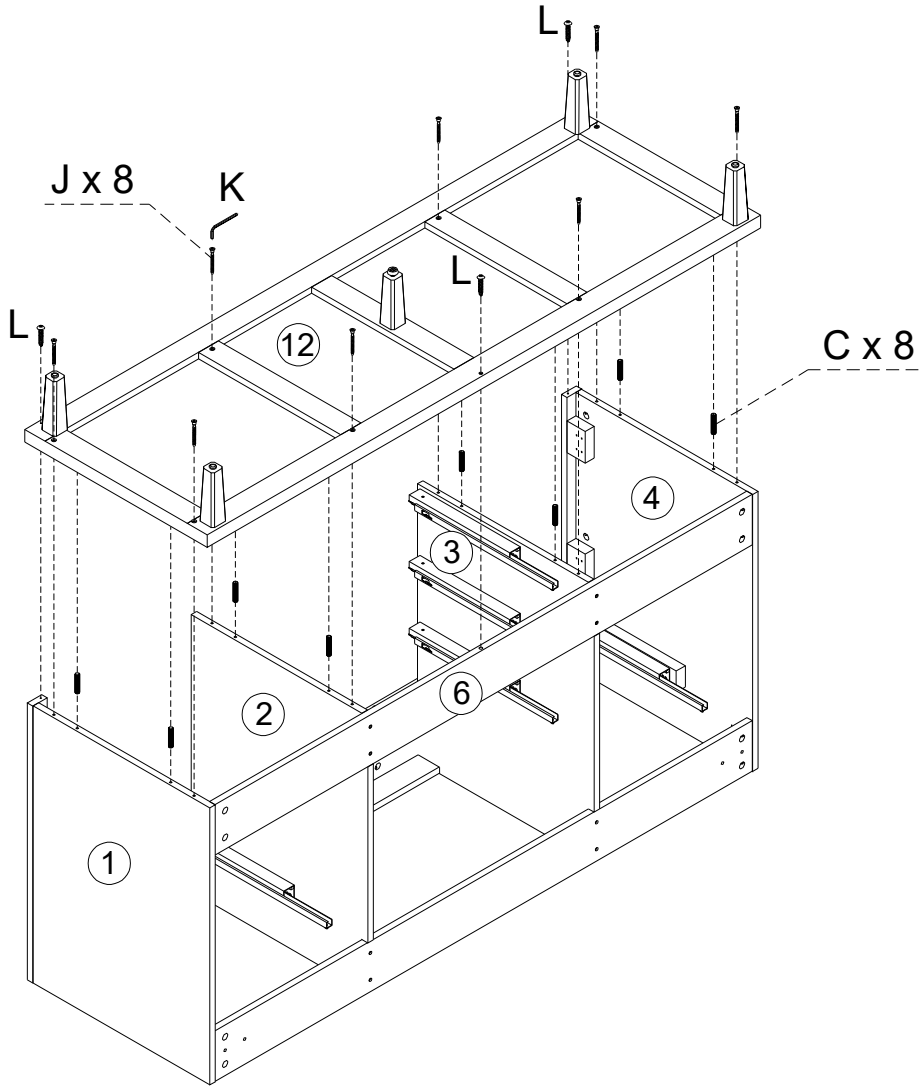



M7x60mm
J x 10


M4
K x 1


H x 1

Step 14



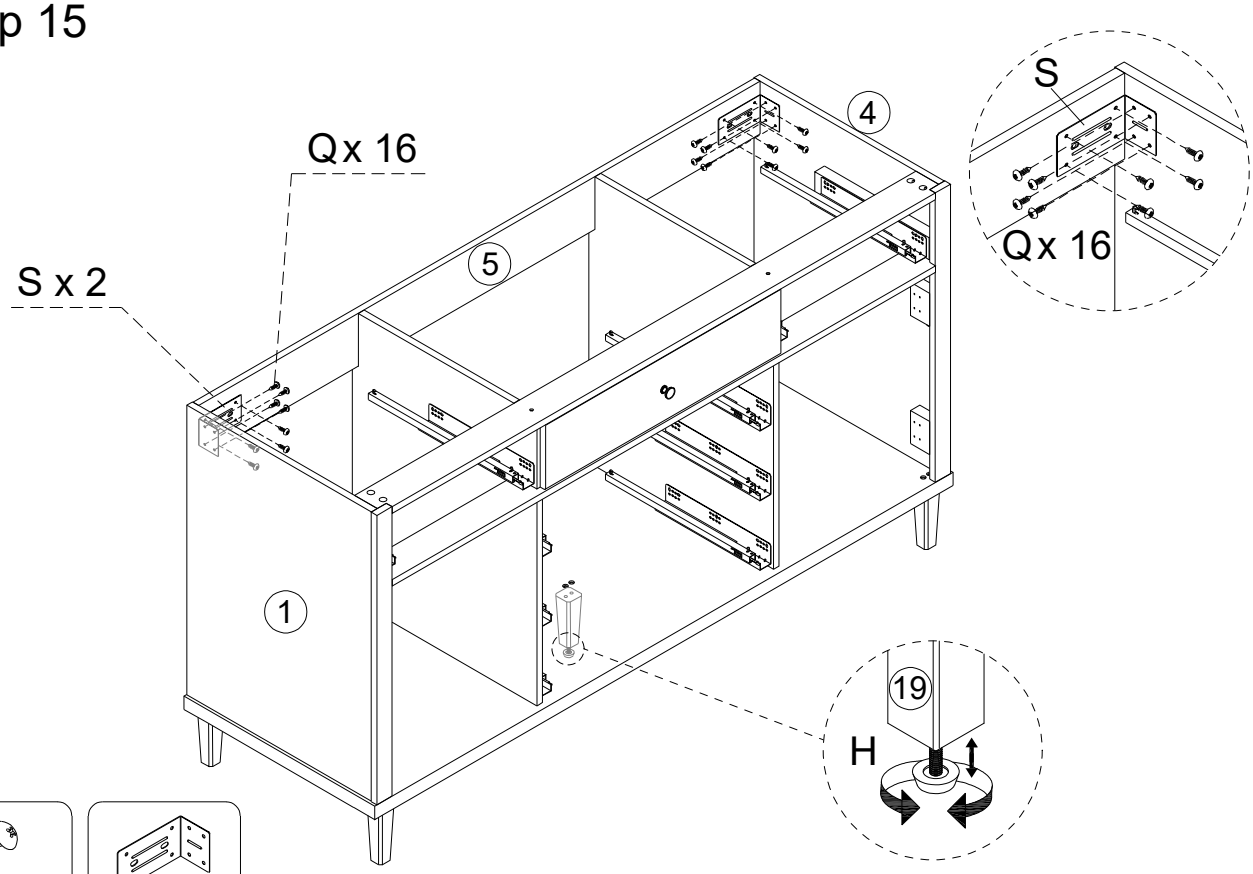

Φ6x30mm
C x 8


M7x60mm
J x 8


M4
K x 1

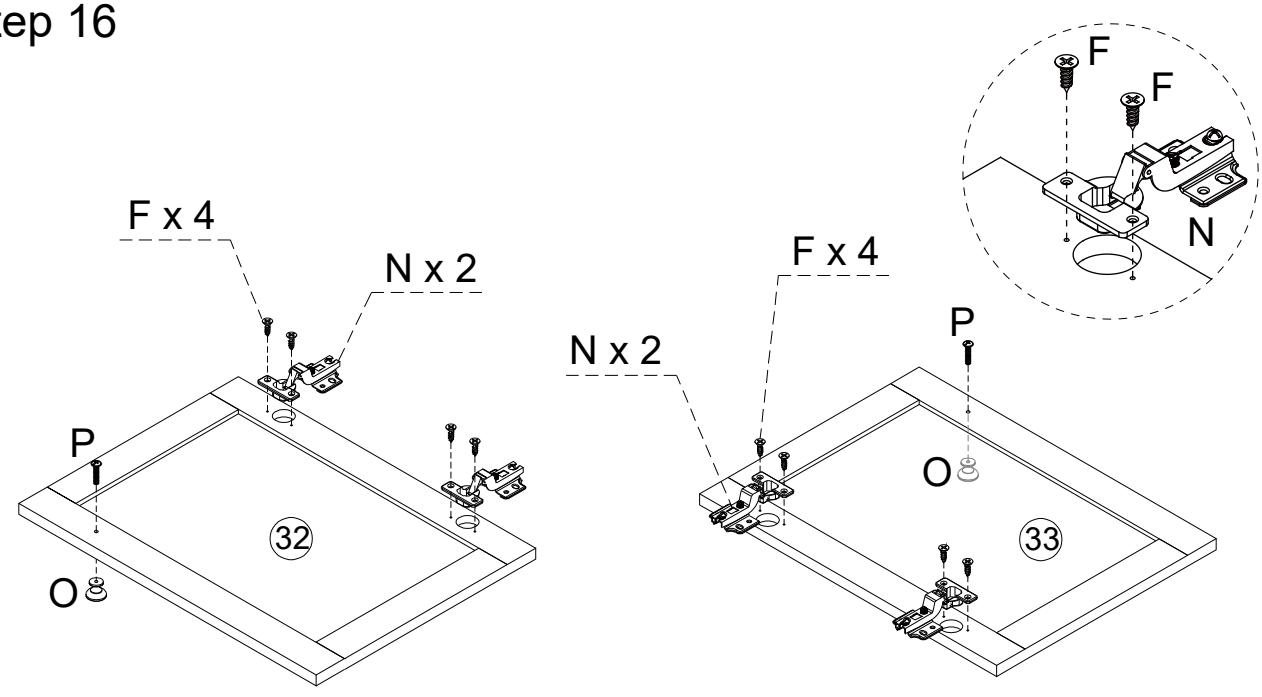

M4x55mm
L x 3

Step 15



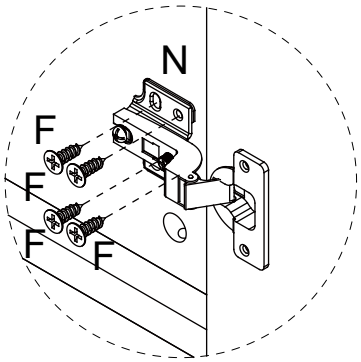
M4x14mm	
Q x 16	S x 2

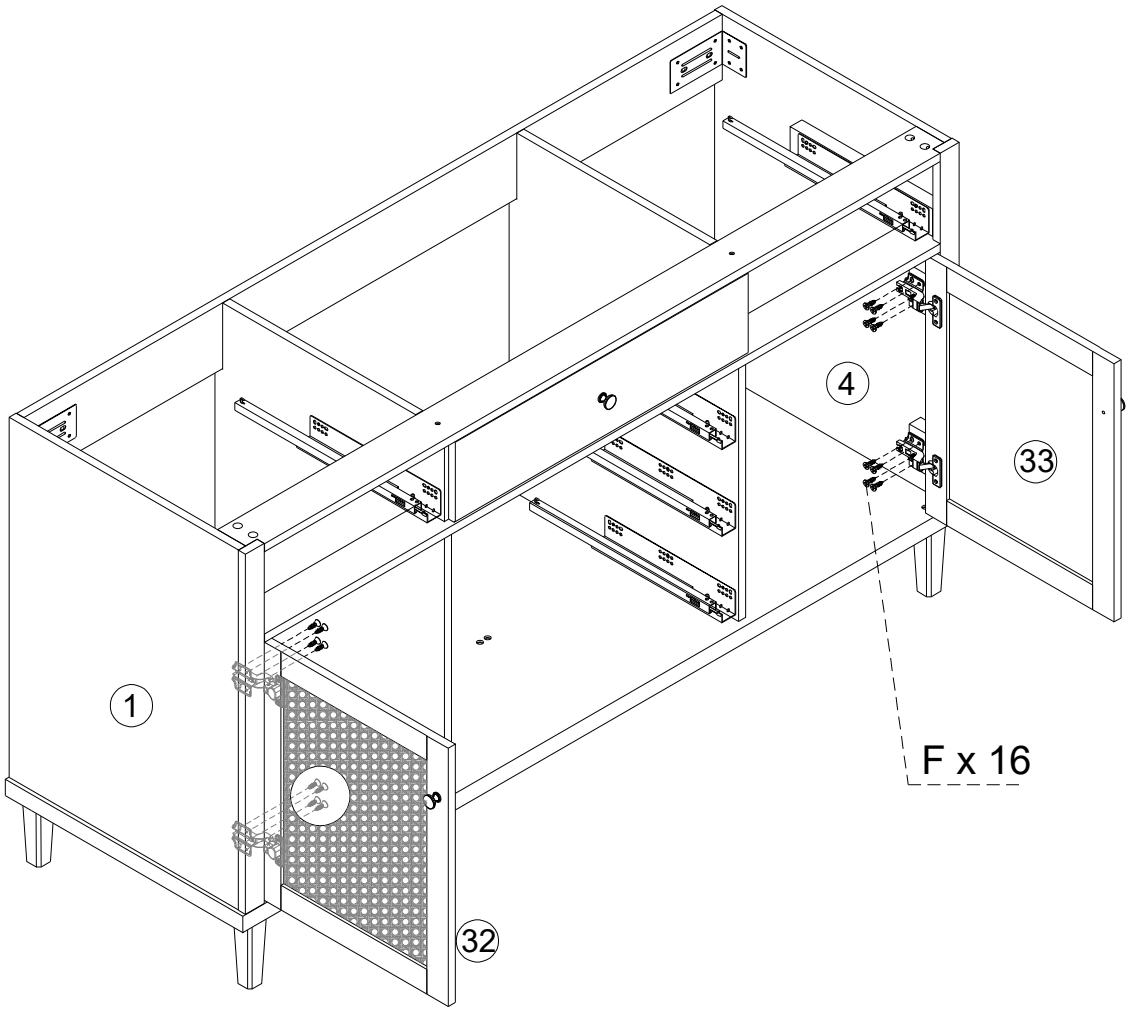
Step 16



M3.5x14mm			M4x20mm
F x 8	N x 4	O x 2	P x 2

Step 17



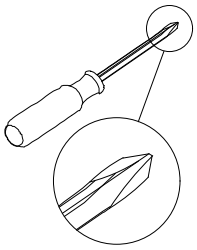


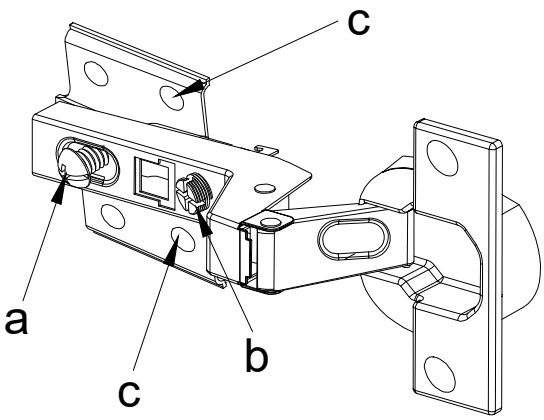


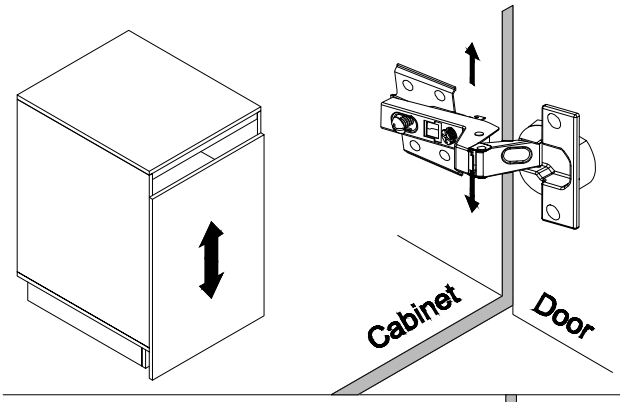
M3.5x14mm

F x 16

Step 18

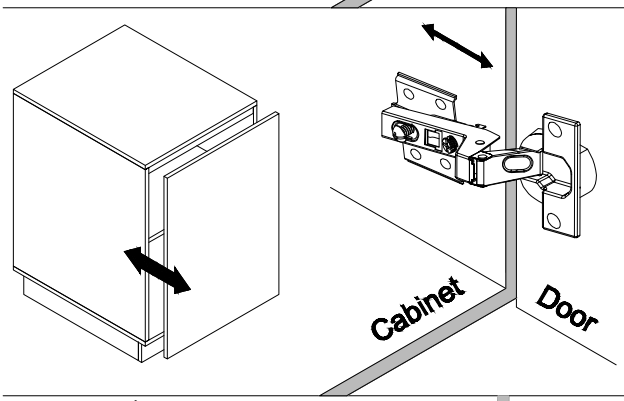






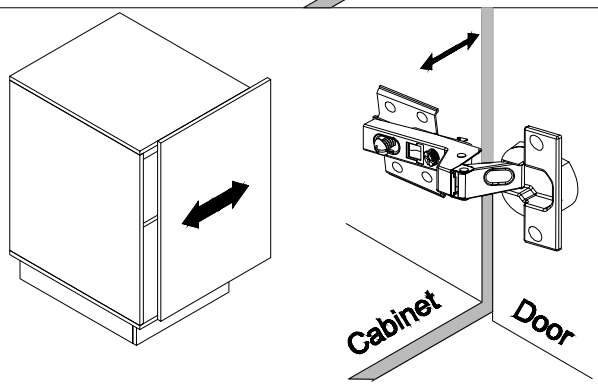
To adjust the vertical height.

Loosen the four screws "c" on both hinges.Two of them are usually in slotted holes which allows you to adjust up or down by a few mm.Then tighten back up.



To adjust depth.

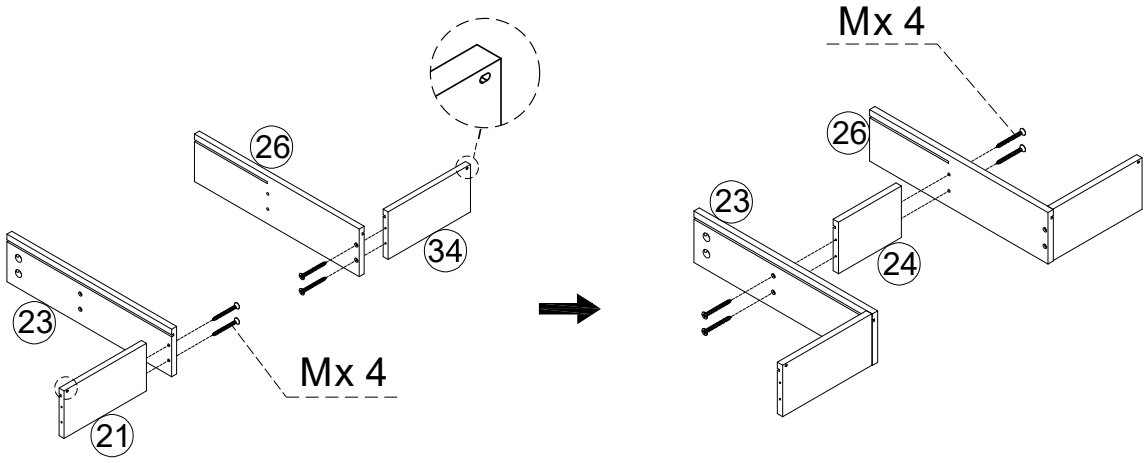
Loosen screw "a" and adjust door,if the door can not be adjusted,please loosen screw "b" ,then try again. Tighten screw "a" and "b" .

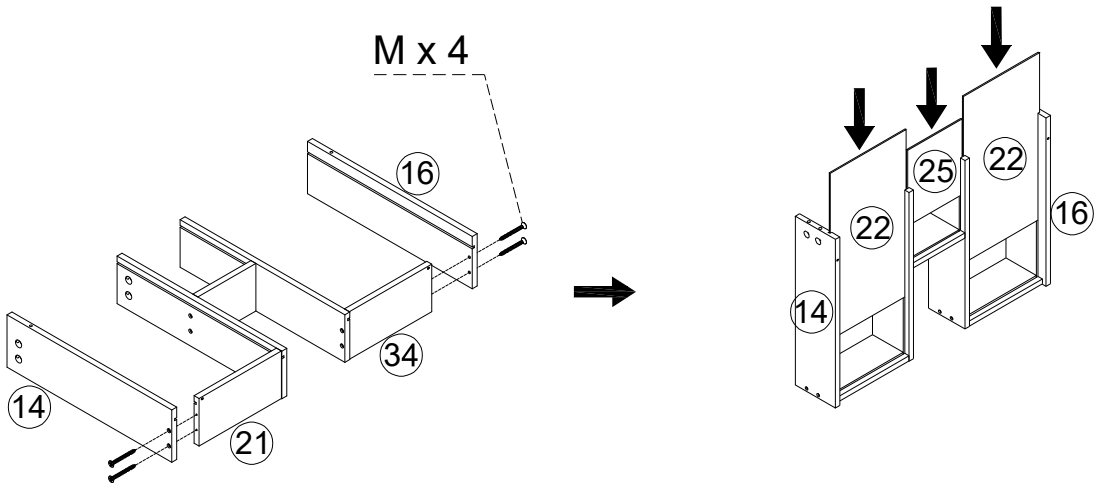


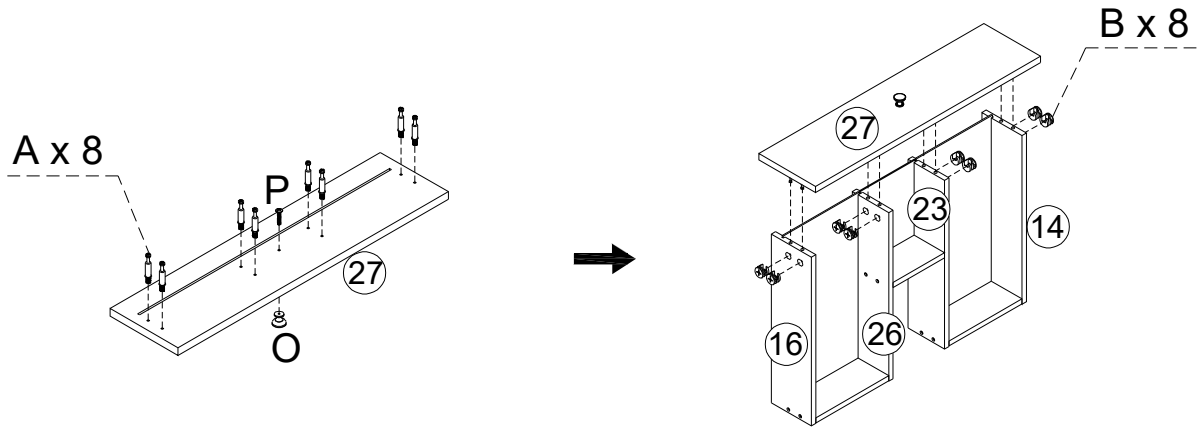
To adjust side ways.

Turning the screw "b" on BOTH hinges on each door.

Step 19



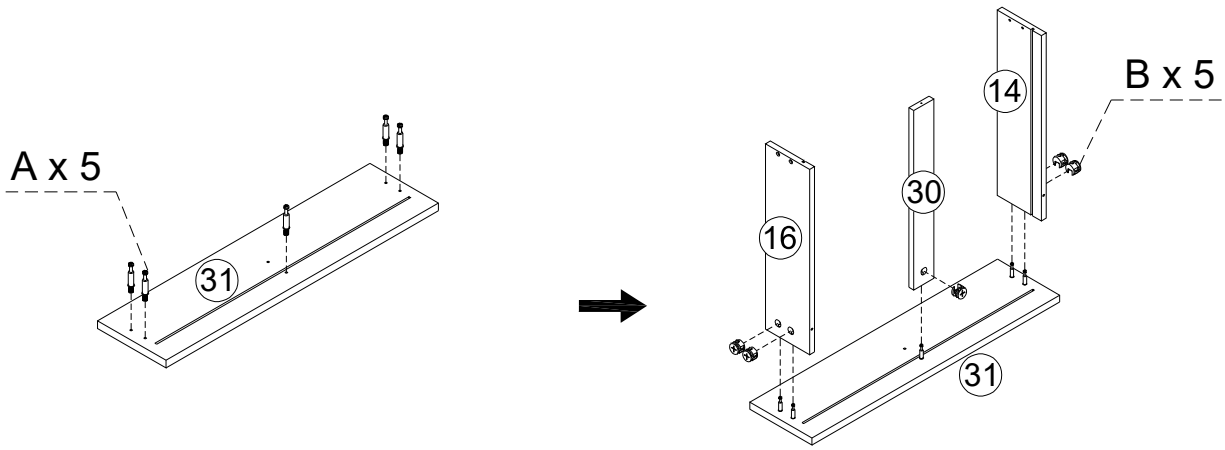


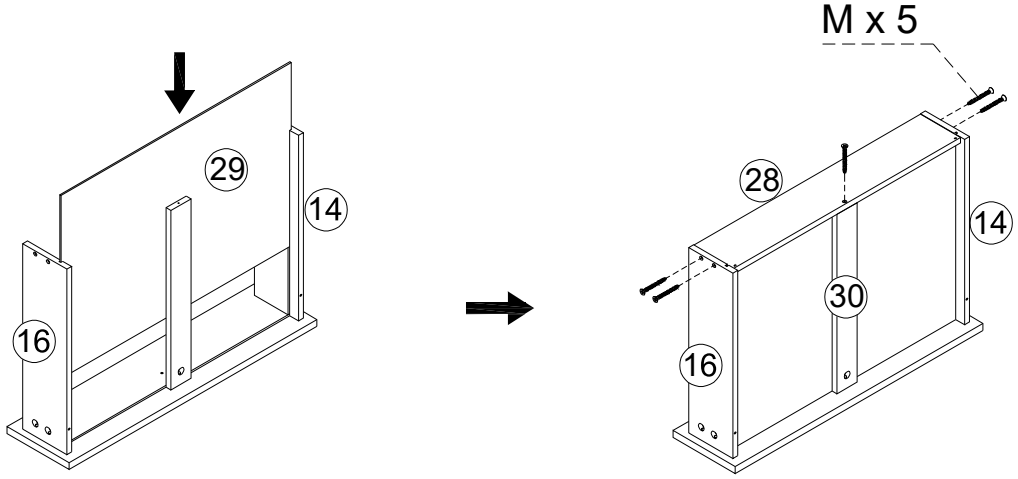


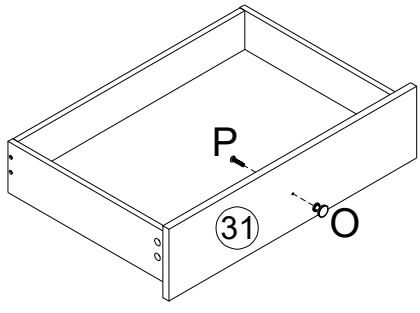
x2

Φ6x35mm	Φ15x10mm	M4x35mm		M4x20mm
A x 16	B x 16	M x 24	O x 2	P x 2

Step 20

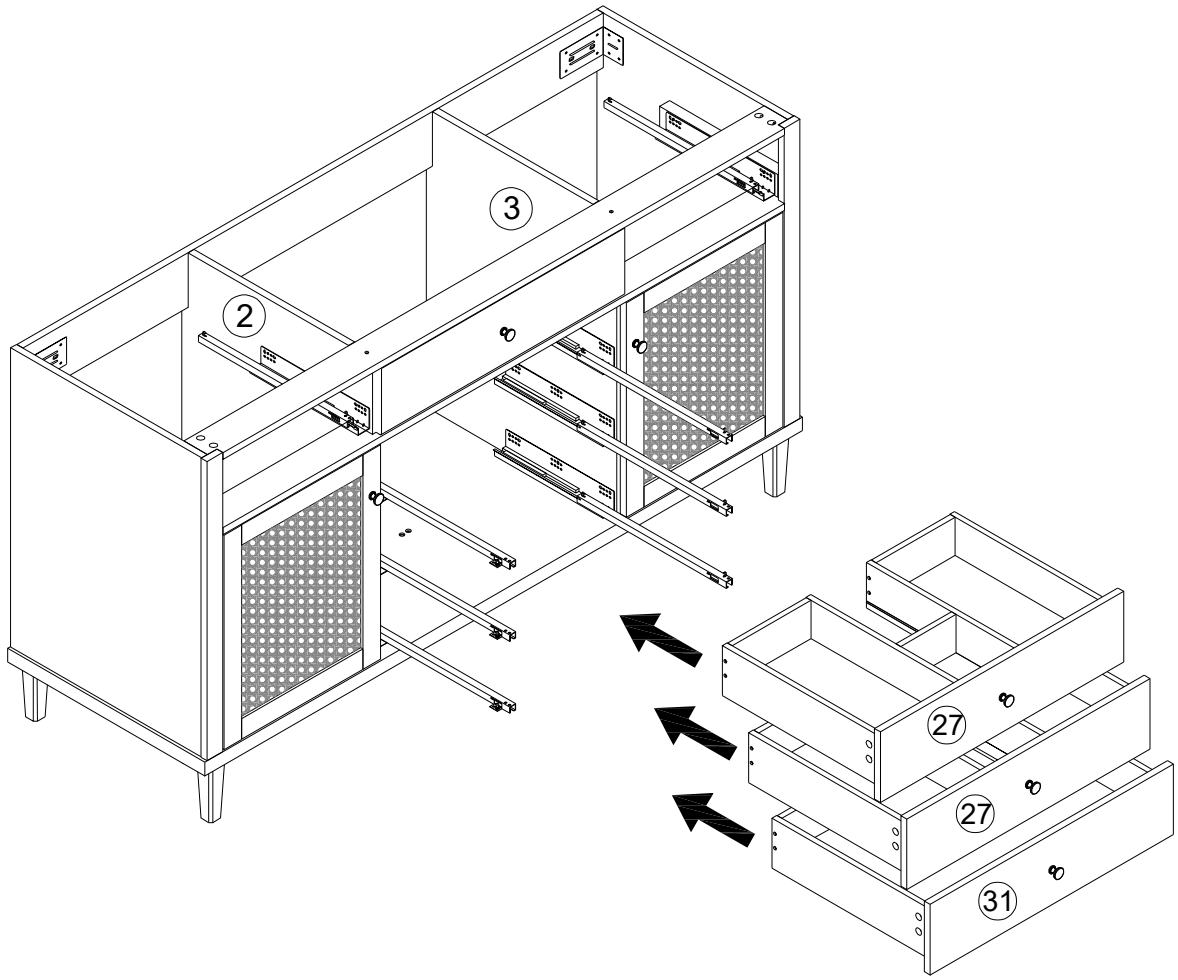






Φ6x35mm	Φ15x10mm	M4x35mm		M4x20mm
A x 5	B x 5	M x 5	O x 1	P x 1

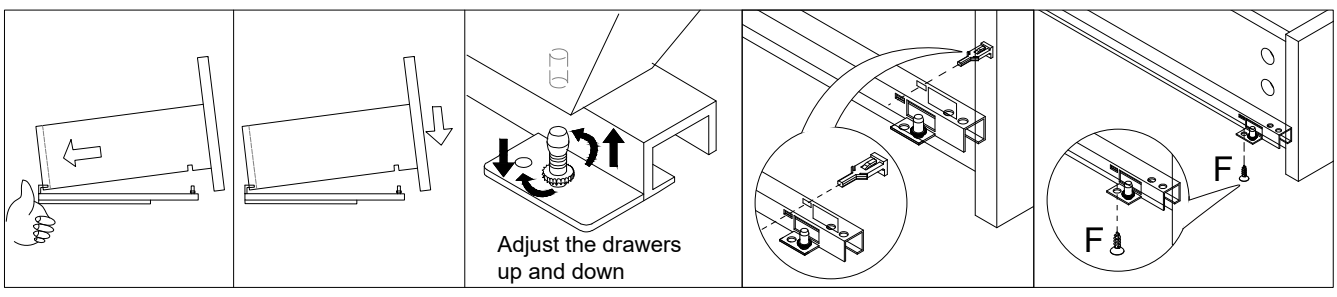
Step 21



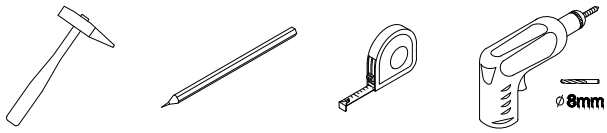


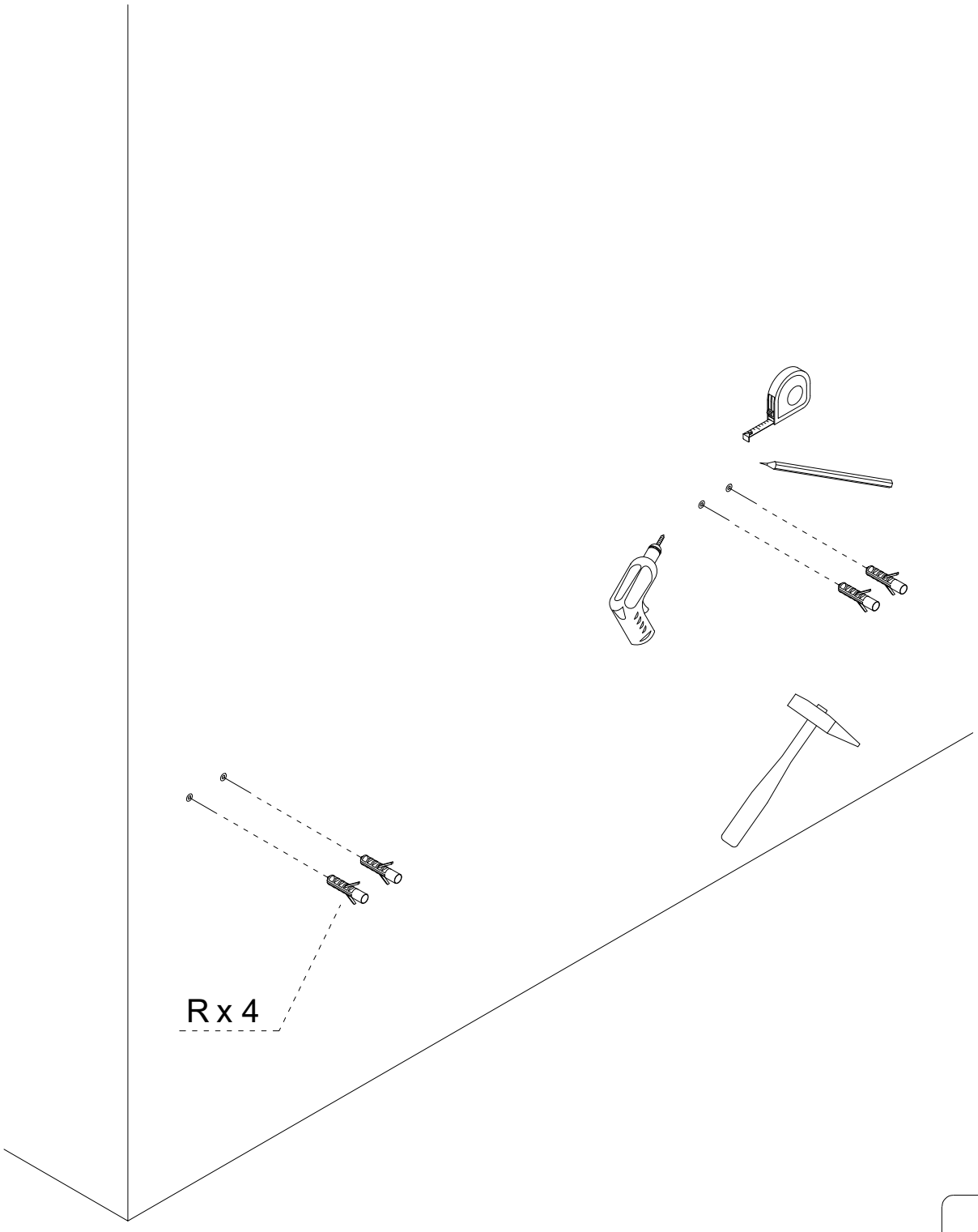
M3.5x14mm

F x 6



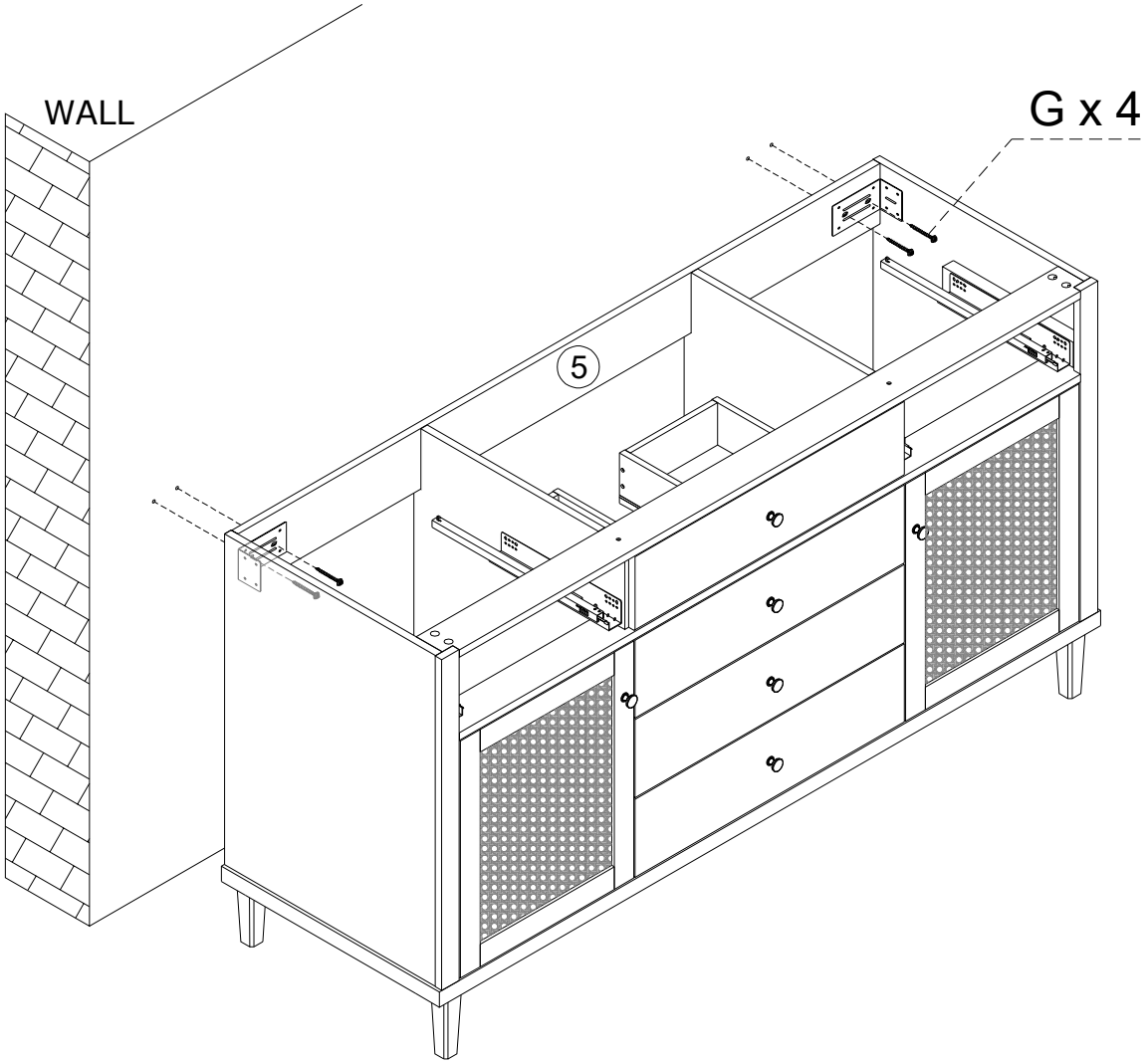
Step 22







Step 23

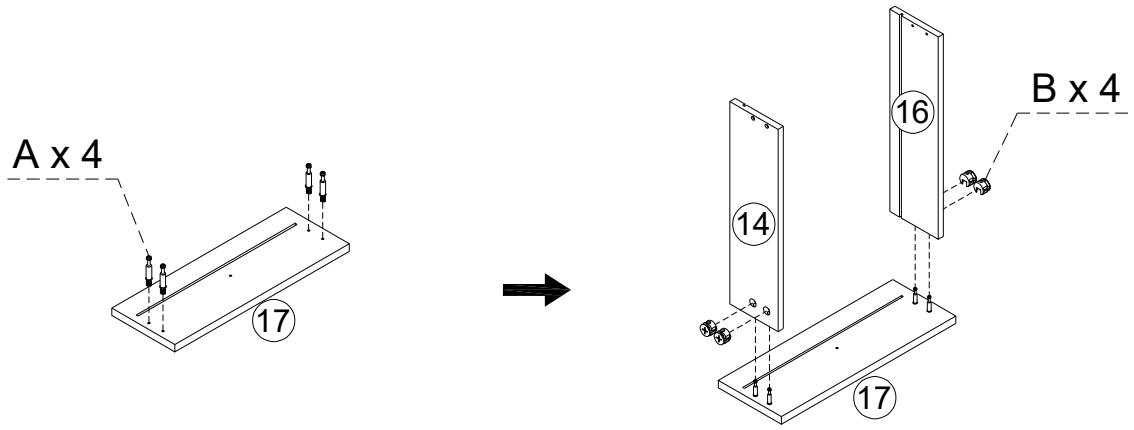


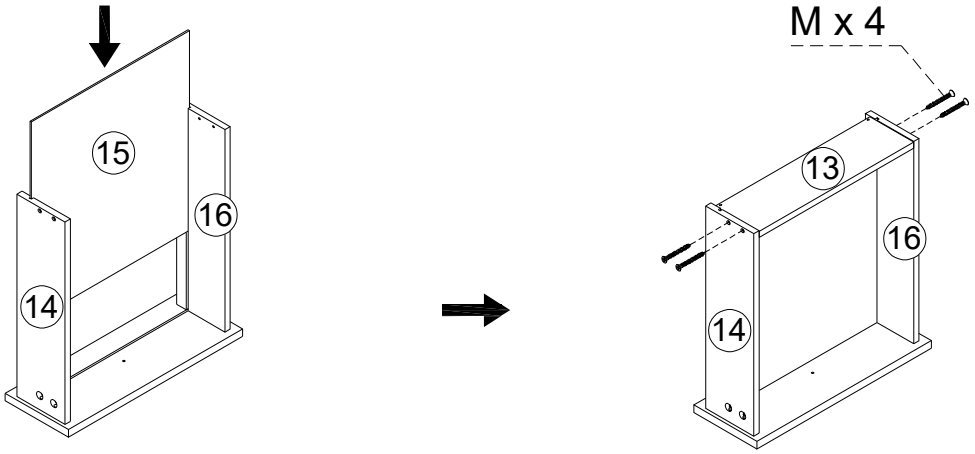


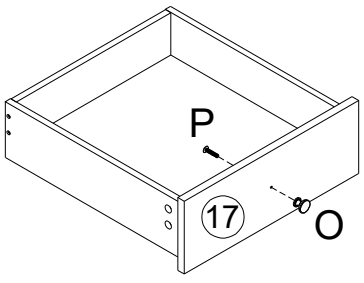
M6x60mm

G x 4

Step 24

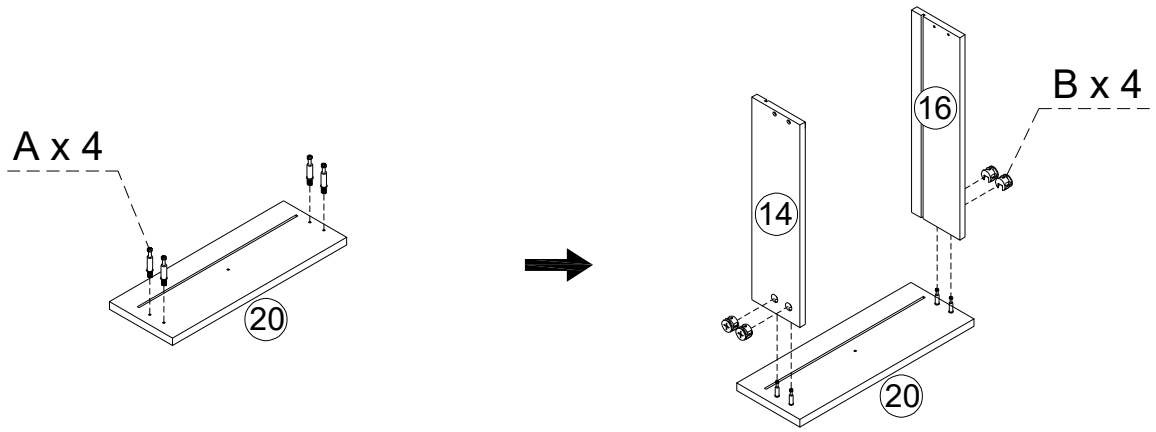


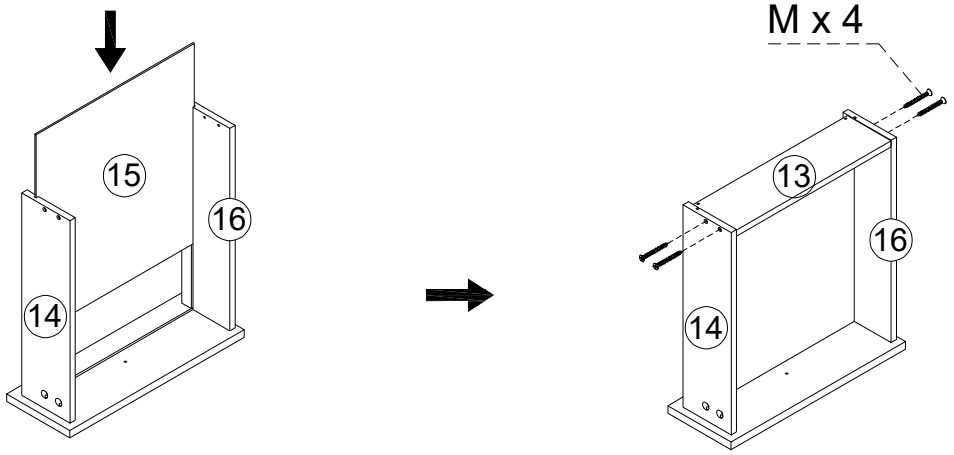


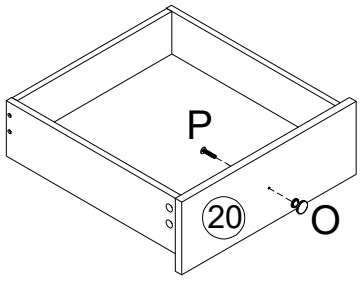


Φ6x35mm	Φ15x10mm	M4x35mm		M4x20mm
A x 4	B x 4	M x 4	O x 1	P x 1

Step 25

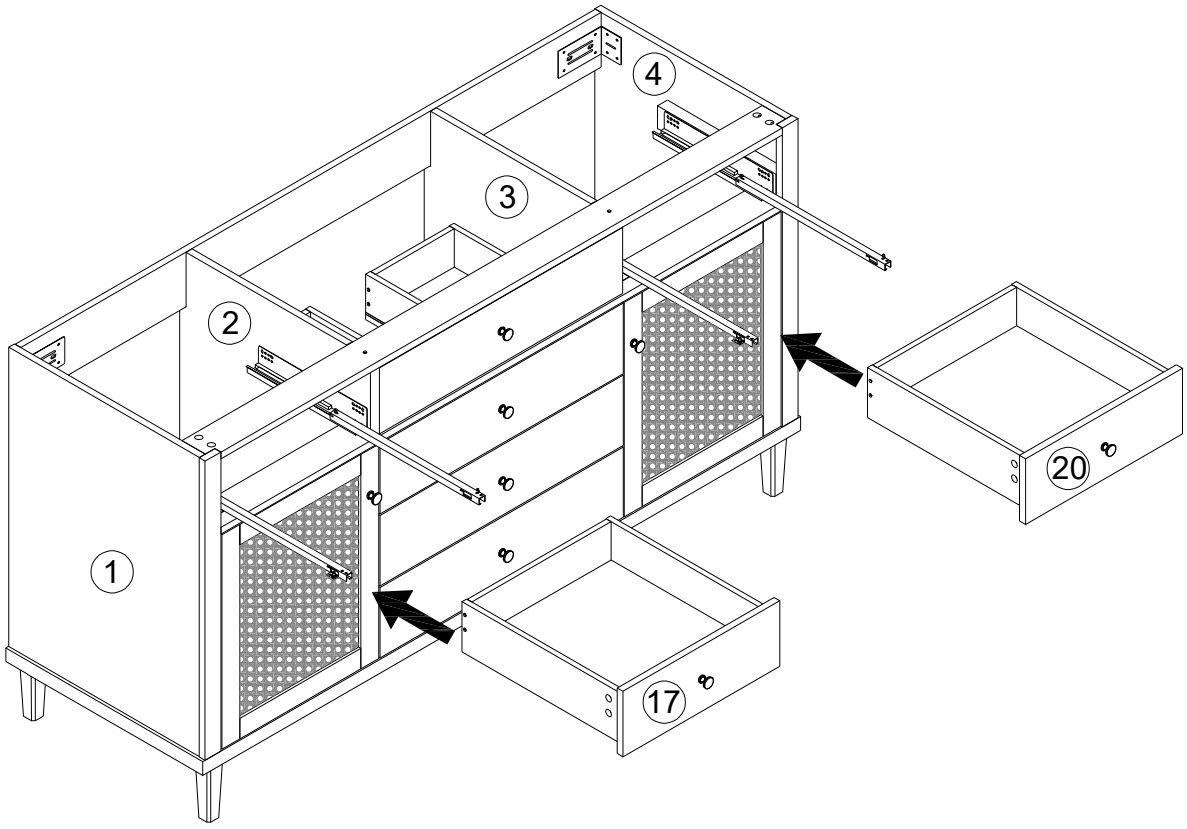


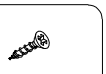




Φ6x35mm	Φ15x10mm	M4x35mm		M4x20mm
A x 4	B x 4	M x 4	O x 1	P x 1

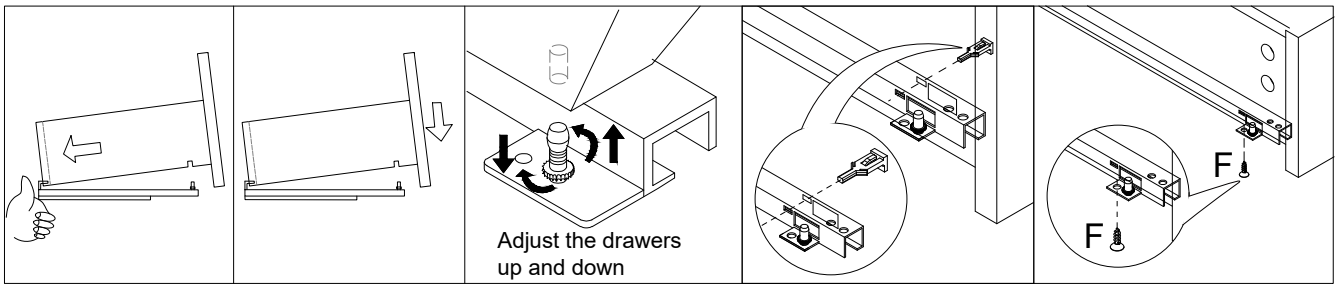
Step 26



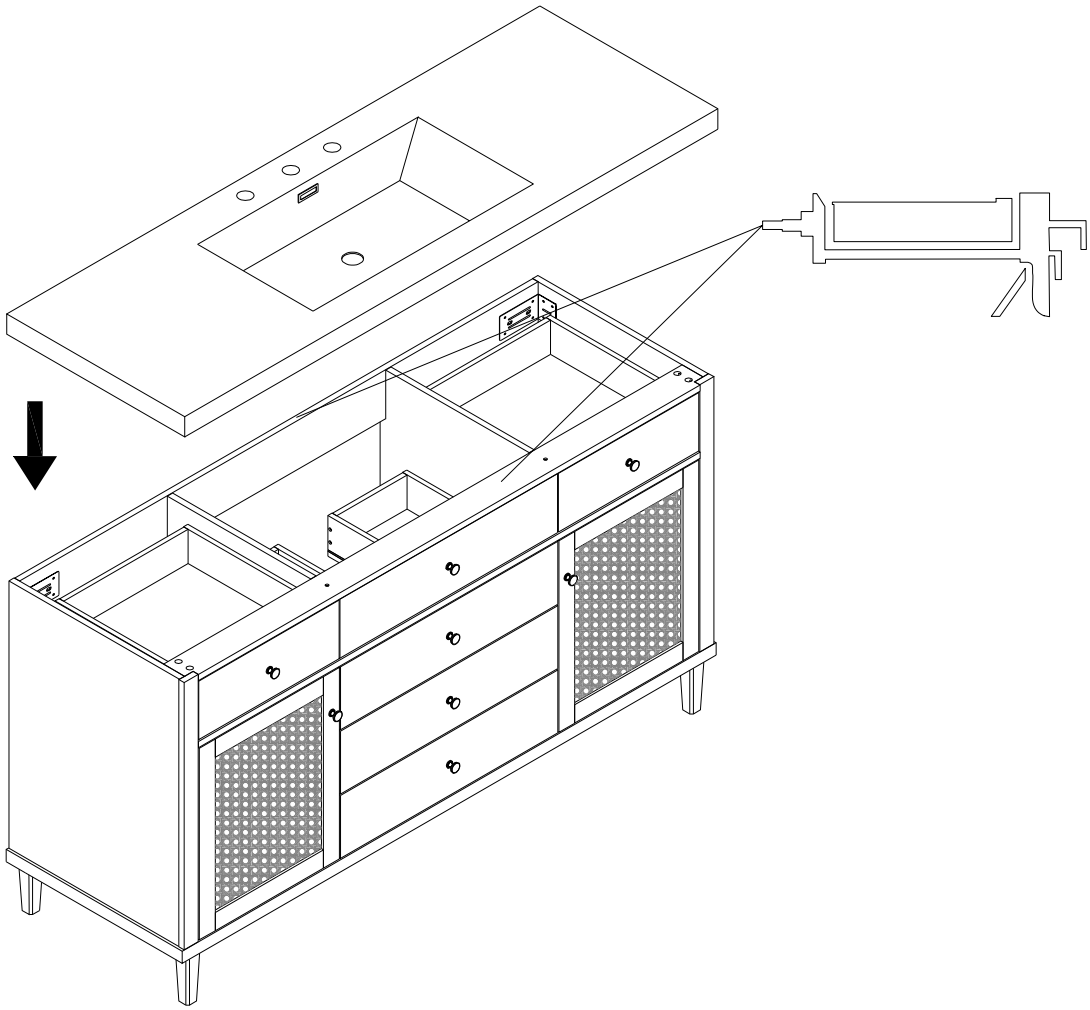


M3.5x14mm

F x 4



Step 27



Step 28

