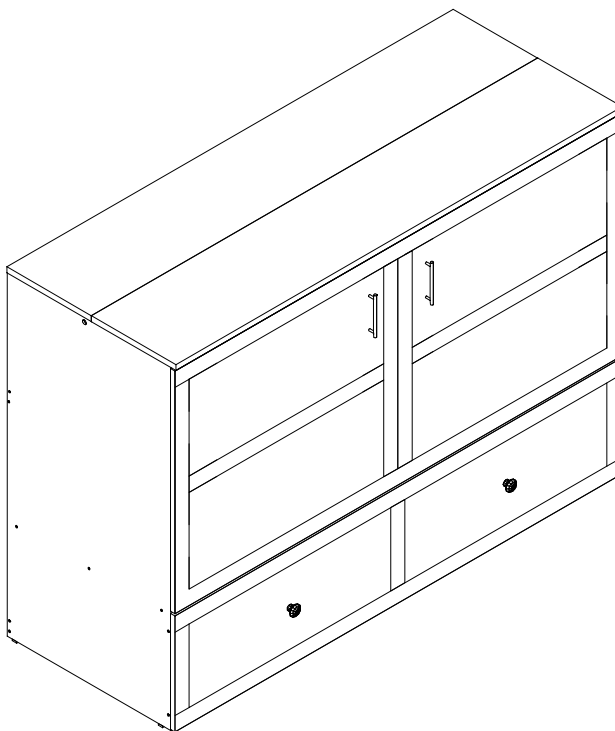


ASSEMBLY INSTRUCTION

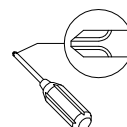
Thank you for purchasing the quality product. Be sure to check all packing material carefully for small parts which may have come loose inside the carton during shipment. Separate, identify and count all parts and metal hardware. Compare with all parts list to be sure all parts are present. If any part(s) are missing or damaged, please contact your local furniture dealer. For efficient and speedy service, please indicate the model number and code letter of part(s) needed.

*****Do not fully tighten screws until fully assembled*****

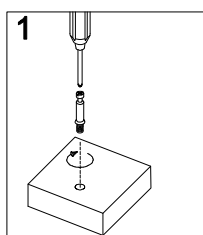


General Assembly Guidelines

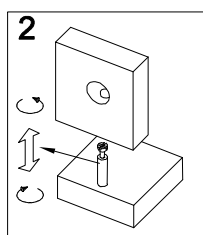
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. The three main types of hardware used to assemble this product are: wood dowels, screws and bolts.
- IV. A Phillips head screwdriver is required for the assembly of this product.



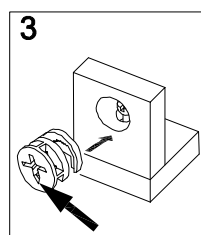
V. Cam bolt and Cam lock Assembly instruction.



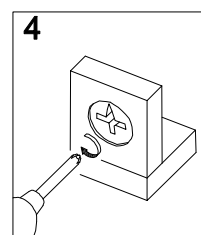
**Cam bolt
vertical installation**



**Cam bolt is
adjustable**

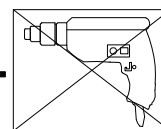


**Cam lock
the arrow is towards
the Cam bolt**



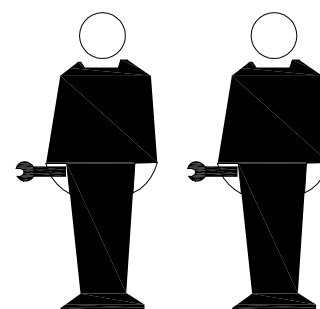
**Ensure locking
the Cam bolt**

VI. Power tools should not be used to assemble this product.

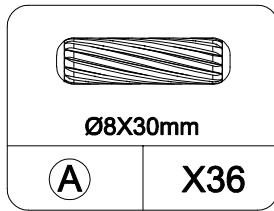


VII. Two people are recommended for ease in the assembly of this product.

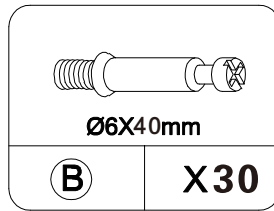
VIII. Do not step on.



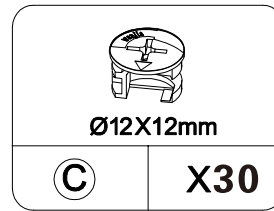
Part List



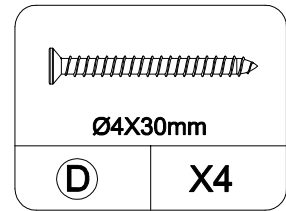
WOOD DOWEL



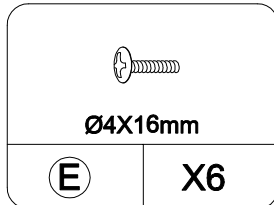
CAM BOLT



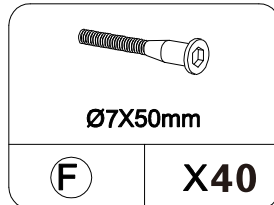
CAM LOCK



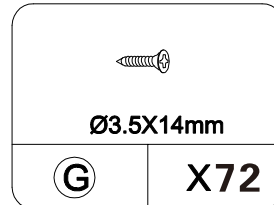
SCREW



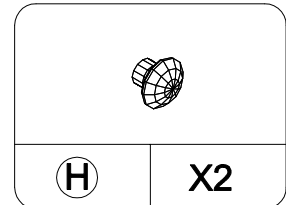
BOLT



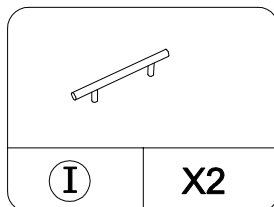
SCREW



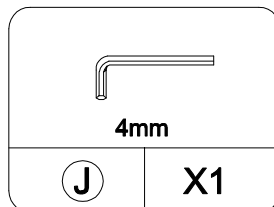
SCREW



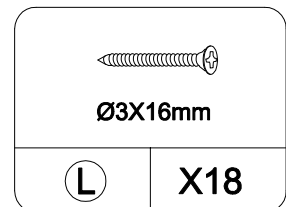
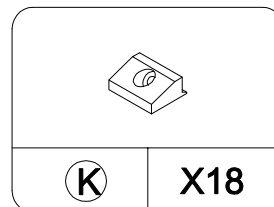
HANDLE



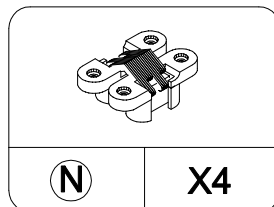
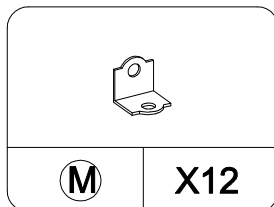
HANDLE



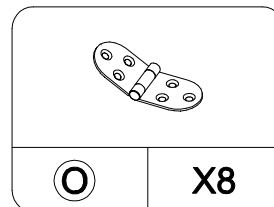
ALLEN KEY



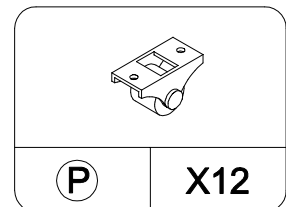
SCREW



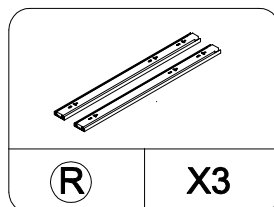
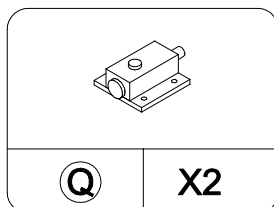
Hinge



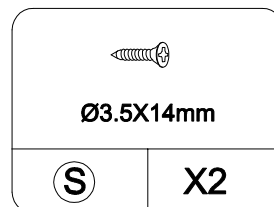
Hinge



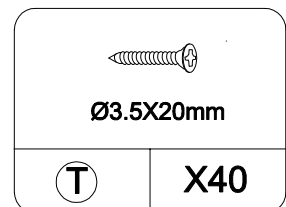
Wheel



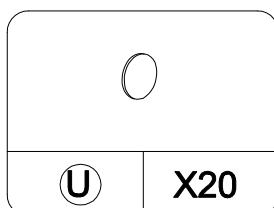
Track



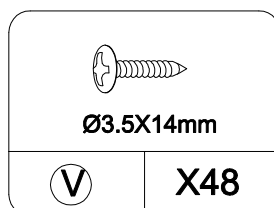
SCREW



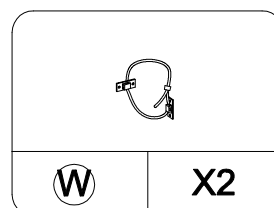
SCREW



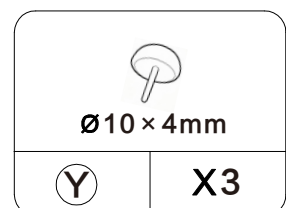
Sticker



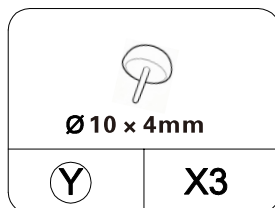
SCREW



Anti Tipping hardware

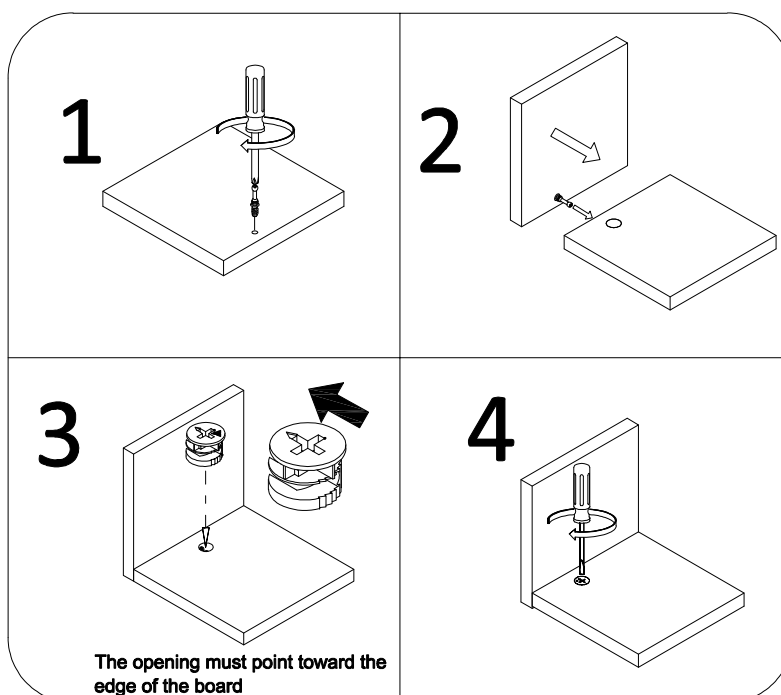


Part List



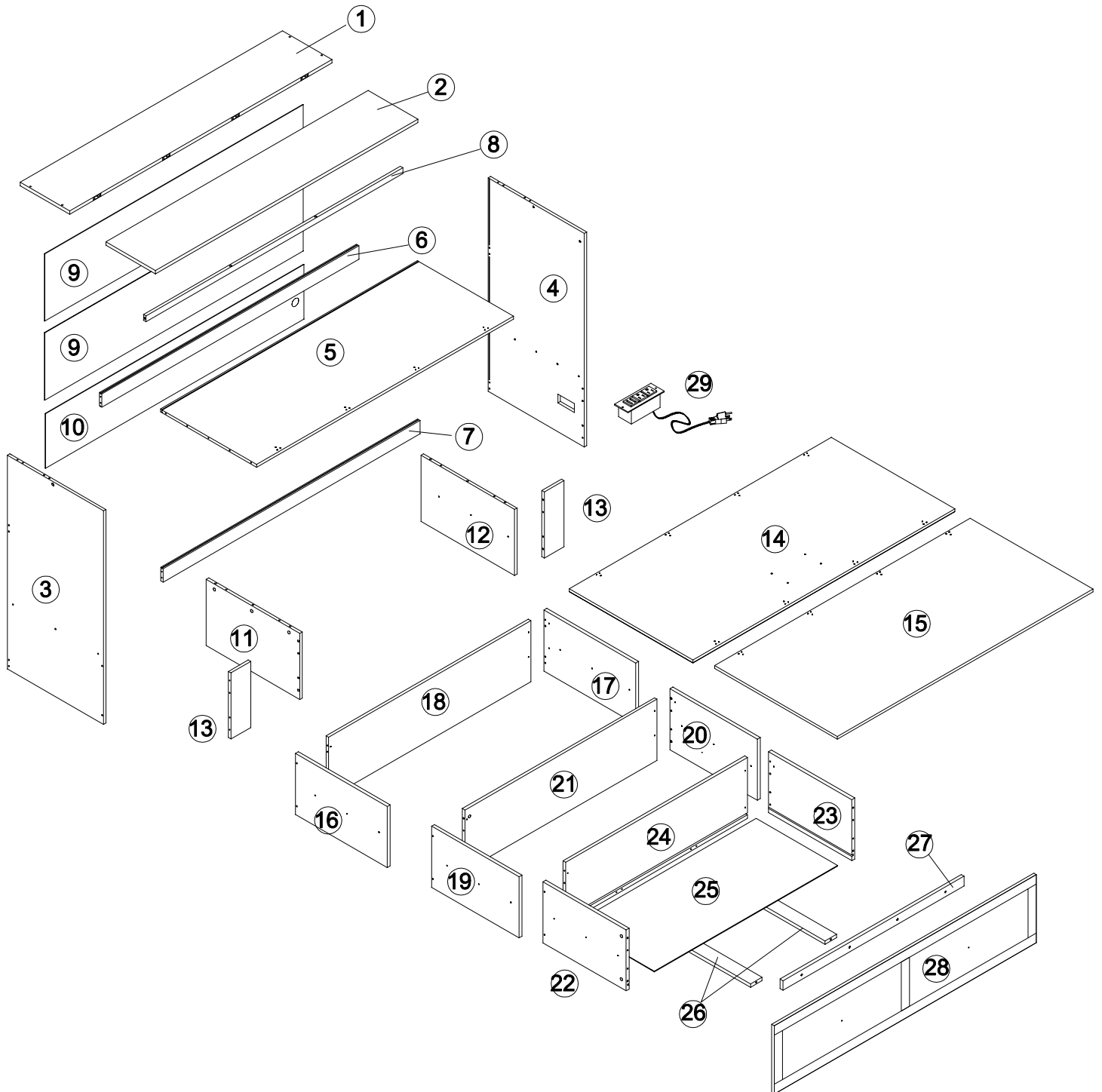
Cam Lock Fastening System

Insert the cam bolt into the hole first, then insert the cam lock and lock it.

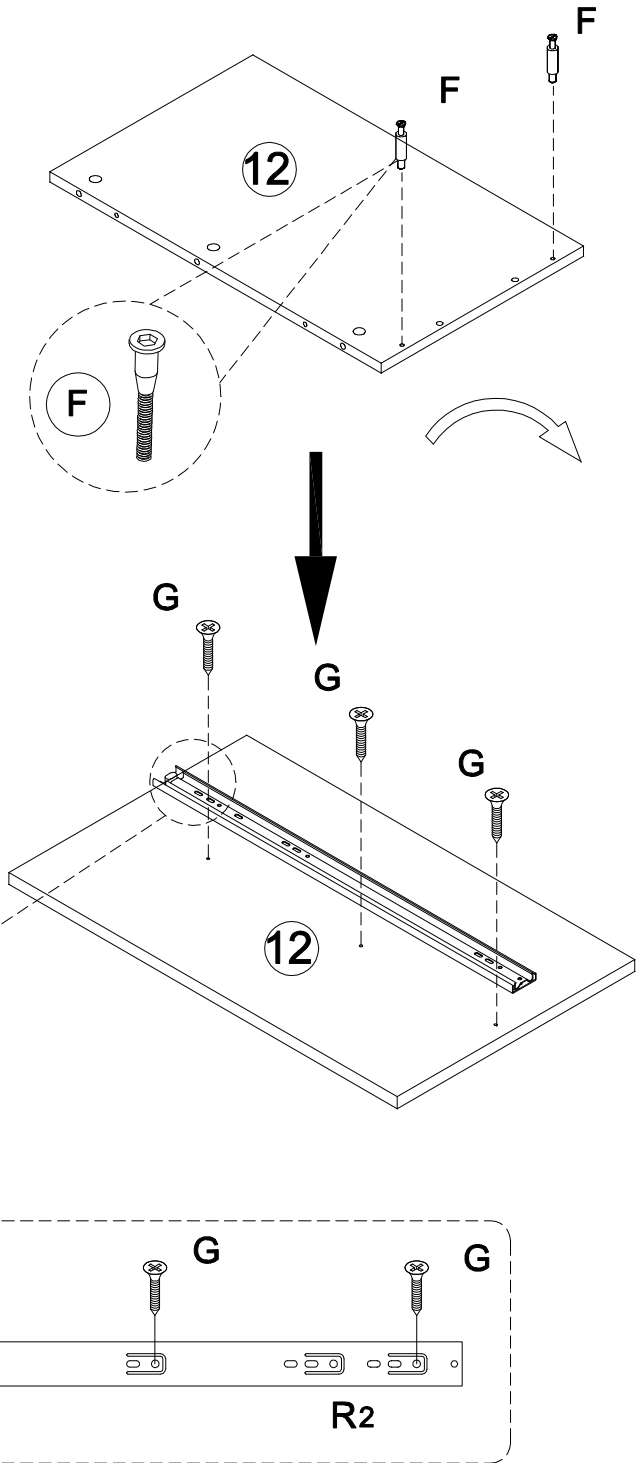
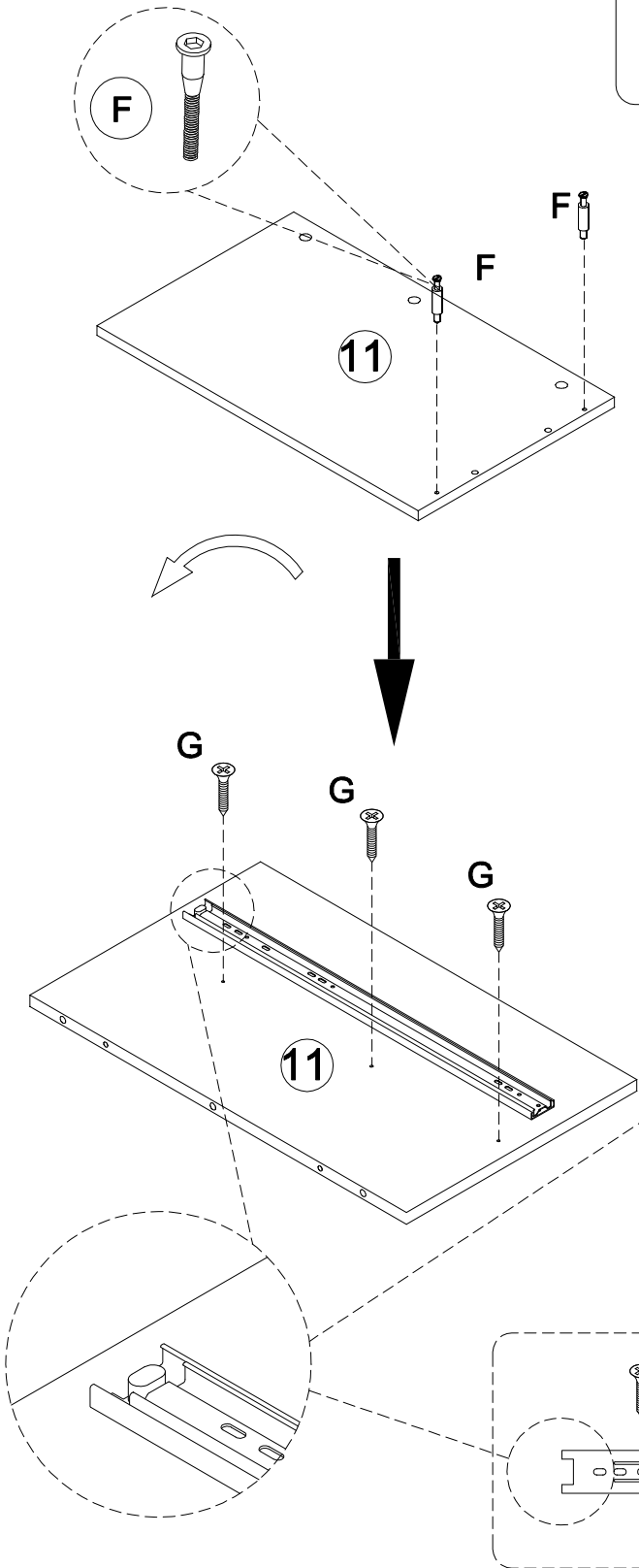
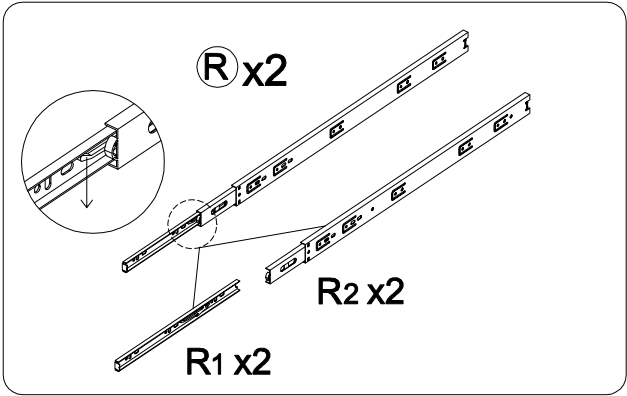
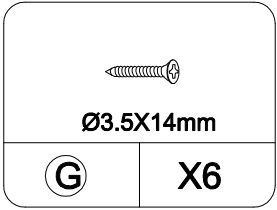
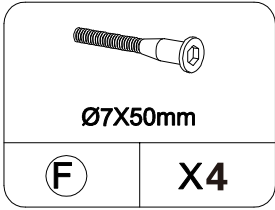


Board Identification

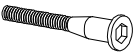
Not actual size

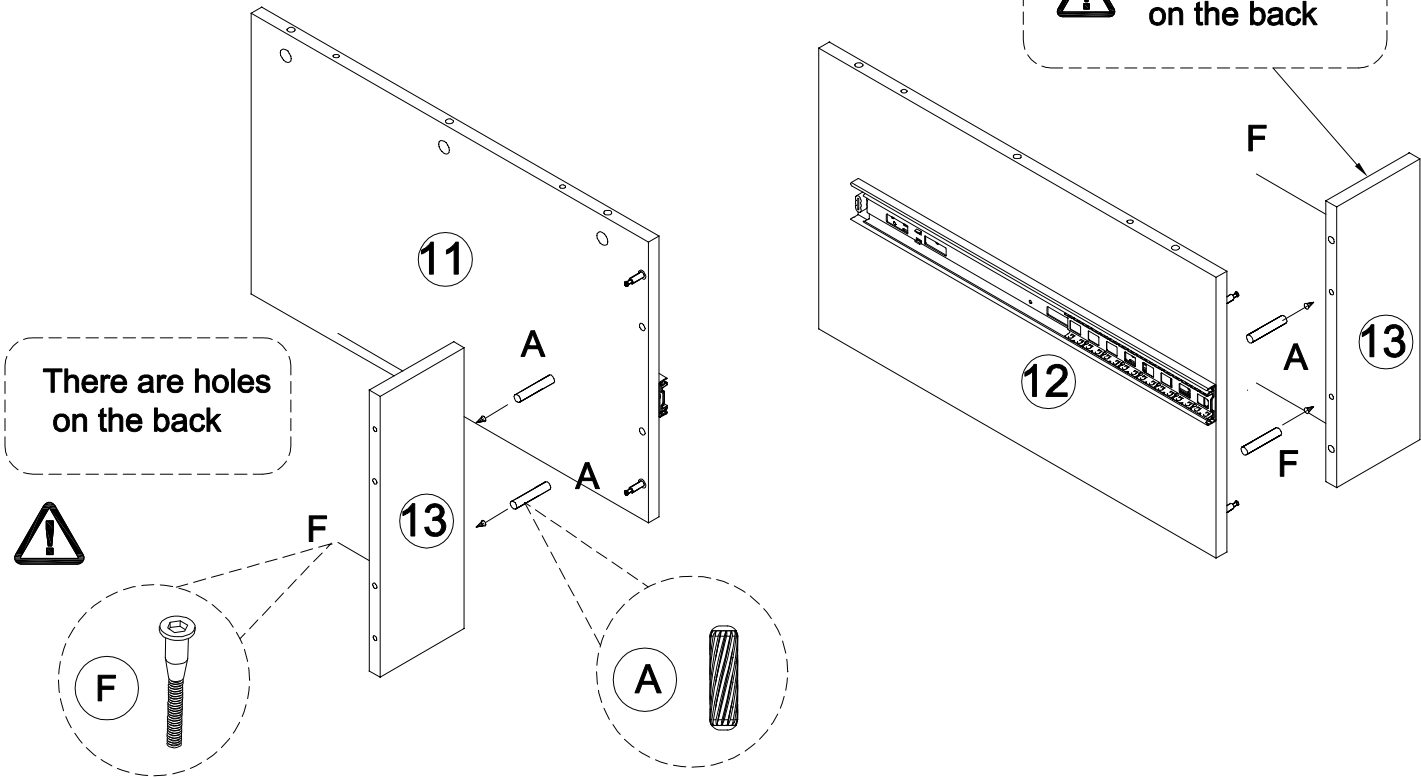


STEP1

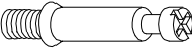


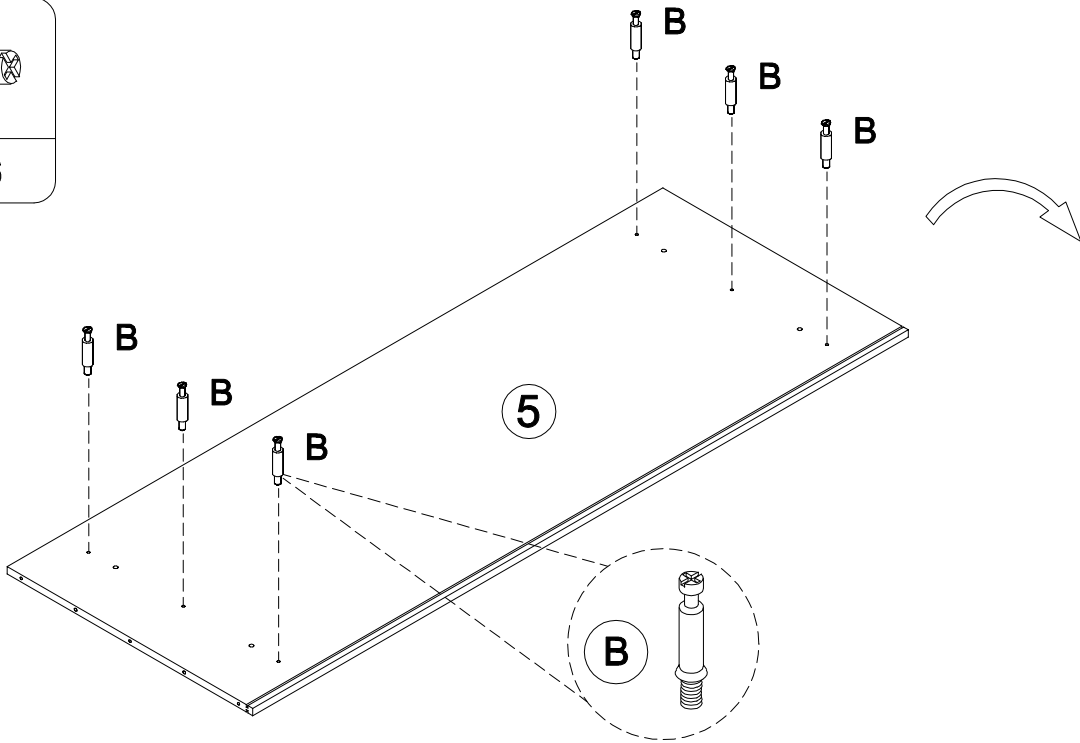
STEP2

			
Ø8X30mm		Ø7X50mm	
A	X4	F	X4



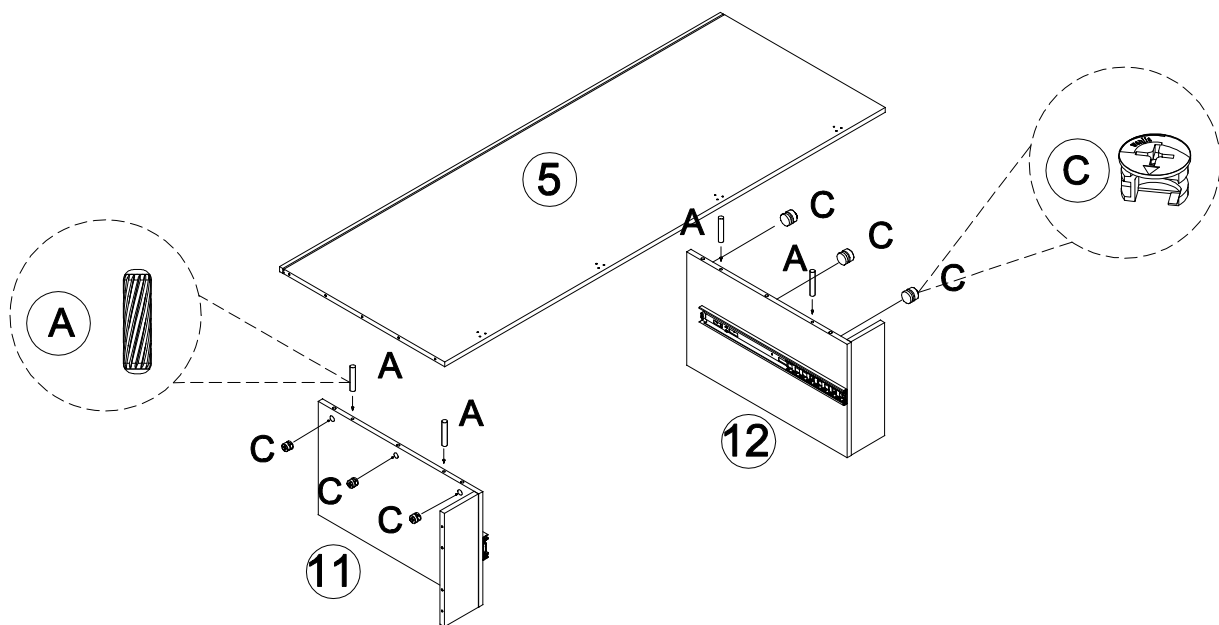
STEP3

	
Ø6X40mm	
B	X6

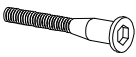


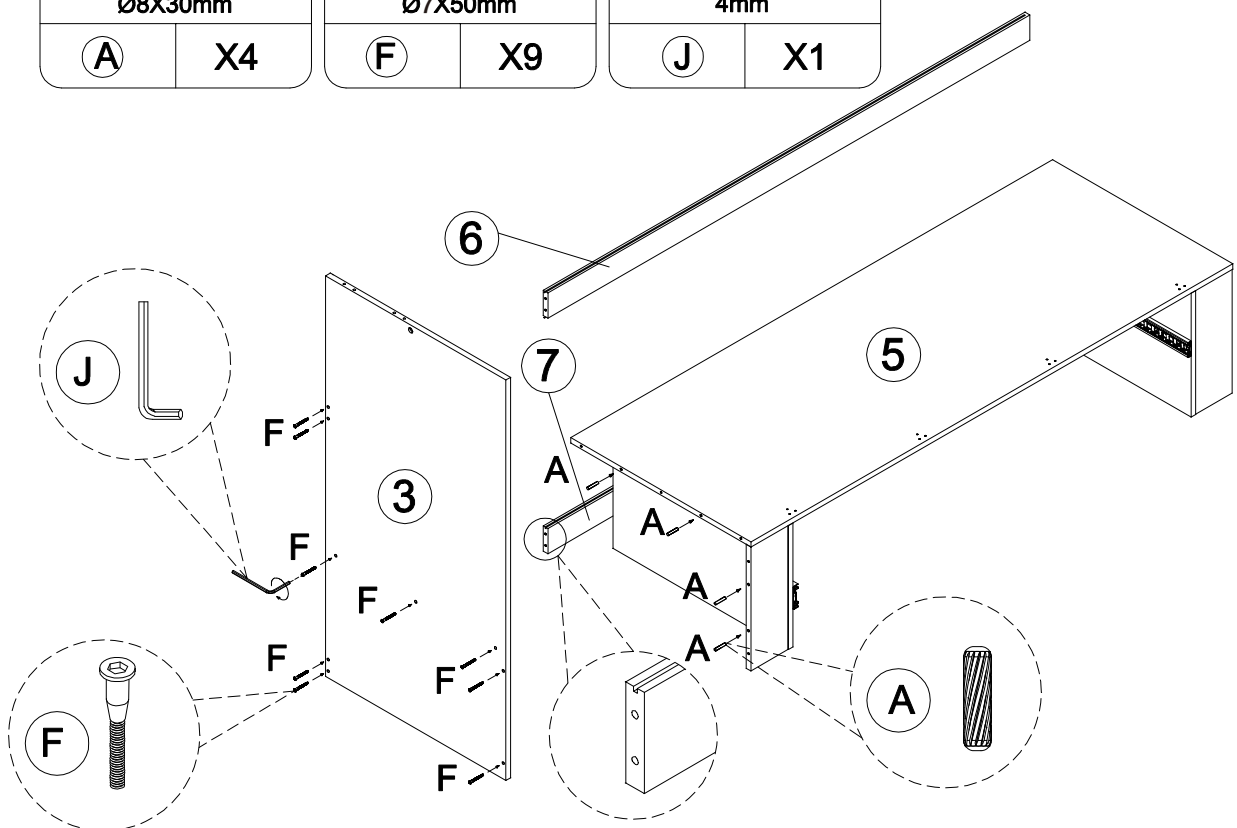
STEP4

			
Ø6X30mm		Ø12X12mm	
A	X4	C	X6

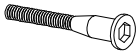


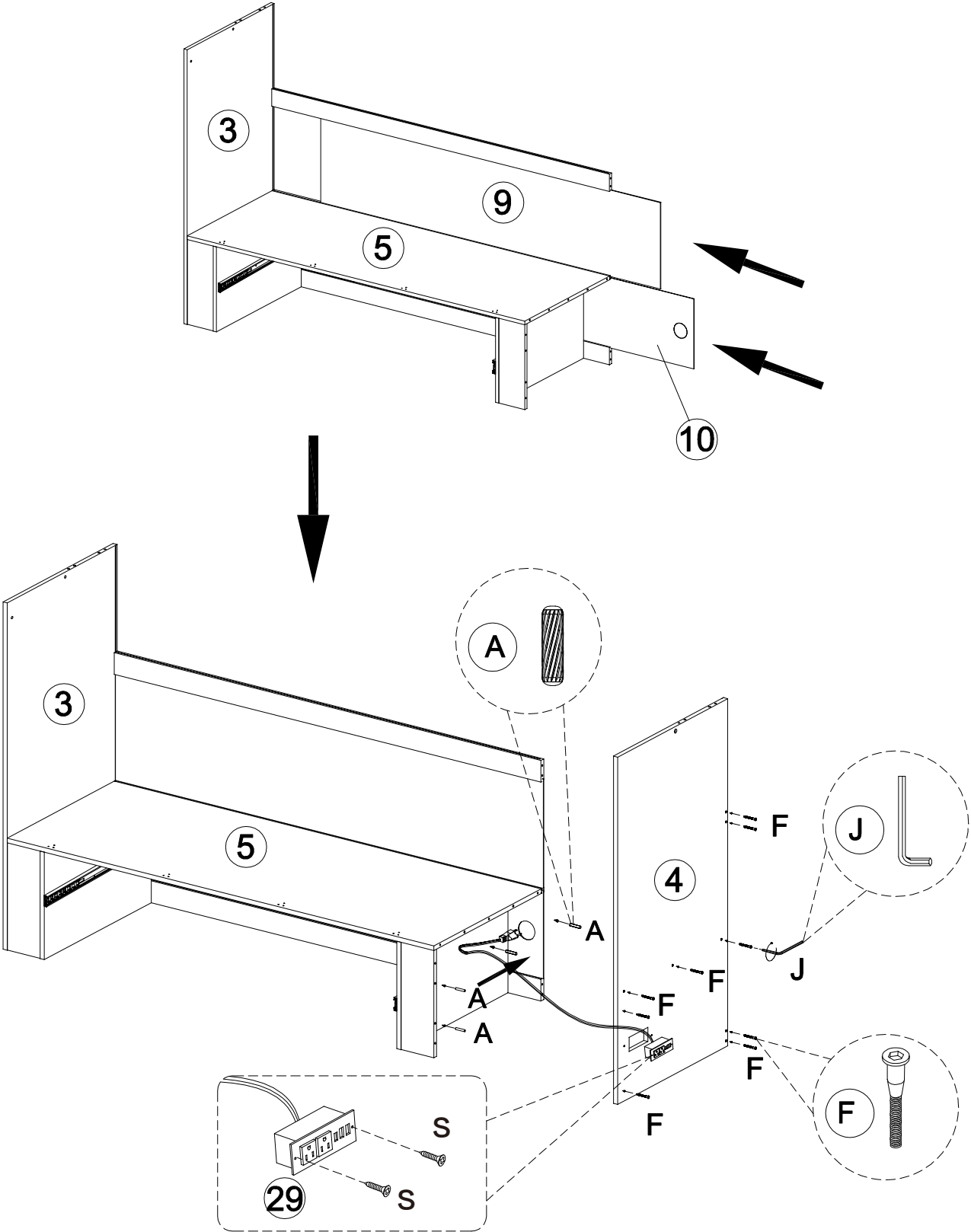
STEP5

					
Ø8X30mm		Ø7X50mm		4mm	
A	X4	F	X9	J	X1



STEP6

 Ø8X30mm		 Ø7X50mm		 Ø3.5X14mm	
(A)	X4	(F)	X9	(S)	X2



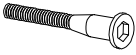
STEP7



4mm

J

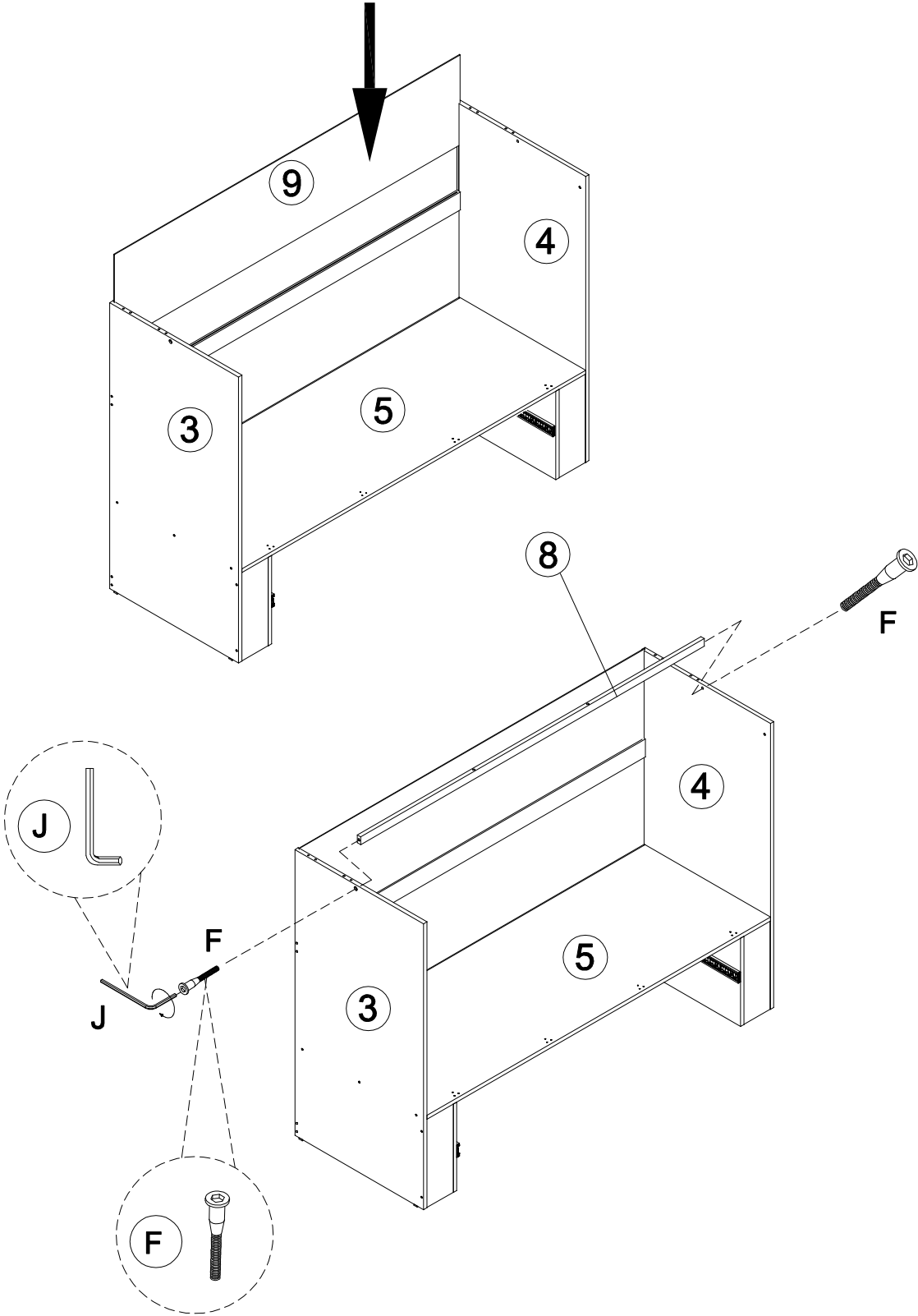
X1



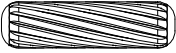
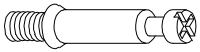
Ø7X50mm

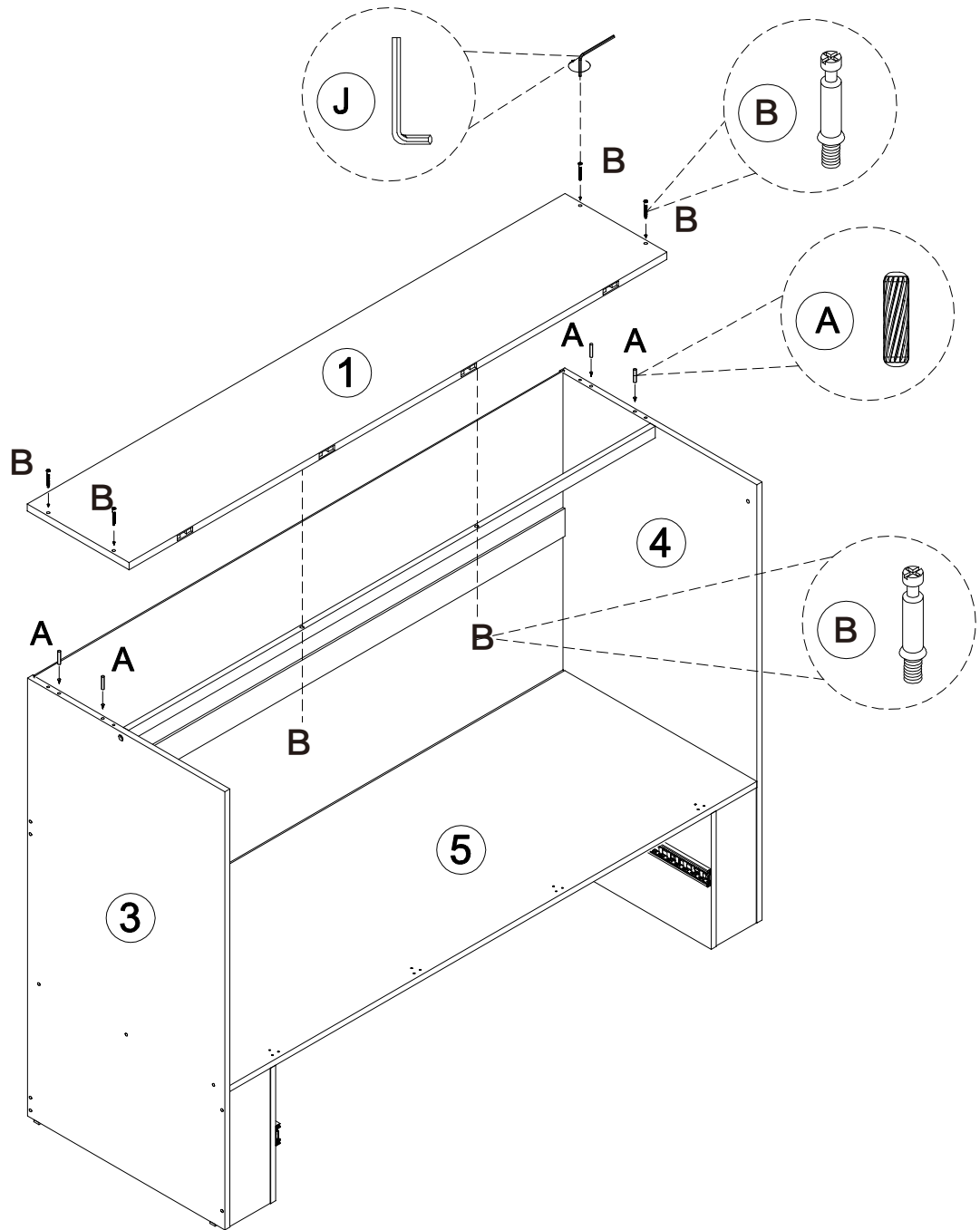
F

X2

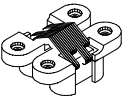


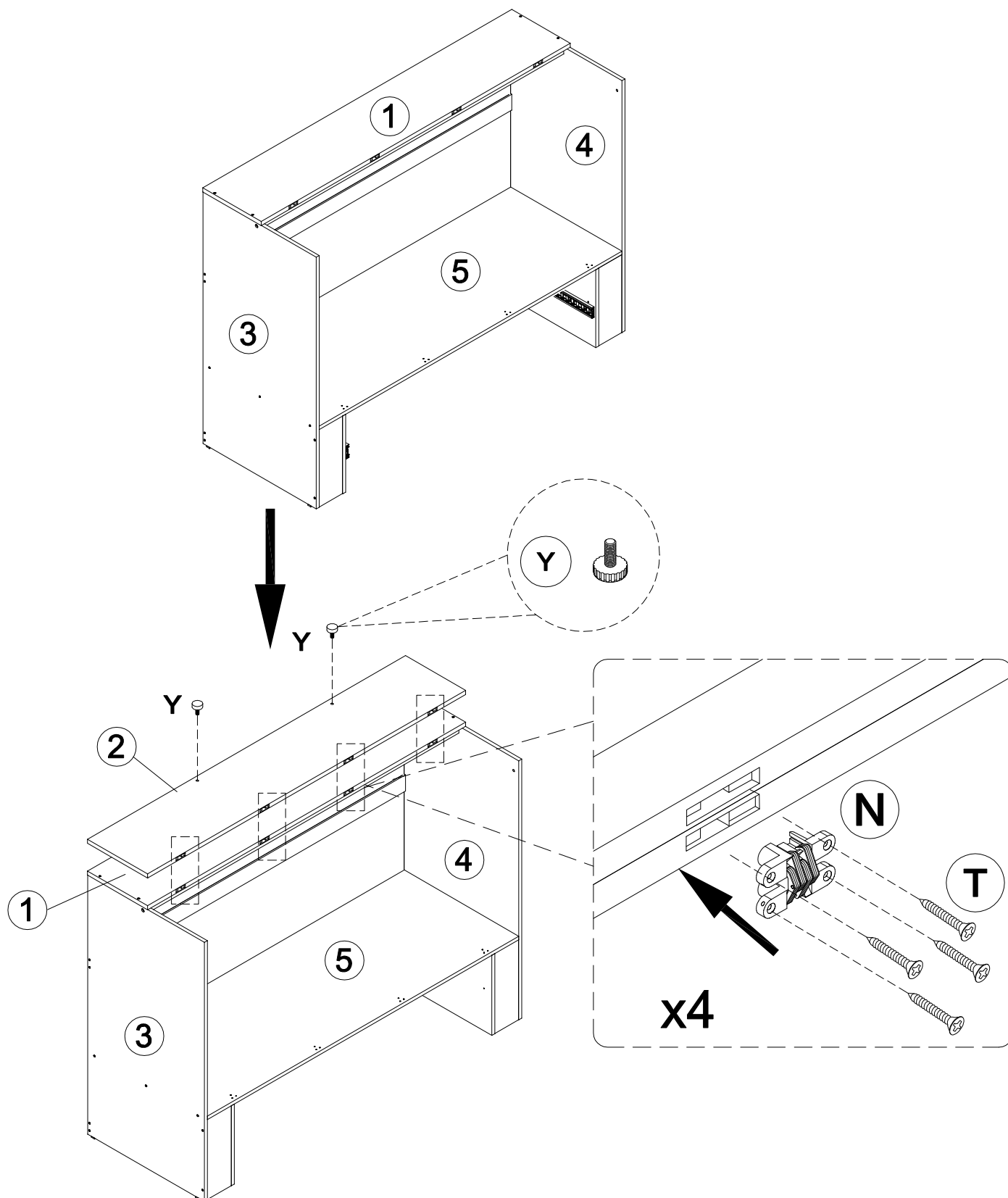
STEP8

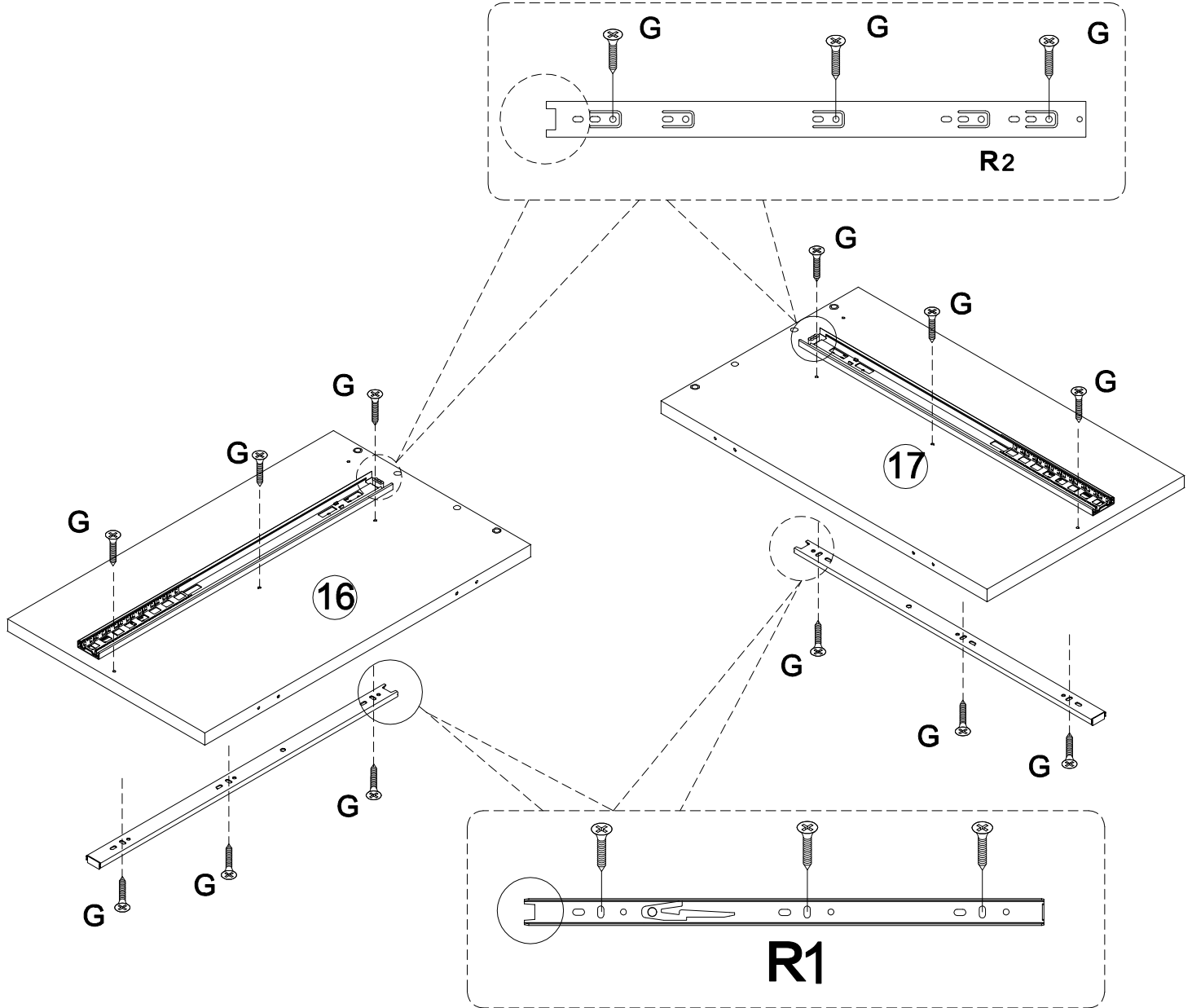
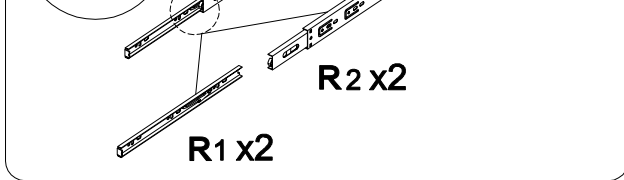
 Ø8X30mm		 Ø6X40mm		 4mm		 Ø12X12mm	
(A)	X4	(B)	X8	(J)	X1	(C)	X8



STEP9

		 Ø3.5X20mm			
(N)	X4	(T)	X16	(Y)	X3

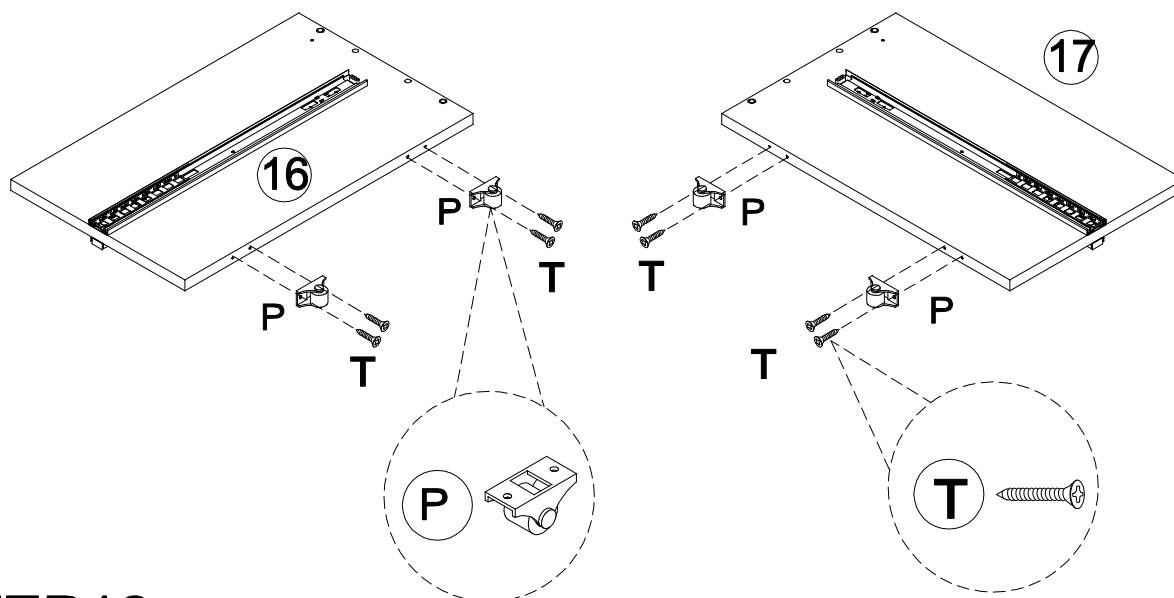




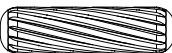
STEP11

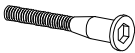
 Ø3.5X20mm	
(T)	X8

 P	
(P)	X4

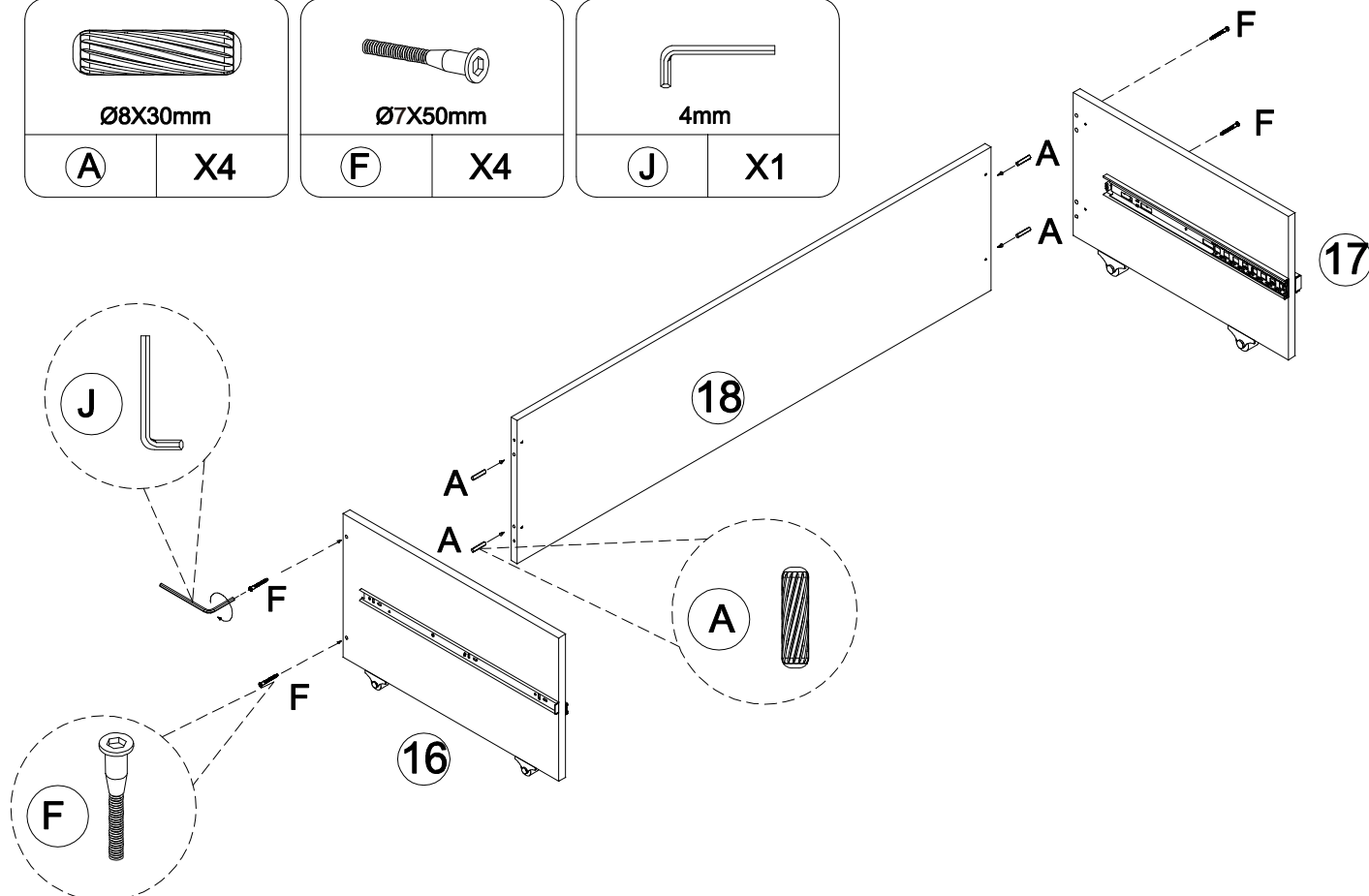


STEP12

 Ø8X30mm	
(A)	X4

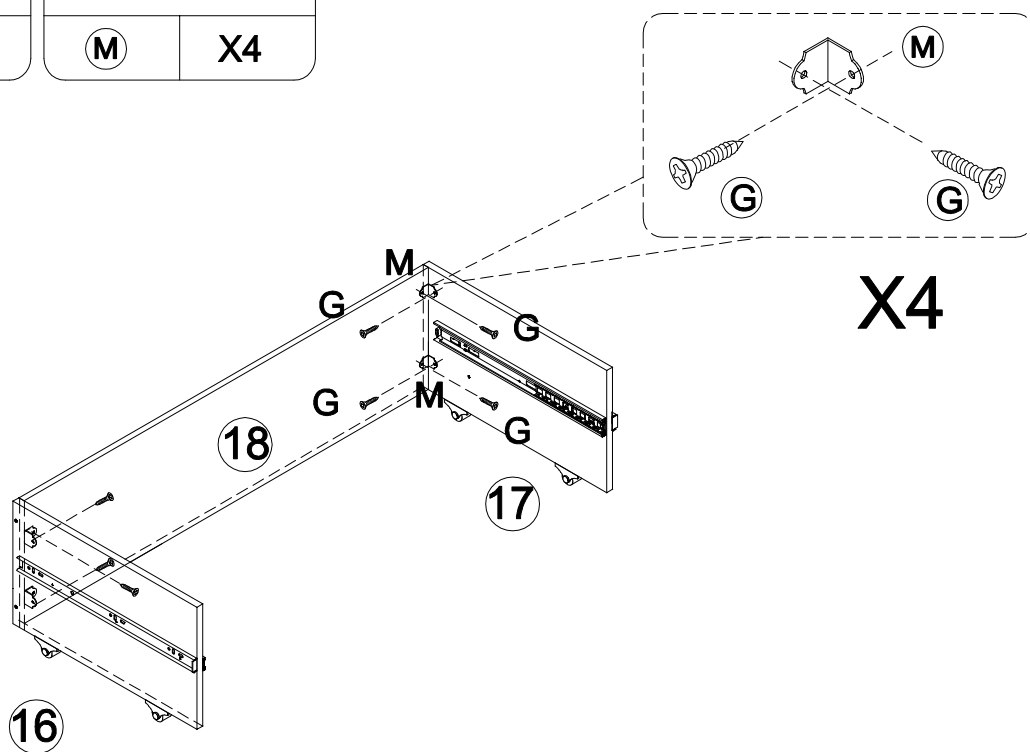
 Ø7X50mm	
(F)	X4

 4mm	
(J)	X1

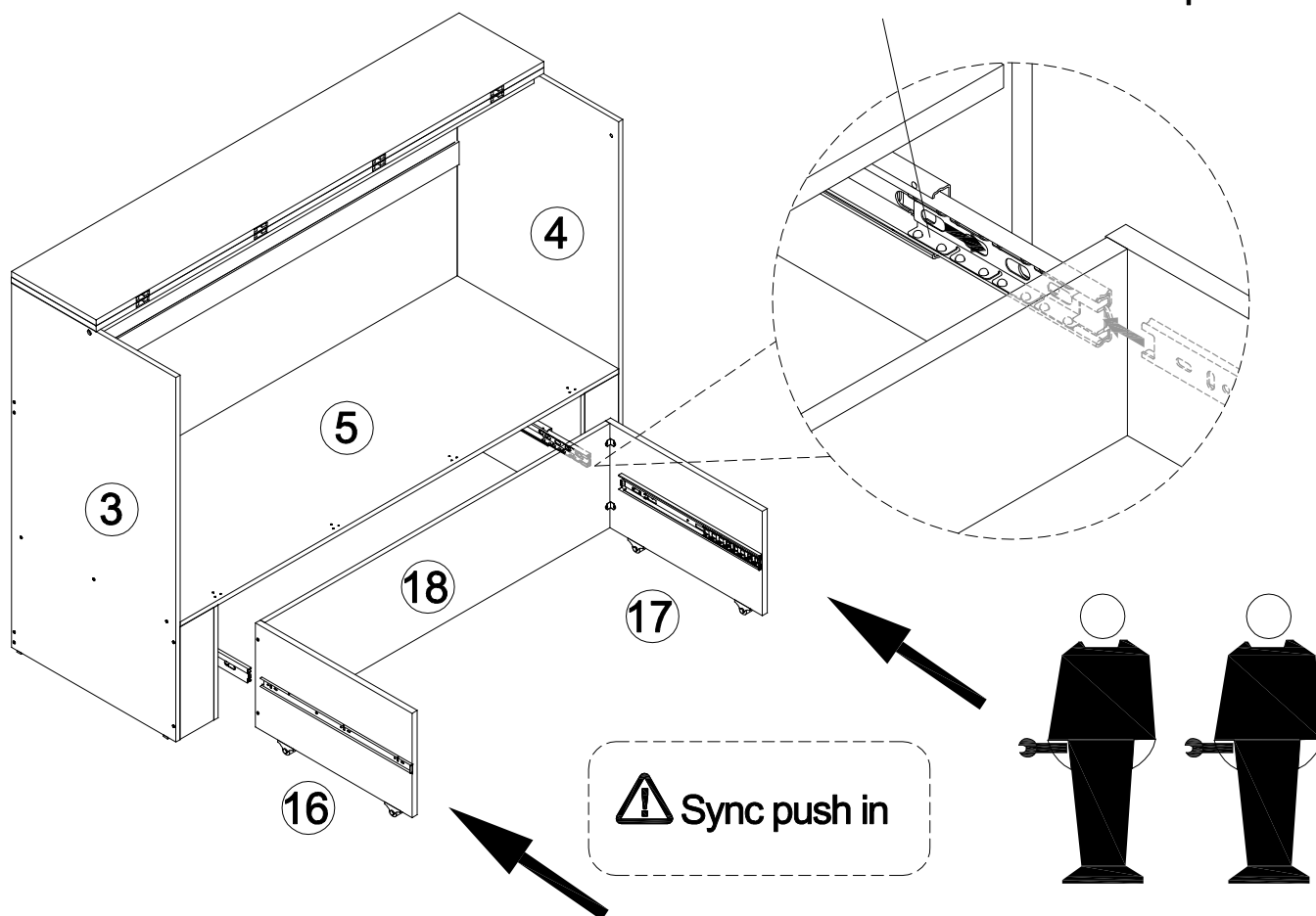


STEP13

 Ø3.5X14mm			
(G)	X8	(M)	X4



Move the ball slide to the outermost position

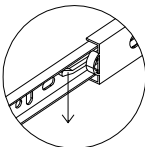


STEP14



Ø3.5X14mm

G	X12
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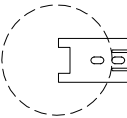


R x2

R2 x2

R1 x2

x2

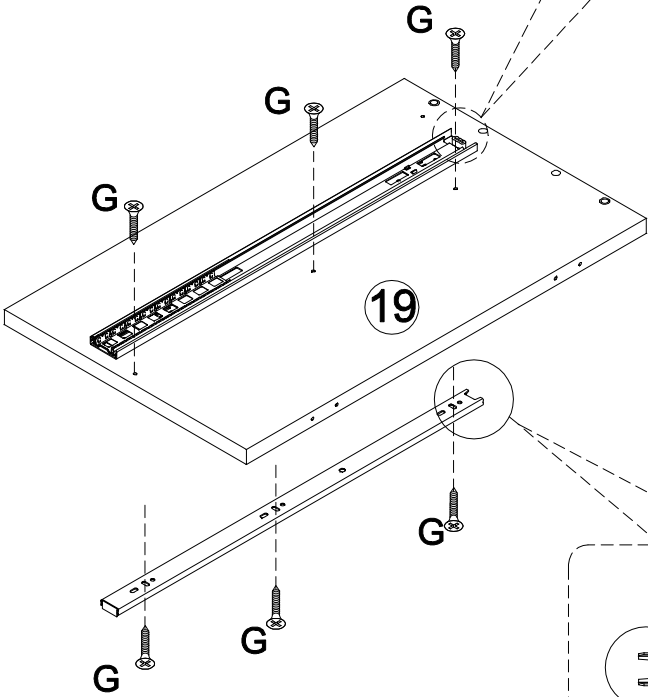


G

G

G

R2



G

G

G

G

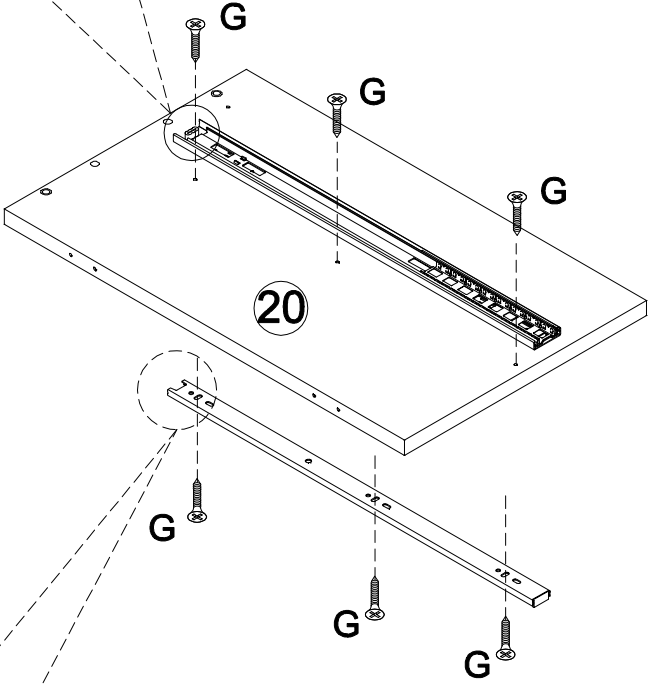
G

G

G

G

19



G

G

G

G

G

G

G

G

20



G

G

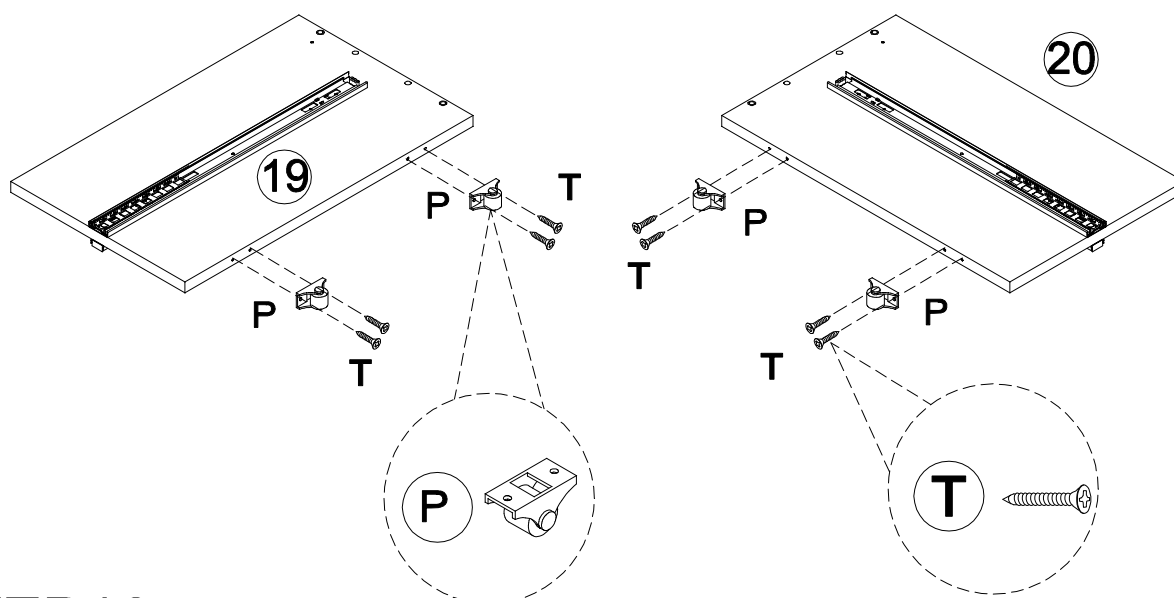
G

R1

STEP15

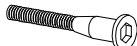
 Ø3.5X20mm	
(T)	X8

 (P)	
(P)	X4

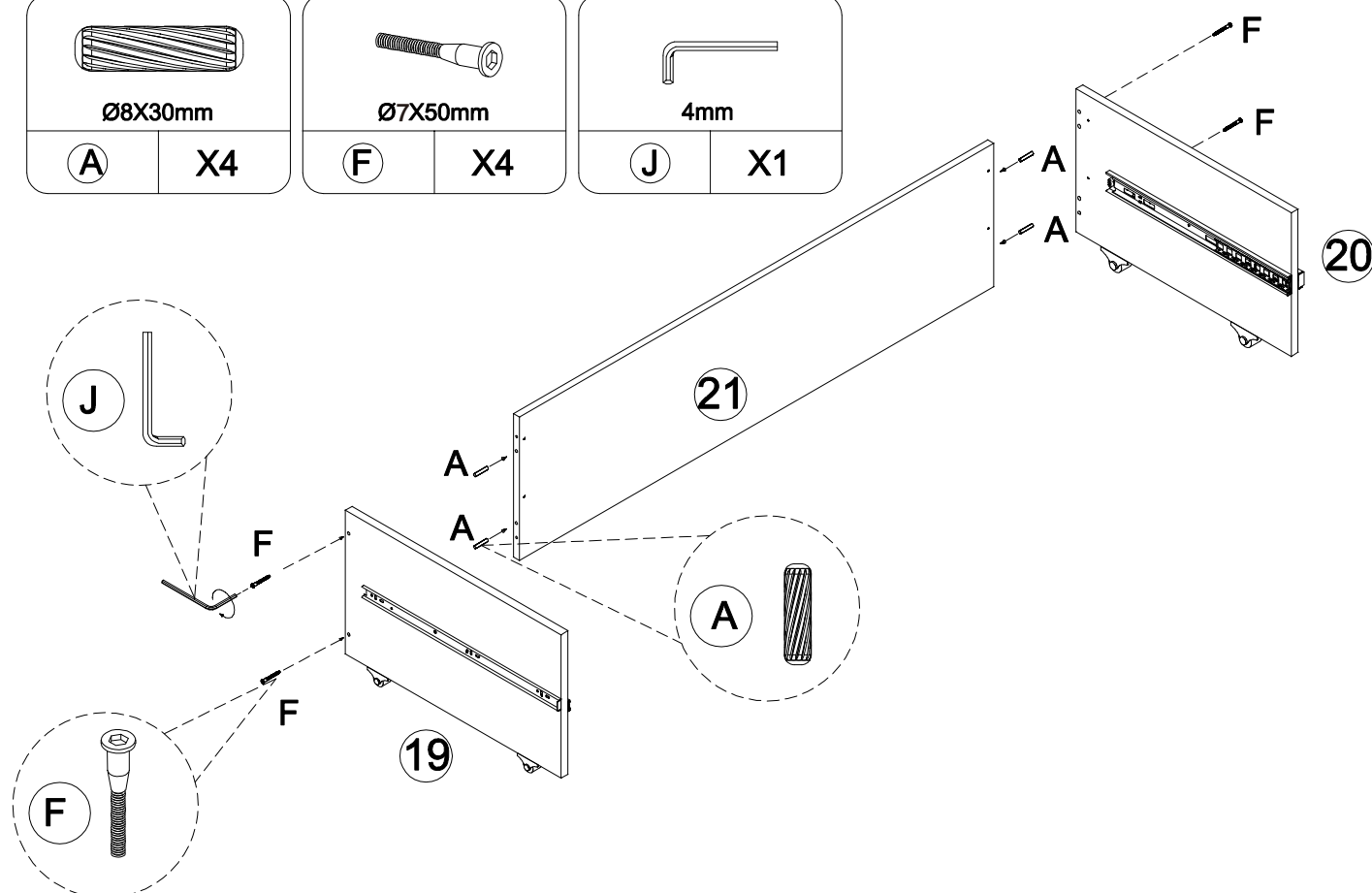


STEP16

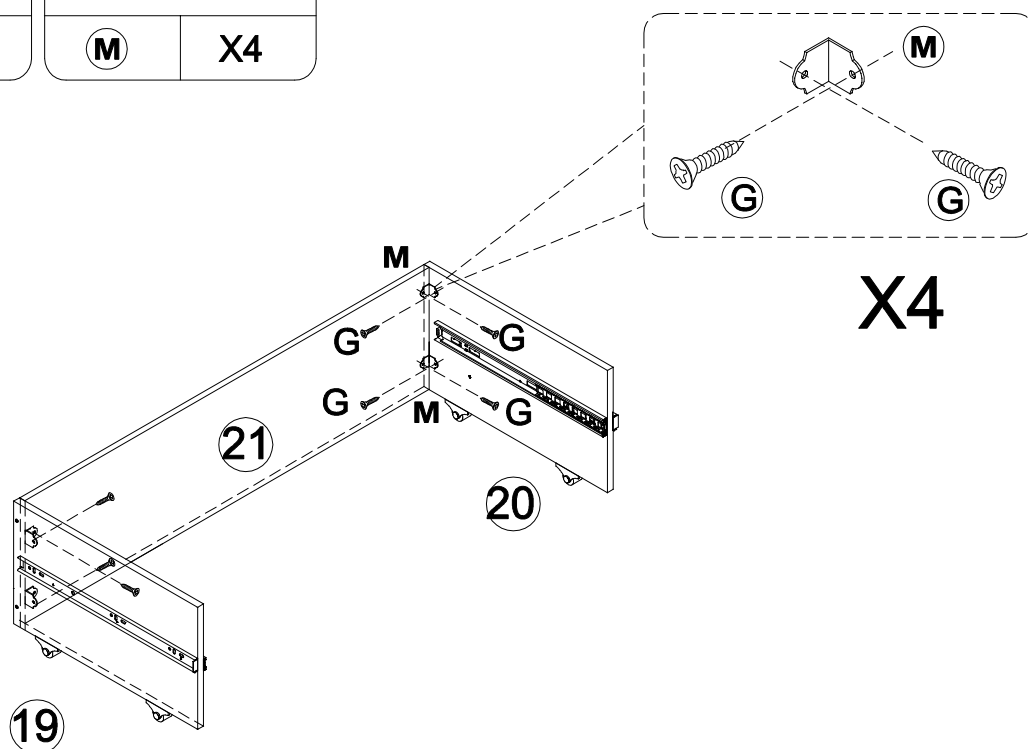
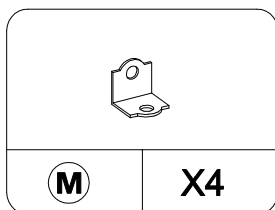
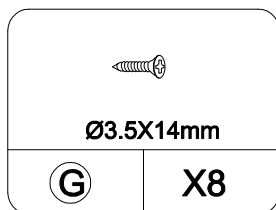
 Ø8X30mm	
(A)	X4

 Ø7X50mm	
(F)	X4

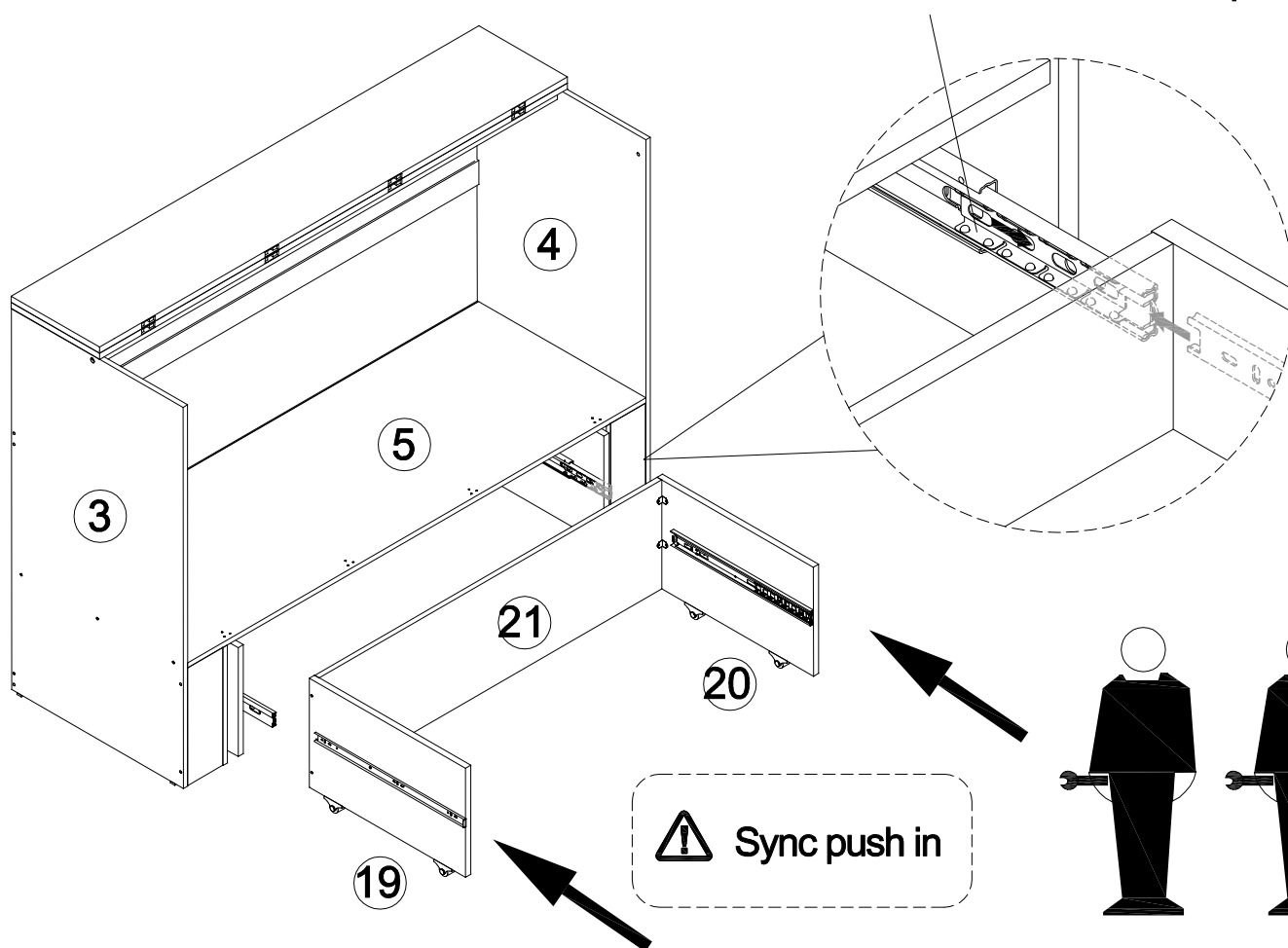
 4mm	
(J)	X1



STEP17



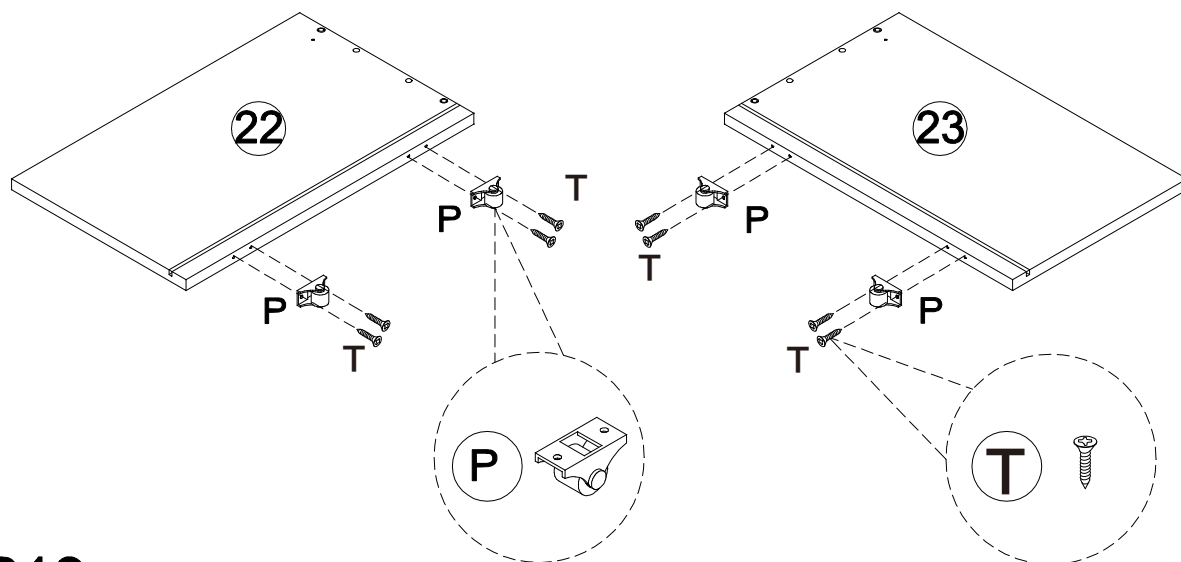
Move the ball slide to the outermost position



STEP18

 Ø3.5X20mm	
(T)	X8

	
(P)	X4



STEP19

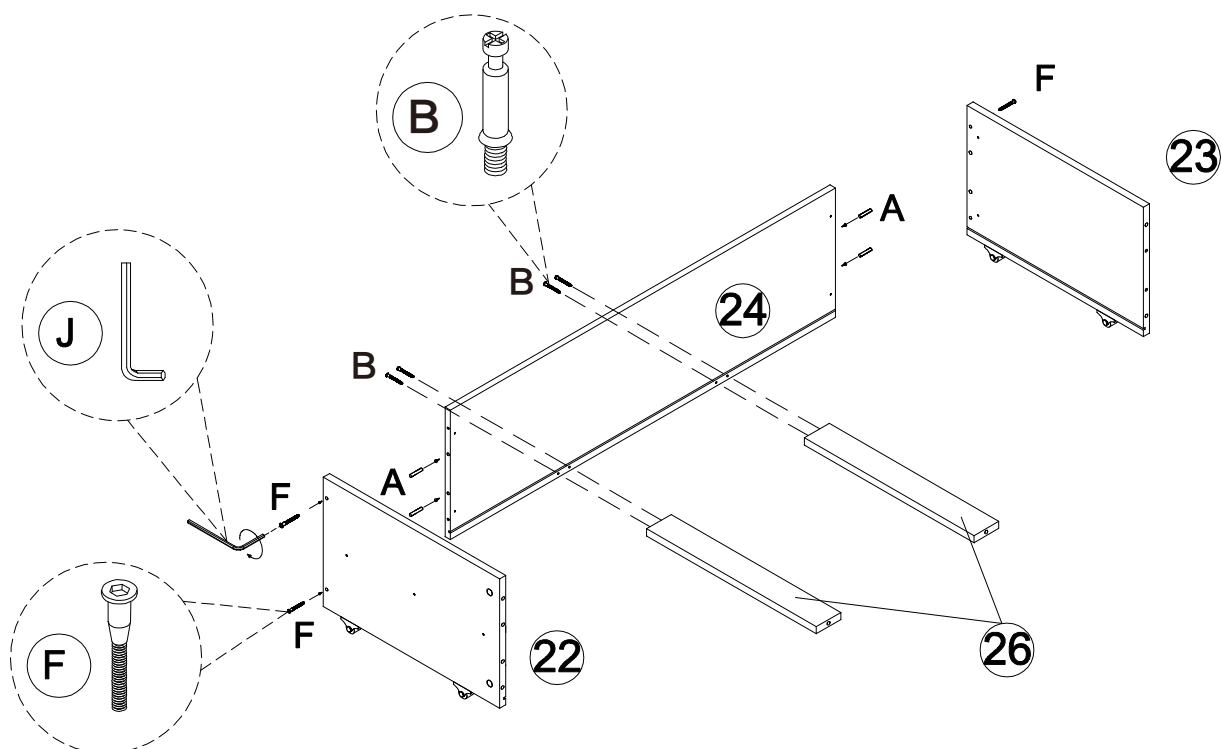
 Ø8X30mm	
(A)	X4

 Ø7X50mm	
(F)	X4

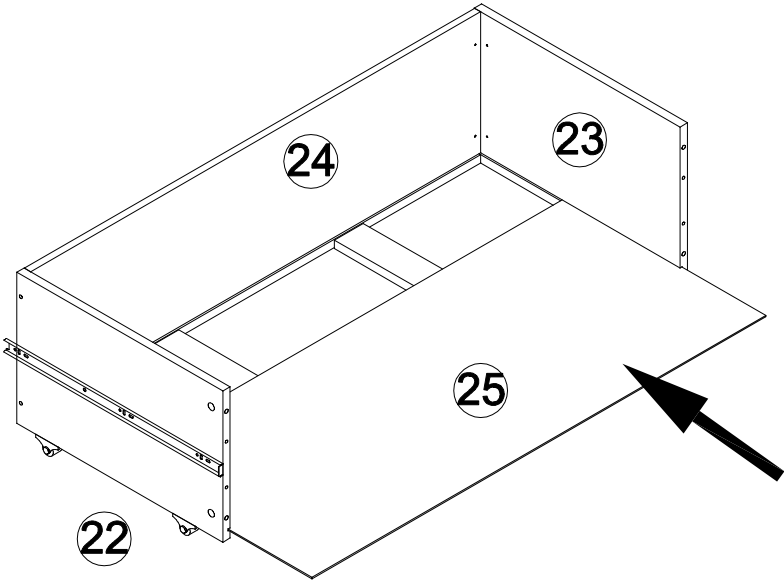
 Ø6X40mm	
(B)	X4

 4mm	
(J)	X1

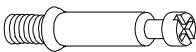
 Ø12X12mm	
(C)	X4

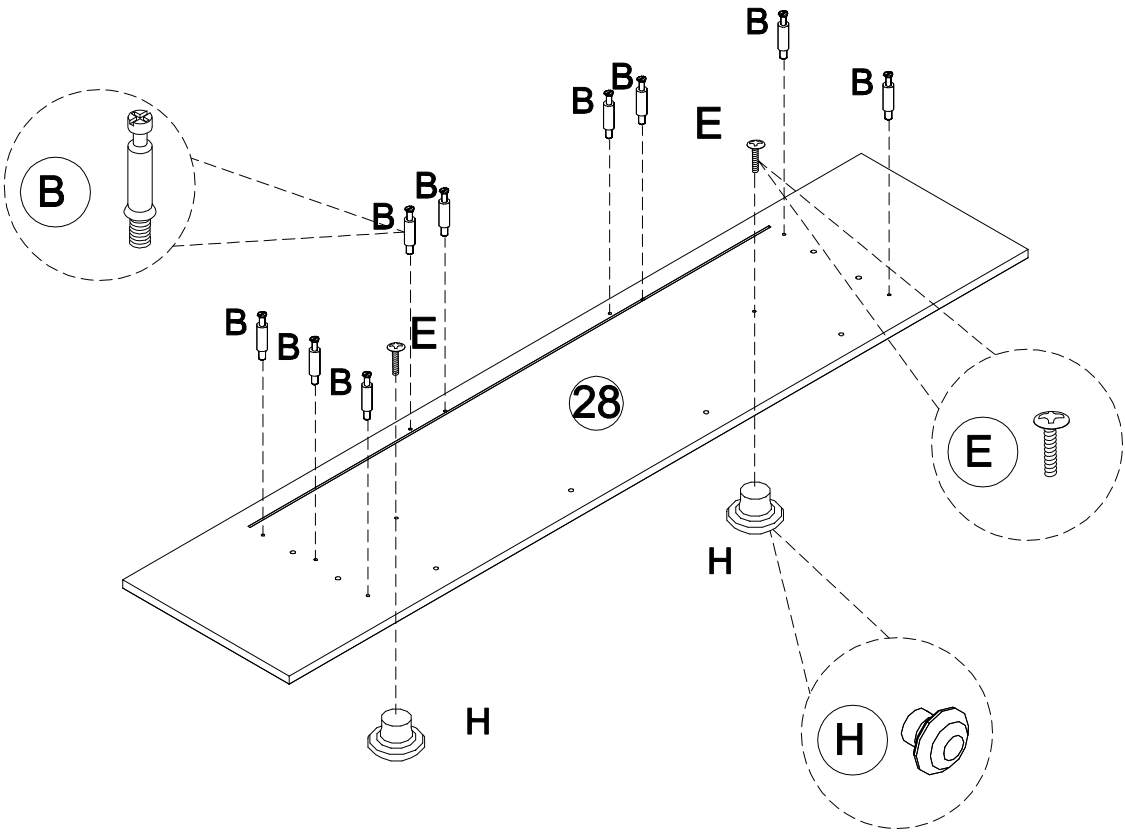


STEP20

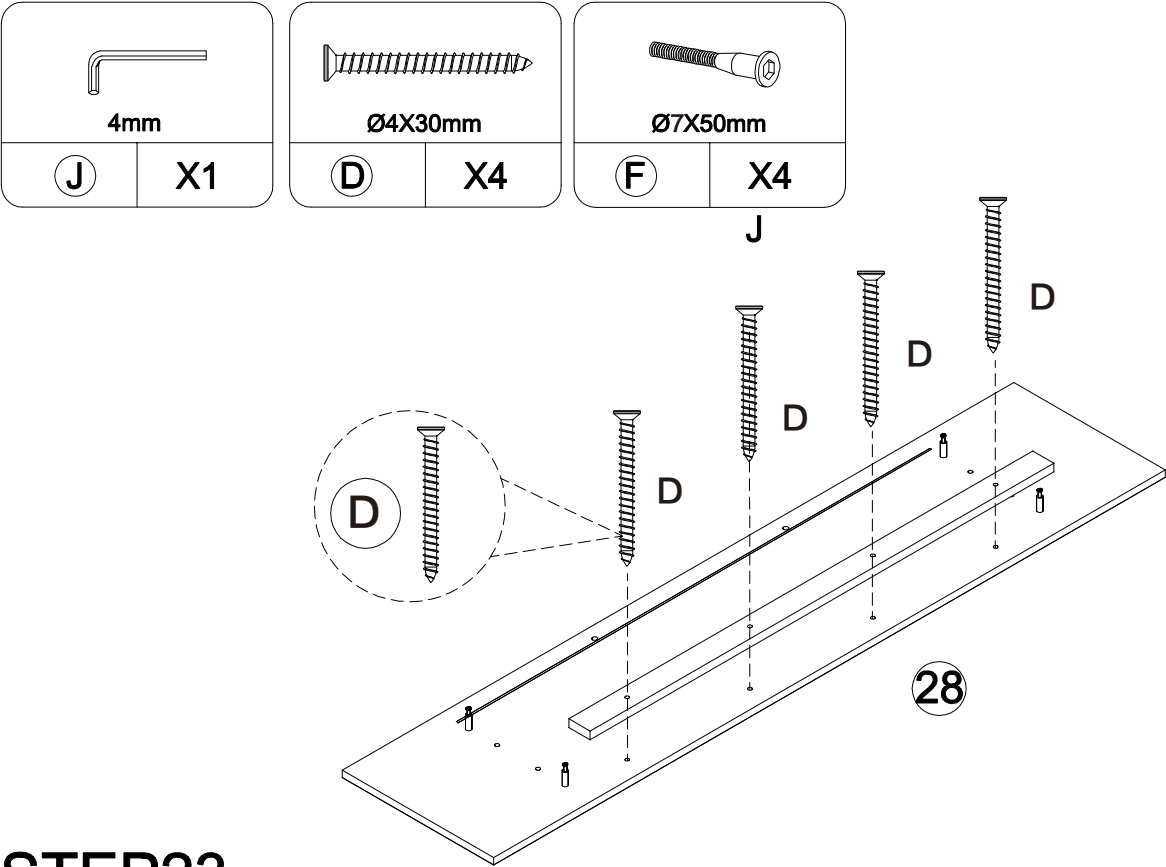


STEP21

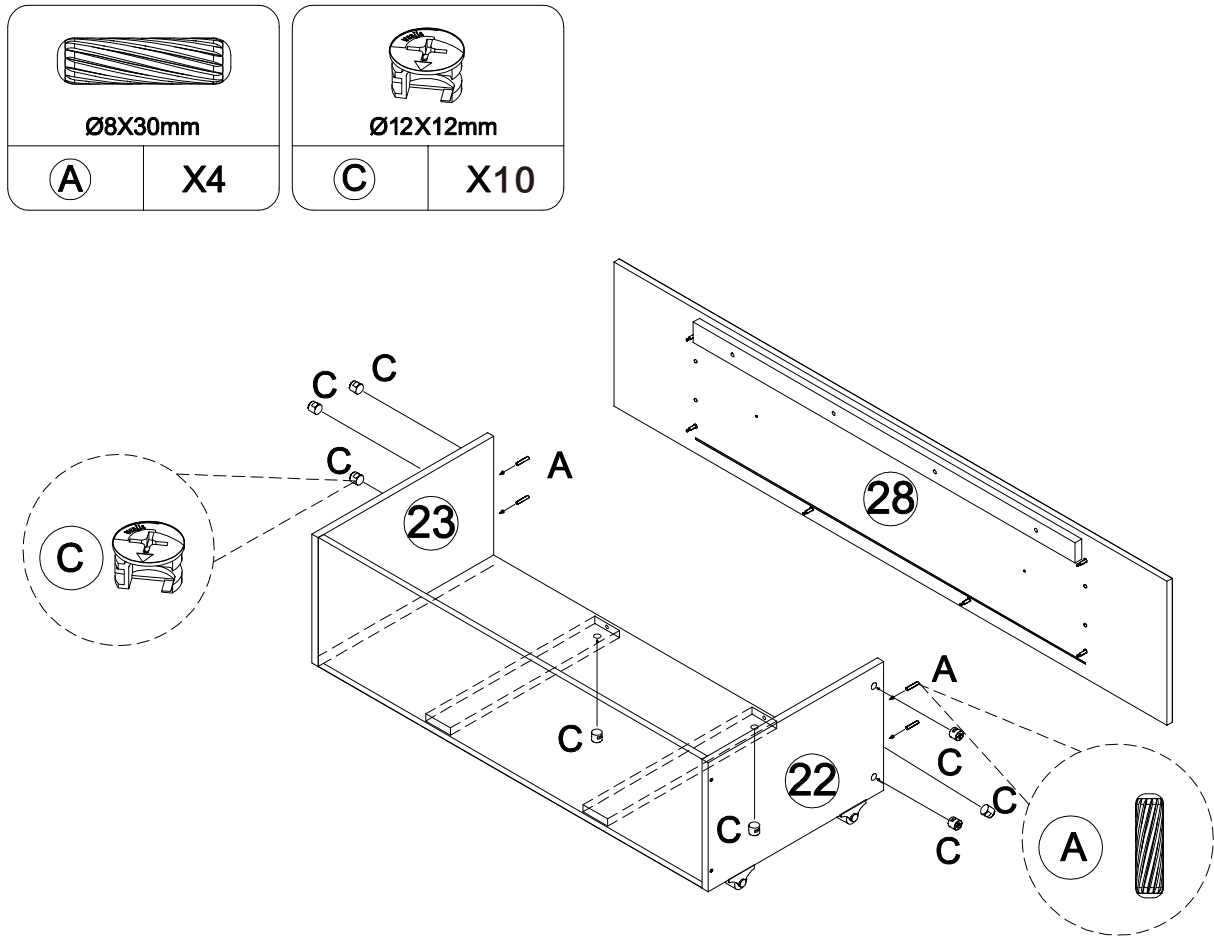
 Ø6X40mm		 Ø4X16mm			
(B)	X10	(E)	X2	(H)	X2



STEP22



STEP23



STEP24

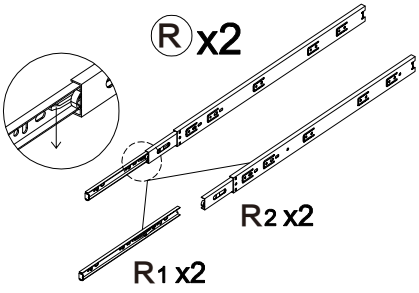


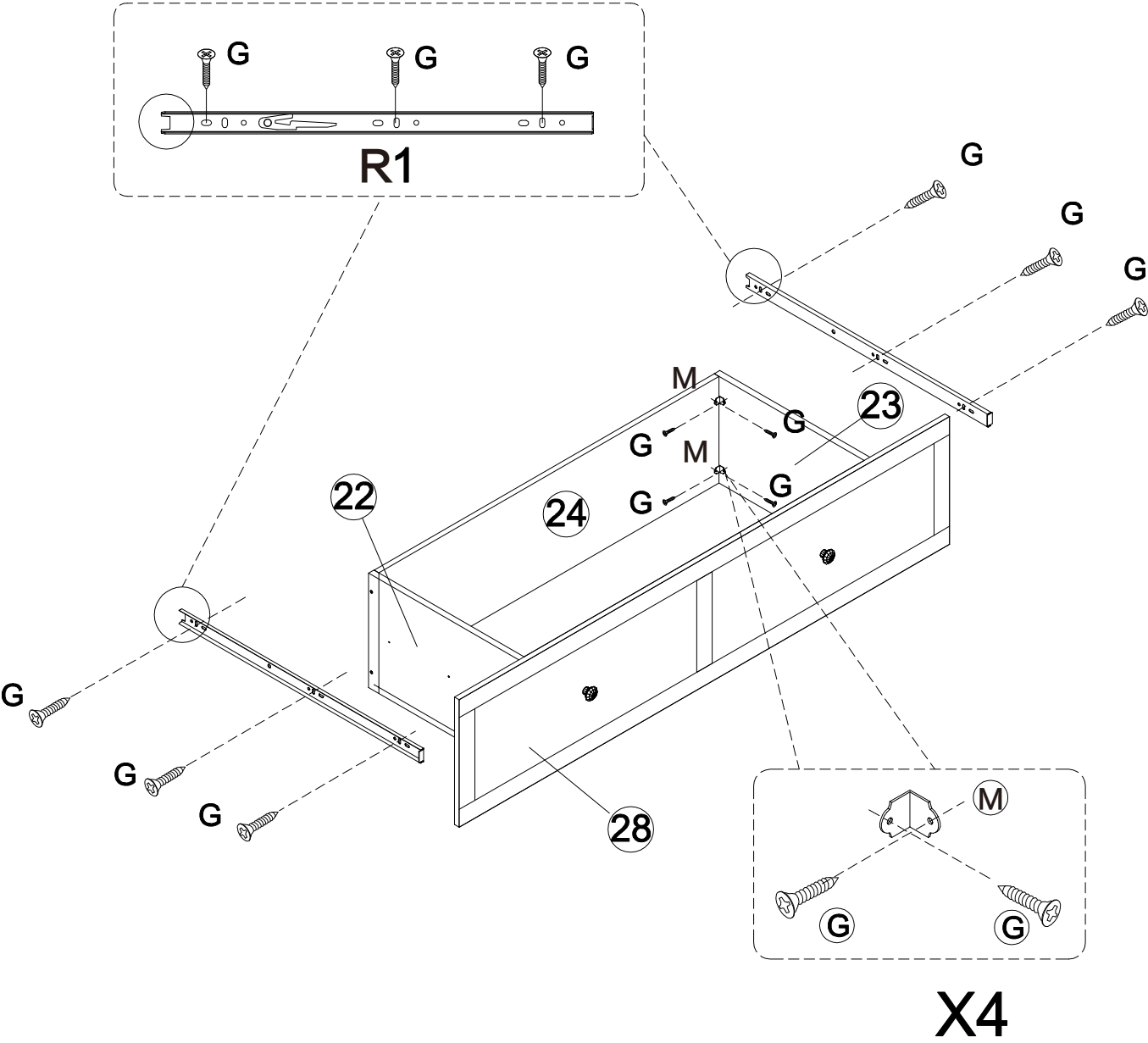
Ø3.5X14mm

G	X14
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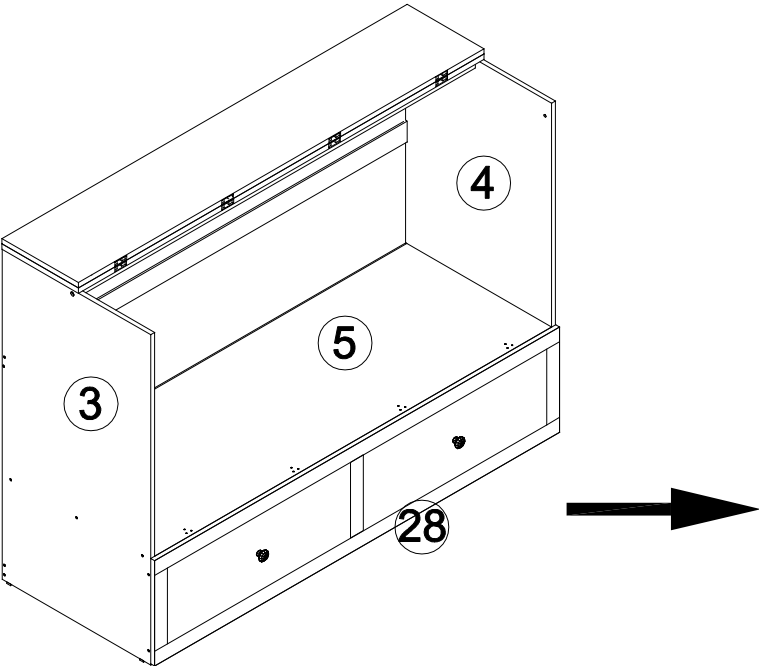
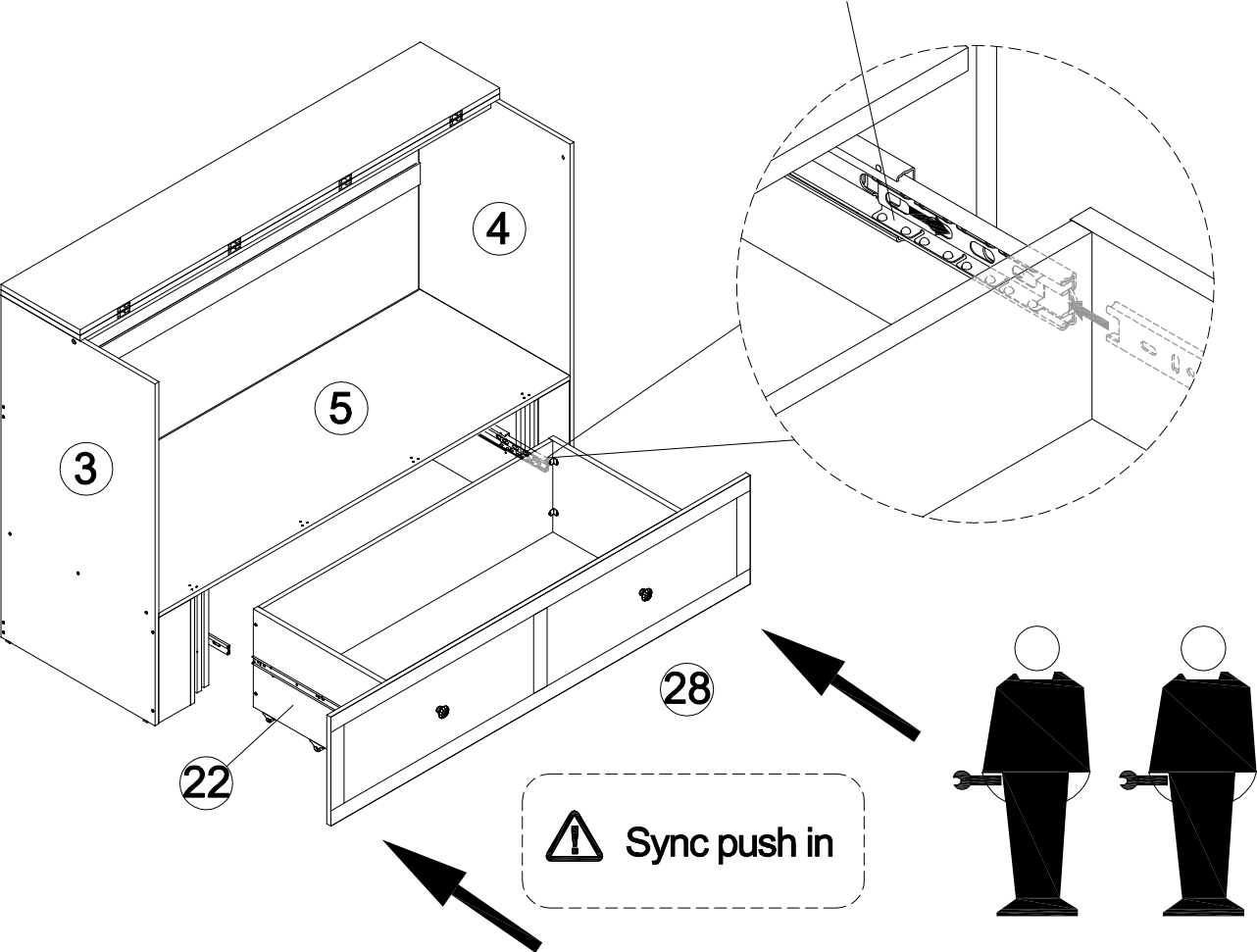
M	X4
---	----



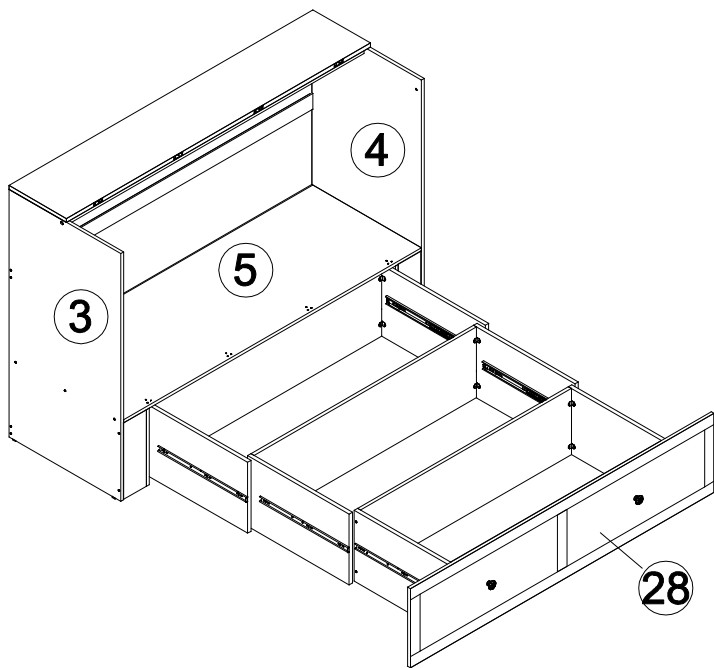


STEP25

Move the ball slide to the outermost position

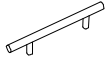


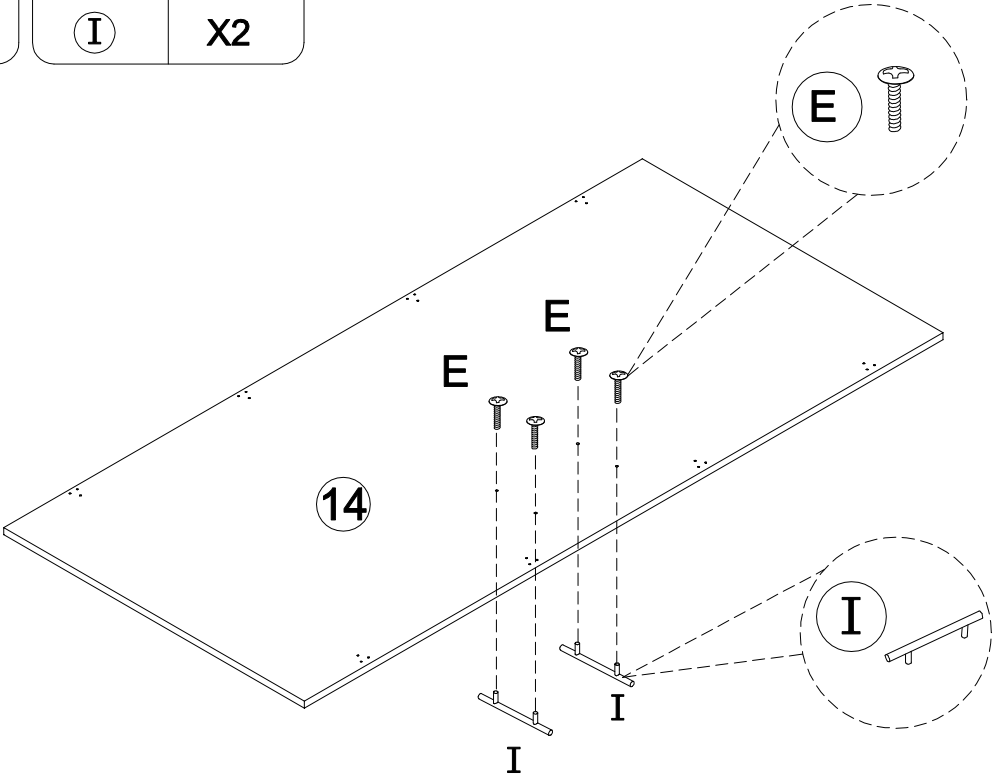
STEP26



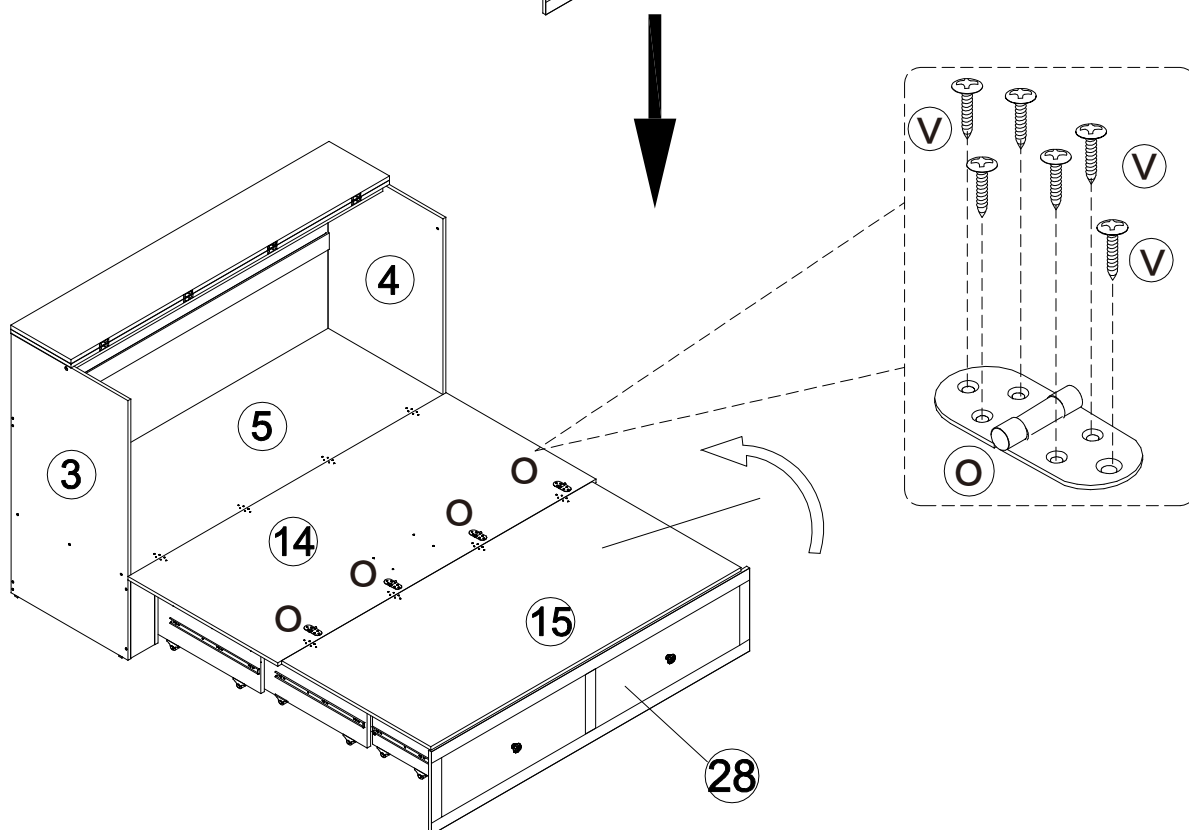
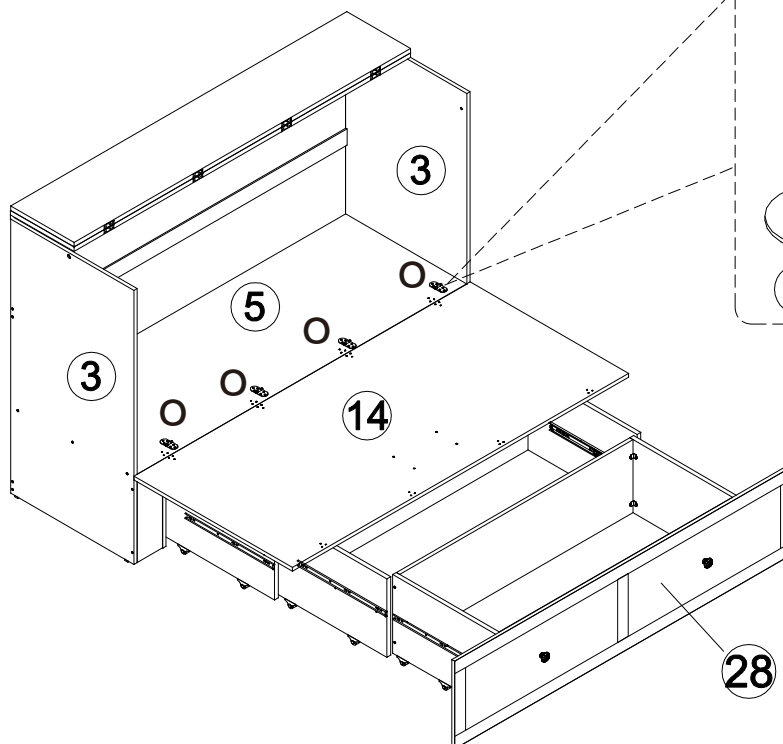
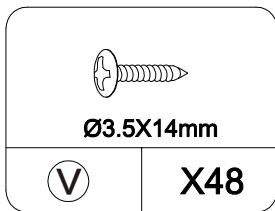
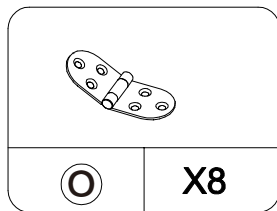
STEP27

 Ø4X16mm	
E	X4

	
I	X2

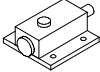


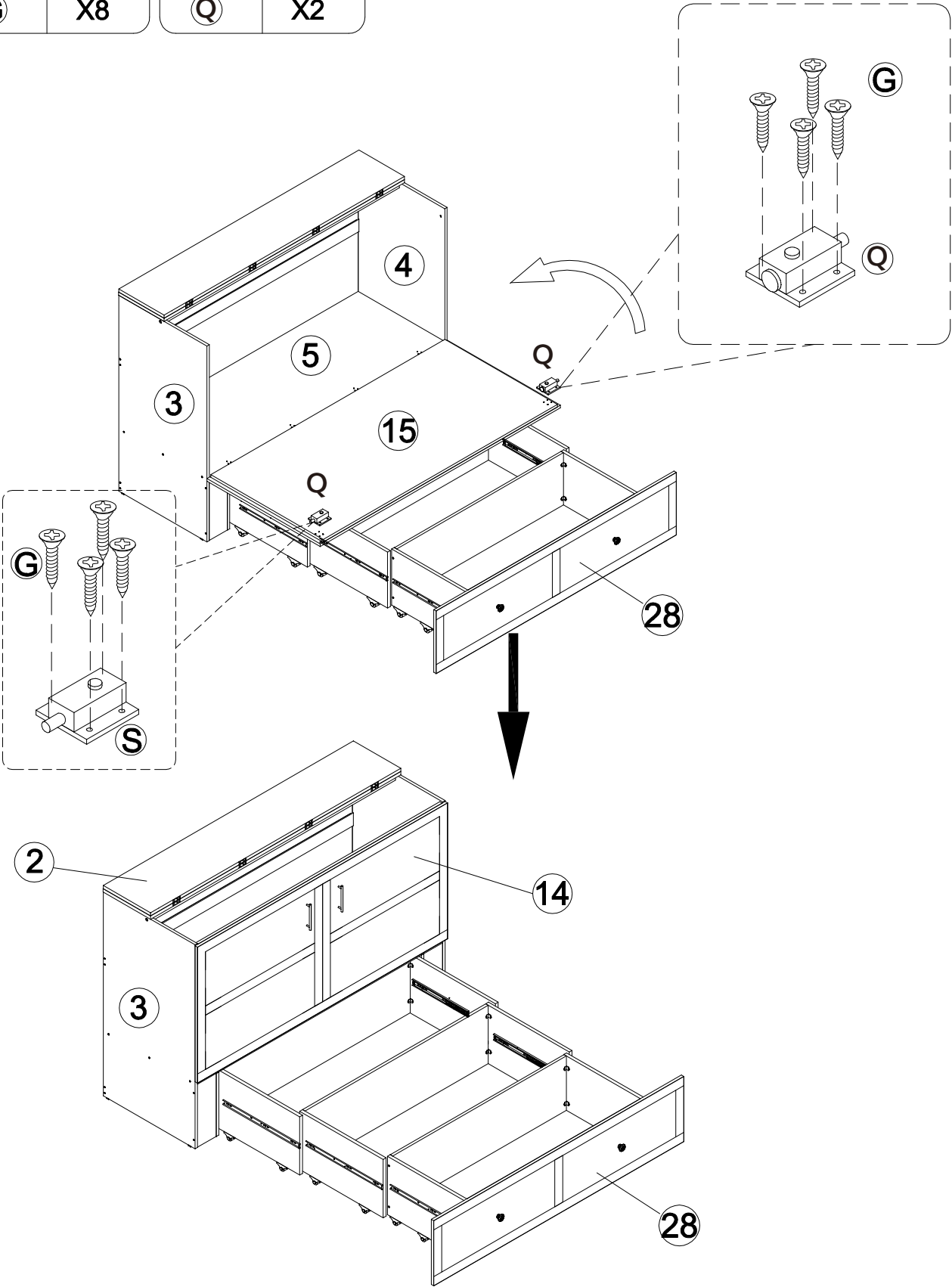
STEP28



STEP29

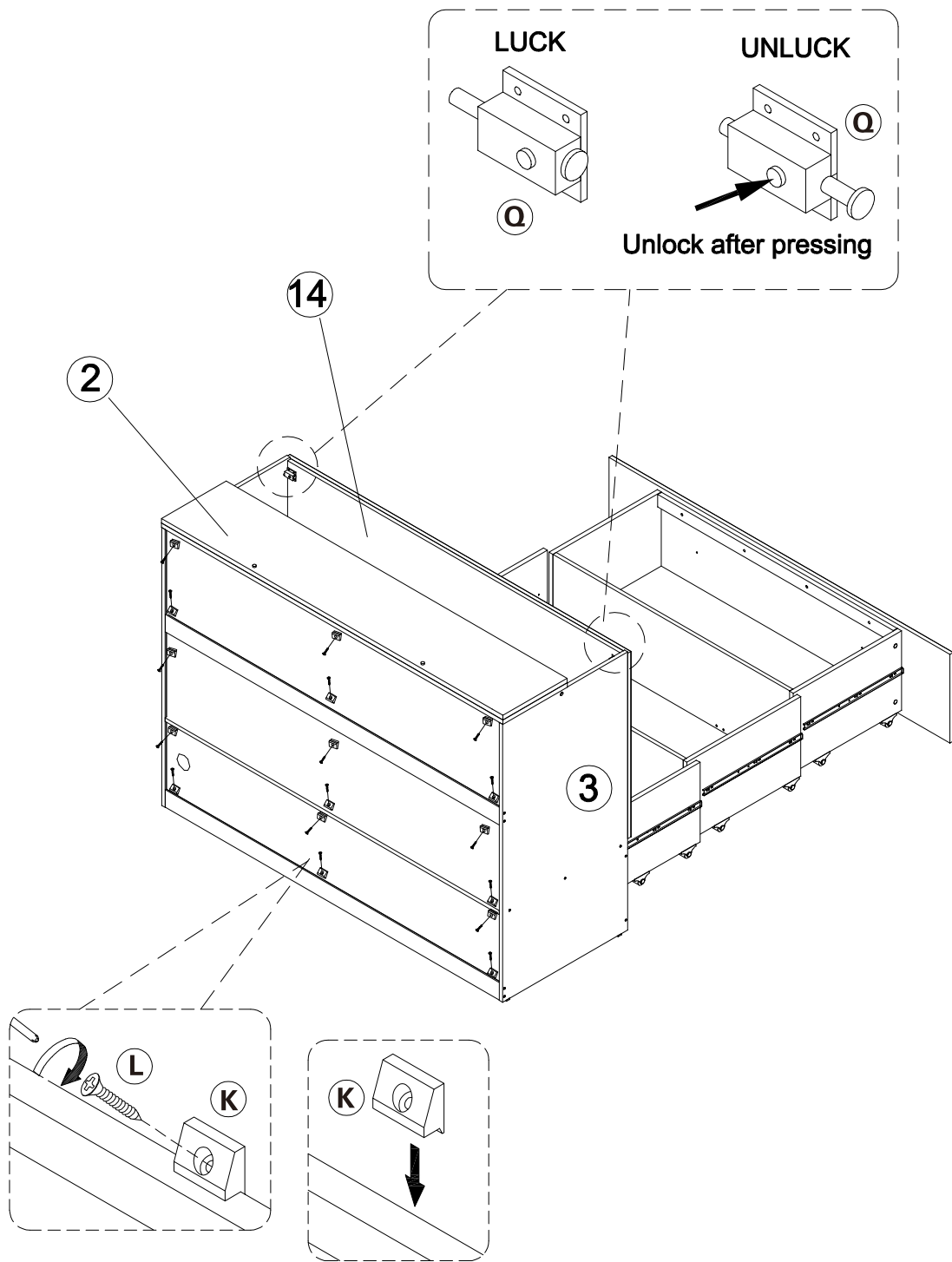

Ø3.5X14mm
G X8


Q X2



STEP30

					
Ø3X16mm					
(K)	X18	(L)	X18	(Q)	X2

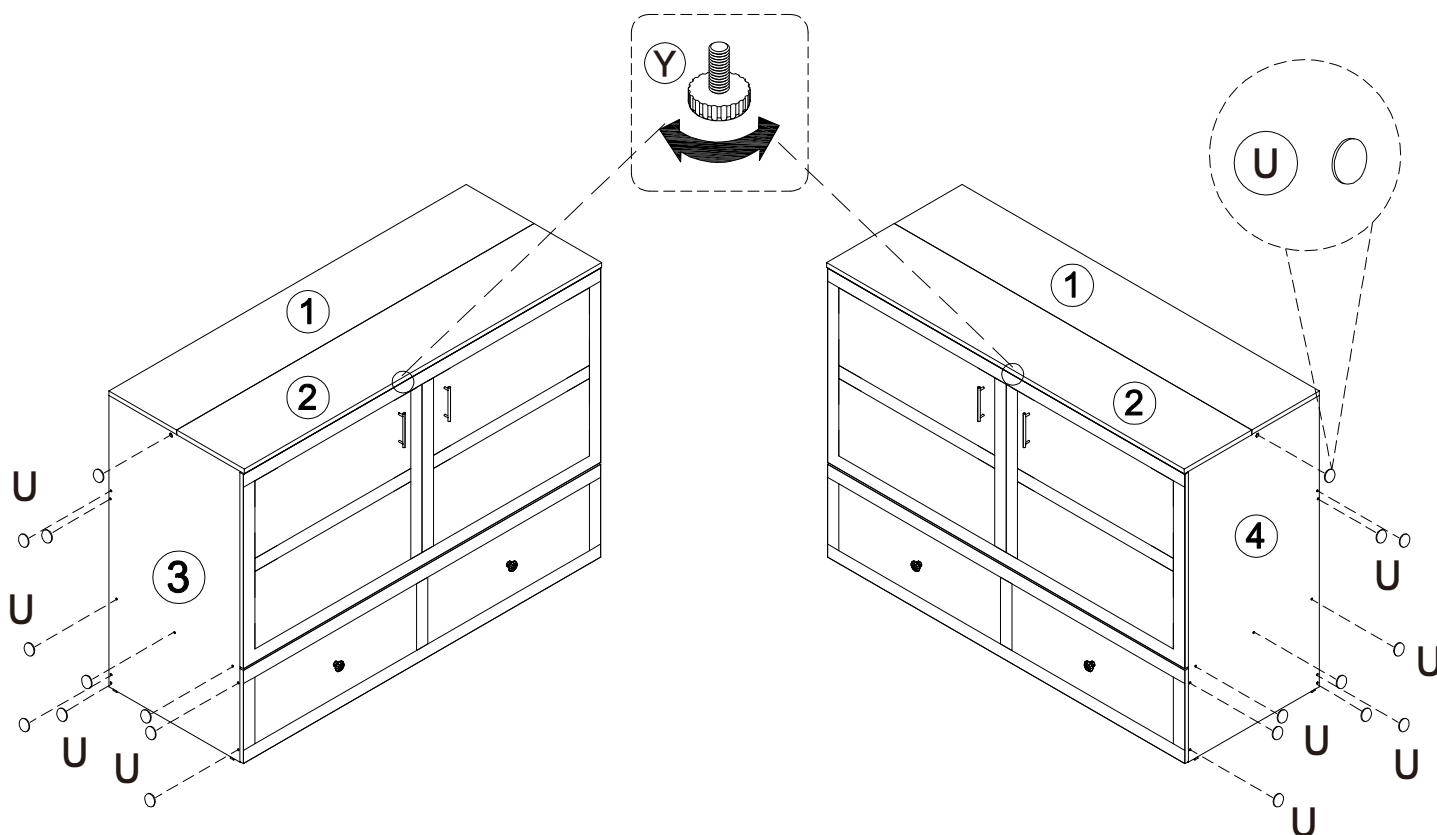
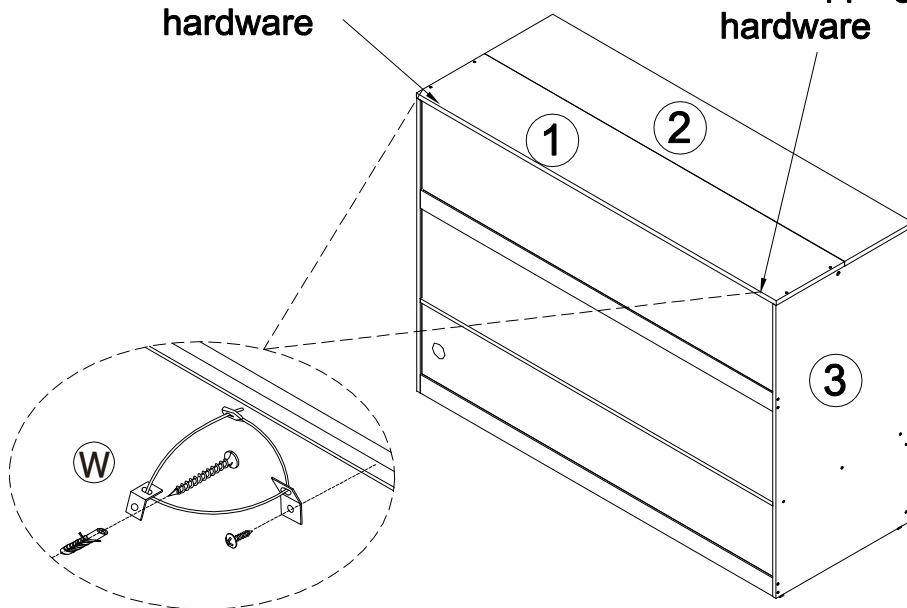


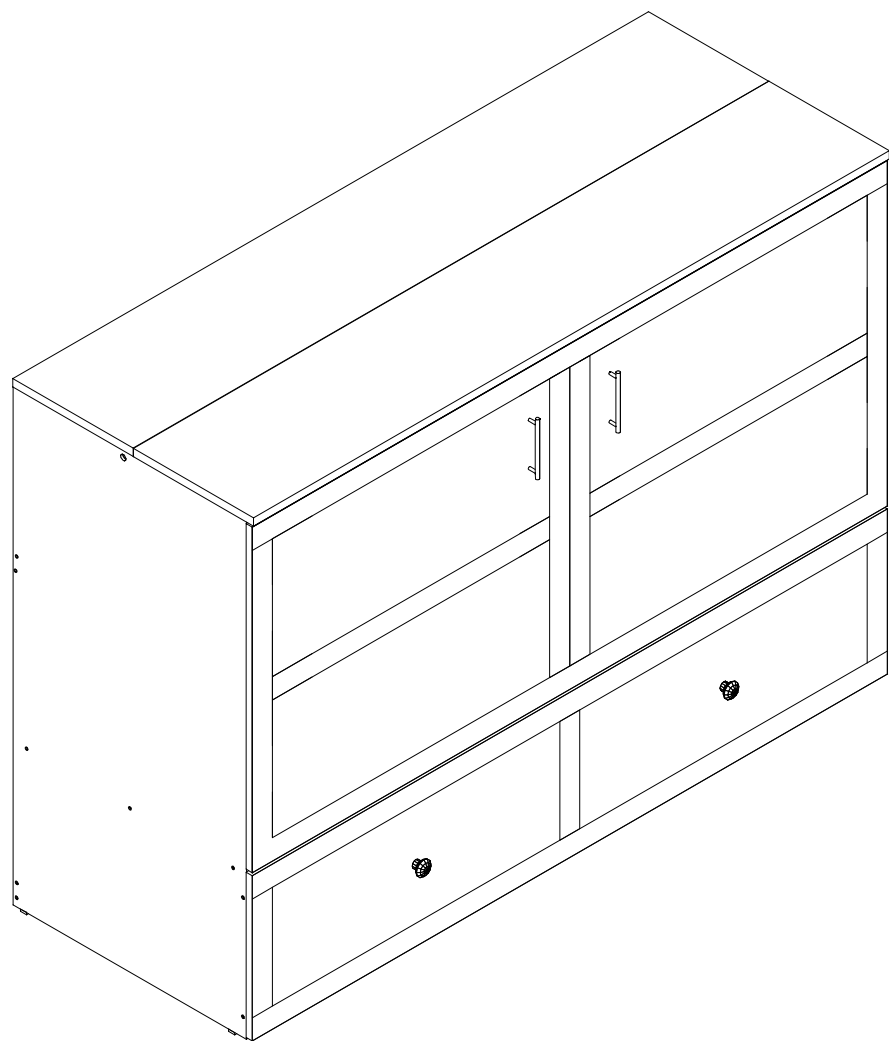
STEP31

					
(W)	X2	(Y)	X3	(U)	X20

For Assemble
Anti Tipping
hardware

For Assemble
Anti Tipping
hardware





Final Assembly