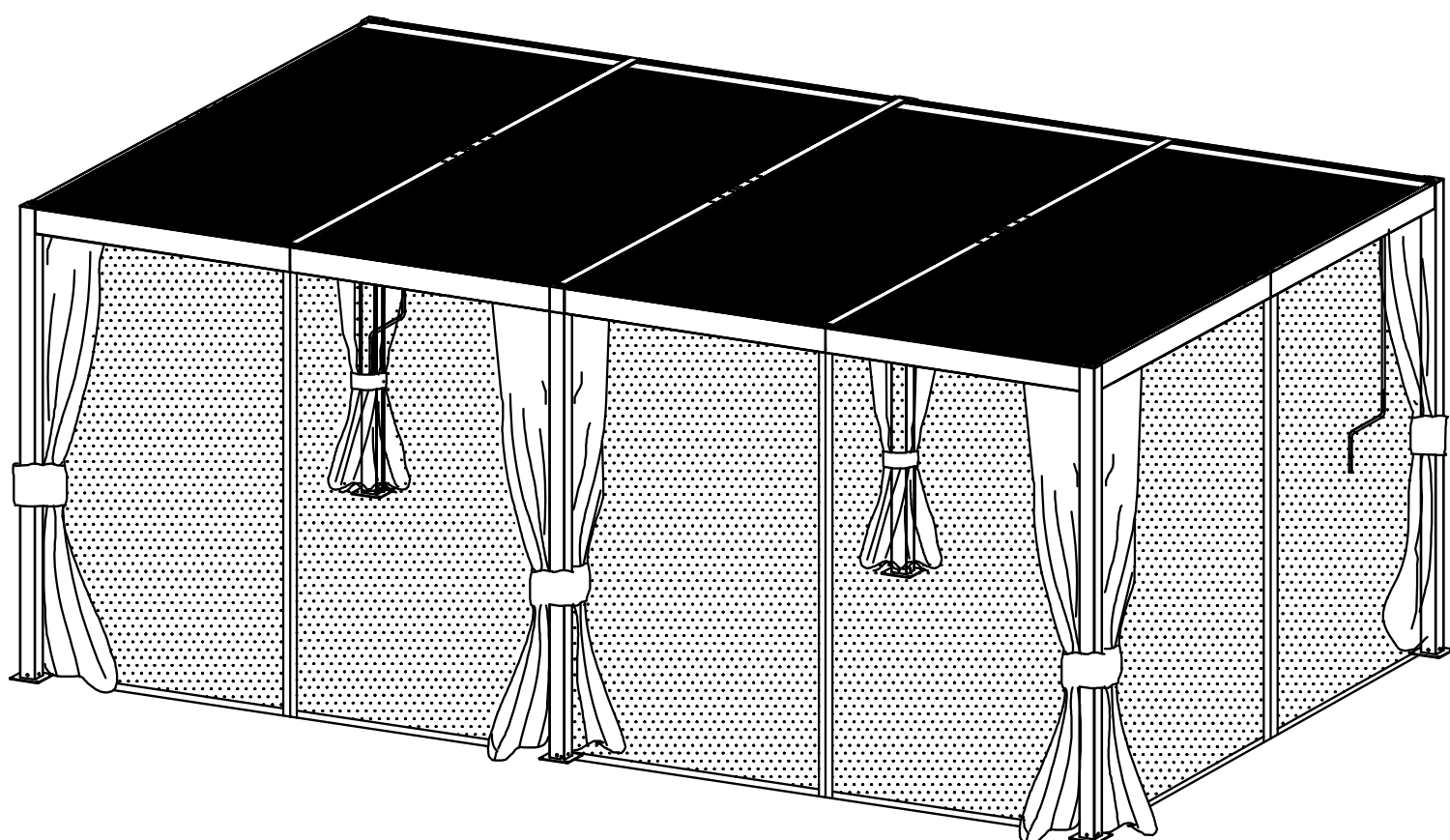


XWG203---->12X20FT



12X20FT Louvered Pergola

Installation instructions

PRODUCT INSTRUCTION

i Remember that the assembly might take (3) hours and requires (4) people.

Before You Begin

- ① Before starting assembly, please carefully inspect all parts in the package. If you notice any damage, missing parts, or discrepancies, please contact us for assistance.
- ② Please note that we are not responsible for parts lost or damaged due to improper handling during assembly.

Preparation Is Key

- ① Confirm that your site preparation and foundation are fully ready before unpacking.
- ② Review all steps in this manual thoroughly before beginning.
- ③ Consult local authorities regarding permits and building regulations.

Safety First

- ① Some parts have sharp metal edges — handle with care.
- ② Wear gloves, eye protection, and long sleeves during assembly or maintenance.
- ③ Do not assemble in strong winds or extreme cold.
- ④ Once installed, place heavier items near the bottom when filling.
- ⑤ Do not allow children to play in the unit, and do not stand, sit, or store items on the roof.

Our Promise to You

- ① Inspired by the idea of “ Closer to life, ” we strive to provide well-designed, reliable products that enhance your outdoor living. Our goal is to help you connect with nature and enrich your lifestyle.
- ② Here ’ s to creating your own outdoor sanctuary !

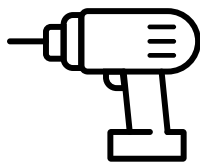
Need Help ?

If you have any questions during assembly, please reach out to our customer service team.



Installation Notes

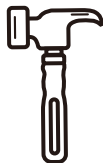
- Refer to the provided diagram during assembly.
- These following tools are required but not included



Power Drill



Tape Measure



Hammer



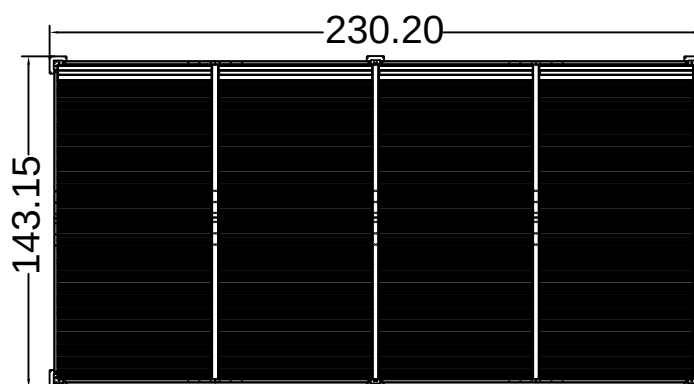
Screwdriver



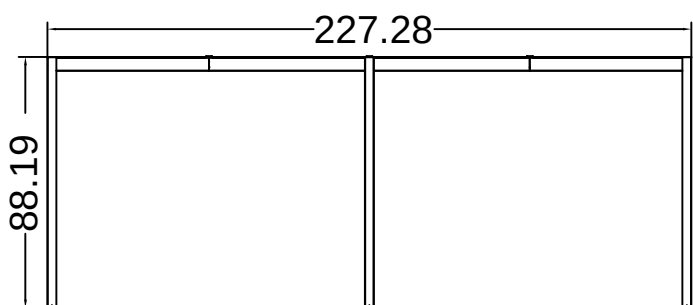
Ladder



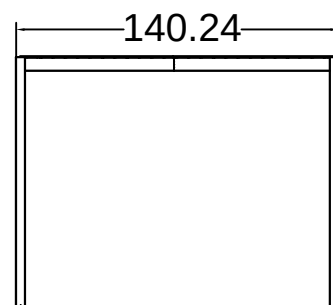
Scissors



Top



Front



Left

ACCESSORIES LIST**Serial number****Box A**

Part name	A	A2	I-2	
Qty	2	1	2	

Box B

Part name	A	A2	I-2	
Qty	2	1	2	

Box C

Part name	E	E1	E2	E3	F	F1	F2
Qty	1	1	1	1	1	1	1
Part name	F3	Q	Q1	J	I-1	K	L
Qty	1	3	6	2	4	4	4
Part name	M1	M2	N	N1	N2	O	P
Qty	4	4	6	4	2	6	8
Part name	R	R1	R2	V			
Qty	1	4	3	2			

ACCESSORIES LIST**Serial number****Box D**

Part name	B	B1	C	C1	D	1#	2#
Qty	1	1	1	1	2	106	32
Part name	3#	4#	5#	6#	7#	8#	9#
Qty	486	10	16	8	48	162	24

Box E

Part name	D1	D2	D3	G	
Qty	2	1	1	4	

Box F

Part name	H	S	Y	S1	Y1	T	T1
Qty	24	4	4	2	2	128	12

Box G

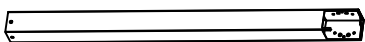
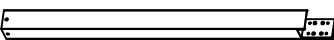
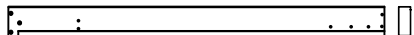
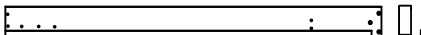
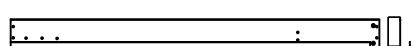
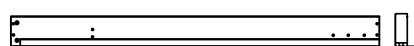
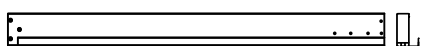
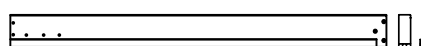
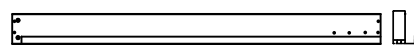
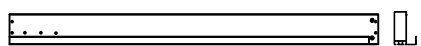
Part name	H	
Qty	48	

Box H

Part name	H	
Qty	48	

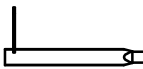
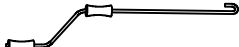
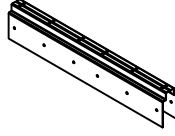
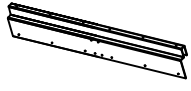
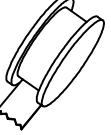
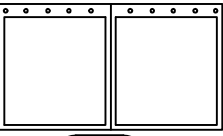
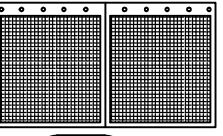
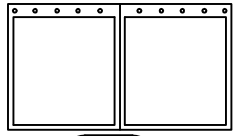
ACCESSORIES LIST

Figure style

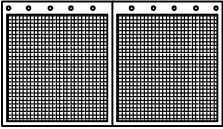
 A×4	 A2×2	 B×1
 B1×1	 C×1	 C1×1
 D×2	 D1×2	 D2×1
 D3×1	 E×1	 E1×1
 E2×1	 E3×1	 F×1
 F1×1	 F2×1	 F3×1
 G×4	 H×120	

ACCESSORIES LIST

Figure style

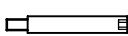
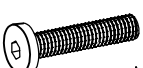
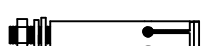
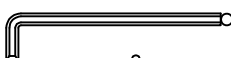
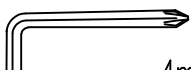
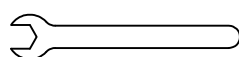
		
I-1×4	I-2×4	J×2
		
K×4	L×4	M1×4
		
M2×4	N×6	N1×4
		
N2×2	O×6	Q×3
		
Q1×6	P×8	R×1
		
R1×3+1	R2×3	V×2
		
S×4	Y×4	S1×2

ACCESSORIES LIST
Figure style

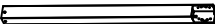
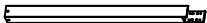
 Y1×2	 T×128	 T1×12

ACCESSORIES LIST

Figure style

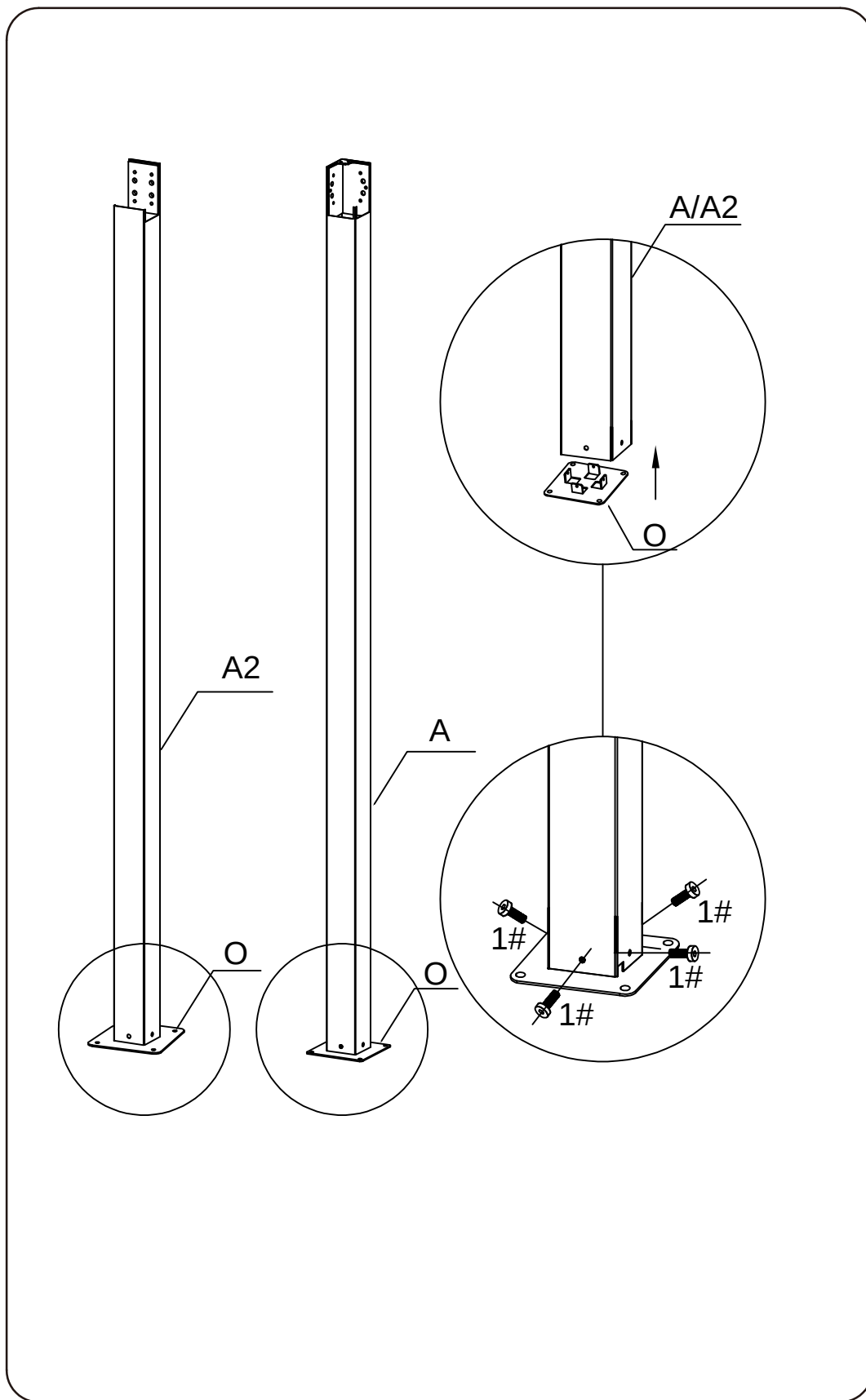
 M6*15 1#*104+2	 M8*38 2#*32	 M5*16 3#*480+6
 M4*12 4#*8+2	 M6 5#*16	 M6*40 6#*8
 M6*15 7#*48	 M6*10 8#*160+2	 M8 9#*24
 6mm	 4mm	 4mm
		

ASSEMBLY STEP 1


A x4

A2 x2

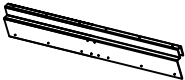
O x6

1# x24



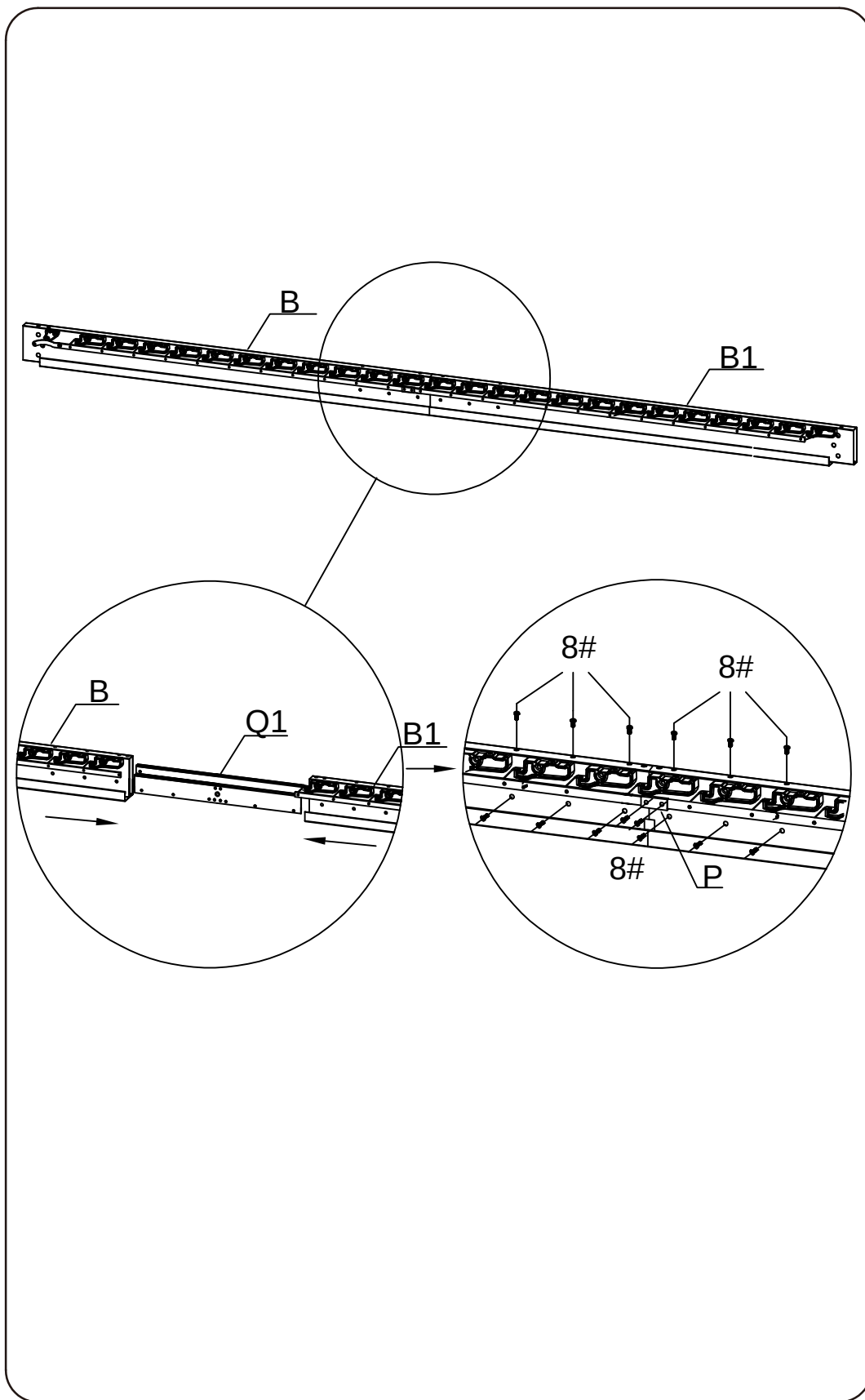
ASSEMBLY STEP 2


(B x1)

(B1 x1)

(Q1 x1)

(P x1)

(8# x14)



ASSEMBLY STEP 3

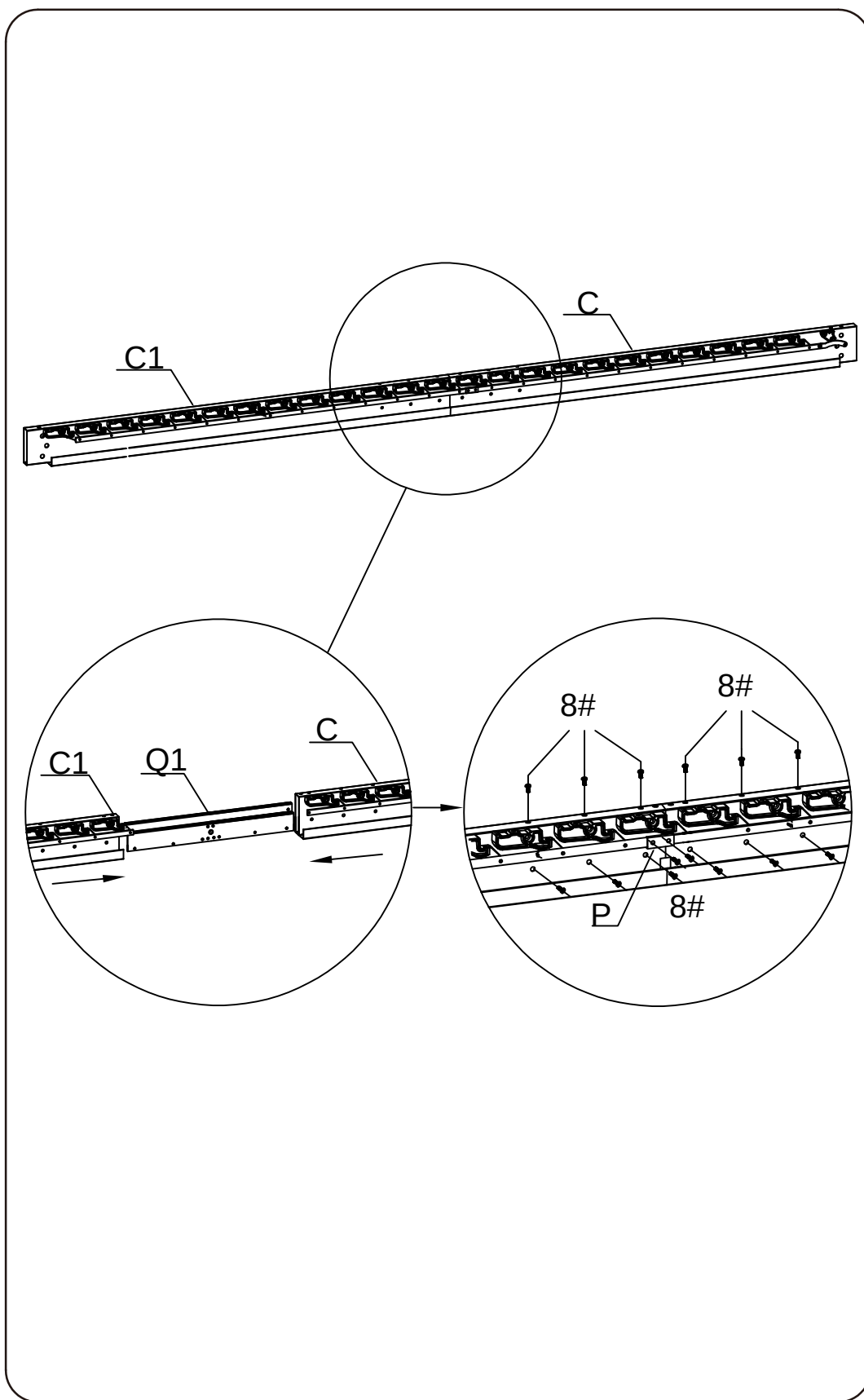

(C x1)

(C1 x1)

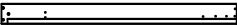
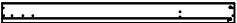
(Q1 x1)

(P x1)

(8# x14)



ASSEMBLY STEP 4

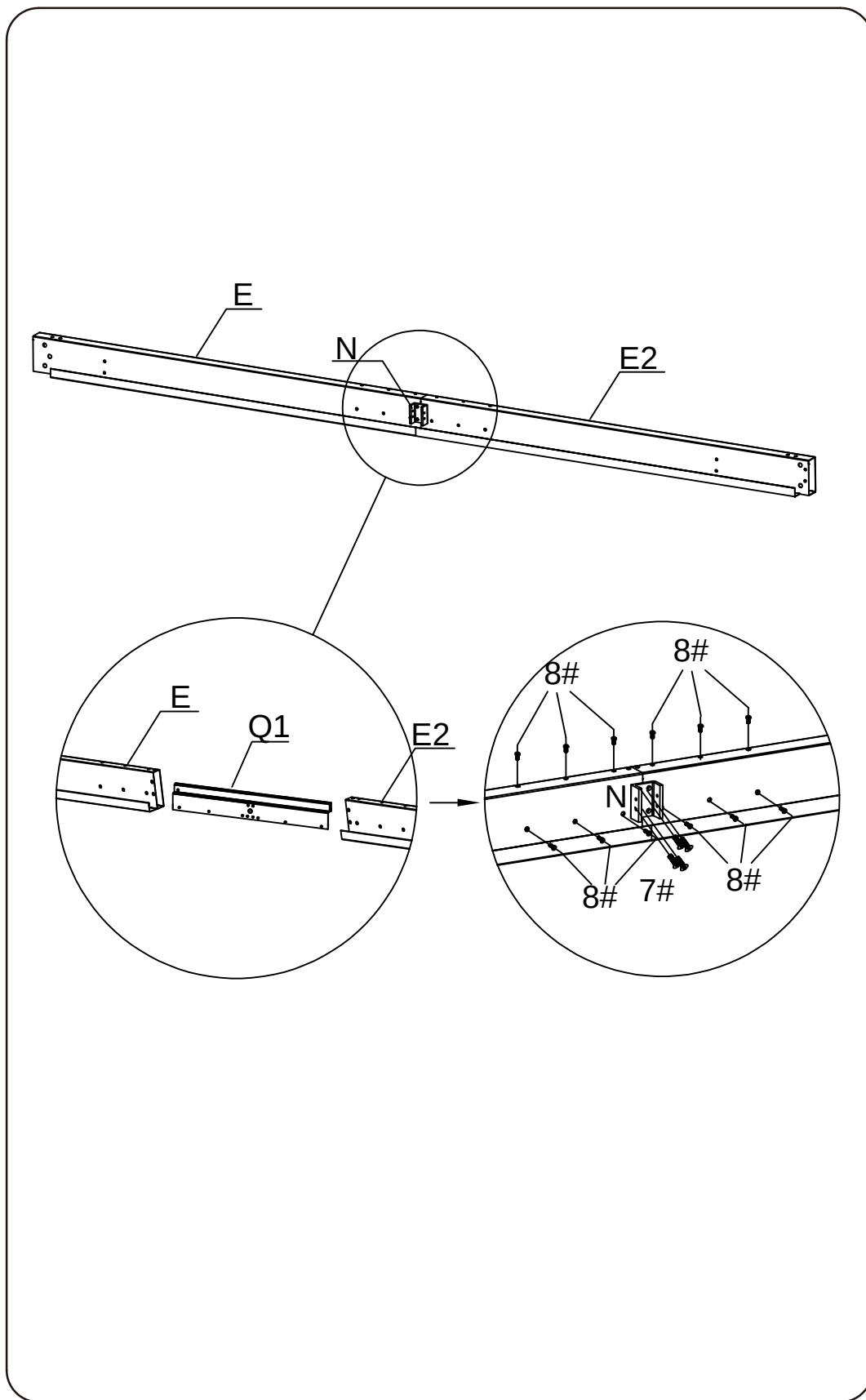

E x1

E2 x1

Q1 x1

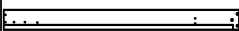
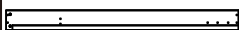
N x1

7# x4

8# x12



ASSEMBLY STEP 5

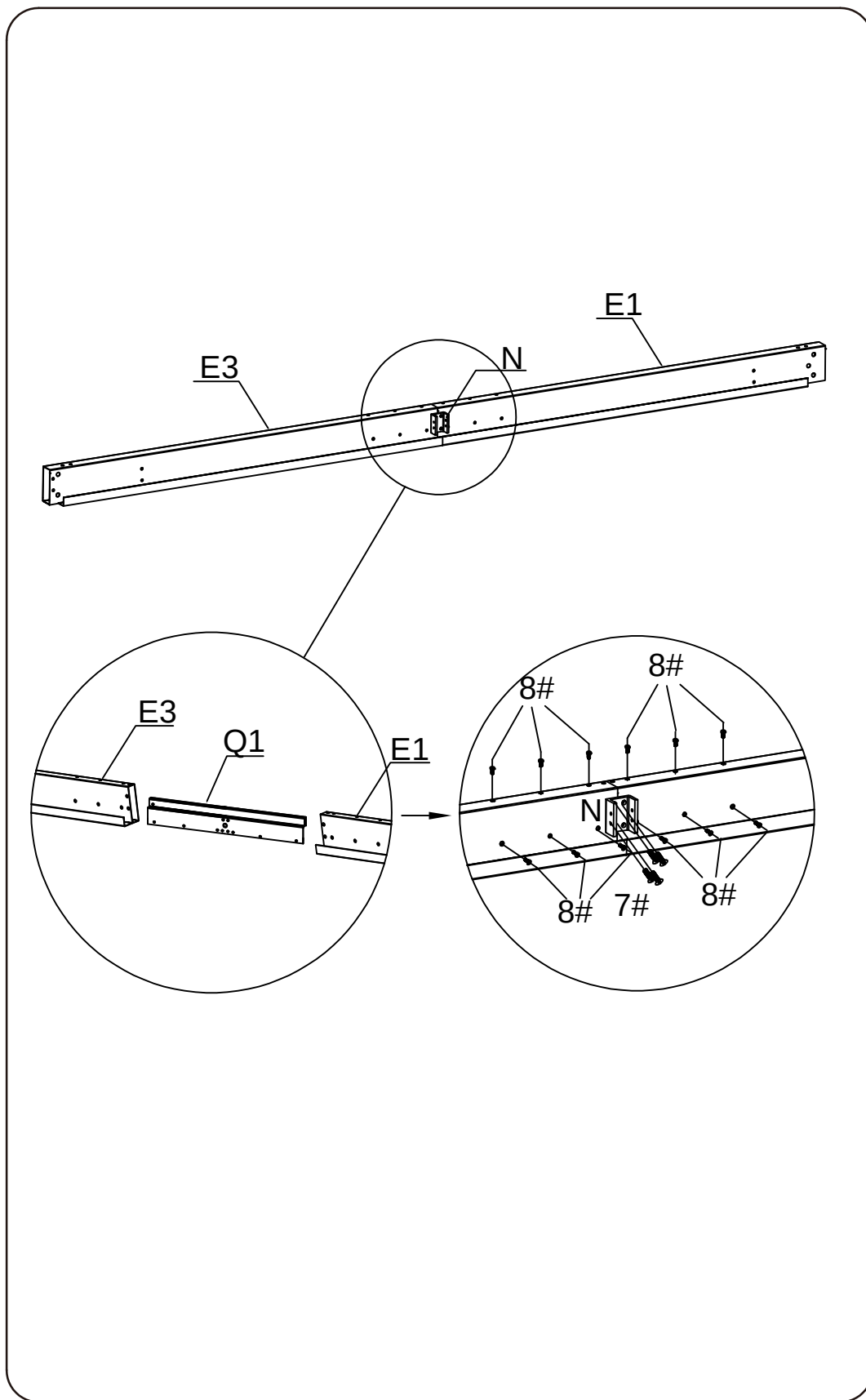

E1 x1

E3 x1

Q1 x1

N x1

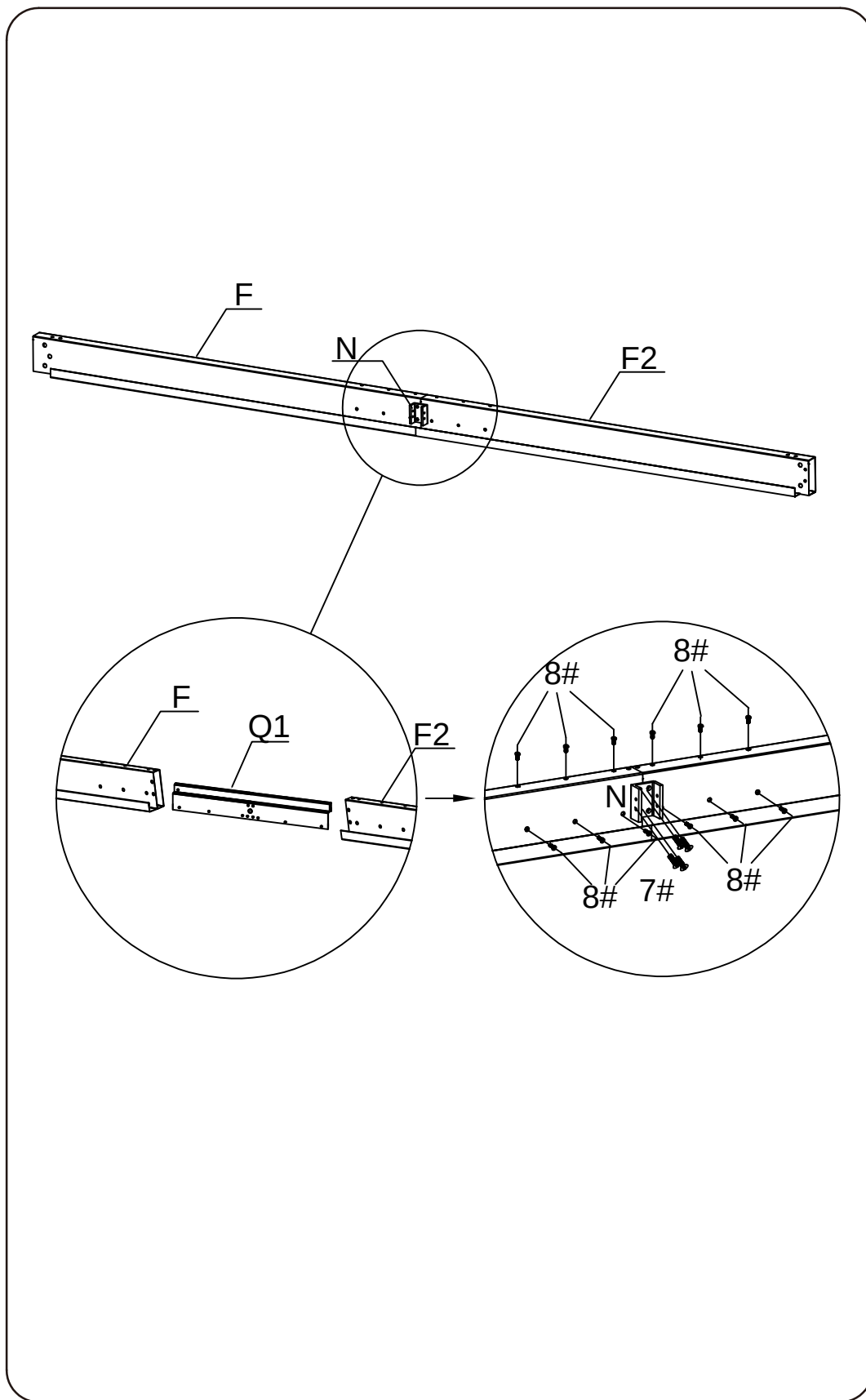
7# x4

8# x12



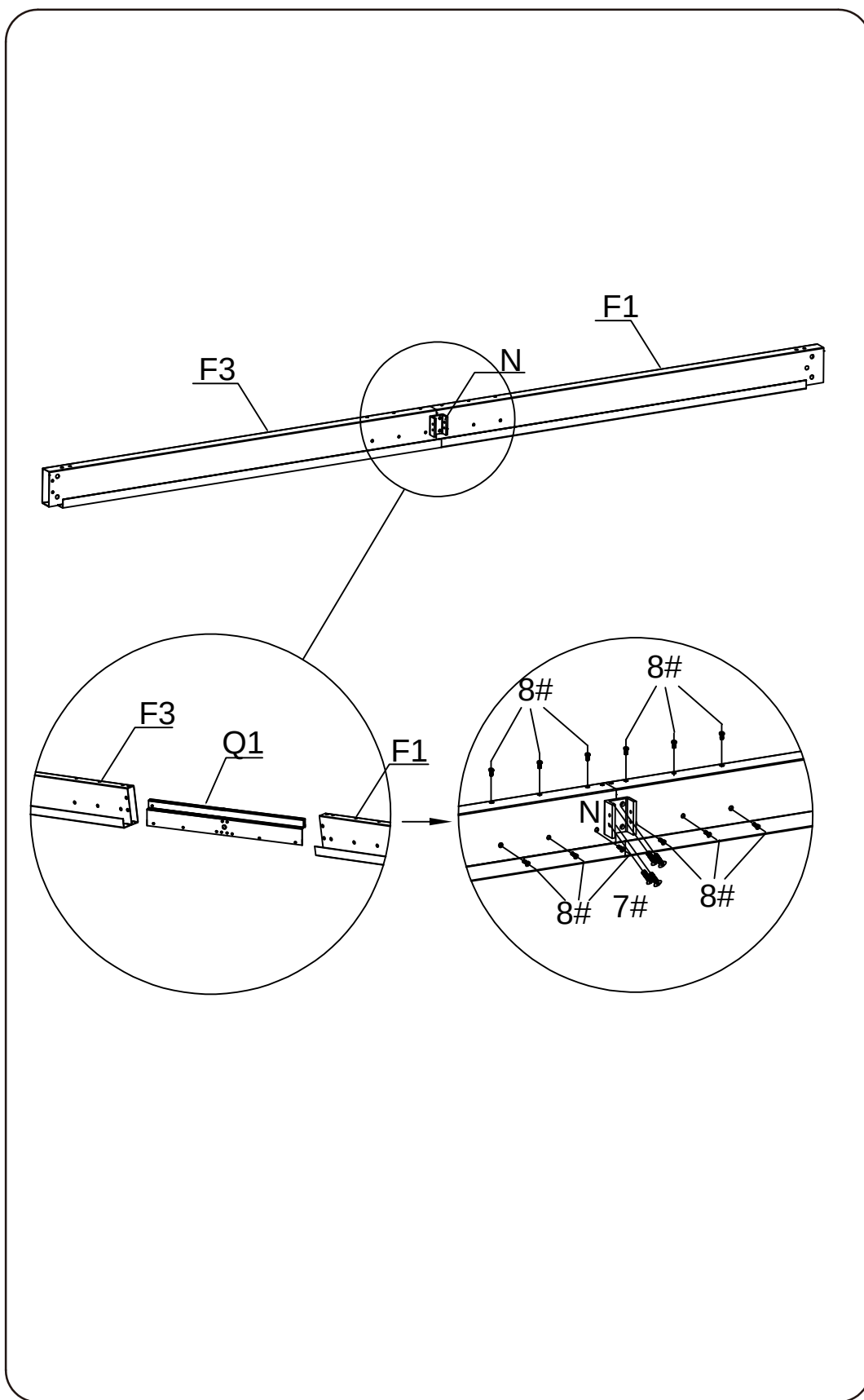
ASSEMBLY STEP 6

F x1
F2 x1
Q1 x1
N x1
7# x4
8# x12



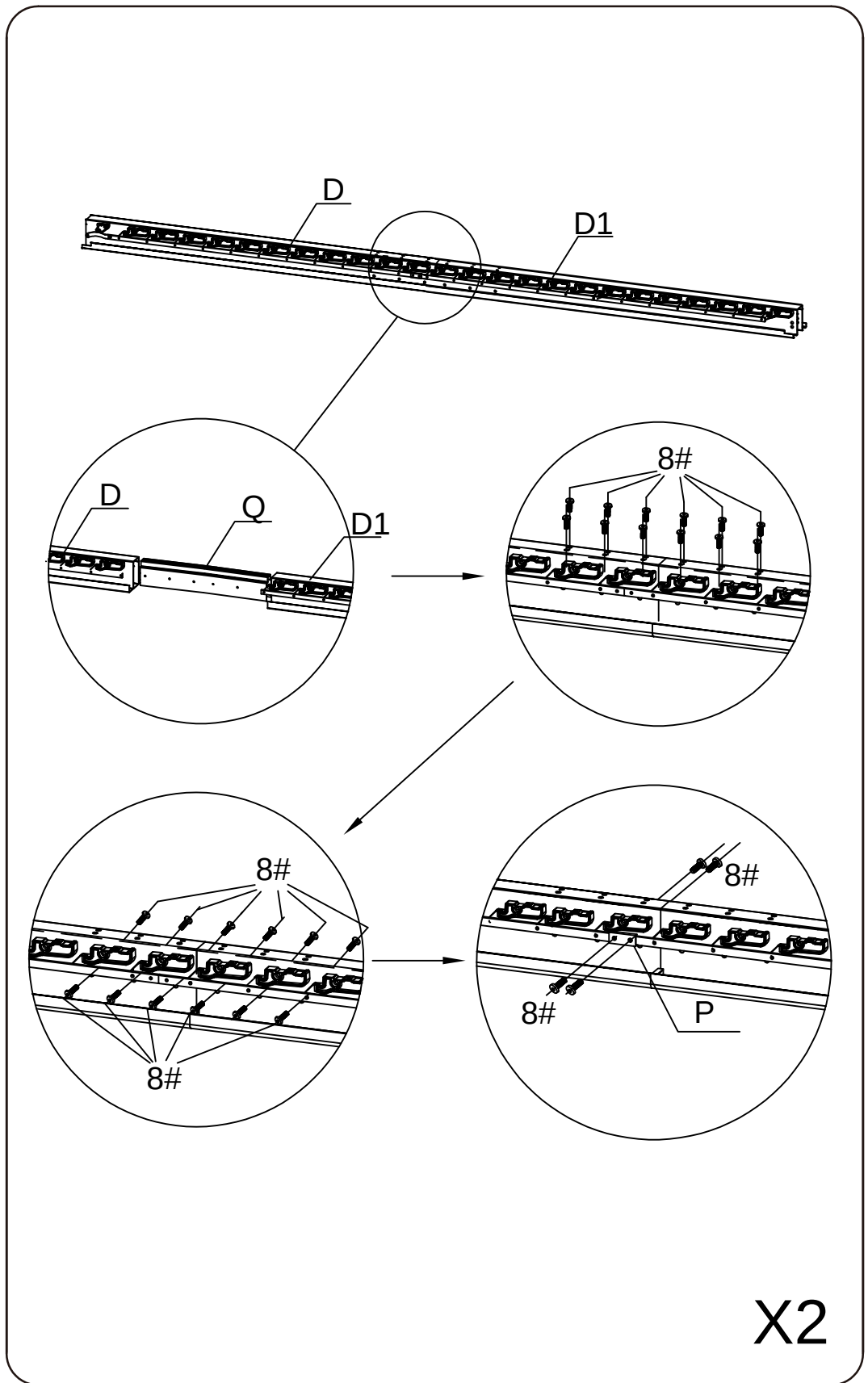
ASSEMBLY STEP 7

F1 x1
F3 x1
Q1 x1
N x1
7# x4
8# x12



ASSEMBLY STEP 8

D x2
D1 x2
P x4
Q x2
8# x56

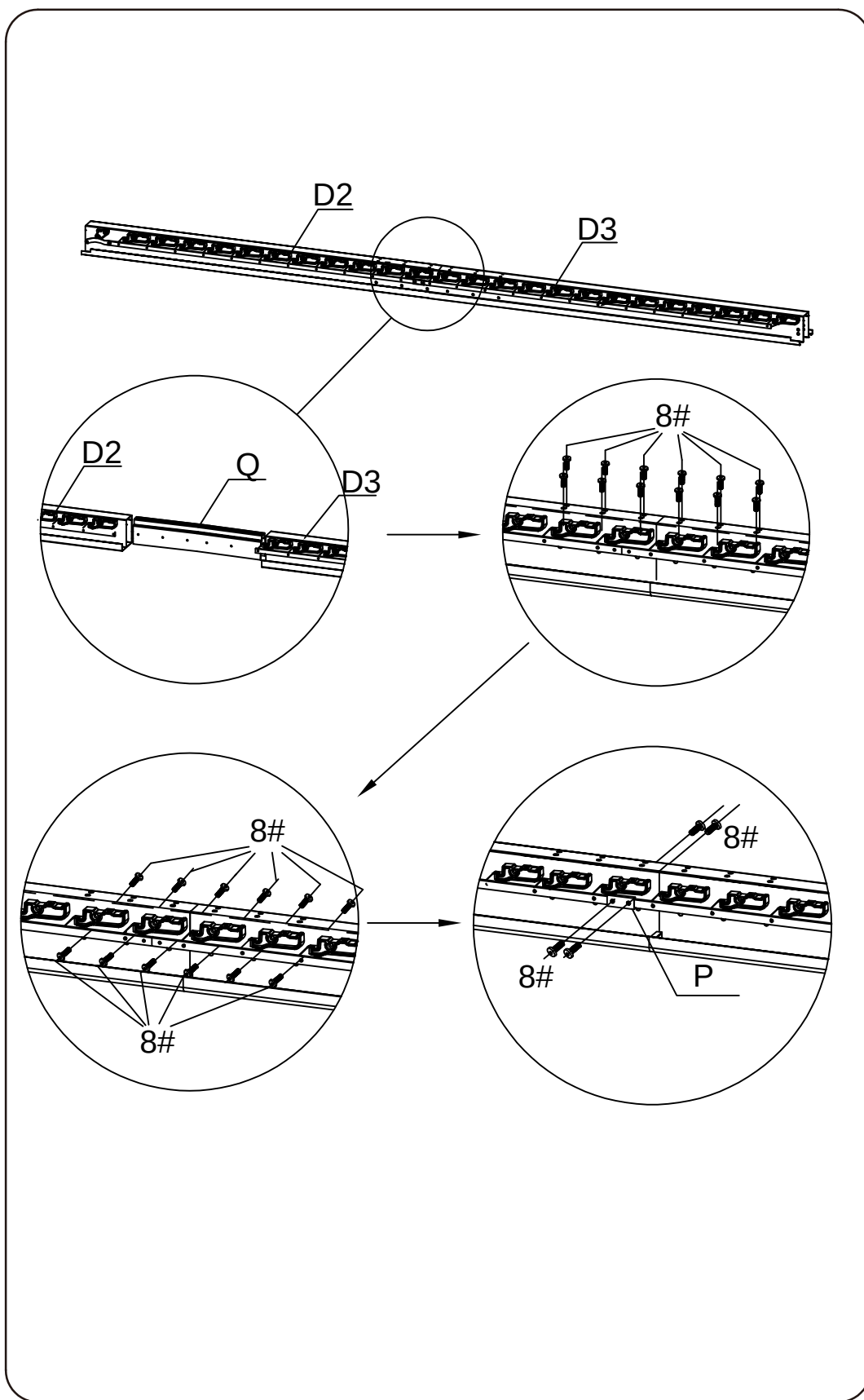


ASSEMBLY STEP 9

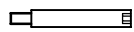




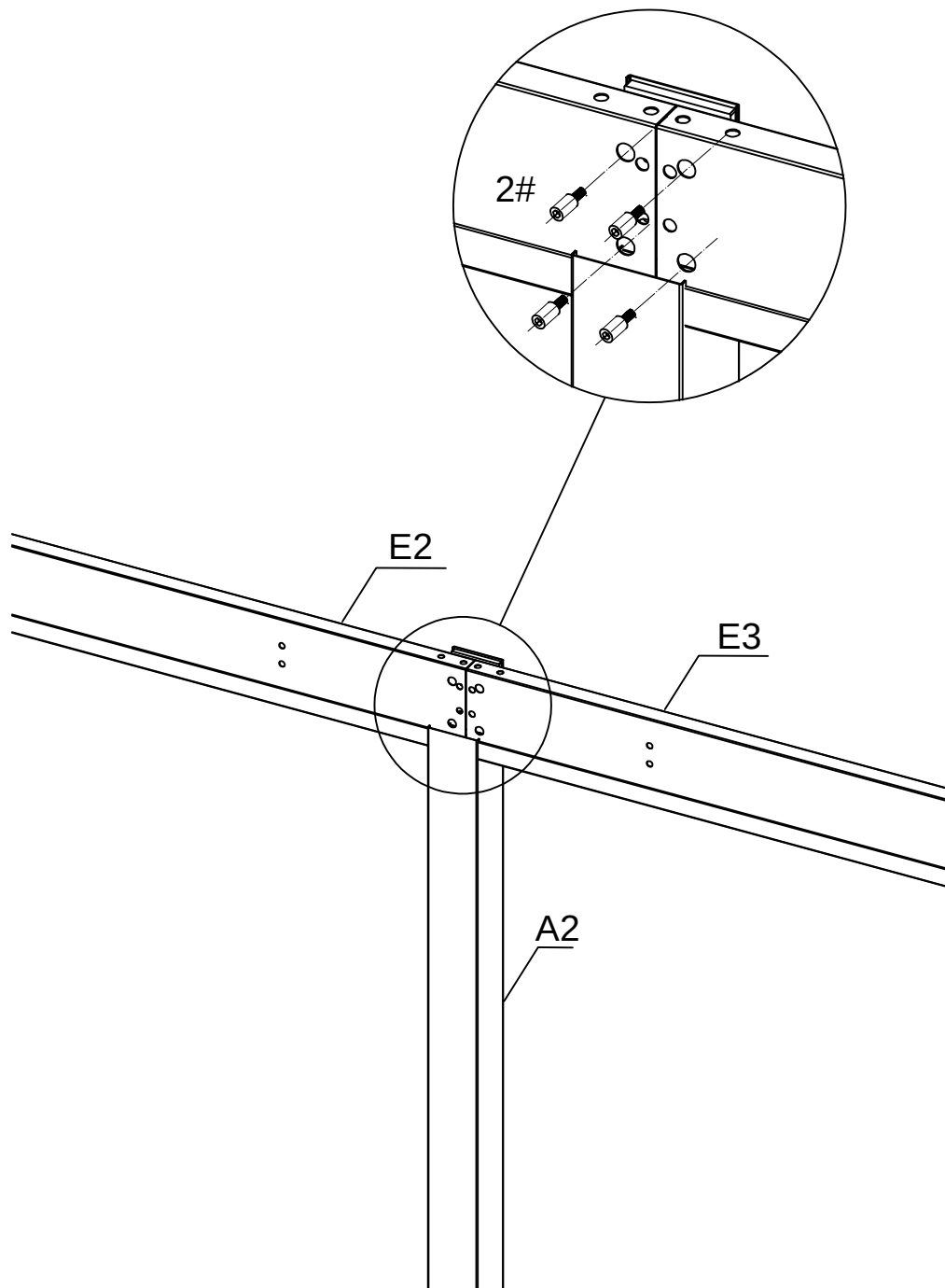




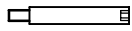
ASSEMBLY STEP 10



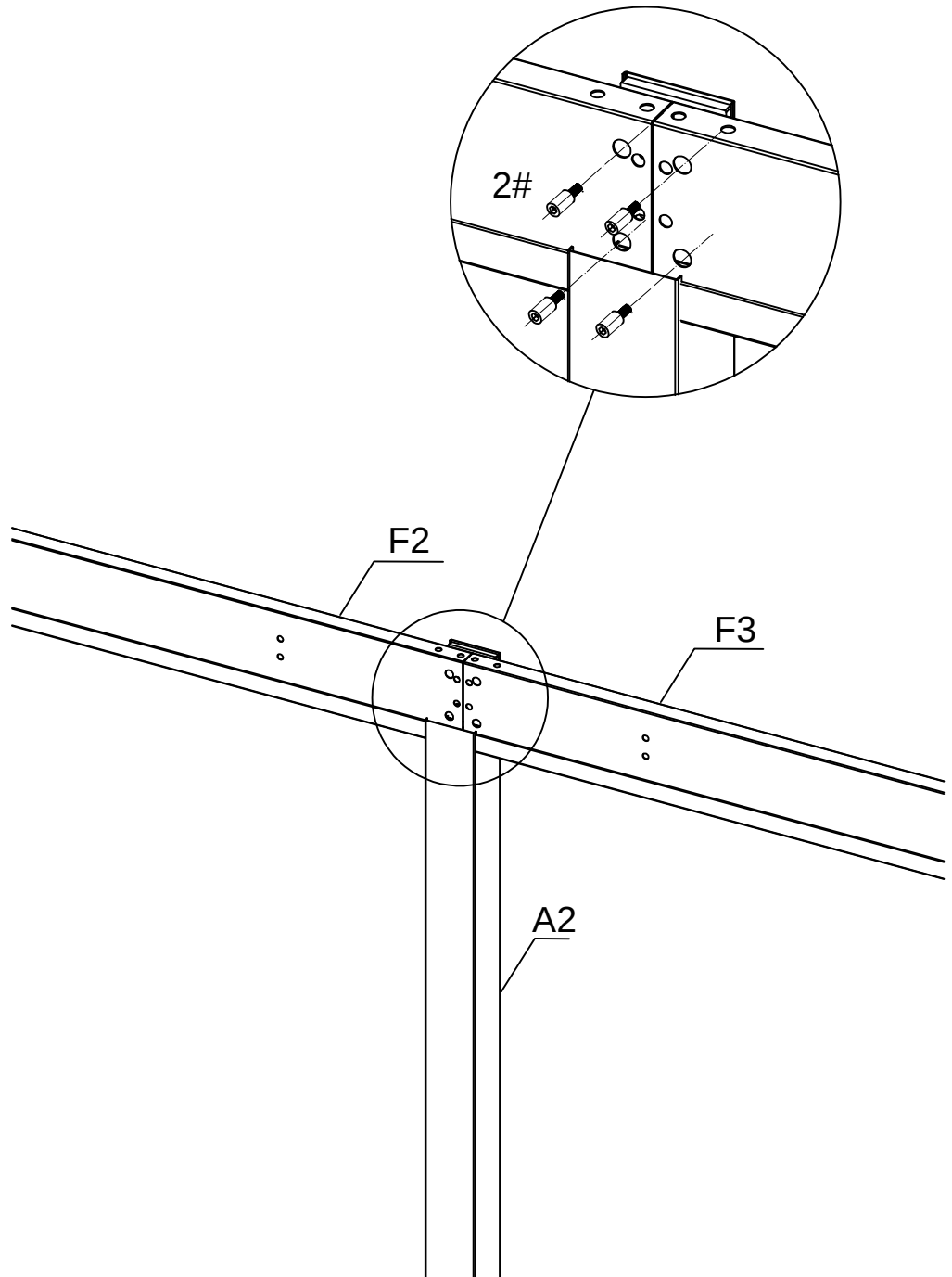
2# x4



ASSEMBLY STEP 11



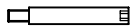
2# x4



ASSEMBLY STEP 12



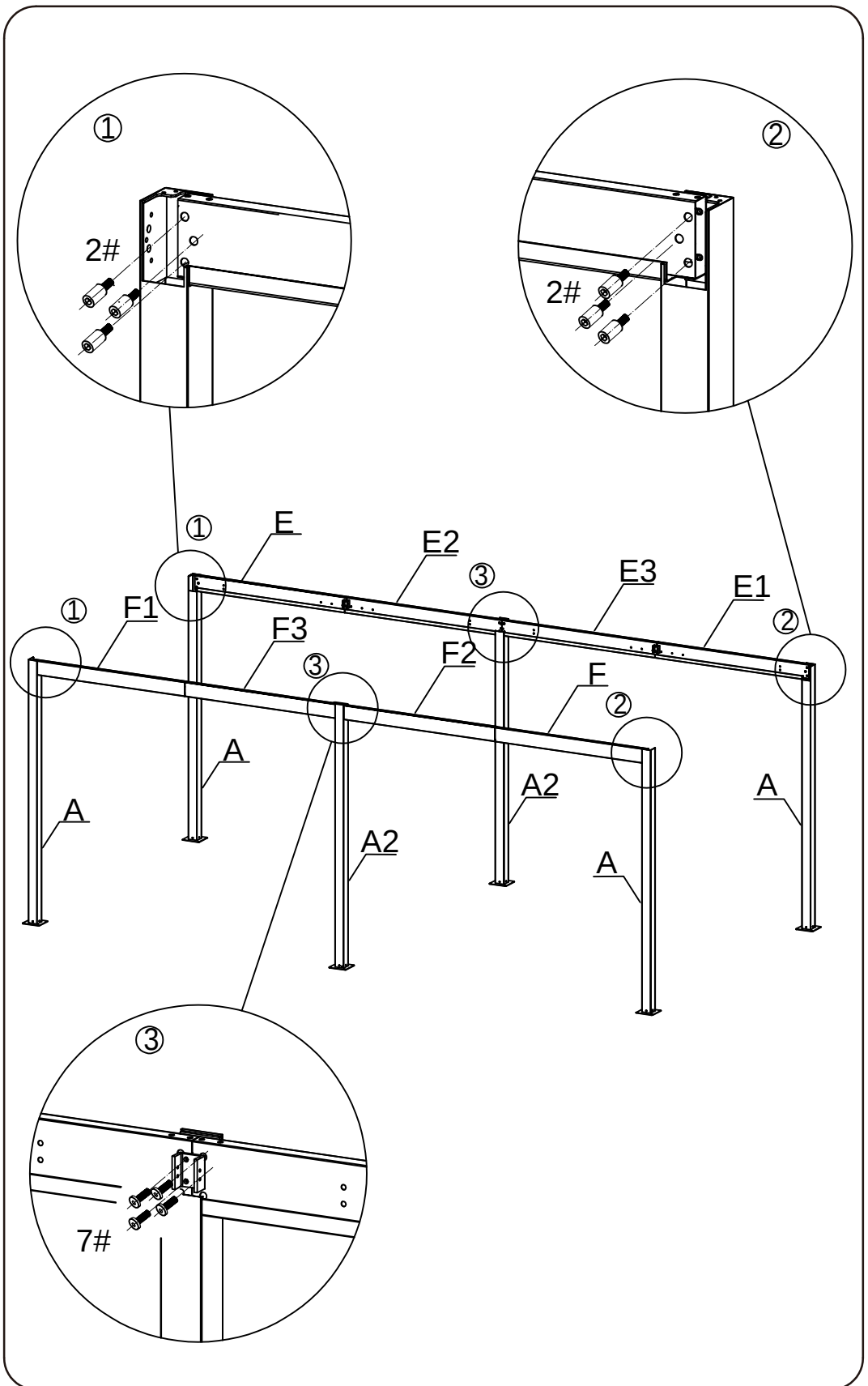
N x2



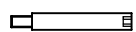
2# x12



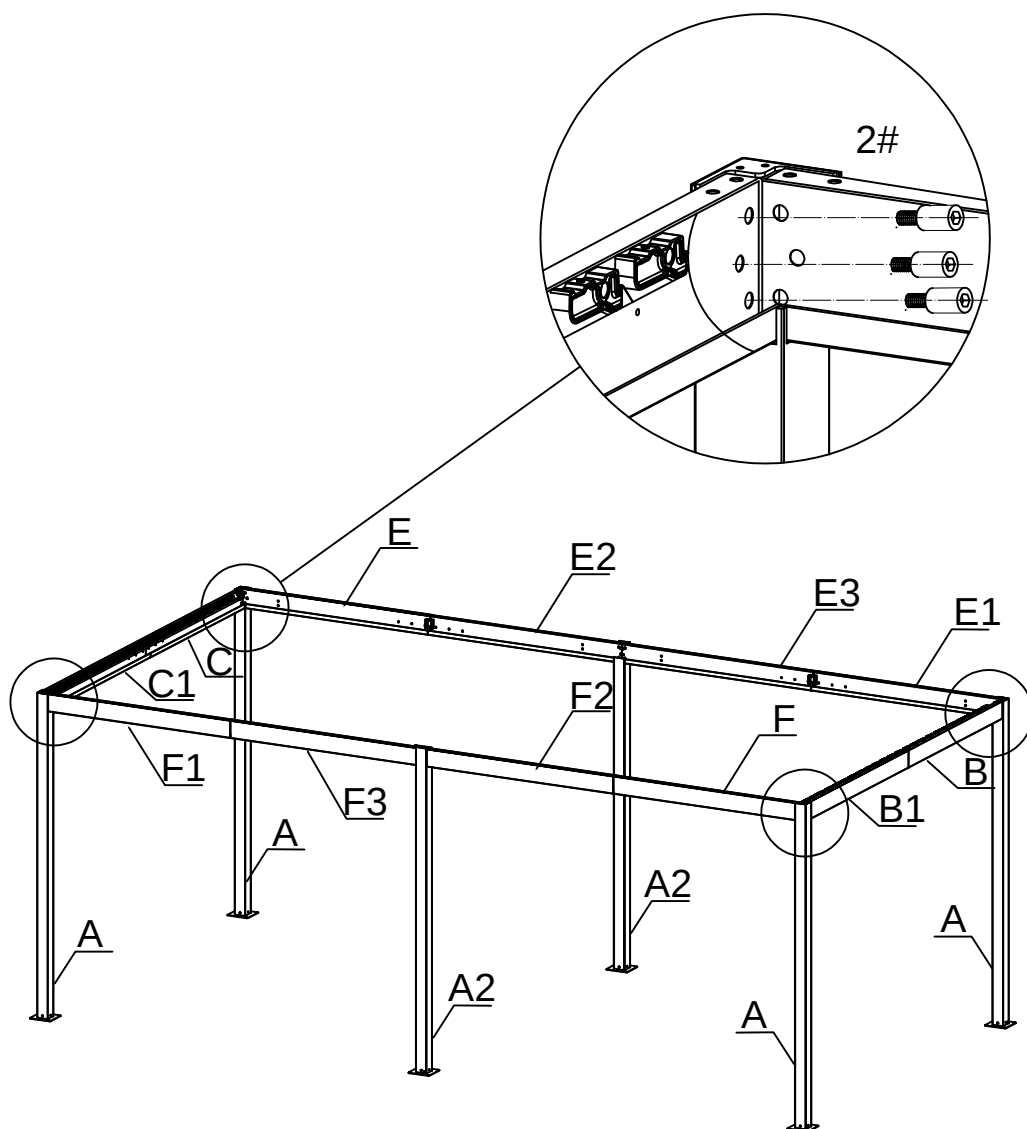
7# x8



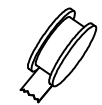
ASSEMBLY STEP 13



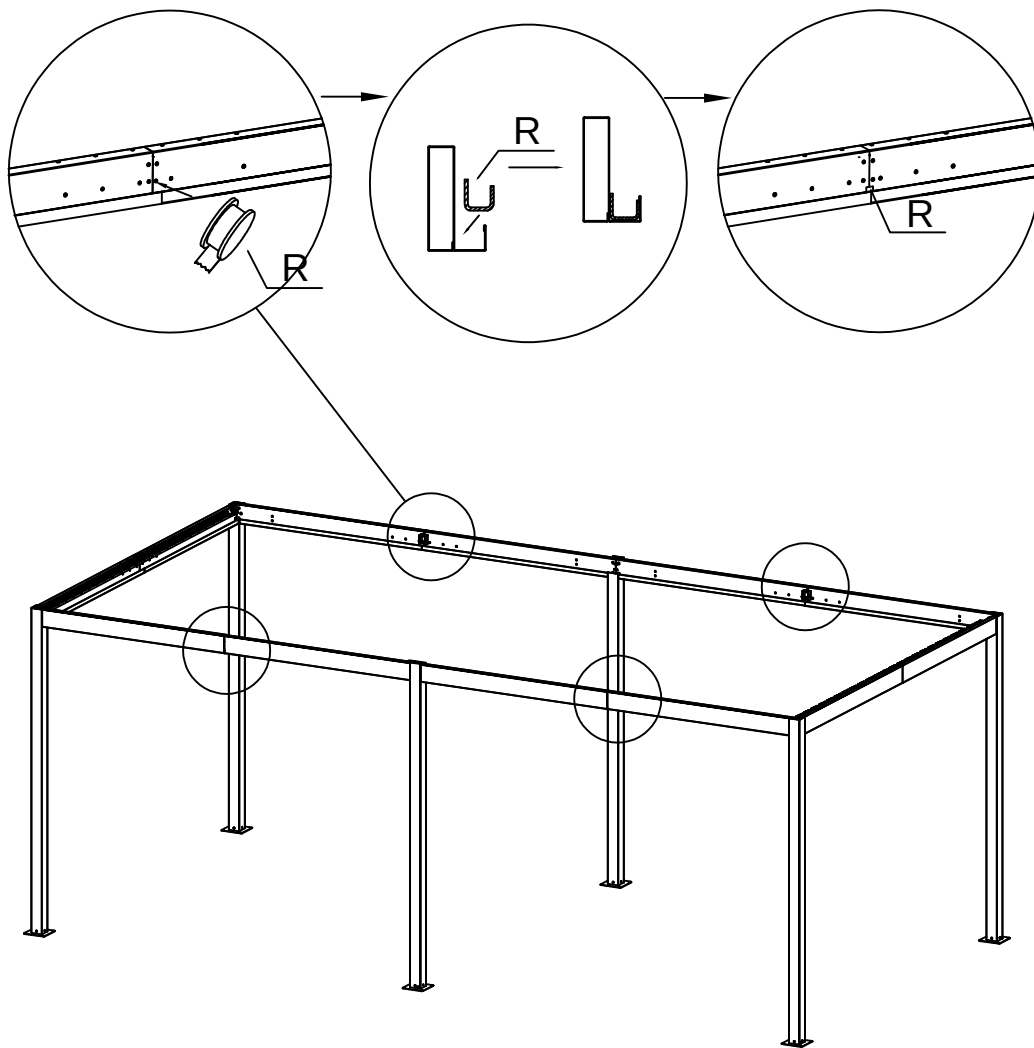
2# x12



ASSEMBLY STEP 14

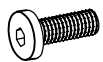


R x1

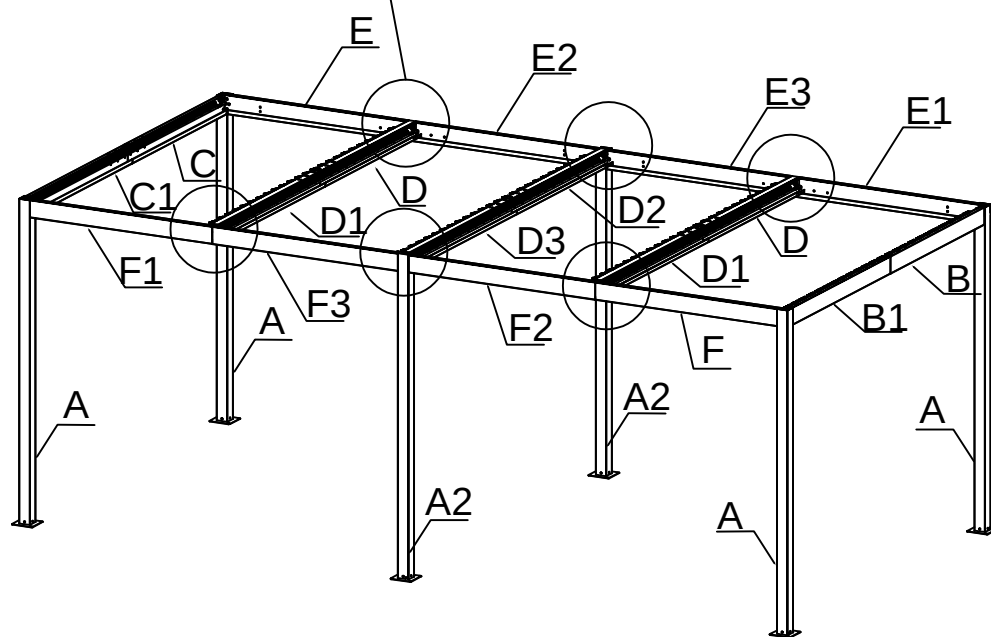
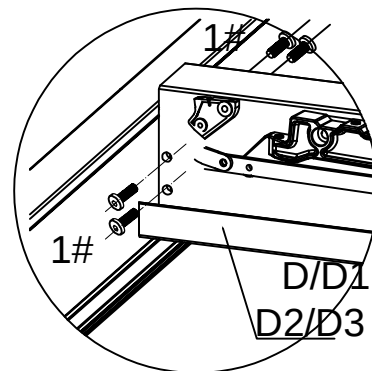
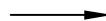
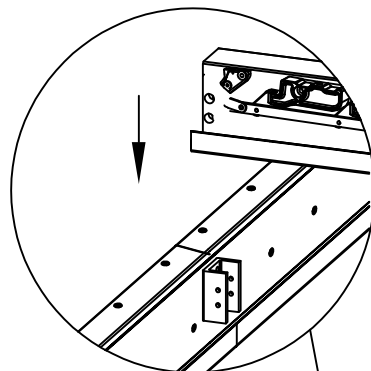


Tips : Apply waterproof tape along the groove seams of the cross beam connectors to prevent leaks, being careful not to cover the screw holes.

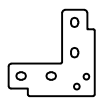
ASSEMBLY STEP 15



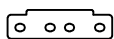
1# x24



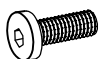
ASSEMBLY STEP 16



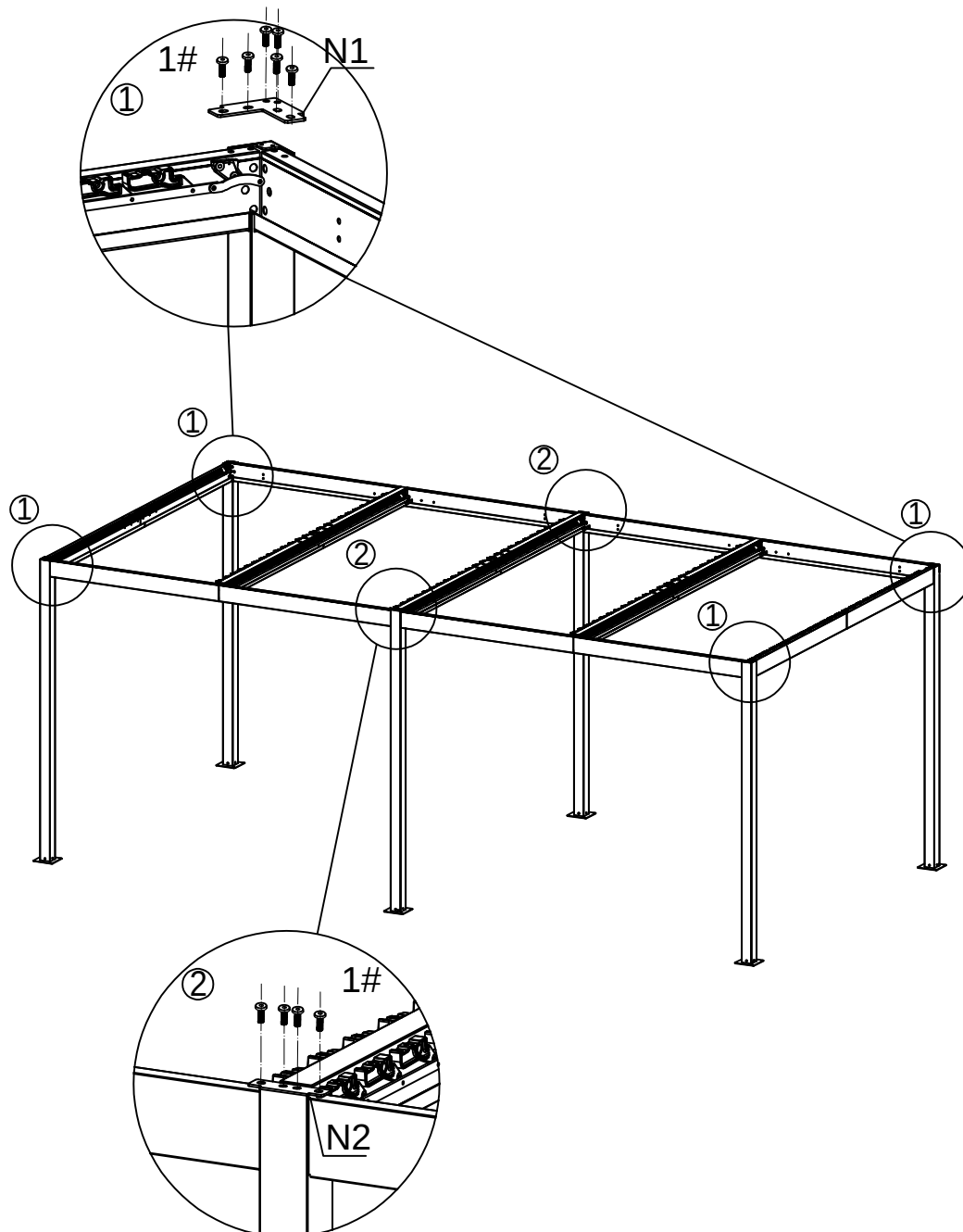
(N1 x4)



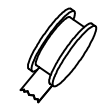
(N2 x2)



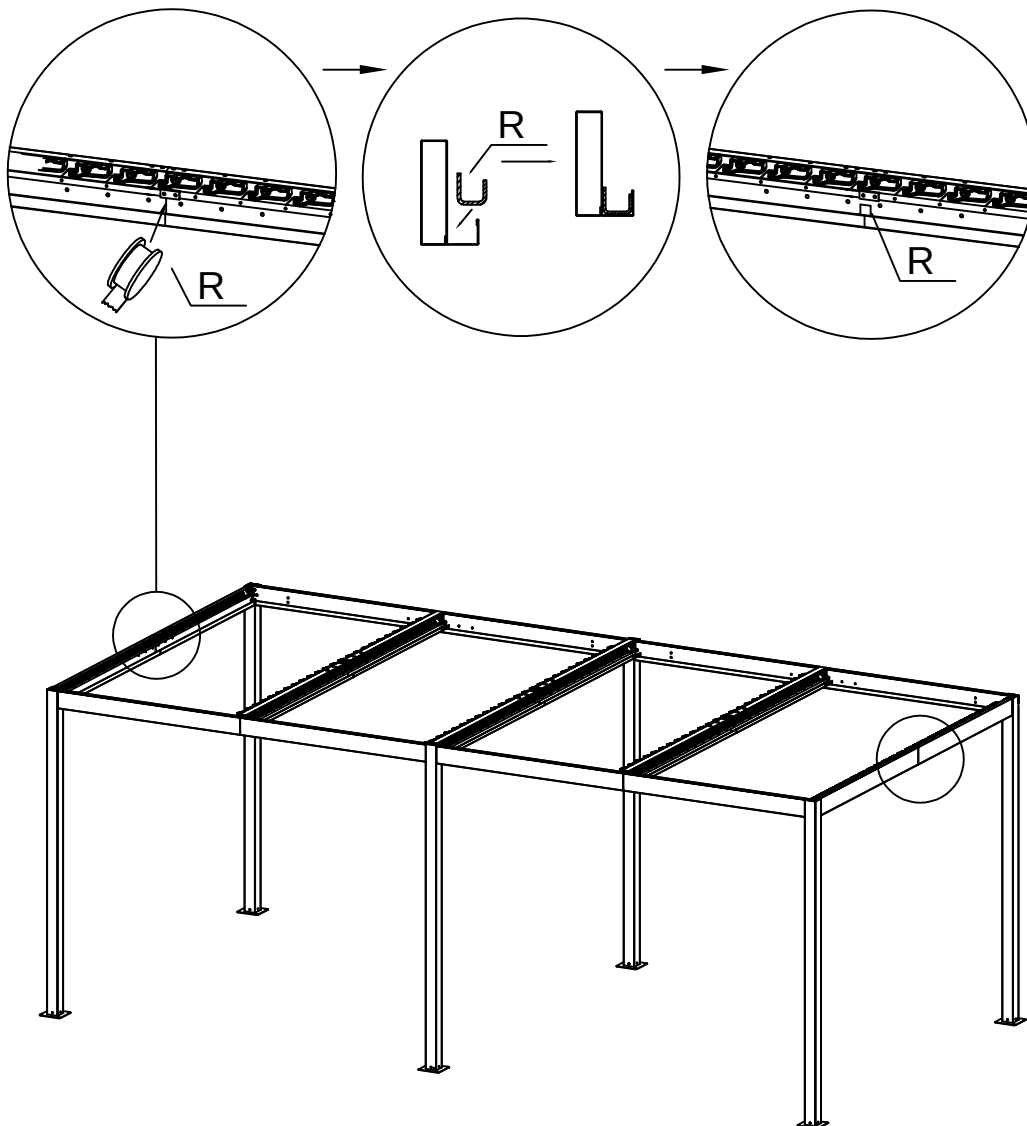
(1# x32)



ASSEMBLY STEP 17

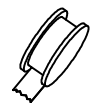


R x1

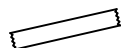


Tips : Apply waterproof tape along the groove seams of the cross beam connectors to prevent leaks, being careful not to cover the screw holes.

ASSEMBLY STEP 18



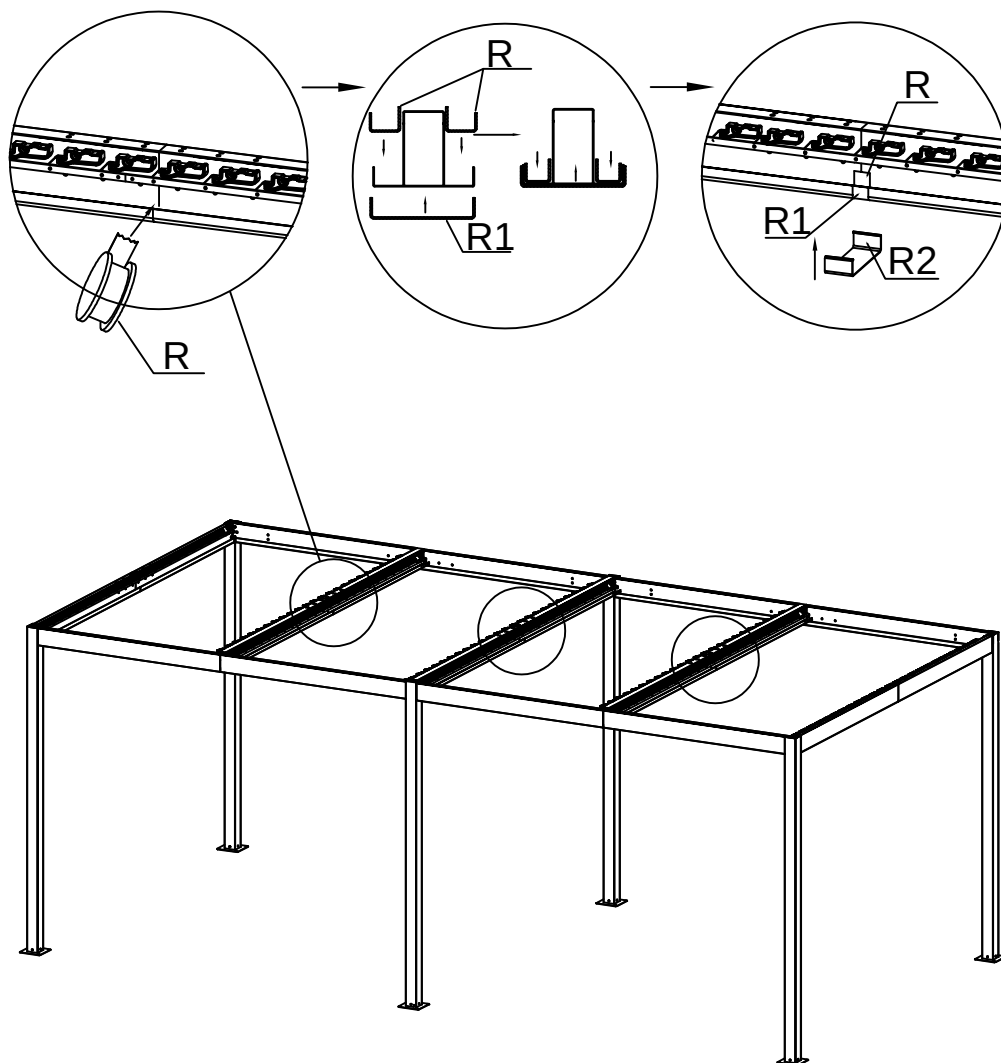
(R x1)



(R1 x3)



(R2 x3)

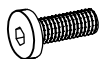


Tips : Apply waterproof tape along the groove seams of the cross beam connectors to prevent leaks, being careful not to cover the screw holes.

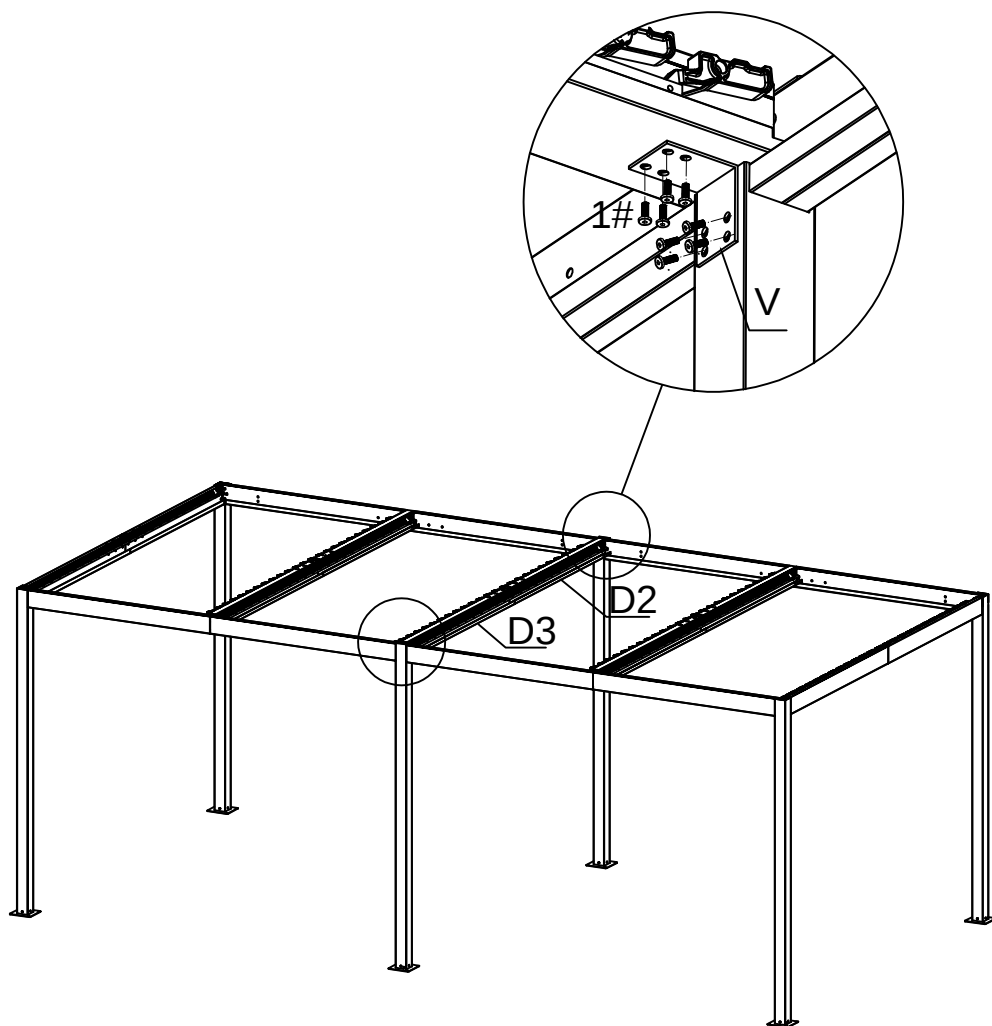
ASSEMBLY STEP 19



V x2



1# x16



ASSEMBLY STEP 20



M1 x4



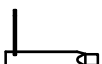
M2 x4



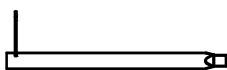
K x4



L x4



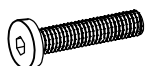
I-1 x4



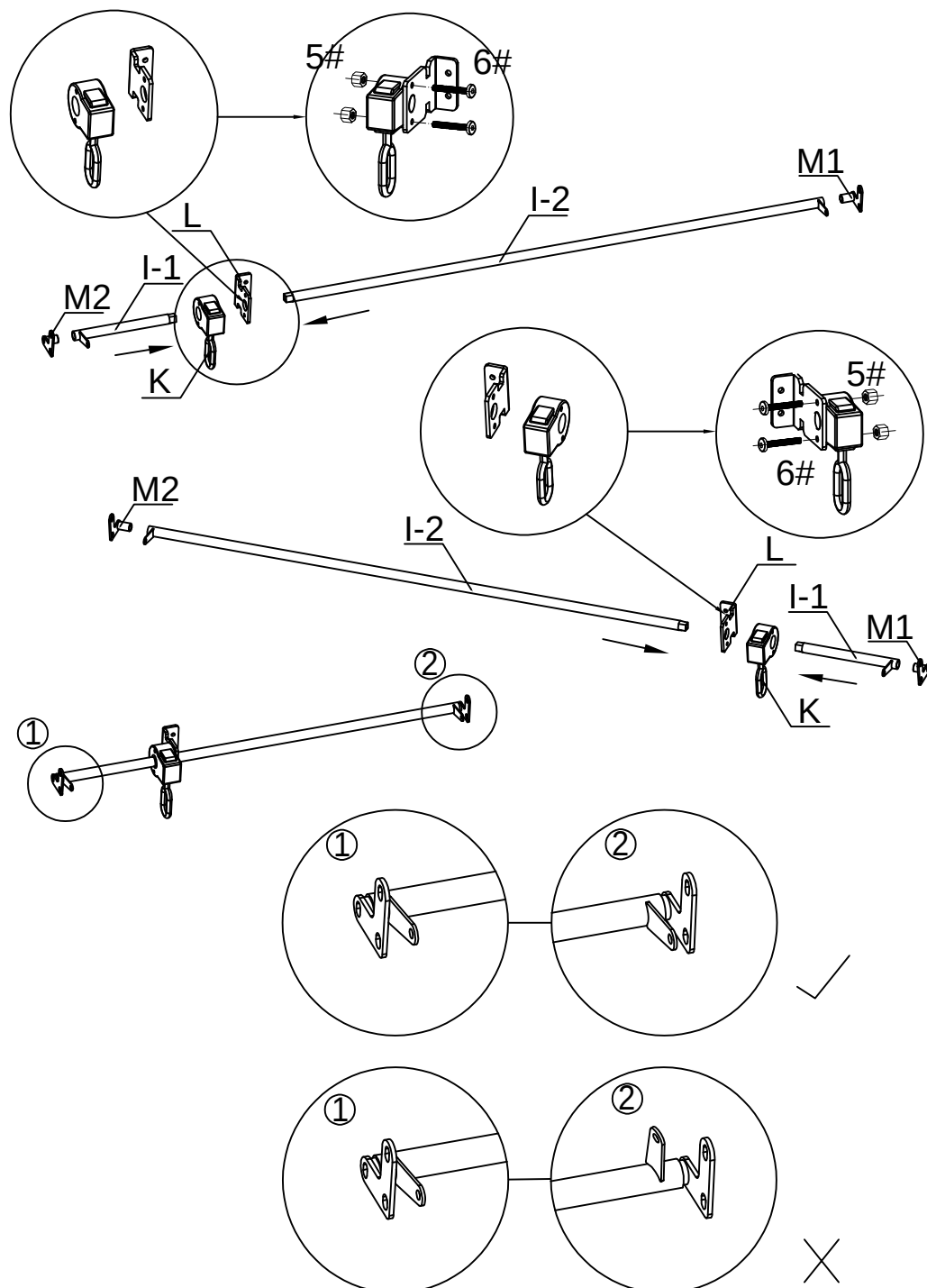
I-2 x4



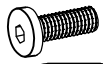
5# x8



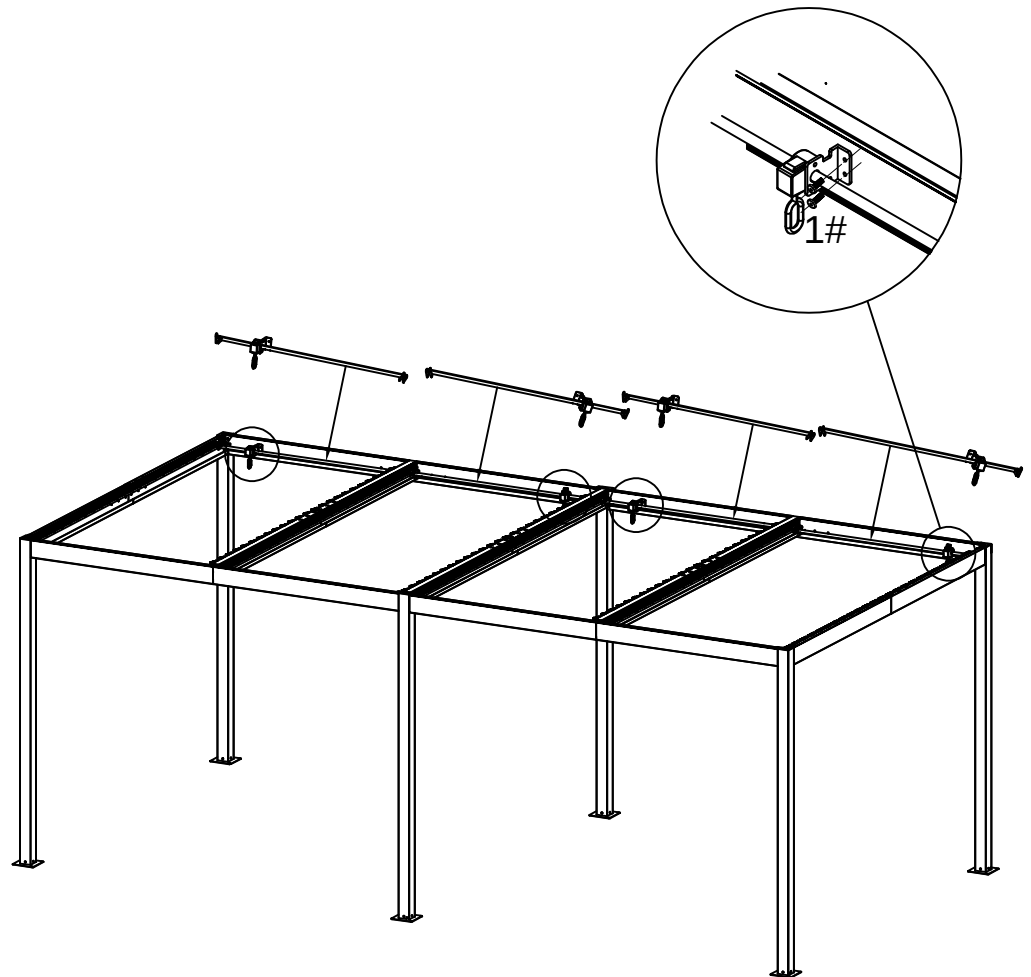
6# x8



ASSEMBLY STEP 21



1# x8



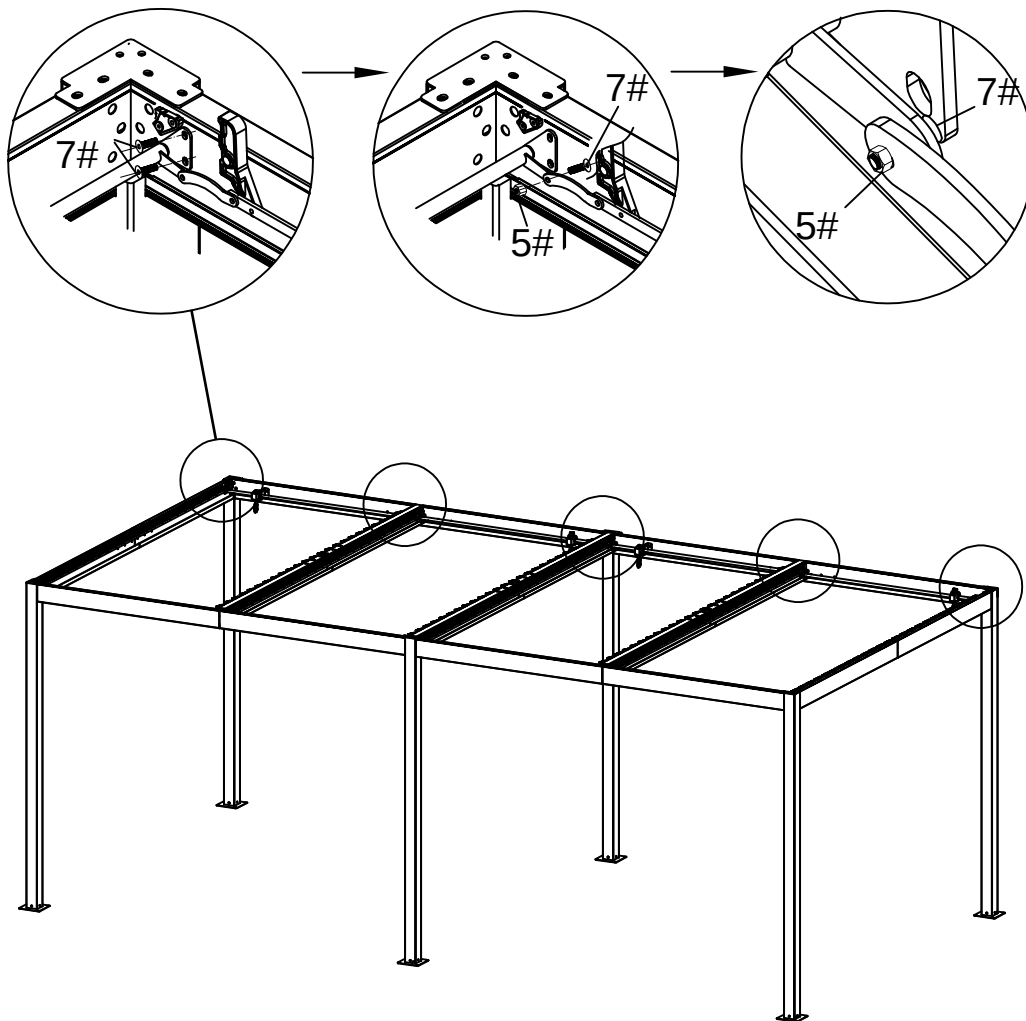
ASSEMBLY STEP 22



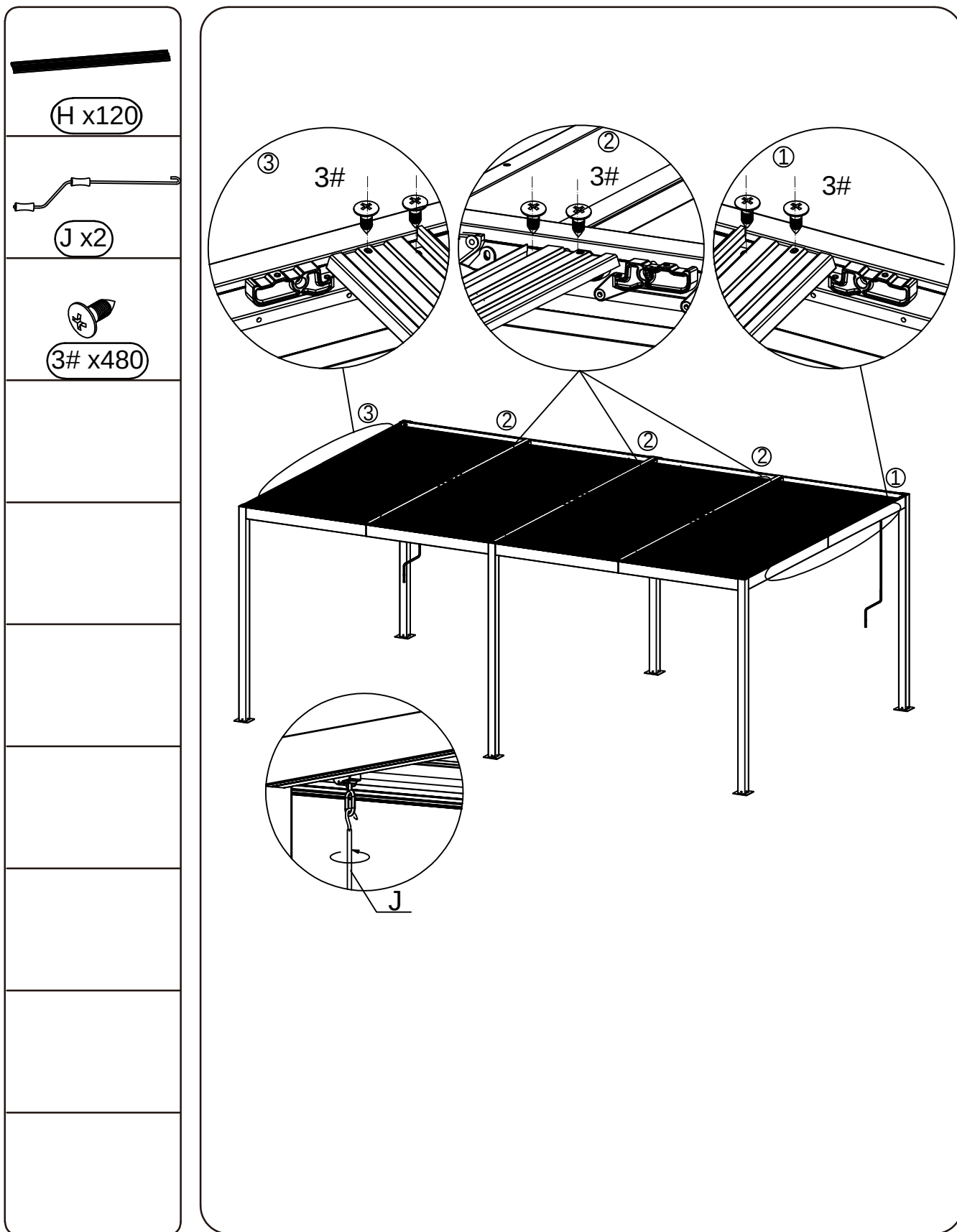
7# x24



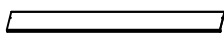
5# x8



ASSEMBLY STEP 23



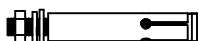
ASSEMBLY STEP 24



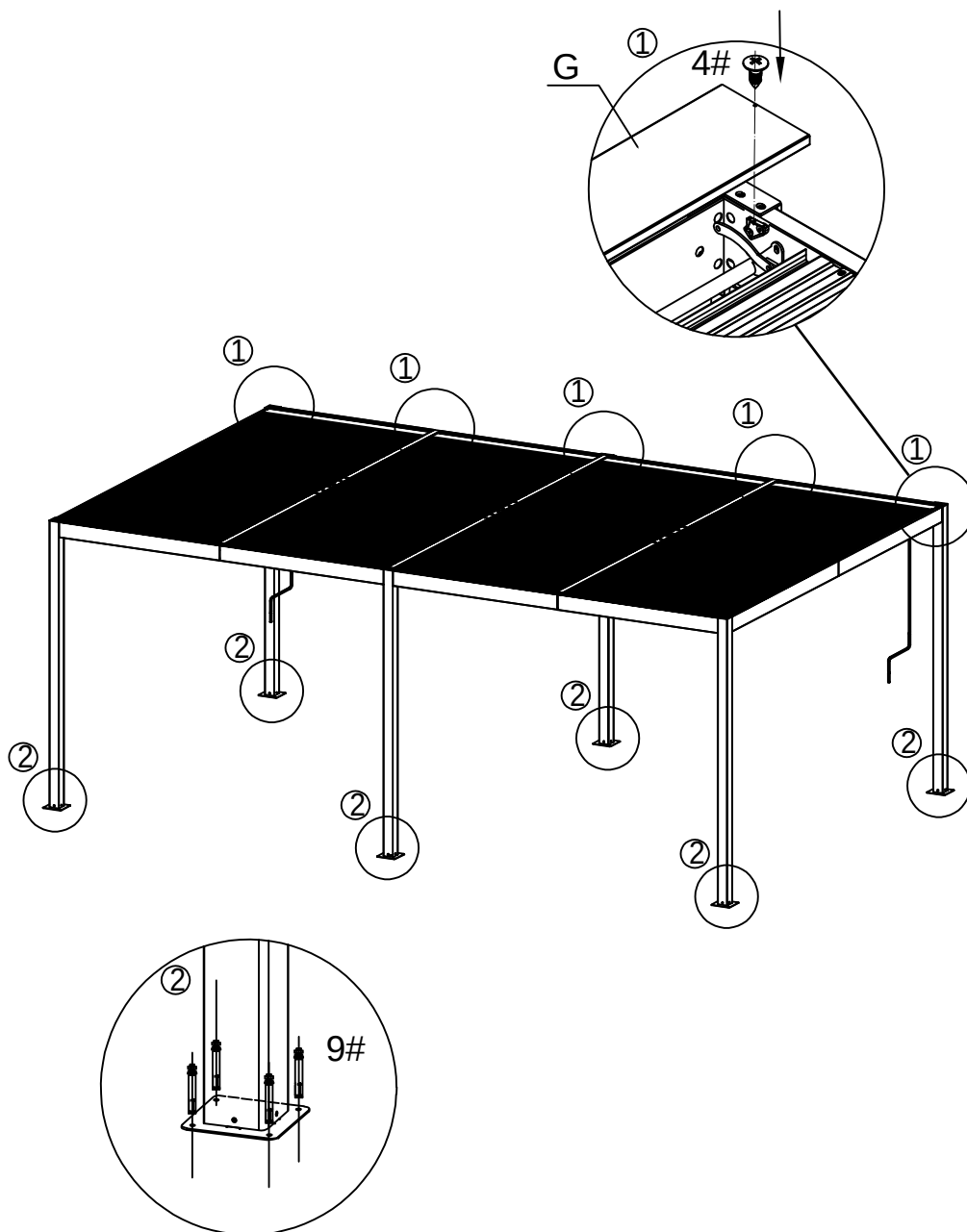
G x4



4# x8



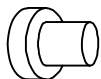
9# x24



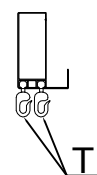
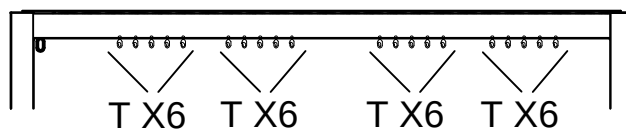
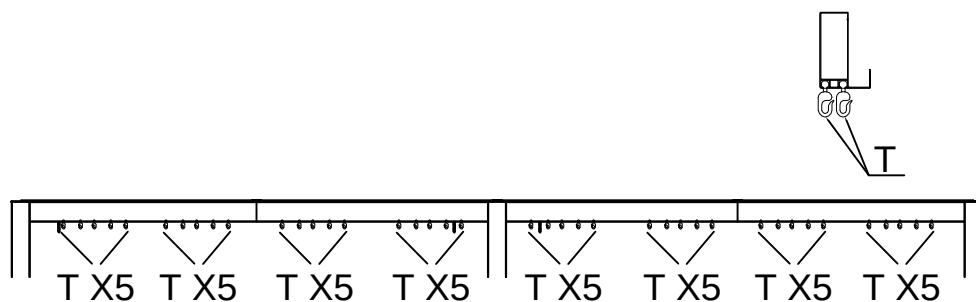
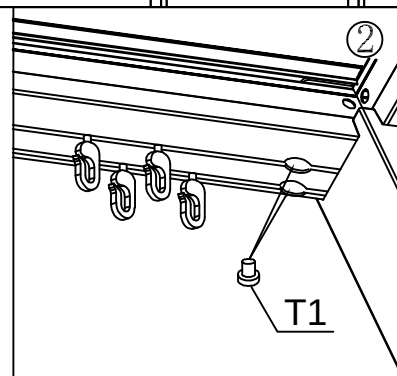
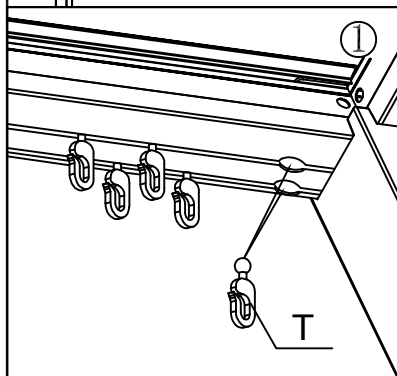
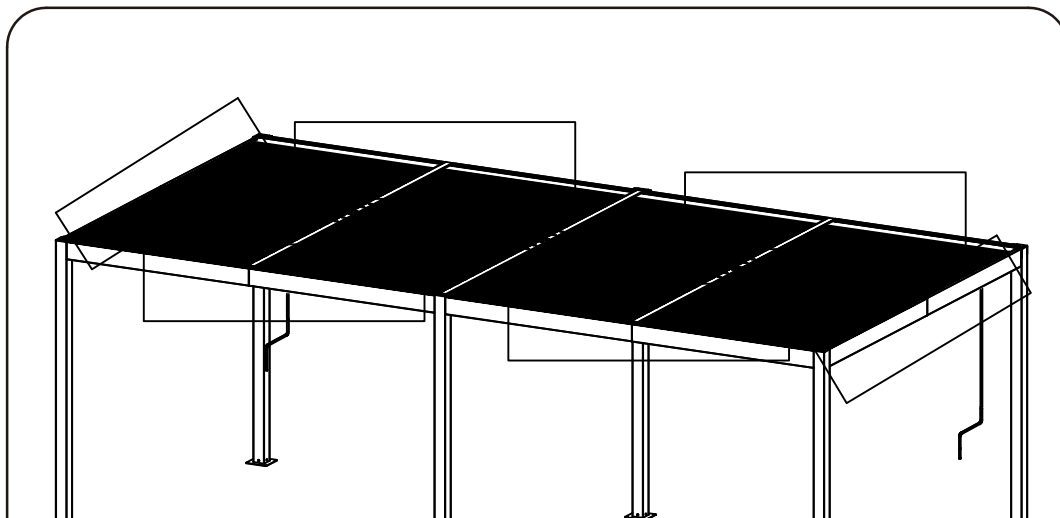
ASSEMBLY STEP 25



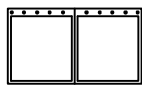
T x128



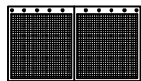
T1 x12



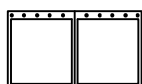
ASSEMBLY STEP 26



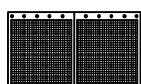
(S x4)



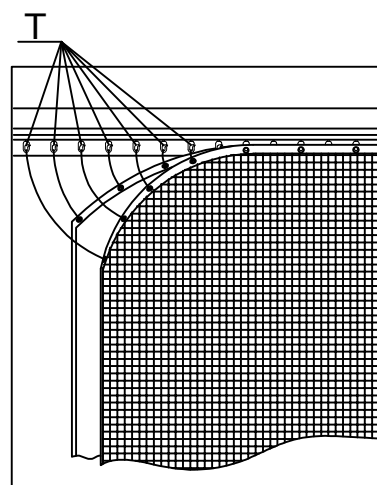
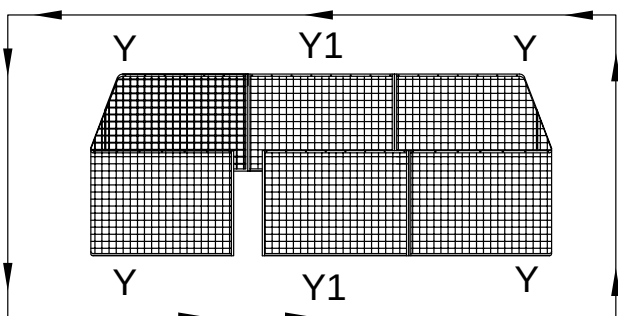
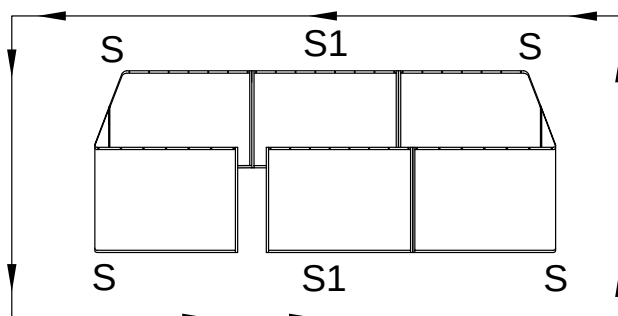
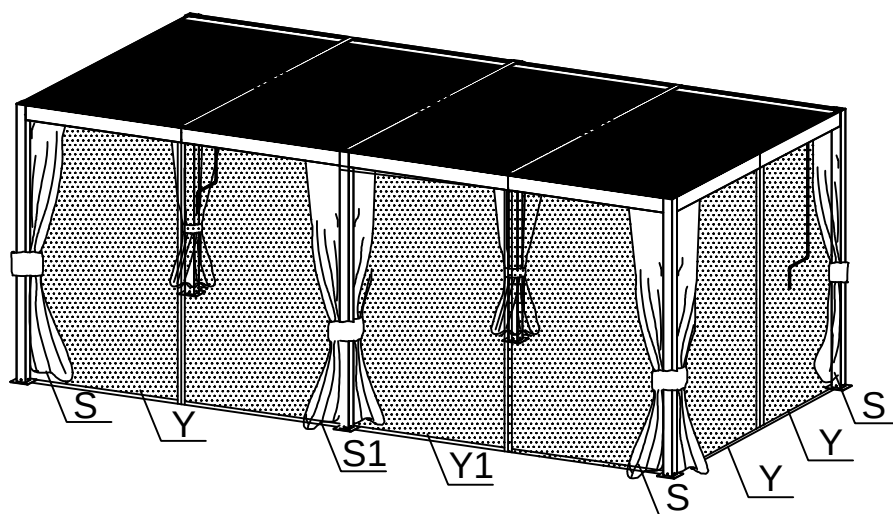
(Y x4)



(S1 x2)



(Y1 x2)



Unzip only one zipper ! Do not unzip all four zippers !

INSTALLATION SUCCESSFUL

