

# ASSEMBLY INSTRUCTIONS

Parts List				
Pieces		Schema	Description	QTY
A		(M8*55)	Screw	4
B			Flat washer	4
C			Lock washer	4
D			Nut	4
E			Alu plate	4
F		(M8)	Nut cap	4
G			Wrench	1
H			PE cap	Factory already assembled
I			Seat	1
J	1		Base	1
	2		Alu plate	2
	3		Spring plate	2
	4	(M8*35)	Screw	4
	5		Flat washer	4
	6		Lock washer	4
	7		Nut	4
	8		TR	1
K			Seat Cushion	1



## WARNING!

- This chair has a 250 lbs weight capacity.
- Hang cushion over chair frame to dry if it gets wet to prevent mold/mildew.

## ATTENTION:

1. Please read these instructions carefully before assembly.
2. Aluminum is soft metal over tighten may strip threads or break the part.
3. DO NOT use power tools.
4. Check parts against the parts list to make sure you have all parts needed for proper assembly.
5. Familiarize yourself with the inventory of parts and the accompanying illustrations to ensure safe and proper assembly.

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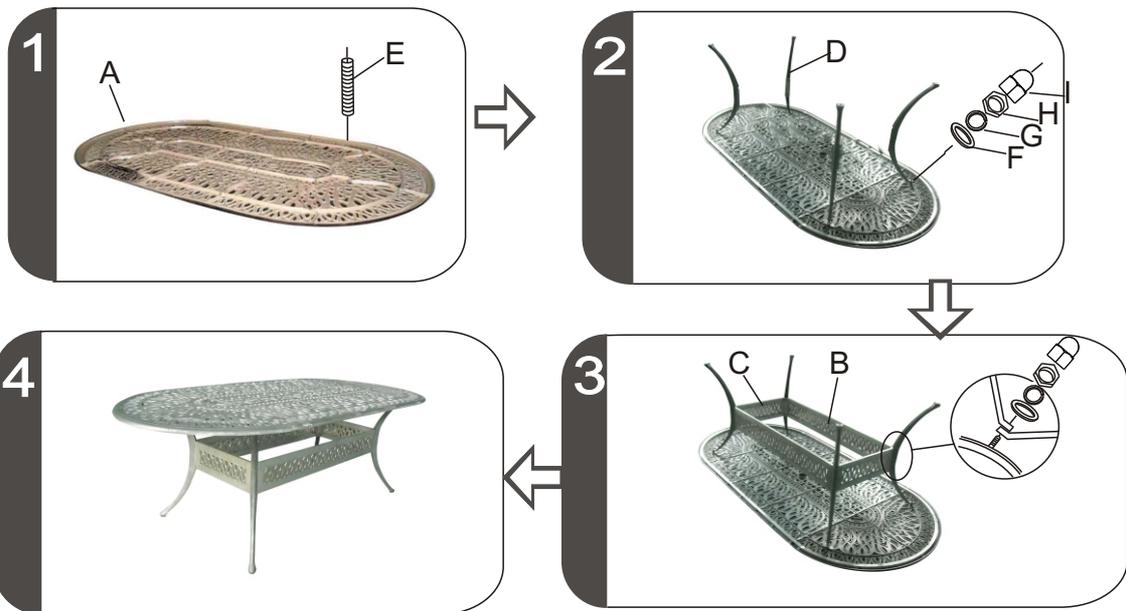
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## Assembly steps:

1. Turn the table top(A) upside down on the soft clean surface. Loosely attach 4 bolts(E) to the table top. Tighten the bolts at this time. Leave enough play for assembly those table plates.
2. Loosely attach the 4 legs(D) to the table top with flat washers(F), lock washers(G), nuts(H) and nut caps(I) . DO NOT tighten the nuts.
3. Loosely attach each of the 4 center plates, 2 long plates and 2 end plates, to the legs. Note that the recessed end of each plate goes on the leg last at each corner. Secure using flat washers, lock washers, nuts and nut caps.
4. Tighten all the bolts and nuts completely. DO NOT over tighten the nuts and bolts.
5. Turn the table onto its legs and use the adjuster feet to level the tables.

Warning : DO NOT use acid or alkaline washing liquid to clean the product.



Parts	Pictures	Description	Q'ty	Parts	Pictures	Description	Q'ty
A		Table top	1	E		Bolt	4
B		Long center plate	2	F		Flat washer	12
C		Short center plate	2	G		Lock washer	12
D		Table leg	4	H		Nut	12
K		Adjustable Foot	Factory already assembled	I		Nut cap	12
L		Umbrella ring	1	J		Wrench	1

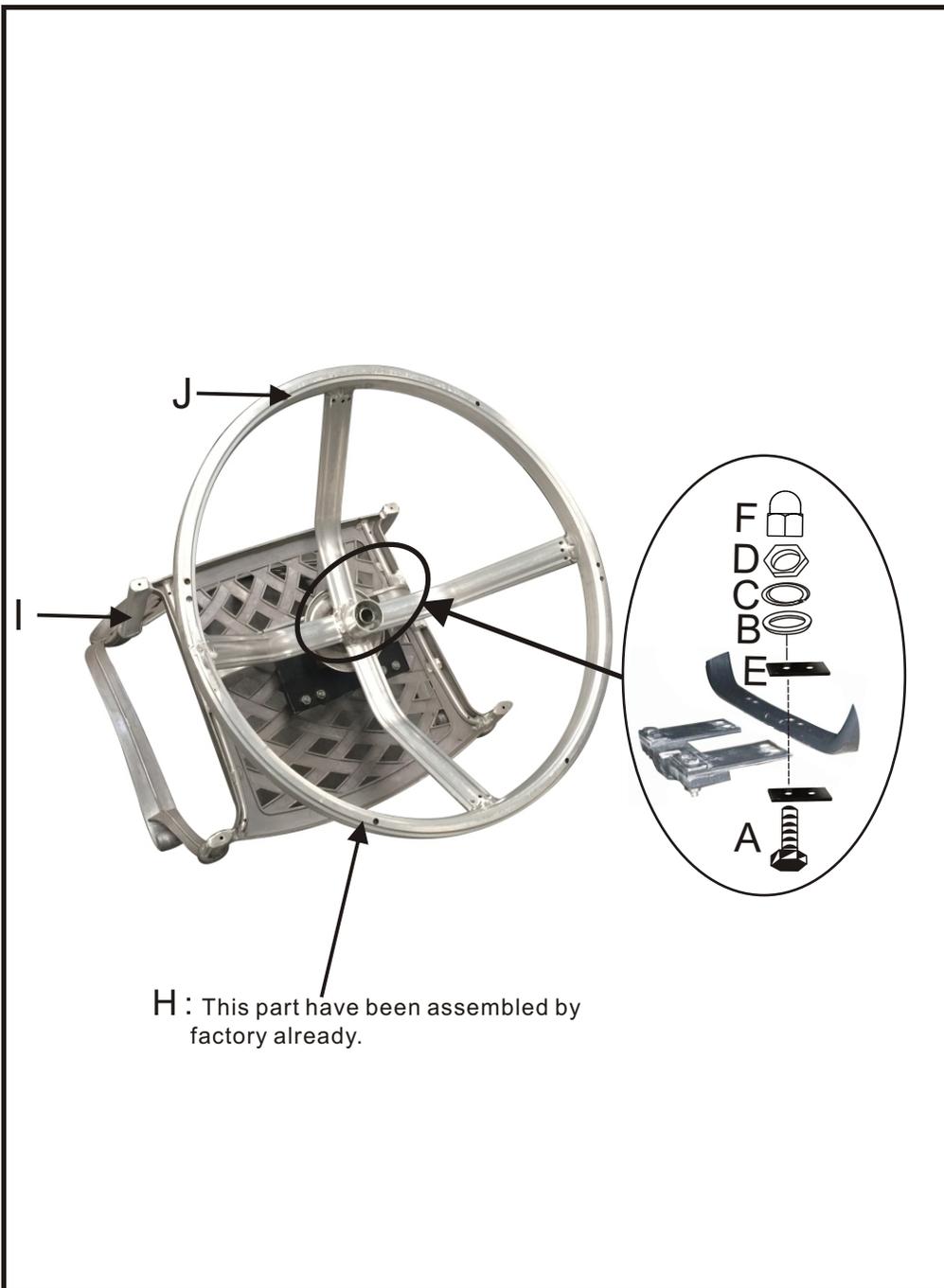
**\* DO NOT OVER TIGHTEN**

Made in China

**\* NO POWER TOOLS**

**\* NO SOCKET DRIVERS**





1. Before removing all protective packing material and position base on floor. Attach the seat(I) onto the base (J)with Alu plate as the picture, then assemble using bolt(A), flat washers(B), lock washers(C), nuts(D) and nut cap(F). Be sure to the arrows face to front.
2. Tighten all the bolts and nuts. Test the swivel rocker gently. If the rocker does not rock properly, double check the assembly procedure.
3. Remove all protective packaging.
4. Put Cushion(K) on the unit(as shown in the picture).

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