

Assembly Instruction

Swivel Arm Chair

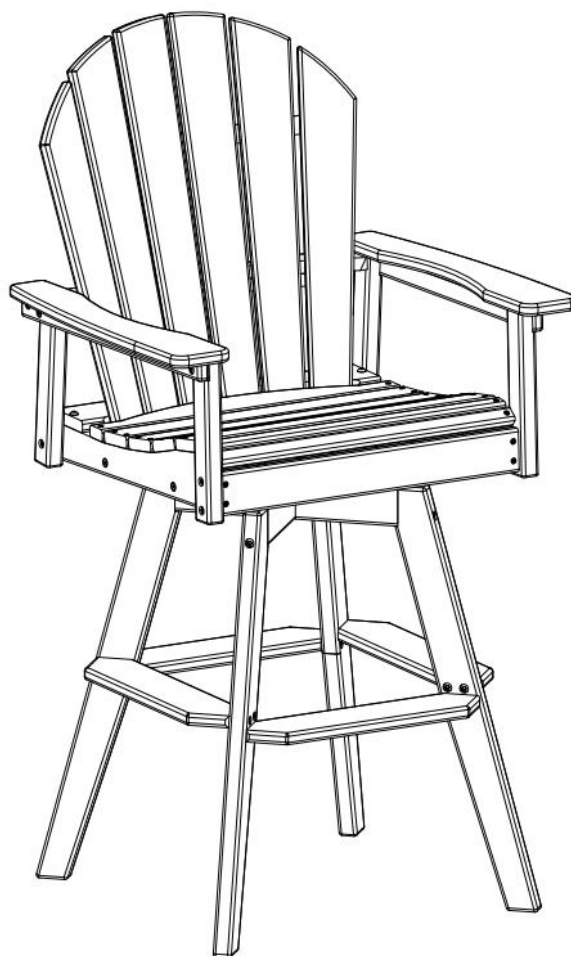
Your furniture requires assembly prior to use. It is important that you read the entire assembly instructions to become familiar with the unit before you set up this product.

Safety Warning and Precautions

WARNING: When setting up your furniture, basic precautions should always be followed to reduce risk of personal injury and damage to the product.

Read all instructions before assembly and usage this product.

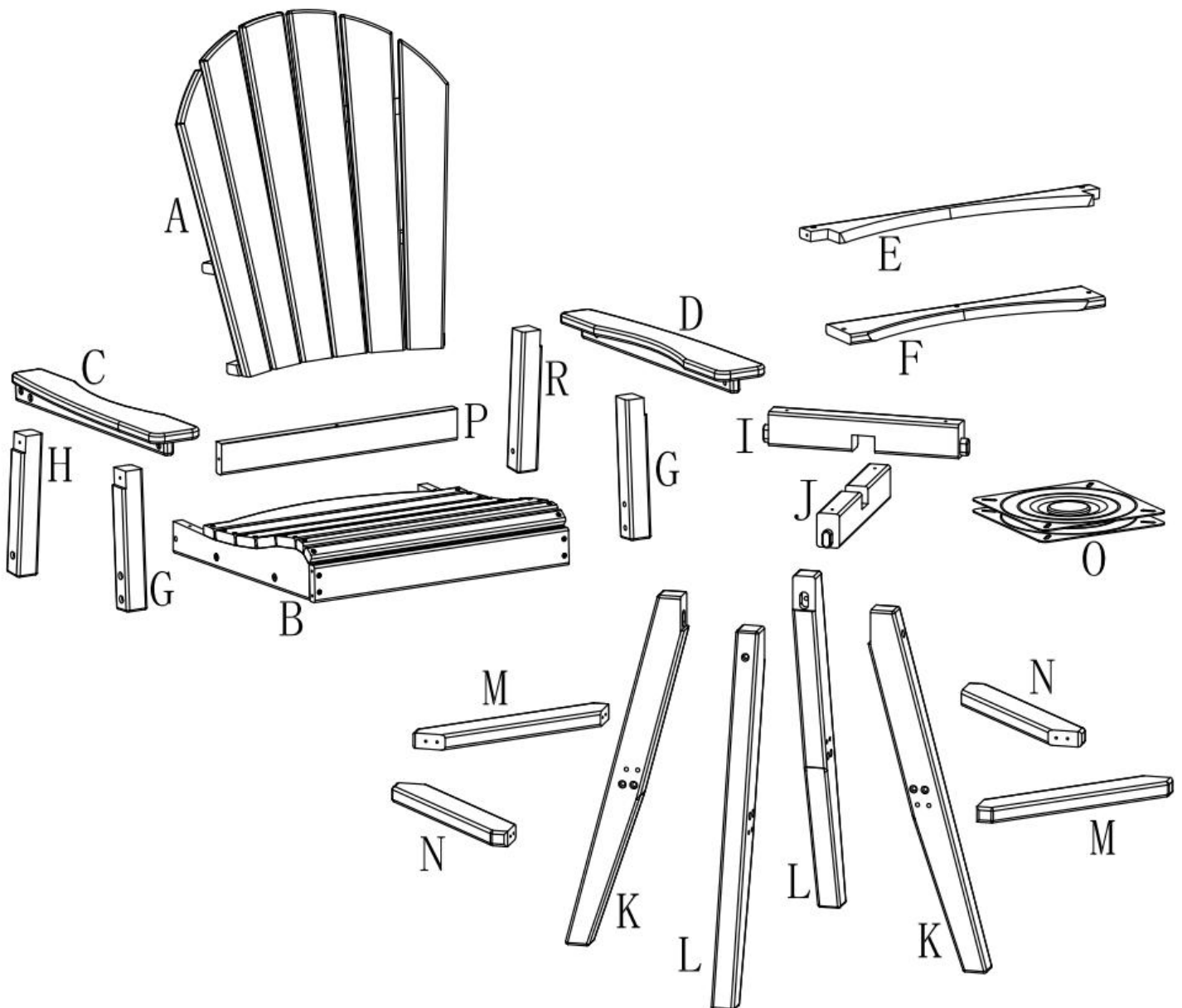
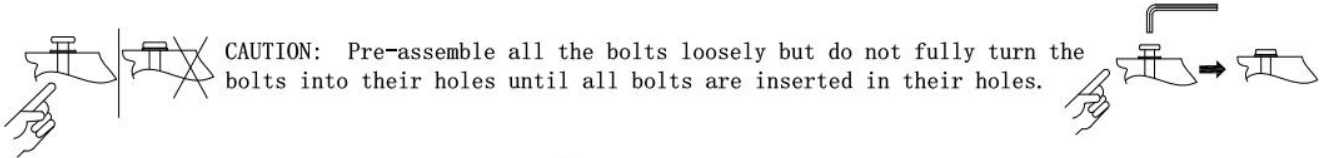
1. Select ideal location. Set out all parts on a clear and level surface prior to assembly. Ideally, the furniture should be set up in the desired location to avoid moving it after assembly.
2. Use caution. During all the processes of assembling, especially when lifting heavy or large parts, pay attention to safety.
3. Tools and Assistance. An adjustable spanner is required for assembly. It is recommended 2 people assist with assembly.
4. Check all parts before assembling, ensure you have all parts detailed in the parts list on Page 2.
5. Refer to assembly diagram. During assembly, refer to the assembly instructions on following pages.
6. Caution. Keep children away from work area during assembly. Do not allow children to handle parts or tools while assembling.



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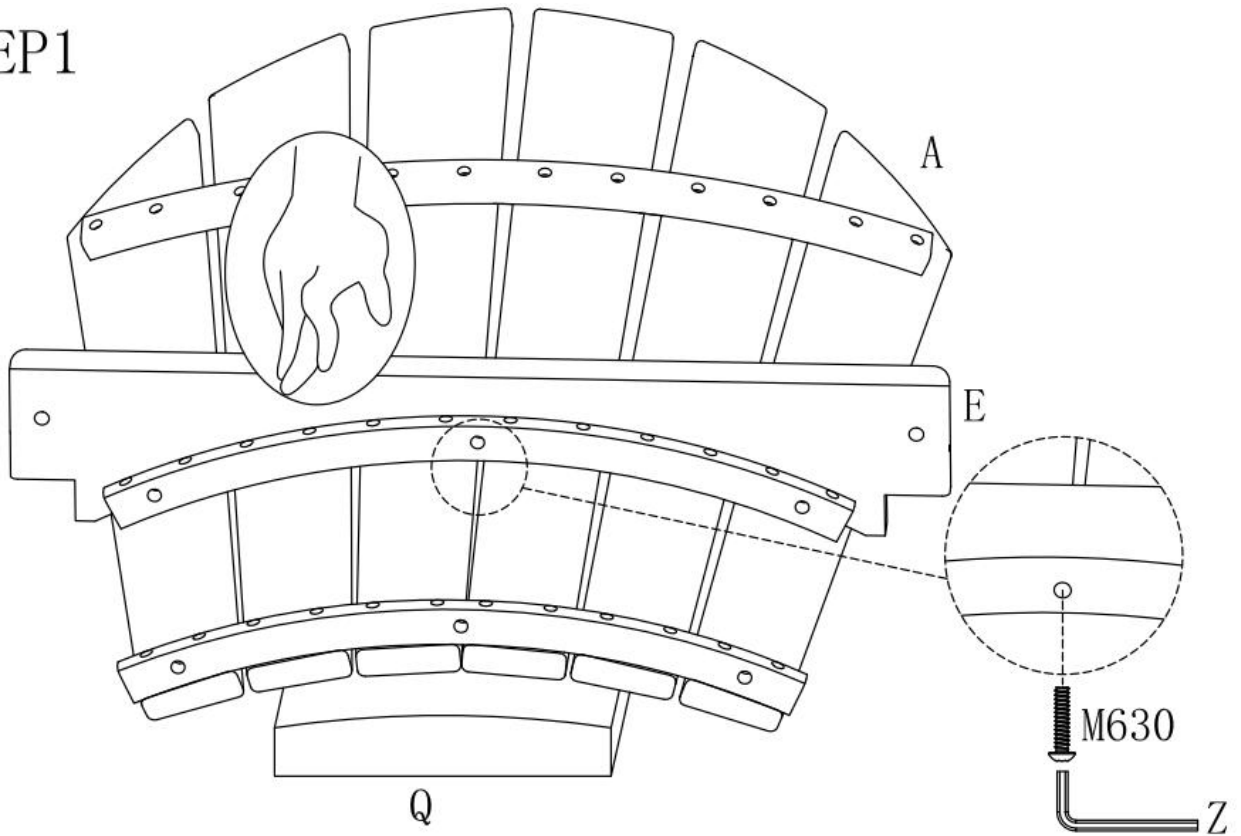
FITTINGS IDENTIFICATION

M685	M665	M645	M630	M634	H630	Z	W	Y	Q
									
M6*85 6PCS	M6*65 20PCS	M6*45 5PCS	M6*30 12PCS	M6*34 4PCS	H6*30 4PCS	1PCS	1PCS	8PCS	1PCS

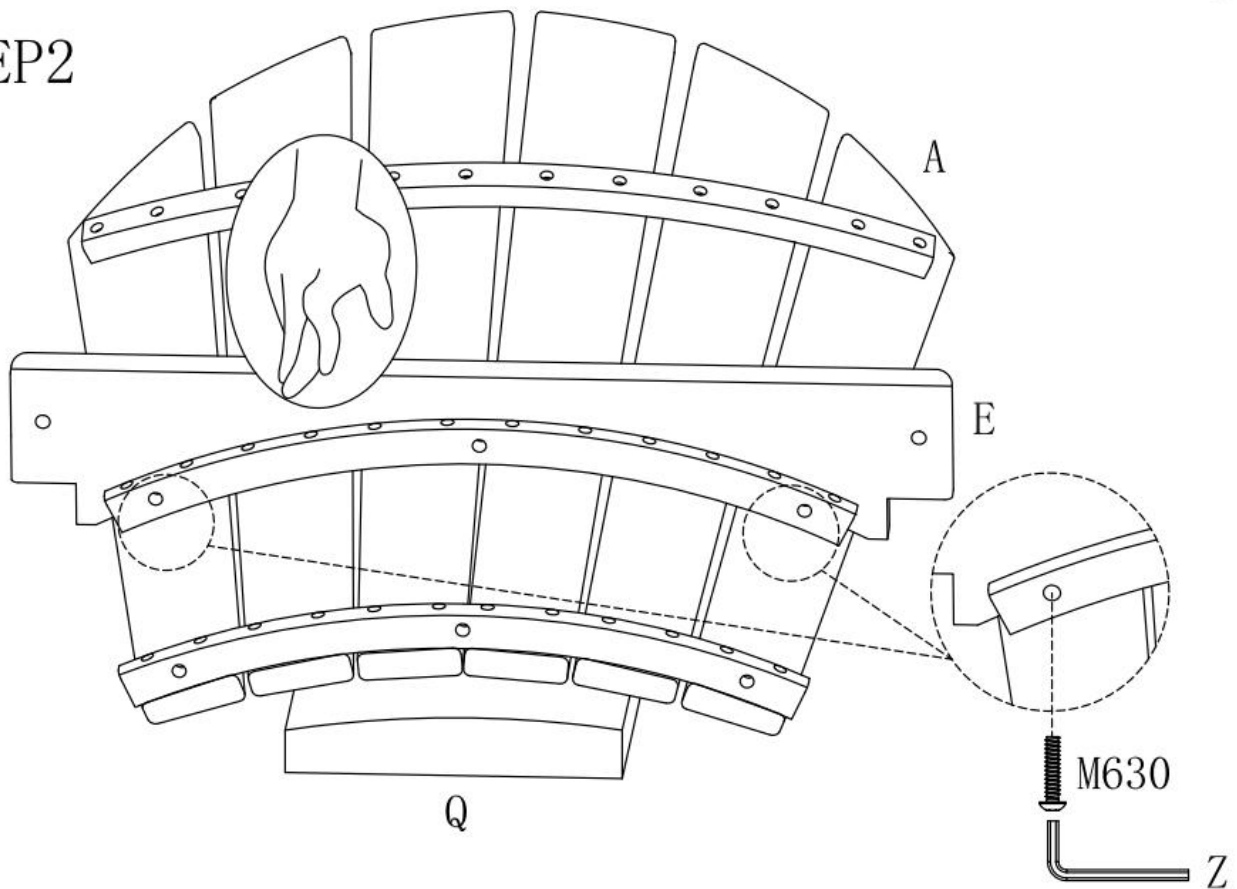


Assembly Instruction

STEP1

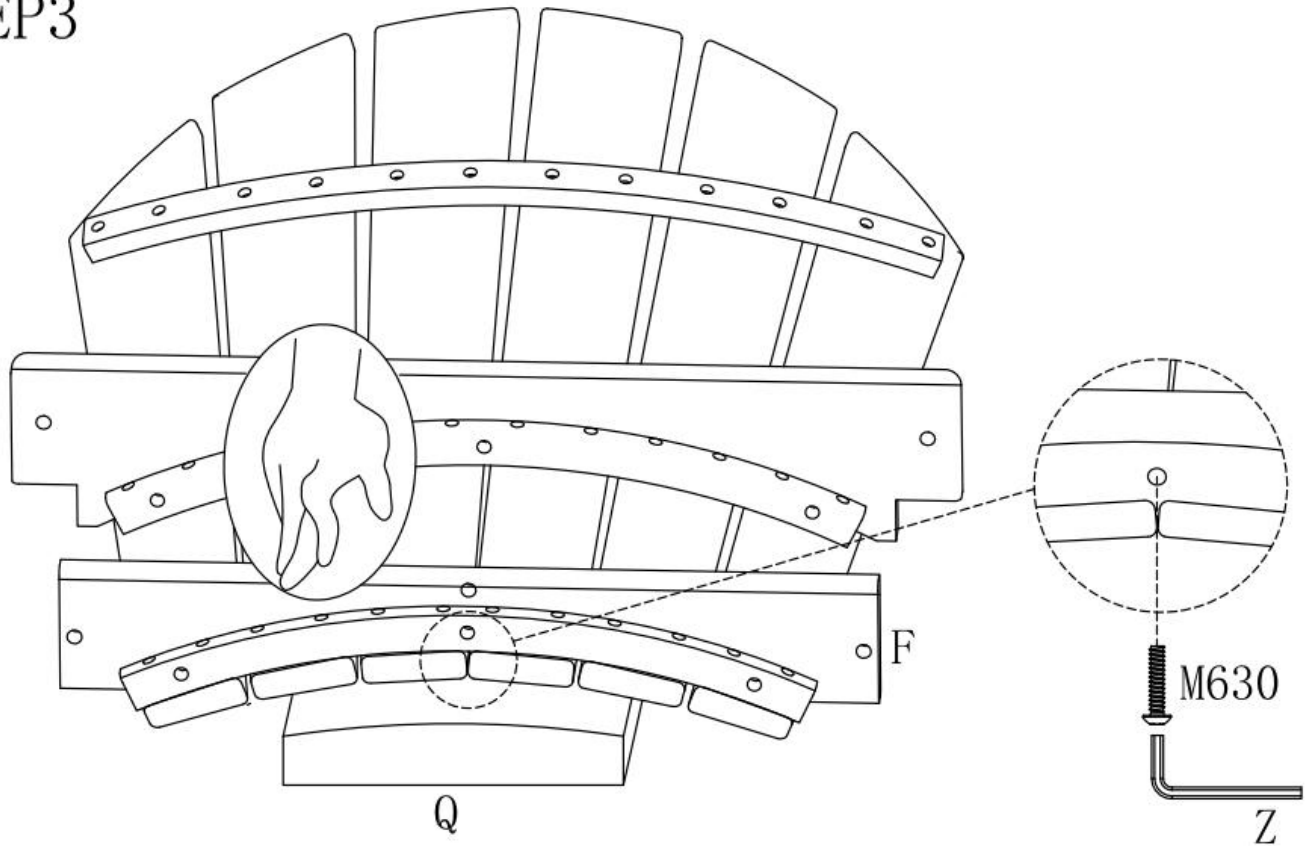


STEP2

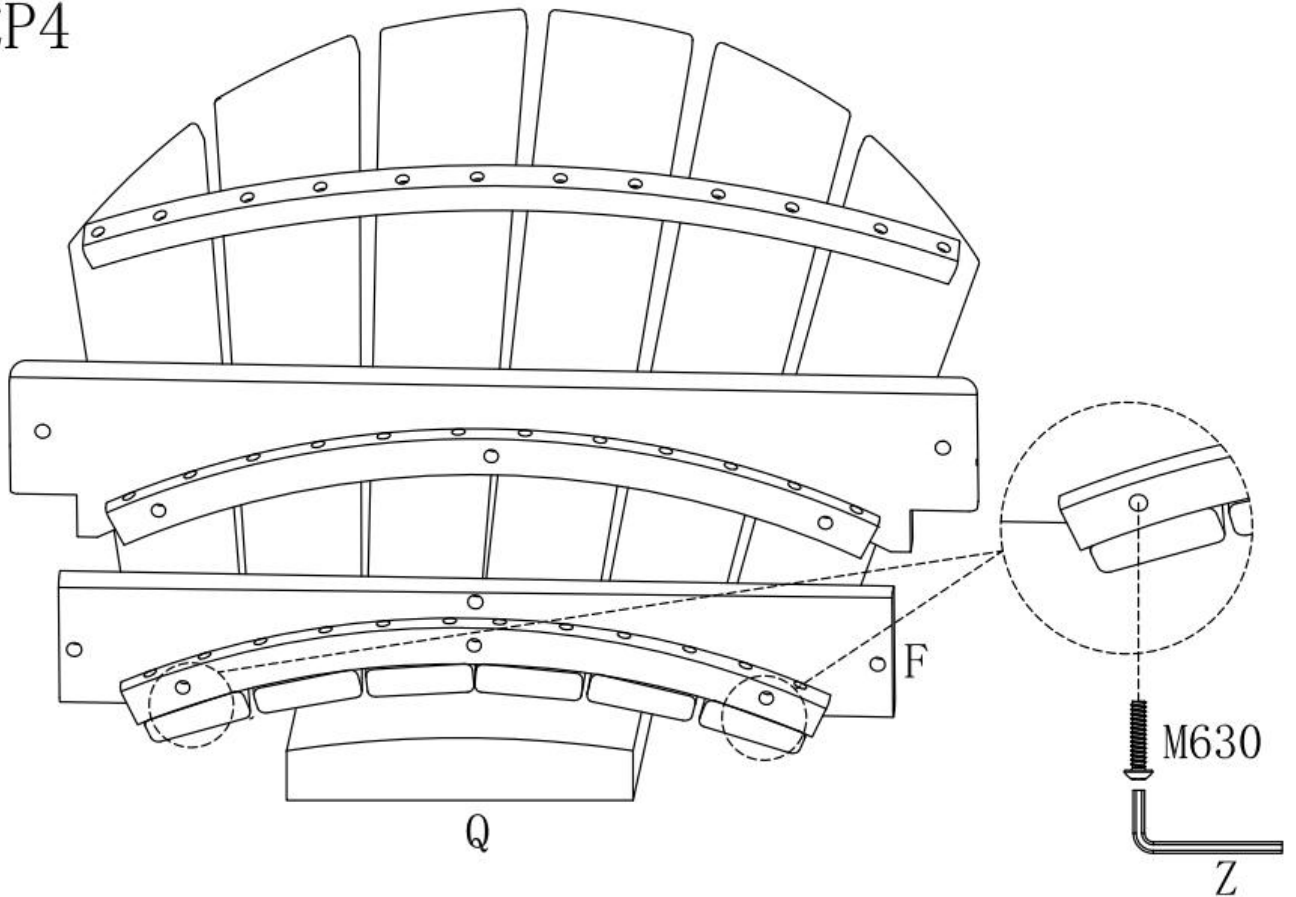


Assembly Instruction

STEP3

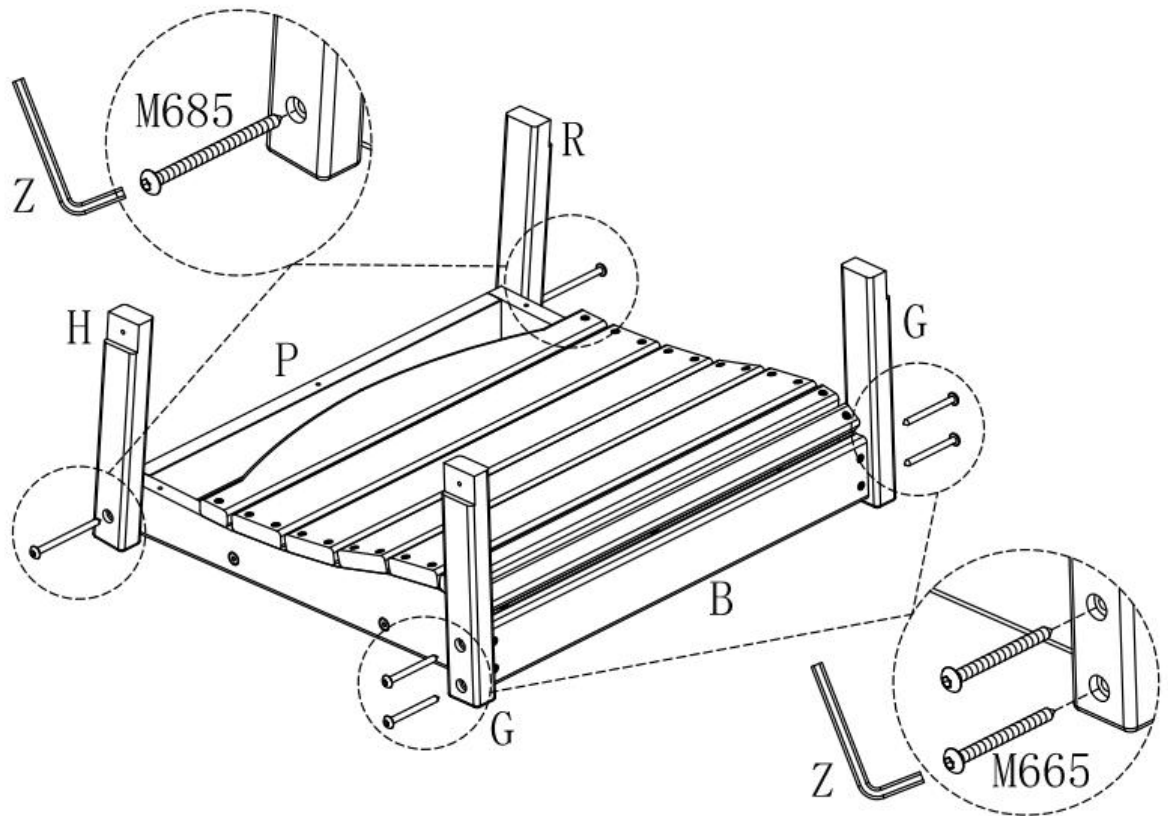


STEP4

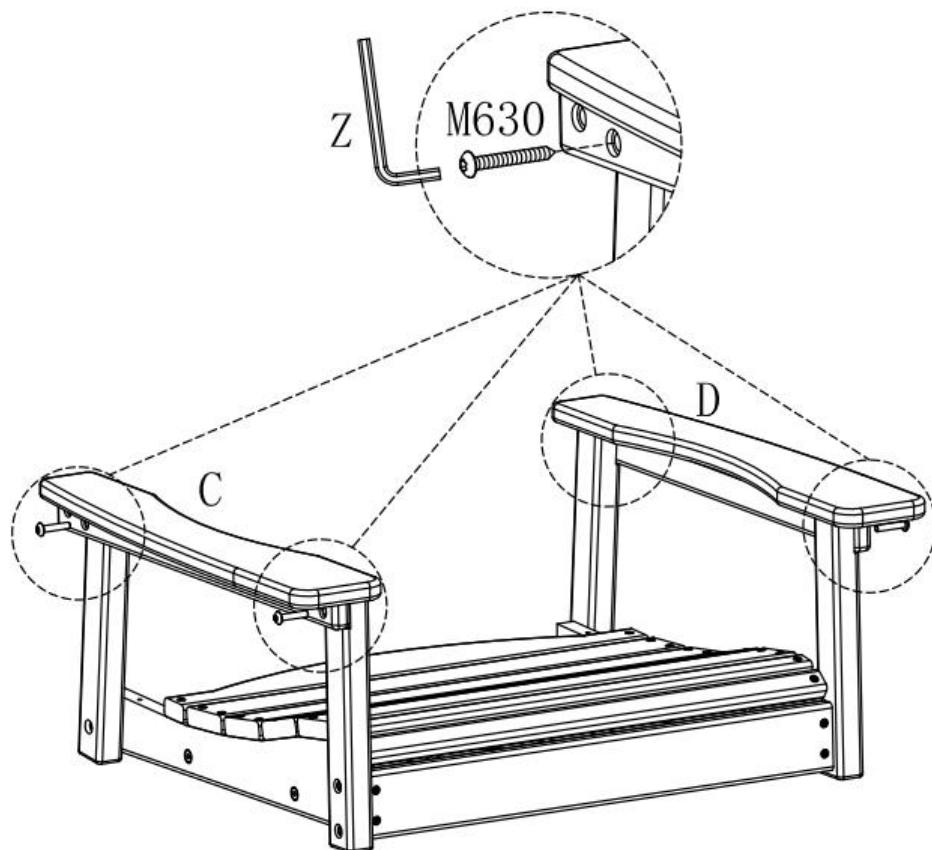


Assembly Instruction

STEP5

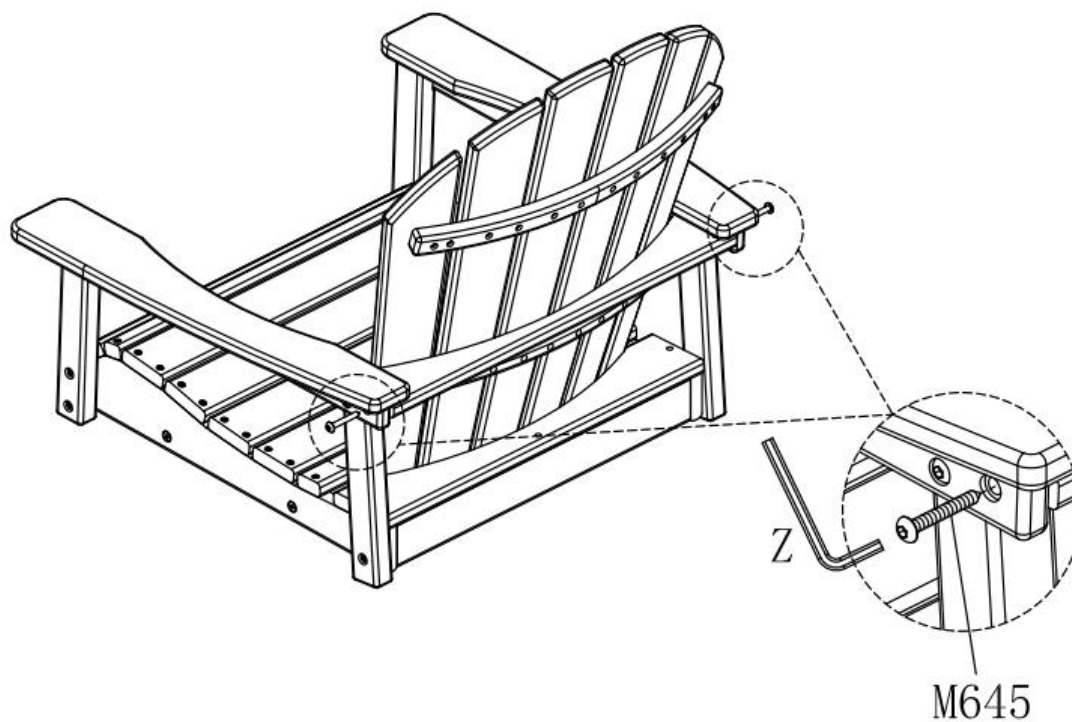


STEP6

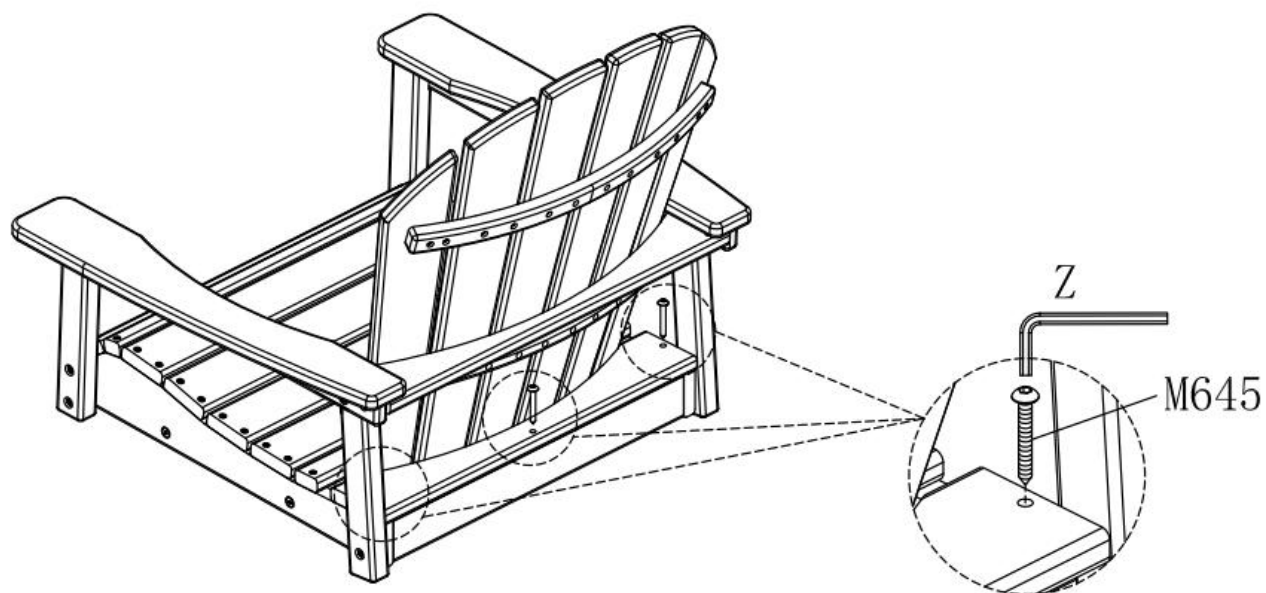


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STEP7

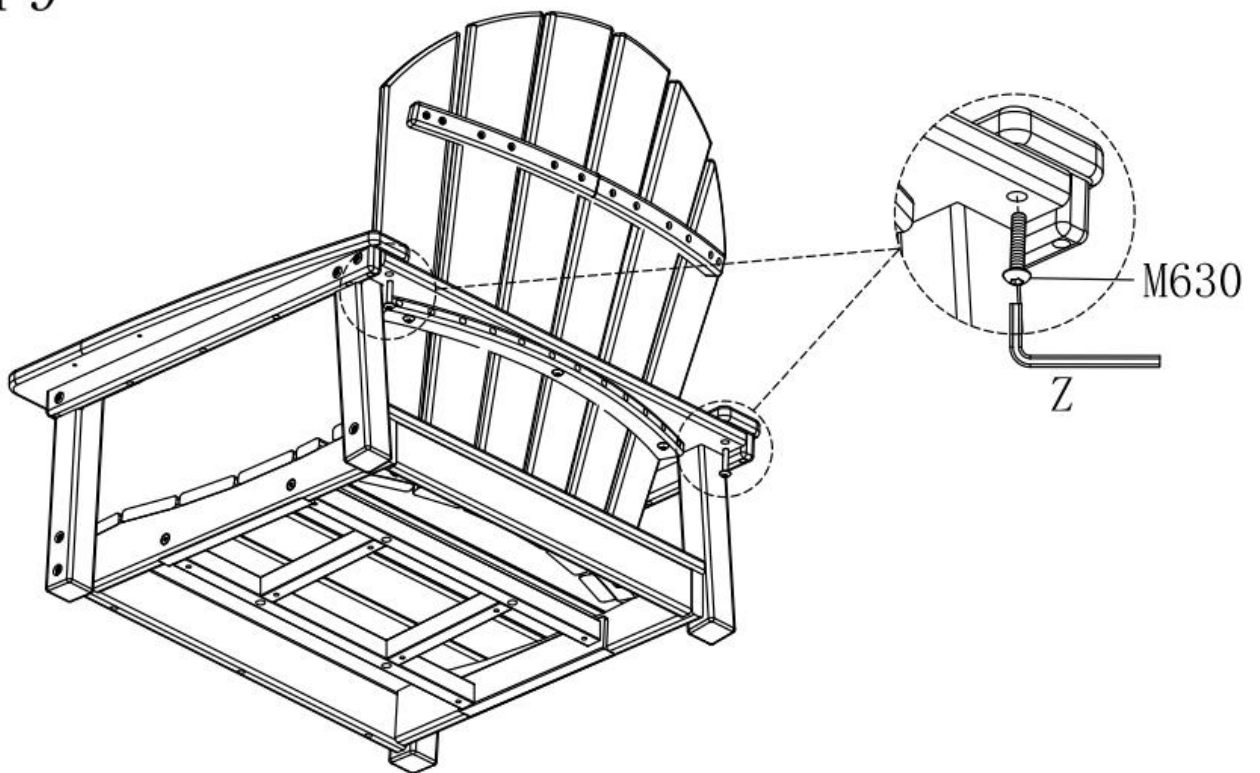


STEP8

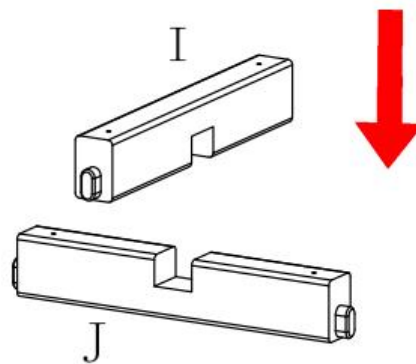


Assembly Instruction

STEP9

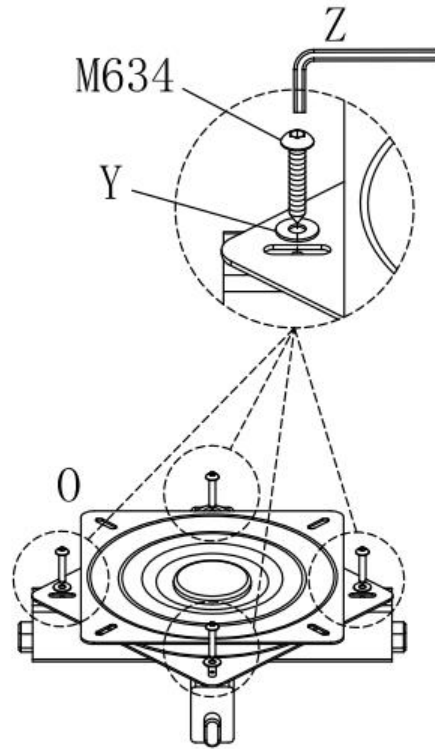


STEP10

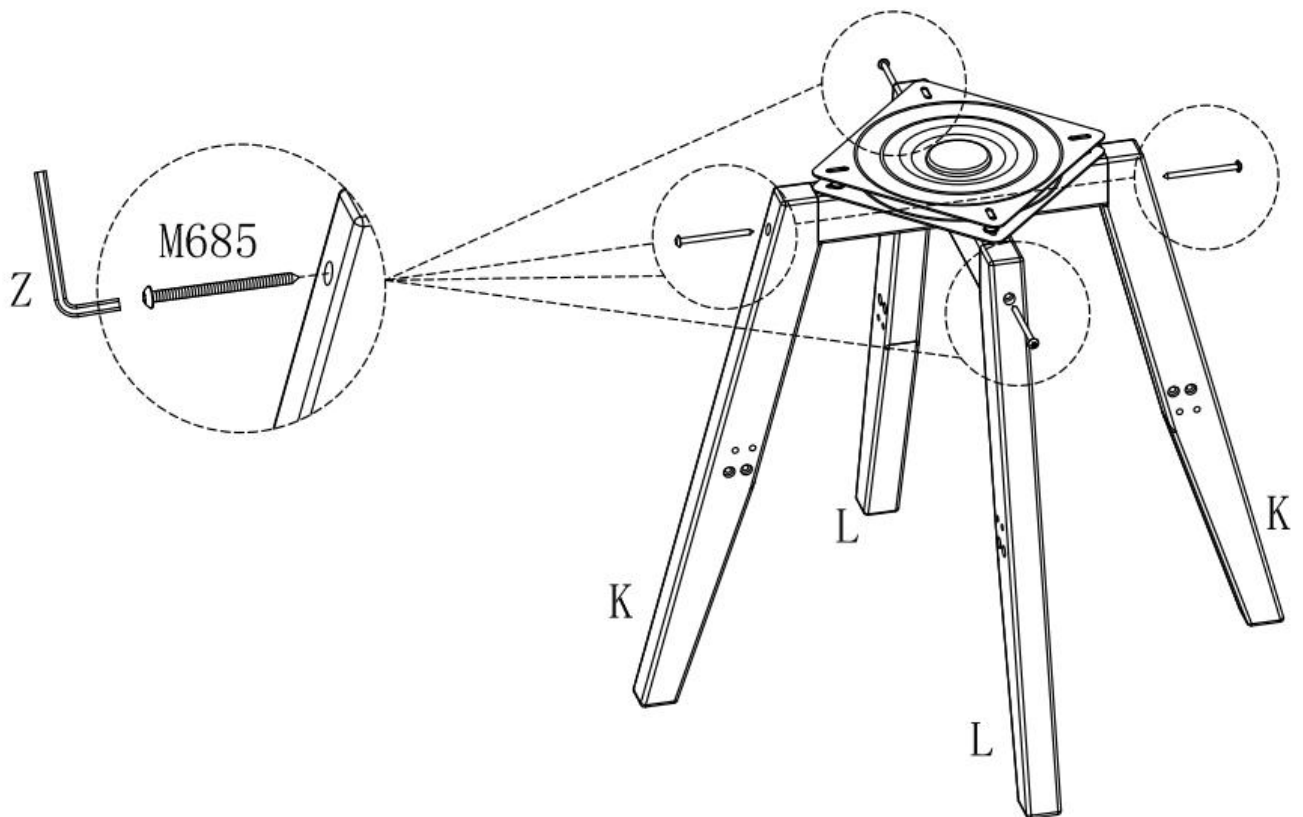


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STEP11

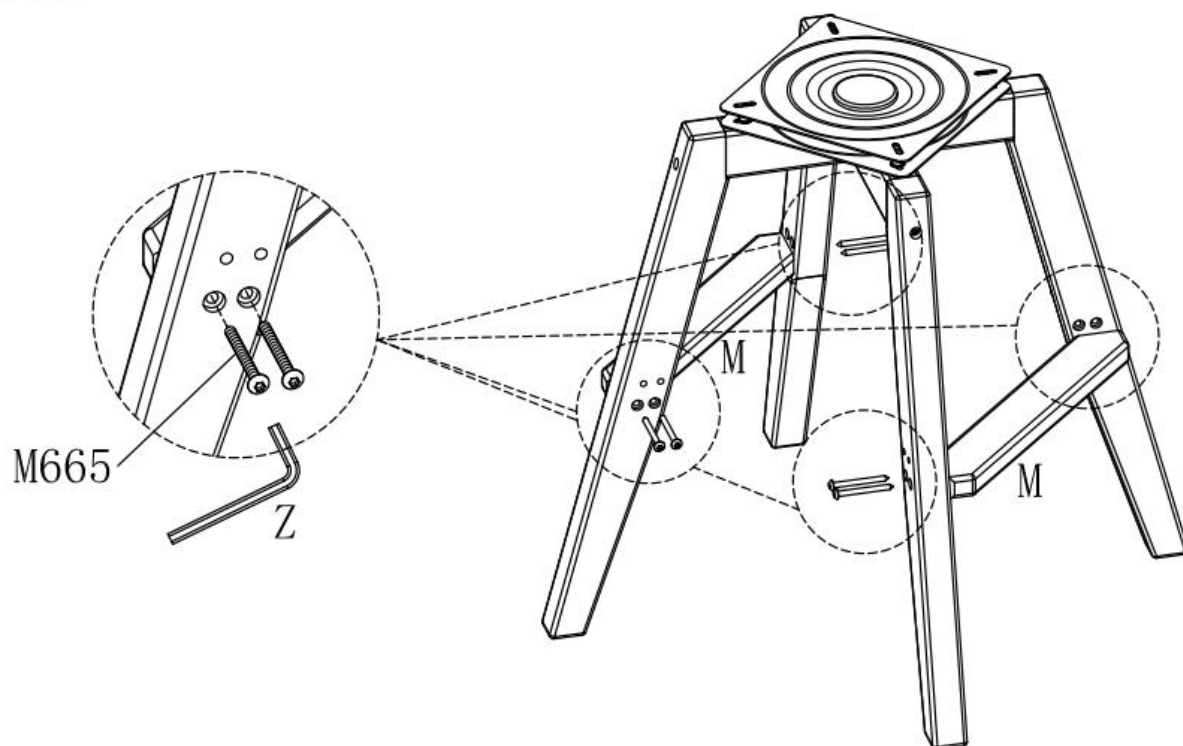


STEP12

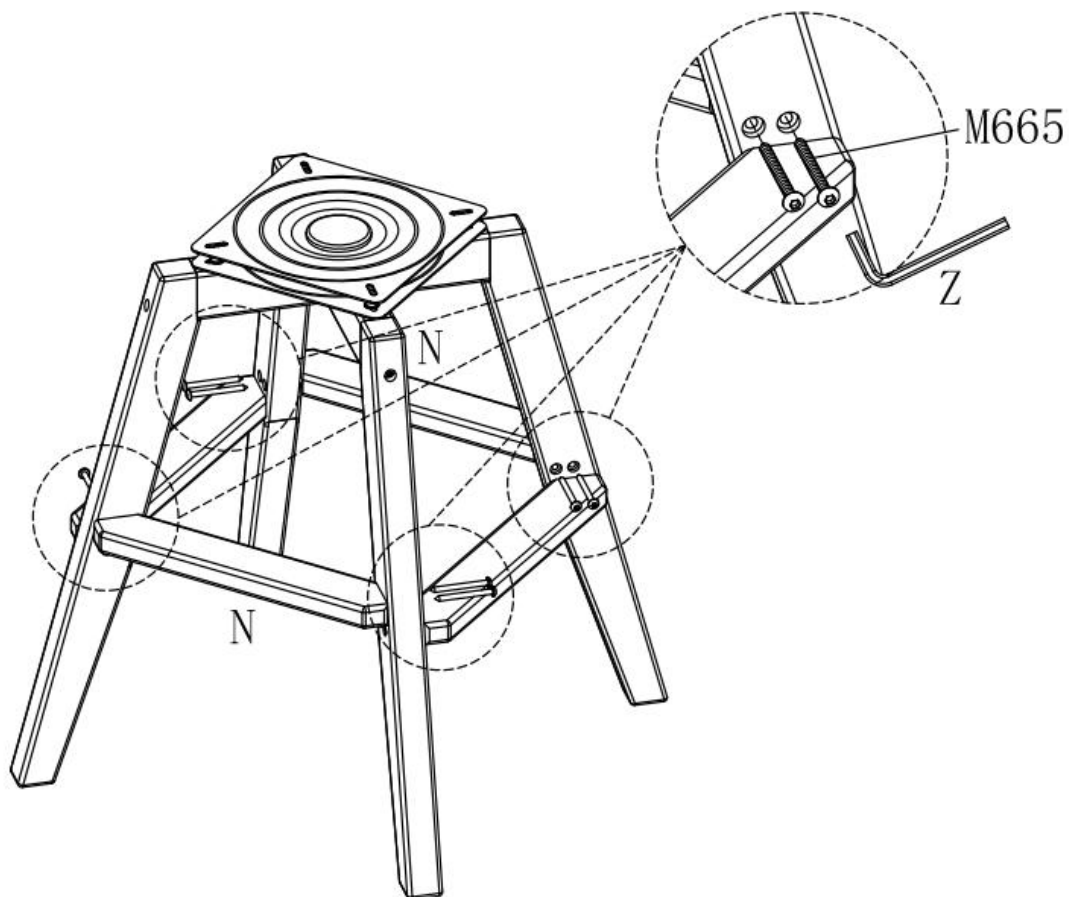


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STEP13

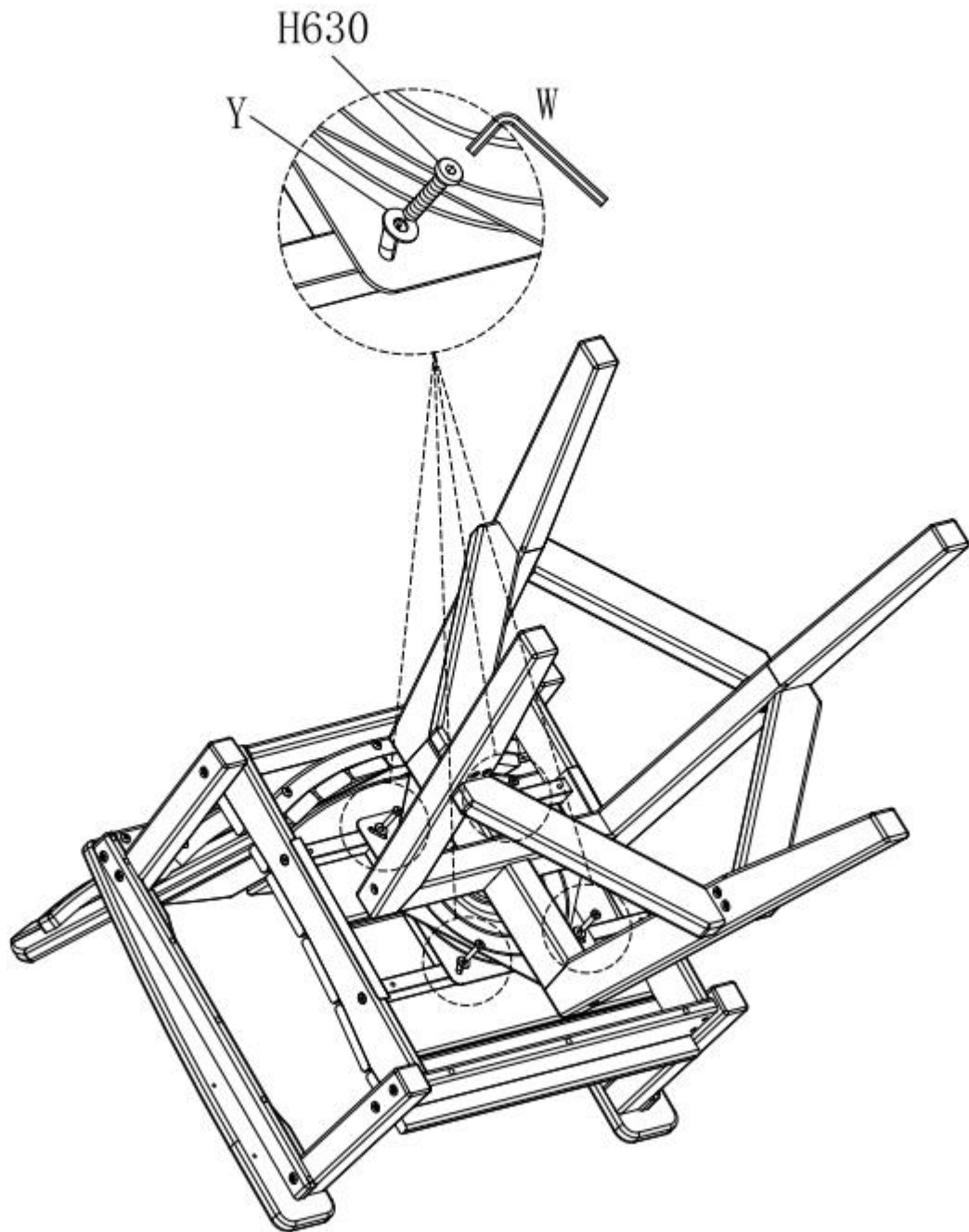


STEP14



Assembly Instruction

STEP15



Assembly Instruction

Steps:

1. Put the Foam on the bottom as a support. And then press firmly in the middle of (E) to align the screw holes and install it. Attach the Back Panel Support (E) to the Back Panel (A) with Bolt M6*30 (M630) by using Allen Wrench. Install the middle hole first, and then the holes on both sides.
2. Attach the Back Panel Support (F) to the Back Panel (A) with Bolt M6*30 (M630) by using Allen Wrench . Install the middle hole first, and then the holes on both sides. Put the Foam Pad on the bottom as a support.
3. Attach the Part H&R to the Part P with Screw M6*85 (Part M685) by using the Allen Wrench.
4. Attach the Part G to the Part B with Screw M6*65 (Part M665) by using the Allen Wrench.
5. Install the Armrests, following Step 6.
6. Connect the Back Panel and the Seat, following Step 7, Step 8 and Step 9.
7. Attach the Part I to the Part J.
8. Use Screw M6*34 (Part M634) and Part Y to assemble Part O, following Step 11.
9. Attached the Part O to the Part K&L with Screw M6*85 (Part M685) and then the Footrest (Part N) is installed on Part K&L with Screw M6*65 (Part M665) by using the Allen Wrench.
10. Attach the chair legs to the chair with Screw H6*30 (Part H630) and Part Y.
11. Tighten all screws. Your Swivel Arm Chair is ready to use. (Note: Pre-assemble all the bolts loosely but do not fully turn the bolts into their holes until all bolts are inserted in their holes.)
12. Periodically check and make sure that all screws are fully tightened.