



# KISRAIS XATC1025 Upgraded Version Far Infrared Sauna

## Installation & Owner's Manual

---

Please read this entire manual carefully before start to install and use sauna.

---

# CATALOGS

- 01 ● PRECAUTIONS AND INSTRUCTION
- 02 ● INSTALLATION GUIDE
- 06 ● SCREW FIXATION
- 08 ● CONTROL PANEL INSTRUCTION
- 09 ● TIPS FOR INSTALLATION AND MAINTENANCE
- 10 ● CONCENTRATE ON PROFESSIONAL SAUNA

---

# PRECAUTIONS AND INSTRUCTION

## ATTENTION

Please read all instructions thoroughly before using.

Serious injury may be caused if you ignore the following warning and instruction. Basic precautions should be always followed when using this electrical equipment.

## DANGER

To avoid the risk of causing burns, fire, electric shock, or other injuries:

- ▶ Connect the power cord to a properly grounded outlet.
- ▶ Using only for its intended use as described in this manual.
- ▶ Don't use accessories not recommended by the manufacturer.
- ▶ Please disconnect the power after using.
- ▶ Please keep the electrical cord away from heated surfaces.
- ▶ If the sauna is faulty, the supply cord or plug is damaged, please stop using it immediately.

## WARNINGS

- ▶ Don't stay longer than **one hour**.
- ▶ Don't put the sauna on a humid environment.
- ▶ Don't touch the heater directly with hands or body for a long time.
- ▶ Don't use any sharp tools on or near the heaters (severe damage may result).
- ▶ Placing the sauna on a **flat** surface.
- ▶ Unauthorized disassembly of the sauna is **prohibited**.
- ▶ People with health problems should consult a physician for prior to using the sauna. (Including acute diseases, malignant tumors, high blood pressure, heart disease, allergic dermatitis, pregnancy, etc.)
- ▶ This product is not intended for use by person (including children) with reduced physical, sensory or mental capabilities, or lack of adequate experience knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.
- ▶ Using a sauna after taking alcohol, drugs, or medication can **lead to hyperthermia** and increase the risk of death.
- ▶ If you are feeling uncomfortable, exit the sauna immediately and consult a doctor.
- ▶ Children should be supervised to ensure that they do not play with the appliance.

**HYPERTHERMIA**

Prolonged exposure in the sauna may cause hyperthermia. Hyperthermia occurs when body's core temperature rises above 98.6°F. Symptoms of hyperthermia include a rise in body temperature, dizziness, lethargy, drowsiness, and fainting. The effects of hyperthermia may include:

- a) Failure to perceive heat / Unawareness of impending heat
- b) Failure to recognize the need to exit the sauna
- c) Fetal damage in pregnant women
- d) Physical inability to exit the sauna
- e) Unconsciousness

## INSTALLATION GUIDE

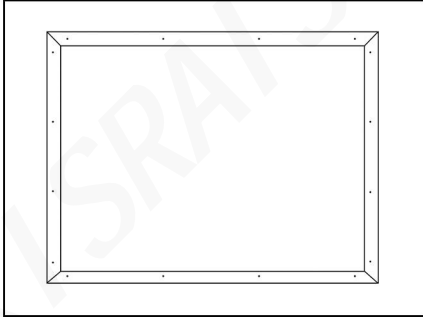
Each panel is heavy, especially the top panel. Be careful to avoid injury when installing. This sauna requires at least 2 adults to complete assembly. The panels should be install in the following order.

**Special Note:** Following Installation Step 4th. 7th. 8th. 9th need Screw Fixation. When you assembly on these step, please check how to fasten screws in detail on Page 6th-7th (Screw Fixation)

1st	Floor Panel
2nd	Rear Panel
3rd	Left Panel
4th	Right Panel
5th	Bench Support Panel
6th	Bench Surface Panel
7th	Front Panel
8th	Ceiling Panel
9th	Roof

## Step 1: Position the Floor Panel

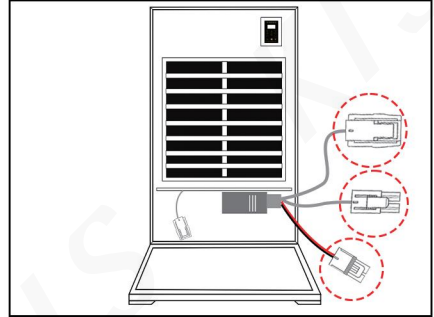
Place the floor panel on a flat surface. Before assembly, make sure the floor is flat so that you can maintain a comfortable subsequent installation. (image1)



(image1)

## Step 2: Position the Rear Panel

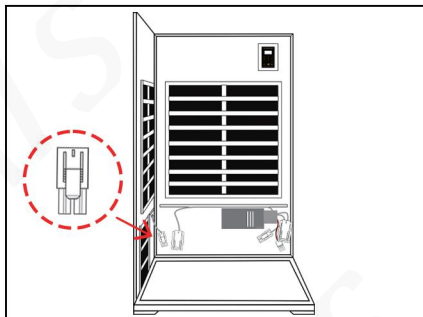
Lift the rear wall into position wedging the bottom of the wall into the channel in the floor panel, you can gently rest the back wall against the wall of your home. (image 2)



(image2)

## Step 3: Position the Left Side Panel

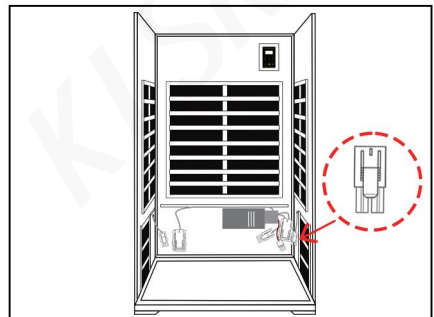
Place the left panel into the slot of the floor panel and push it towards the rear panel. Check whether the hooks of the fasteners are up or down, and the fasteners are connected together as shown. (image 3)



(image3)

## Step 4: Position the Right Side Panel

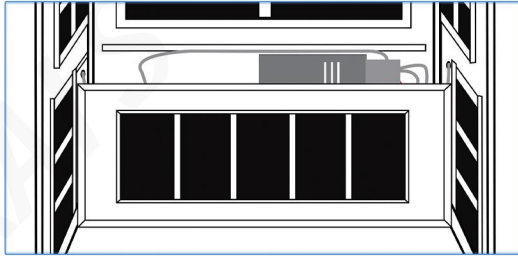
Place the right panel into the slot of the floor panel and push it towards the rear panel. Please check if there is almost no visible gap between the outside and the inside of the sauna, then it is already fixed. (image 4)



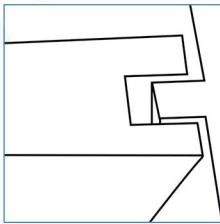
(image4)

## Step 5: Place the Bench Support Panel

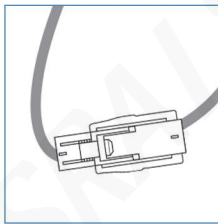
Place the Bench Support panel (image5&6) and connect the wires behind (image7&8). Each two wires have corresponding unique interface shape, hear a click to indicate that the connection is completed.



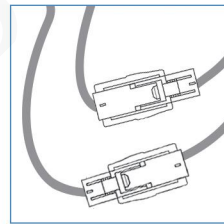
(image5)



(image6)



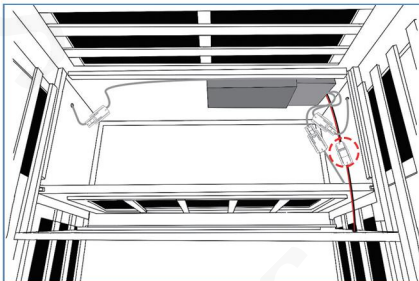
(image7)



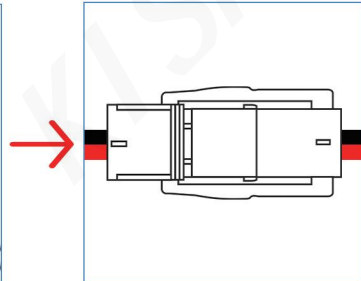
(image8)

## Step 6: Place the Bench Surface Panel

Place the bench surface panel (image9), and connect the connecting wire of the light strip on the bench surface panel with the wire behind the bench support panel (image10).



(image9)

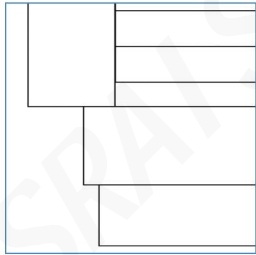


(image10)

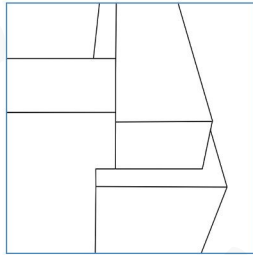
---

## Step 7: Place the Front Panel

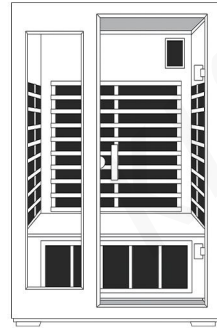
Place the front panel into the slot of the floor panel and push it towards the side panels. Then go inside the sauna and check if the gap is almost invisible.



(image11)



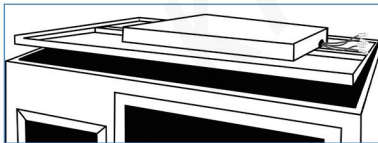
(image12)



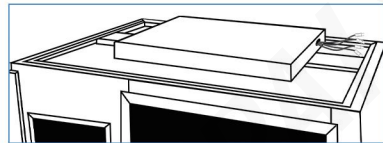
(image13)

## Step 8: Install Ceiling Panel and connect the wires

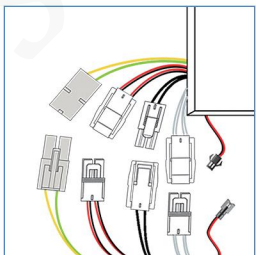
Place the ceiling on top of the sauna. Make sure that all panels are in the slots in the ceiling panel. Make sure that all wires on the side panel pass through the holes. Finally, connect all the wires in the ceiling panel.



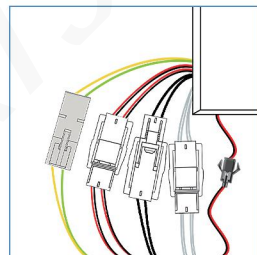
(image14)



(image15)



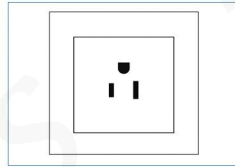
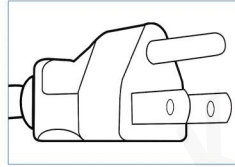
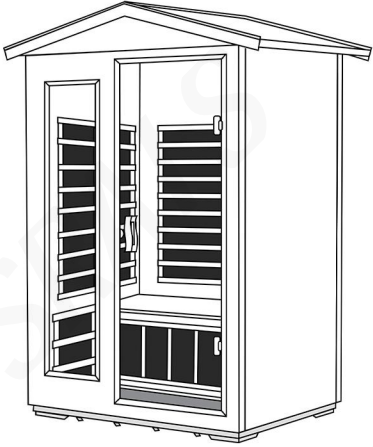
(image16)



(image17)

## Step 9: Install the Roof Panel

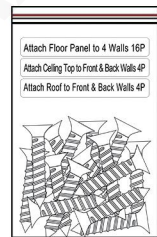
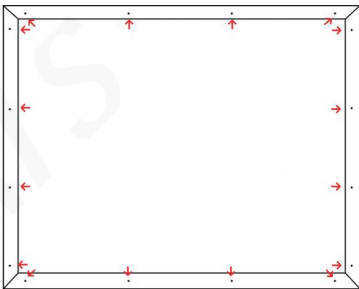
Finally, install the roof panel, and plug in the power on to operate the Sauna.



( Congratulations! Installation completed! Plug in and power on to enjoy your sauna! )

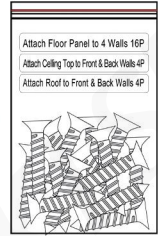
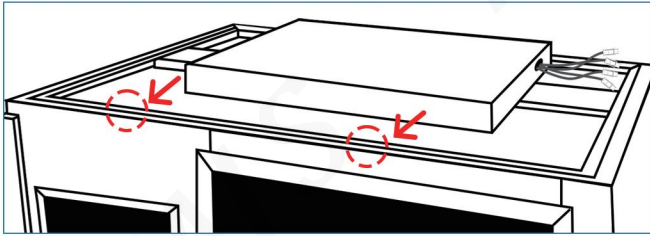
## Attach Floor Panel to Surround Panels

- There are 16 screws for fastening floor panel to surrounding panels. You could install them at the Step 4&7.



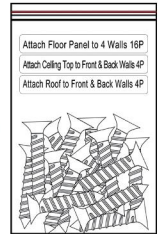
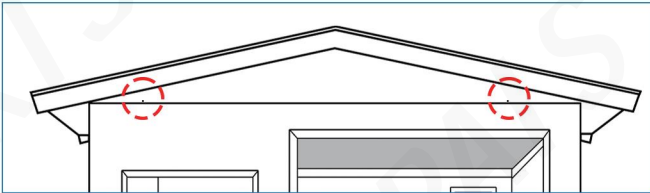
## Attach Ceiling Panel to Front & Rear Panels

- There are 4 screws for fastening ceiling panel to front & rear panels. You could install the expansion screw at the Step 8.



## Attach Roof to Front & Rear Panels

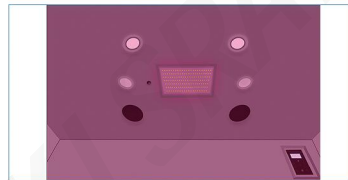
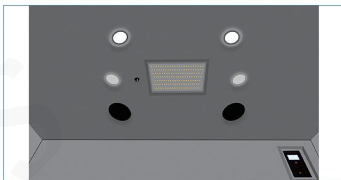
- There are 4 screws for fastening roof to front & rear panels. You could install the expansion screw at the Step 9.



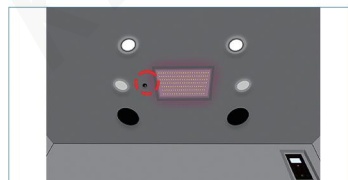
### WARNING:

All screws are used to fix the sauna room. The sauna room cannot be moved after the screws are installed. If you need to move or disassemble the sauna room, you need to remove the screws.

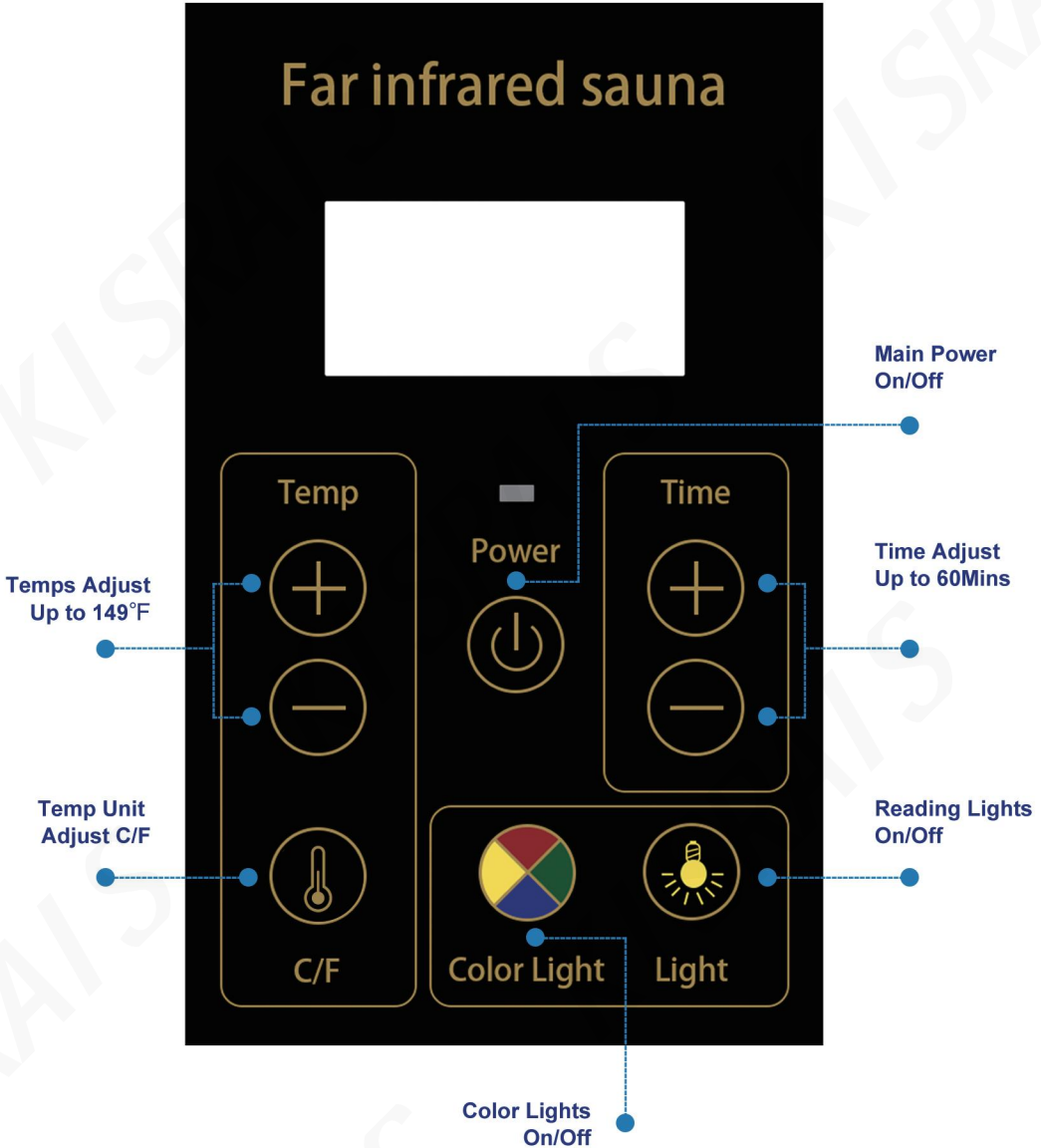
## Function Introduction



Red & Near-infrared Light Panel



# CONTROL PANEL INSTRUCTION



---

## Important Note

- ▶ After completing the product assembly, please firstly test whether the appliance operates normally. After normal operation, please use our attached adhesive to seal the product, which can increase the waterproof and sealing effect of the product.
- ▶ The areas marked in red in the diagram need to be sealed as shown in the diagram, four places in total.



## CHROMOTHERAPY LIGHTING SYSTEM

- ▶ Chromotherapy is the science of using color to tune the body's vibrations to frequencies that produce health and harmony.
- ▶ Each color has a specific vibrational frequency, and each vibration is associated with a different physical symptom.
- ▶ Chromotherapy helps balance your body by acting on various energy points through the full spectrum of visible light, with each color catering to a different need.



## Tips for Installation and Maintenance

- ▶ We offer silicone vials for repairing cracks or holes in sauna wooden frames.  
The warranty for our product is valid for one year.
- ▶ For some large crack repair, you would also buy vial of silicone on local market.
- ▶ Pay attention to **remove exceed silica gel after repair**, for the silica gel would not be firmly attached if wood wax oil etc painted on wood.
- ▶ **Please repair crack when you found it, otherwise it may get larger and cause sauna damaged.**
- ▶ Please keep doing regular maintenance for sauna, **at least 1 time per 3-6 months after sauna is installed.**
- ▶ It is strongly recommend to do maintain to the floor panel of sauna **per 6 months**, for it is easy to get rotted and damaged.
- ▶ When doing maintenance for **bottom panel, please disassemble the sauna first and leave floor panel only.**  
Flip the floor panel to dry its bottom face. After remove the dirt, painting second time with anti-corrosive coating.
- ▶ **It is prohibited to major modify equipment body or electrical parts, or to connect external device.**
- ▶ Please **contact customer service** for solution to those problem happened in installation, using or maintain. You will be assured to problem solved.

---

## CONCENTRATE ON PROFESSIONAL SAUNA SPECIFICATIONS

Product Name	Far Infrared Sauna
Model	902VSN
Dimensions	58.18*40.78*81.18in
Voltage	110-120VAC
Plug Type	15Amps
Wattage	1750W
Number of Heaters	6 pcs
Raw Material	Old Fir
Location	Outdoor/Indoor

---

## KEEP IN WELL CONDITION FOR SAUNA ROOM

- ▶ Place a large towel over the seat and baseboard before use to absorb excess sweat and prevent it from eroding the equipment.
  - ▶ In order to prevent colds during use, it is recommended that the temperature be gradually lowered until the body gradually adapts to room temperature before stepping out of the equipment.
  - ▶ If there is a lot of sweating after using the device, it is recommended to take a shower after 60 minutes, or use a room temperature wet towel to wipe the body after using the device, which is also an alternative to showering. It is also a good alternative to showering and is better for the skin.
  - ▶ After use, open the door and ventilate for about 10 minutes, during the ventilation process, the device can be turned off, and the residual temperature can also be used to evaporate the internal water vapor.
  - ▶ If there is sweat dripping onto the surface of the board or heating plate, etc., you can use a damp towel to wipe it in time to prevent discoloration and leaving stains, etc.
  - ▶ The door just has a magnetic suction device, can not prevent violent entry, please pay attention to children, the elderly, pets and other bad entry.
  - ▶ It is strictly prohibited to add locking devices to the door when using it, and it must be ensured that people can enter and exit conveniently at any time.
-

# WARRANTY CERTIFICATE

Please complete the following details and send back with the original item/parts with safety package.

Client's Name: \_\_\_\_\_

Address: \_\_\_\_\_

City: \_\_\_\_\_ State: \_\_\_\_\_

Postcode: \_\_\_\_\_ Model No: \_\_\_\_\_

Telephone: \_\_\_\_\_ Order No: \_\_\_\_\_

Date of Purchase: \_\_\_\_\_

Store from which product was purchased: \_\_\_\_\_

\_\_\_\_\_

Problem Description: \_\_\_\_\_

\_\_\_\_\_

- We provide 1 year free maintain service for part of main electric equipment from when your purchase, please enclose this warranty card when you return back. Without this warranty card or change the warranty card, the maintain will not be provided.

**CONCENTRATE ON PROFESSIONAL SAUNA**