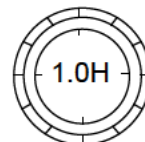
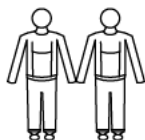
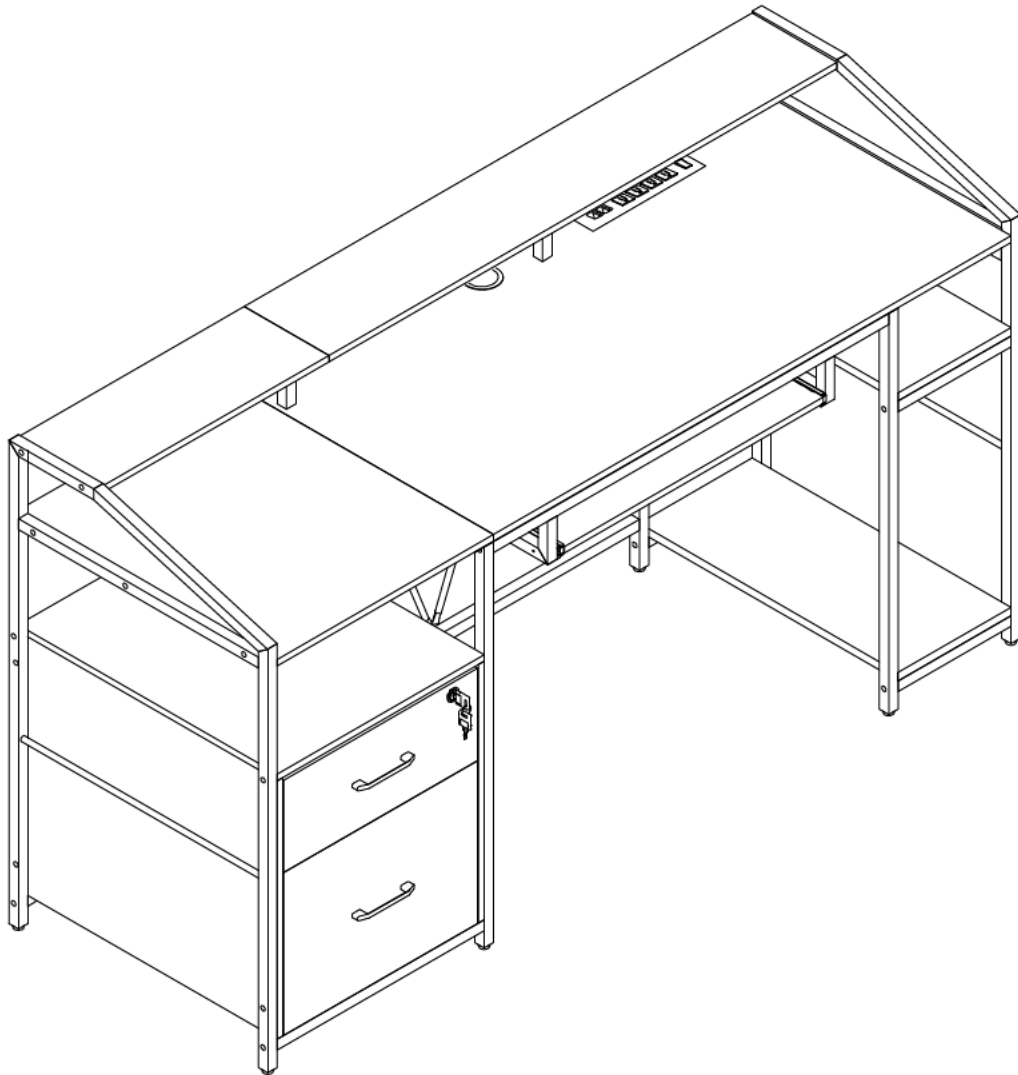
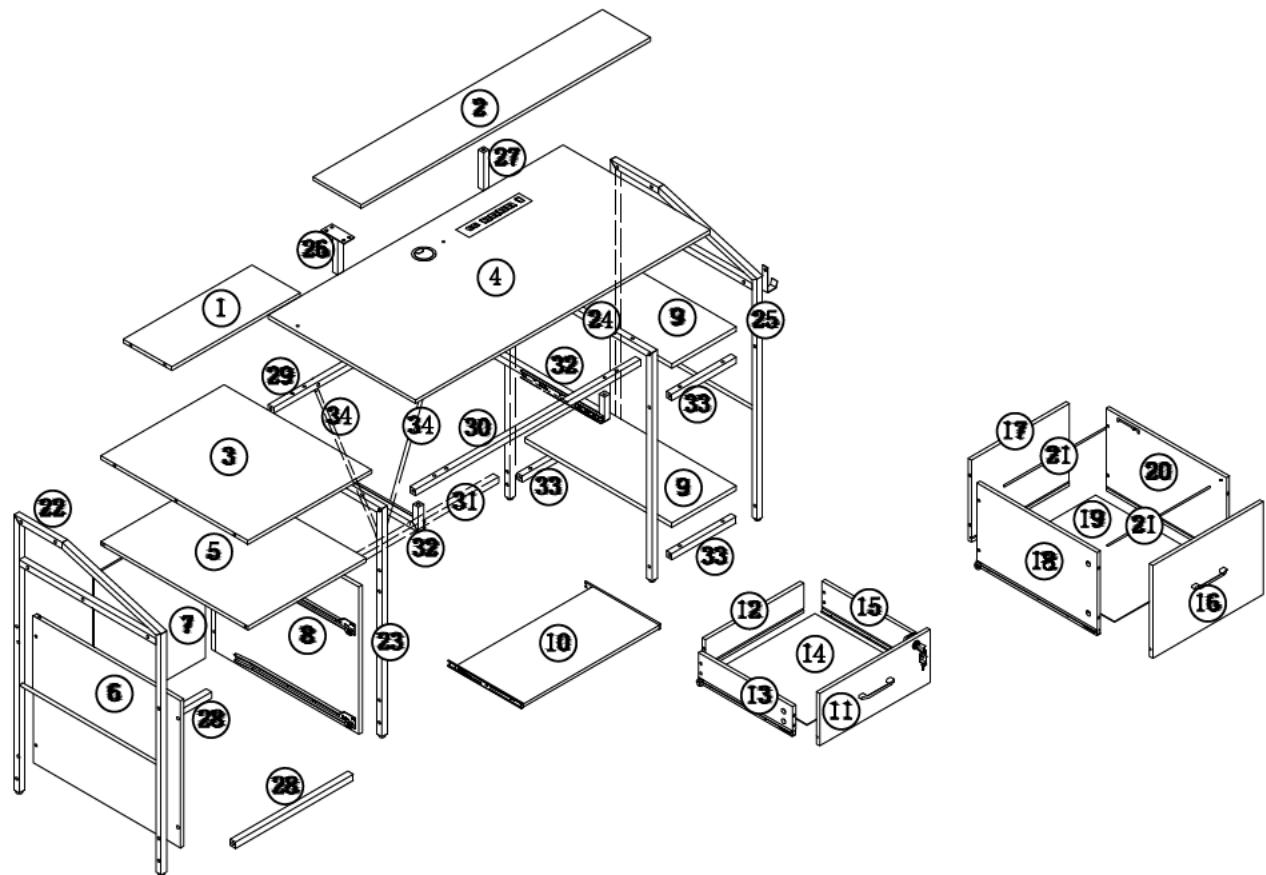




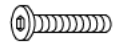

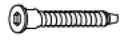







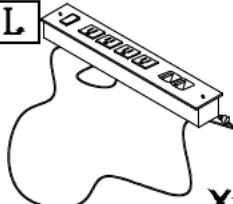

















# Computer Desk



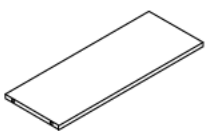
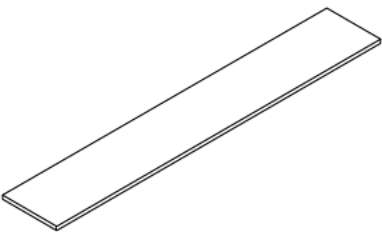
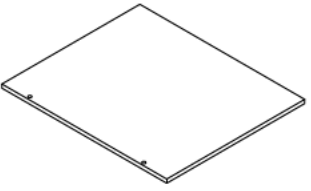
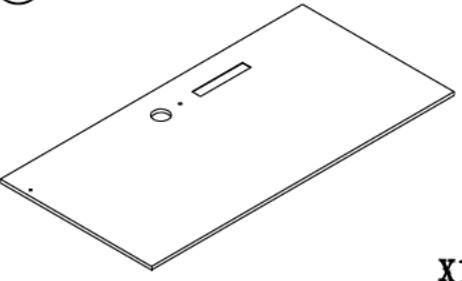
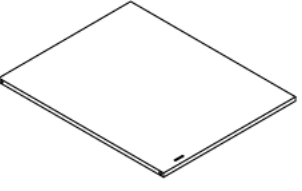
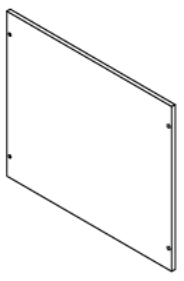
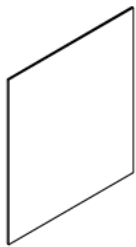
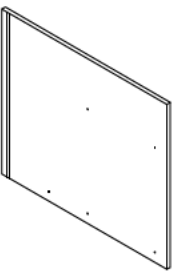
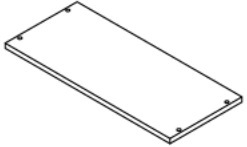
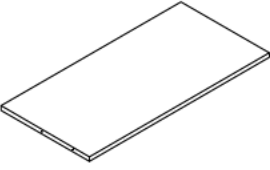
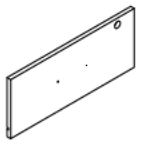
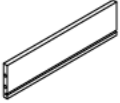
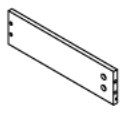
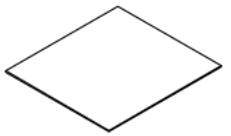

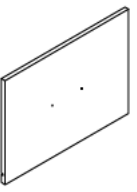
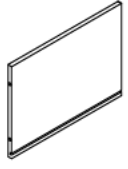
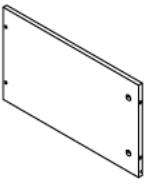
**GAUTION** : When tightening the screws , tighten sequentially .  
Do not tighten any screws fully and then towards the next one .  
When every part is OK , then tighten al the screws

# ASSEMBLY INSTRUCTION

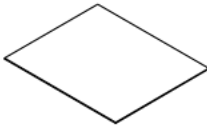


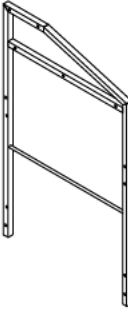
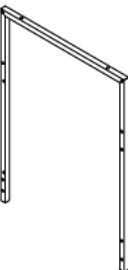
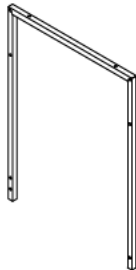
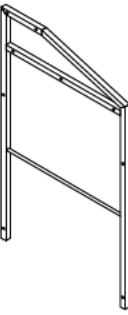



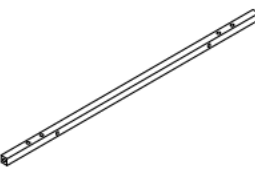
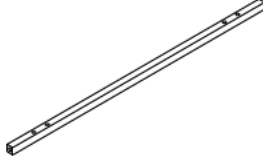
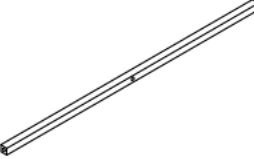
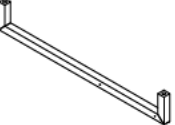





<b>A</b> M6x10mm  X4		<b>B</b> M6x25mm  X24+1		<b>C</b> M6x30mm  X5		<b>D</b> M6*35mm  X22+1		<b>E</b> ST5*40mm  X22+1	
<b>F</b> M4*16mm  X2  X1 X2		<b>G</b> M6*40mm  X8+1		<b>H</b> M6*30mm  X1		<b>I</b> M6  X3		<b>J</b> ST3.5*12  X26+1	
<b>K</b> ST4*16mm  X4		<b>L</b>  X1		<b>N</b> M6  X8		<b>M</b> Ø53  X1		<b>O</b>  X1	
<b>P</b> ST3.5*16  X4  X1		<b>Q</b>  X2		<b>CL</b> 14"  X1		<b>DL</b> 14"  X1		<b>CR</b> 14"  X1	
<b>DR</b> 14"  X1		<b>CL</b> 18"  X1		<b>DL</b> 18"  X1					
<b>CR</b> 18"  X1		<b>DR</b> 18"  X1		 X1		 X1		 X1	

# ASSEMBLY INSTRUCTION

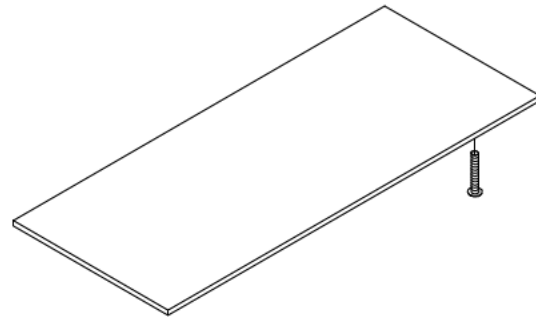
<p>①</p>  <p>X1</p>	<p>②</p>  <p>X1</p>	<p>③</p>  <p>X1</p>
<p>④</p>  <p>X1</p>	<p>⑤</p>  <p>X1</p>	<p>⑥</p>  <p>X1</p>
<p>⑦</p>  <p>X1</p>	<p>⑧</p>  <p>X1</p>	<p>⑨</p>  <p>X2</p>
<p>⑩</p>  <p>X1</p>	<p>⑪</p>  <p>X1</p>	<p>⑫</p>  <p>X1</p>
<p>⑬</p>  <p>X1</p>	<p>⑭</p>  <p>X1</p>	<p>⑮</p>  <p>X1</p>
<p>⑯</p>  <p>X1</p>	<p>⑰</p>  <p>X1</p>	<p>⑱</p>  <p>X1</p>

# ASSEMBLY INSTRUCTION

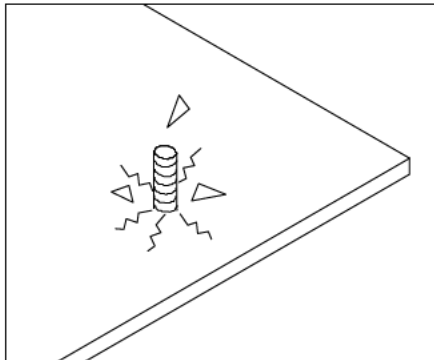
<p>19</p>  <p>X1</p>	<p>20</p>  <p>X1</p>	<p>21</p>  <p>X2</p>
<p>22</p>  <p>X1</p>	<p>23</p>  <p>X1</p>	<p>24</p>  <p>X1</p>
<p>25</p>  <p>X1</p>	<p>26</p>  <p>X1</p>	<p>27</p>  <p>X1</p>
<p>28</p>  <p>X2</p>	<p>29</p>  <p>X1</p>	<p>30</p>  <p>X1</p>
<p>31</p>  <p>X1</p>	<p>32</p>  <p>X2</p>	<p>33</p>  <p>X4</p>
<p>34</p>  <p>X2</p>	<p>35</p> 	

# ASSEMBLY INSTRUCTION

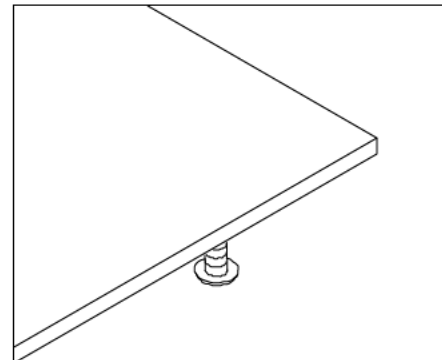
## 1. Matters needing attention



Be sure to use the proper screws to avoid damaging the parts

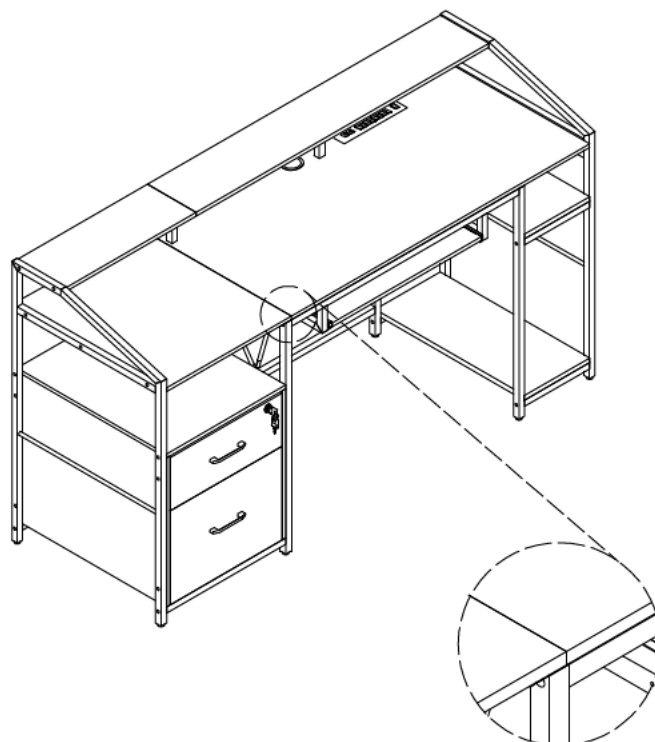


Wrong screws can cause the plank to crack



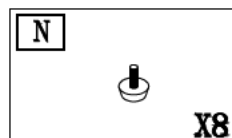
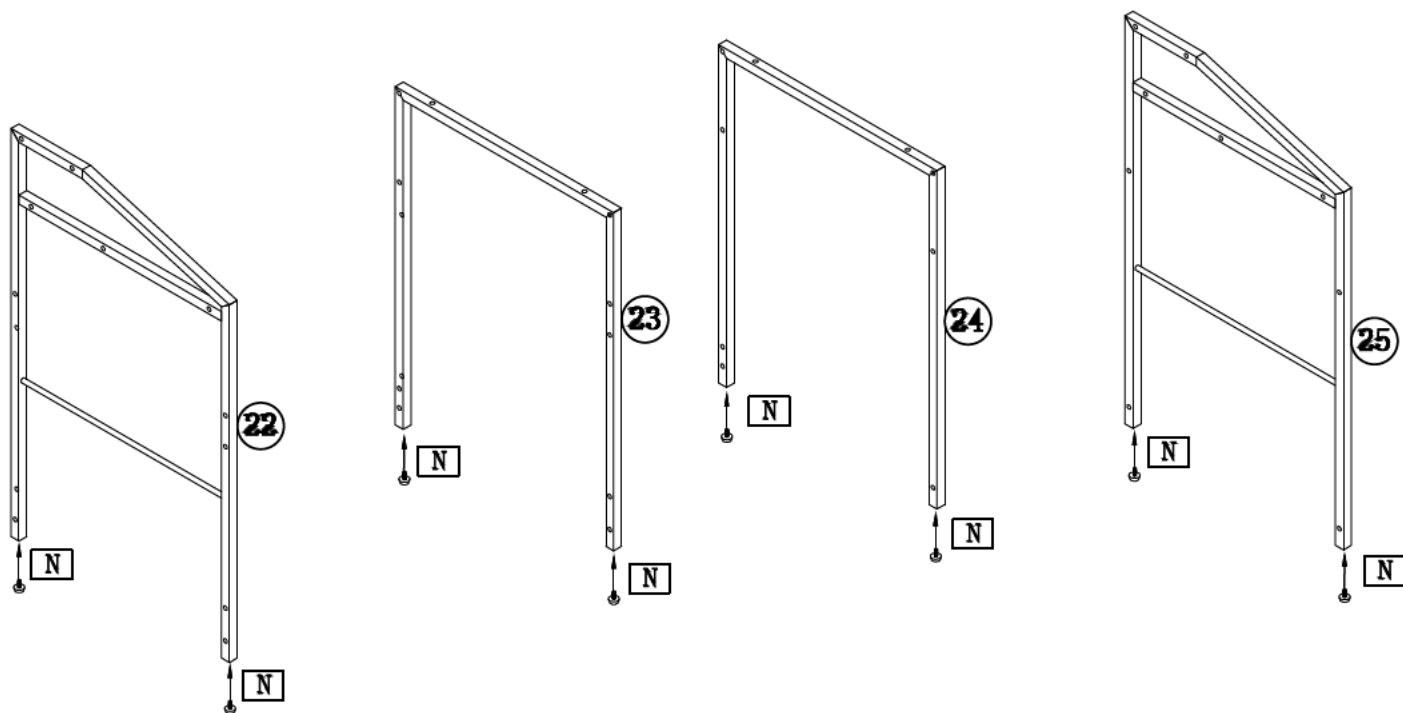
The right screw is the right size

## 2. Matters needing attention

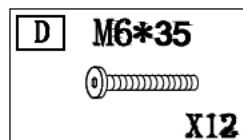
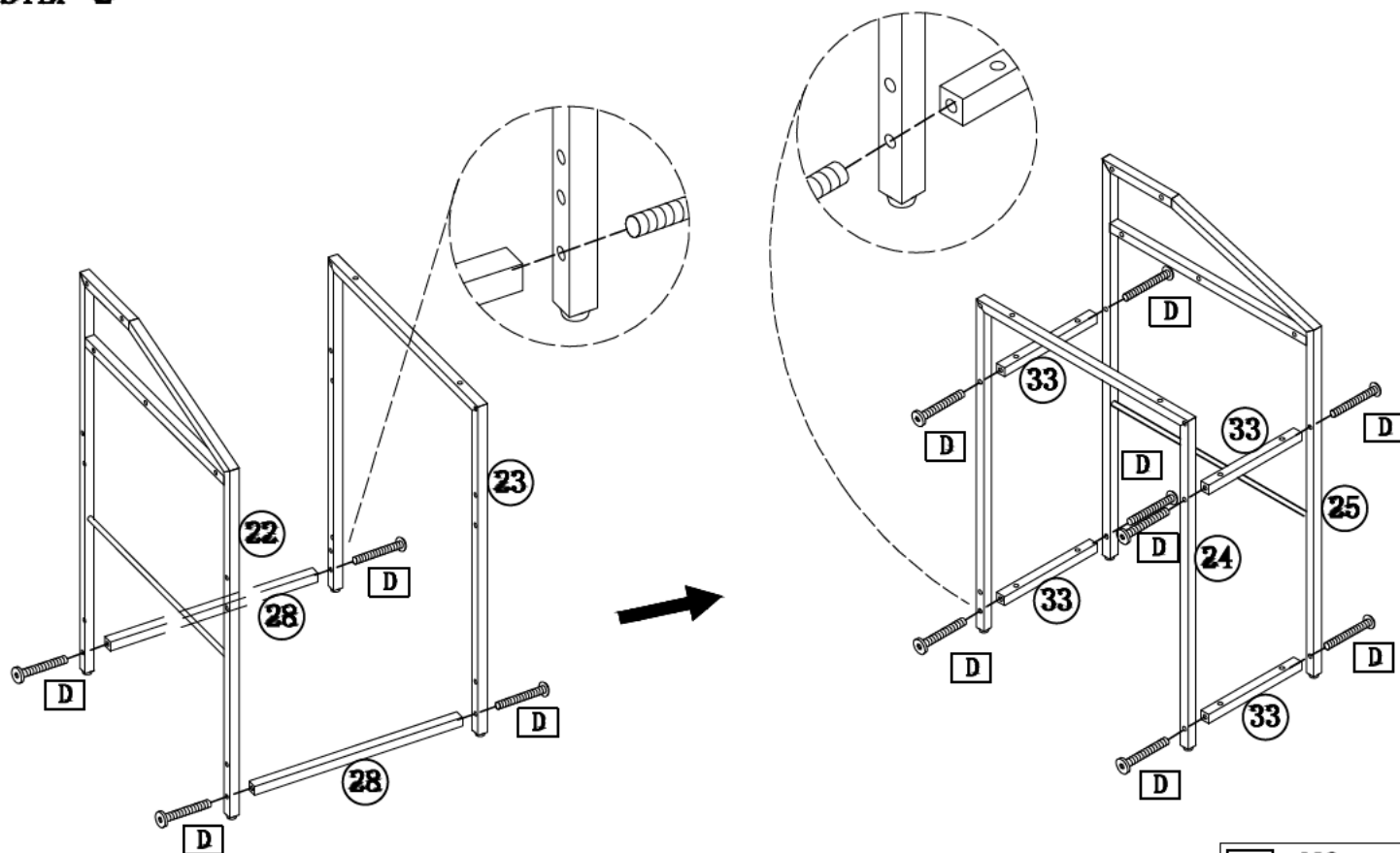


# ASSEMBLY INSTRUCTION

## STEP 1

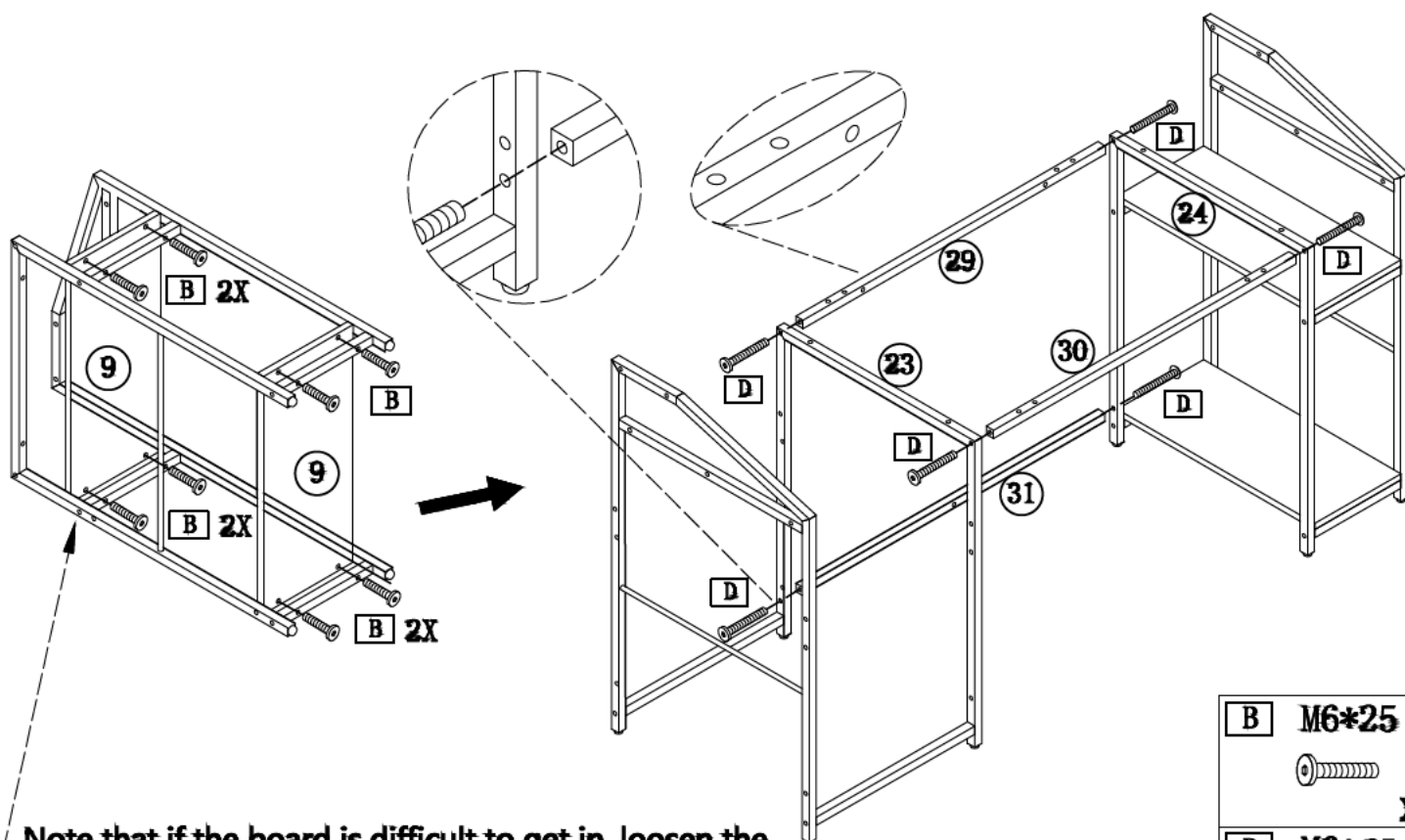


## STEP 2





# ASSEMBLY INSTRUCTION

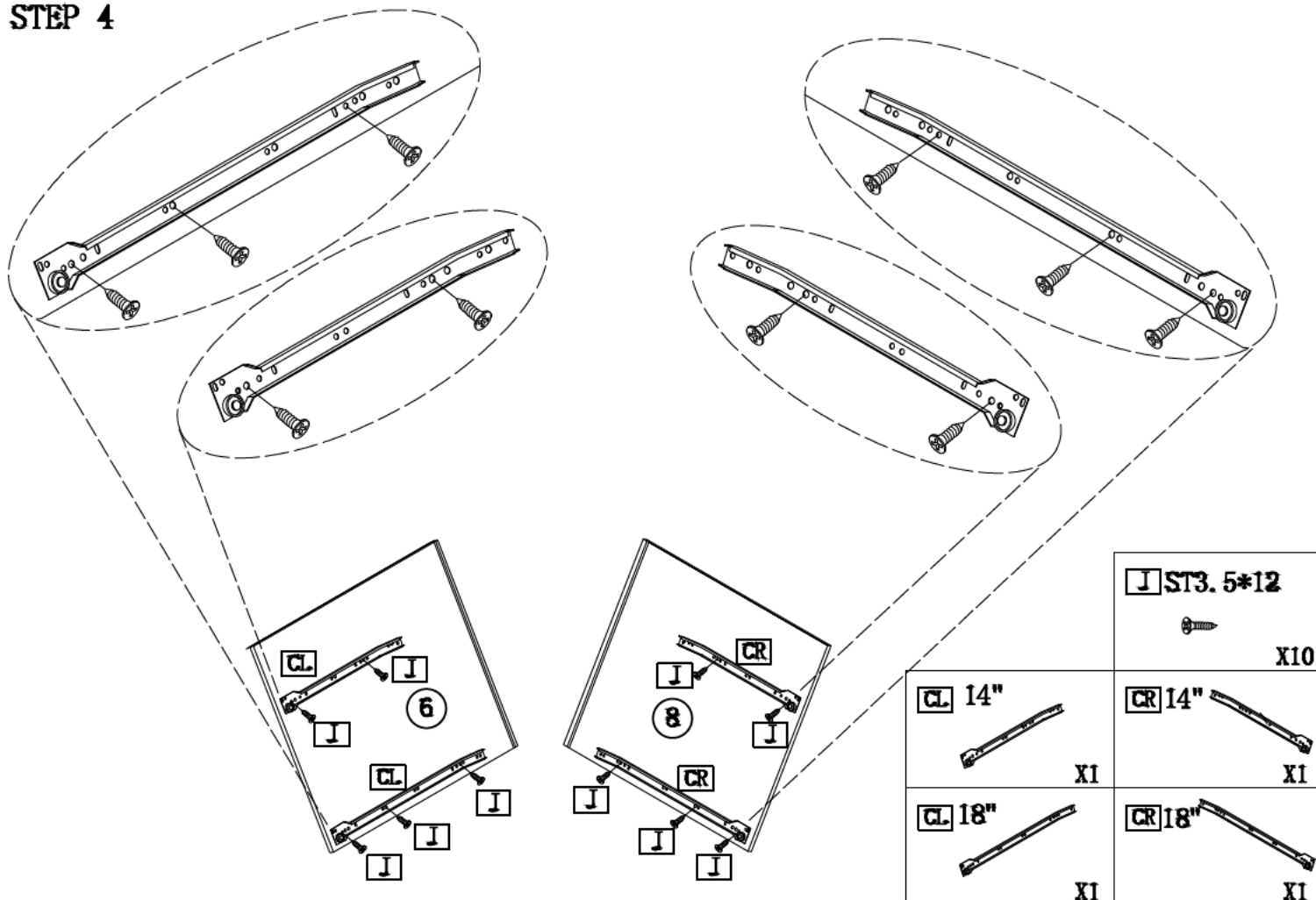
## STEP 3


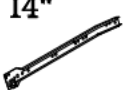
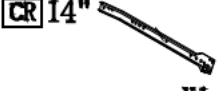




Note that if the board is difficult to get in, loosen the D screw on the steel frame slightly, and then tighten the D screw after the board is installed.

<b>B</b>	<b>M6*25</b>
	<b>X8</b>
<b>D</b>	<b>M6*35</b>
	<b>X6</b>

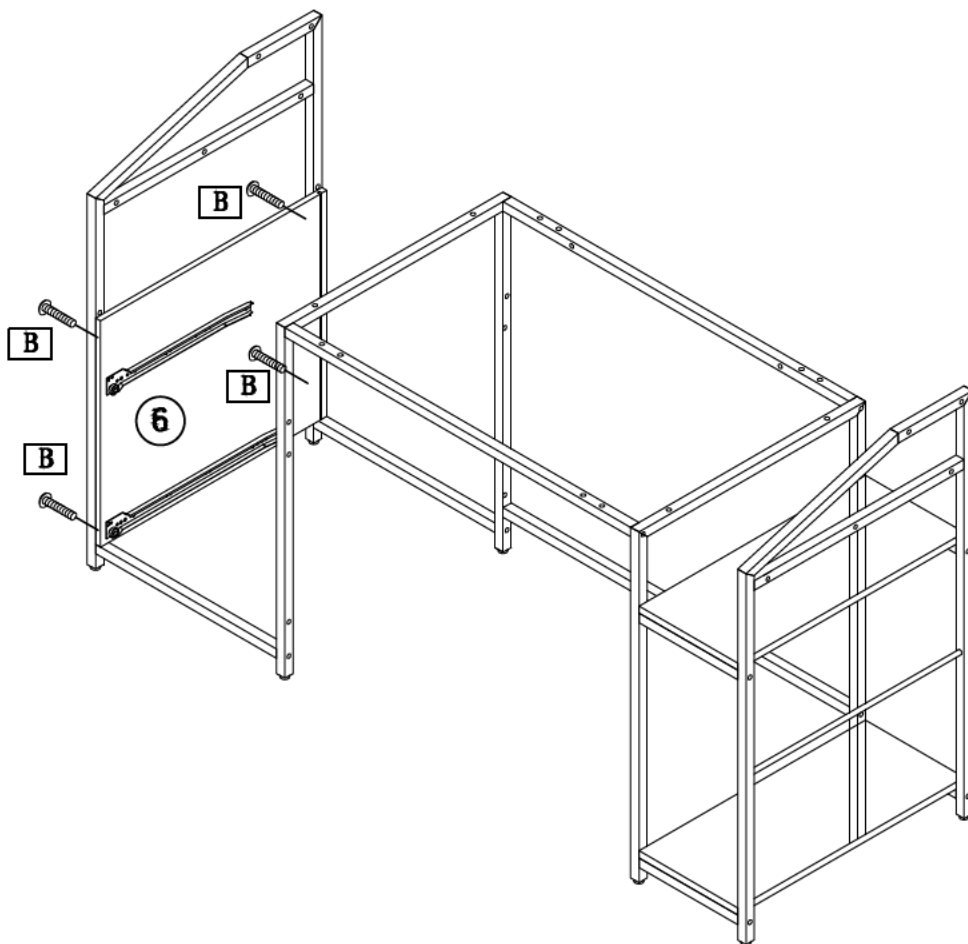
## STEP 4



<b>J</b>	<b>ST3.5*12</b>
	<b>X10</b>
<b>CL 14"</b>	<b>CR 14"</b>
	
<b>X1</b>	<b>X1</b>
<b>CL 18"</b>	<b>CR 18"</b>
	
<b>X1</b>	<b>X1</b>

# ASSEMBLY INSTRUCTION

## STEP 5

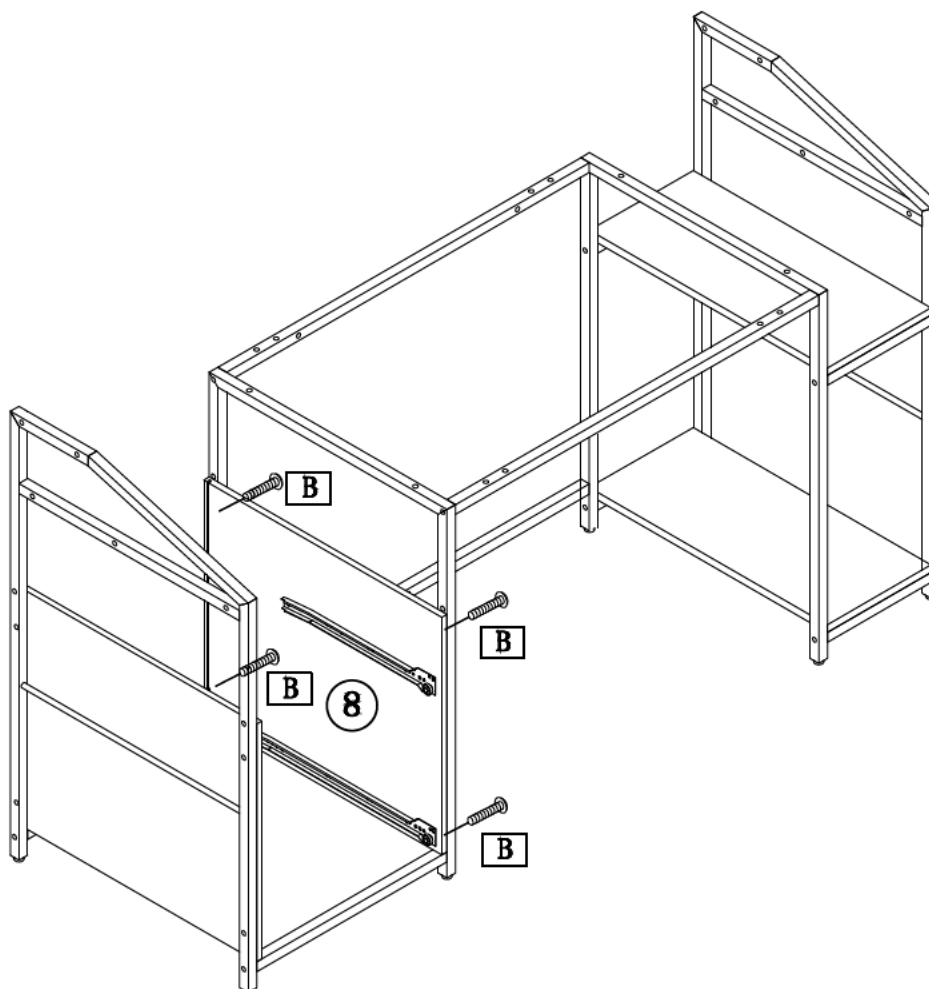


**B** M6\*25



x4

## STEP 6



**B** M6\*25

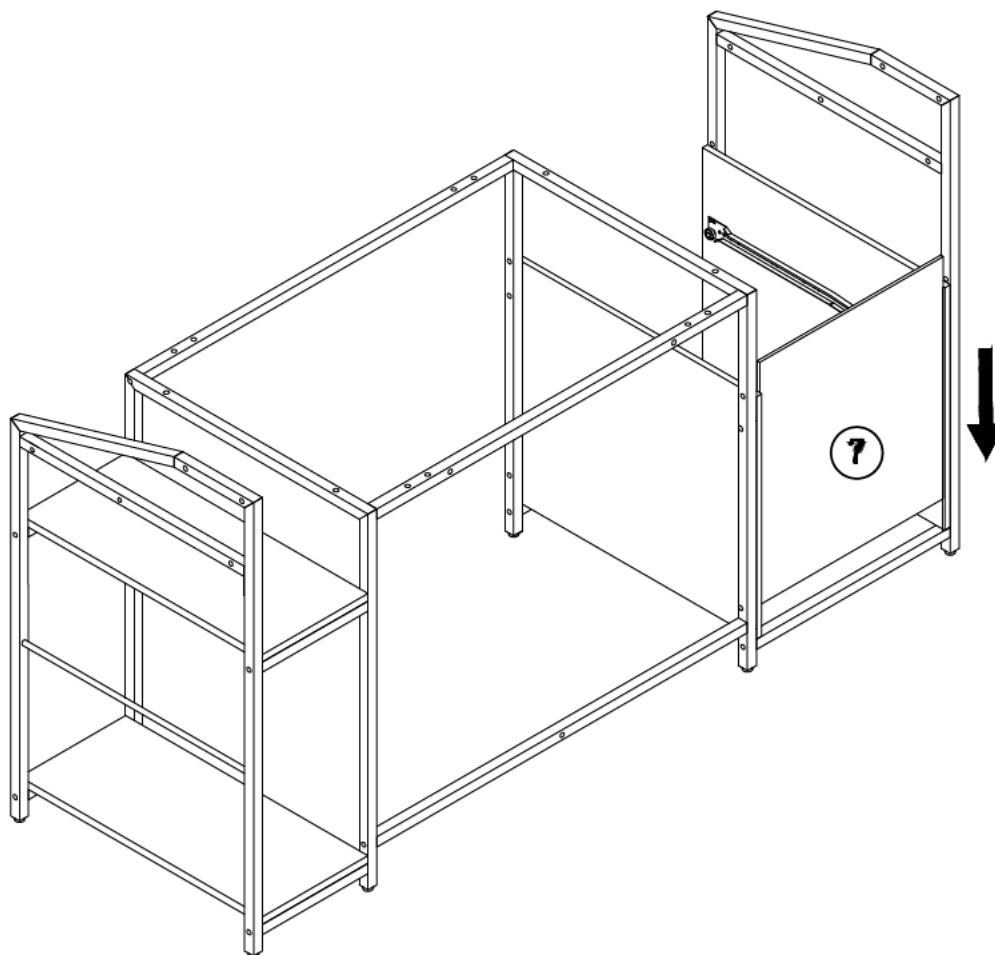


x4

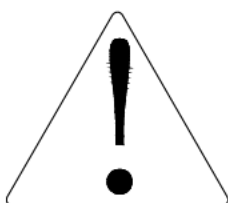
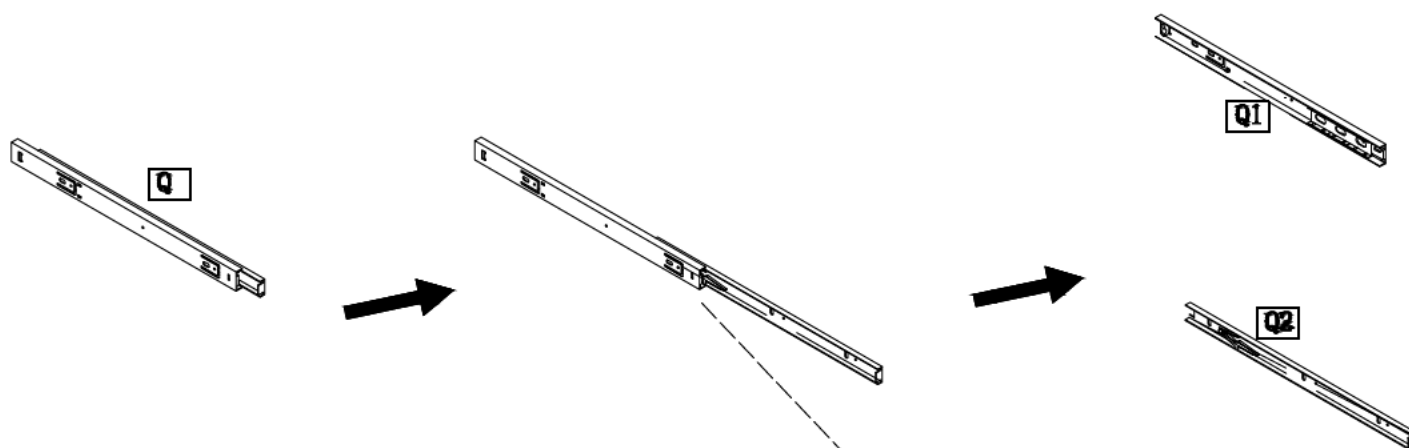


# ASSEMBLY INSTRUCTION

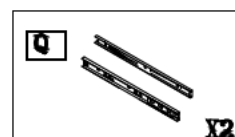
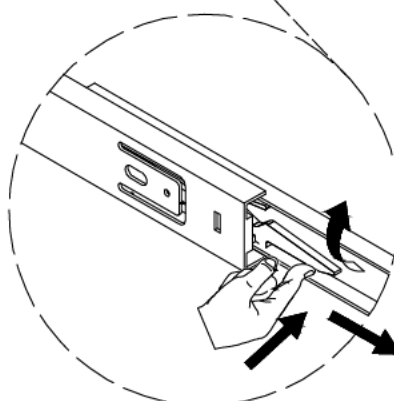
## STEP 7



## STEP 8

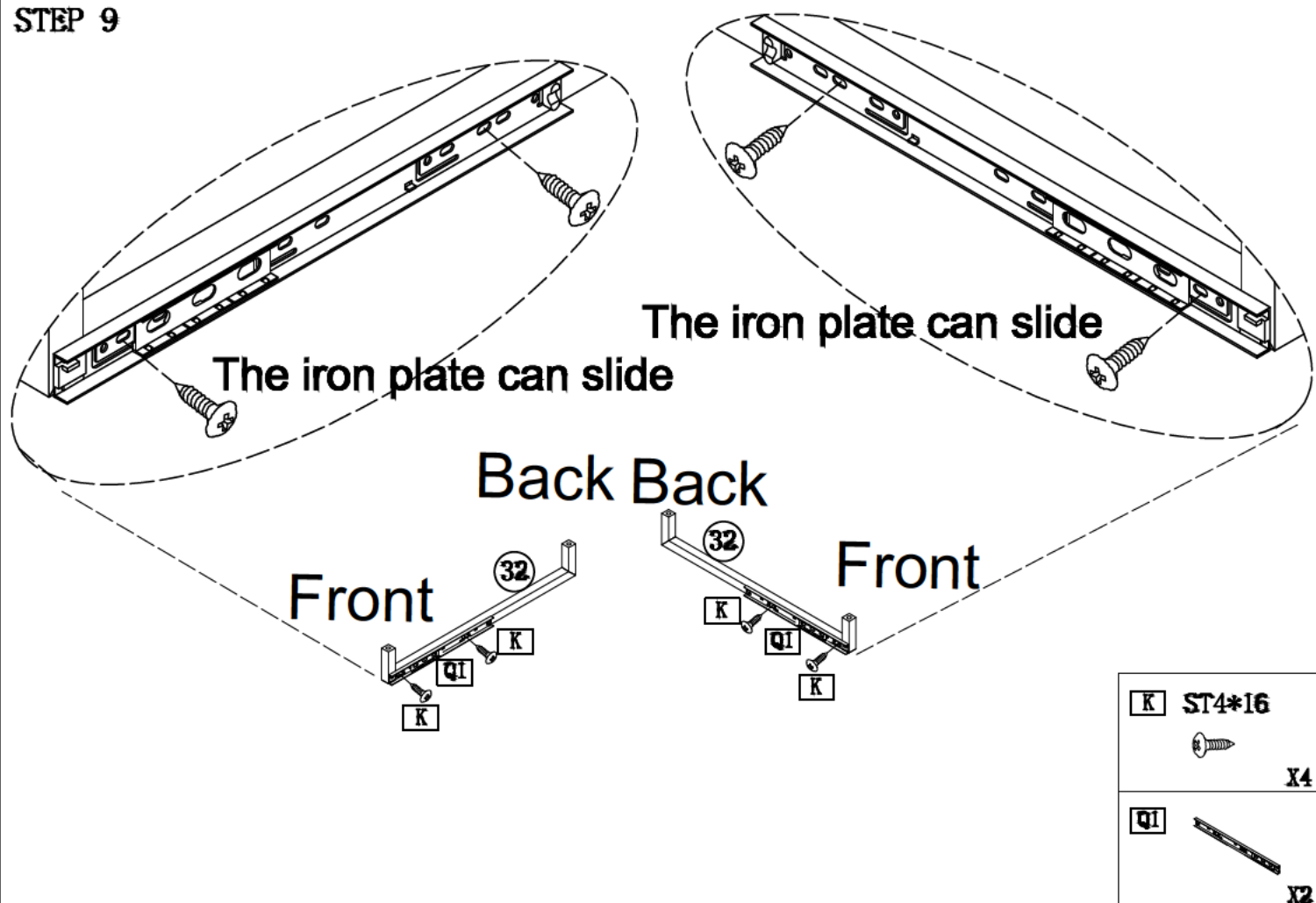


**Push the shrapnel up**

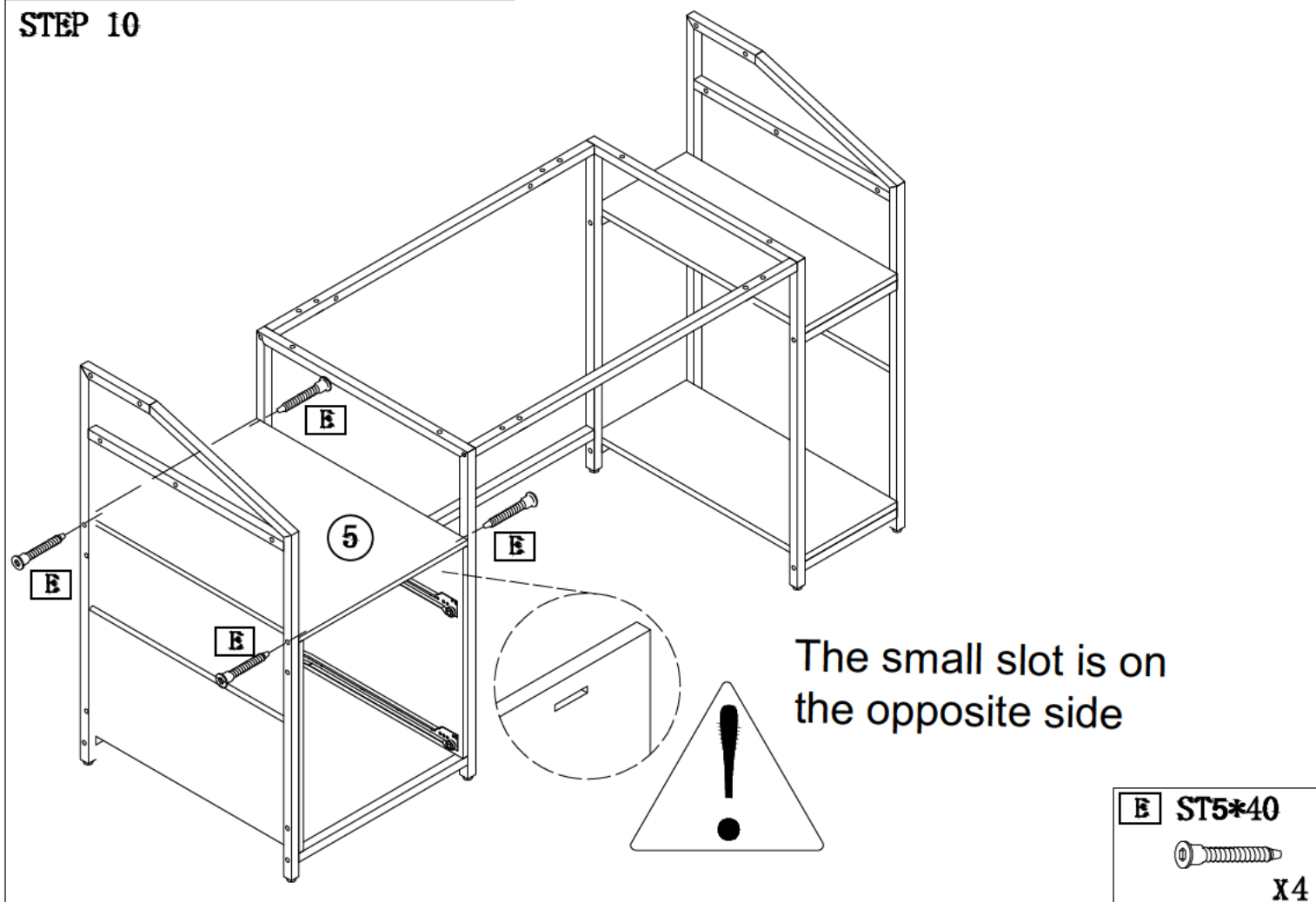


# ASSEMBLY INSTRUCTION

## STEP 9

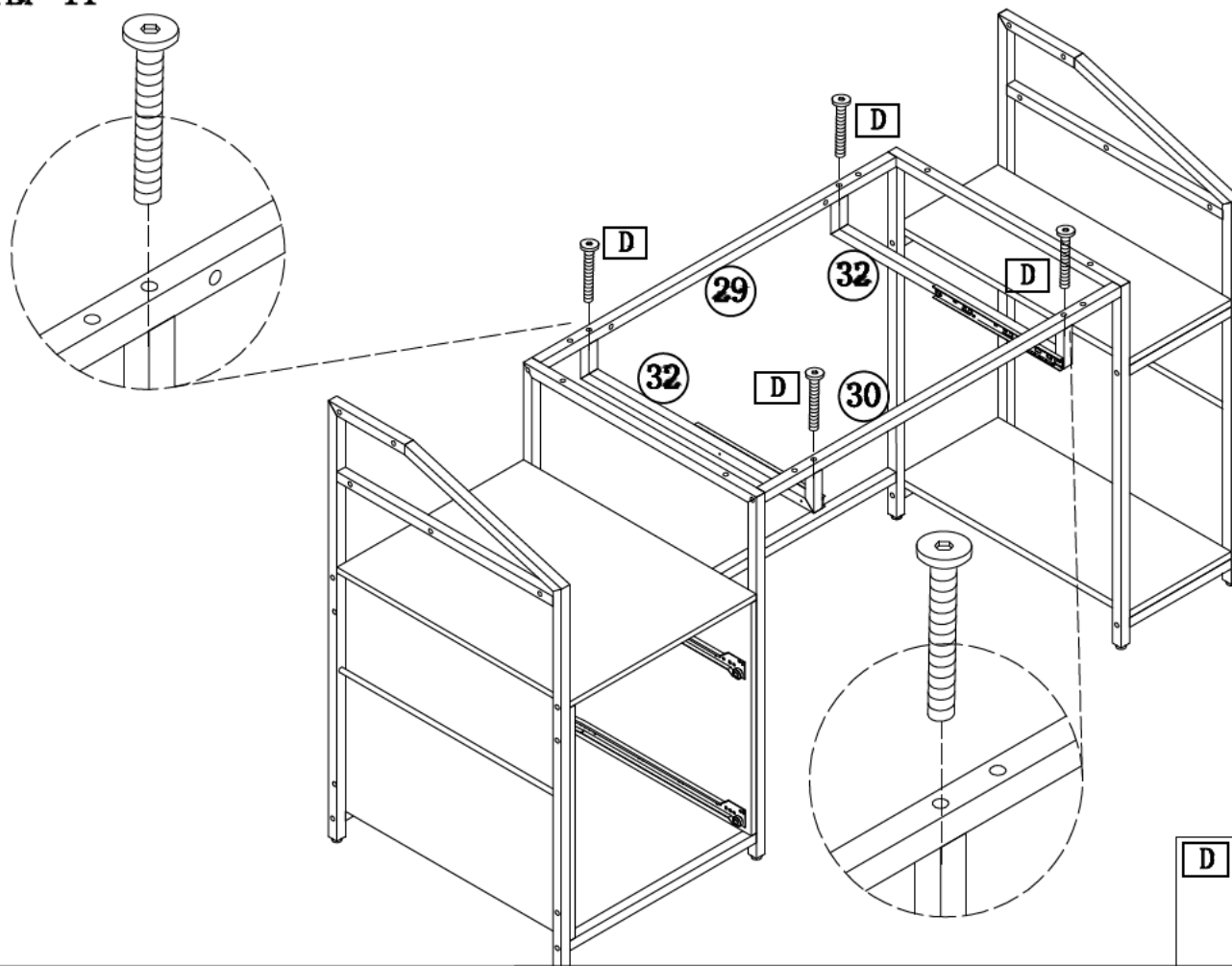


## STEP 10



# ASSEMBLY INSTRUCTION

## STEP 11

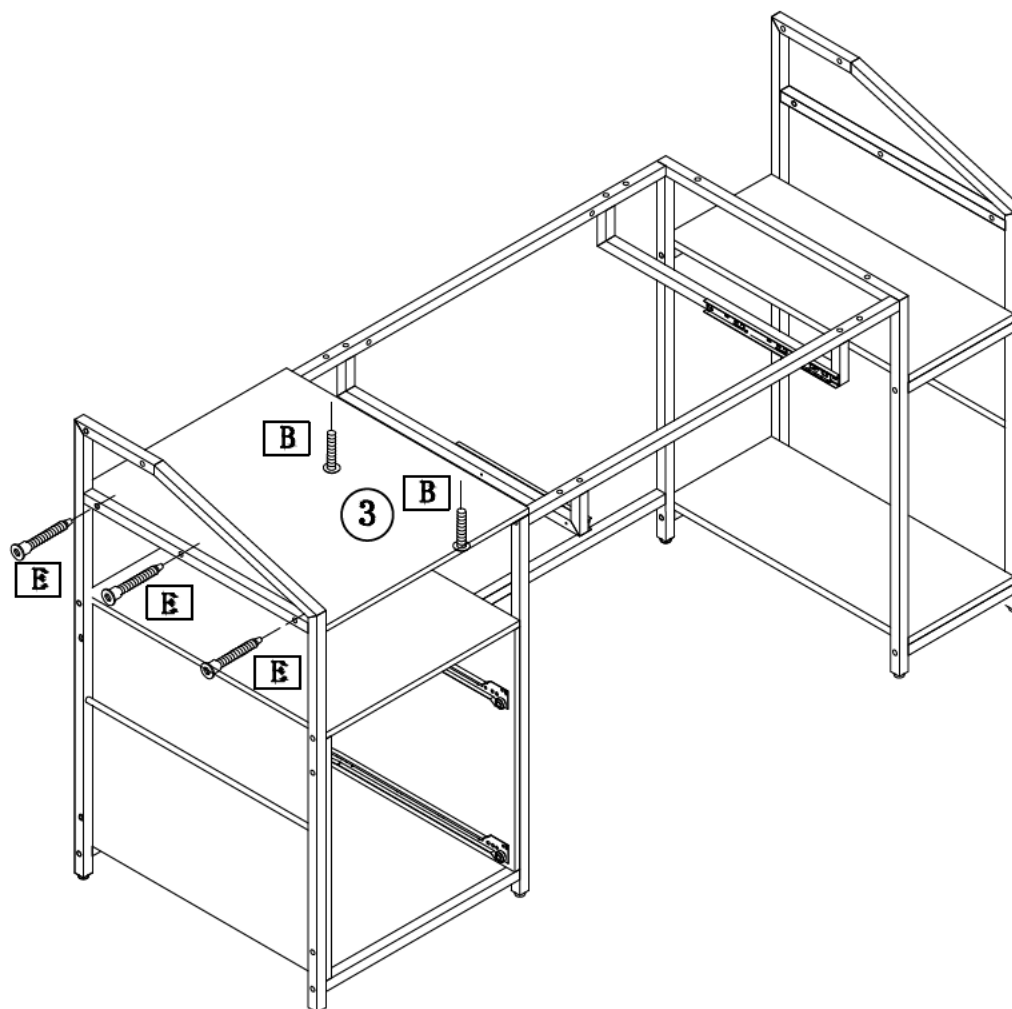


**D** M6\*35



X4

## STEP 12

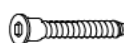


**B** M6\*25



X2

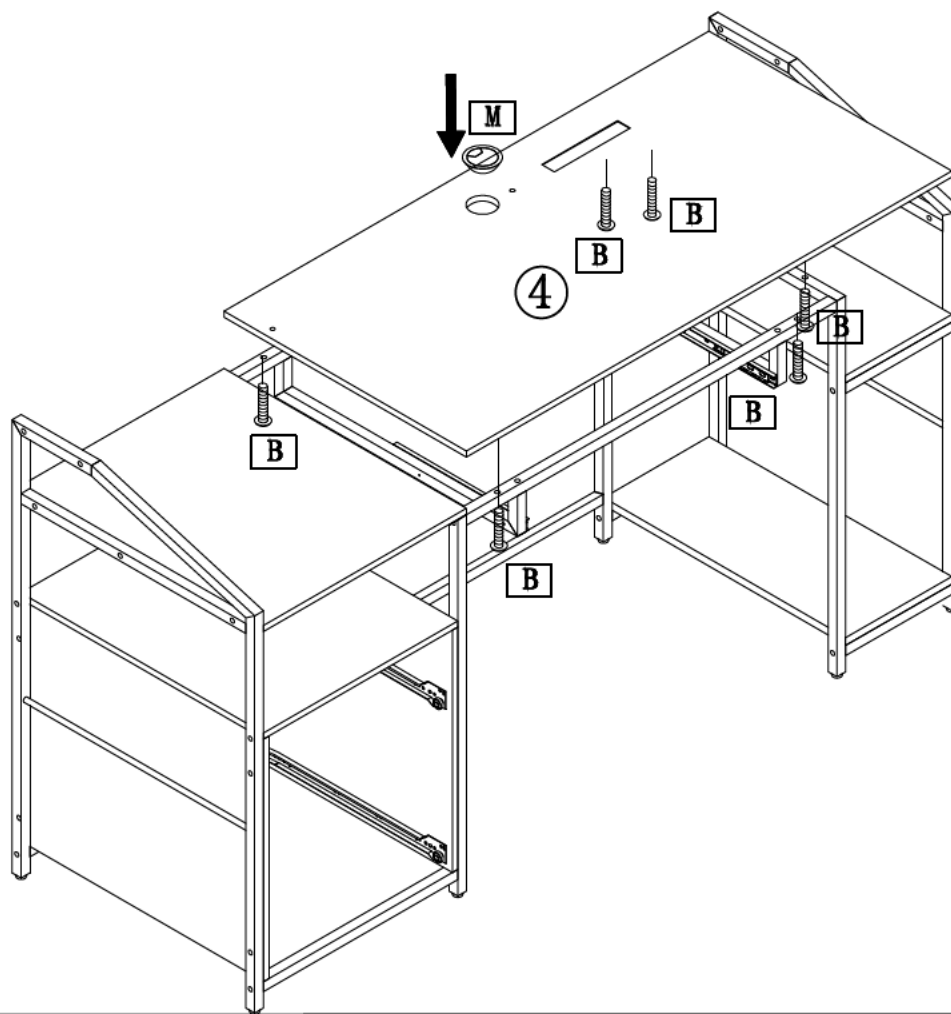
**E** ST5\*40





X3

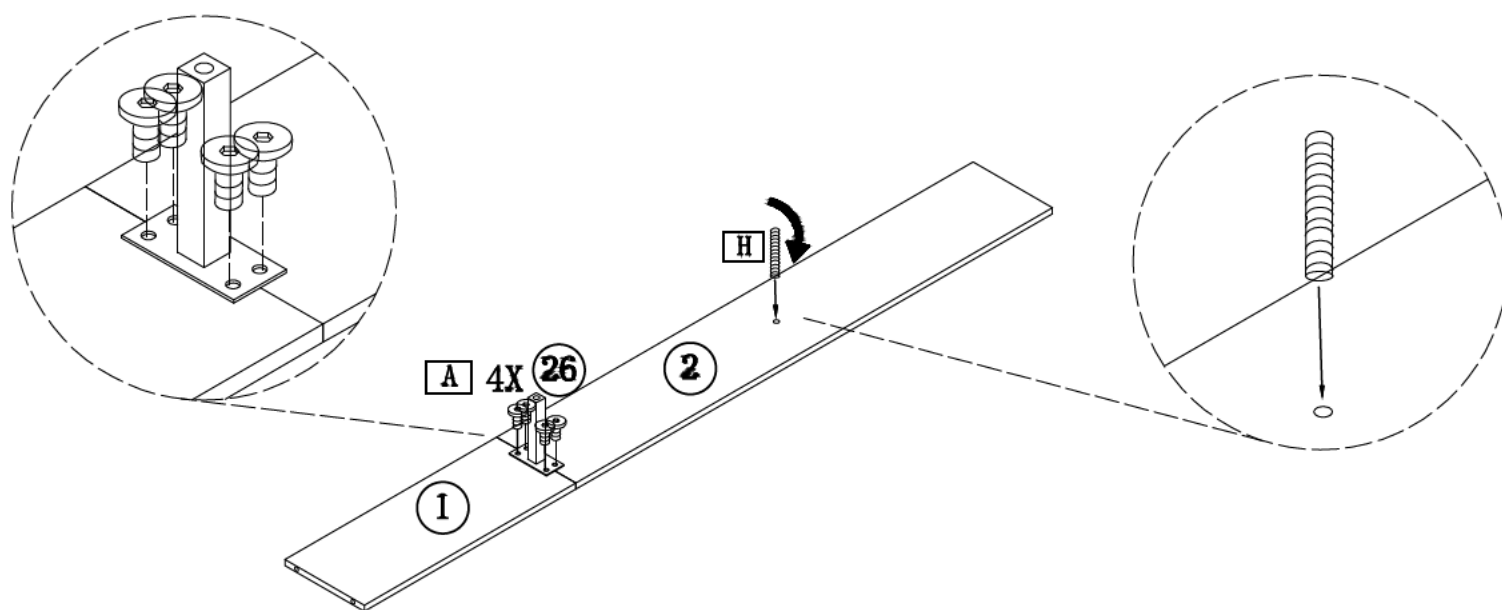
# ASSEMBLY INSTRUCTION



## STEP 13



<b>B</b>	<b>M6*25</b>
	<b>x6</b>
<b>M</b>	
	<b>x1</b>

## STEP 14

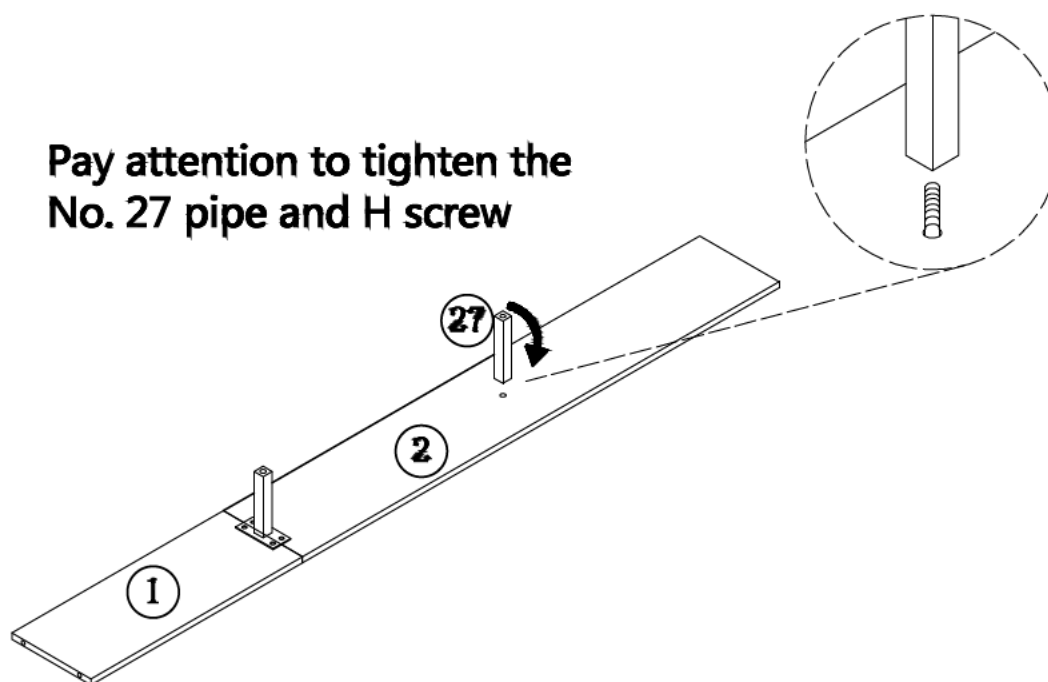


<b>A</b>	<b>M6*10</b>
	<b>x4</b>
<b>H</b>	<b>M6*30</b>
	<b>x1</b>

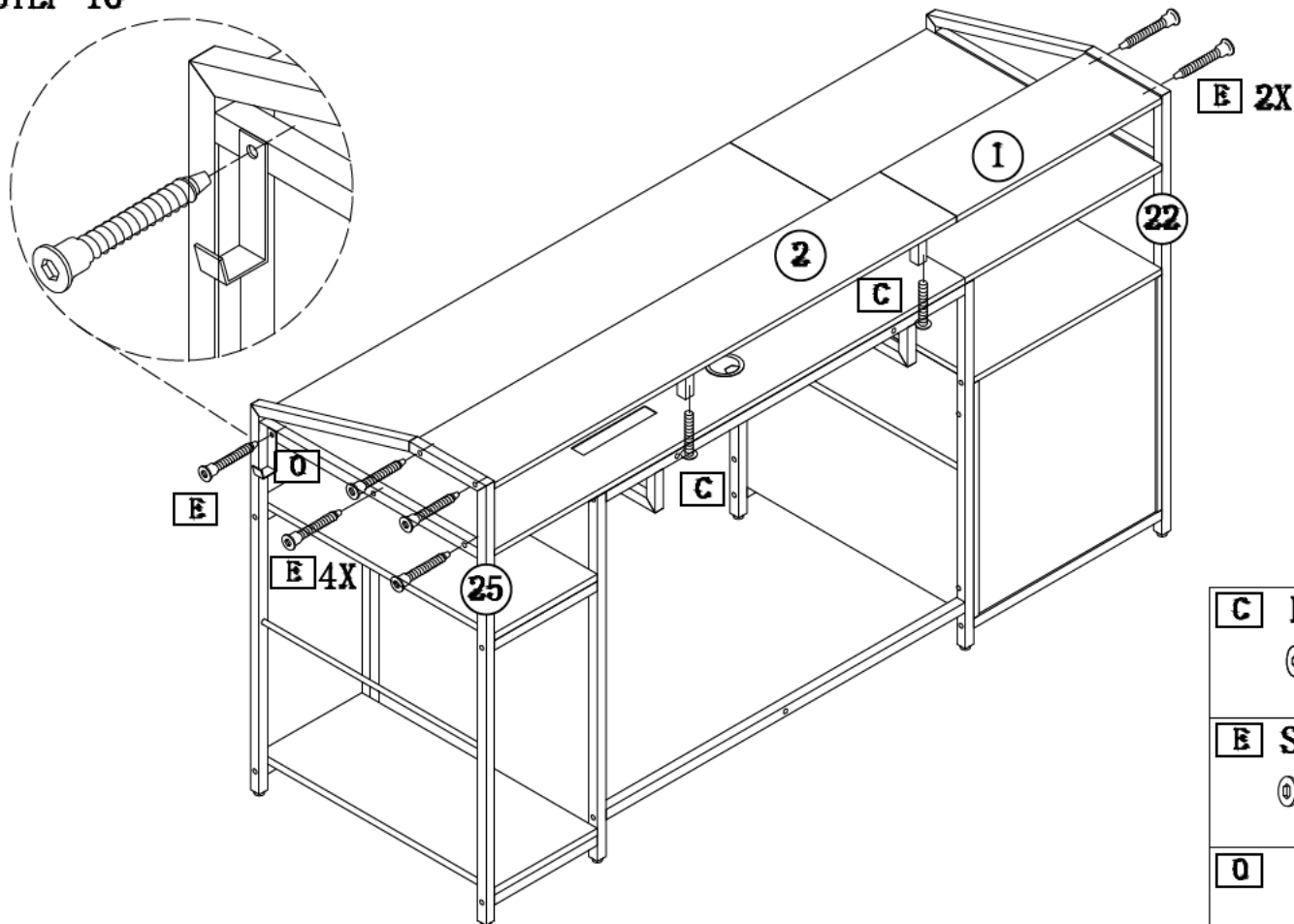
# ASSEMBLY INSTRUCTION

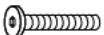
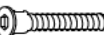

## STEP 15

Pay attention to tighten the  
No. 27 pipe and H screw



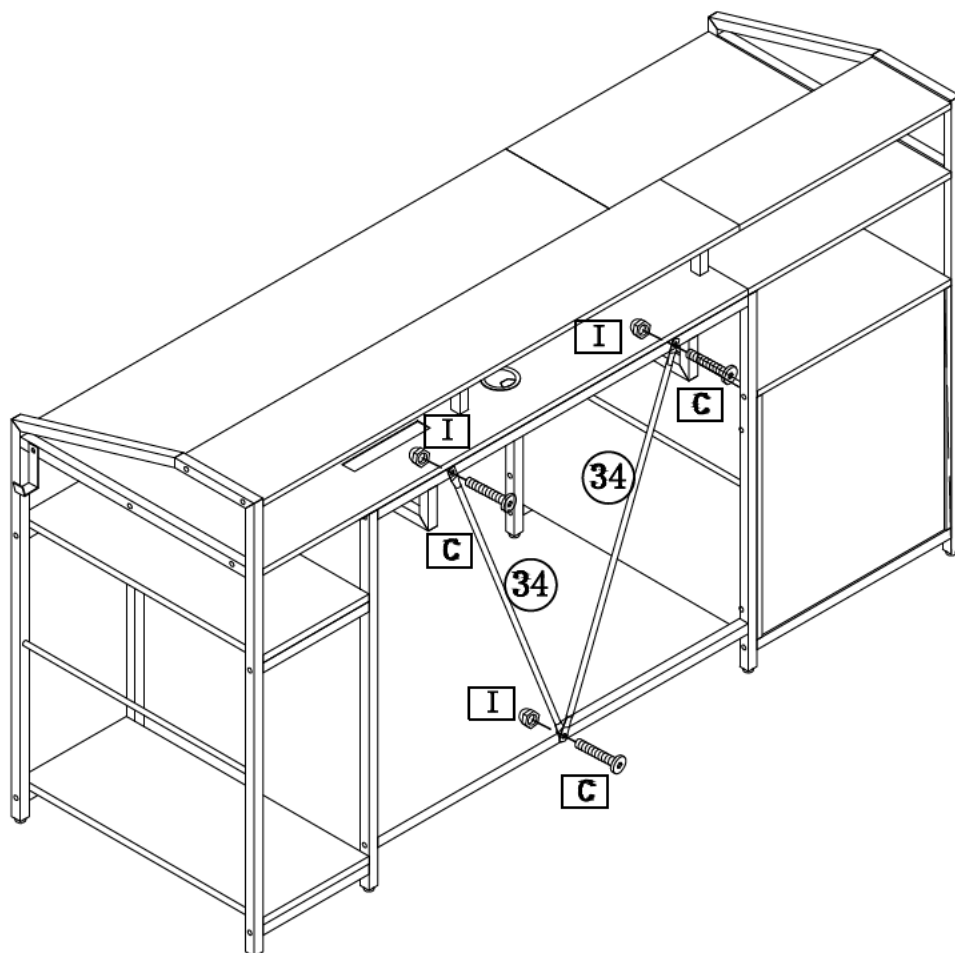
## STEP 16





<b>C</b>	<b>M6*30</b>
	<b>X2</b>
<b>E</b>	<b>ST5*40</b>
	<b>X7</b>
<b>O</b>	
	<b>X1</b>

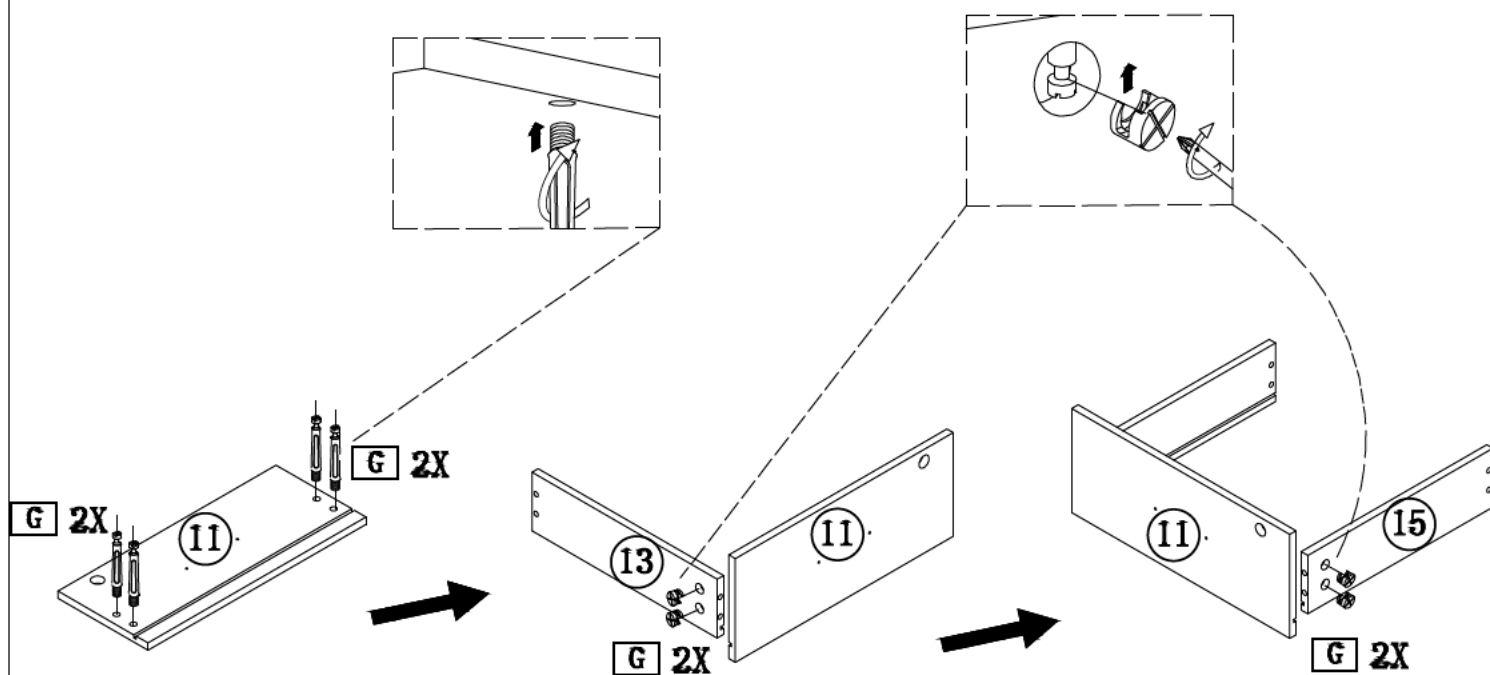
# ASSEMBLY INSTRUCTION


## STEP 17



<b>C</b>	<b>M6*30</b>
	<b>X3</b>
<b>I</b>	<b>M6</b>
	<b>X3</b>

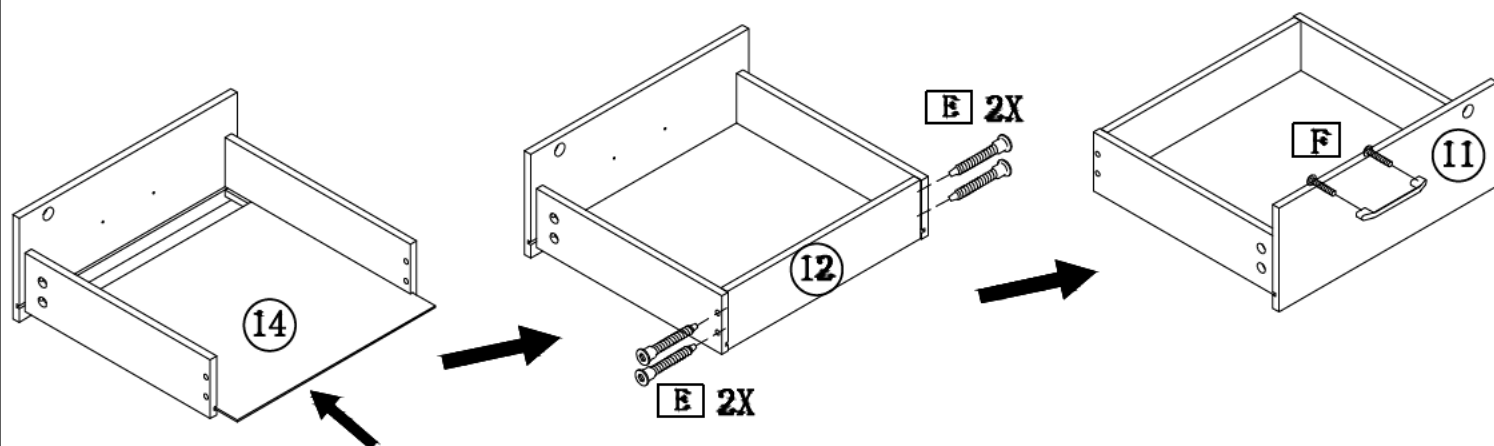
## STEP 18






<b>G</b>	<b>M6*40</b>
	<b>X4</b>

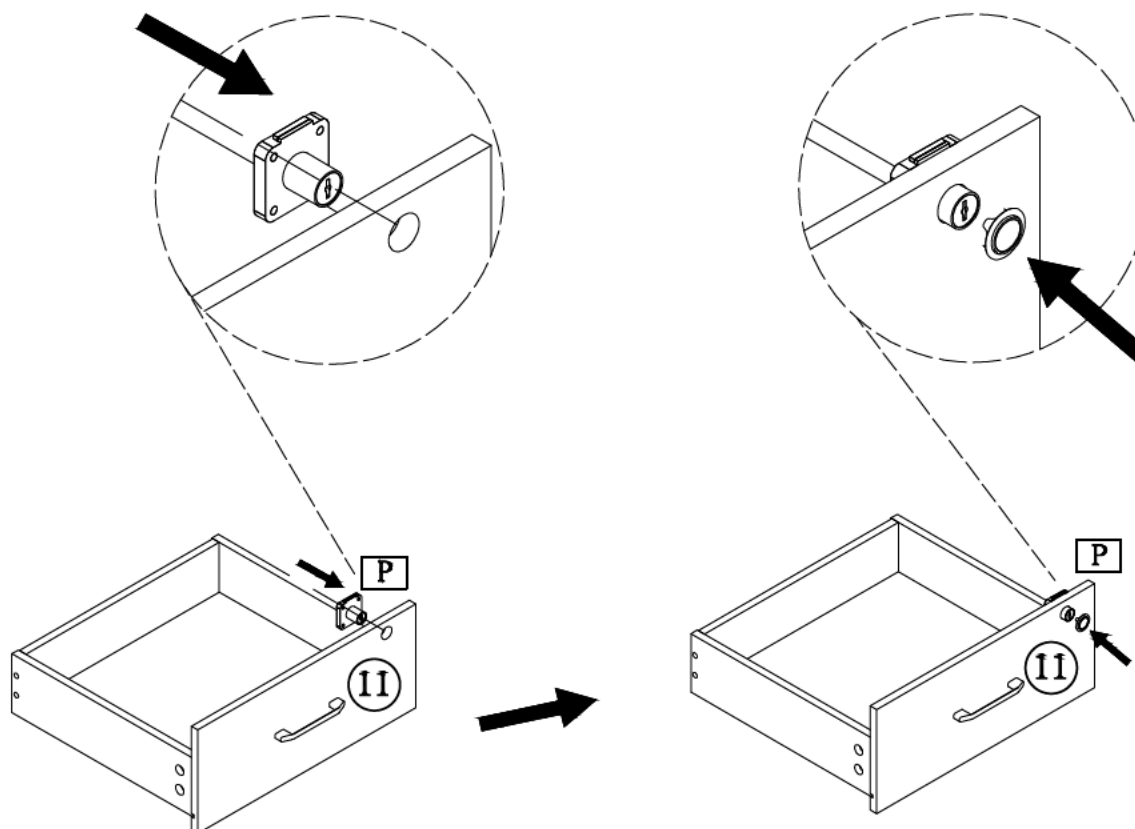
# ASSEMBLY INSTRUCTION


## STEP 19



<b>E</b>	<b>ST5*40</b>
	
	<b>X4</b>
<b>F</b>	<b>M4*16</b>
	
	<b>X1</b>

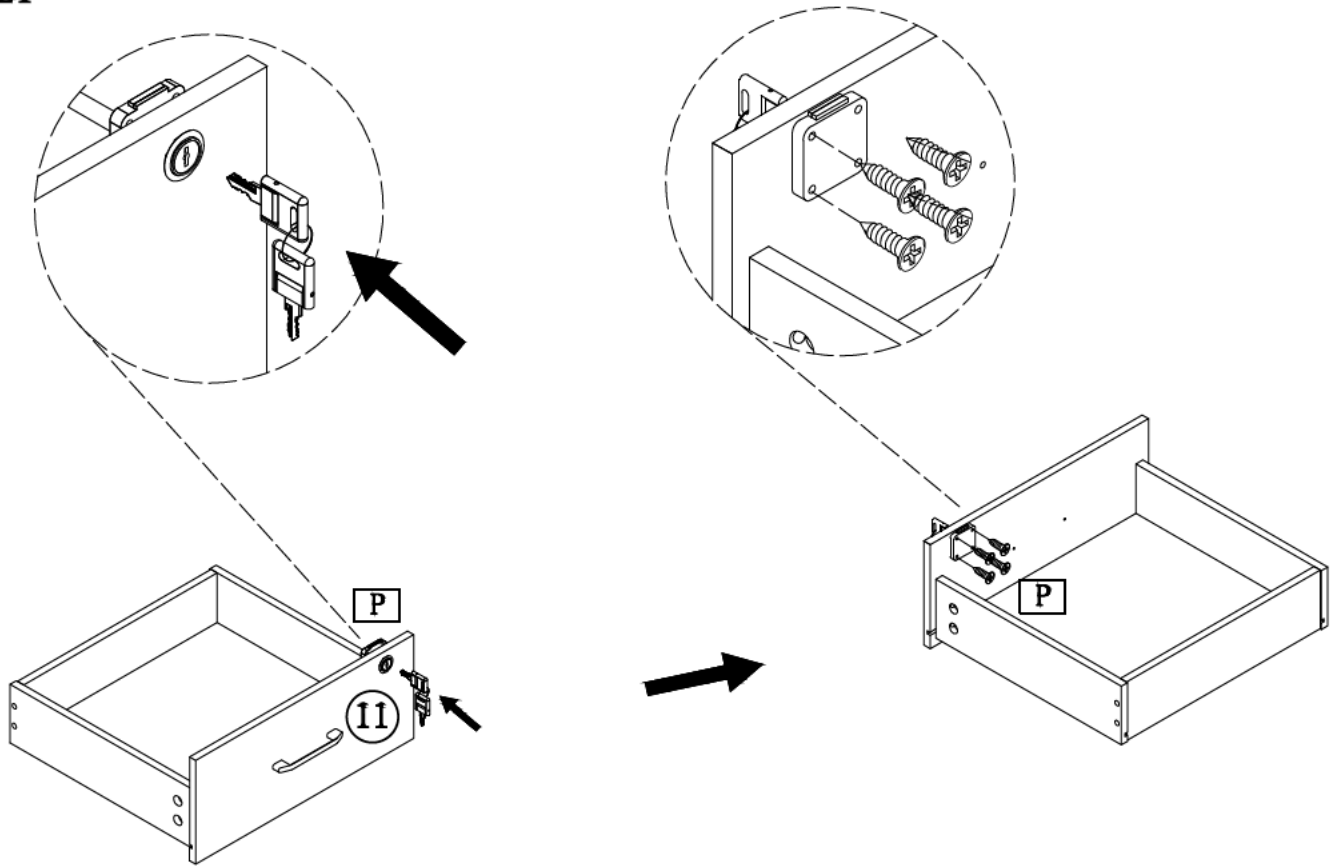
## STEP 20



<b>P</b>	
	<b>X1</b>

# ASSEMBLY INSTRUCTION

## STEP 21

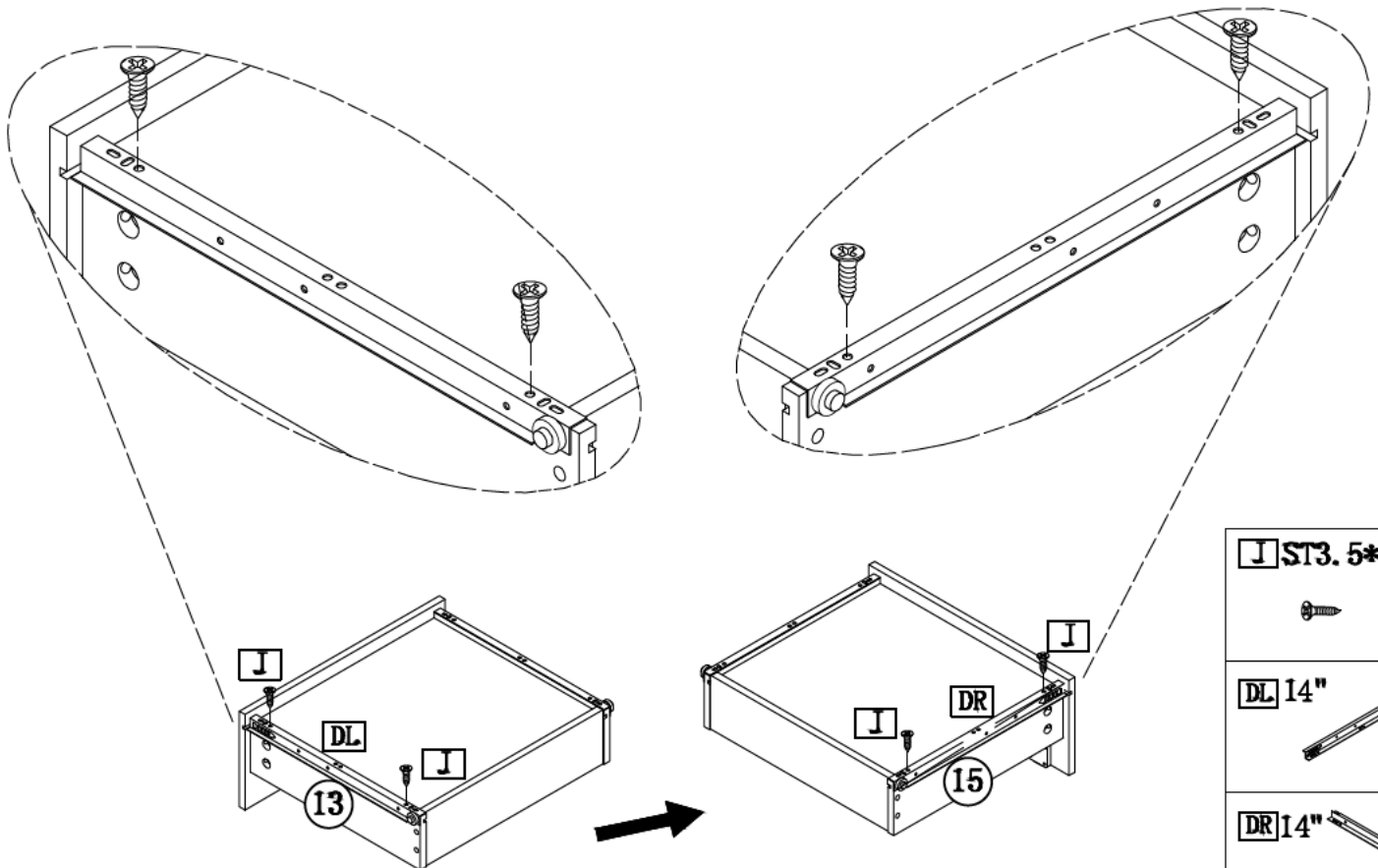


**P** ST3.5\*16



X4

## STEP 22



**J** ST3.5\*12



X4

**DL** 14"



X1

**DR** 14"

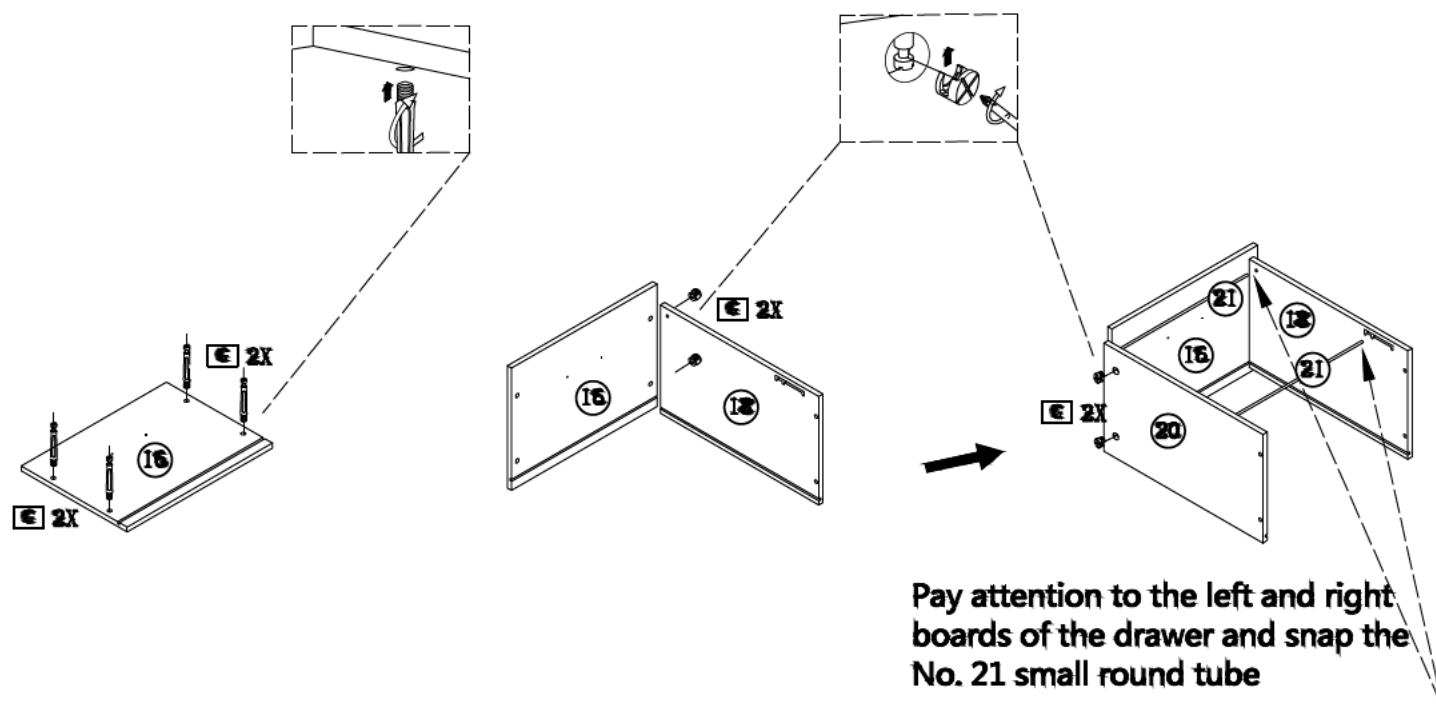


X1

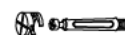


# ASSEMBLY INSTRUCTION

## STEP 23

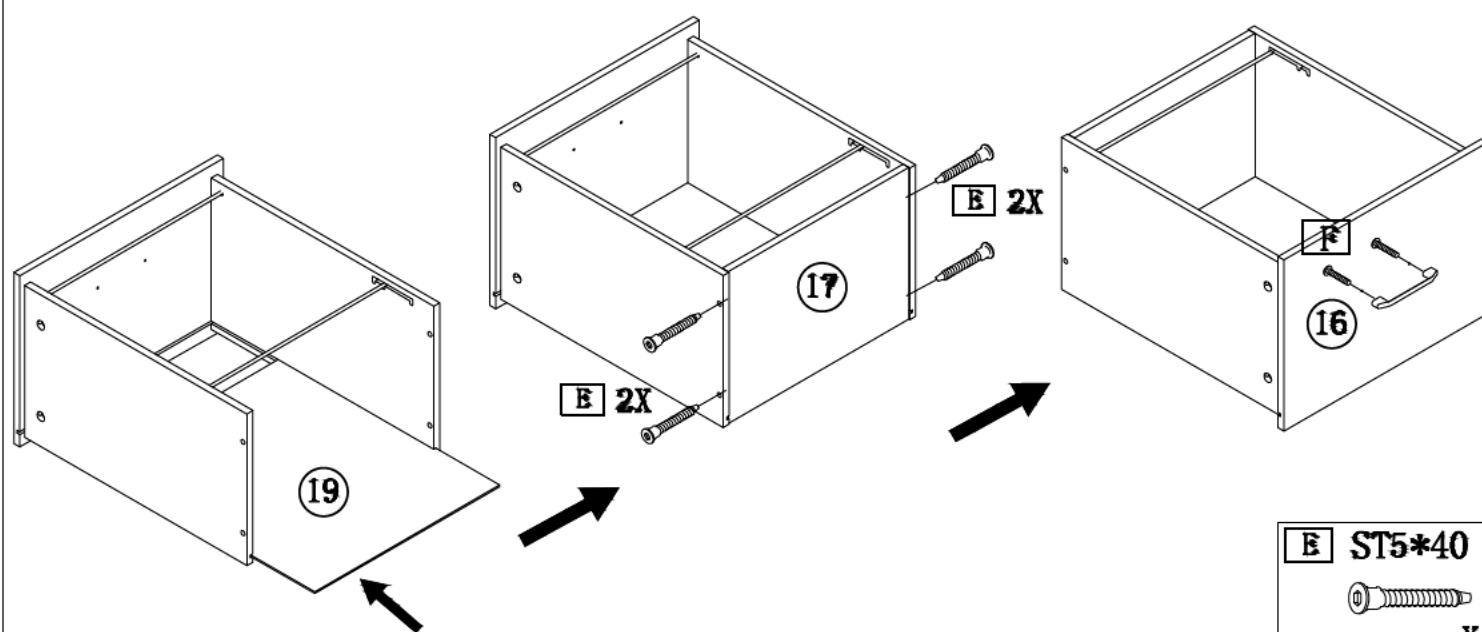


**G** M6\*40



X4

## STEP 24



**E** ST5\*40



X4

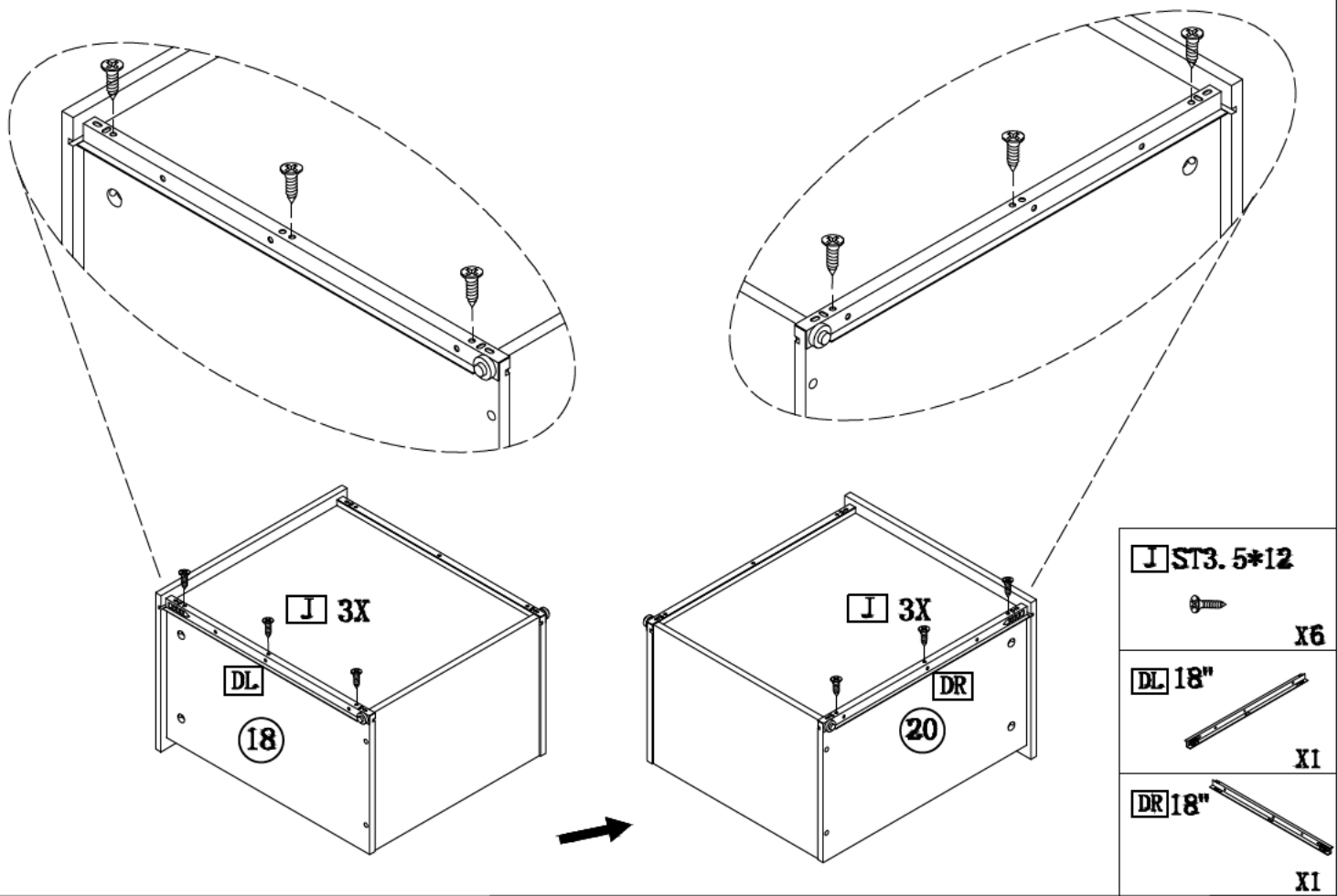
**F** M4\*16



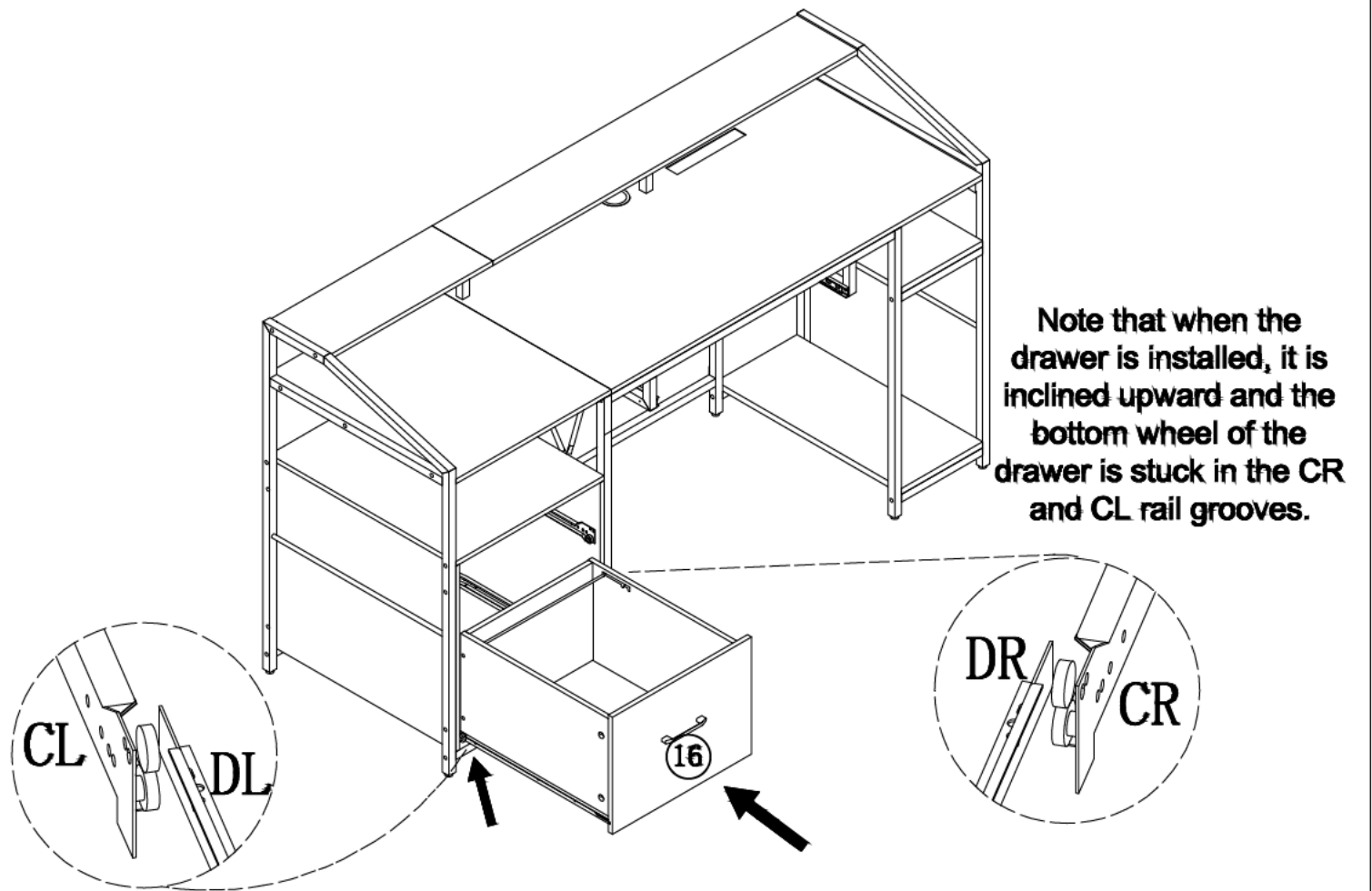
X1

# ASSEMBLY INSTRUCTION

## STEP 25

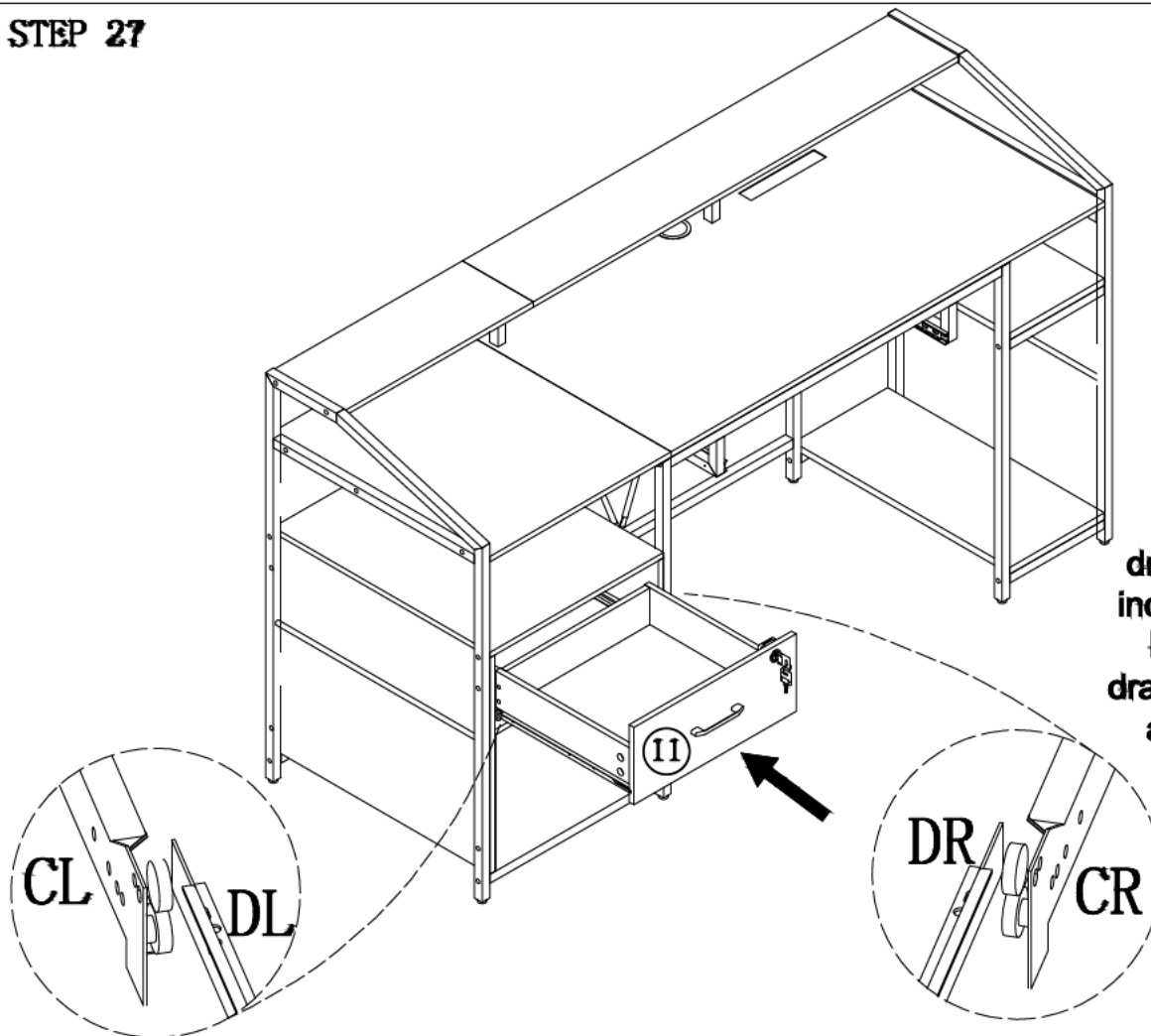


## STEP 26



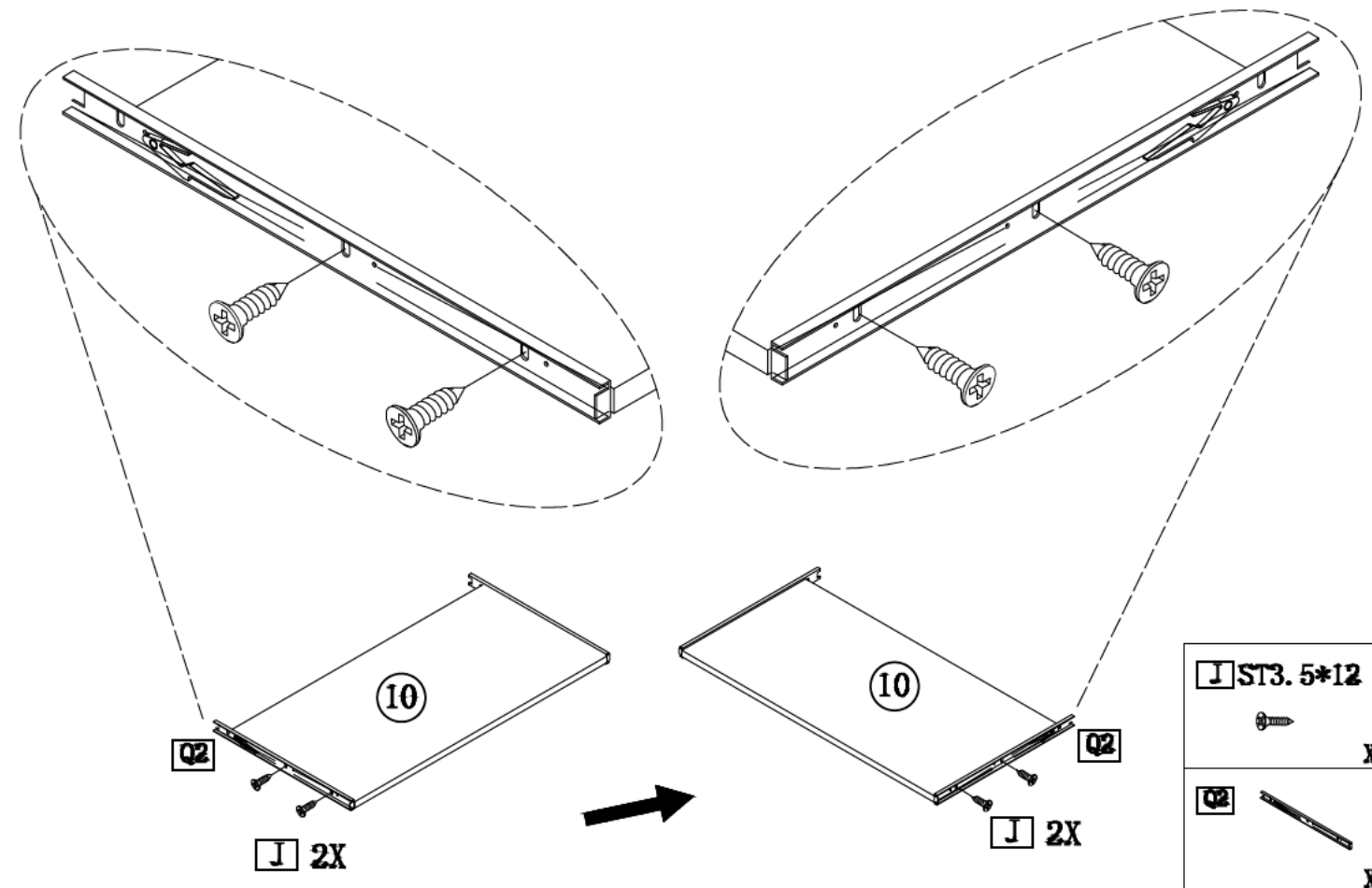
# ASSEMBLY INSTRUCTION

## STEP 27



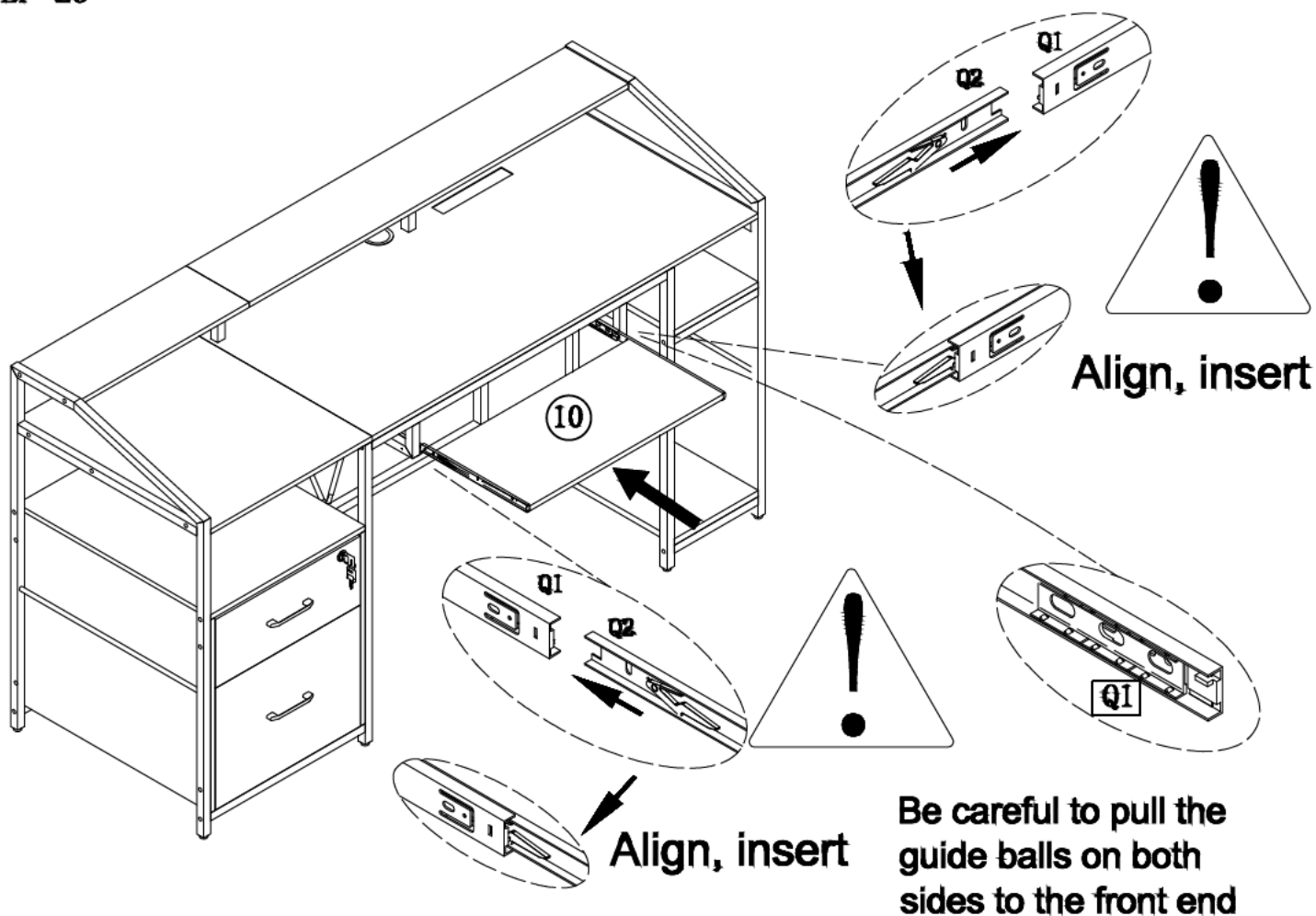
Note that when the drawer is installed, it is inclined upward and the bottom wheel of the drawer is stuck in the CR and CL rail grooves.

## STEP 28

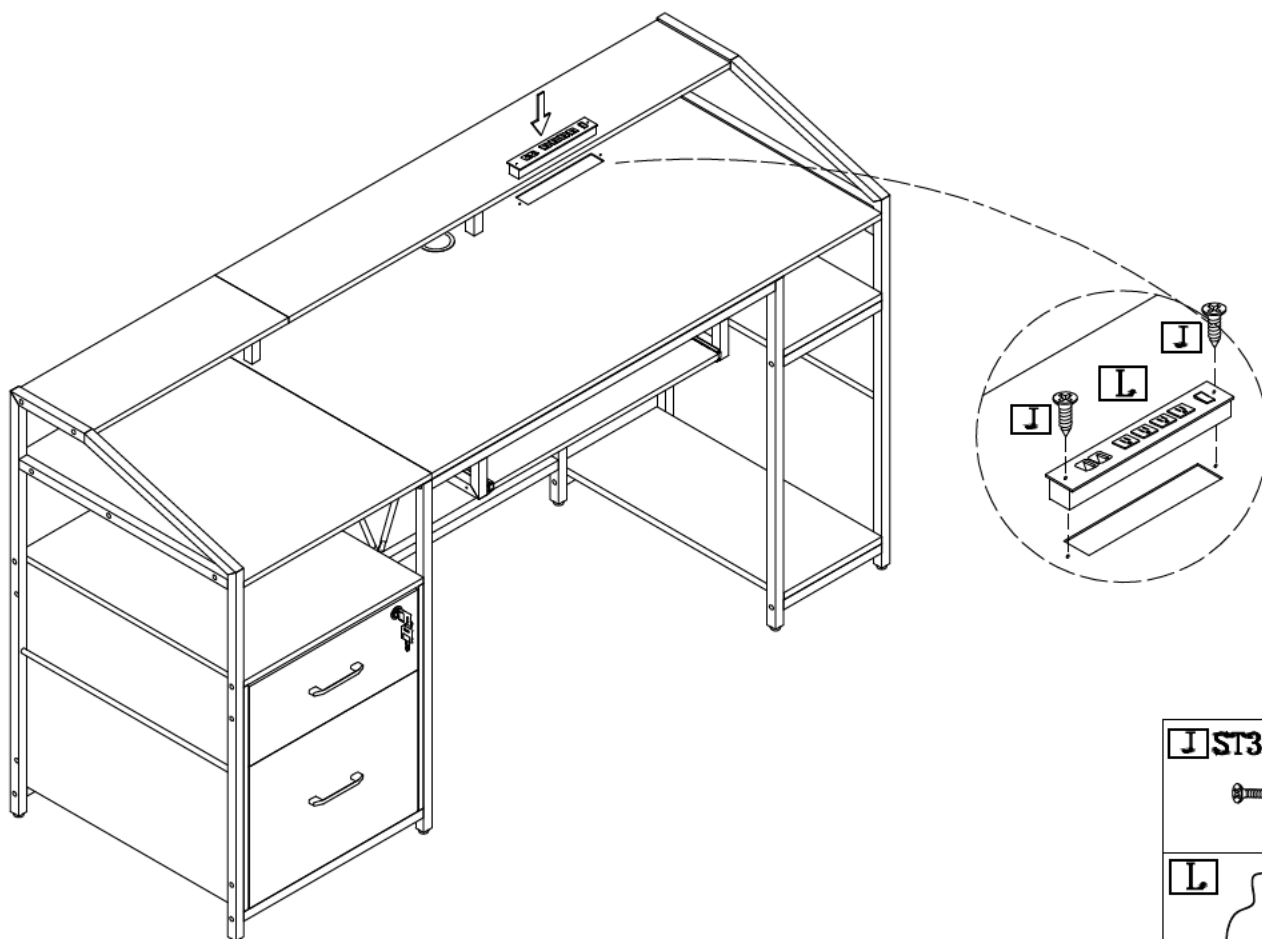


# ASSEMBLY INSTRUCTION

## STEP 29



## STEP 30

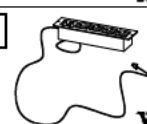


**J** ST3.5\*12



**X2**

**L**



**X1**

# ASSEMBLY INSTRUCTION

## STEP 31

**Be careful to tear off  
the red paper on the  
back of the light strip**

