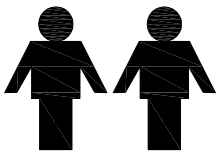
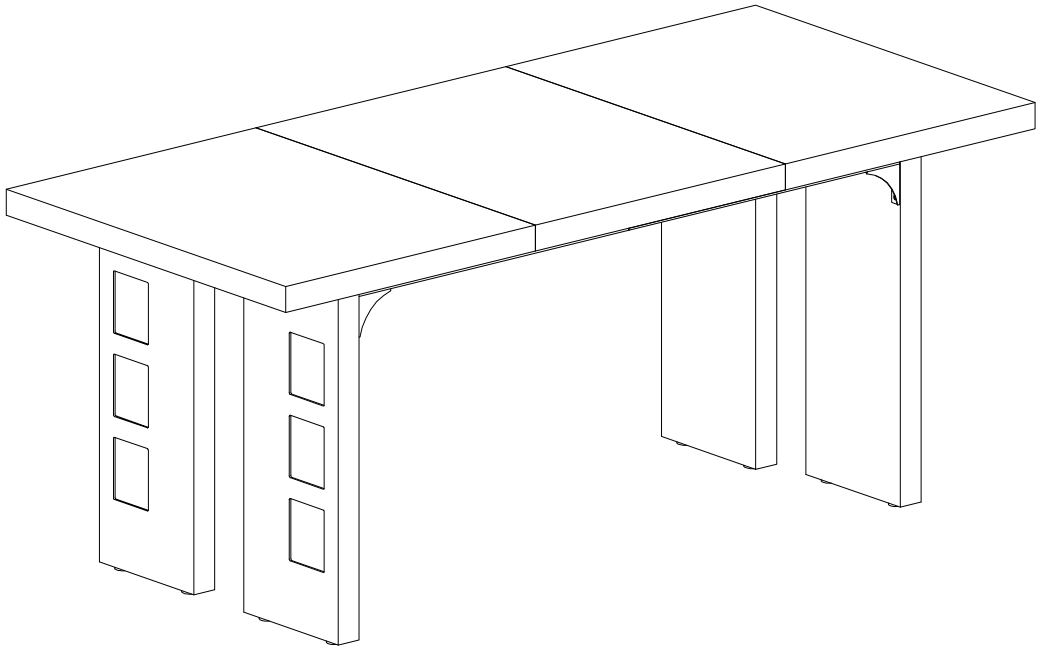
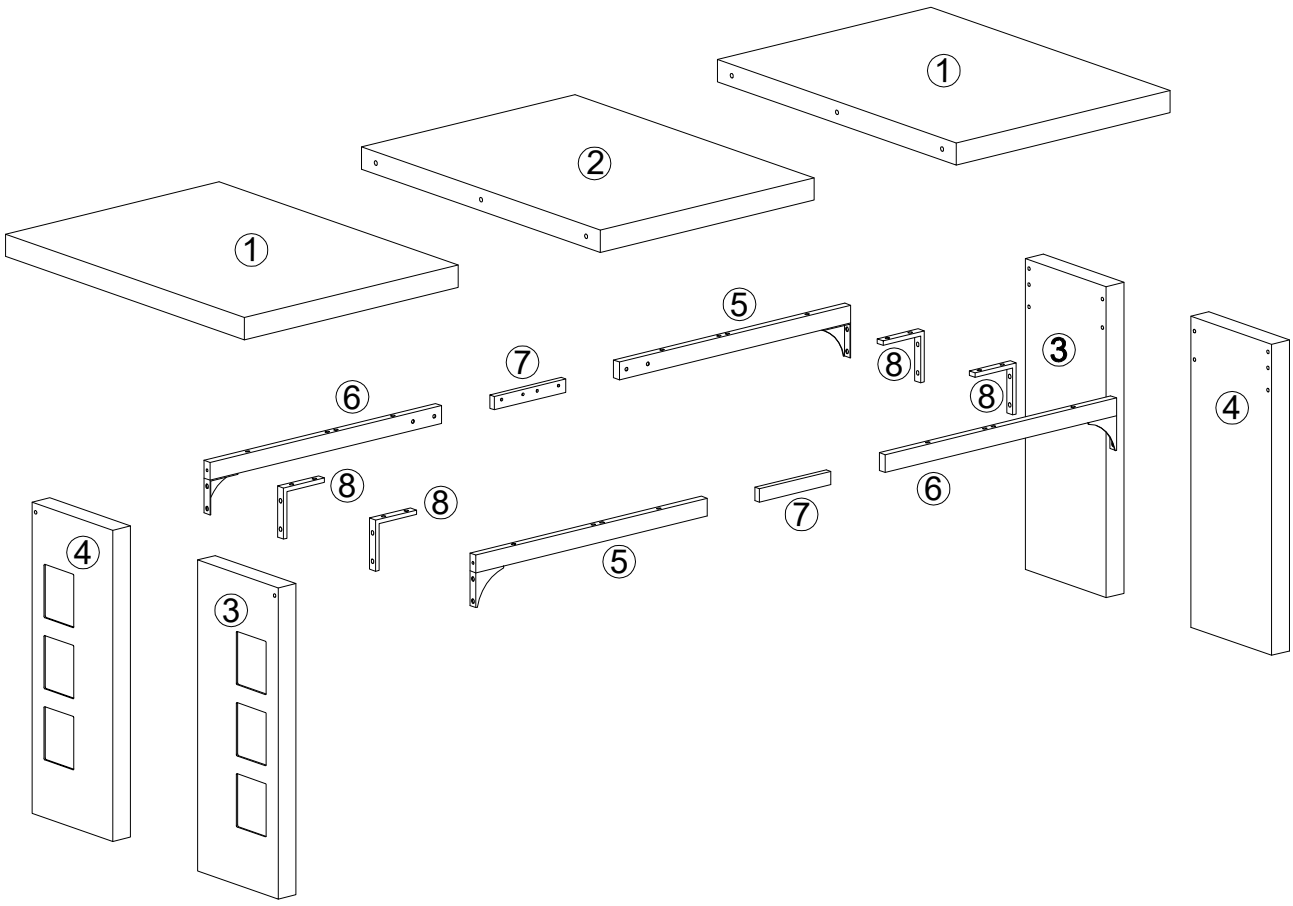
ASSEMBLY INSTRUCTION

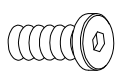
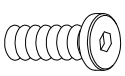
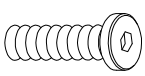
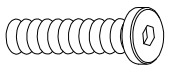
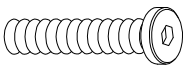


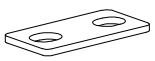




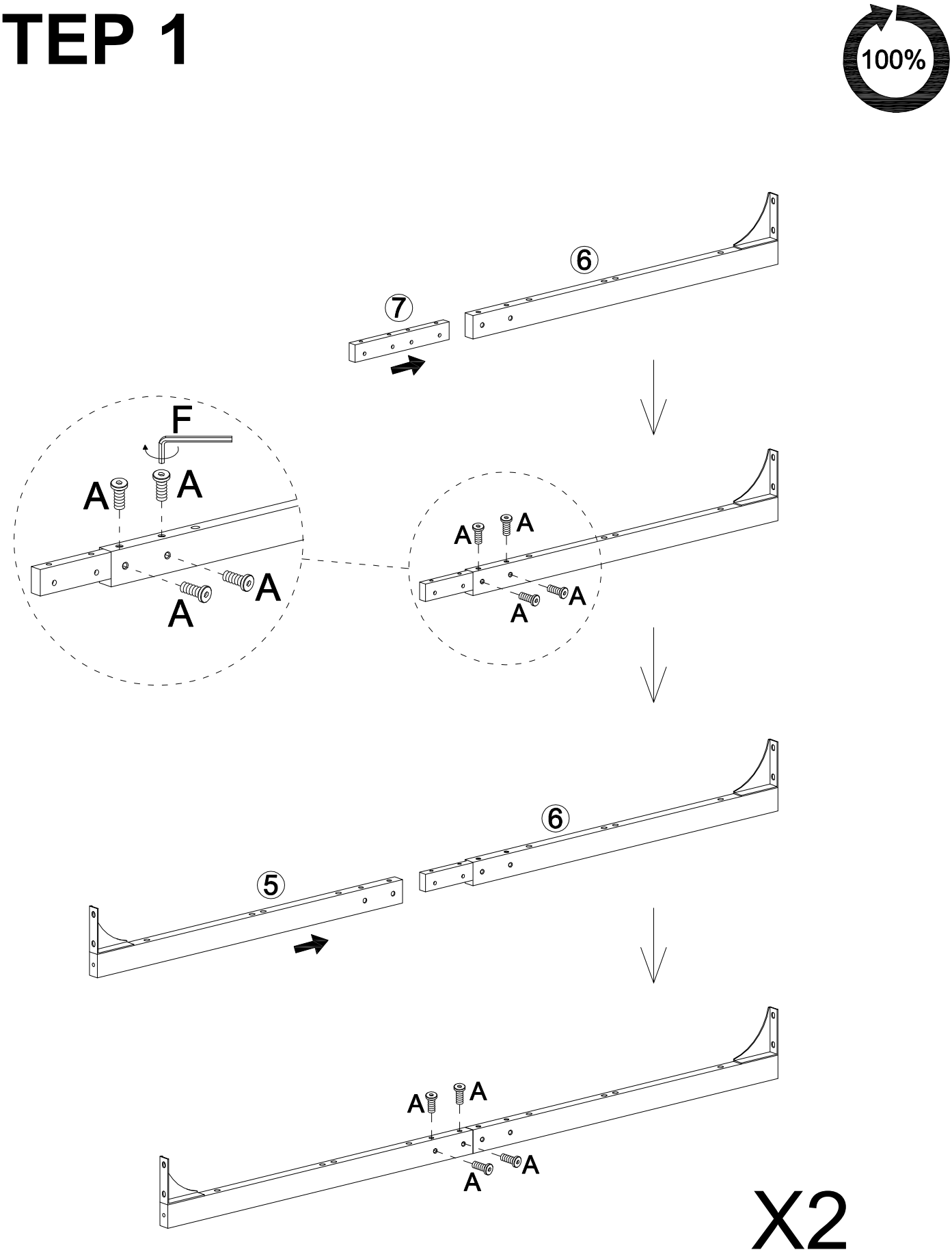
Notes: Don't fully tighten screws until all parts are confirmed in place to avoid misalignment.



A	X16+1	B	X16+1	C	X16+1	D	X16+1	E	X4+1
									
M6X12mm		**M6X15mm**		**M6X25mm**		M6X55mm		M6X70mm	

F	X1	G	X6+1	H	X8	I	X4
							
M4X55mm		Ø10X50mm		M6XØ30mm		40X20mm	

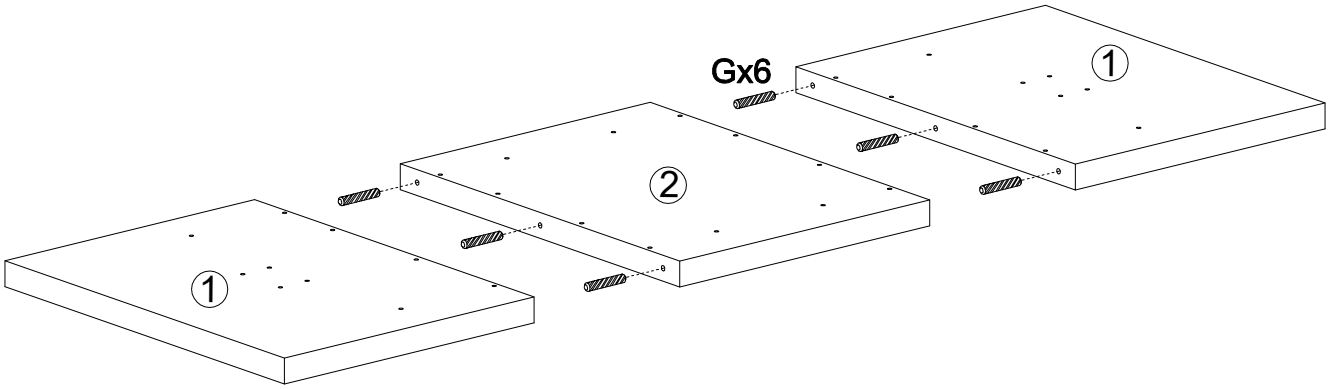
STEP 1



X2

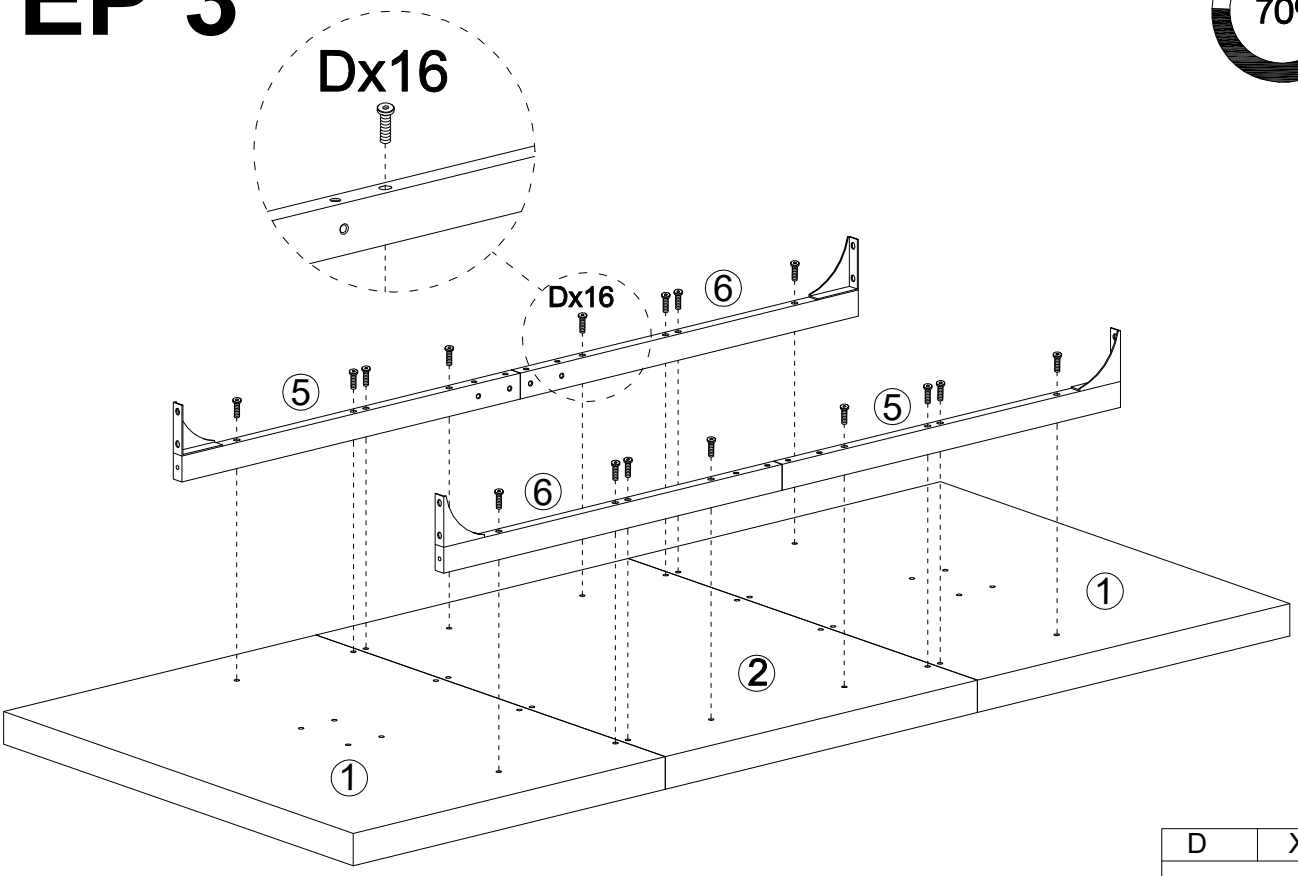
A	X16	F	X1
M6X12mm		M4X55mm	

STEP 2



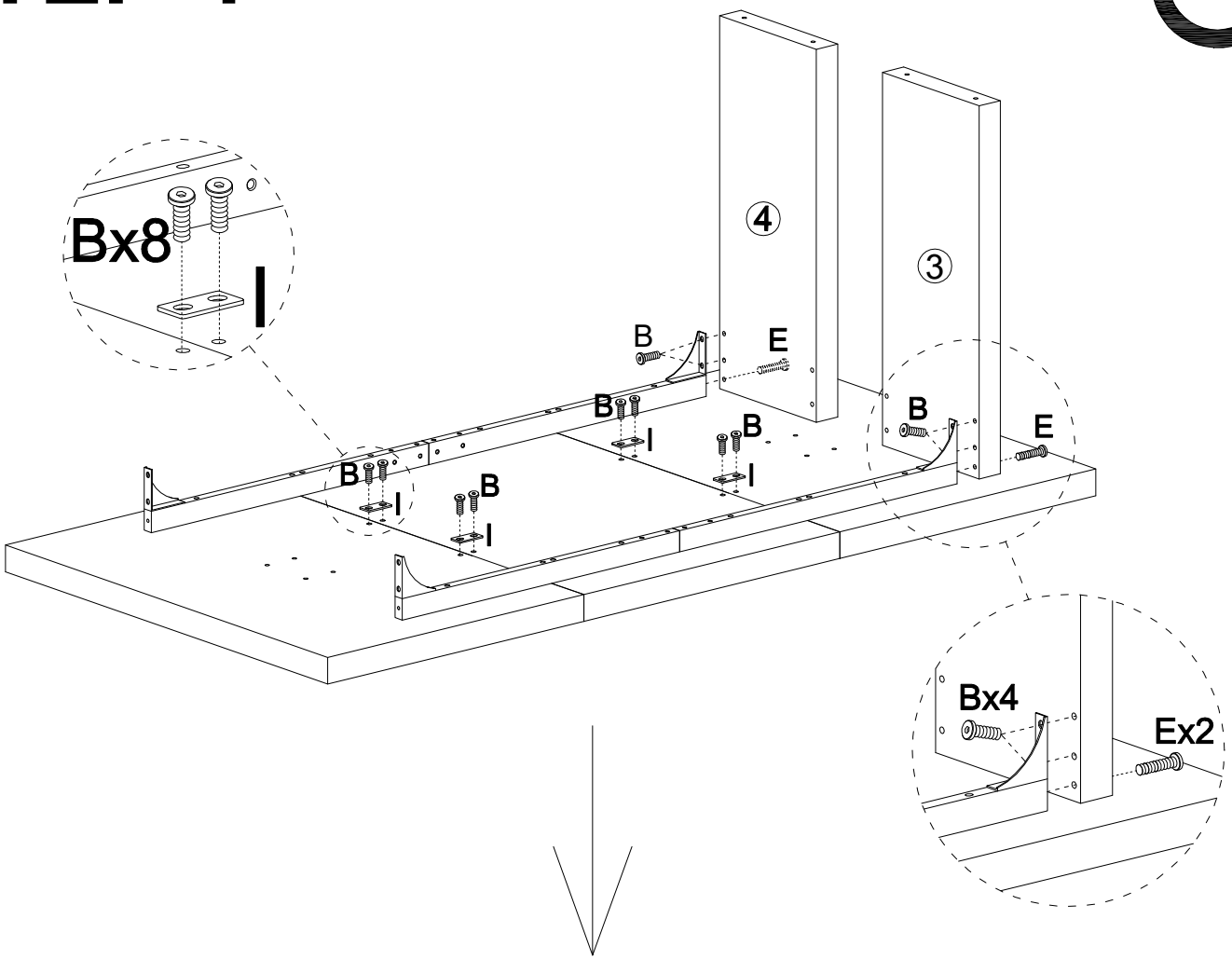
G	X6
	
Ø10X50mm	

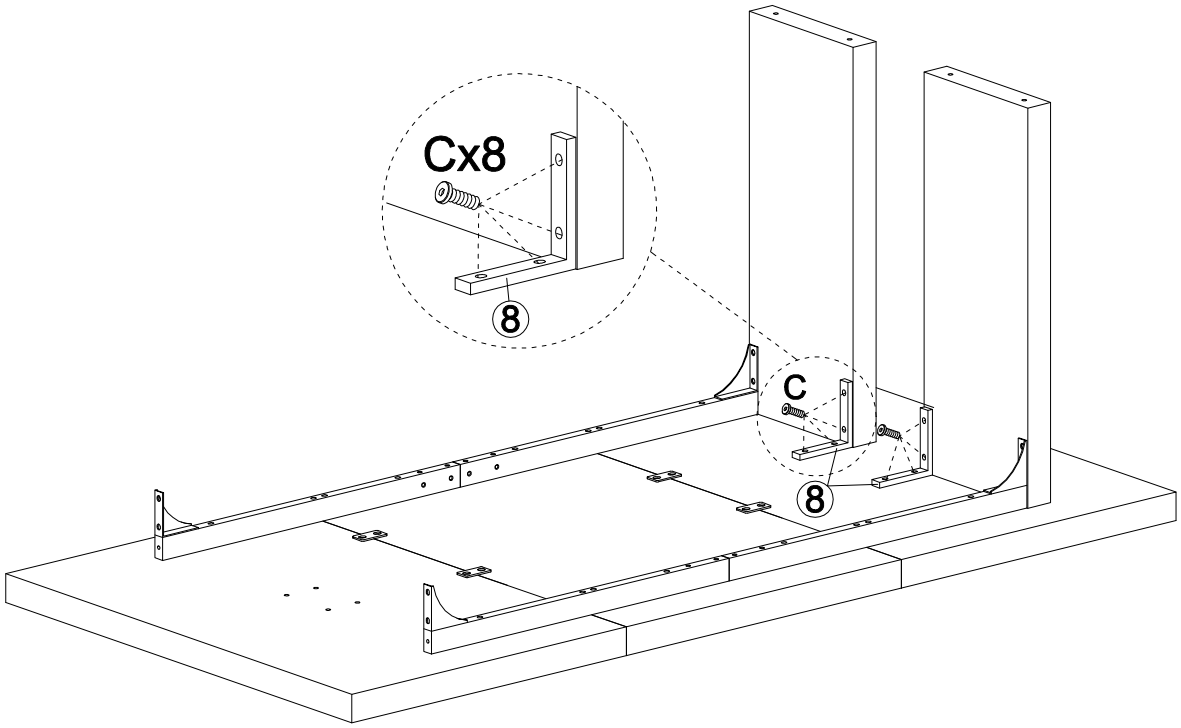
STEP 3



D	X16
	
M6X55mm	

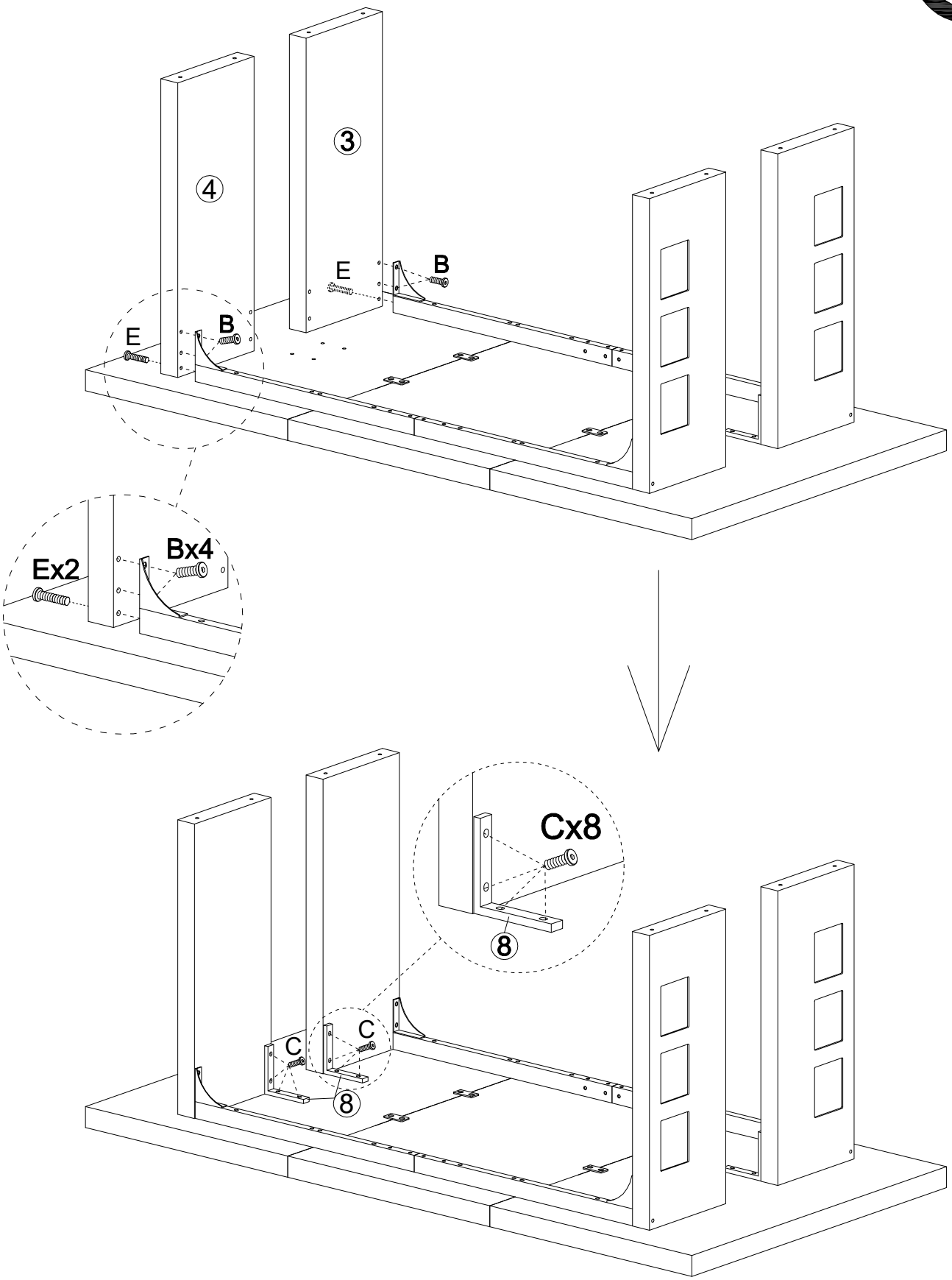
STEP 4





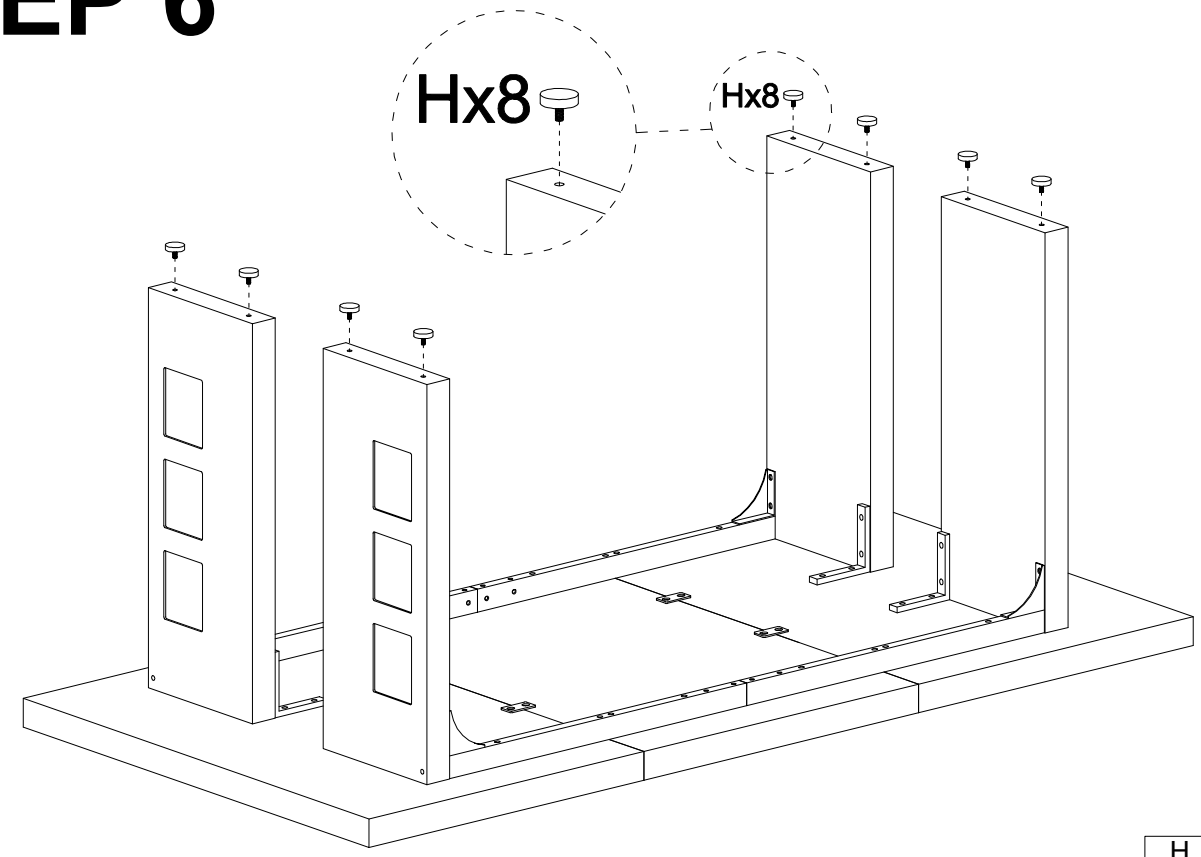
B	X12	C	X8	E	X2	I	X4
M6X15mm		M6X25mm		M6X70mm		40X20mm	

STEP 5



B	X4	C	X8	E	X2
M6X15mm		M6X25mm		M6X70mm	

STEP 6



H	X8
	
M6XØ30mm	

STEP 7

