INSTRUCTION MANUAL

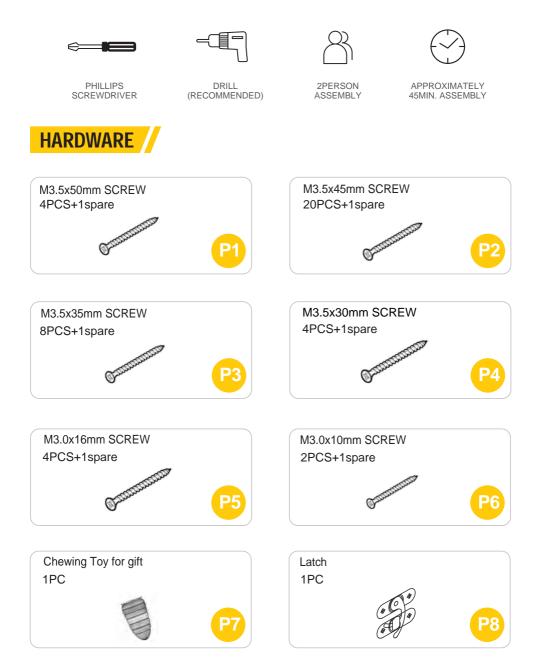


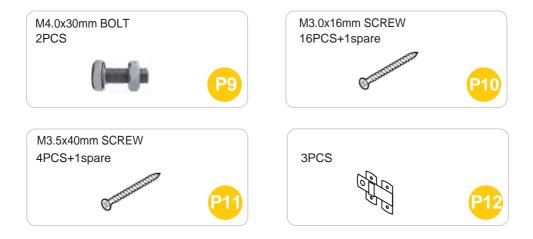


NOTICE Please retain these instructions for future reference.

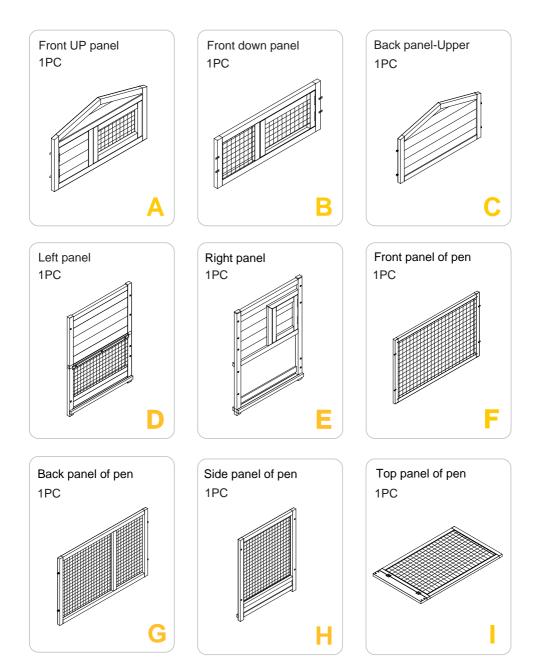
- Firmly secure all bolts, screws and knobs before use.
- Reconfirm that all bolts, screws, and knobs are secure every 90 days.
- Fasten screws loosely during initial assembly. Do not fully tighten screws until the item is completely assembled.
- Do not use or store this item in the proximity of open flame or flammable/combustible chemicals.
- Be aware that some parts are heavy and have sharp edges.
- Be aware that moving parts can injure, crush and cut.
- If any parts are missing,broken,damaged,or worn,stop using this product until repairs are made and/or factory replacement parts are installed.
- Do not use this item in a way inconsistent with the manufacturer' s instructions as this could void the product warranty.



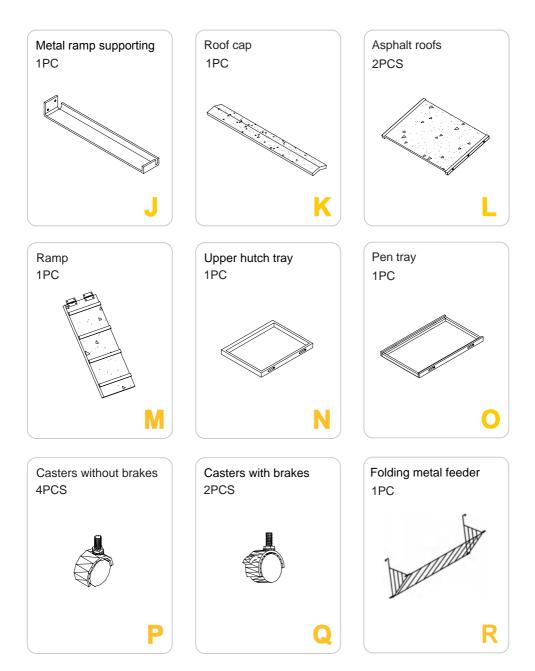




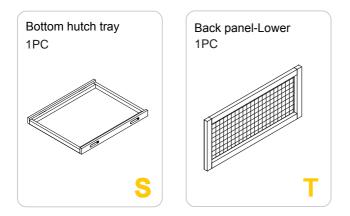








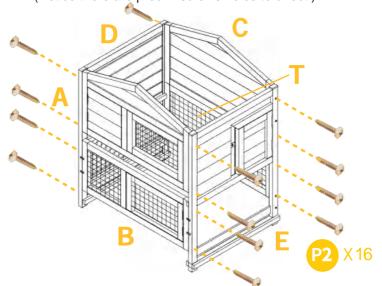




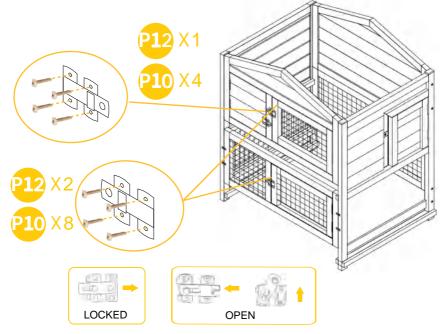
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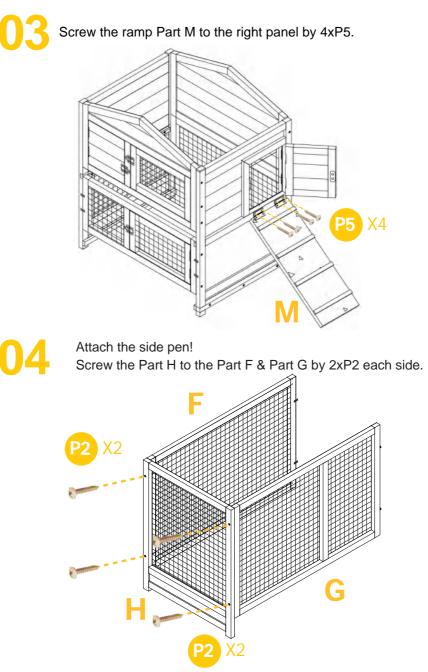
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Attach front panel Part A, B & back panel Part C, T to the right & left panel Part E,D by 8xP2 each side. (Notice there are predrill screws holes to direct.)

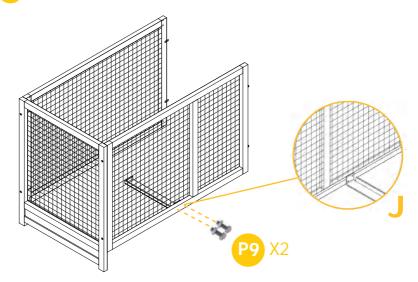


Attach the lock 3xP12 to the each front doors by 12xP10 screws total.

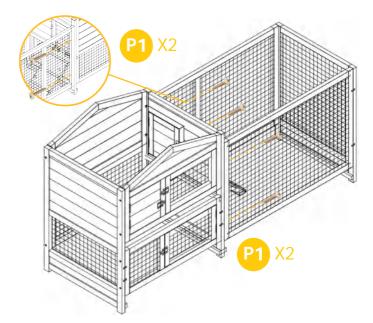


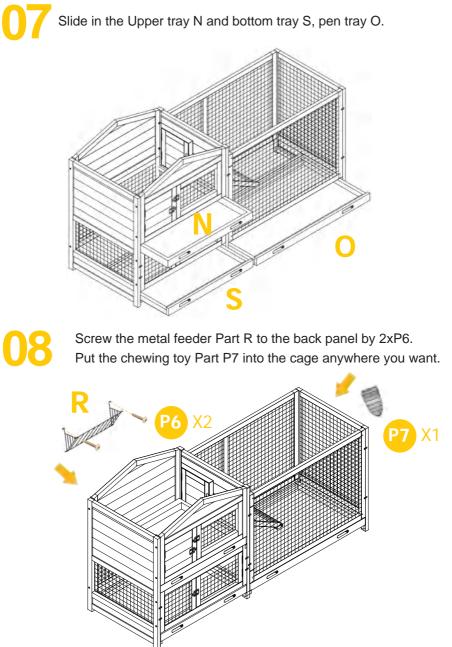


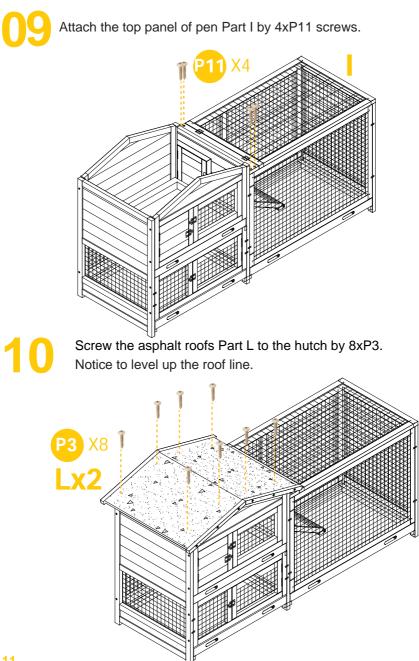
Screw the metal ramp supporting board Part J inside the **back panel of pen Part G** by 2xP9.



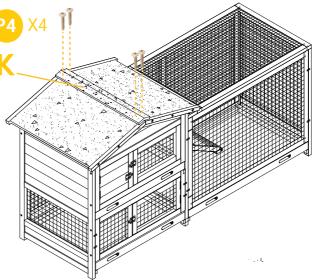
Attach the pen to the wood hutch by screwing 2xP1 each side.







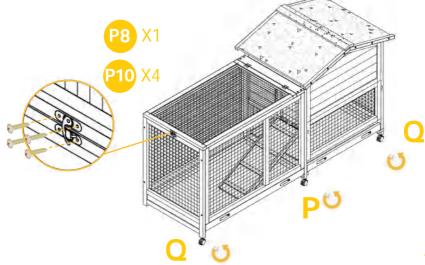


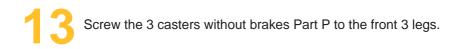


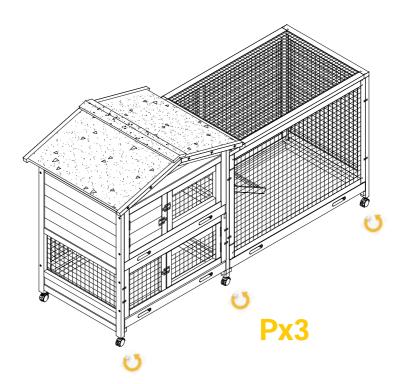


Attach top panel of pen and side panel of pen with 1xP8 by 4xP10 screws.

Screw two brake casters Part Q to the 2 back legs, and one caster without brake Part P to the middle leg.











WARNING

Manufacturer and seller expressly disclaim any and all liability for personal injury, property damage or loss, whether direct, indirect, or incidental, resulting from the incorrect attachment, improper use, inadequate miantenance, or neglect of this product.