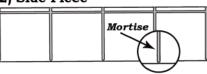
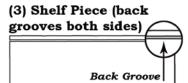
PARTS:

ASSEMBLY INSTRUCTIONS

(2) Side Piece Mortise



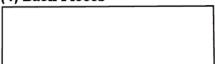




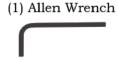
(20) Hex Screws



(4) Back Pieces

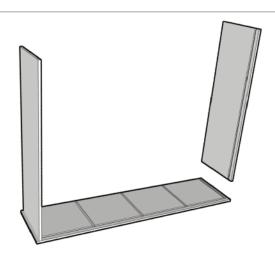


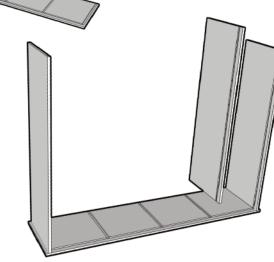
Notice - KEEP BACK GROOVES ALIGNED



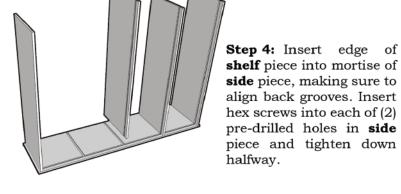
Step 1: Insert edge of bottom piece into mortise of side piece as shown, making sure to back grooves. align Insert hex screws into each of (2) pre-drilled holes in side piece and tighten down halfway.

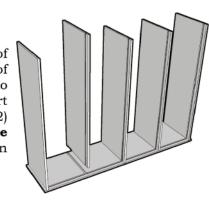
Step 2: Insert edge of top piece into opposite mortise of side piece, making sure to align back grooves. Insert hex screws into each of (2) pre-drilled holes in side piece and tighten down halfway.





Step 3: Insert edge of shelf piece into mortise of side piece, making sure to align back grooves. Insert hex screws into each of (2) pre-drilled holes in side piece and tighten down halfway.



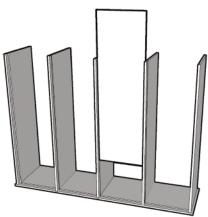


Step 5: Insert edge of shelf piece into mortise of side piece, making sure to align back grooves. Insert hex screws into each of (2) pre-drilled holes in side piece and tighten down halfway.

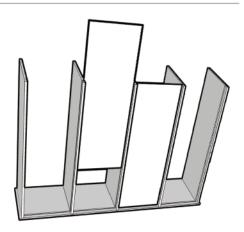
ASSEMBLY INSTRUCTIONS

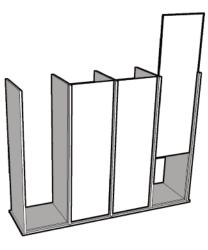
Notice - KEEP BACK GROOVES ALIGNED

Step 6: Insert sides of a remaining **back** piece into back grooves of two **shelf** pieces. Slide down until edge rests firmly in back groove of **side** piece.

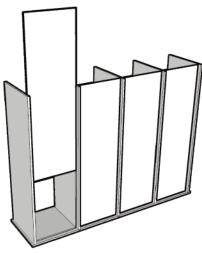


Step 7: Insert sides of a remaining back piece into back grooves of shelf pieces as shown. Slide down until edge rests firmly in back groove of side piece.



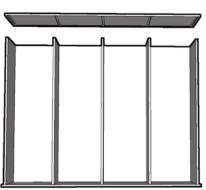


Step 8: Insert sides of a remaining **back** piece into back grooves of **shelf** and **bottom** piece as shown. Slide down until edge rests firmly in back groove of **side** piece.



Step 9: Insert sides of last remaining back piece into back grooves of shelf and top piece. Slide down until edge rests firmly in back groove of side piece.

Step 10: Insert edges of assembled pieces into mortises and back grooves of remaining **side** piece. Insert hex screws into each of (10) pre-drilled holes in **side** piece and tighten down halfway.



Step 11: Tighten all screws until snug. DO NOT OVER TIGHTEN. DO NOT DRILL. Rotate unit so that it rests on **bottom** piece and edges of **side** pieces. **Assembly is now compete.**

