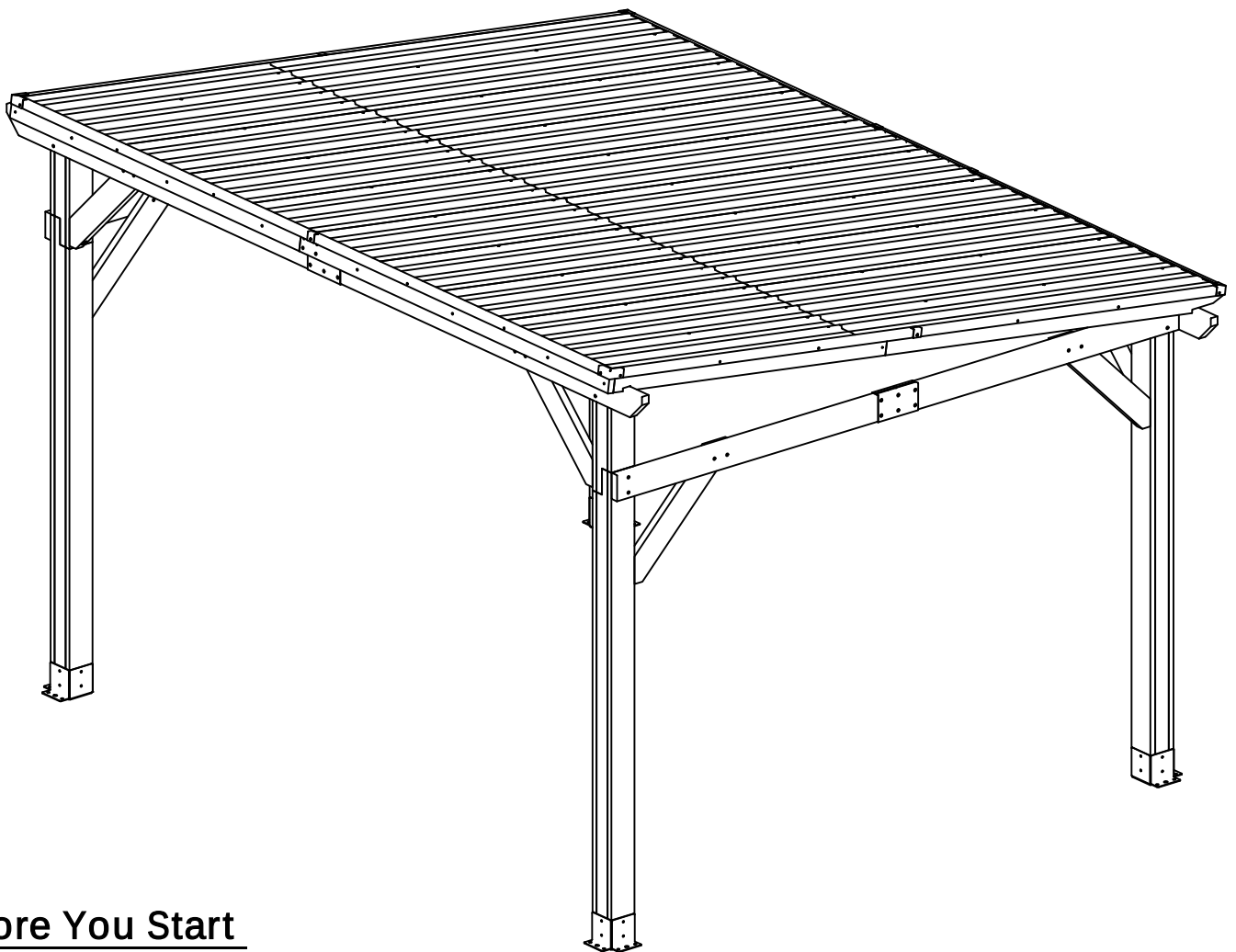


ASSEMBLY INSTRUCTION

10FT X 12FT WOOD GAZEBO
ITEM NO.: WDX1012GR00193



Before You Start

Please read all instruction carefully. Retain instructions for future reference. Separate and count all parts and Hardware.

Read through each step carefully and follow the proper order. Keep all small parts and packaging materials for this product.

Customer Service E-mail: aftersales.group.sam@gmail.com

Important Safety Instructions



Warning! To reduce the risk of serious injury, read the following safety instructions before assembling and using the gazebo.

Please check with your local governing authority/local municipal codes regarding installation of structures before assembly.

Caution! Proper placement of your gazebo is essential.

Do not place the product underneath electrical lines.

Keep children away during assembly.

This product contains small parts which can be swallowed by children.

Keep fingers away from the places where they can be pinched or trapped.

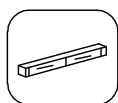
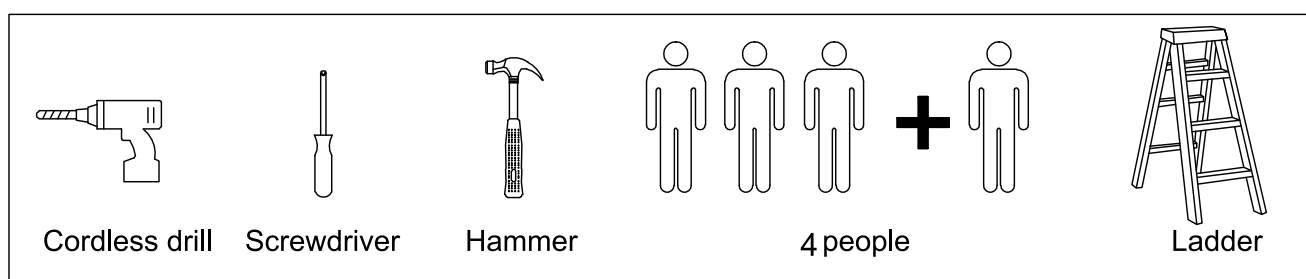
Do not attempt to assemble the gazebo if any parts are missing.

- This product is intended for domestic outdoor use only.
- The product should be placed on flat, horizontal ground.
- Ensure enough clearance around the product. Before assembling the product, find level ground not less than 6' (1.8 m) away from any structures or obstructions, such as fences, garages, houses, overhanging branches, laundry lines, or electrical wires.
- This gazebo is not to be regarded as part of a building/house structure. The gazebo is to be anchored onto the ground for added safety. Do not assemble the gazebo onto soil/earth ground. It is best advisable to have the gazebo built onto a wooden deck or concrete ground for stability. If it is to be build onto a wooden deck/ground, do ensure that the wooden deck/ground has a strong foundation. It is advisable to use appropriate floor plugs (not provided) to anchor the gazebo onto the wooden/concrete ground.
- Some structures may require two or more people to install safely. Check for underground utilities before digging or driving stakes into the ground.
- During installation, follow all safety warnings provided with your tools, and use safety glasses.
- In case you set up more than one gazebo, keep a minimum distance of 10' (3 m) between the gazebos.
- Any assembly or maintenance of the product must be carried out by adults only.
- Arrange necessary manpower when assembling or moving the product.
- Some parts may contain sharp edges. Wear protective gloves if necessary.
- Keep children and pets away while setting up the gazebo.
- Check all nuts and bolts periodically to ensure bolts/nuts are tightened.
- Repairing and replacing parts should be done by a qualified technician.
- This gazebo is intended for decorative and sunshade purposes only, and it is not designed to withstand harsh weather, including high winds, rain, and snow.
- Do not light any fires inside or near the product!
- Stay calm if fire breaks out. Search for the nearest exit. Do not return to the gazebo before firemen allow you to do so.
- Do not hang heavy weights on the roof frame.
- Do not climb onto the roof of the gazebo. Falling off the gazebo can result in serious injury.
- Retain the original packaging to store the gazebo.

Country of Origin: China

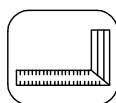
IMPORTANT:

- Please read and understand this manual before any assembly. Before beginning assembly of product, make sure all parts are present. Compare parts with packaging contents list.
- If any part is missing, or if you have any questions, contact the service centre .
- When assembling wooden parts, do not overtorque the bolts to avoid splitting the wood. See image illustration.
- Place all parts from the box in a cleared area and position them on the floor in front of you.
- Remove all packing materials and place them back into the box. Do not dispose of the packing materials until assembly is complete.
- Read each step carefully before beginning any assembly and make sure you understand each step.
- Needed for assembly: (The following tools are not included)



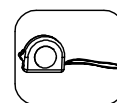
Use Level

Check that assembly is properly level before proceeding.



Square Assembly

Check that assembly is square before tightening bolts.



Measure Distance

WOOD CARE AND MAINTENANCE

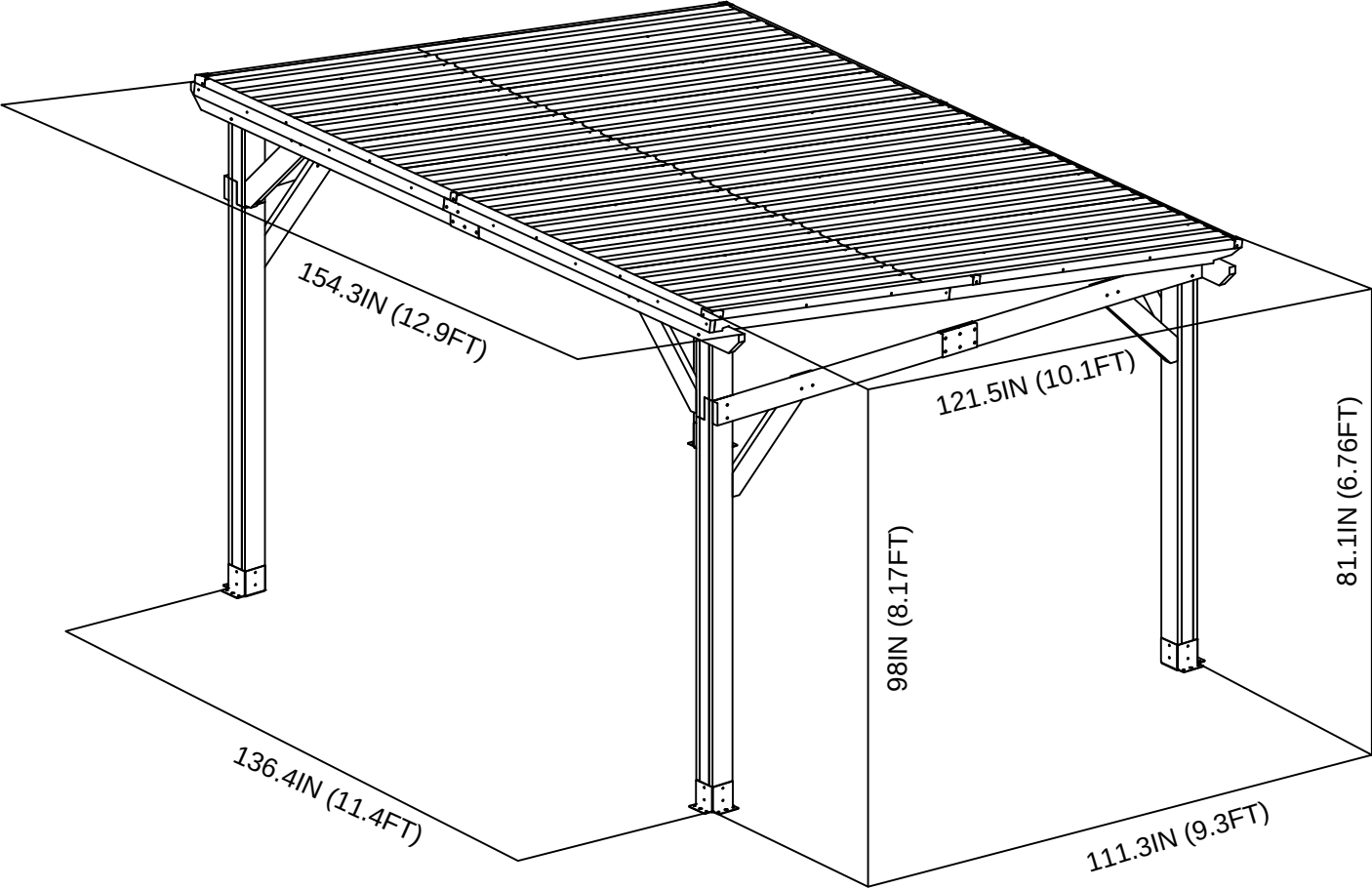
Wood requires some care and attention over its lifetime to ensure a long-lasting beautiful finish. Proper cleaning and maintenance will keep your wood products looking beautiful for a long time. Please follow these guidelines to maintain your wood surfaces.

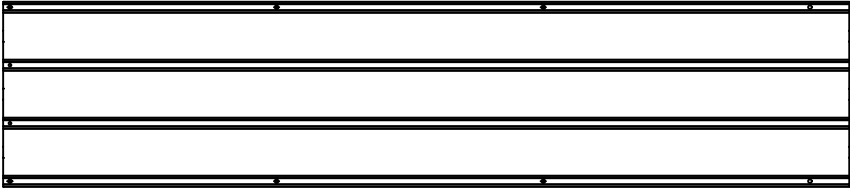
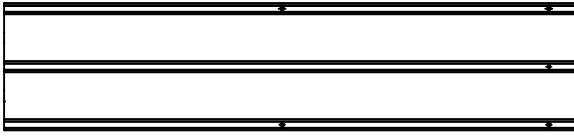
- **Fading and weathering:** Wood is a natural product and is expected to change over time. Long periods of sun exposure can naturally lead to color fading. Weather extremes, temperature fluctuations, and humidity highs/lows cause wood to expand and contract, possibly leading to warping and cracking. Knots and small surface cracks are naturally occurring and do not affect the strength of the product.
- **Keeping dry:** Prolonged moisture and high or low humidity can be harmful for wood. Cracking or splitting from extremes outside of the normal humidity range of 35-65% are not covered by our warranty. Preventing prolonged exposure to moisture is advisable.
- **Cleaning:** Frequent light cleaning is recommended. Dust regularly using a slightly damp soft cloth, and then wipe dry (following the direction of the wood grain). For more thorough cleaning, use a soft cloth and a gentle soap solution (dilute ¼ cup mild dishwashing liquid soap with 1 gallon of warm water). Rinse with water, and then immediately dry the surfaces using a soft cloth. Do not use bleach, acid, or other solvents on any metal parts or surfaces. Minor stains or scratches can be lightly buffed with No.0000 steel wool, followed by an application of good quality wood-care oil, wiping in the direction of the grain.
- **Annual sealing:** It is advisable to annually maintain the wooden parts with a sealant or outdoor wax/oil to protect and enhance the wood surfaces. Twice yearly, after cleaning, apply a good quality wood-care oil or water-based sealant to the surfaces. Recommended options are outdoor water-based sealant, linseed, teak, or tung oil. Refer to the manufacturer's specific instructions for application. It is best to try on a small section of wood, then if satisfied with the result, continue the application, taking care to avoid any metal surfaces.

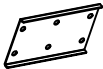
METAL CARE AND MAINTENANCE

- To minimize this condition, we recommend care when assembling & handling the product to prevent scratching the paint. Should any scratching or damage occur, we recommend immediate touch-up with rust inhibiting paint.
- Surface rust can also easily removed with a very light application of common cooking oil. If surface oxidation (rusting) occurs and if no measure is taken to prevent this, the oxidation may start dripping on to deck or patio and caused damaging stains, which may be difficult to remove. This can be prevented if the above-mentioned measures are taken to keep the product from oxidizing.
- Use damp cloth to wipe off the stains as quickly as possible.

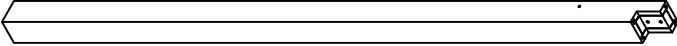
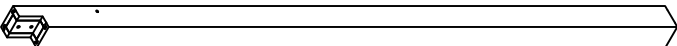
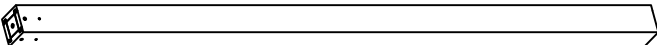
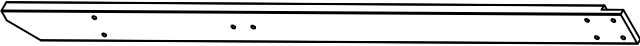
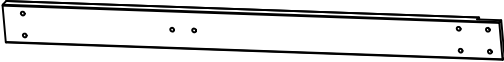
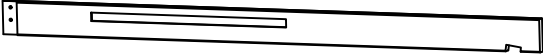
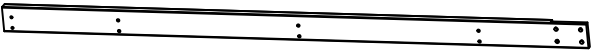
PRODUCT DIMENSIONS



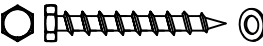
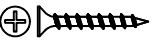
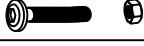
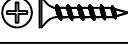
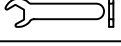
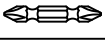
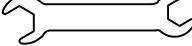
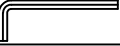
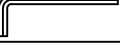
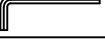
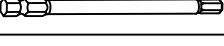
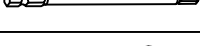
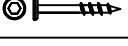
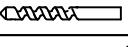
LABEL	QTY	REFERENCE IMAGE
T84	8	
T85	2	
T86	8	
T87	2	

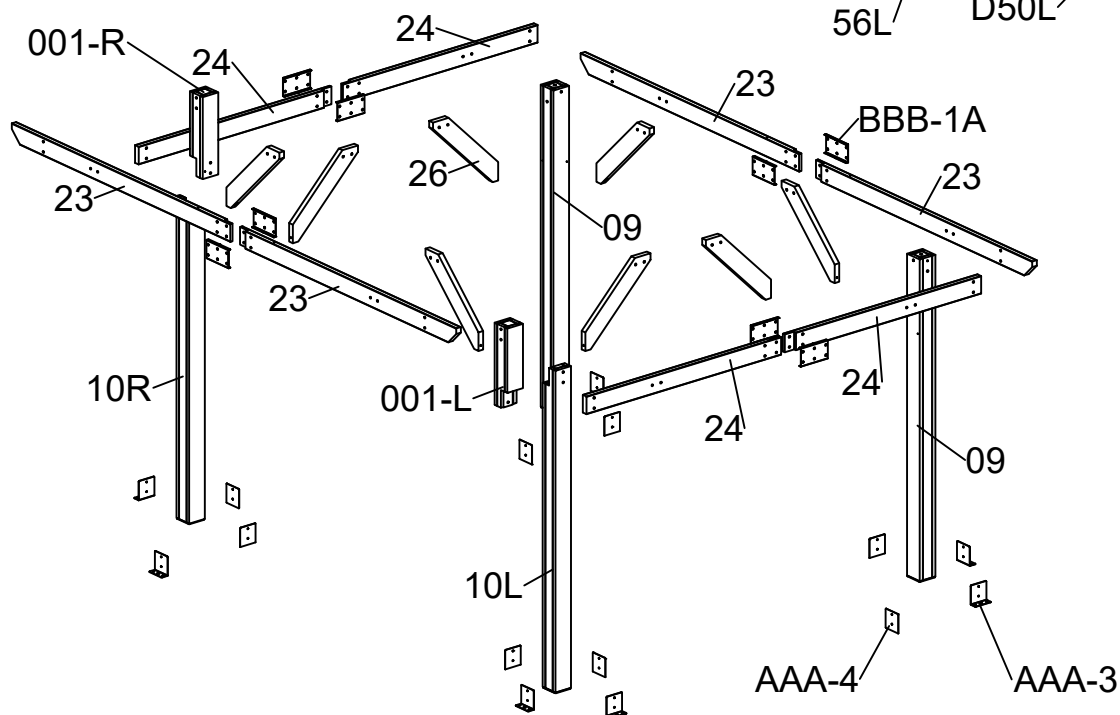
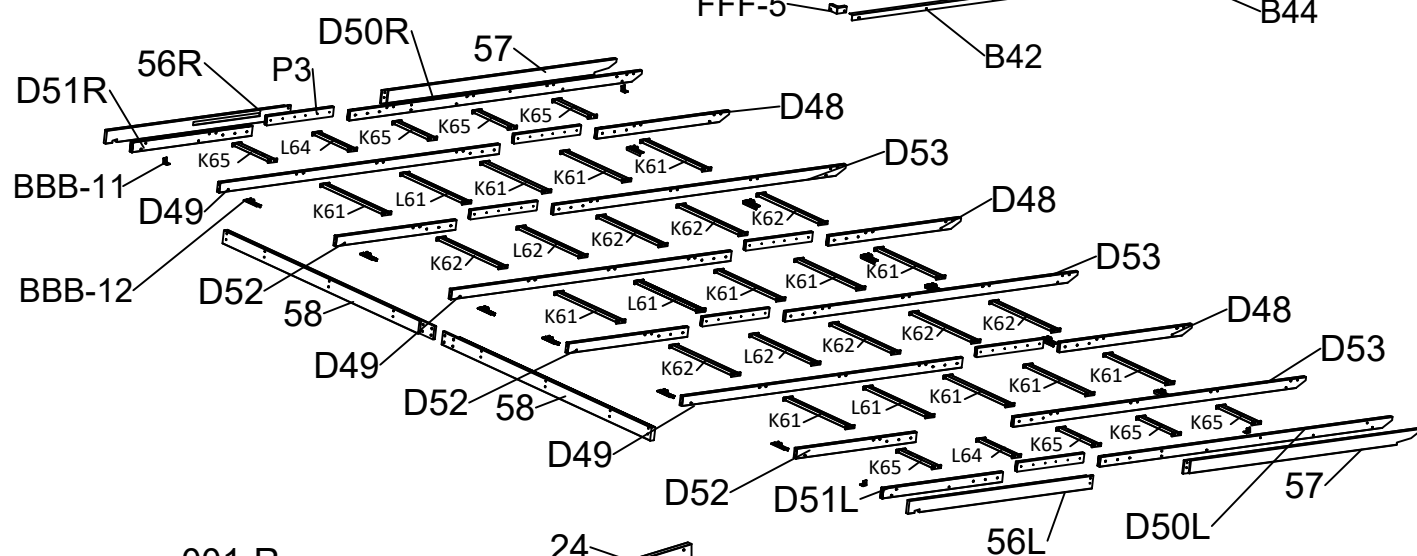
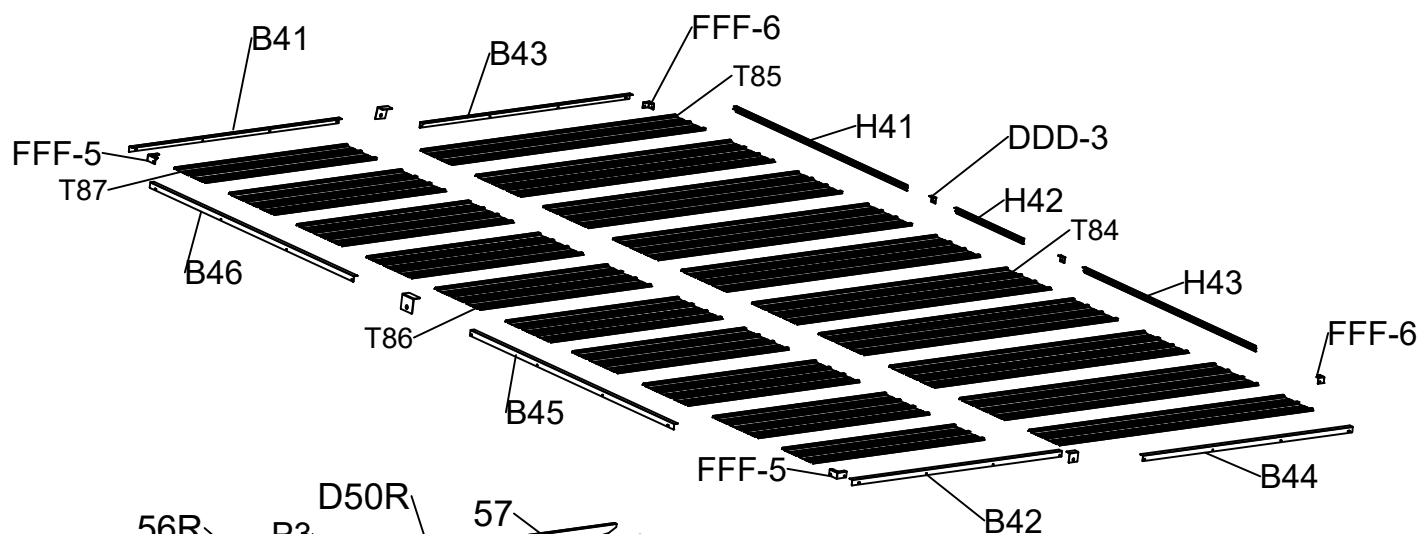
LABEL	QTY	REFERENCE IMAGE	LABEL	QTY	REFERENCE IMAGE
BBB-1A	8		AAA-3	8	
BBB-11	4		AAA-4	8	
FFF-5	2		DDD-3	5	
FFF-6	2		BBB-12	12	

PARTS LIST

LABEL	QTY	IMAGE
00-1L	1	
00-1R	1	
10L	1	
10R	1	
09	2	
26	8	
23	4	
24	4	
56L	1	
56R	1	
57	2	
58	2	

LABEL	QTY	IMAGE
D50L	1	
D50R	1	
D51L	1	
D51R	1	
D49	3	
D48	3	
D53	3	
D52	3	
P3	8	
H41	1	F
H42	1	F
H43	1	F
B41	1	>
B42	1	>
B43	1	>
B44	1	>
B45	1	>
B46	1	>
K65	8	□
K61	12	□
K62	8	□
L64	2	□
L61	3	□
L62	2	□

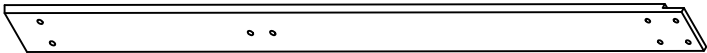
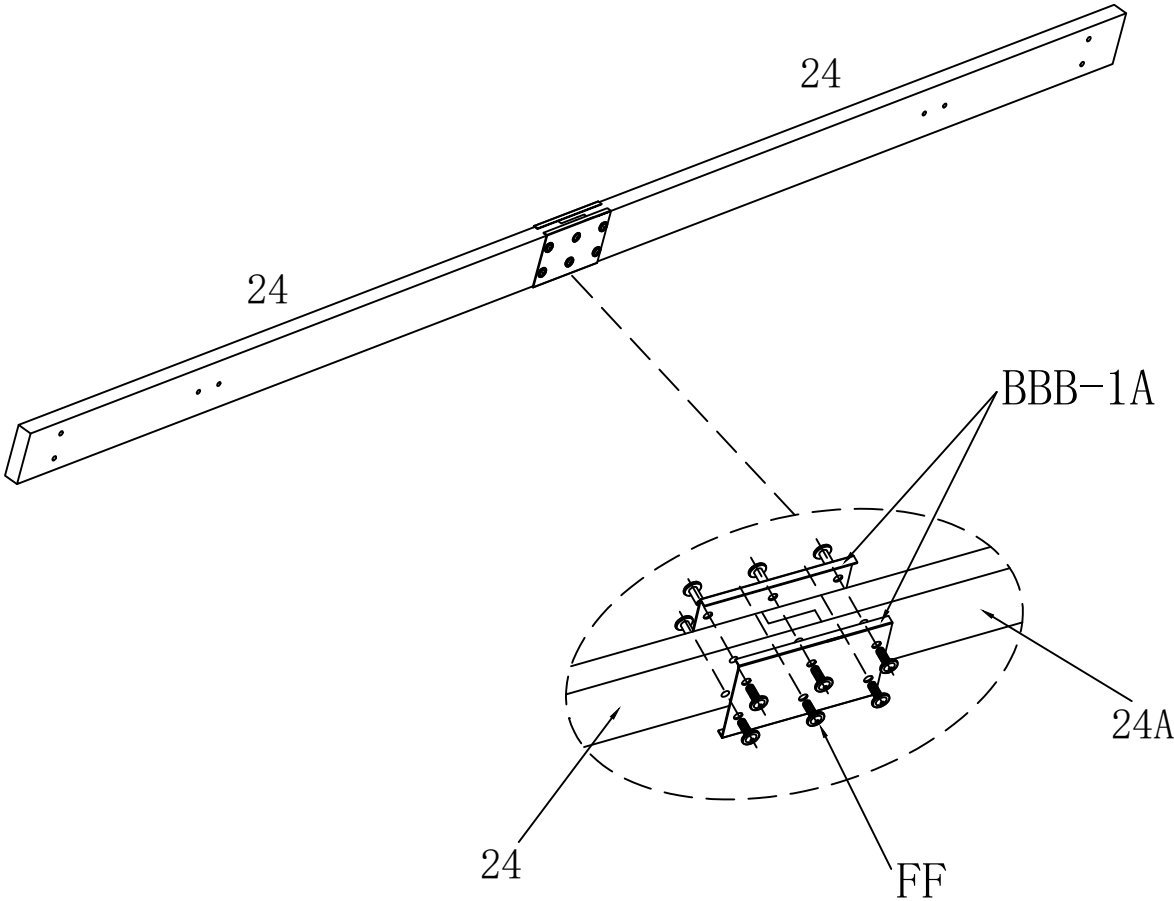
LABEL	QTY	DESCRIPTION	REFERENCE IMAGE
AA-1	12+1	M8*135	
AA-4	16+2	M8*60	
AA-5	24+3	M8*25	
CC	4	M10*80	
BB-3	50	M5*35	
JJ	16+2	M6*45	
II-2	12	M6x35	
LL	49+5	M6*45	
NN-2	244+6	M6*12	
BB	70+8	M5*20	
MM	49+5	M6	
UU	17+1	M5	
QQ	8	M10*80	
Y1	1	M6	
Y2	1	M6	
Y3	1	M10	
Y4	1	M8	 对边6
Y5	1	M8	 对边5
Y6	1	M6	 对边4
Y7	1	M6	 对边5
Y8	1	M8	 对边4
NN-4	18+2	M6*25	
DD	8+2	M6*70	
Y10	2	M3	
AA-6	4	M8*20	
Y9	4		



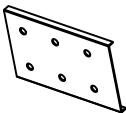
STEP. 1

X2

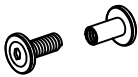
Gather 24 designated parts and 4 pcs BBB-1A components. Use 12 pcs M8*25 AA-5 bolts to securely attach the 24 parts, ensuring each connection is snug but not over-tightened to avoid splitting wood.



24 4X



BBB-1A 4X

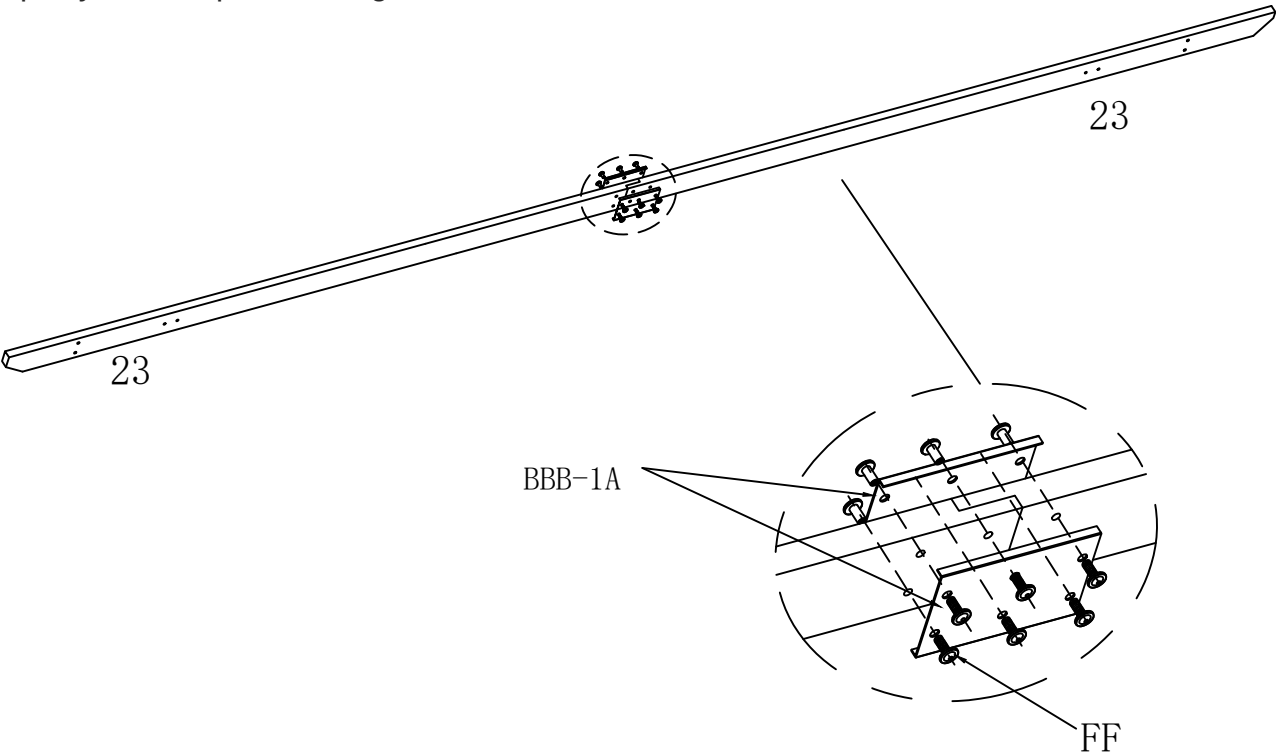


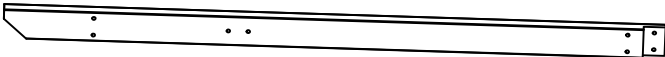
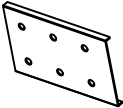
M8*25 AA-5 12X

STEP. 2

X2

Take 23 parts and 4 pcs BBB-1A units. Fasten the 23 parts together using 12 pcs M8*25 AA-5 bolts. Double-check that all connections are aligned properly before proceeding.

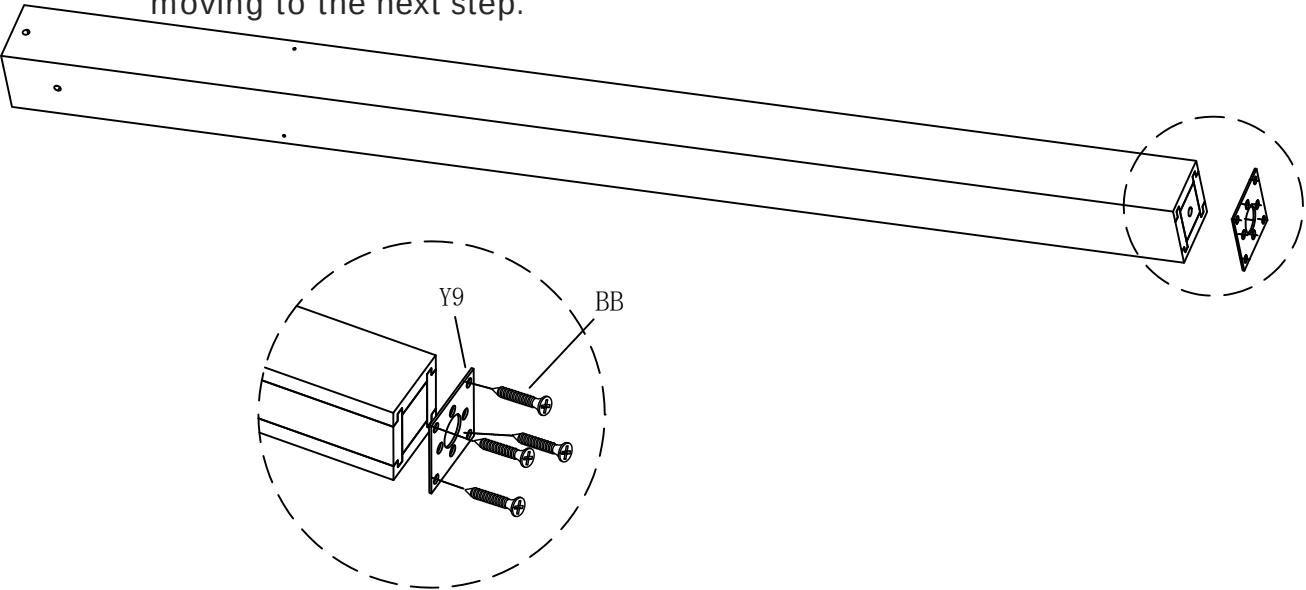


23		2X
 BBB-1A 4X	 M8*25 AA-5 12X	

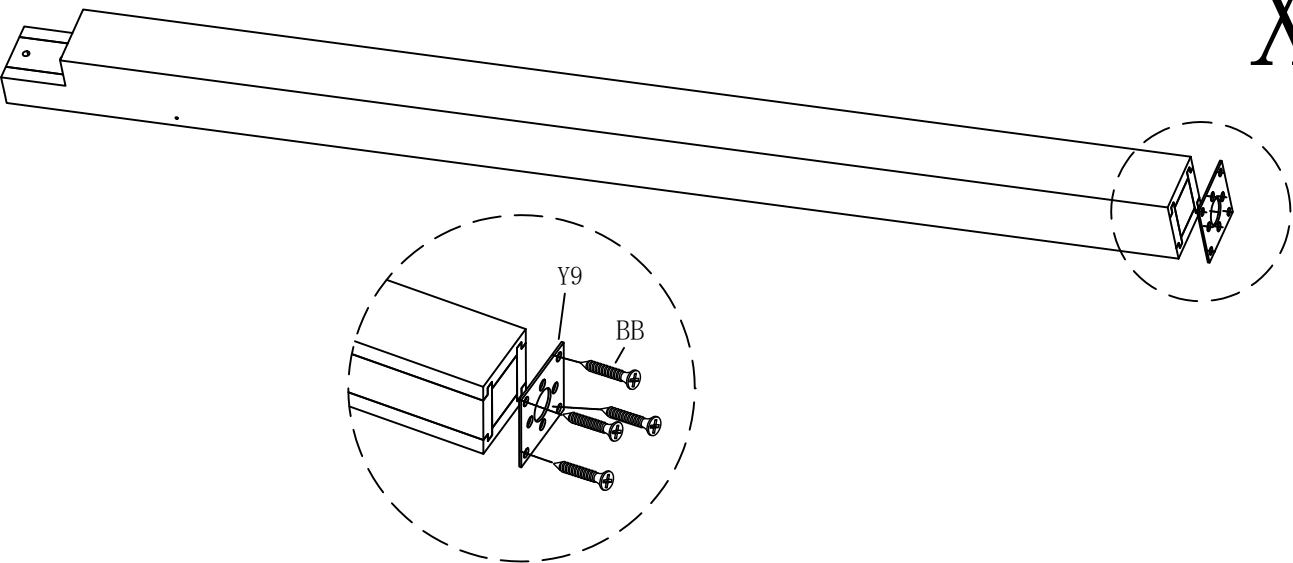
STEP. 3

Prepare 2 pieces of part 09, 1 piece each of 10L and 10R, 16 pcs M5*20 BB bolts, and 4 Y9 parts. Assemble these components by inserting the BB bolts through pre-drilled holes and securing them with the Y9 parts. Ensure the assembly is level before moving to the next step.

X2



X2



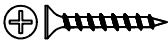
10L/R 2X



09 2X



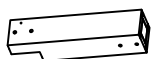
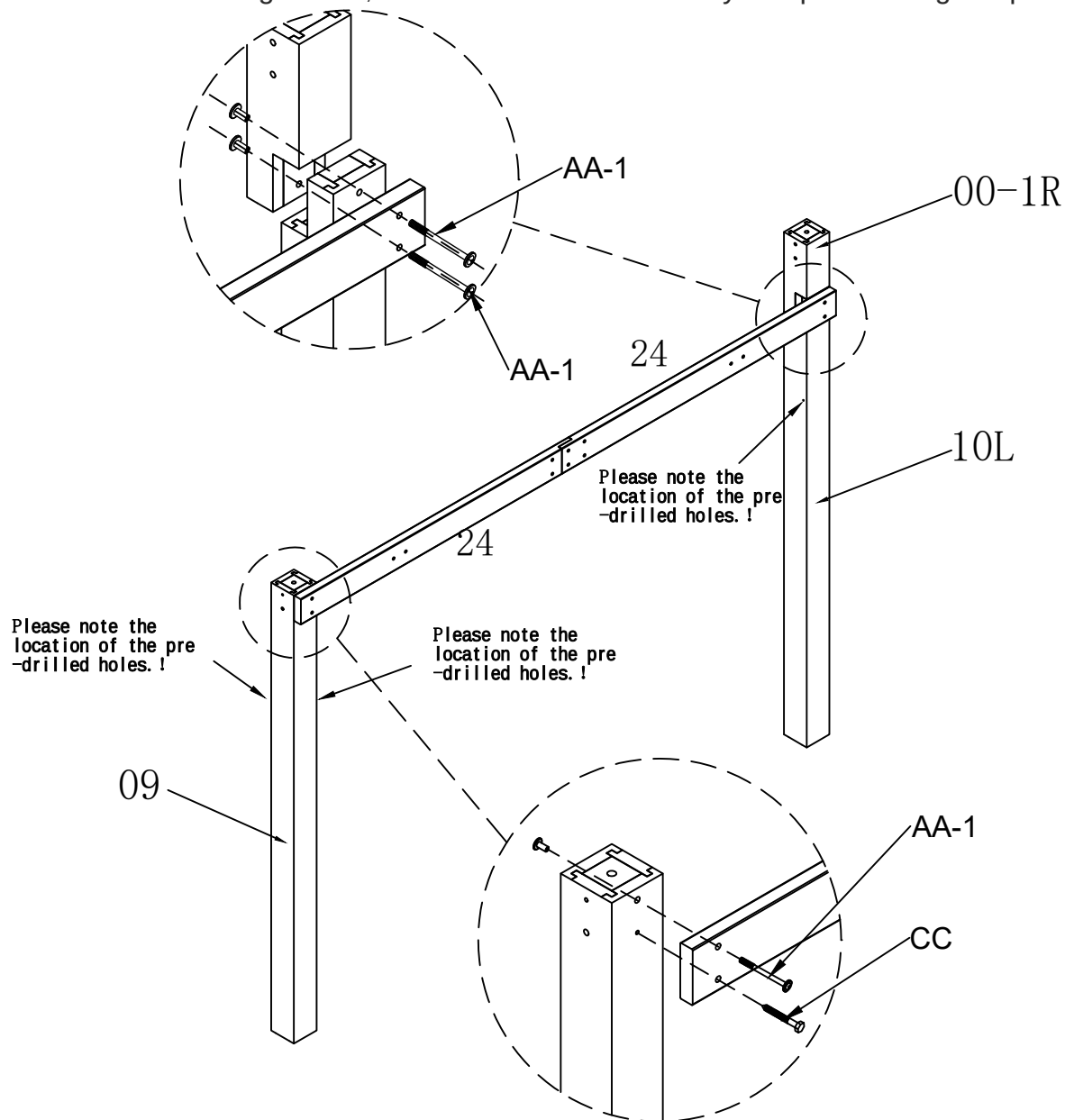
Y9 4X



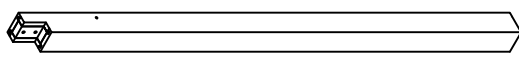
M5*20 BB 16X

STEP. 4

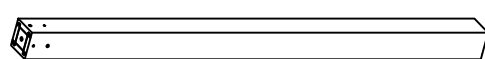
Take 00-1R, 10L, and 09 parts. Locate the pre-drilled holes on each component (as indicated in the reference images). Use 3 pcs M8*135 AA1 bolts and 1 pc M10*80 CC bolt to connect 00-1R, 10L, and 09. Tighten the bolts gradually to maintain alignment, and confirm the assembly is square using a square tool.



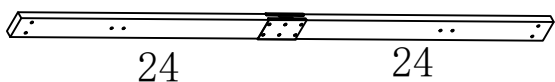
00-1R 1X



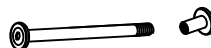
10L 1X



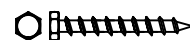
09 1X



1X

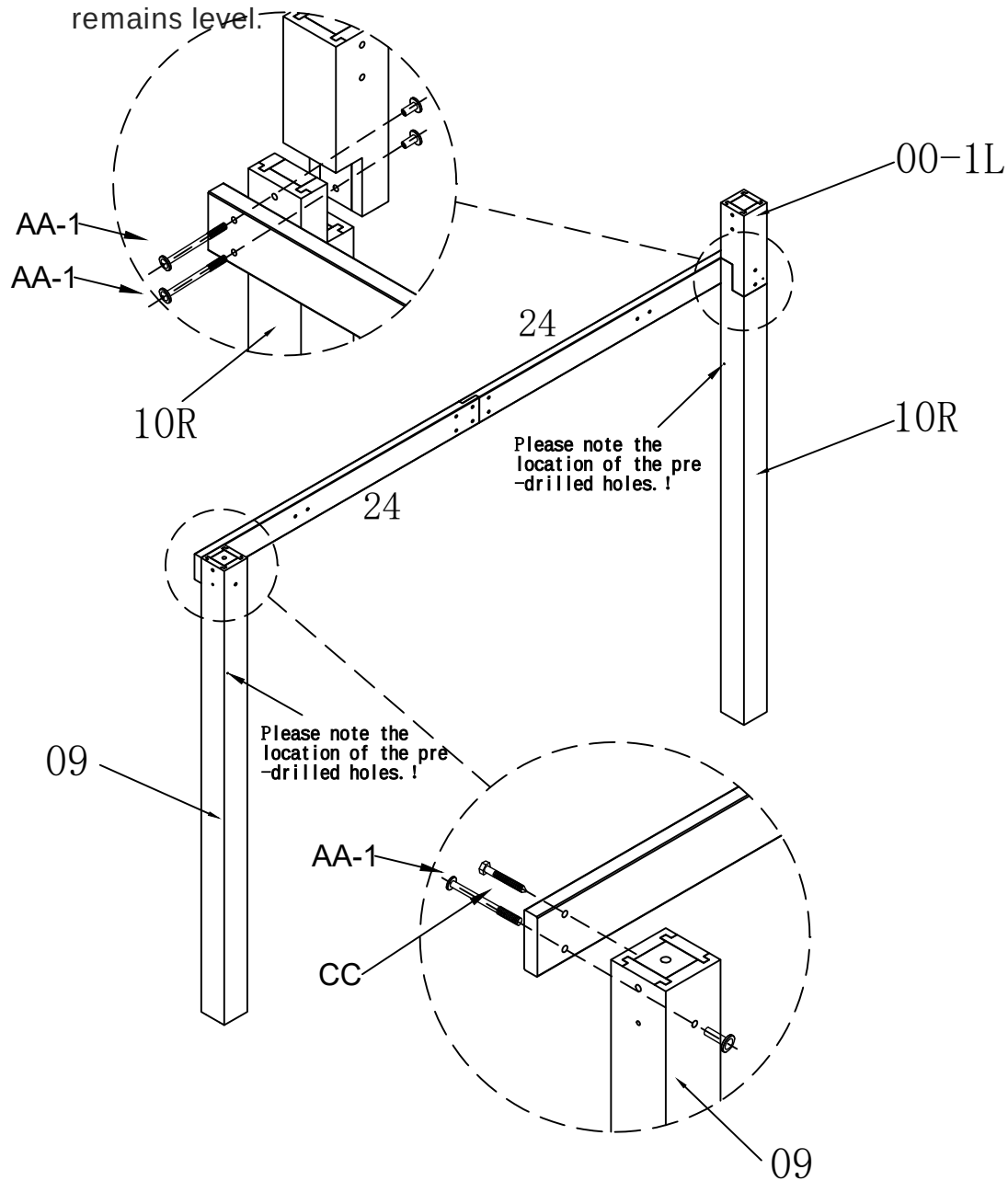


M8X135 AA-1 3X

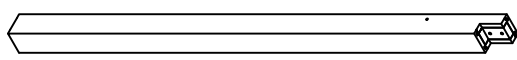


M10*80 CC 1X

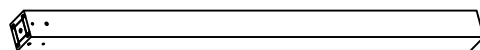
STEP. 5 Take 00-1L, 10R, and 09 parts. Align the pre-drilled holes on each component. Fasten them together with 3 pcs M8*135 AA1 bolts and 1 pc M10*80 CC bolt. Ensure the connections are secure and the assembly remains level.



00-1L 1X



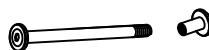
10R 1X



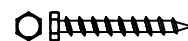
09 1X



1X



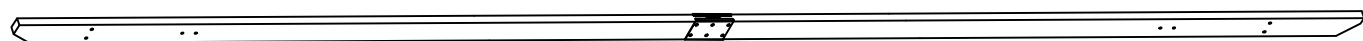
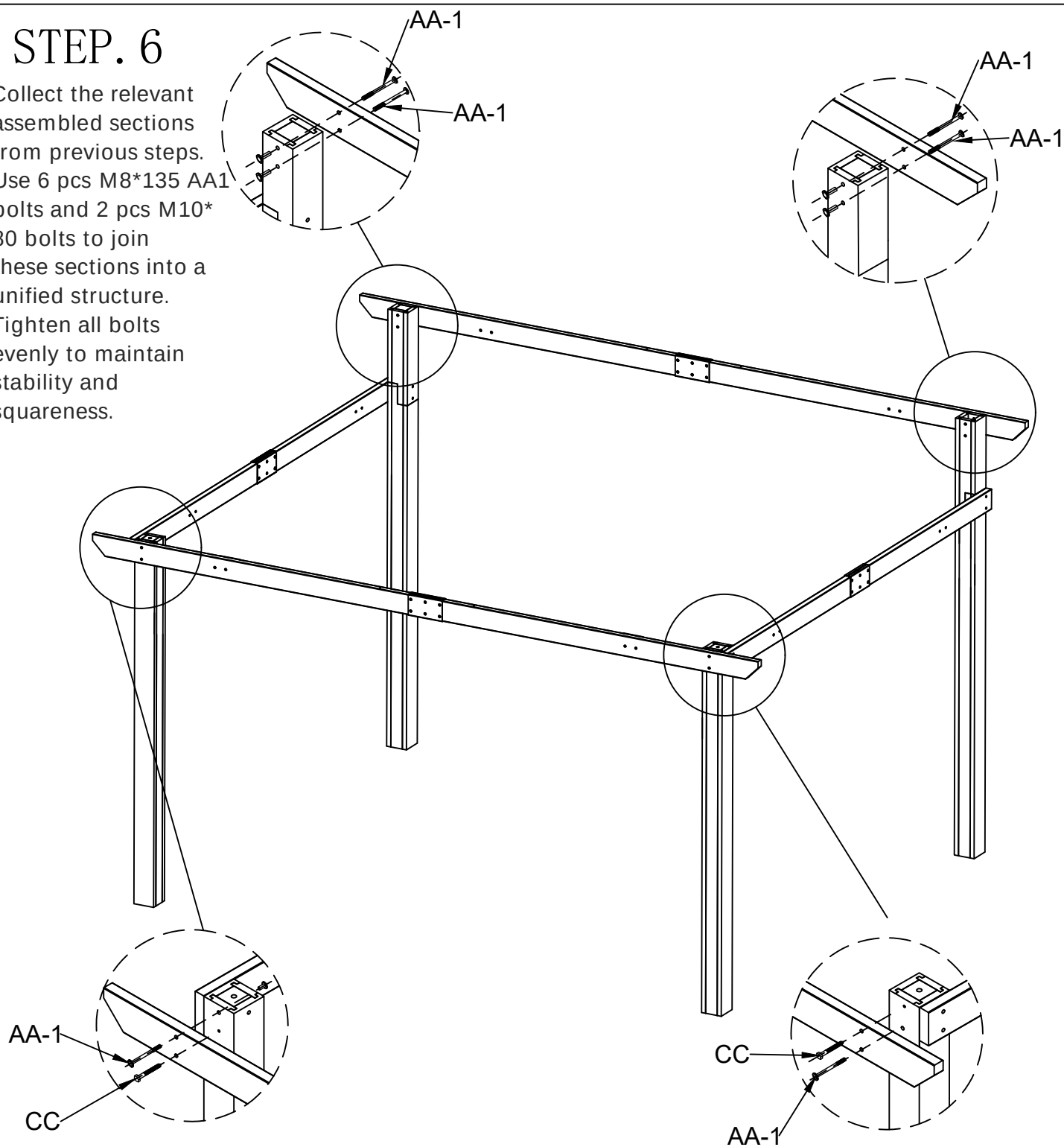
M8X135 AA-1 3X



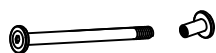
M10*80 CC 1X

STEP. 6

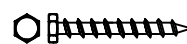
Collect the relevant assembled sections from previous steps. Use 6 pcs M8*135 AA1 bolts and 2 pcs M10*80 bolts to join these sections into a unified structure. Tighten all bolts evenly to maintain stability and squareness.



2X



M8X135 (AA-1) 6X



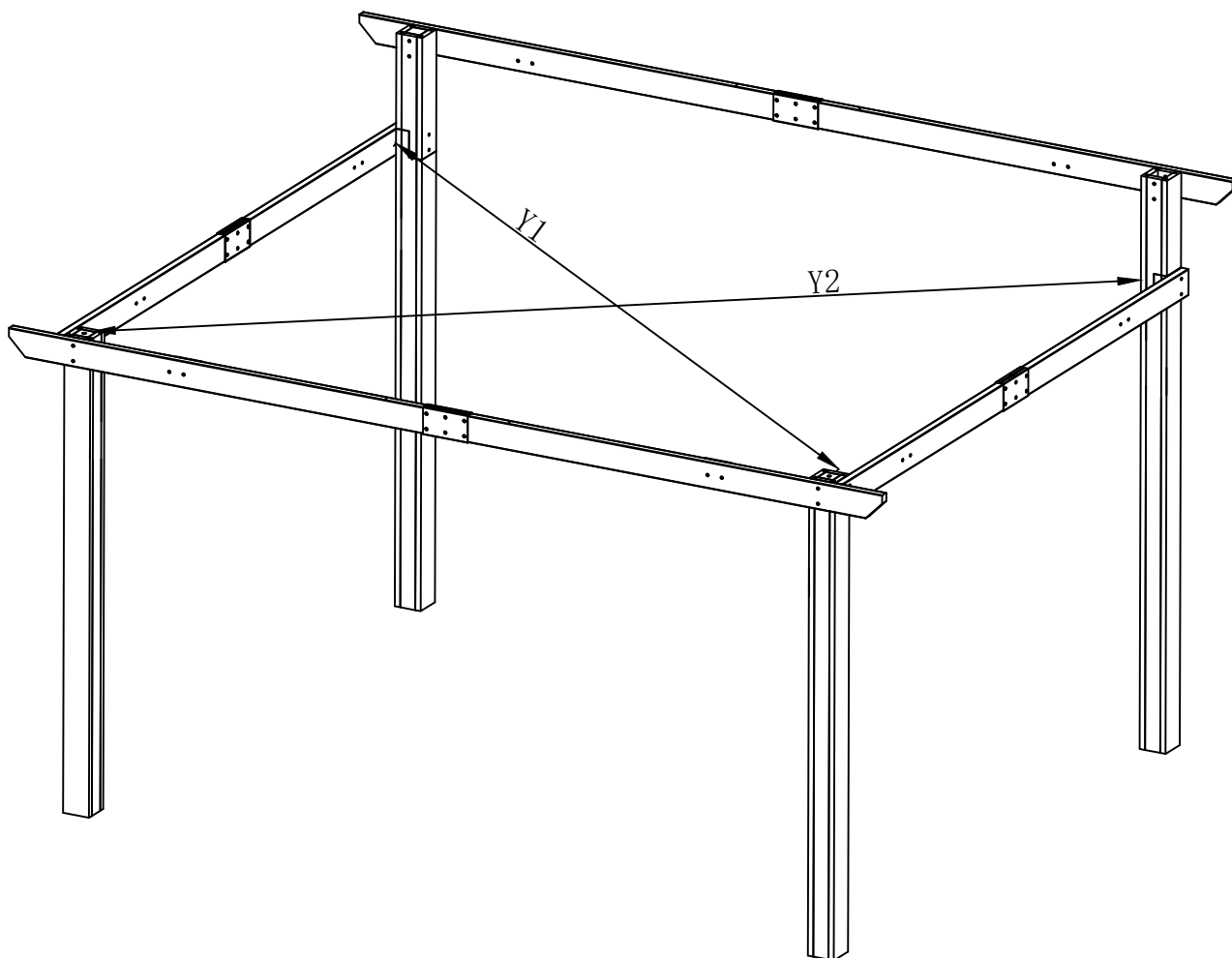
M10*80 (CC) 2X

STEP. 7

Verify that the assembled structure forms a 90° angle at the specified joints. Confirm that the dimensions Y1 and Y2 are equal to ensure proper alignment for subsequent steps.

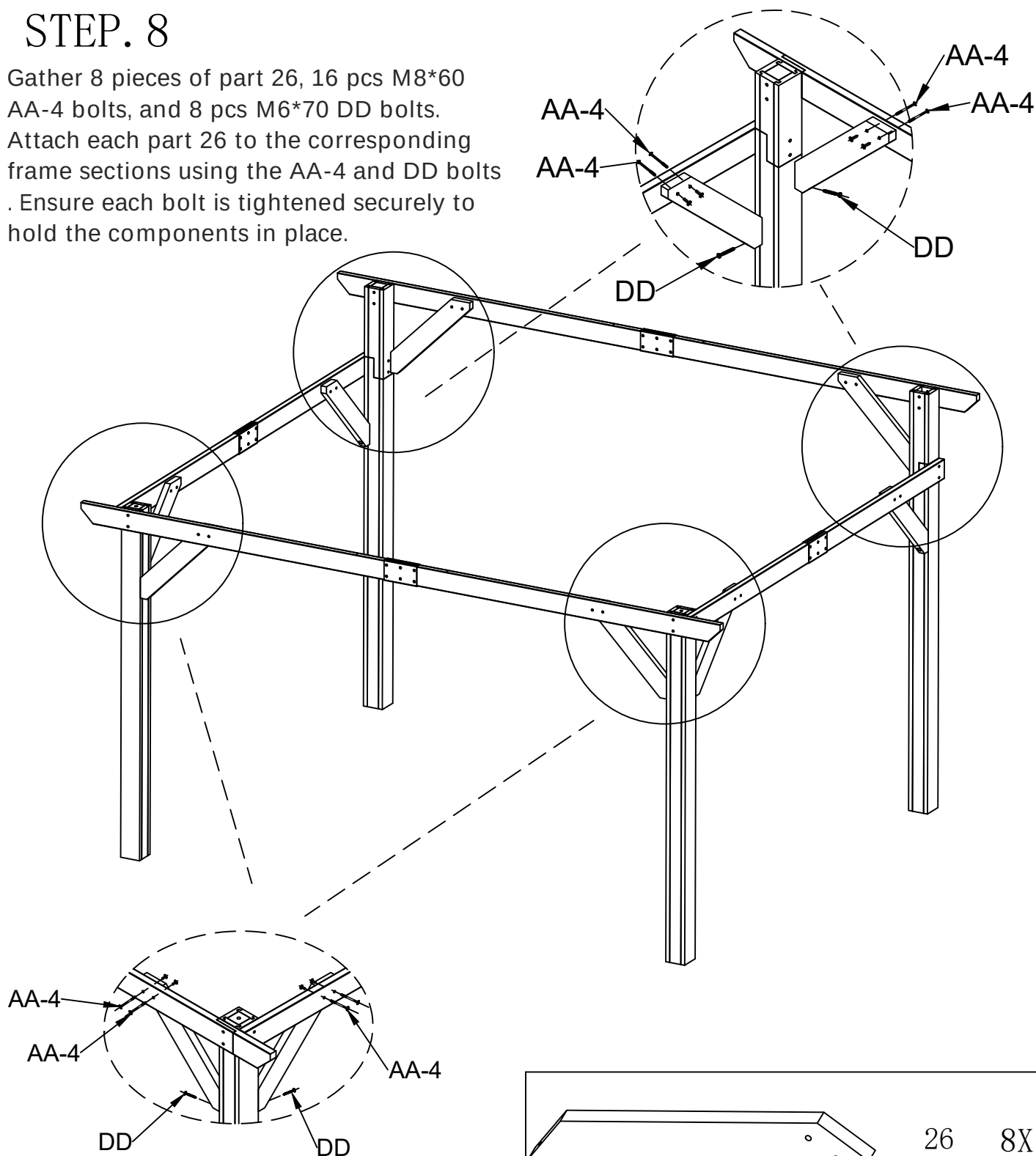
$$\angle R = 90^\circ$$

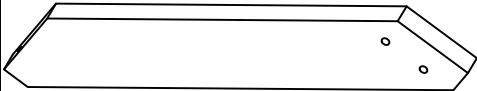
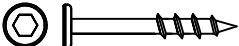
$$Y1 = Y2$$



STEP. 8

Gather 8 pieces of part 26, 16 pcs M8*60 AA-4 bolts, and 8 pcs M6*70 DD bolts. Attach each part 26 to the corresponding frame sections using the AA-4 and DD bolts. Ensure each bolt is tightened securely to hold the components in place.



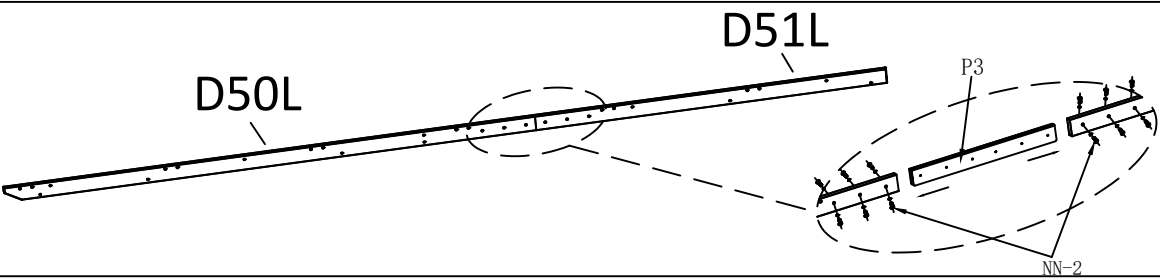
	26 8X
	

M8X60 AA-4 16X

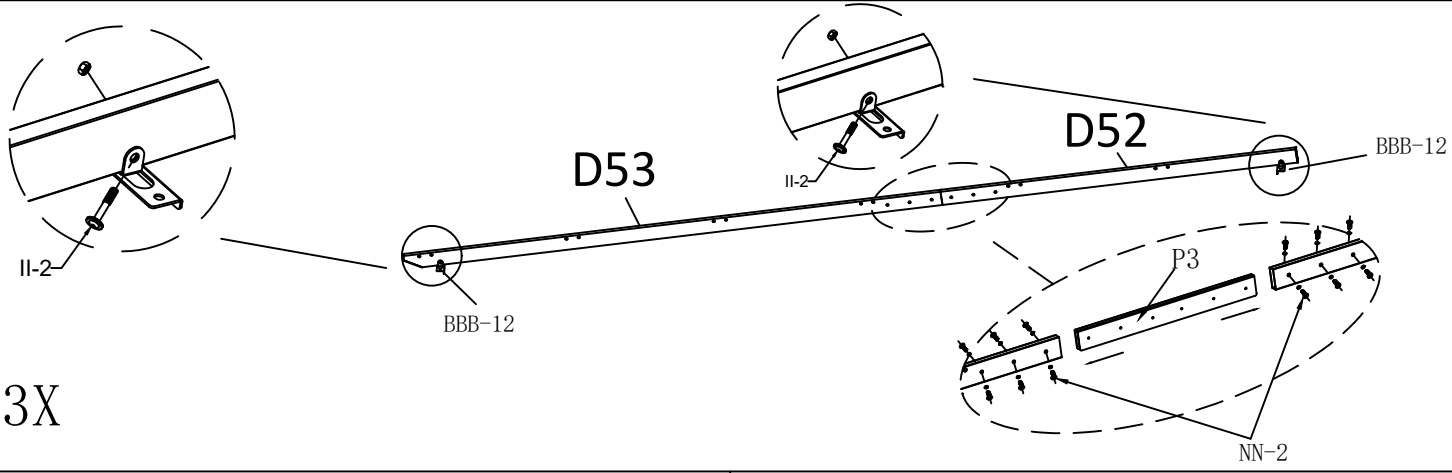
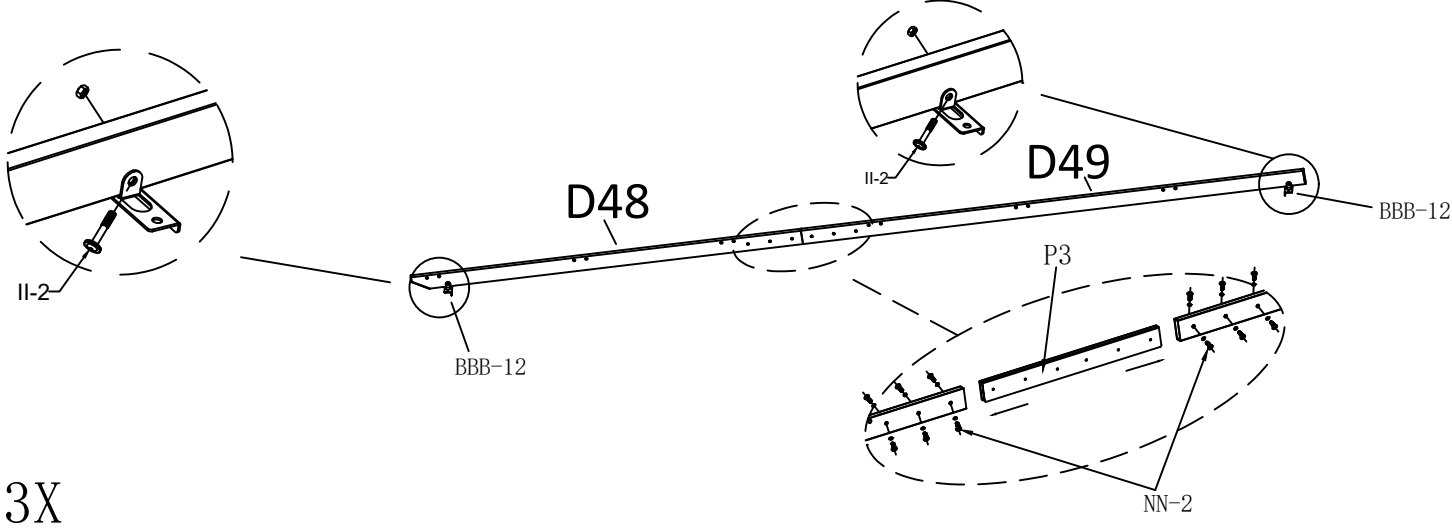
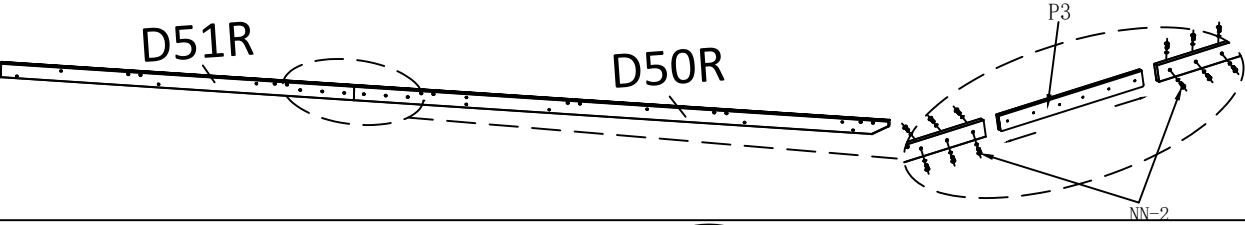
M6*70 DD 8X

STEP. 9

1X



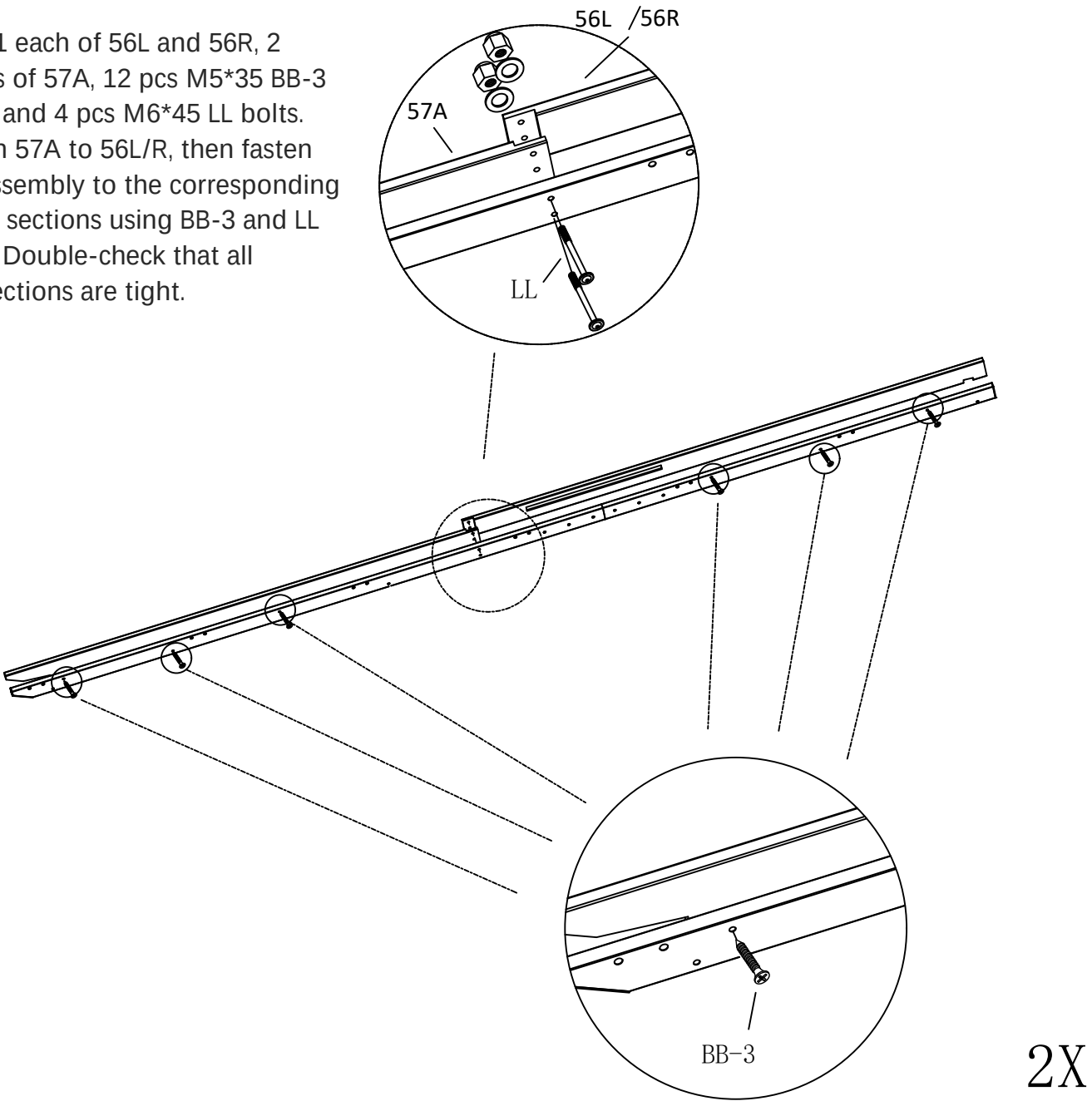
1X

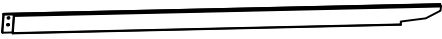
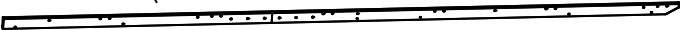
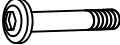
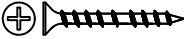


D51L		1X	D50L		1X
D51R		1X	D50R		1X
D52		3X	D53		3X
D49		3X	D48		3X
P3		8X	BBB-12 12X		
			II-2 M6x35 12X		
			M6X12 NN-2 96X		

STEP. 10

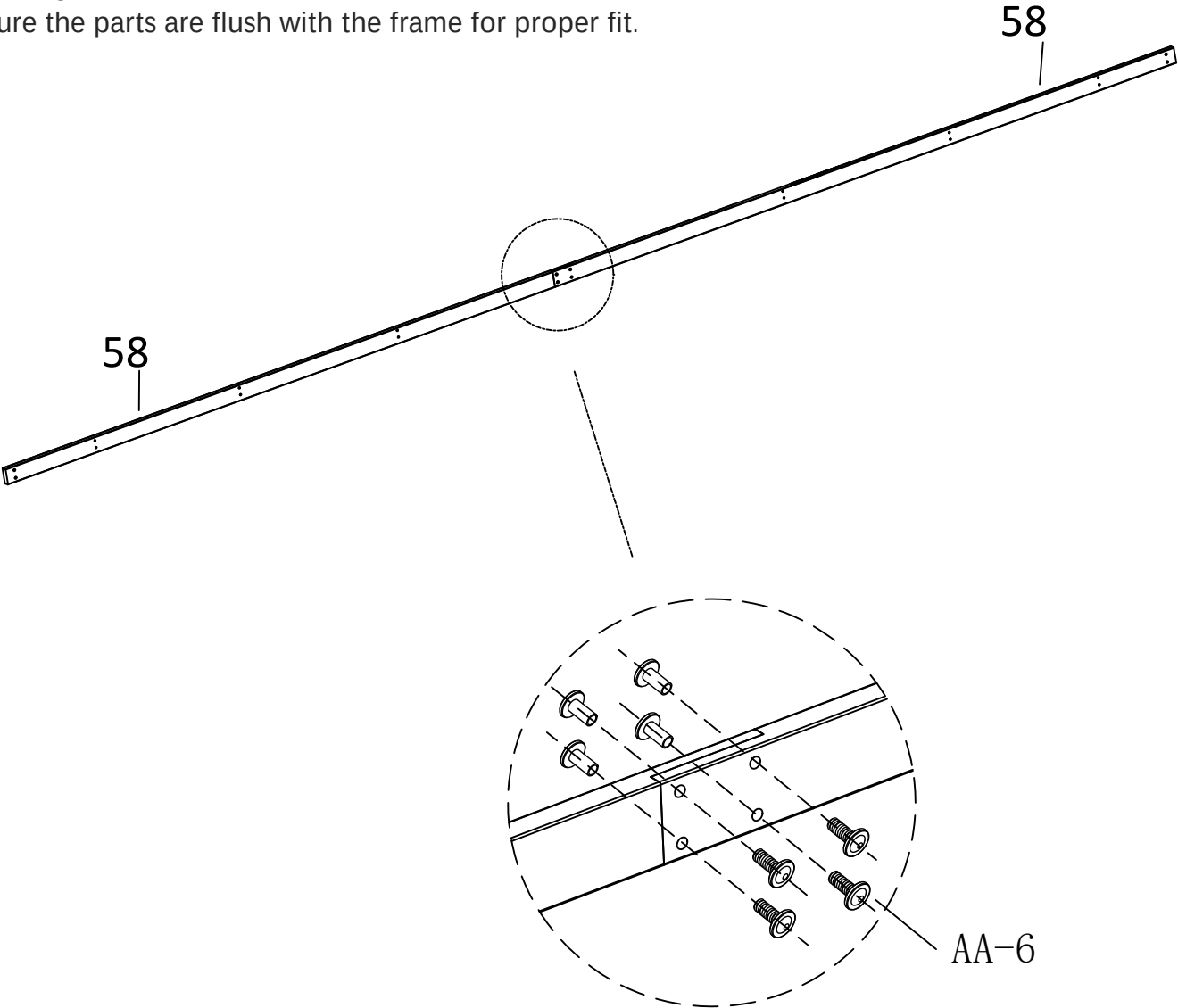
Take 1 each of 56L and 56R, 2 pieces of 57A, 12 pcs M5*35 BB-3 bolts, and 4 pcs M6*45 LL bolts. Attach 57A to 56L/R, then fasten the assembly to the corresponding frame sections using BB-3 and LL bolts. Double-check that all connections are tight.

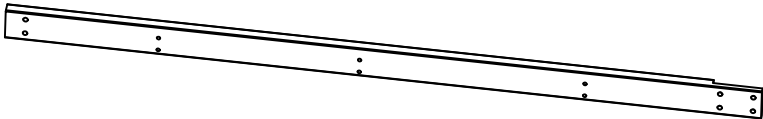
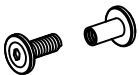


57A  2X	D51L/R D50L/R  2X
 M6X45 LL 4X	 M5X35 BB-3 12X

STEP. 11

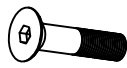
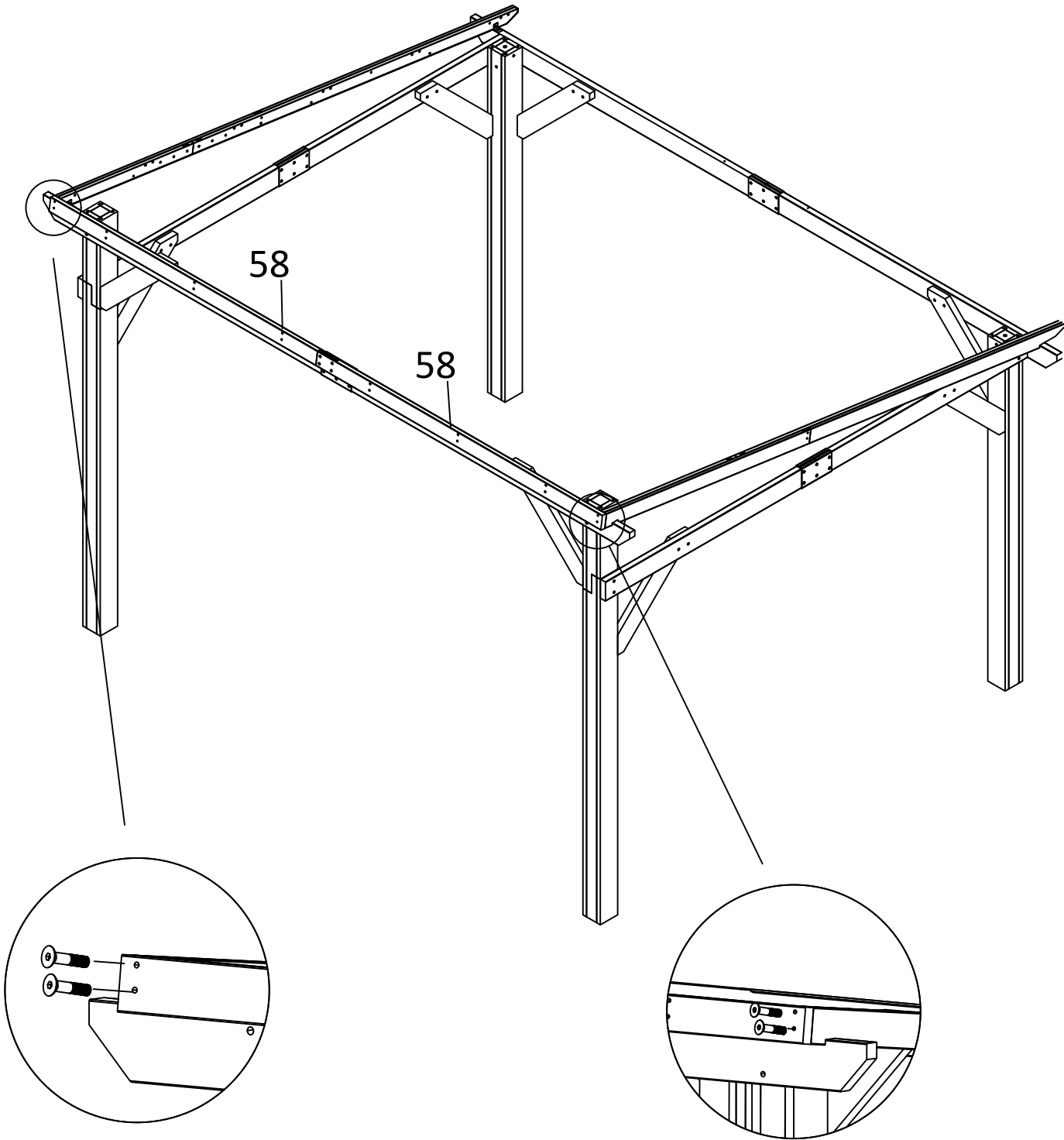
Gather 2 pieces of part 58 and 4 pcs M8*20 AA-6 bolts. Position part 58 on the designated locations of the frame and secure them with the AA-6 bolts. Ensure the parts are flush with the frame for proper fit.



 58 2X	 M8*20 AA-6 4X
---	---

STEP. 12

Use 4 pcs M6*45 JJ bolts to further secure the part 58 components to the frame. Tighten the bolts evenly to maintain stability and prevent shifting.

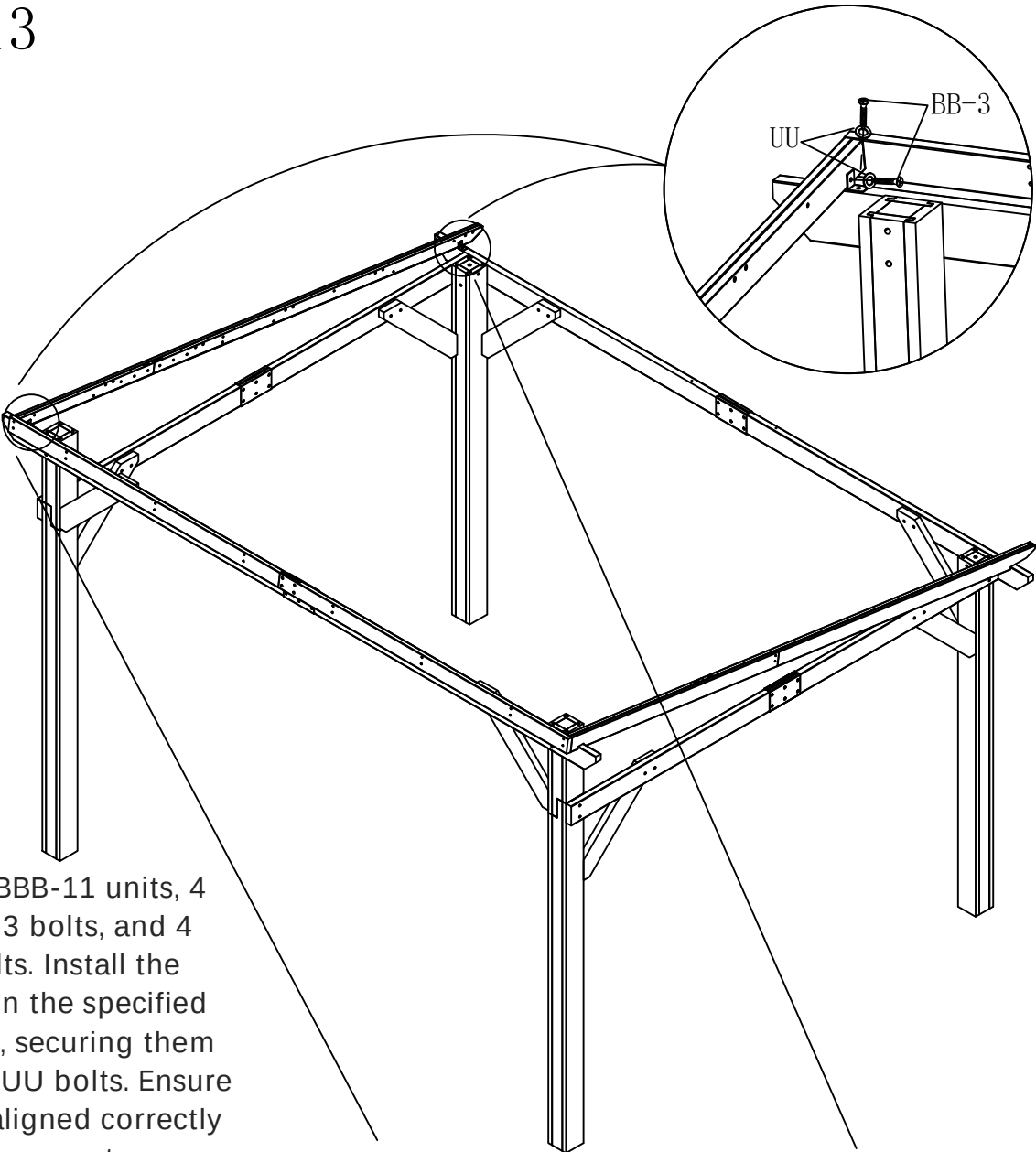


M6*45

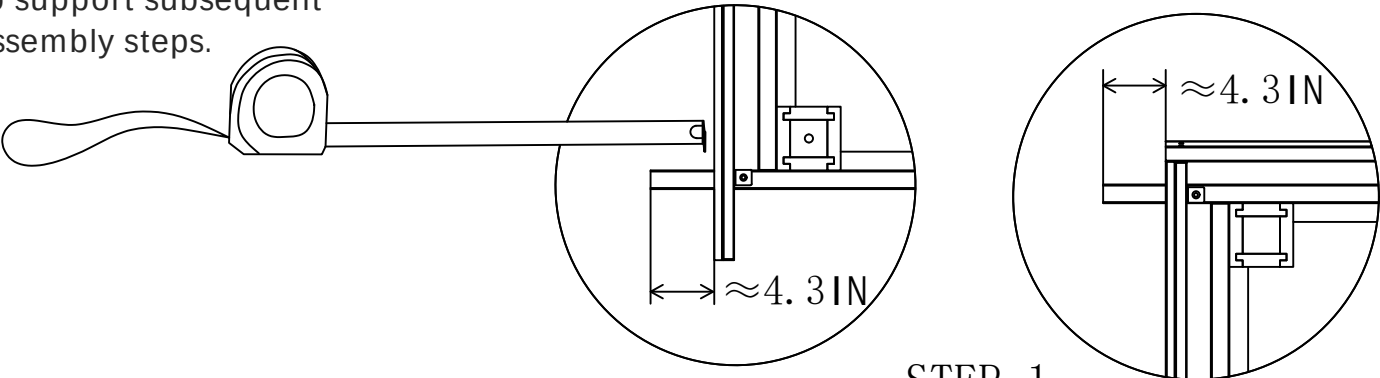
JJ

4X

STEP. 13



Prepare 2 pcs BBB-11 units, 4 pcs M5*35 BB-3 bolts, and 4 pcs M5 UU bolts. Install the BBB-11 units on the specified frame sections, securing them with BB-3 and UU bolts. Ensure the units are aligned correctly to support subsequent assembly steps.



STEP. 1

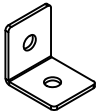


M5*35

BB-3 4X

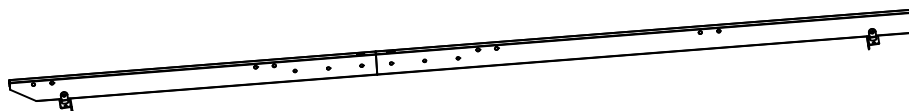
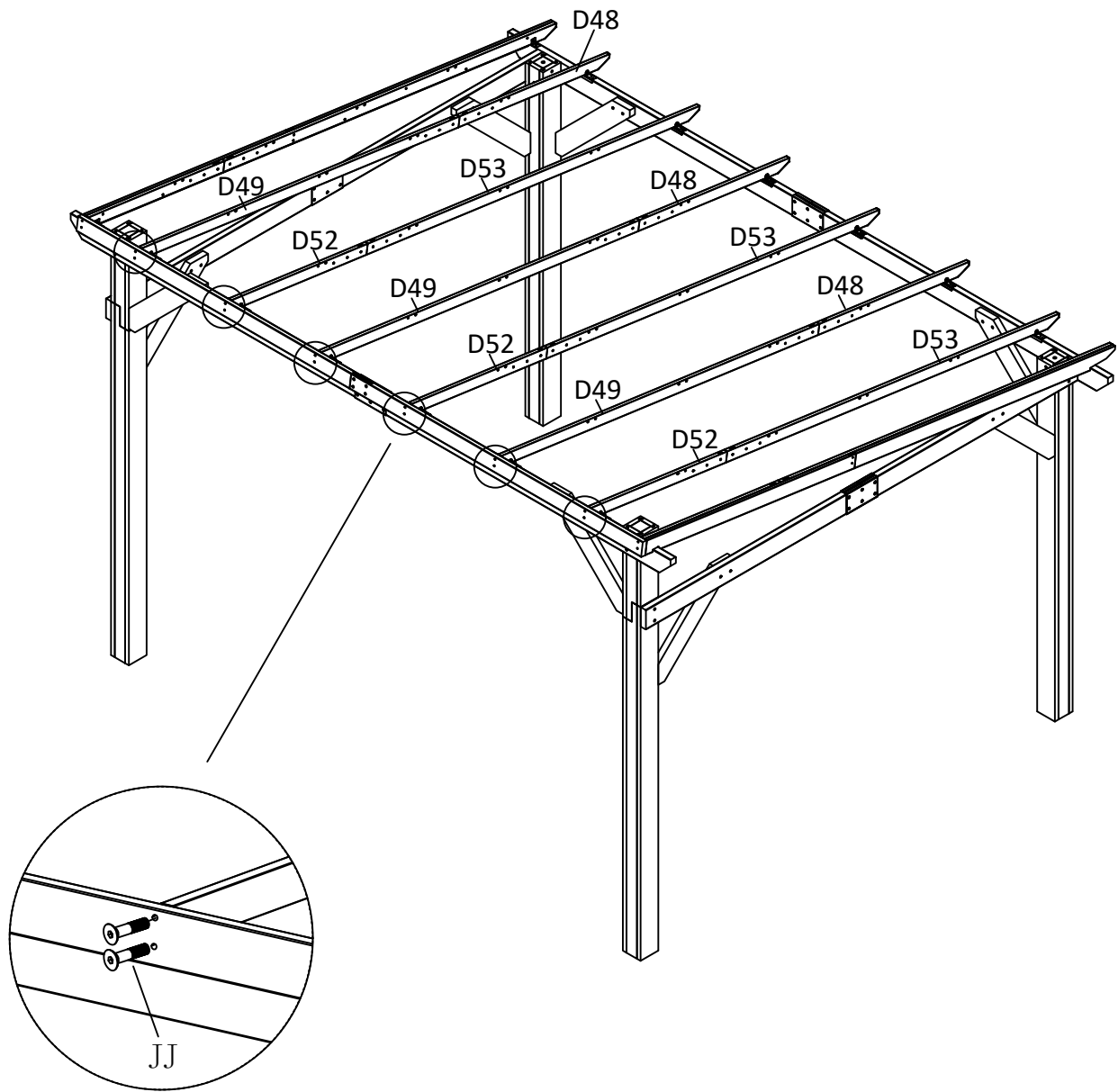


M5 UU 4X

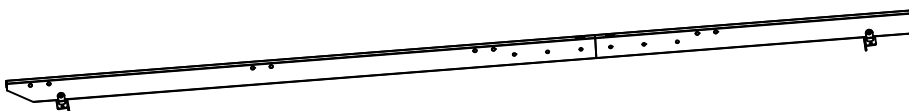


BBB-11 2X

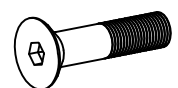
STEP. 14 Assemble the D48, D49, D52, and D53 components in the designated configuration. Use 12 pcs M6*45 JJ bolts to secure the connections between these parts. Tighten each bolt gradually to maintain alignment and stability.



3X



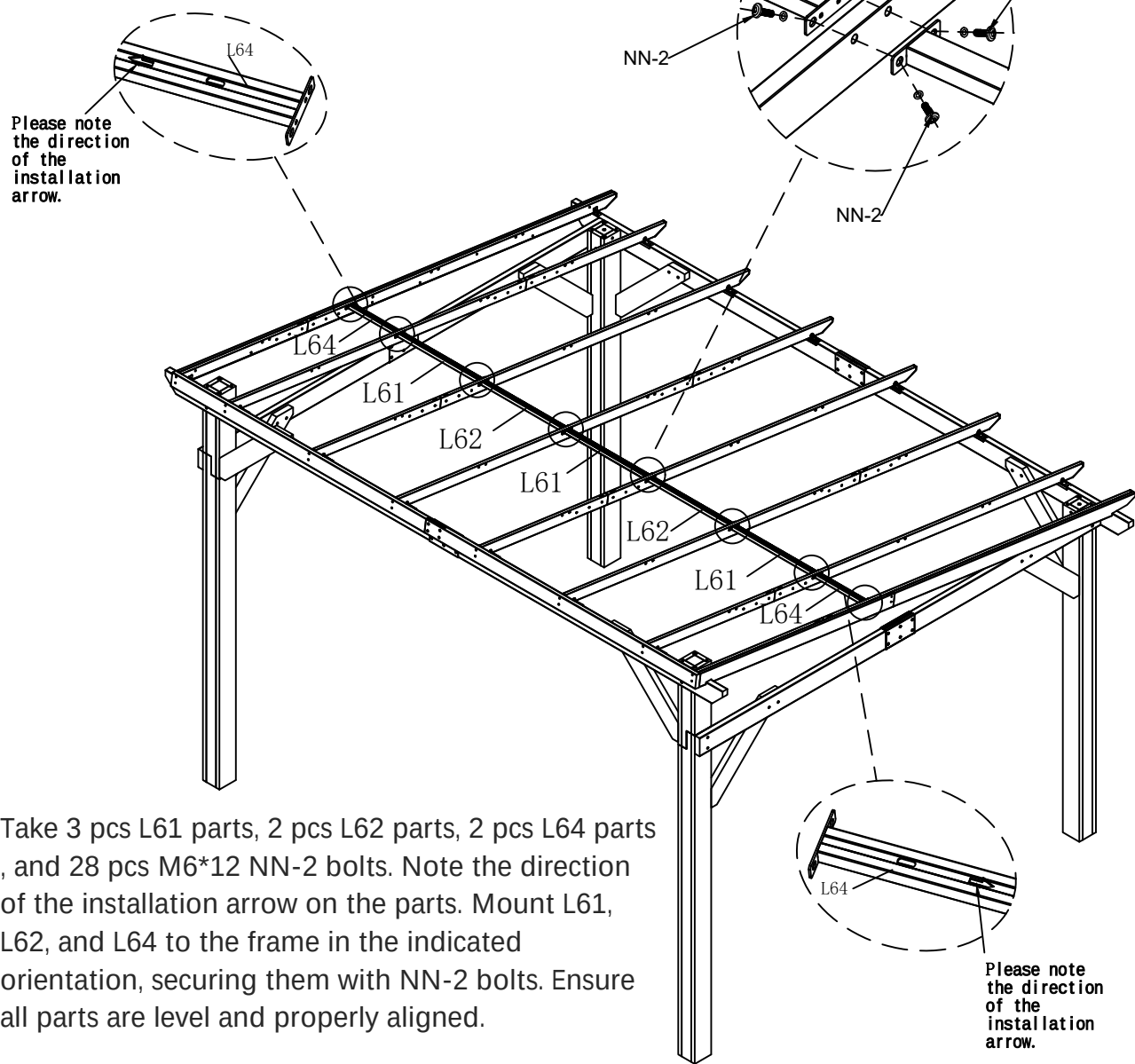
3X



M6*45

ⓐ 12X

STEP. 15



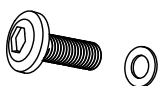
L61 3X



L62 2X



L64 2X

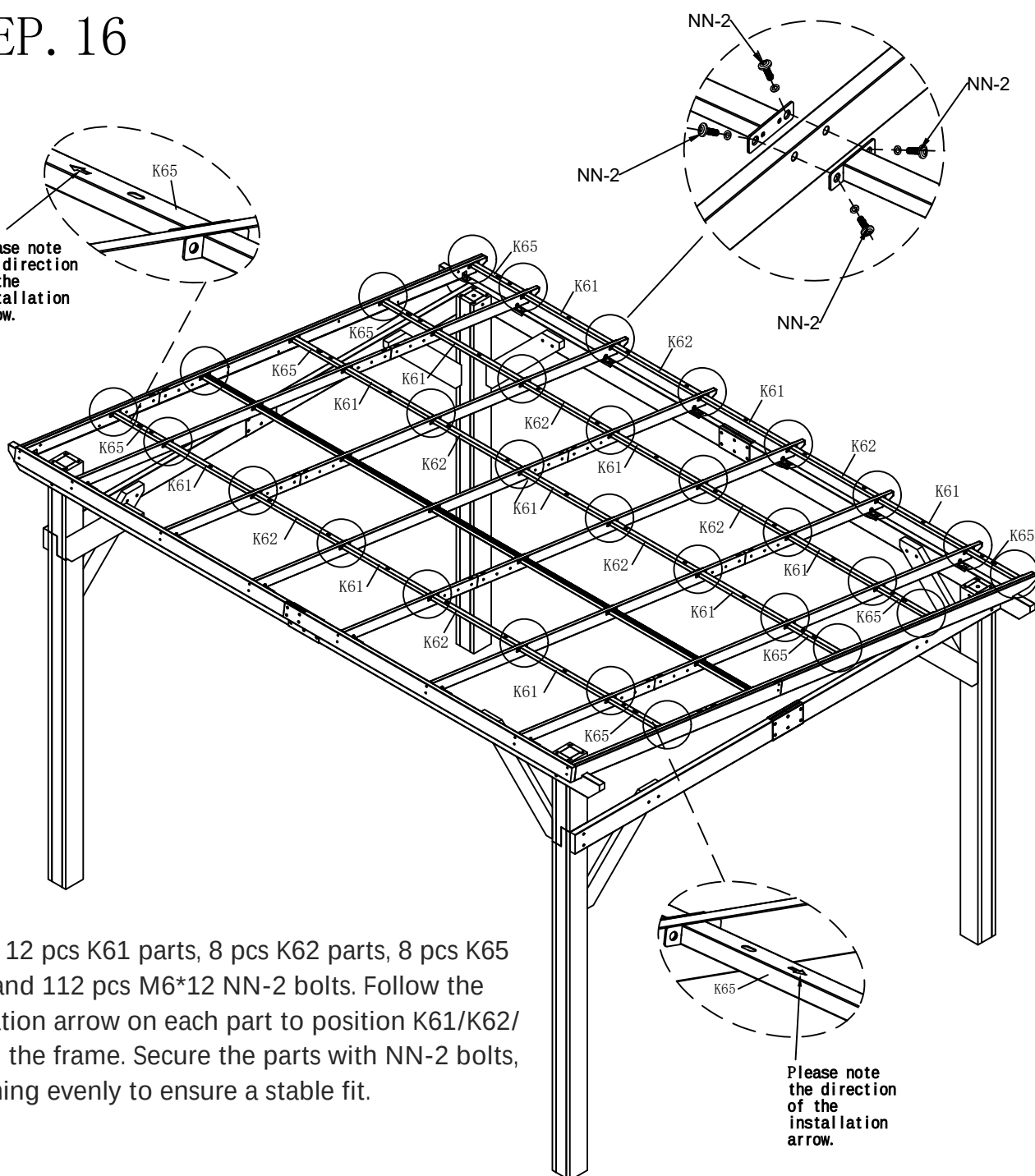


M6*12

NN-2 28X

STEP. 16

Please note the direction of the installation arrow.



Gather 12 pcs K61 parts, 8 pcs K62 parts, 8 pcs K65 parts, and 112 pcs M6*12 NN-2 bolts. Follow the installation arrow on each part to position K61/K62/K65 on the frame. Secure the parts with NN-2 bolts, tightening evenly to ensure a stable fit.

Please note the direction of the installation arrow.



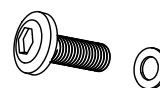
K61 12X



K62 8X



K65 8X



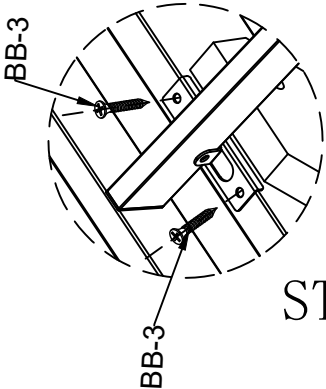
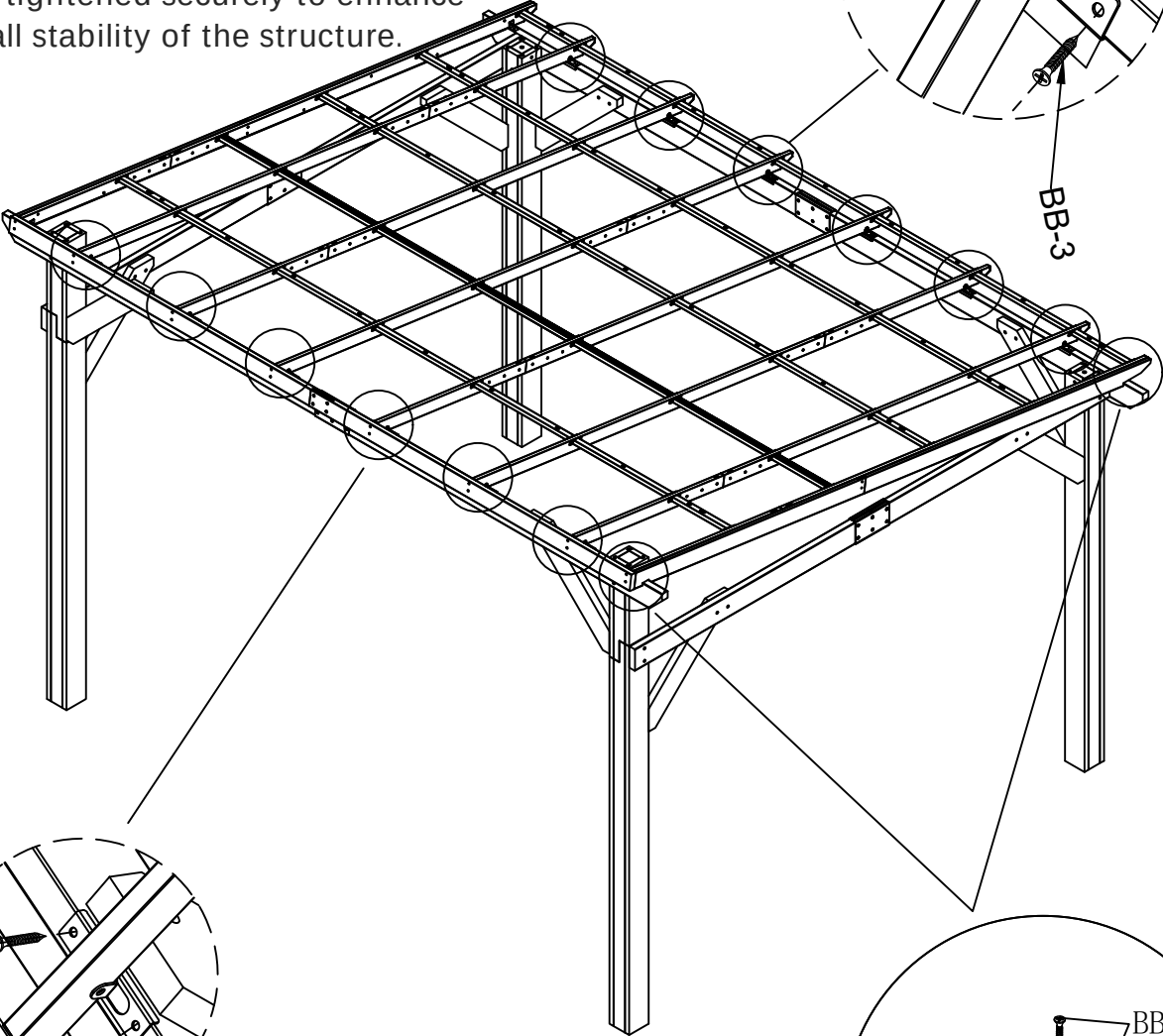
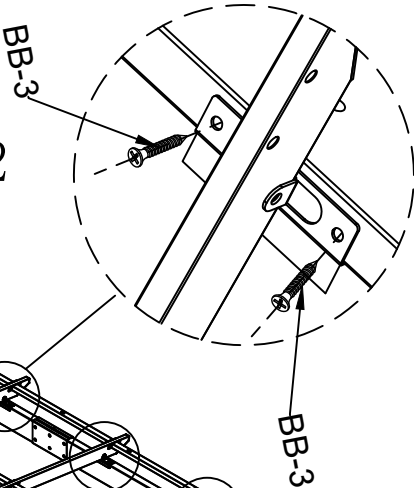
M6*12

NN-2 112X

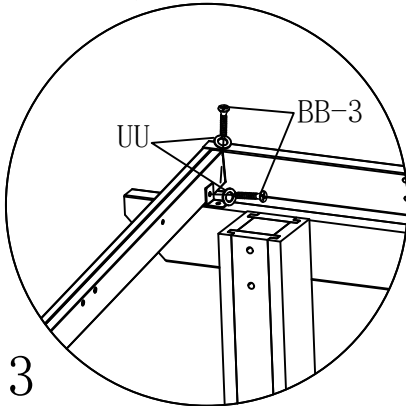
STEP. 17

Use 28 pcs M5*35 BB-3 bolts and 4 pcs UU bolts to reinforce the connections at the specified frame sections. Ensure all bolts are tightened securely to enhance the overall stability of the structure.

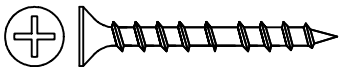
STEP. 2



STEP. 1



STEP. 3



M5*35

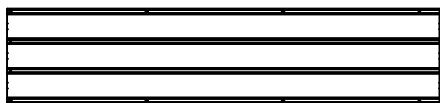
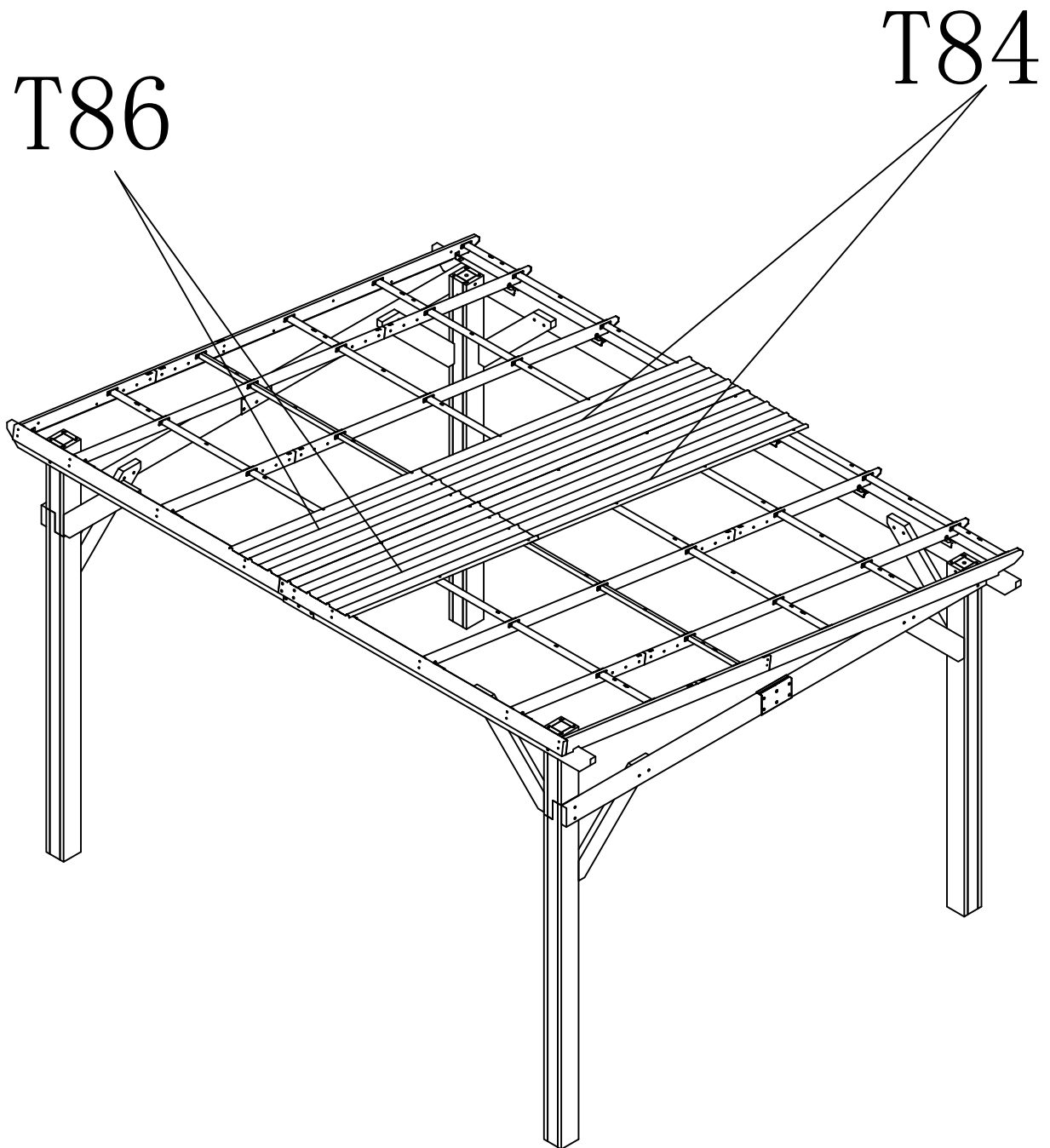
BB-3 28X



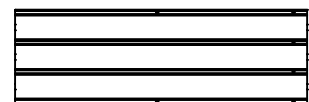
UU

4X

STEP. 18 Install 2 pcs T84 parts and 2 pcs T86 parts on the designated locations of the gazebo frame. Position them flush with the frame and ensure they are properly aligned for subsequent steps.



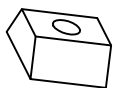
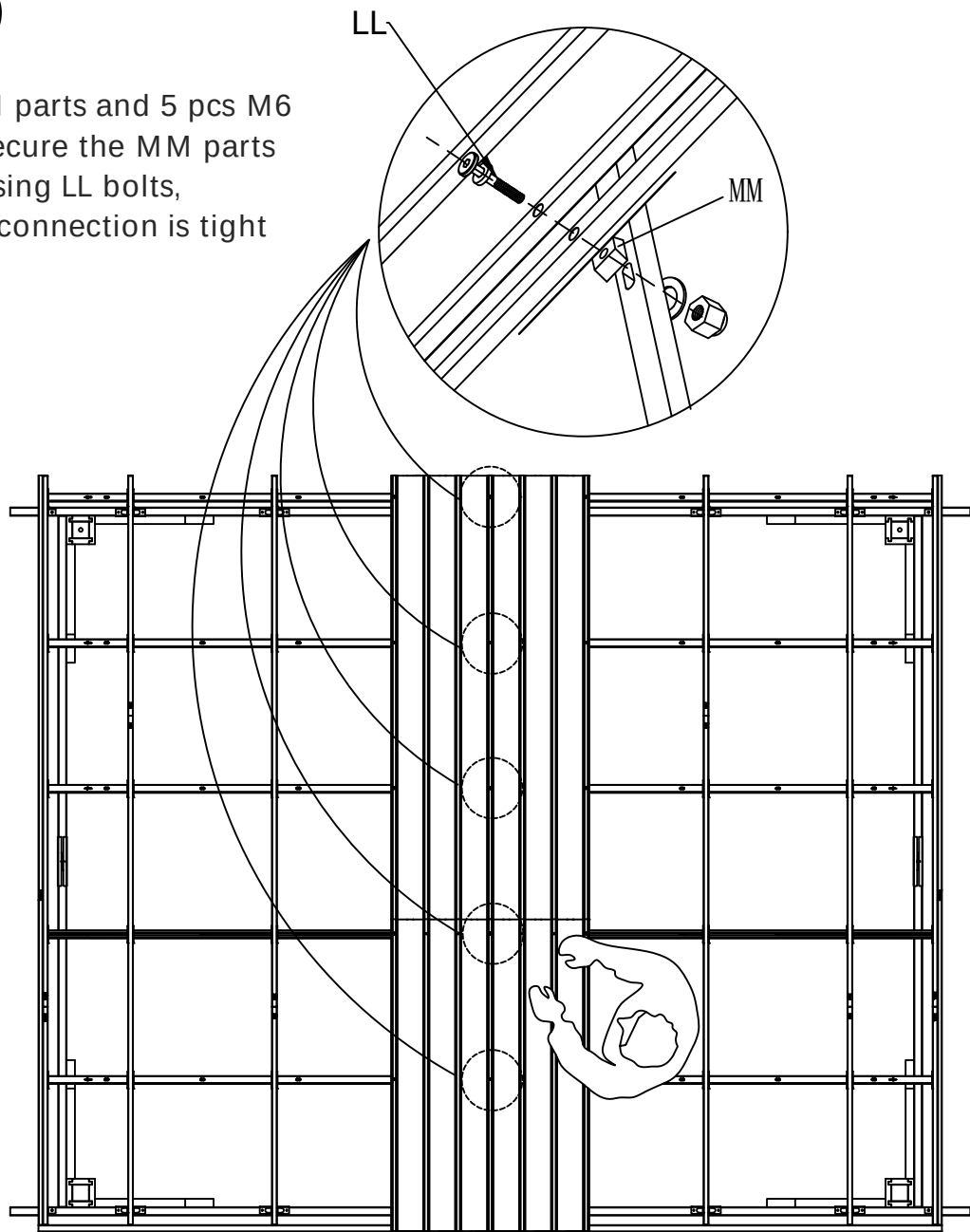
T84 2X



T86 2X

STEP. 19

Take 5 pcs MM parts and 5 pcs M6*45 LL bolts. Secure the MM parts to the frame using LL bolts, ensuring each connection is tight and stable.



MM 5X



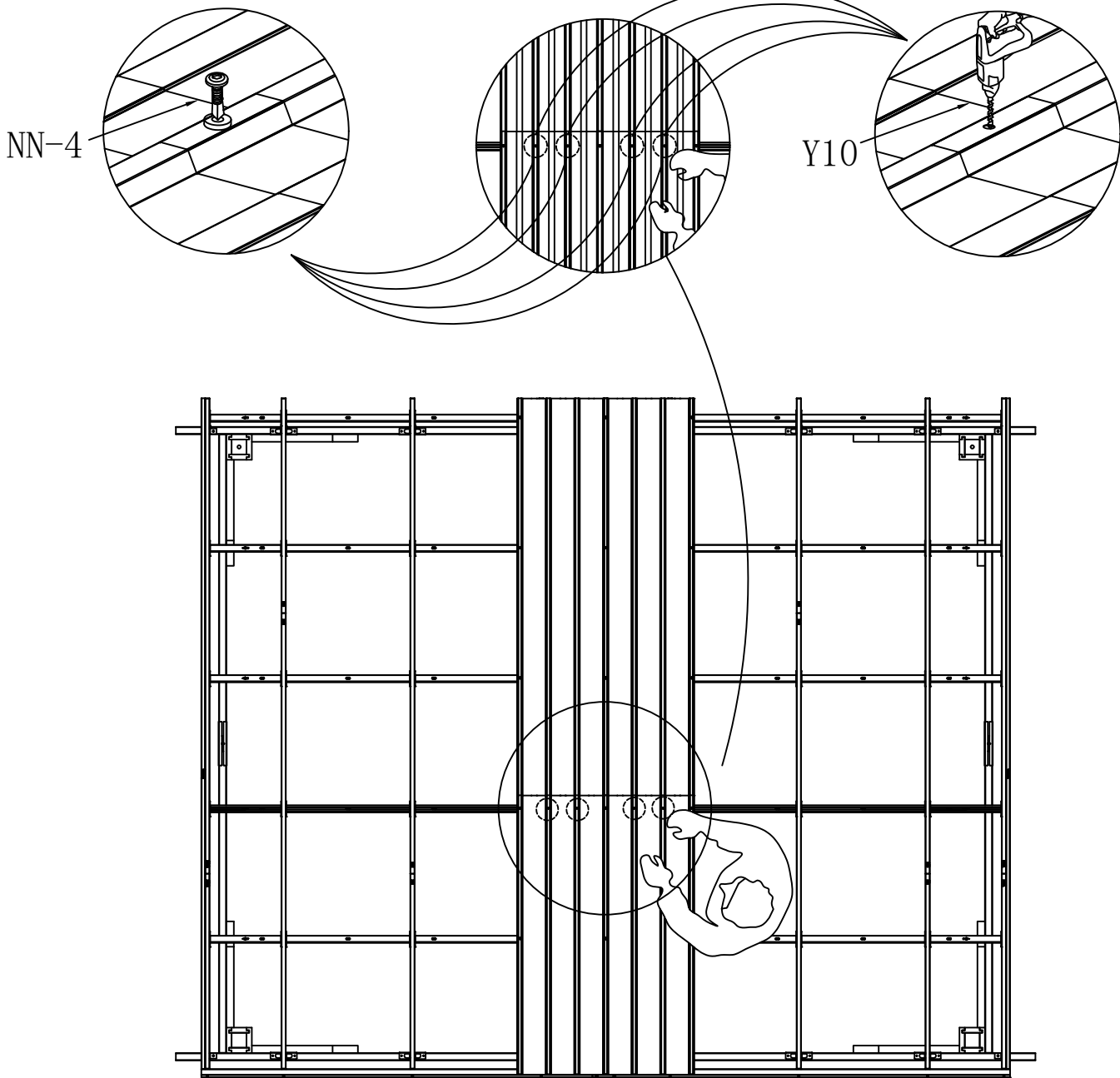
M6*45

LL 5X

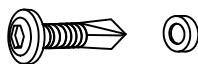
STEP. 20

STEP. 2

STEP. 1



Gather 4 pcs M6*25 NN-4 bolts and 1 pc Y10 part. Fasten the specified frame sections together using NN-4 bolts and secure with the Y10 part. Double-check that the connections are aligned and tight.



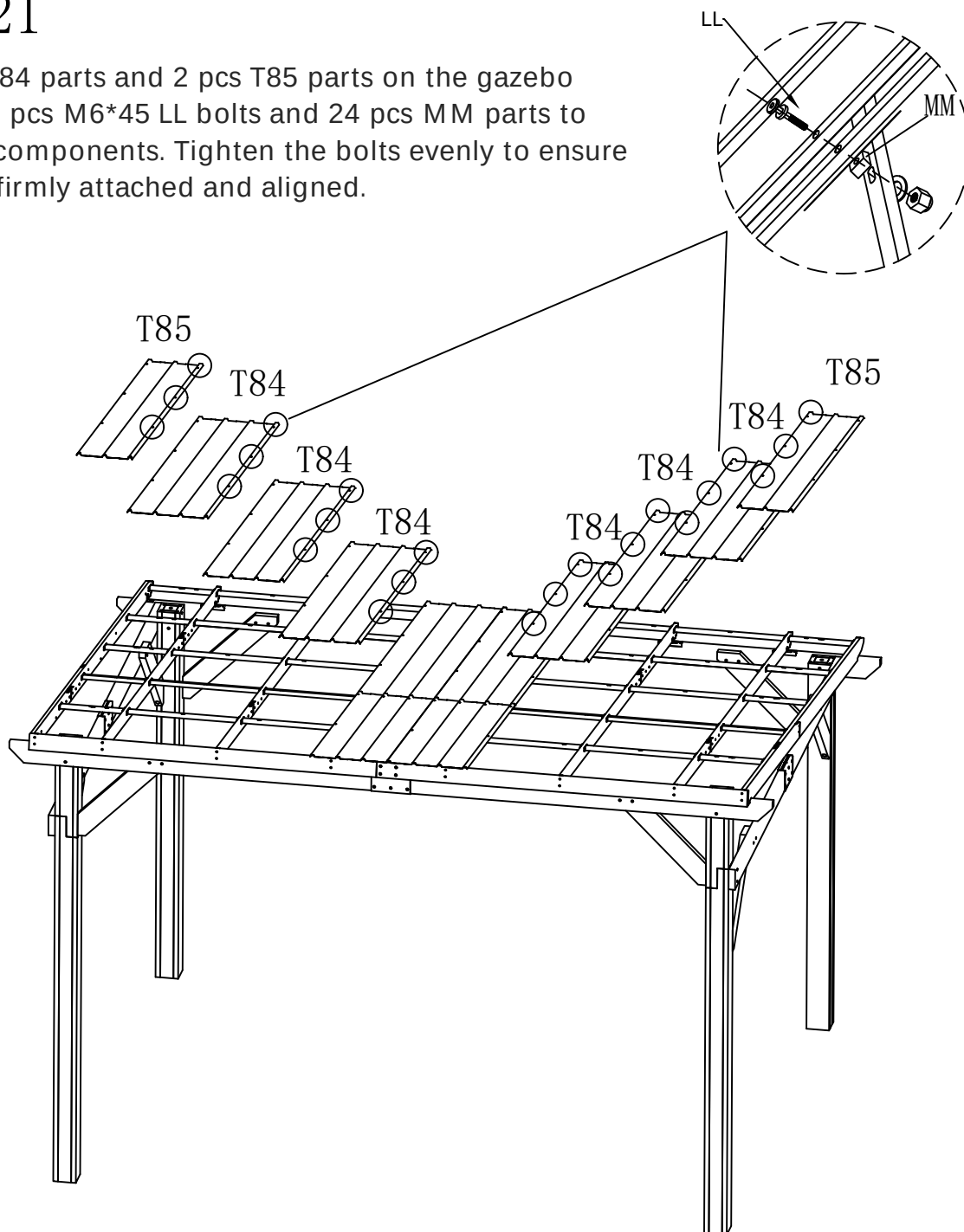
M6*25 NN-4 4X



Y10 1X

STEP. 21

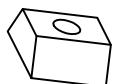
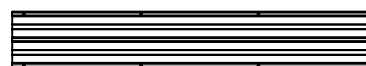
Install 6 pcs T84 parts and 2 pcs T85 parts on the gazebo frame. Use 24 pcs M6*45 LL bolts and 24 pcs MM parts to secure these components. Tighten the bolts evenly to ensure the parts are firmly attached and aligned.



T84 6X



T85 2X



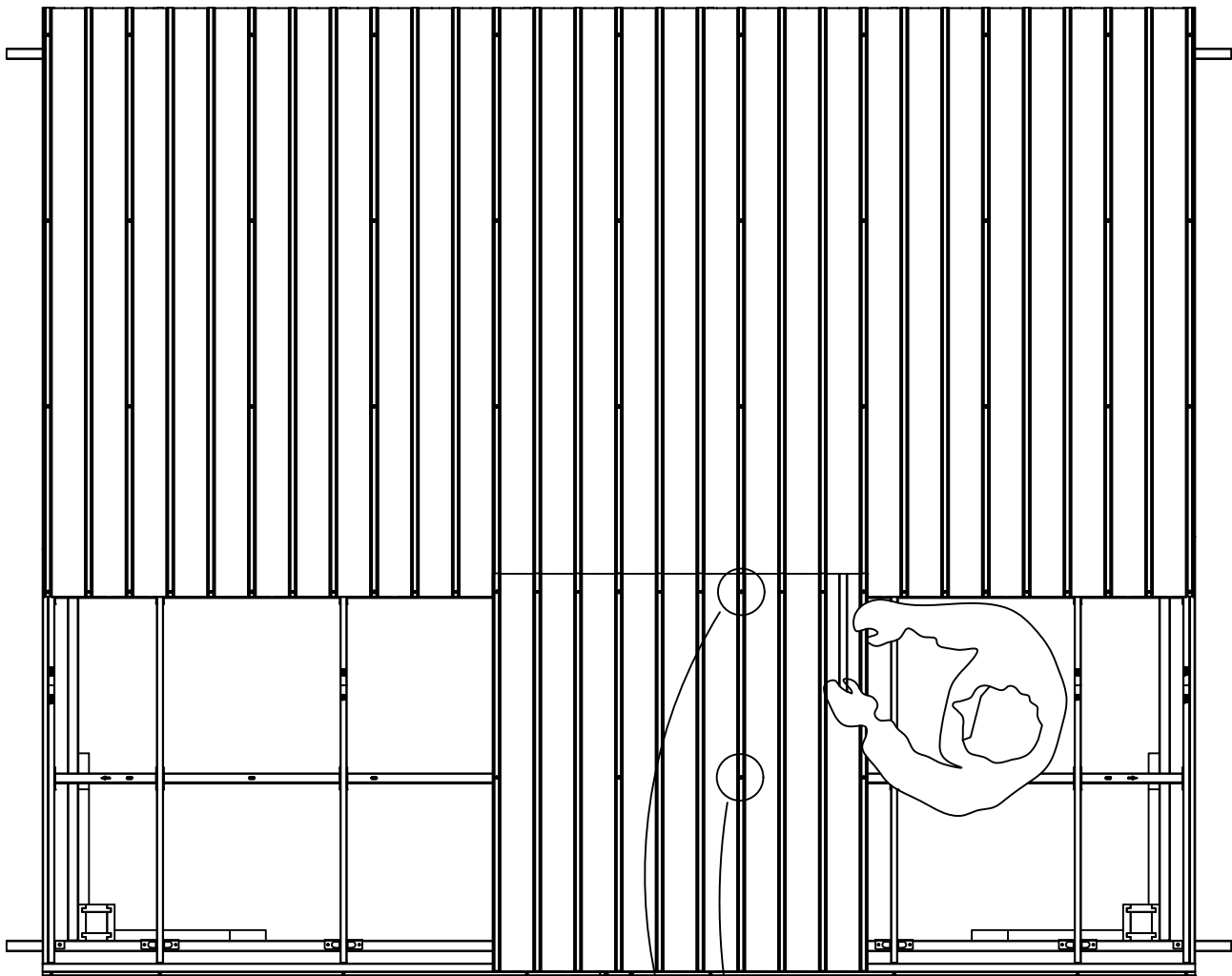
MM 24X



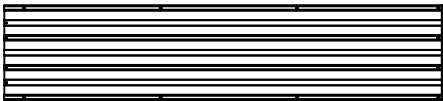
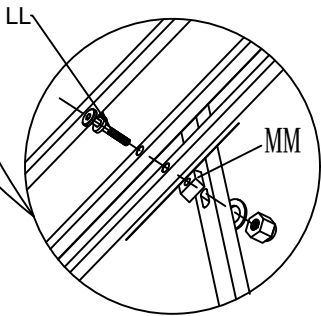
M6*45

LL 24X

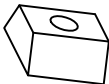
STEP. 22



Use 2 pcs M6*45 LL bolts and 2 pcs MM parts to reinforce the connections at the specified locations. Ensure the bolts are tightened securely to maintain stability.



T86 1X



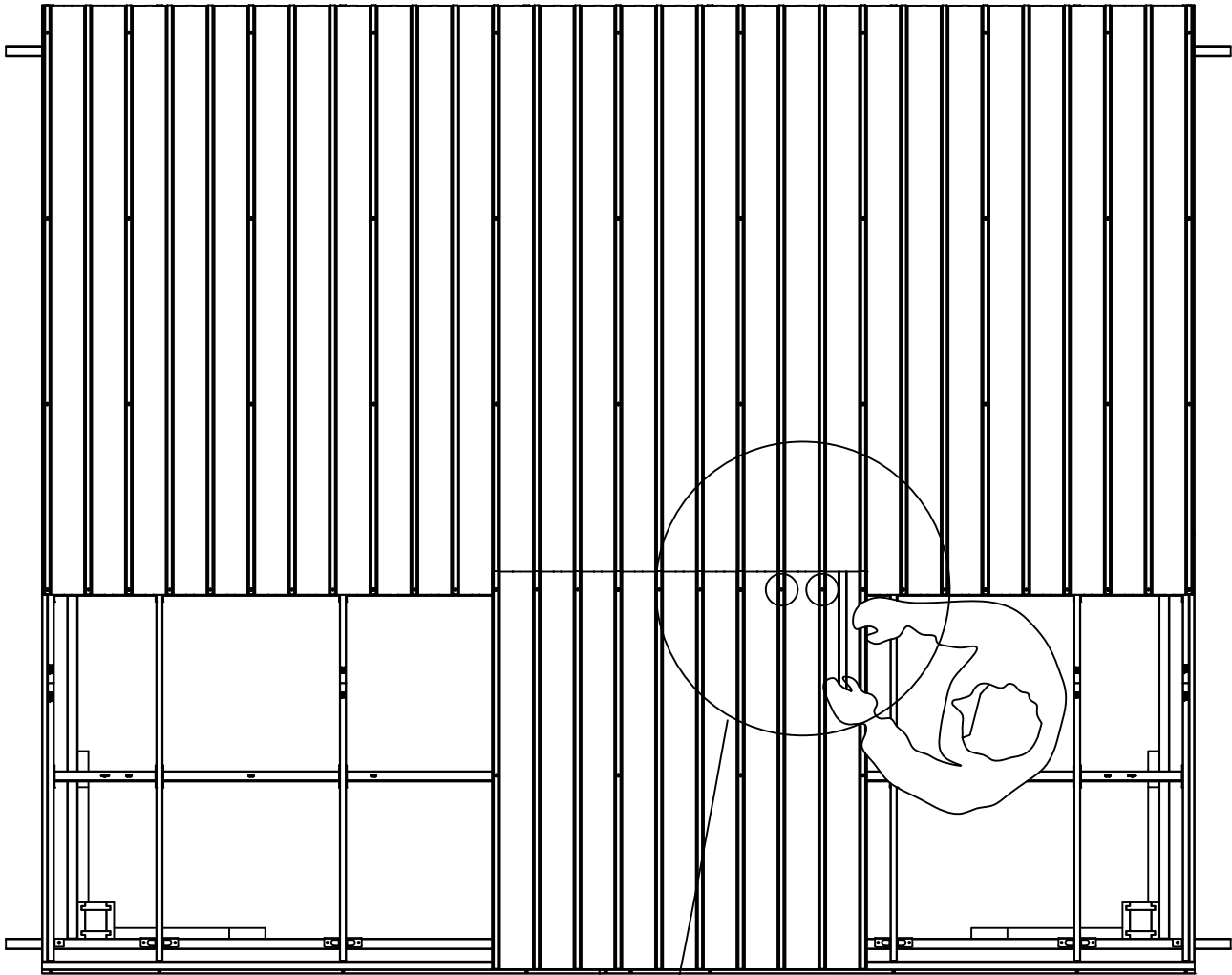
MM 2X



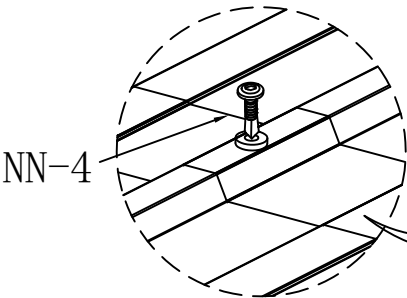
M6*45

LL 2X

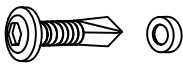
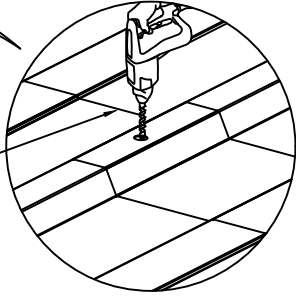
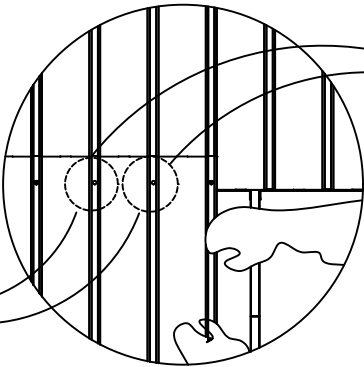
STEP. 23 Take 2 pcs M6*25 NN-4 bolts and 1 pc Y10 part. Secure the designated frame sections with NN-4 bolts and the Y10 part. Confirm that the assembly is aligned and stable.



STEP. 2



STEP. 1

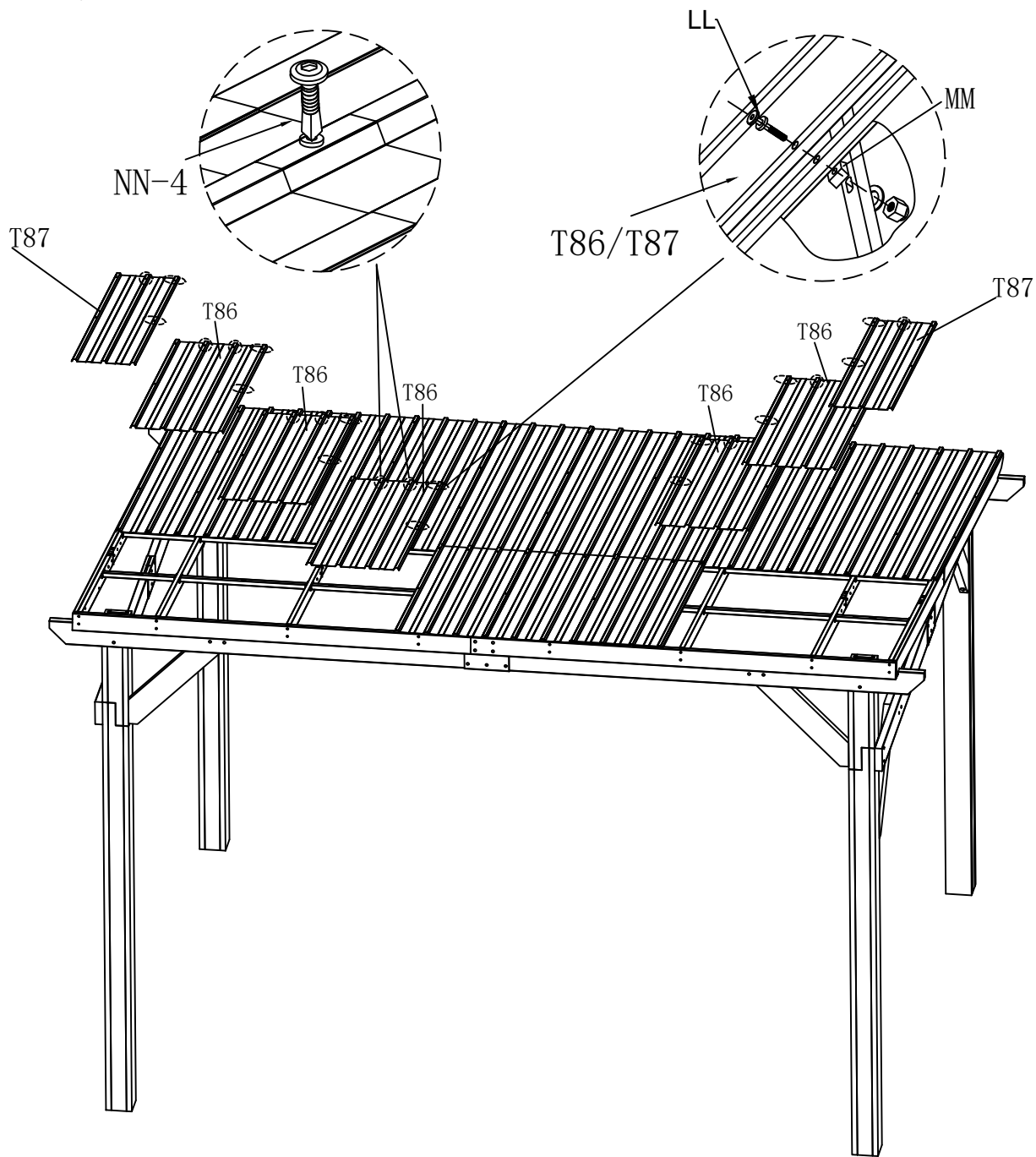


M6*25 NN-4 2X

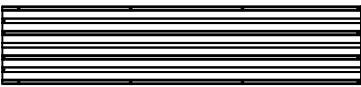
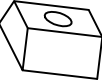
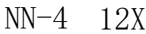
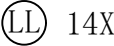


Y10 1X

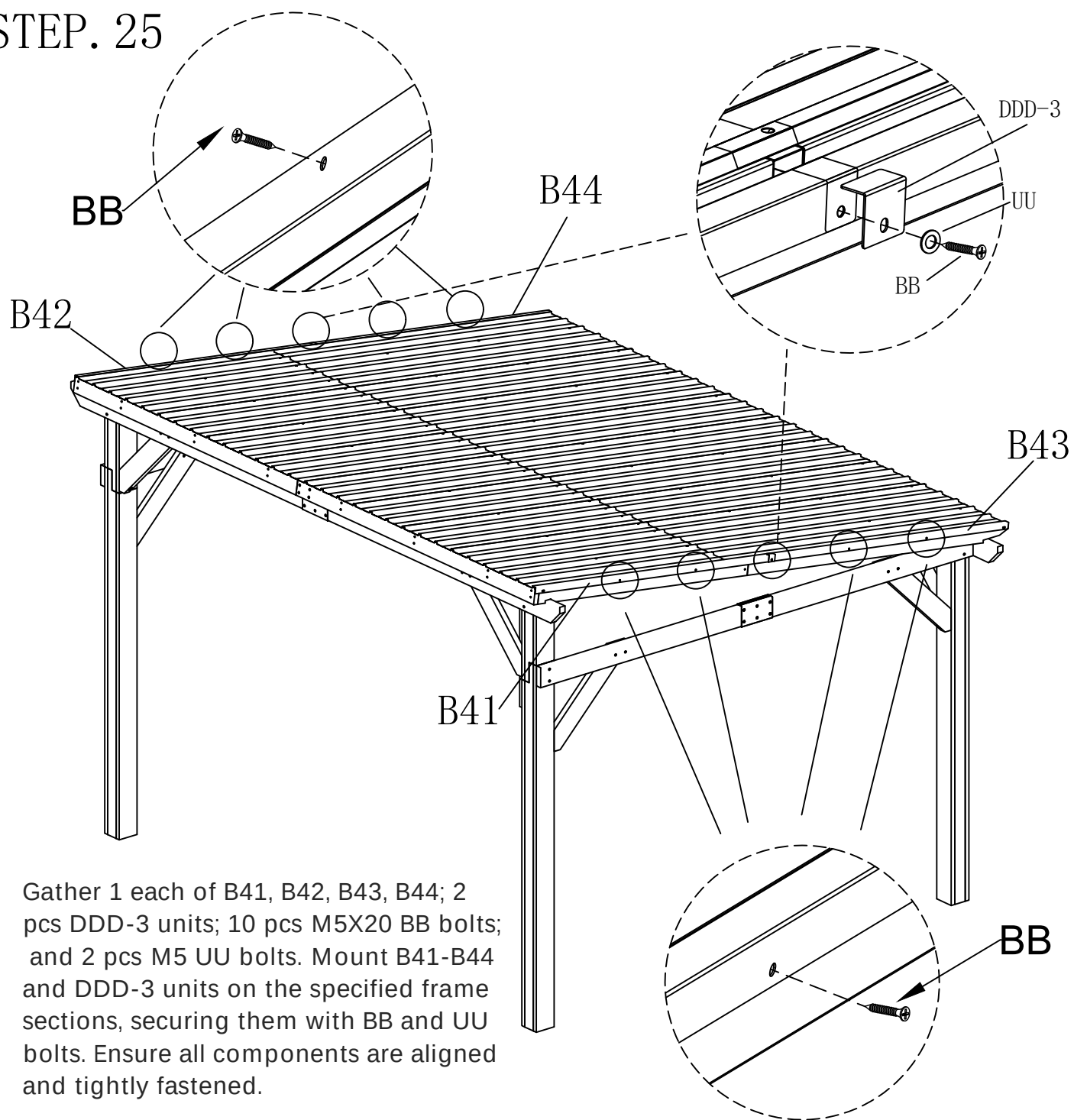
STEP. 24



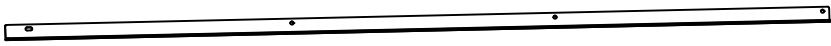
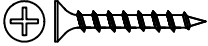
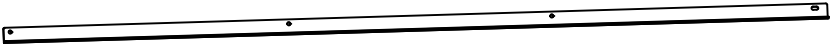
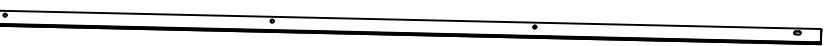
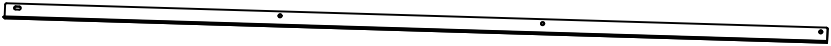
Install 5 pcs T86 parts and 2 pcs T87 parts on the frame. Use 12 pcs M5*25 NN-4 bolts, 14 pcs M6*45 LL bolts, and 14 pcs MM parts to secure these components. Tighten all bolts evenly to ensure a firm fit.

 (T86) 5X		 (T87) 2X	
 (MM) 14X	 M5*25	 NN-4 12X	 M6*45
			 (LL) 14X

STEP. 25

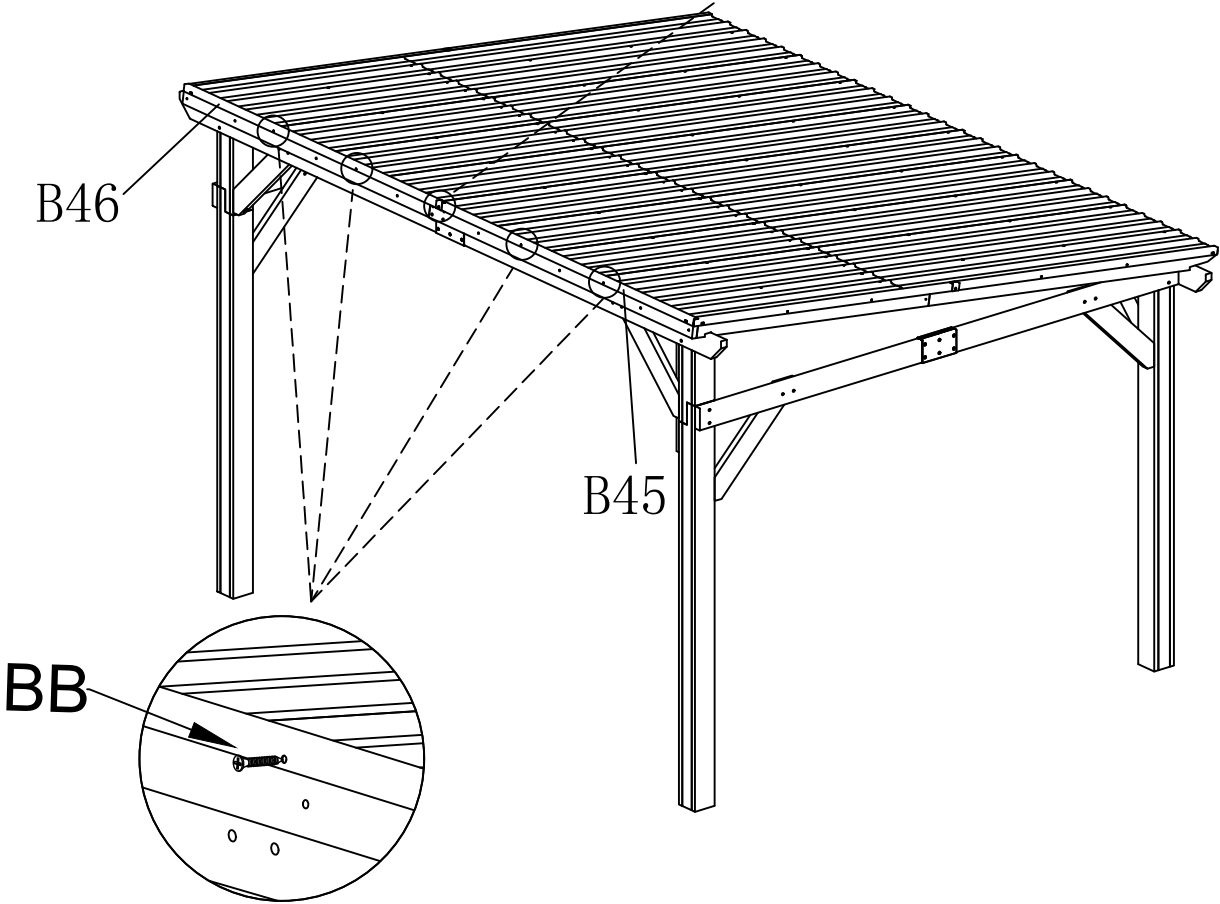
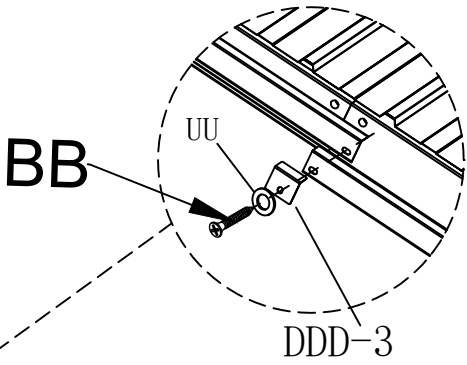


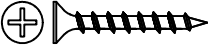
Gather 1 each of B41, B42, B43, B44; 2 pcs DDD-3 units; 10 pcs M5X20 BB bolts; and 2 pcs M5 UU bolts. Mount B41-B44 and DDD-3 units on the specified frame sections, securing them with BB and UU bolts. Ensure all components are aligned and tightly fastened.

		B41	1X	 M5X20 BB 10X
		B42	1X	
		B43	1X	 DDD-3 2X
		B44	1X	
				 M5 UU 2X

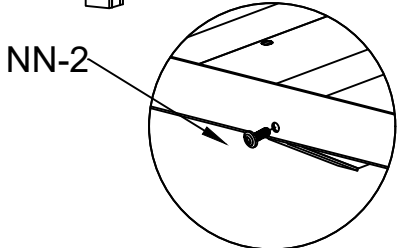
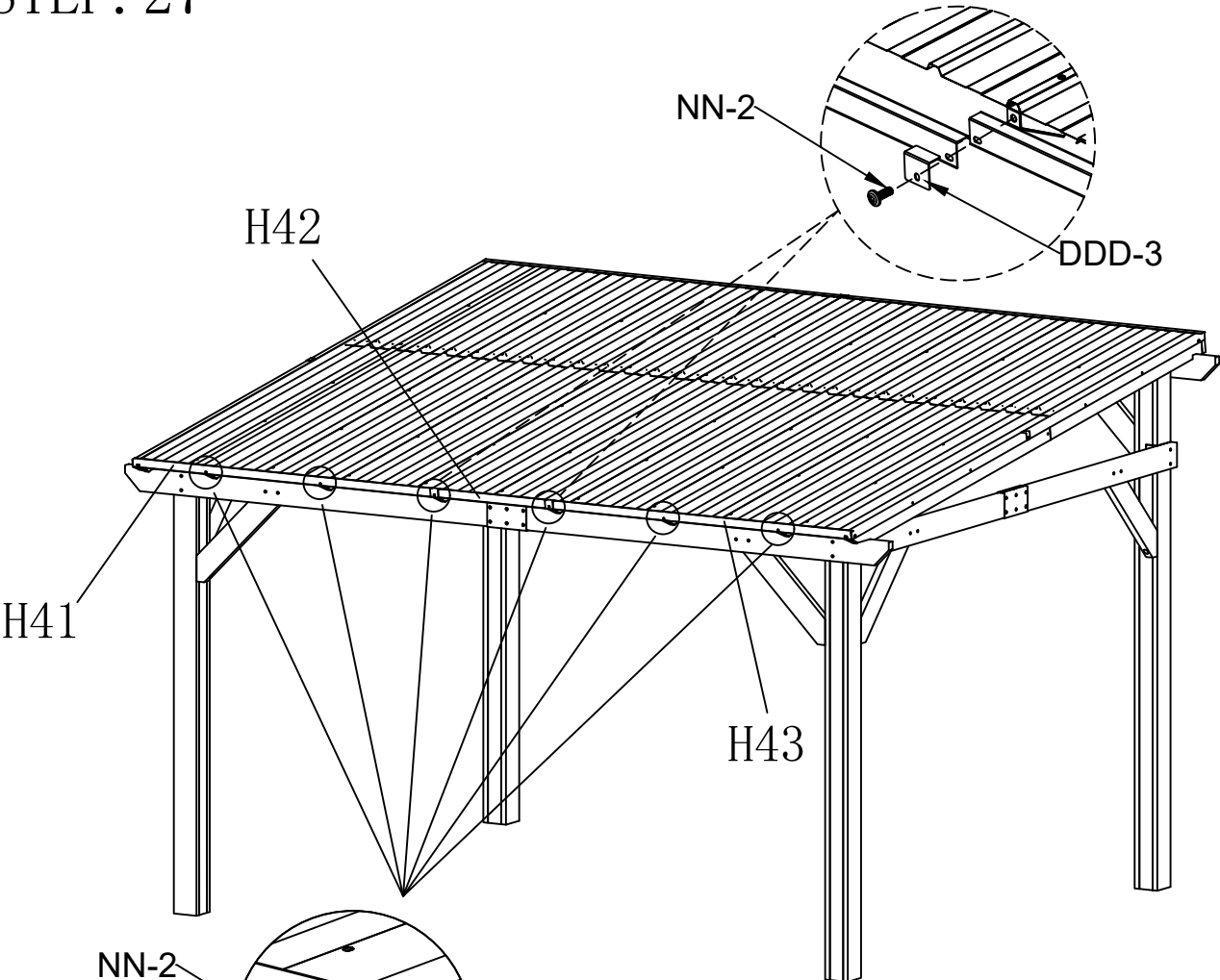
STEP. 26

Take 1 each of B45, B46; 1 pc DDD-3 unit; 5 pcs M5X20 BB bolts; and 1 pc M5 UU bolt. Install B45-B46 and the DDD-3 unit on the frame, securing them with the bolts. Double-check that the connections are stable.



 B45 1X	 DDD-3 1X
 B46 1X	 M5 UU 1X  M5X20 BB 5X

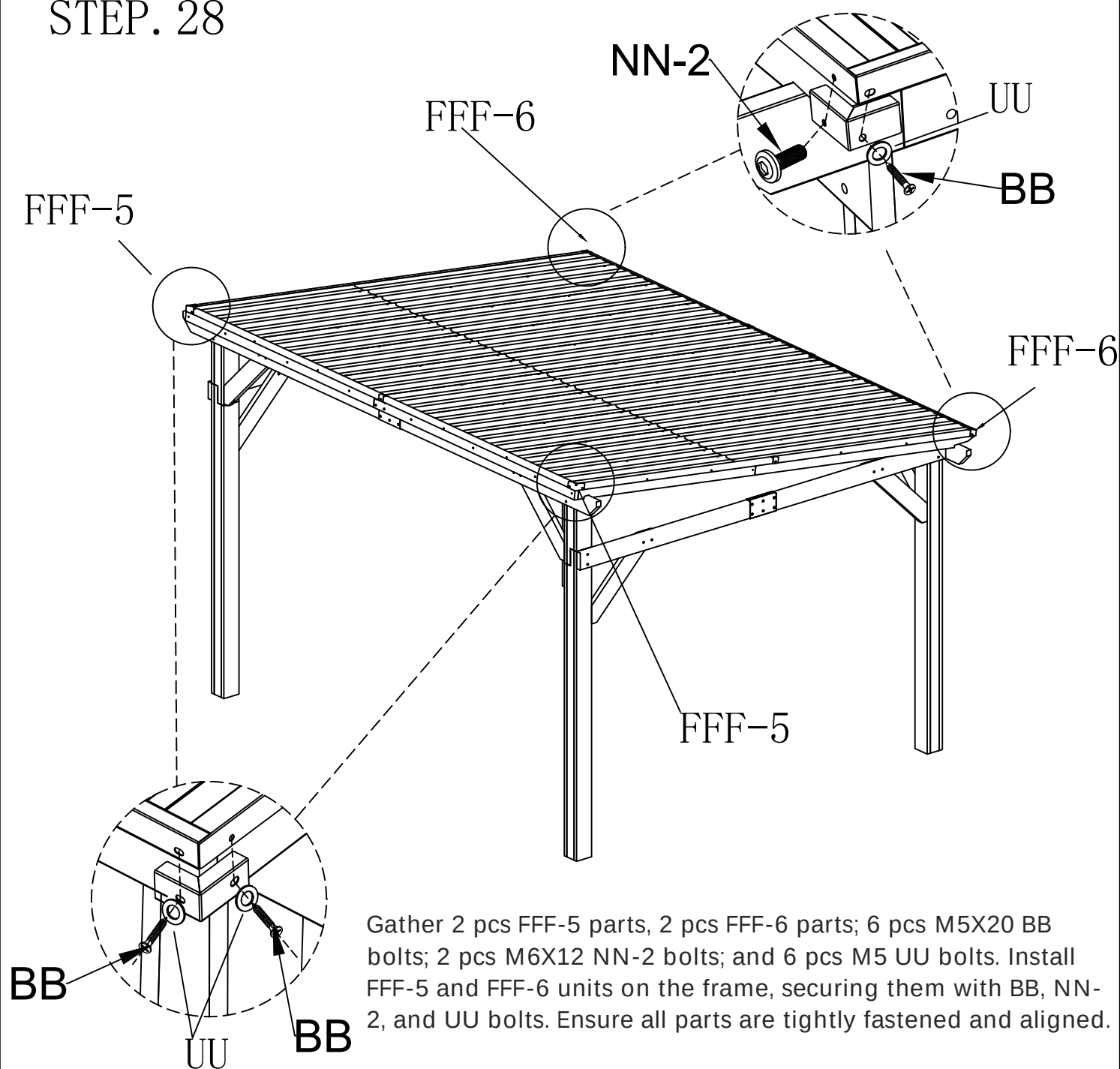
STEP. 27



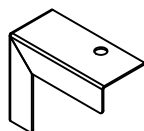
Prepare 1 each of H41, H42, H43; 2 pcs DDD-3 units; and 6 pcs M6X12 NN-2 bolts. Mount H41-H43 and DDD-3 units on the designated locations, securing them with NN-2 bolts. Ensure the components are properly aligned to function as intended.

 H41 1X	 DDD-3 2X
 H42 1X	 M6X12 NN-2 6X
 H43 1X	

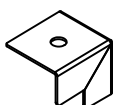
STEP. 28



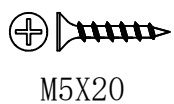
Gather 2 pcs FFF-5 parts, 2 pcs FFF-6 parts; 6 pcs M5X20 BB bolts; 2 pcs M6X12 NN-2 bolts; and 6 pcs M5 UU bolts. Install FFF-5 and FFF-6 units on the frame, securing them with BB, NN-2, and UU bolts. Ensure all parts are tightly fastened and aligned.



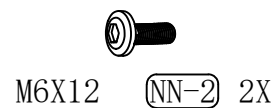
FFF-5 2X



FFF-6 2X

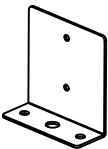
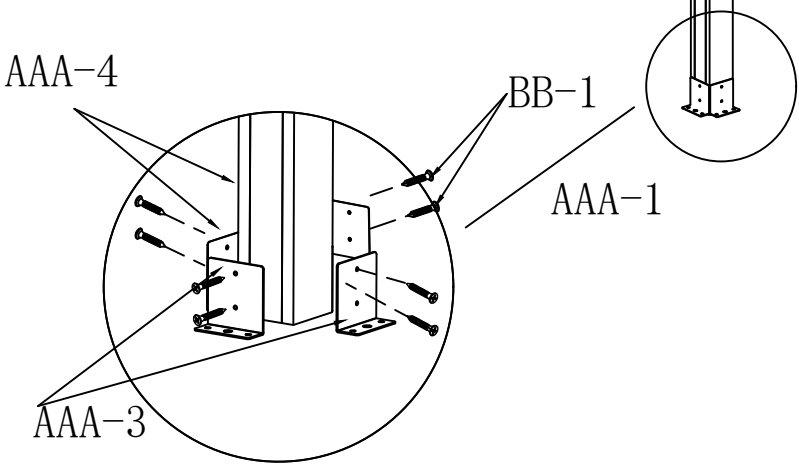


BB 6X

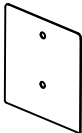


STEP. 29

Take 8 pcs AAA-3 parts, 8 pcs AAA-4 parts, and 32 pcs M5*20 BB-1 bolts. Fasten AAA-3 and AAA-4 units to the frame using BB-1 bolts. Ensure the parts are evenly spaced and securely attached.



AAA-3 8X

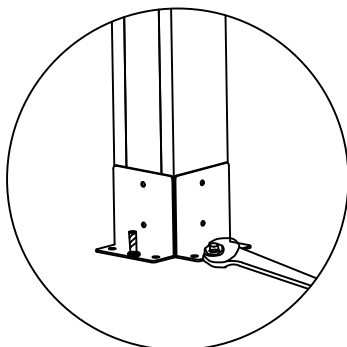
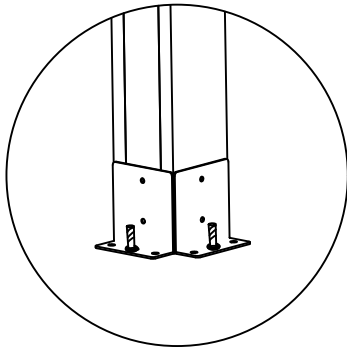
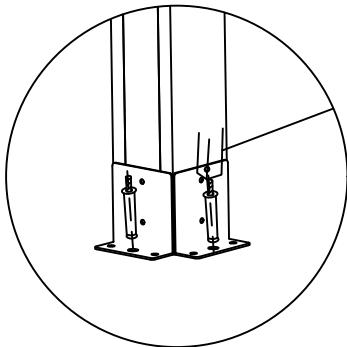
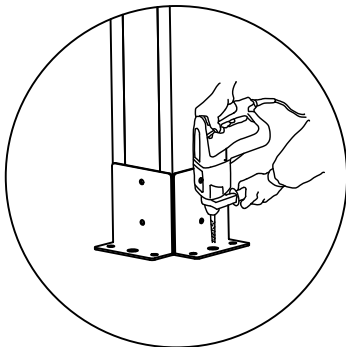
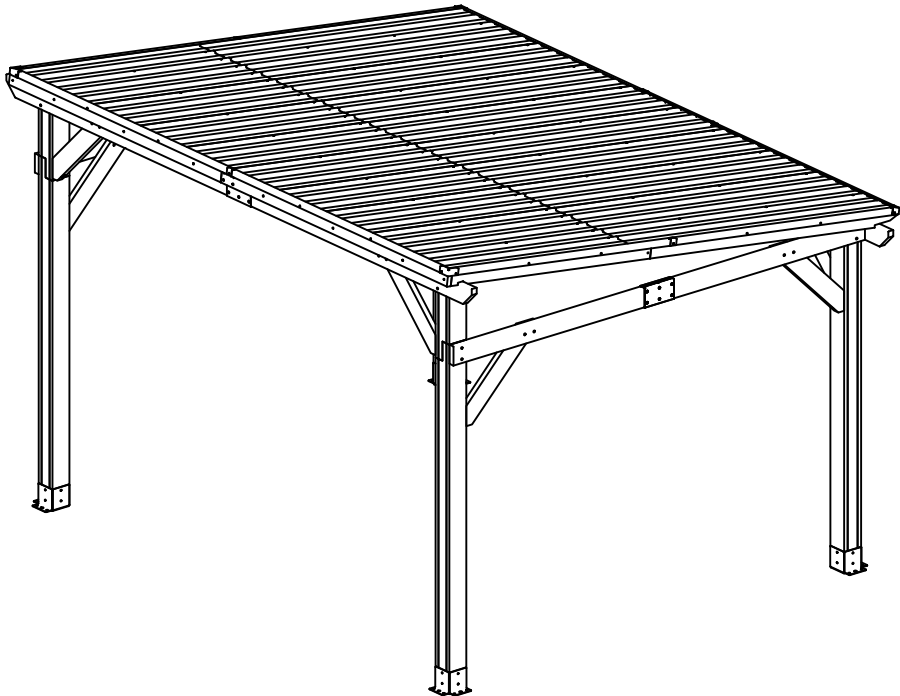


AAA-4 8X

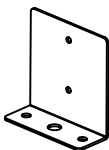


BB-1 32X
M5*20

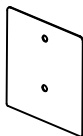
STEP. 30 Use expansion bolts (10 pcs AAA-3 parts, 10 pcs AAA-4 parts, and M10*80 bolts) to anchor the gazebo firmly to the concrete ground. Drill appropriate holes in the concrete, insert the expansion bolts, and tighten securely to ensure the gazebo is stable and wind-resistant.



For concrete ground,
please use expansion
bolts for fixing.



AAA-3 10X



AAA-4 10X



M10*80

QQ 8X