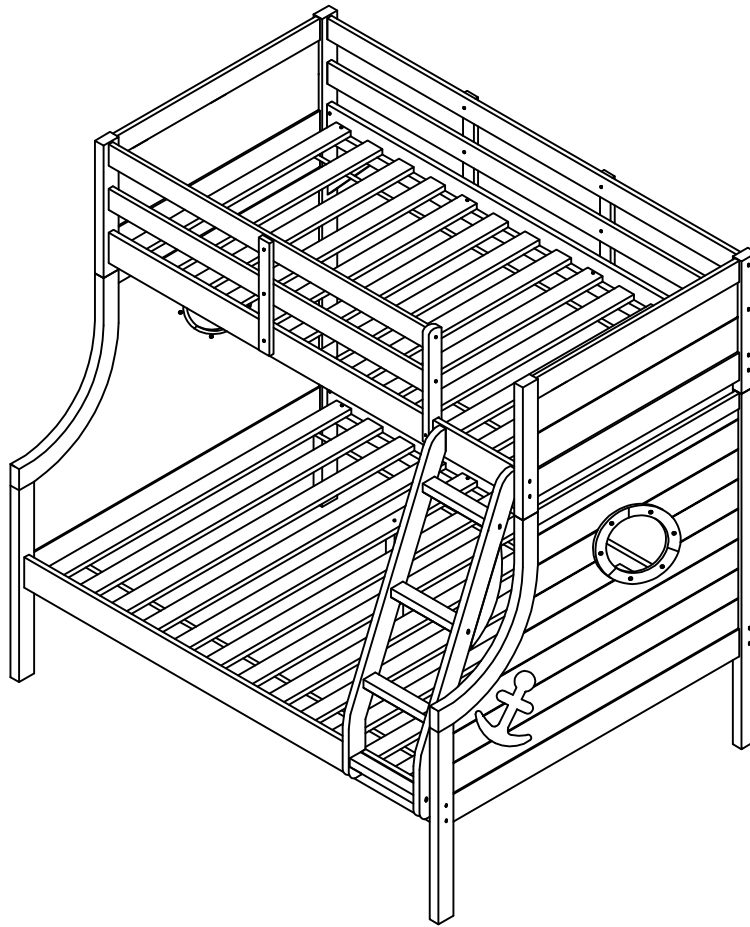


Assembly Instructions



ASSEMBLY RATING

The Assembly Rating is a 5-point system that shows the degree of effort needed in assembling a specific product (with 1 being easy and 5 being difficult). For some products, two persons are recommended.

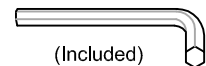
EASY



DIFFICULT

Tools Required For Assembly:

Allen Wrench

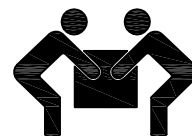


(Included)

Phillips Screwdriver



(Not Included)



2 PERSONS RECOMMENDED

ASSEMBLY & CARE ADVICE

FOR YOUR FURNITURE TO LAST, CORRECT ASSEMBLY AND PROPER MAINTENANCE ARE NECESSARY. PLEASE FOLLOW THE INFORMATION PROVIDED BELOW TO FULLY ENJOY YOUR FURNITURE.

BASIC ASSEMBLY TECHNIQUES



When lock or spring washer is used in an assembly, please make sure the lock or spring washer is placed between the larger flat washer and the head of the screw or bolt.



Position each part correctly and insert screws or bolts into their respective holes by hand tighten or using the proper hand tool. Only tighten when step is completed or when instructed to do so.



Use cardboard or carpet area when assembling furniture to prevent scratches. Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.



Some furniture comes with height adjustment knobs underneath each leg. To lower or to raise each leg, you need to turn clockwise or counterclockwise, respectively.

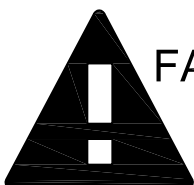


Make sure all parts are properly aligned, then use the appropriate hand tool to completely tighten the bolts or screws. Do not use power tools and do not overtighten.

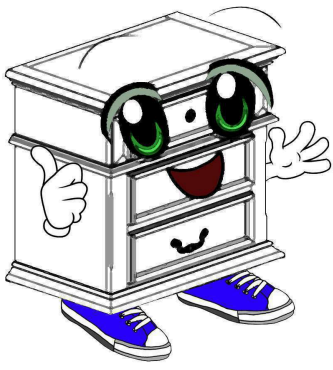


Save the instructions and store the Allen wrench or any supplied tool for later maintenance. After two weeks, check and tighten any loose hardware and repeat again every six months thereafter.

IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.



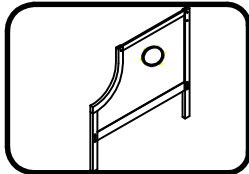
FAILURE TO FOLLOW THE GUIDELINES ABOVE MAY RESULT IN INJURY AND/OR PROPERTY DAMAGE.



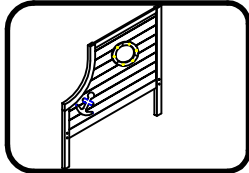
Before you begin, please read Page 2 of "Assembly and Care Advice".

And remember, do not tighten until each step is completed or instructed.

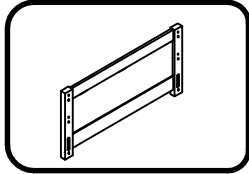
Parts List



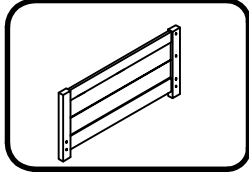
#1 x 1pc
Lower End Guardrail (L)



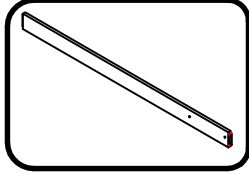
#2 x 1pc
Lower End Guardrail (R)



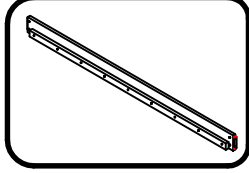
#3 x 1pc
Upper End Guardrail (L)



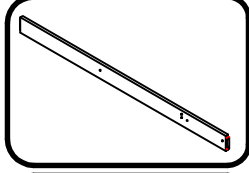
#4 x 1pc
Upper End Guardrail (R)



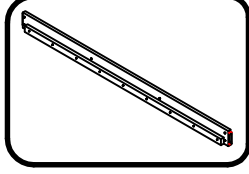
#5 x 1pc
Lower Front Side Rail



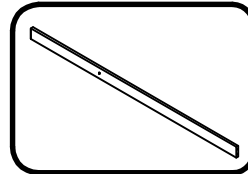
#6 x 1pc
Lower Back Side Rail



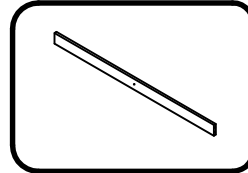
#7 x 1pc
Upper Front Side Rail



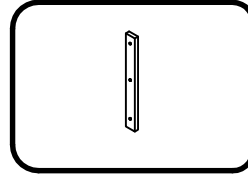
#8 x 1pc
Upper Back Side Rail



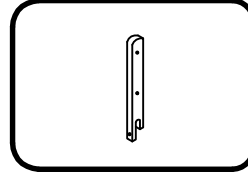
#9 x 2pcs
Back Guardrail



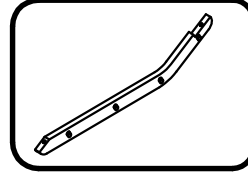
#10 x 2pcs
Front Guardrail



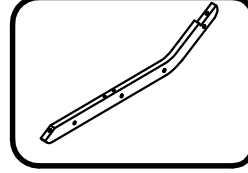
#11 x 3pcs
Guardrail Support



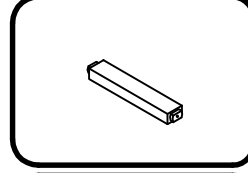
#12x 1pc
Guardrail Bar



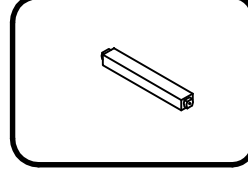
#13 x 1pc
Ladder Rail Left



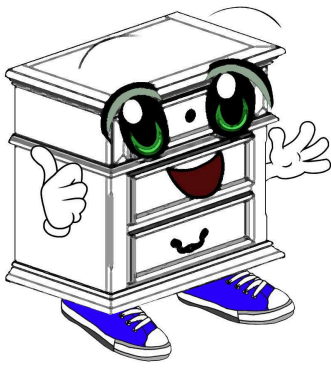
#14 x 1pc
Ladder Rail Right



#15 x 3pcs
Ladder Rung



#16 x 1pc
Ladder Rung



Before you begin, please read Page 2 of "Assembly and Care Advice".

And remember, do not tighten until each step is completed or instructed.

Parts List



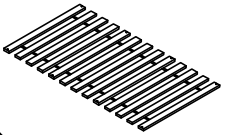
#17 x 1pc
Ladder Rail Support



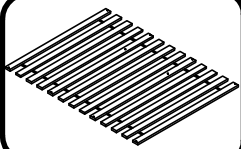
#18 x 2pcs
Support Wood



#19 x 2pcs
Support Leg



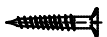
#20 x 1Set (13pcs)
Twin Slat Kit



#21 x 1Set (13pcs)
Full Slat Kit



#I x 18pcs
Screw 3/16" x 1-3/16"



#J x 2pcs
Screw 3/16" x 1-9/16"



#K x 1pc
Allen Wrench

Hardware List



#A x 24pcs
Bolt 1/4" x 3-1/2"



#B x 24pcs
Barrel Nut



#C x 8pcs
Screw 1/4" x 2"



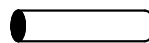
#D x 4pcs
Bolt 1/4" x 2"



#E x 4pcs
Bolt 1/4" x 1-9/16"



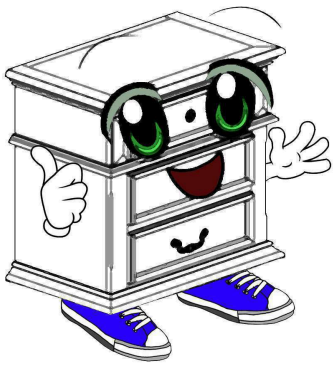
#F x 11pcs
Bolt 1/4" x 1-3/16"



#G x 4pcs
Metal Dowel ϕ 3/8"x3-9/16"

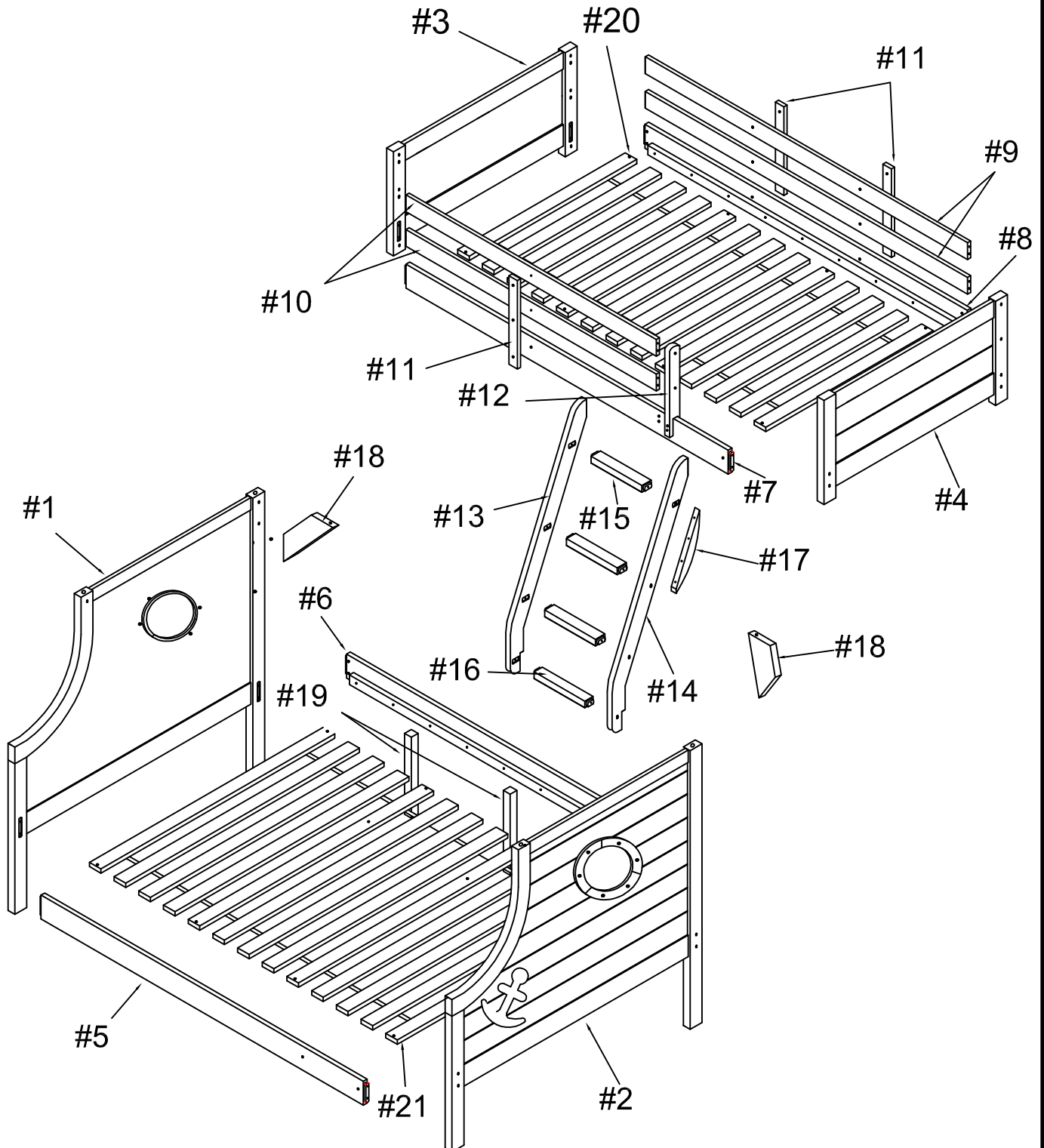


#H x 10pcs
Wood Dowel 7/16" x 1-9/16"



Before you begin, please read Page 2 of "Assembly and Care Advice".

And remember, do not tighten until each step is completed or instructed.

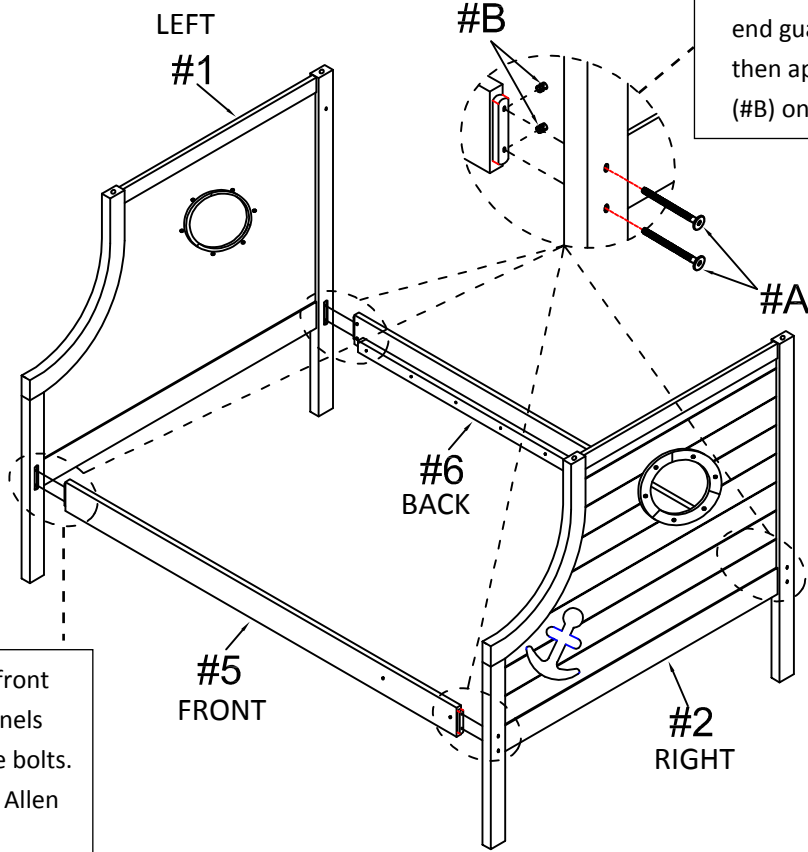




#1

#A x 8pcs
#B x 8pcs

1. Insert 2 bolts (#A) into each side of the lower end guardrails (#1,2), then apply a barrel nut (#B) onto each bolt (#A).



2. Place the lower front and back side panels (#5,6) onto those bolts. Secure using the Allen wrench (#K).

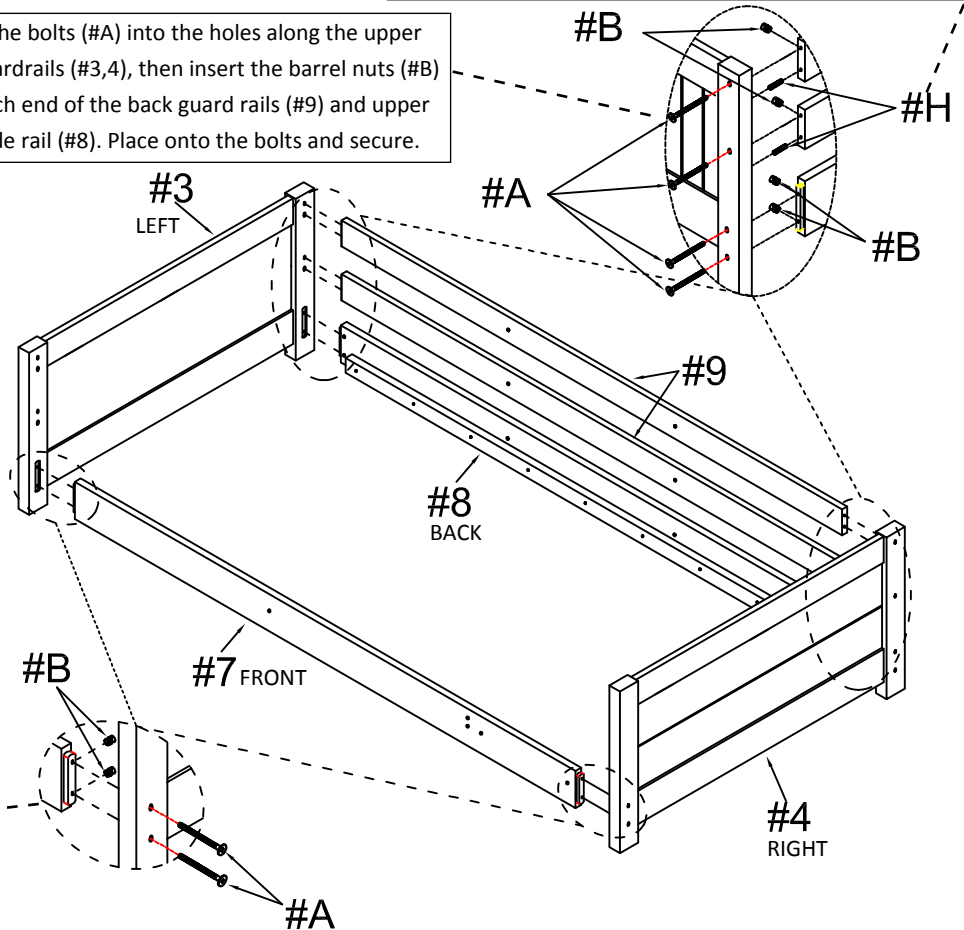


#2

#A x 12pcs
#B x 12pcs
#H x 4pcs

3. Insert a wood dowel (#H) into each end of the back guardrails (#9), then insert into the top holes along the upper end guardrails (#3,4).

4. Insert the bolts (#A) into the holes along the upper end guardrails (#3,4), then insert the barrel nuts (#B) into each end of the back guard rails (#9) and upper back side rail (#8). Place onto the bolts and secure.

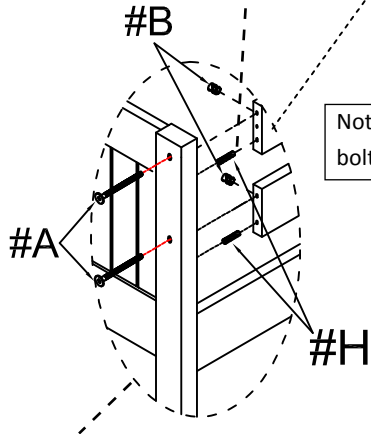
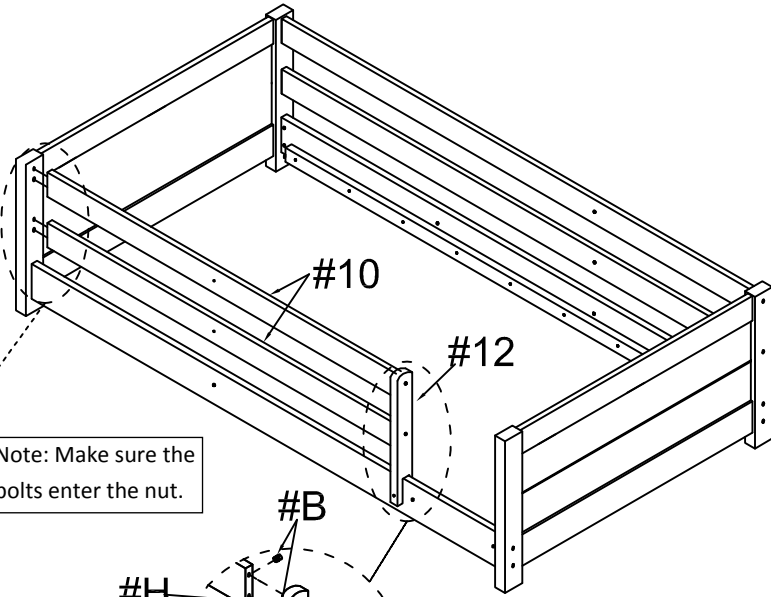


1. Insert 2 bolts (#A) into each side of of the upper end guardrails (#3,4).
2. Insert 2 barrel nuts (#B) into each end of the upper front side rail (#7), then place each end onto the bolts (#A). Make sure the bolts are inside the nuts, then secure.

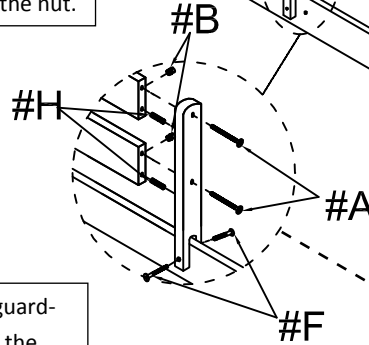


#A x 4pcs
 #B x 4pcs
 #F x 2pcs
 #H x 4pcs

1. Insert a wood dowel (#H) into one end of the front guardrails (#10), then insert into the top holes along the upper end guardrail (#3).



Note: Make sure the bolts enter the nut.



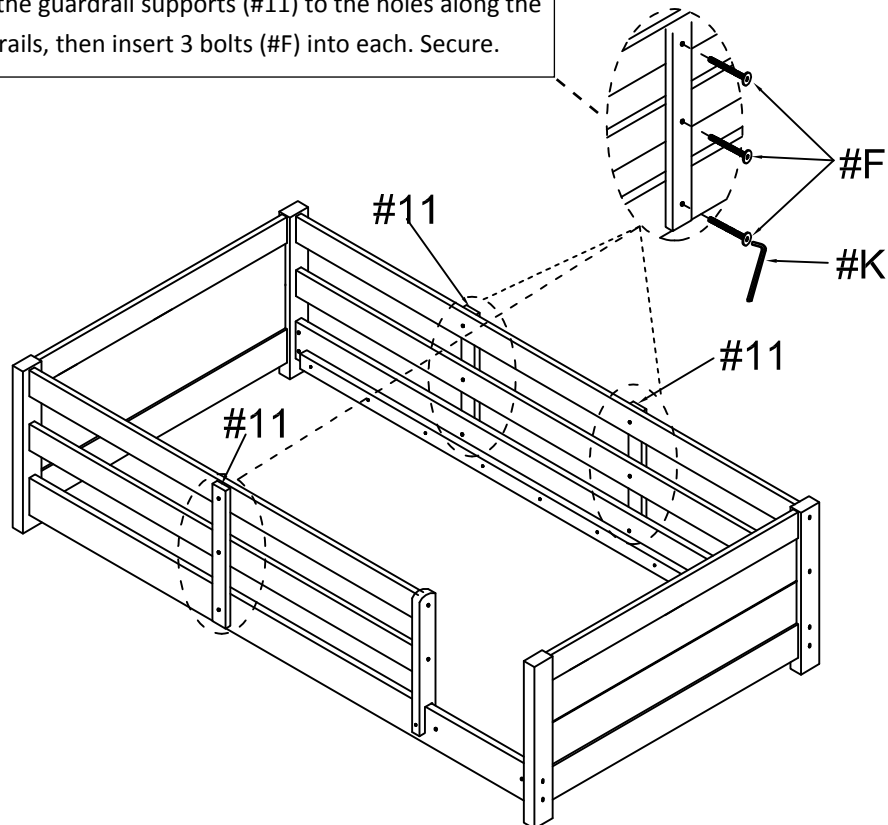
2. Insert the bolts (#A) into the holes along the upper end guardrail (#3), then insert the barrel nuts (#B) into each end of the front guardrails (#10). Place the ends onto the bolts and secure.

3. Insert a wood dowel (#H) into the remaining ends of the front guardrails (#10), then apply the guardrail bar (#12) onto those dowels. Align the holes and insert bolts (#A) into the top holes and bolts (#F) into the bottom holes. Secure.



#F x 9pcs

Align the guardrail supports (#11) to the holes along the guardrails, then insert 3 bolts (#F) into each. Secure.

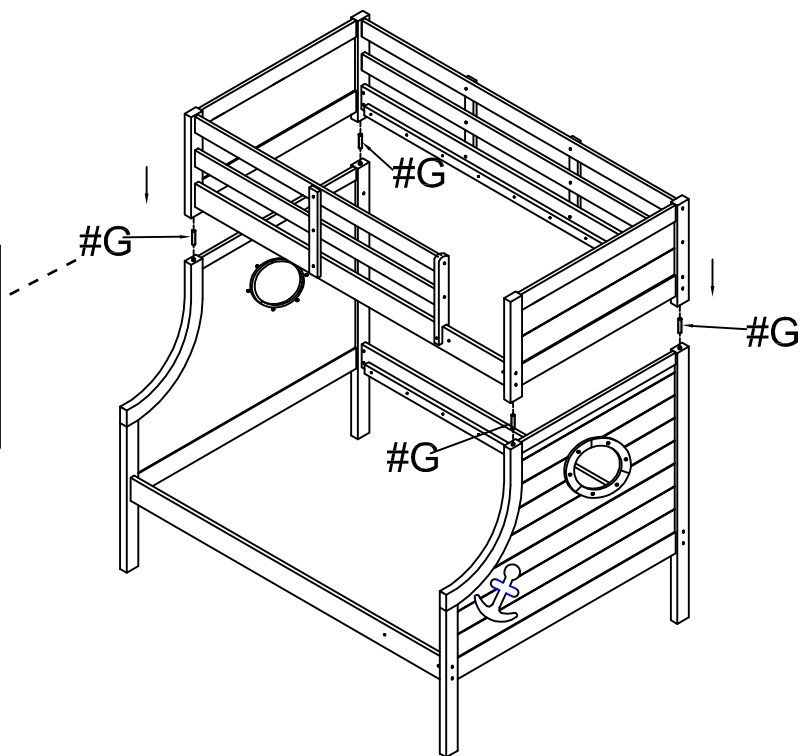




#5

#G x 4pcs

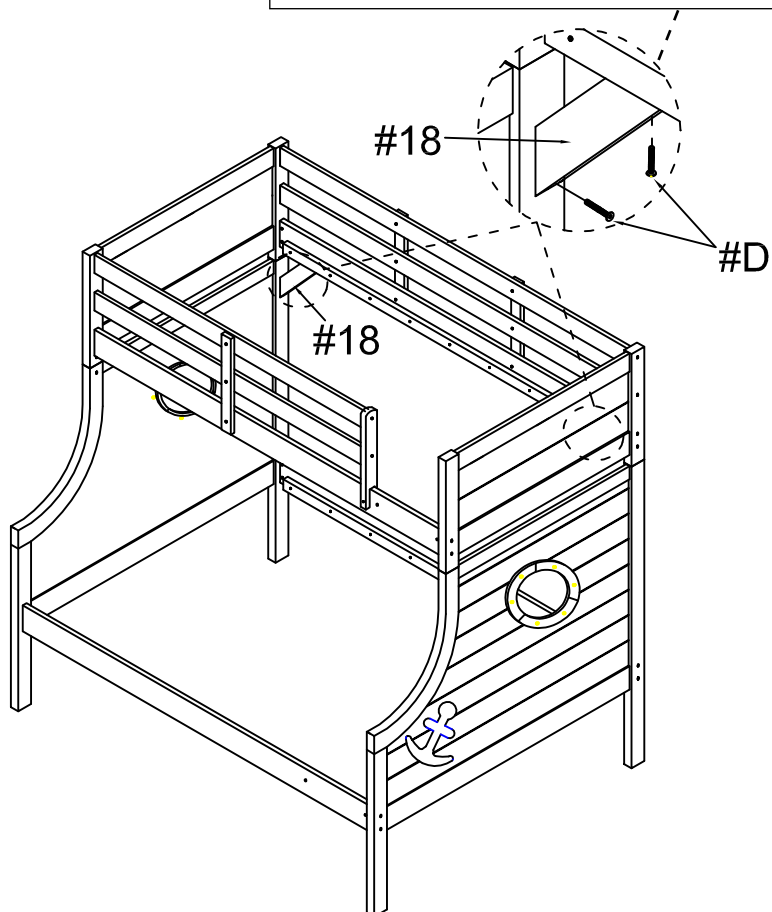
Insert a metal dowel (#G) into each hole along the top of the bottom bed, then carefully place the top bed onto those dowels.



#6

#D x 4pcs

Align the support woods (#18) to the rear holes, then insert 2 bolts (#D) into each and secure.

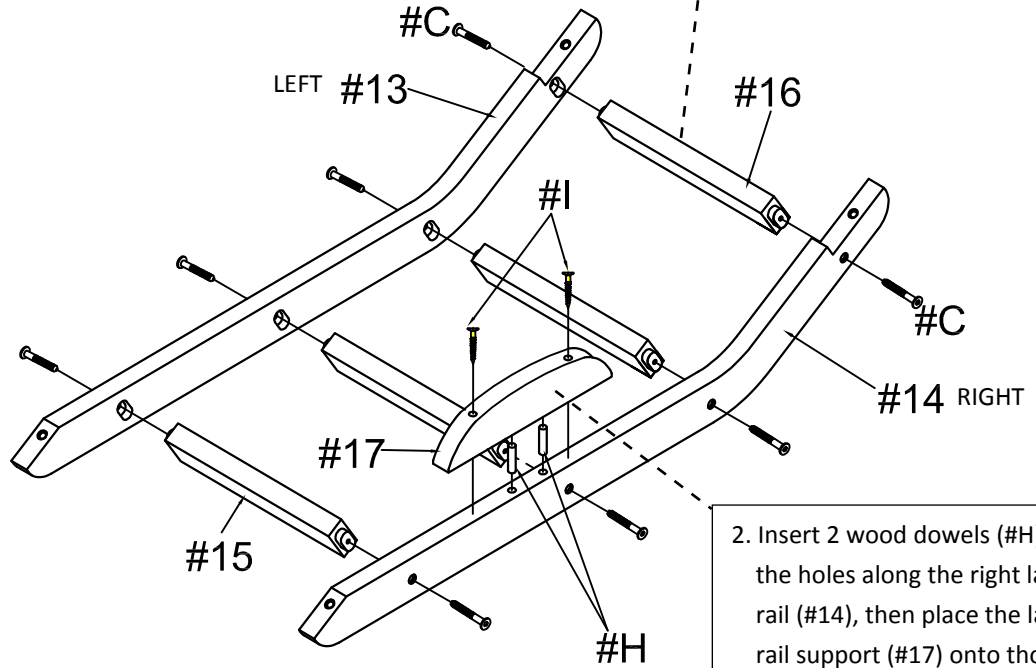




#7

#C x 8pcs
#H x 2pcs
#I x 2pcs

1. Insert each end of the ladder rungs (#16,15) into the slots along the ladder rails (#13,14). Note, ladder rung (#16) is placed on top and the rest are ladder rungs (#15). After that, insert a bolt (#C) into each end and secure.

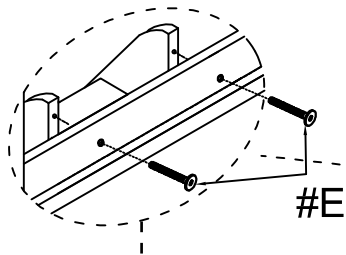


2. Insert 2 wood dowels (#H) into the holes along the right ladder rail (#14), then place the ladder rail support (#17) onto those dowels. Insert 2 screws (#I). Secure using a screwdriver.



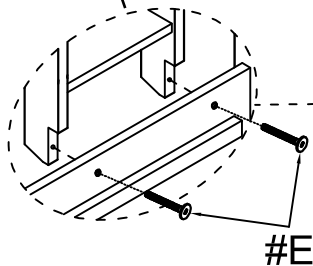
#8

#E x 4pcs

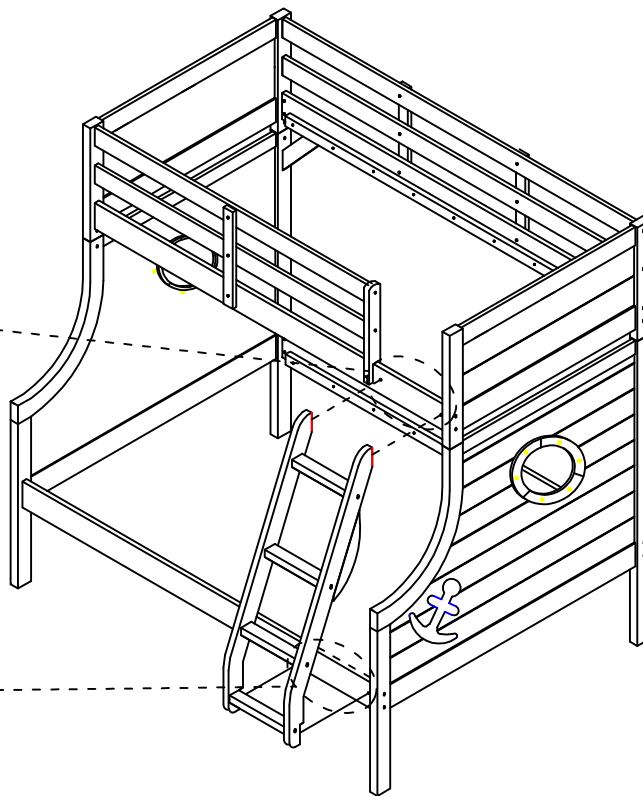


#E

Align the top end and bottom end of the ladder to the rails, then insert 2 bolts (#E) into each end. Secure using the Allen wrench.



#E

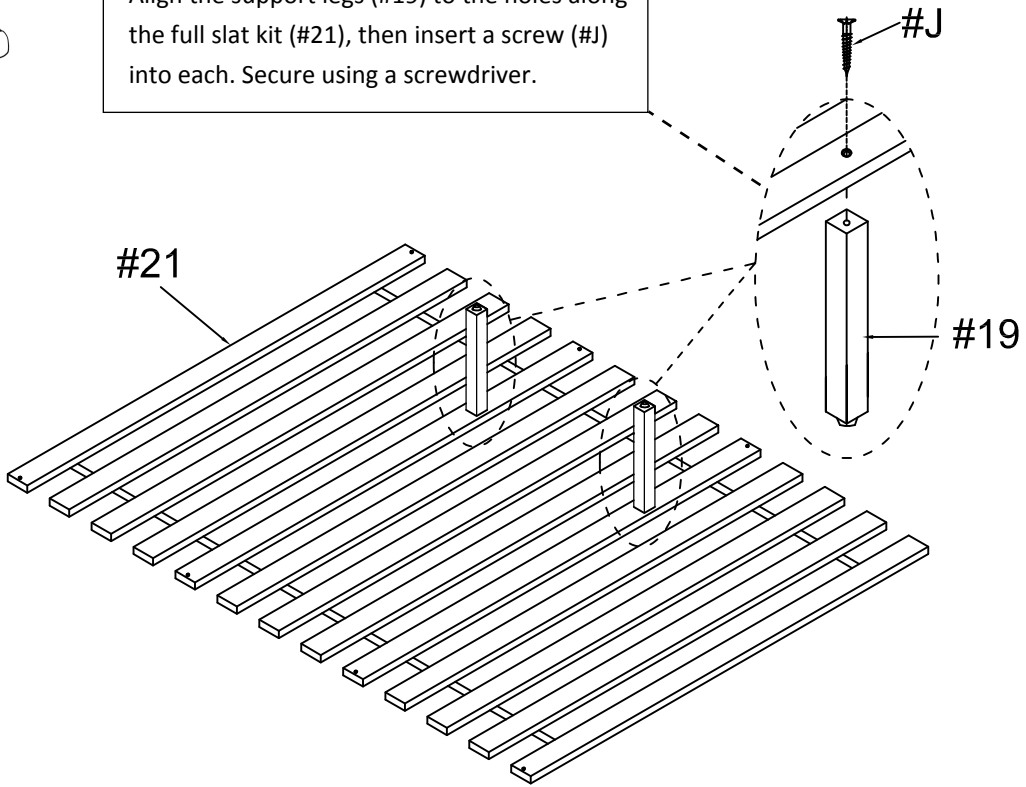




#9

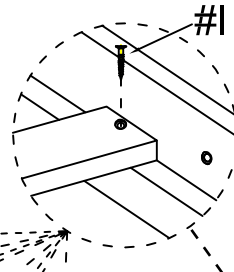
#J x 2pcs

Align the support legs (#19) to the holes along the full slat kit (#21), then insert a screw (#J) into each. Secure using a screwdriver.

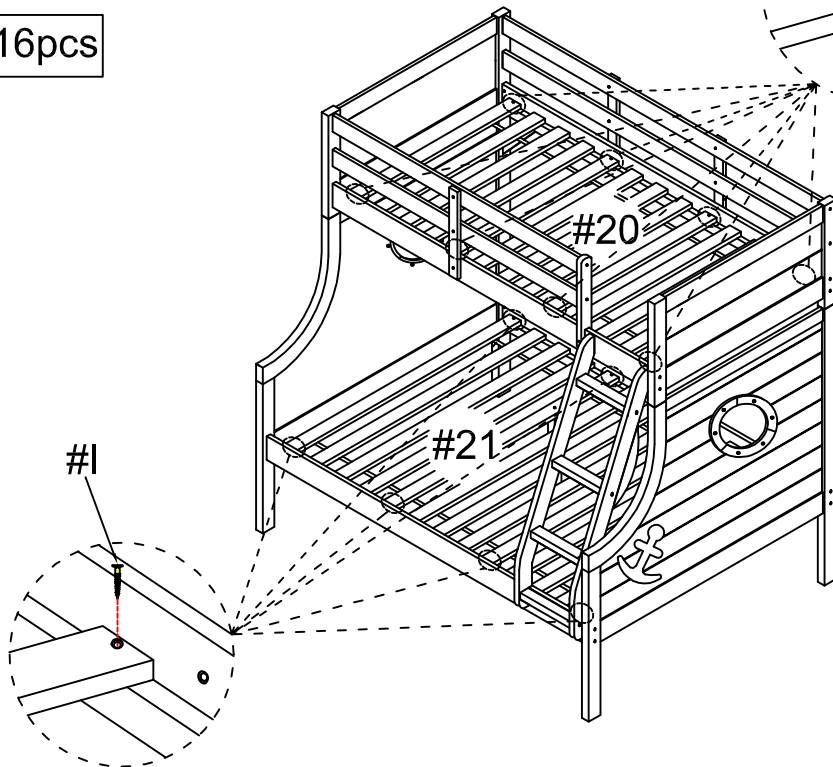


#10

#I x 16pcs



Place the twin slat kit (#20) onto the top bed and the full slat kit (#21) onto the bottom bed, then insert a screw (#I) into each hole and secure using a screwdriver.



Safety Warnings for Bunk Beds

1. Read and follow the information on the WARNINGS shown on the end structure of the upper bunk and on the carton.
2. Do not remove warning label from the bed.
3. Keep these instructions for future reference.
4. **IMPORTANT: Must use Bunkie mattress or Bunkie board.** The proper sizes for the **UPPER/LOWER TWIN-SIZE** Bunkie mattress or Bunkie board should be 74" - 75" long and 37½" - 38½" wide with no more than 6" thickness and for the **UPPER/LOWER FULL-SIZE** should be 74" - 75" long and 53" - 54" wide with no more than 6" thickness.
5. Surface of mattress must be at least 5 inches (127 mm) **BELOW** the upper edge of guardrails.
6. The **MAXIMUM** weight capacity for the upper bunk is not to exceed 150 lbs.
7. Do not allow children under 6 years of age to use the upper bunk.
8. Periodically check and ensure that the guardrails, ladder, handle and other components are in their proper position, free from damage, and that all connectors are tightened and secured.
9. **DO NOT** allow horseplay, rough playing or jumping on the beds and do not allow playing or hiding under the beds.
10. Always use the ladder for entering or leaving the upper bunk.
11. Do not use substitute parts. Contact the manufacturer or dealer for replacement parts.
12. Use of a nightlight may provide added safety precaution for a person using the upper bunk.
13. Always use the guardrails on both sides of the upper bunk.
14. If the bunk bed will be placed next to a wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall.
15. The use of water or sleep flotation mattresses is prohibited.
16. No more than one person is allowed on the upper bunk at all times.



WARNING: STRANGULATION HAZARD

Never attach or hang objects to any part of the bunk bed that are not designed for use with the bed. Objects such as hanger, hook, belt, bag, rope, string, etc. should not be used on or around the bunk bed.