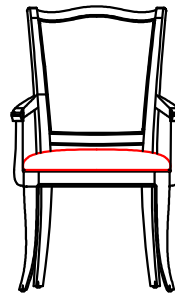


ASSEMBLY INSTRUCTIONS

483-637



TOOLS REQUIRED:

Allen Wrench (supplied, part #E)

Wrench (supplied, part # F)

BEFORE YOU START:

1. Check the parts against the parts list to make sure all items are present.
2. Assemble your furniture on a soft, flat surface to avoid scratching the finish.
3. **CAUTION:** Do not over tighten screws, nuts or bolts during assembly.
4. Your furniture may require occasional tightening.

INSTRUCTIONS:

1. Put the chair back on the smooth and clean soft surface.

2. Attach seat ① to chair back ② using Bolt (I), Lock washer (B), Flat washer (C) and tighten with Allen Wrench (E). As shown in Figure 1.

3. Attach arms ③ to chair back ② using Bolt (H), Lock washer (B), Flat washer (J) and tighten with Allen Wrench (E). As shown in Figure 2.

4. Attach arms ③ to seat ① using Bolt (G), Lock washer (B), Flat washer (J) and tighten with Allen Wrench (E). As shown in Figure 2.

5. Attach front legs ④ to seat ① using Nut (D), Lock washer (B), Flat washer (C), bolt (A) and tighten with Wrench (F). As shown in Figure 3.

Figure 1

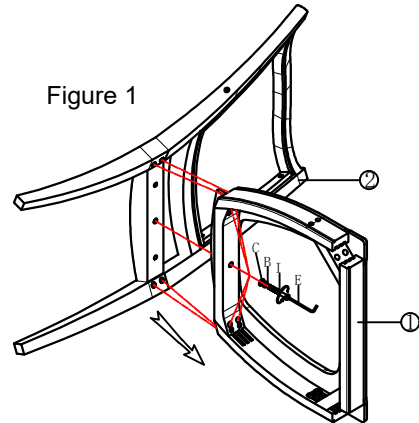


Figure 2

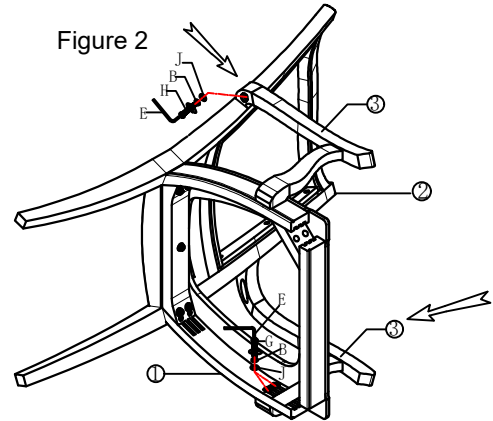
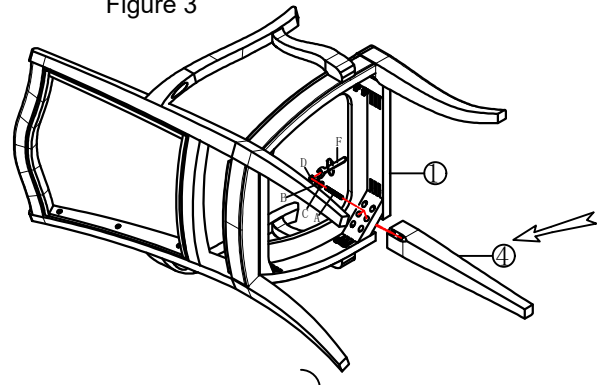


Figure 3



NO	DRAWING	DESCRIPTION	SIZE	Q'ty
A		Bolt	Ø5/16"x2x1/2"	4pcs
B		Lock washer	Ø5/16"	15pcs
C		Flat washer	Ø5/16"x3/4"	9pcs
D		Nut	Ø5/16"x1/2"	4pcs
E		Allen Wrench	100°50°4mm	1pc
F		Wrench	Ø5/16"	1pc
G		Bolt	Ø5/16"x1"	4pcs
H		Bolt	Ø5/16"x2"	2pcs
I		Bolt	Ø5/16"x2X1/4"	5pcs
J		Flat washer	Ø5/16"x5/8"	6pcs