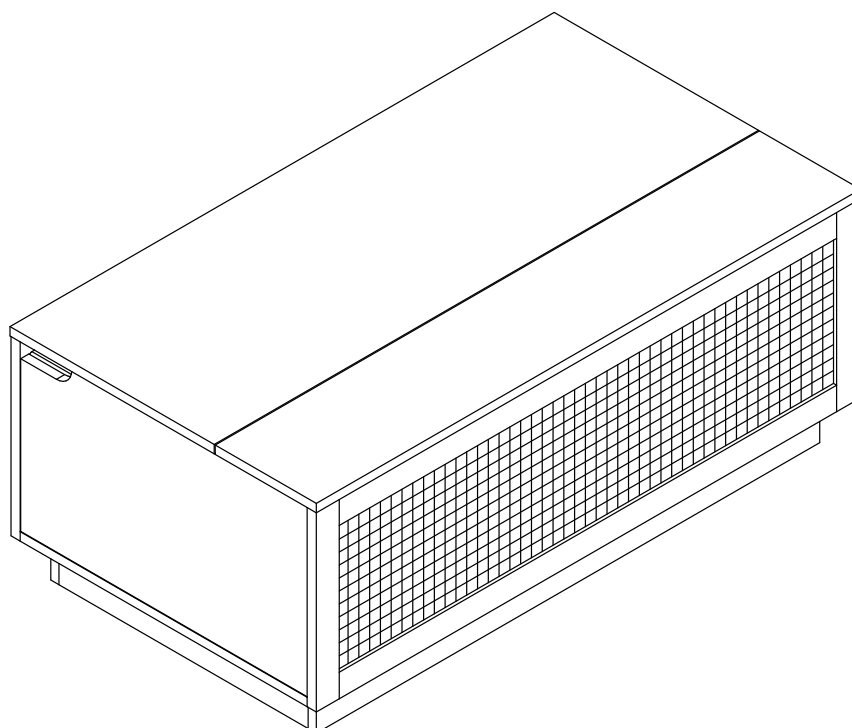


ASSEMBLY INSTRUCTIONS

Sango®

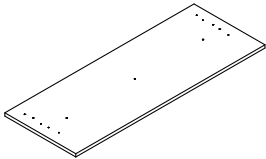
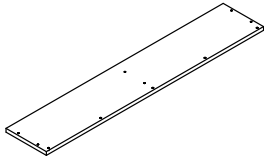
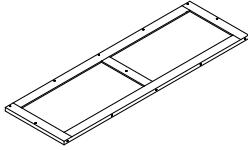
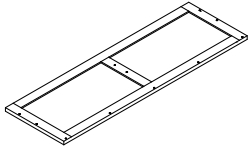
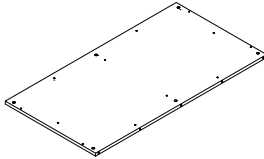
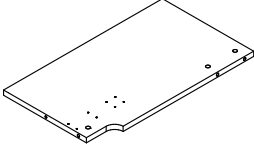
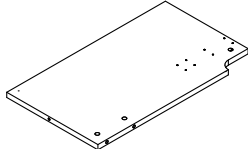
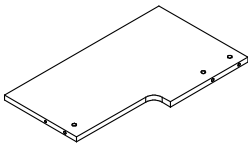
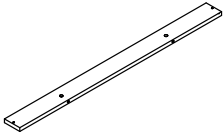
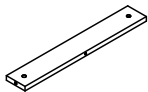
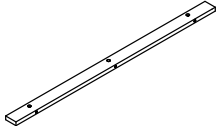
PRODUCT NAME : ORRE LIFT TOP COFFEE TABLE - BLACK
DIMENSIONS : 41.97"W x 23.62"D x 17.13"H
ITEM NO. : 7238BB024ACQ83

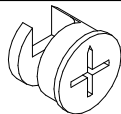
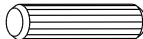
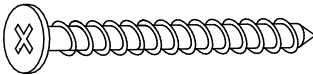
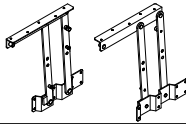
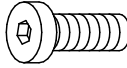
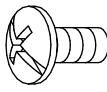
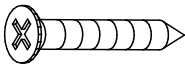
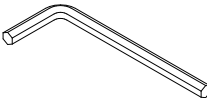
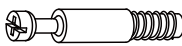
**Note:**

- Please make sure all parts and proper quantities are included.
 - Do not use power tools. We recommend you hand-tighten screws.
- Use care not to overtighten.



1. Check for damaged or missing parts . Call 1-800-696-8446 to order missing supplies.
2. Use a soft surface or the carton as a working surface to prevent damage during assembly.
3. It is recommended to have 2 adults on hand for assembly.
4. Gather all tools prior to assembly.
5. **WARNING!** When included, anti-tipping hardware **MUST** be installed for your safety.

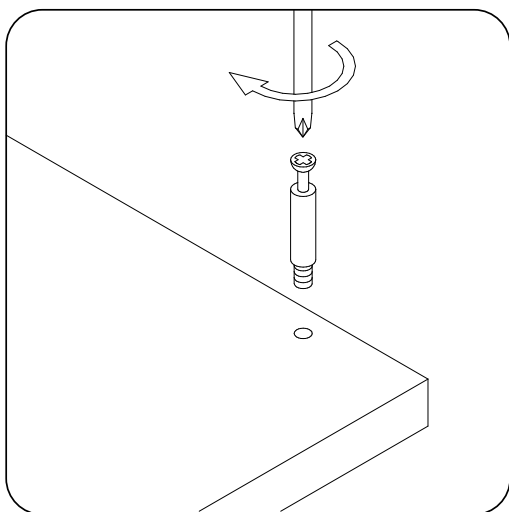
PARTS LIST :			QTY
A	Top panel (L)		1pc
B	Top panel (S)		1pc
C	Front panel		1pc
D	Back panel		1pc
E	Bottom panel		1pc
F	Right panel		1pc
G	Left panel		1pc
H	Middle panel		1pc
I	Apron (L)		2pcs
J	Apron (S)		2pcs
K	Support panel for top panel		1pc

HARDWARE :			QTY
1	Cam Bolt		23pcs
2	Cam Lock		26pcs
3	Wooden Dowel Ø8x25mm		23pcs
4	Screw for bottom		6pcs
5	Lift top hardware		1set
6	Spring		2pcs
7	Hydraulic rod		2pcs
8	Bolt for Pressure rod		4pcs
9	Lift top hardware cross bar		1pc
10	Bolt for lift top hardware		4pcs
11	Screw for lift top hardware		26pcs
12	Foot nail		4pcs
13	Glue		1pc
14	Allen wrench		1pc
15	Cam Bolt for Support panel "K"		3pcs

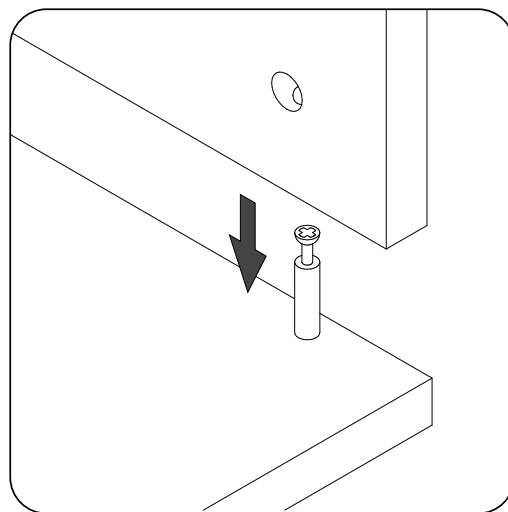
how to use cam lock system

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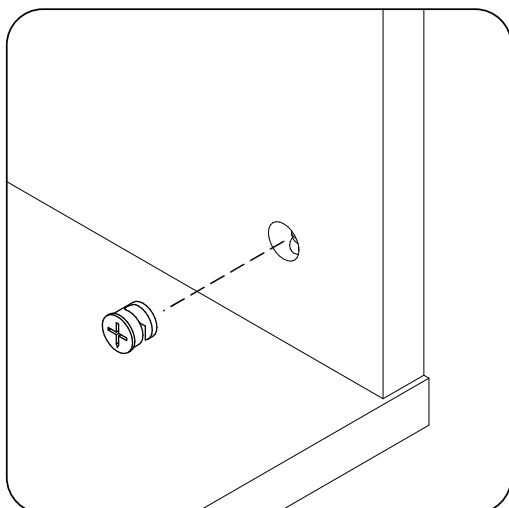
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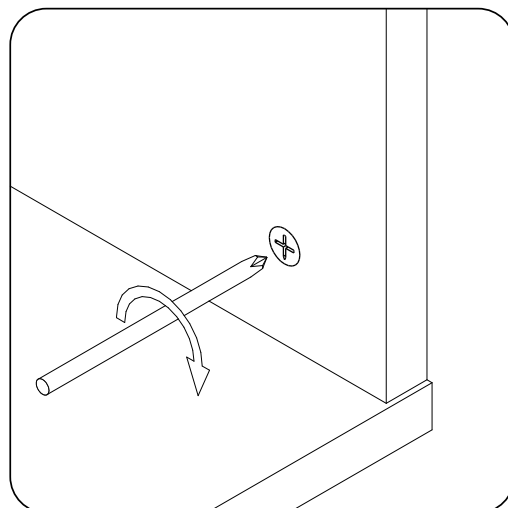
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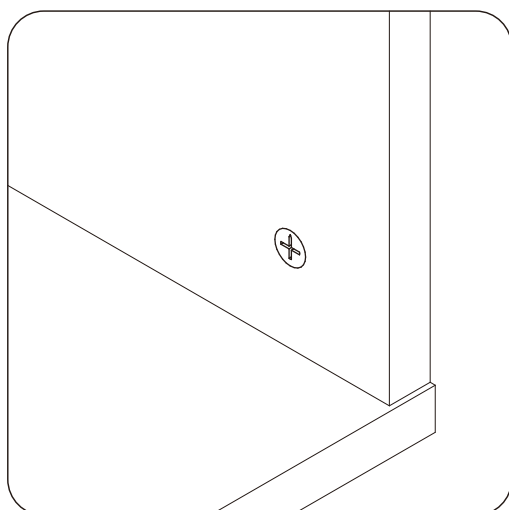
3.



4.



5.

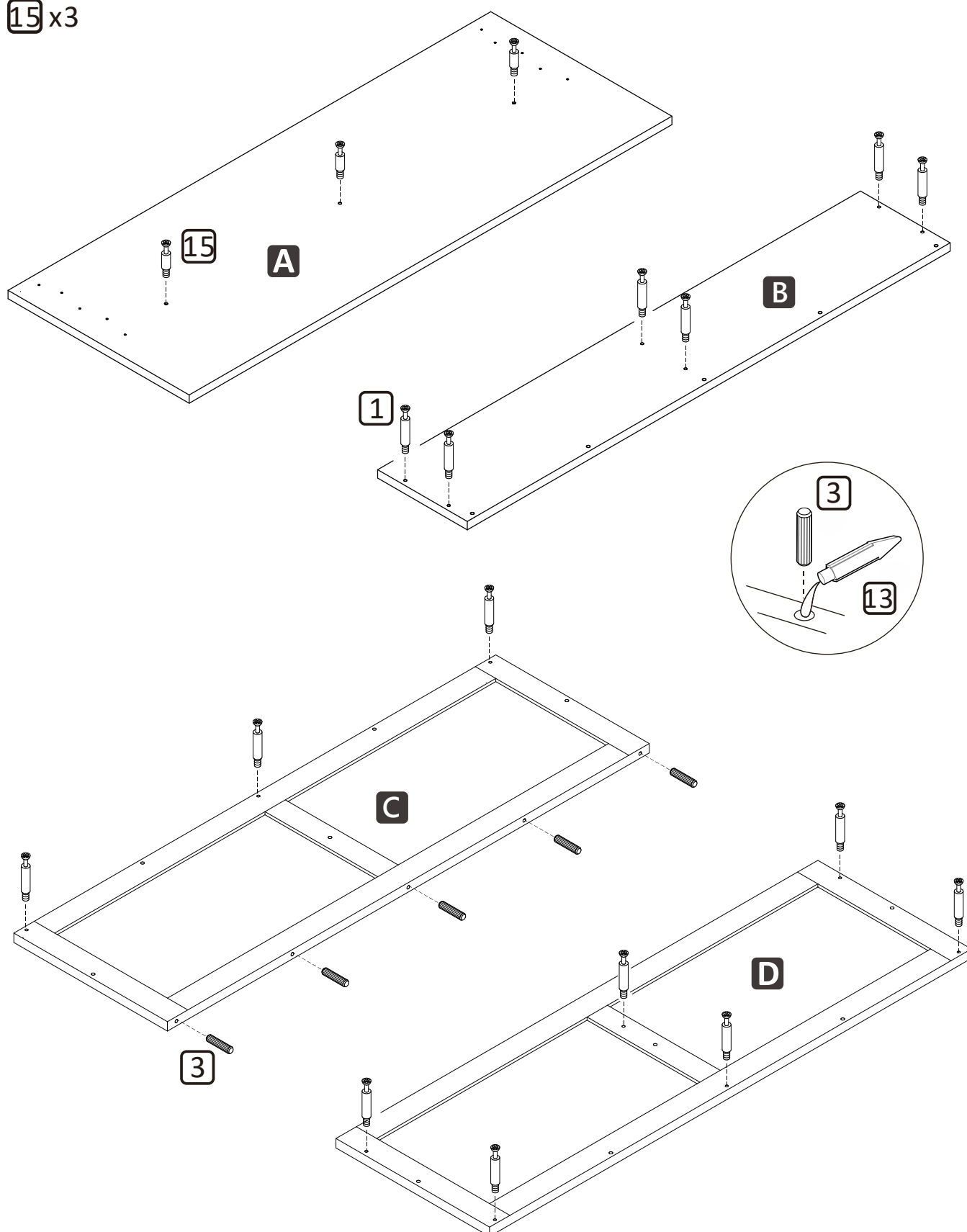


STEP-1

1 x15

3 x5

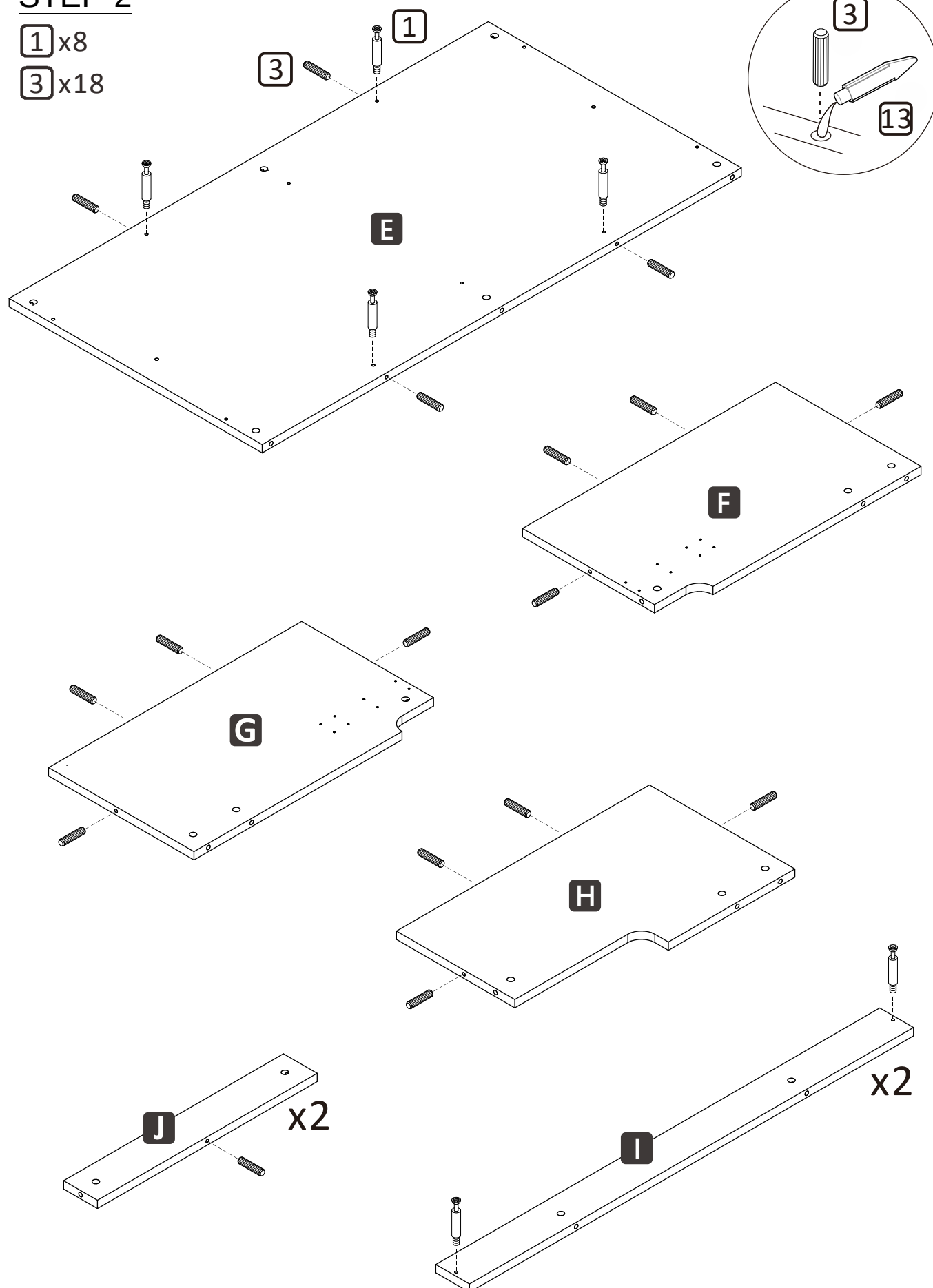
15 x3



STEP-2

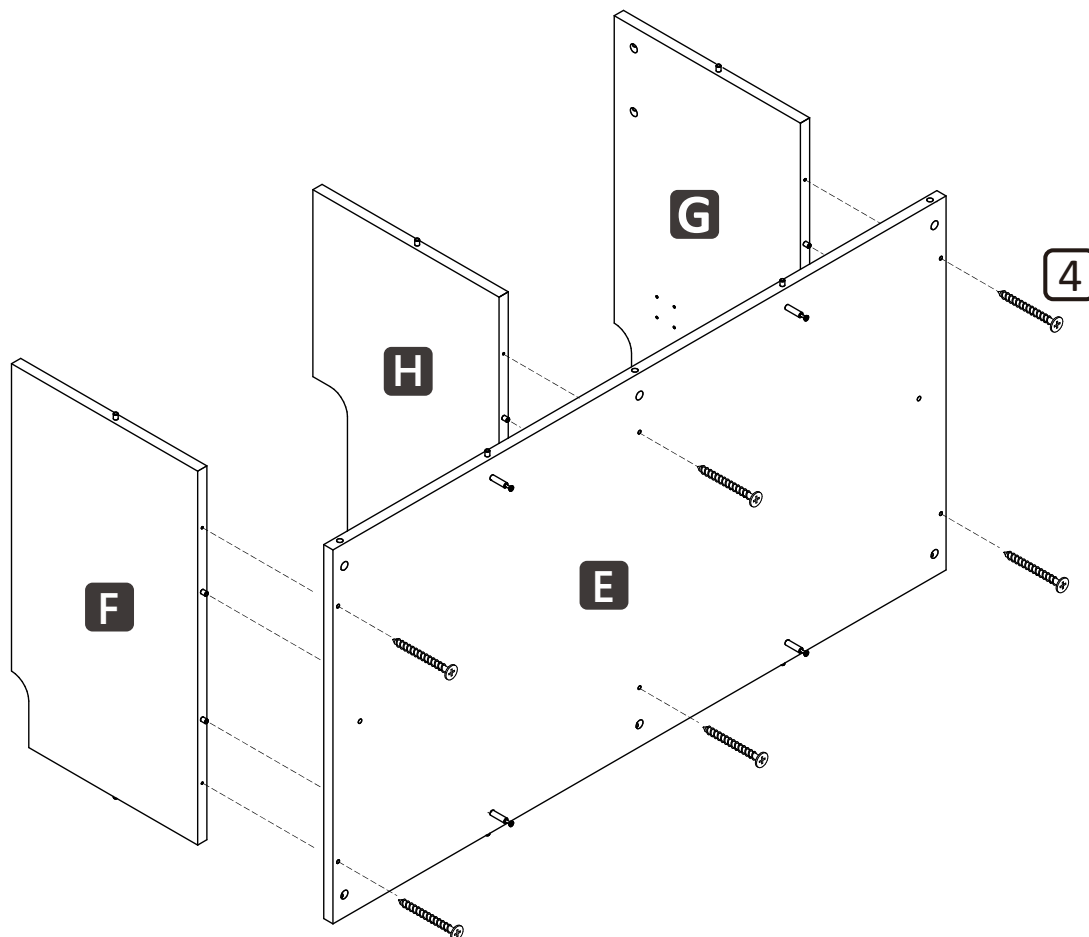
1 x8

3 x18



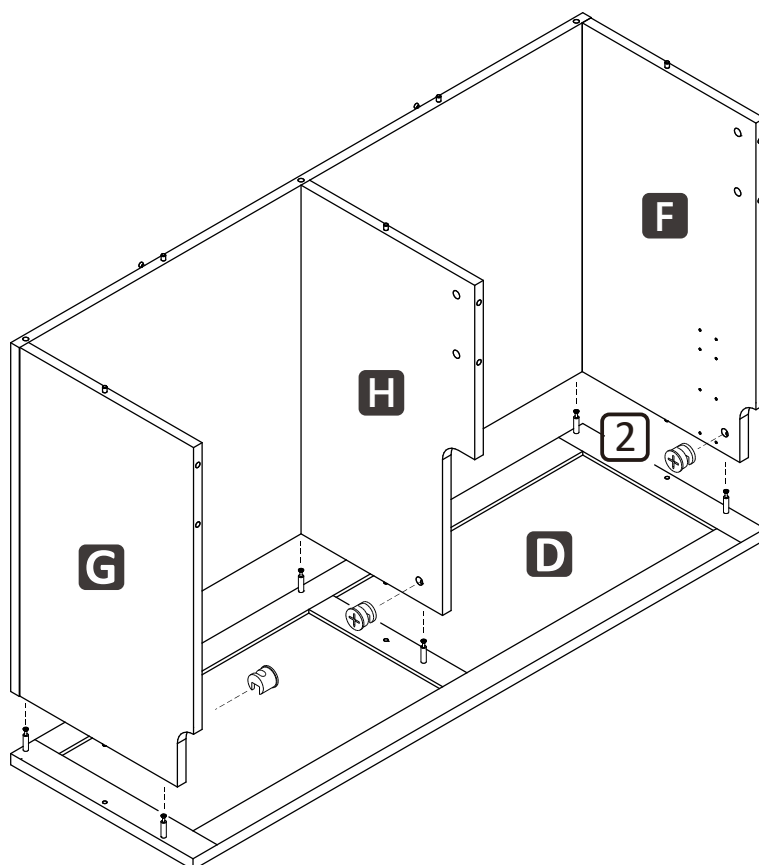
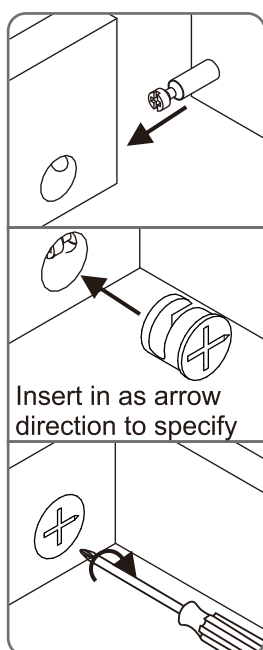
STEP-3

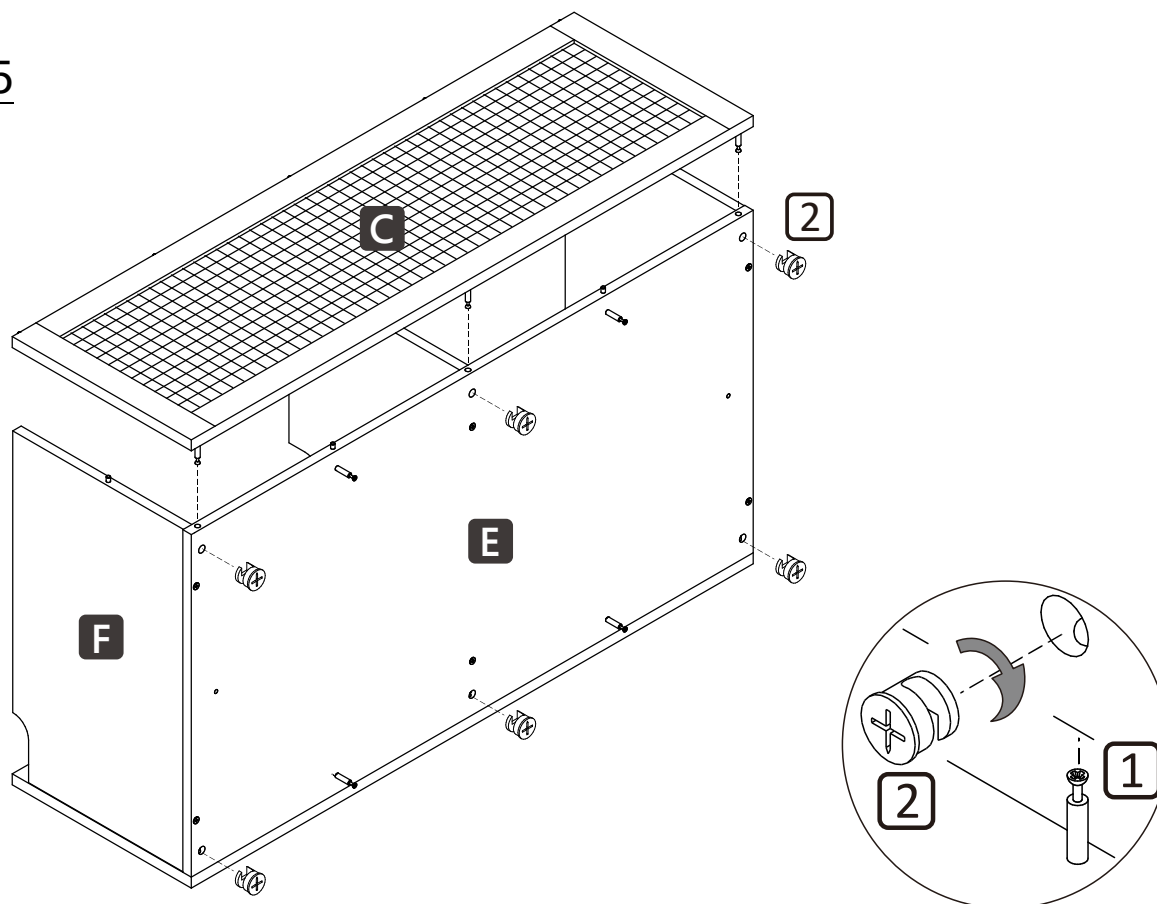
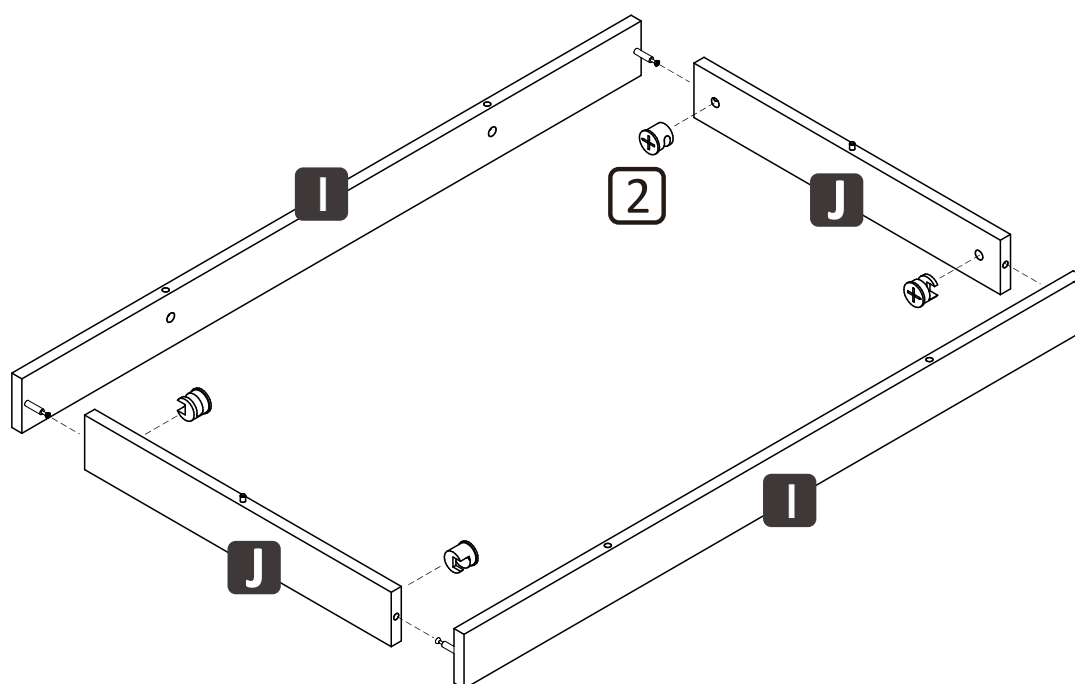
4 x6

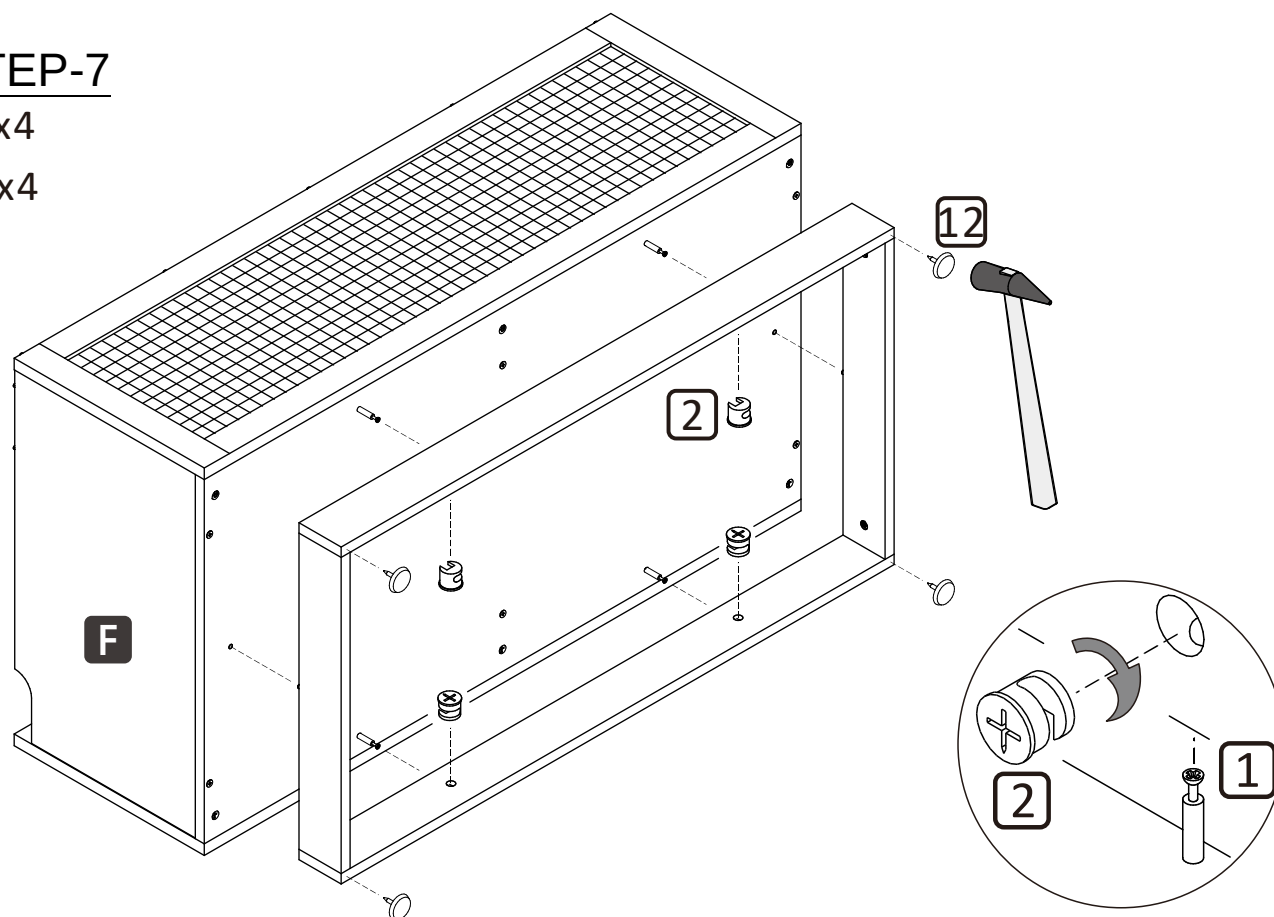
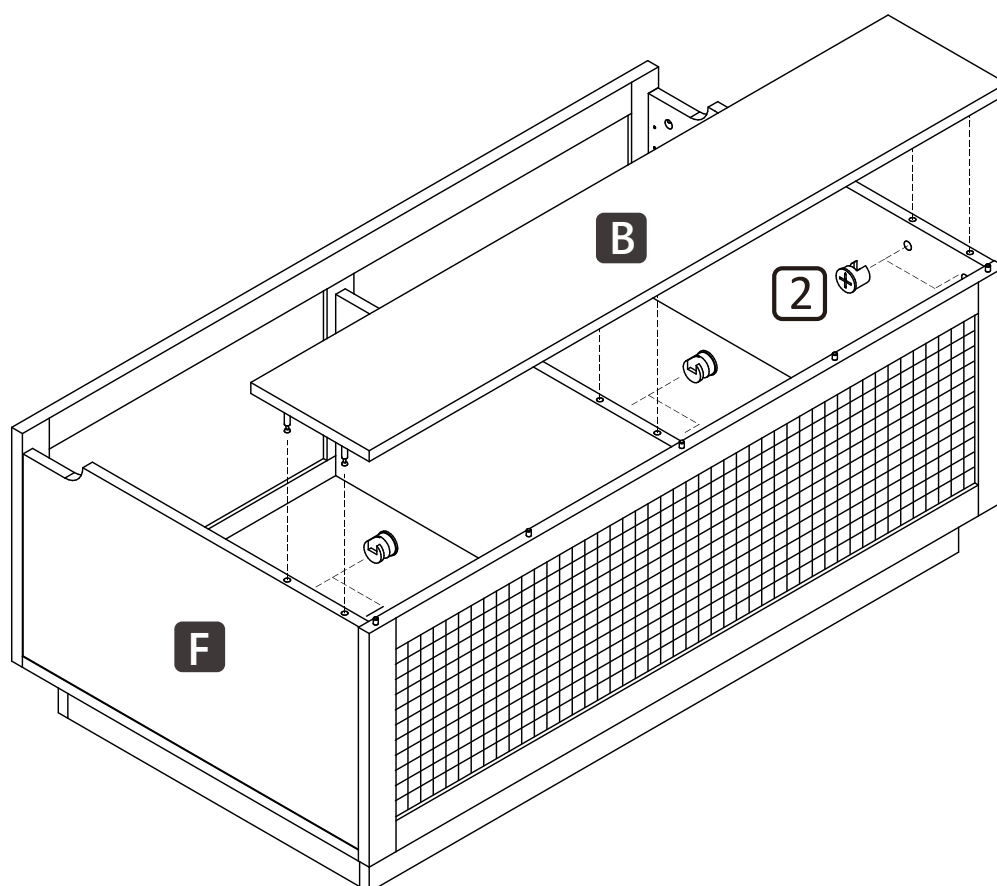


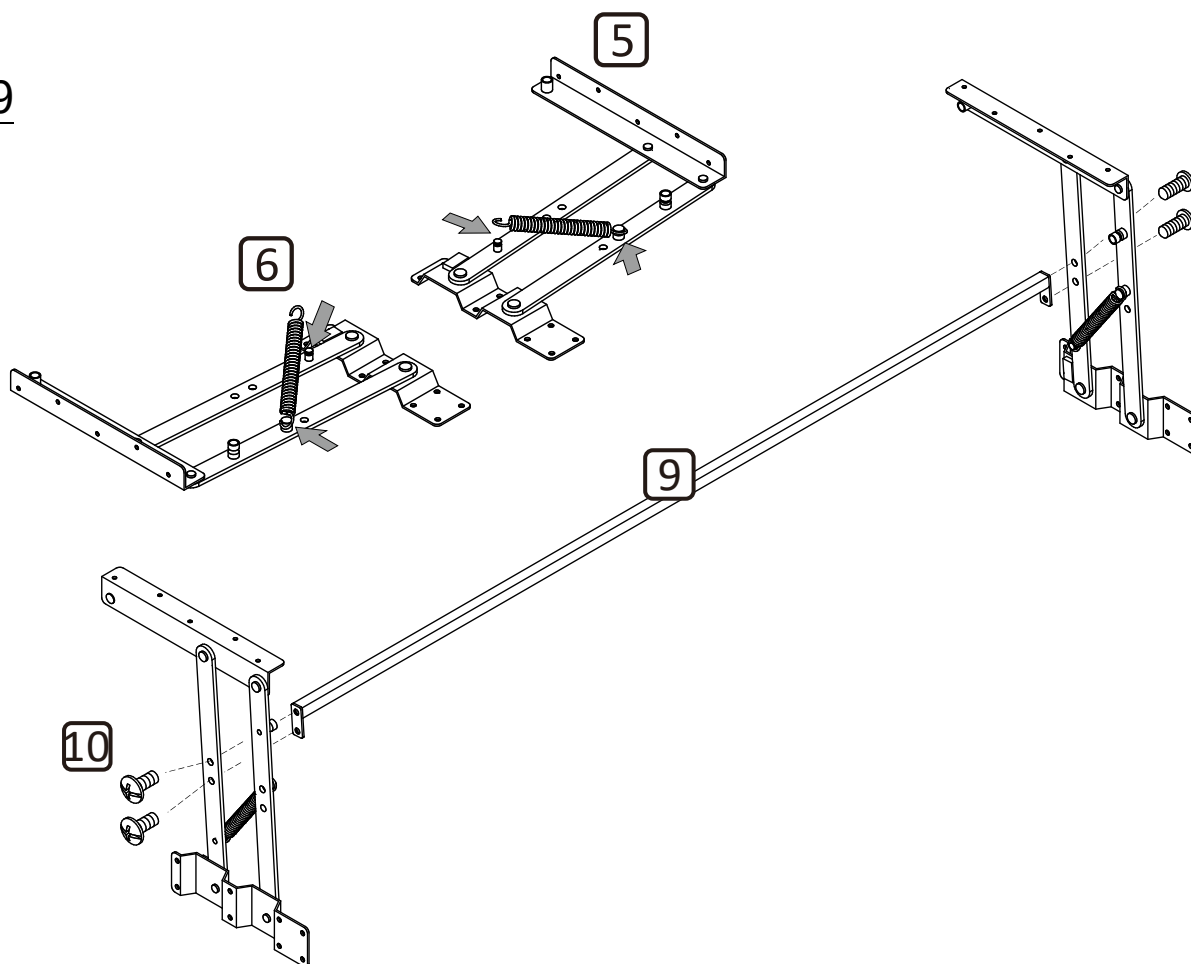
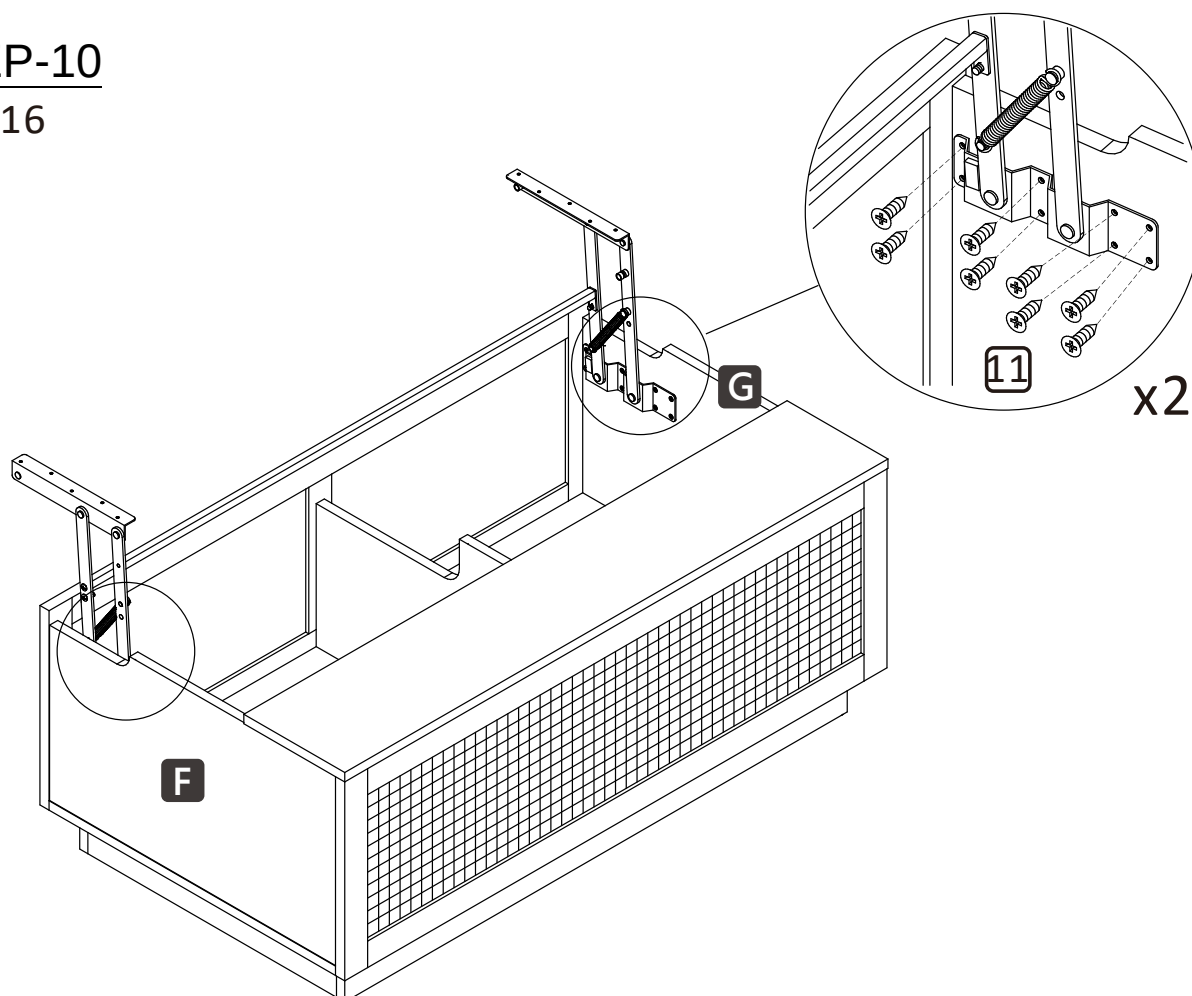
STEP-4

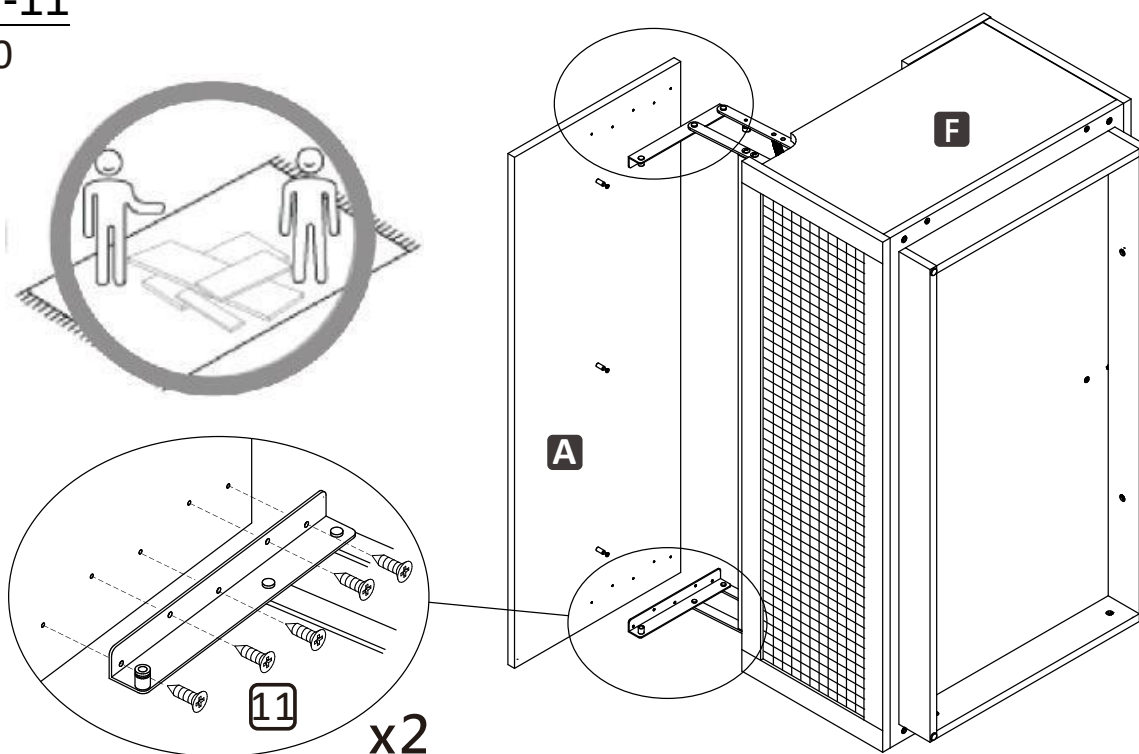
2 x3



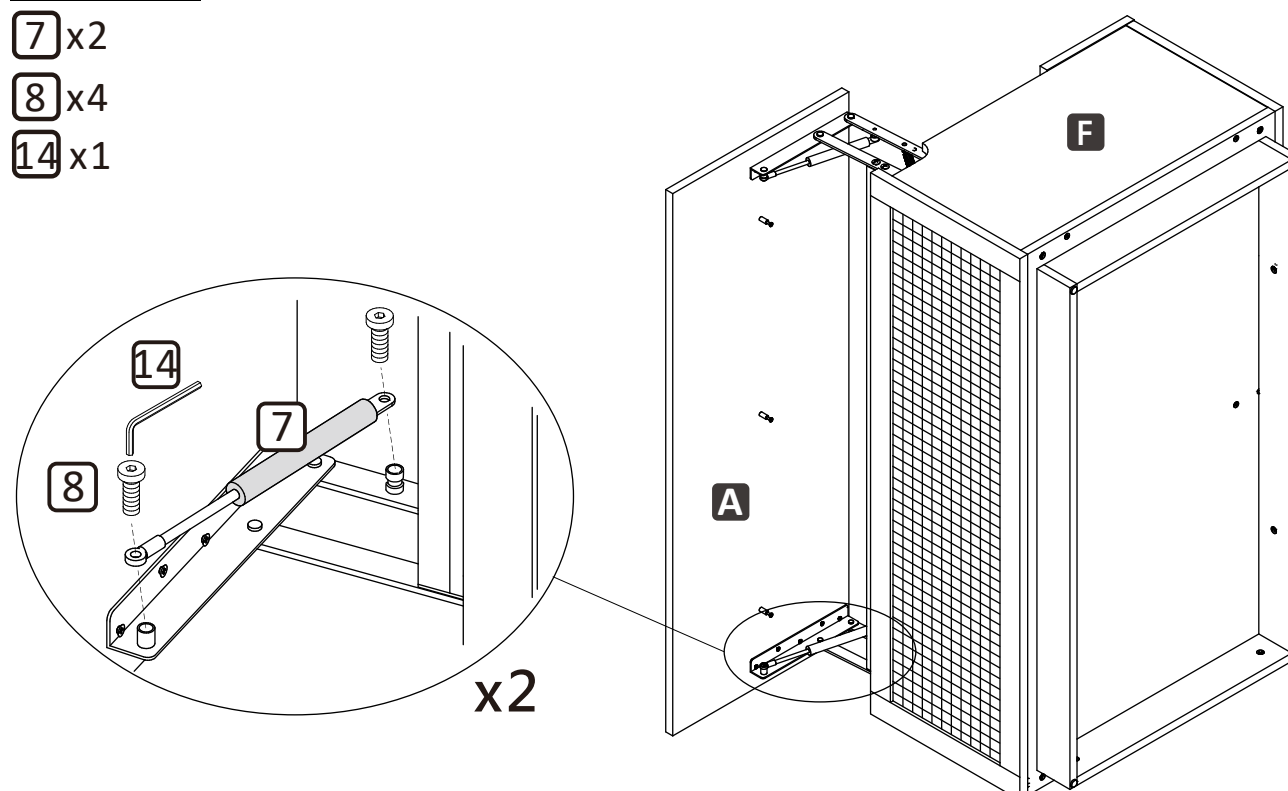
STEP-5**2** x6**STEP-6****2** x4

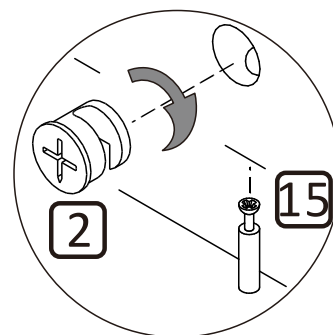
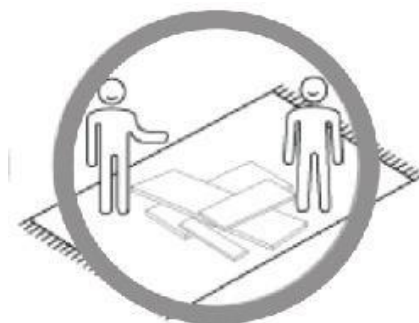
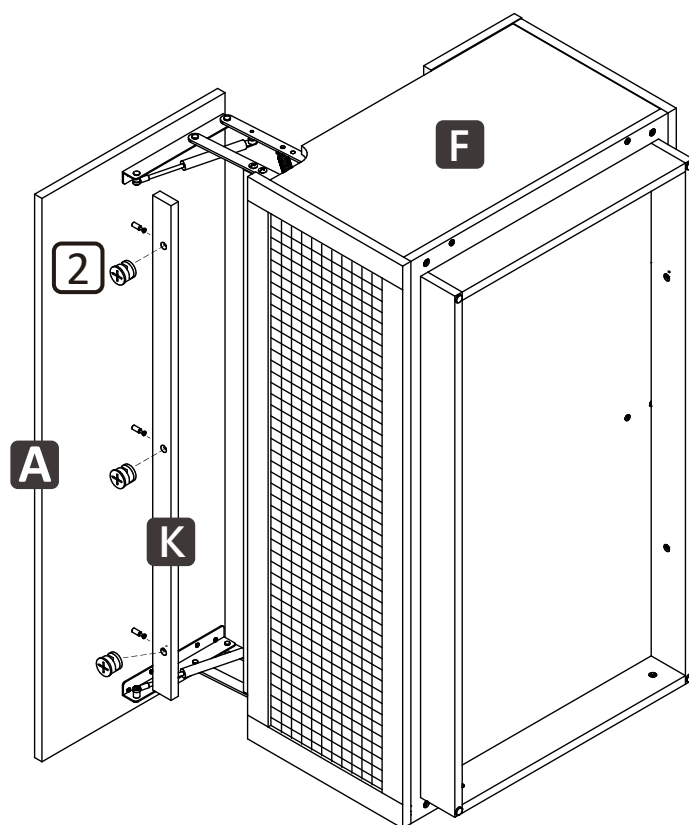
STEP-7**2** x4**12** x4**STEP-8****2** x6

STEP-9**5** x1**6** x2**9** x1**10** x4**STEP-10****11** x16

STEP-11**11** x10**Note:**

- This item requires a two person assembly.
- Lay the whole unit on its side when assembling the lift mechanism.

STEP-12**7** x2**8** x4**14** x1

STEP-13**2** x3**Note:**

- This item requires a two person assembly.
- Close Part A (Top Panel L). With the help of another person, return the coffee table to its upright position.