



ASSEMBLY INSTRUCTIONS
COASTER FINE FURNITURE



Fine Furniture for every stage of life

108540 (B1&B2)
Dining Table

ITEM: 108540(B1&B2)

ASSEMBLY INSTRUCTIONS



ASSEMBLY TIPS:

1. Remove hardware from box and sort by size.
2. Please check to see that all hardware and parts are present prior to start of assembly.
3. Please follow attached instructions in the same sequence as numbered to assure fast & easy assembly.



WARNING!

1. Don't attempt to repair or modify parts that are broken or defective. Please contact the store immediately.
2. This product is for home use only and not intended for commercial establishments.



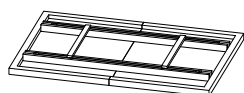
ASSEMBLY TIME

15 MINUTES

PARTS IDENTIFICATION

B1 (BOX 1)

A TOP



1PC

C CROSSBAR



1PC

B LEAF



1PC

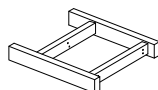
D APRON



2PCS

B2 (BOX 2)

E LEG FRAME



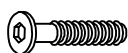
2PCS

HARDWARE IDENTIFICATION

Z-B1 (BOX 1) - HARDWARE PACK IS LOCATED IN 108540(B1)

1 BOLT

(Ø5/16" x 1-1/2" - RBW)



12PCS

5 HEX NUT

(Ø5/16" - RBW)



4PCS

2 THREADED BOLT

(Ø5/16" x 3" - RBW)



4PCS

6 HALF ROUND NUT

(Ø5/16" - RBW)



4PCS

3 LOCK WASHER

(Ø5/16" - RBW)



12PCS

7 ALLEN WRENCH

(4MM - RBW)



1PC

4 FLAT WASHER

(Ø5/16" - RBW)



12PCS

8 WRENCH

(RBW)

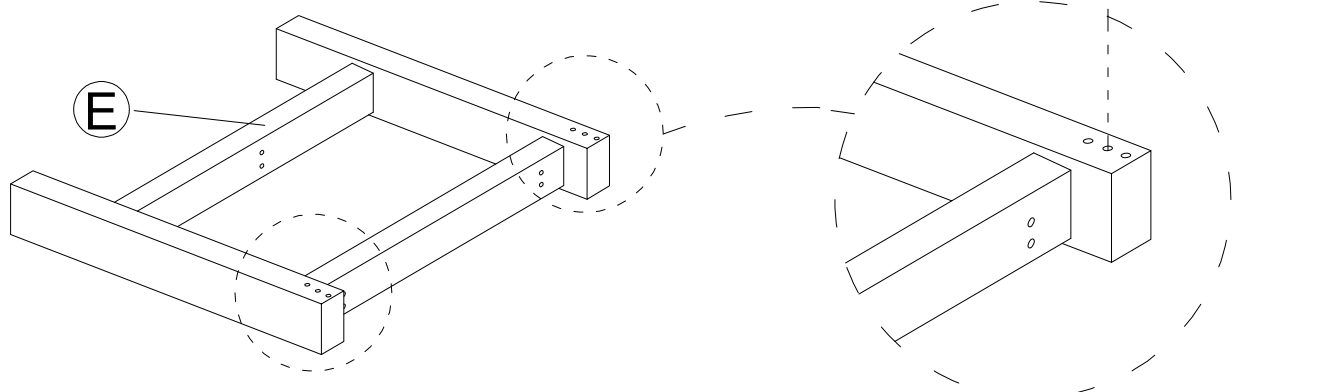


1PC

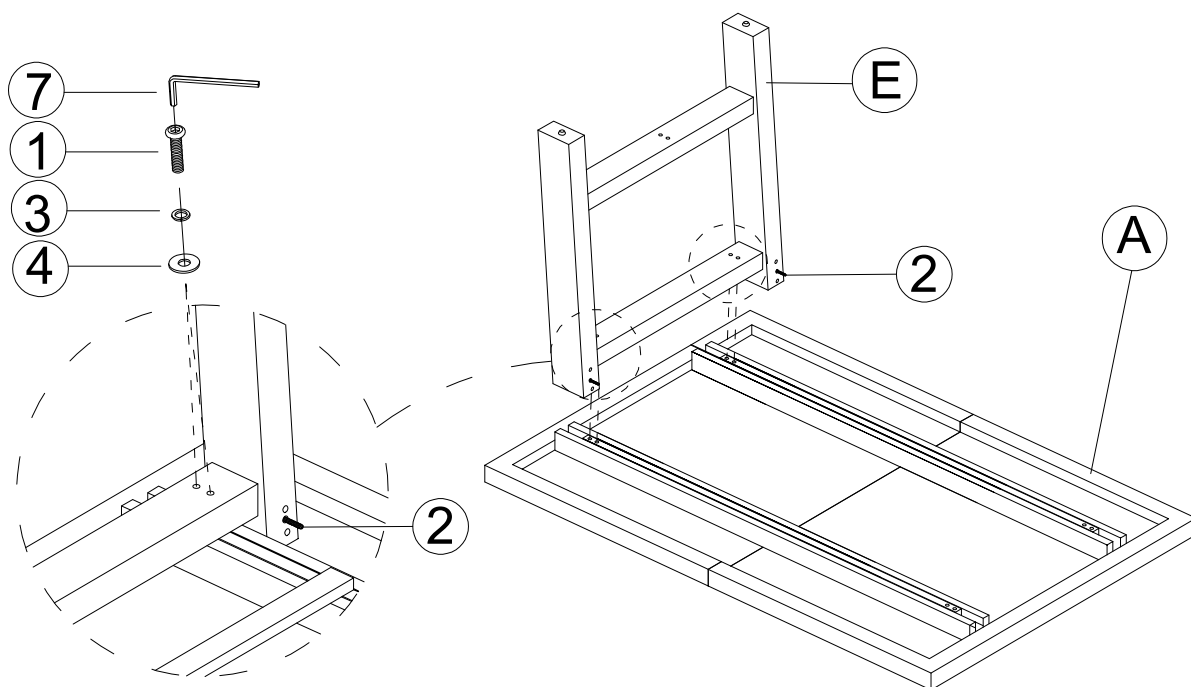
ITEM: **108540(B1&B2)**

ASSEMBLY INSTRUCTIONS

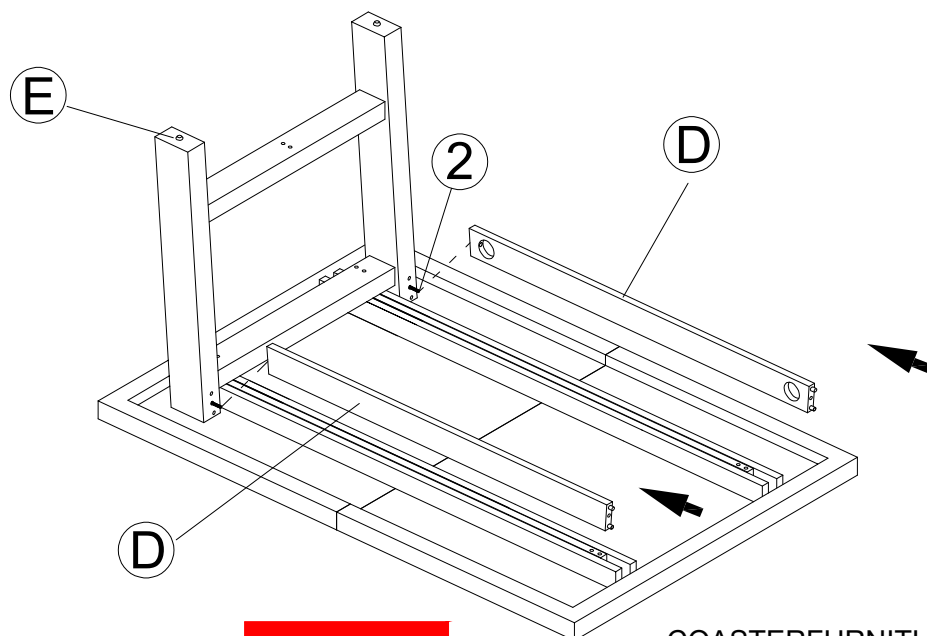
STEP 1



STEP 2



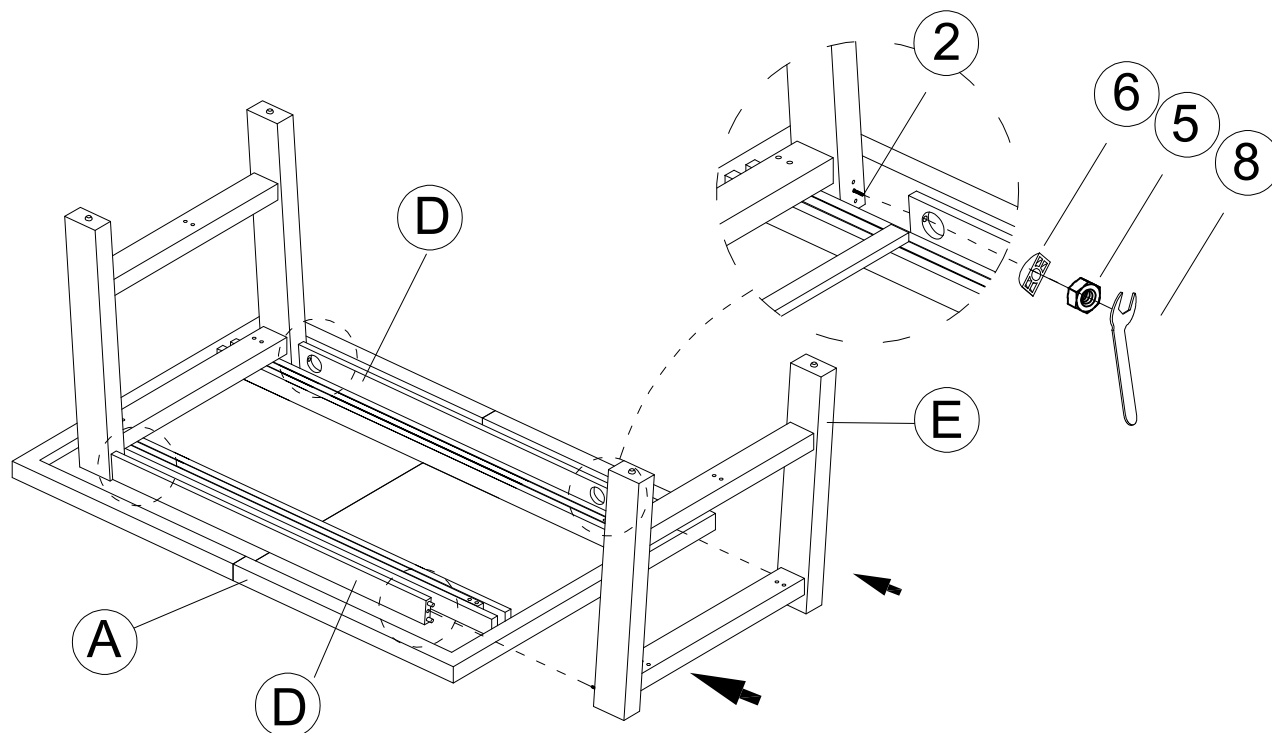
STEP 3



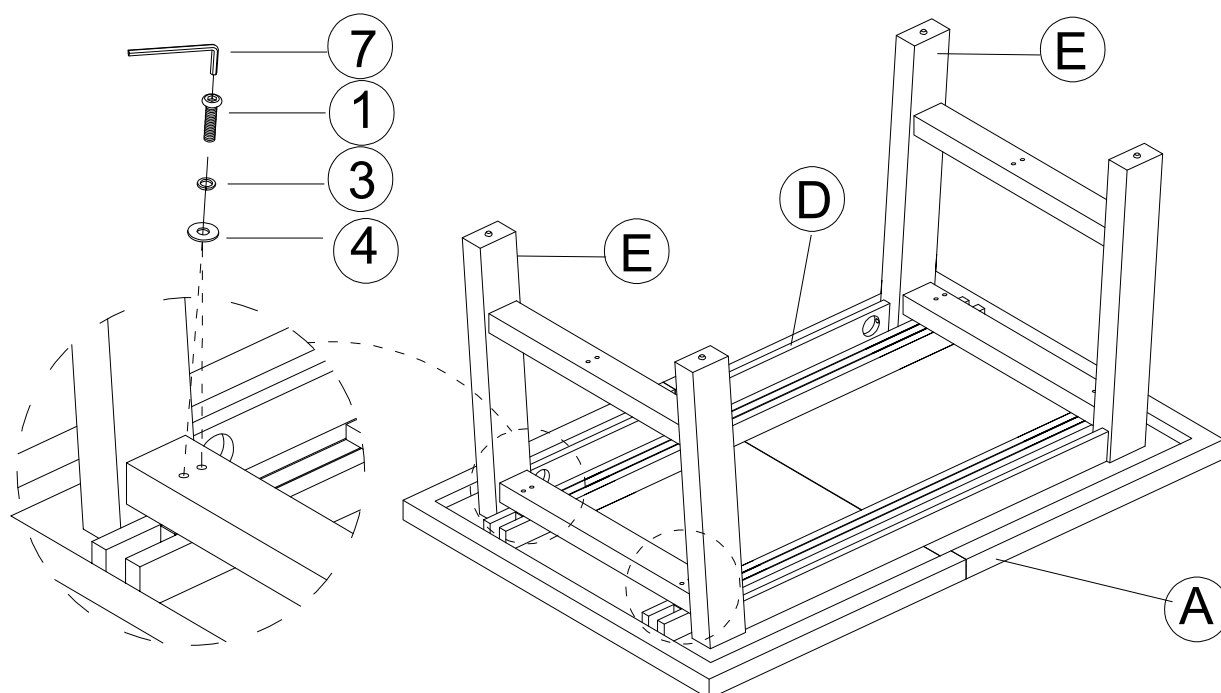
ITEM: **108540(B1&B2)**

ASSEMBLY INSTRUCTIONS

STEP 4



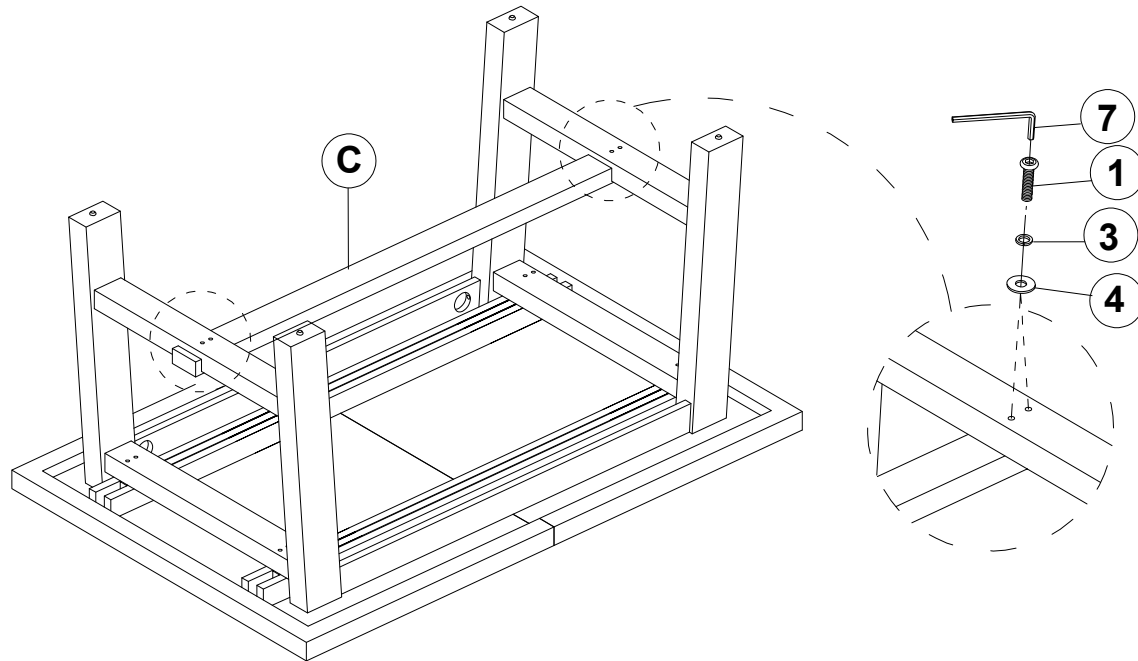
STEP 5



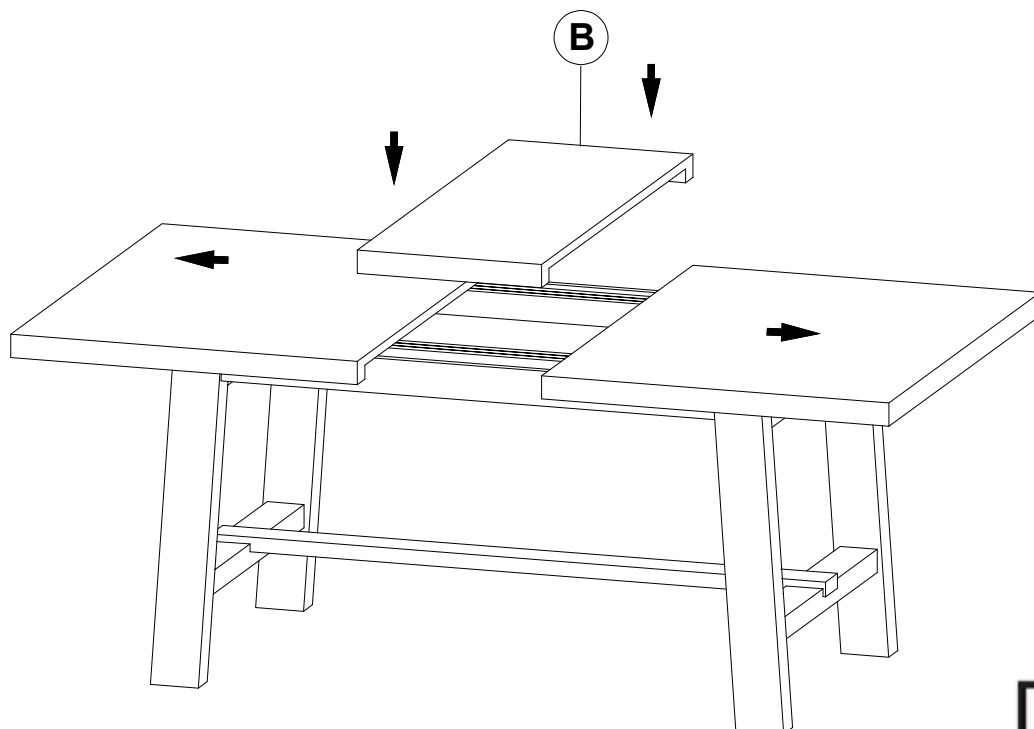
ITEM: **108540(B1&B2)**

ASSEMBLY INSTRUCTIONS

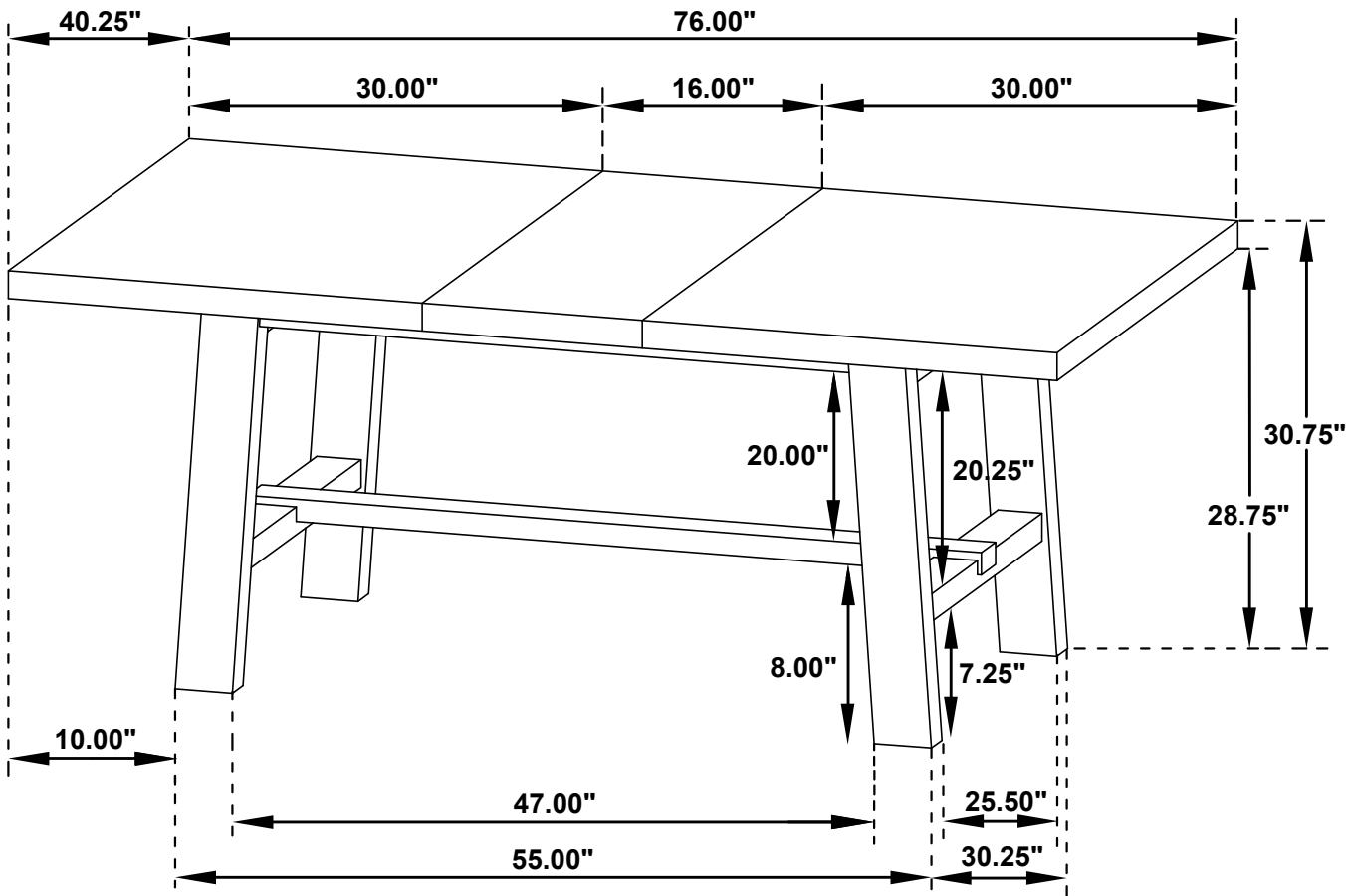
STEP 6



STEP 7 COMPLETE



ITEM: 108540(B1&B2)



Note: Dimension tolerance $\pm 5\%$



ASSEMBLY INSTRUCTIONS

COASTER FINE FURNITURE



Fine Furniture for every stage of life

108542
Side Chair

ITEM: **108542**

ASSEMBLY INSTRUCTIONS



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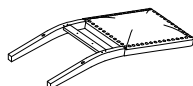


ASSEMBLY TIME

15 MINUTES

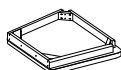
PARTS IDENTIFICATION

A BACK FRAME



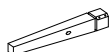
1PC

B SEAT CUSHION WITH FRAME



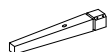
1PC

C LEFT FRONT LEG



1PC

D RIGHT FRONT LEG



1PC

E LEFT SIDE STRETCHER



1PC

F RIGHT SIDE STRETCHER



1PC

G MIDDLE STRETCHER



1PC

HARDWARE IDENTIFICATION

1 LONG BOLT

(Ø1/4" x 3" - RBW)



4PCS

2 MEDIUM BOLT

(Ø1/4" x 2" - RBW)



4PCS

3 SHORT BOLT

(Ø1/4" x 1-1/2" - RBW)



2PCS

4 LOCK WASHER

(Ø1/4" - RBW)



10PCS

5 FLAT WASHER

(Ø1/4" - RBW)



10PCS

6 ALLEN WRENCH

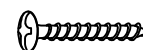
(4MM - RBW)



1PC

7 PAN HEAD SCREW

(#8MM x 1-1/2" - RBW)



6PCS

NOTE:

Quantities shown are for one chair.

Phillips head screw driver is required in the assembly process; however, manufacturer does not provide this item.

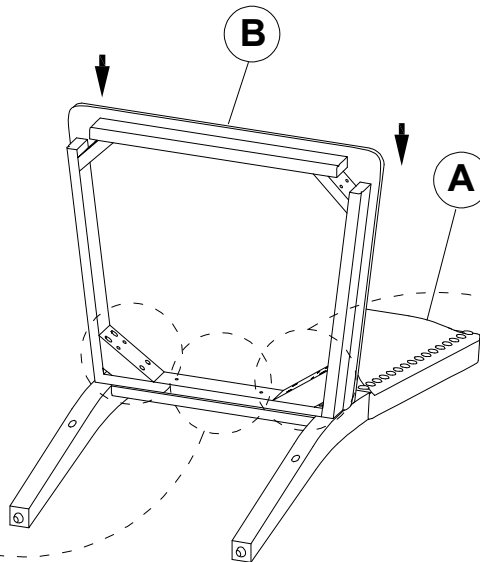
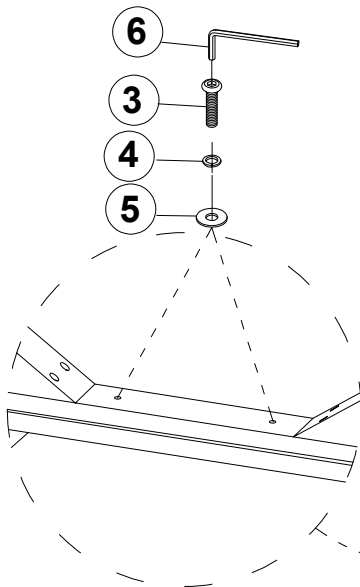
ITEM: **108542**

ASSEMBLY INSTRUCTIONS

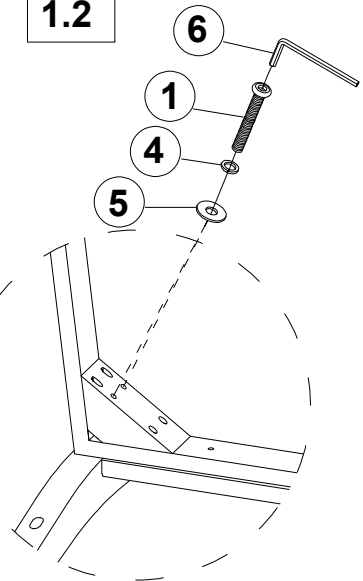


STEP 1

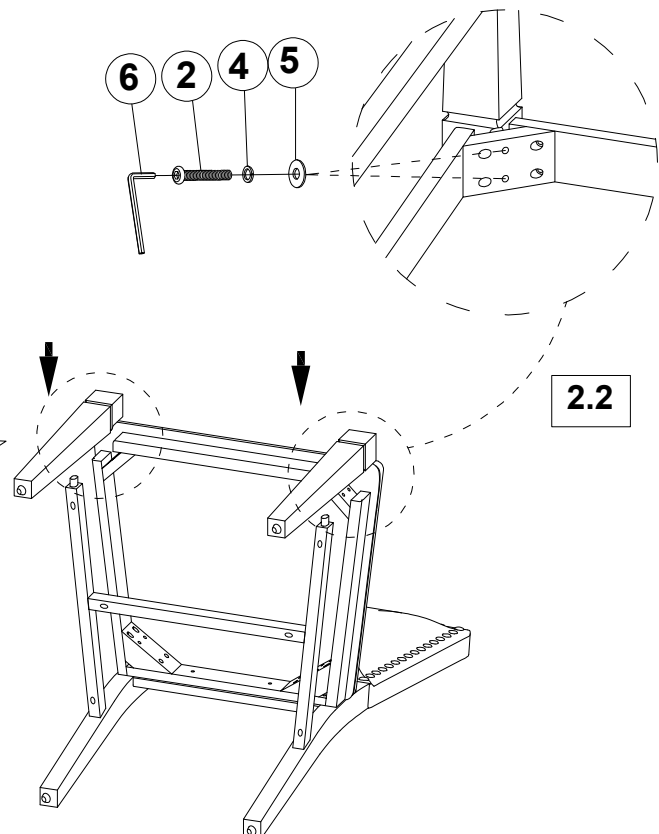
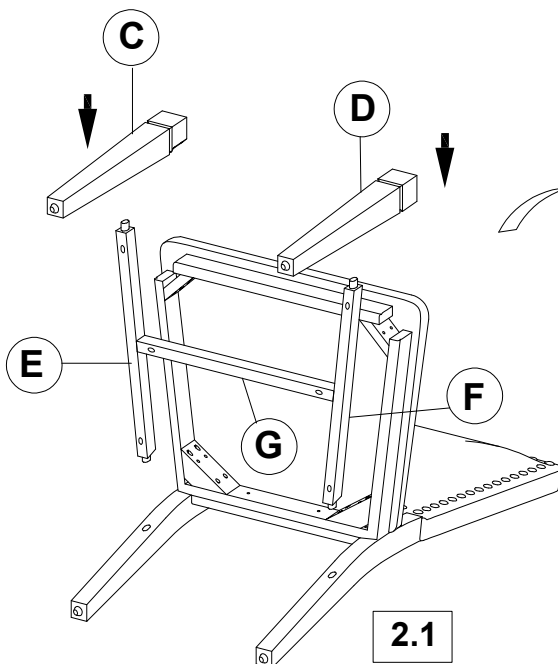
1.1



1.2



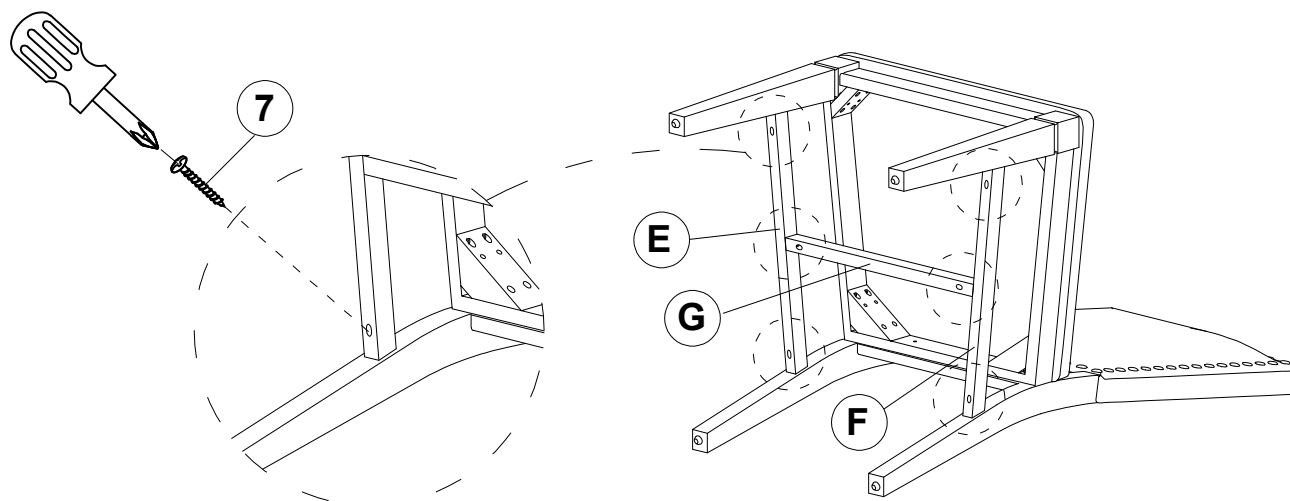
STEP 2



ITEM: **108542**

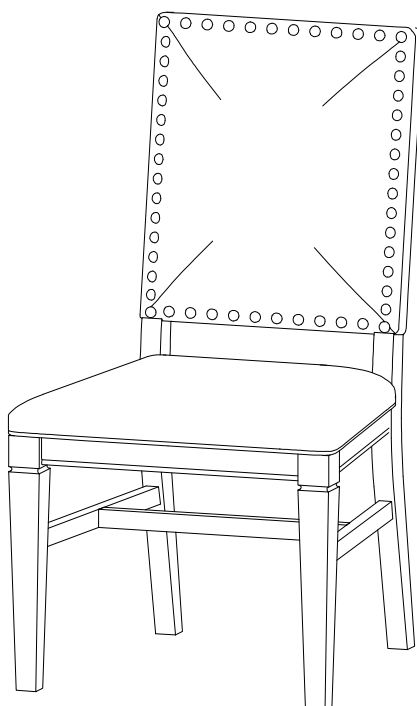
ASSEMBLY INSTRUCTIONS

STEP 3

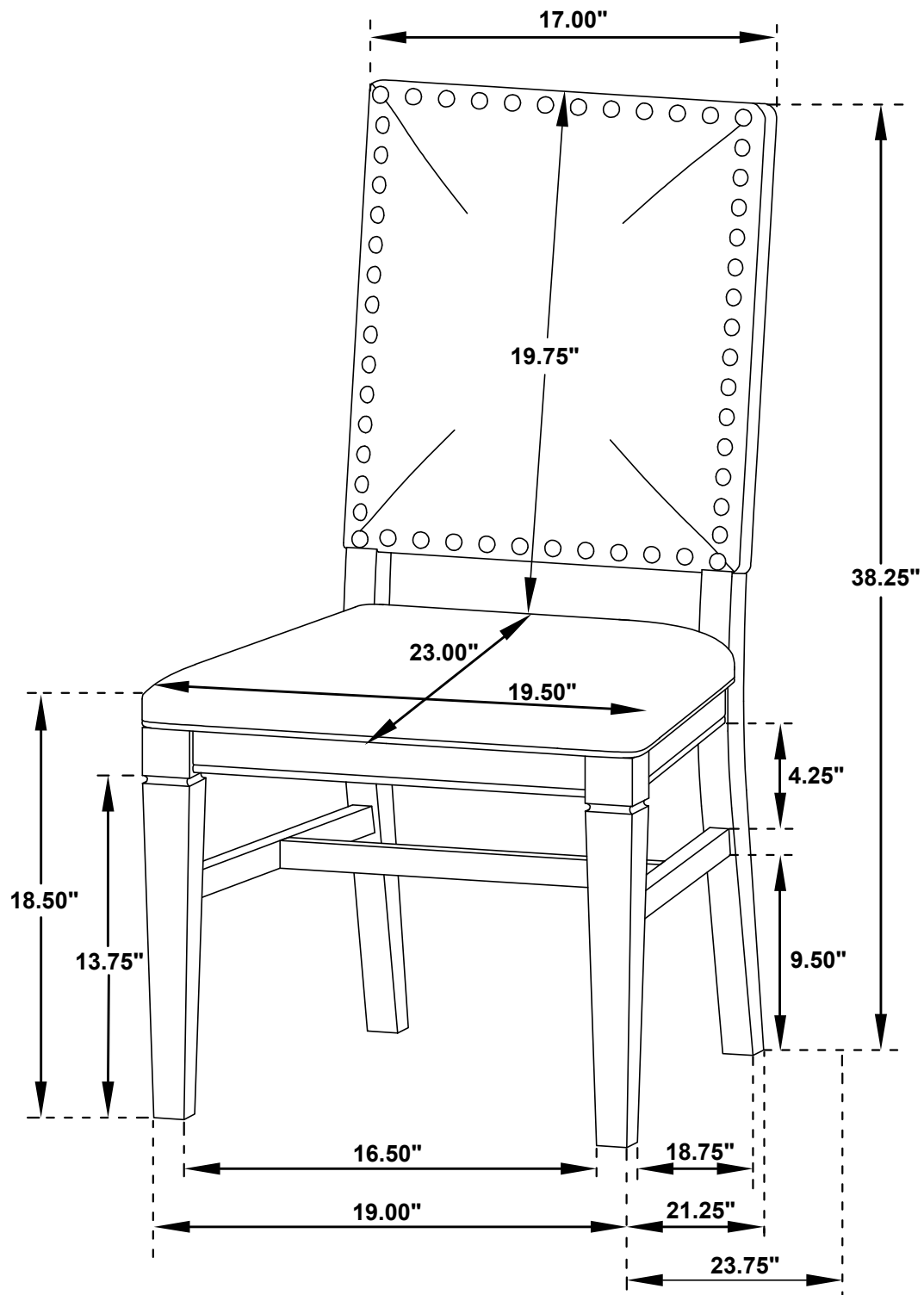


STEP 4

COMPLETE



ITEM: **108542**



Note: Dimension tolerance $\pm 5\%$