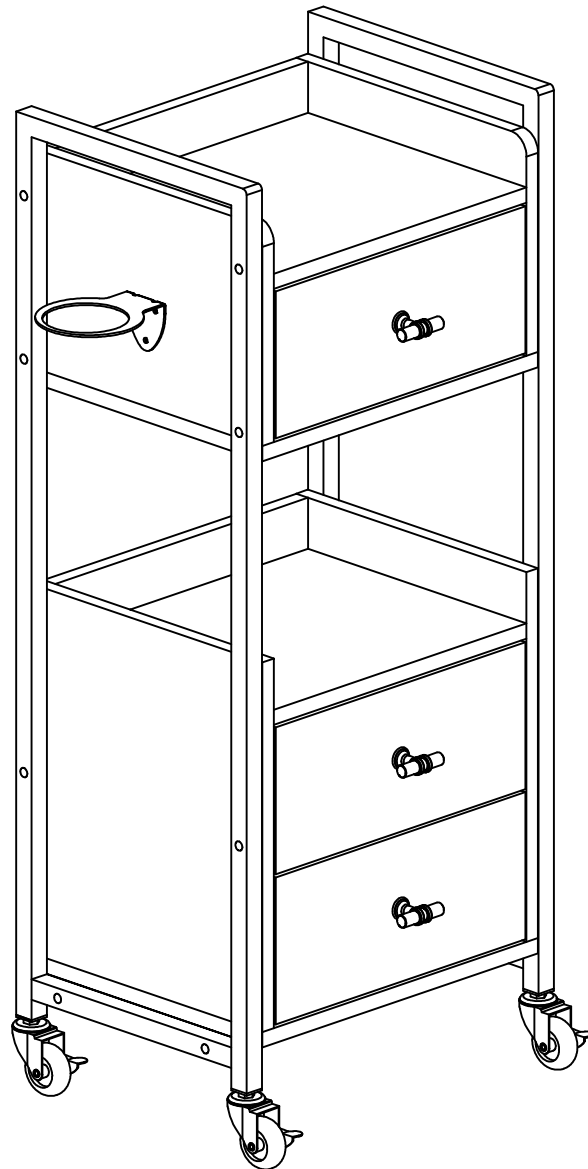
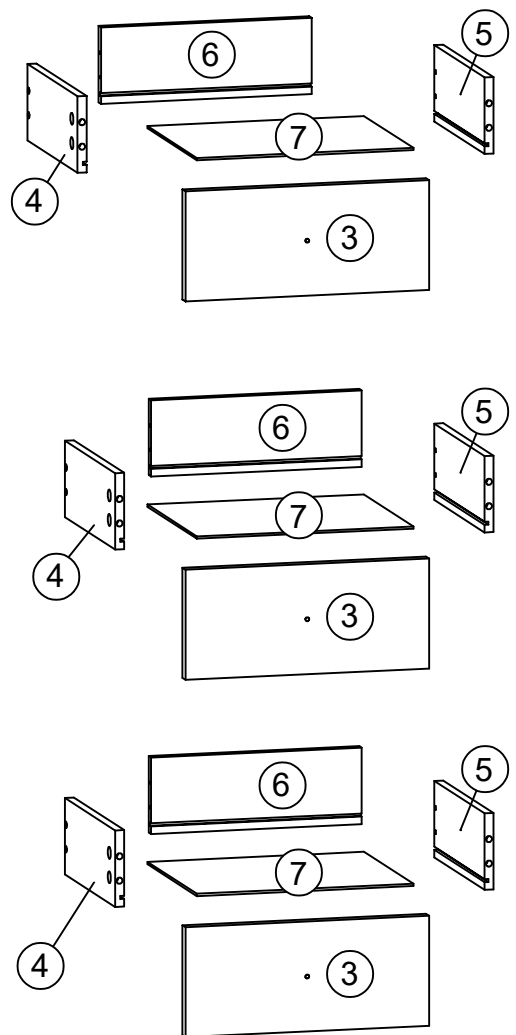
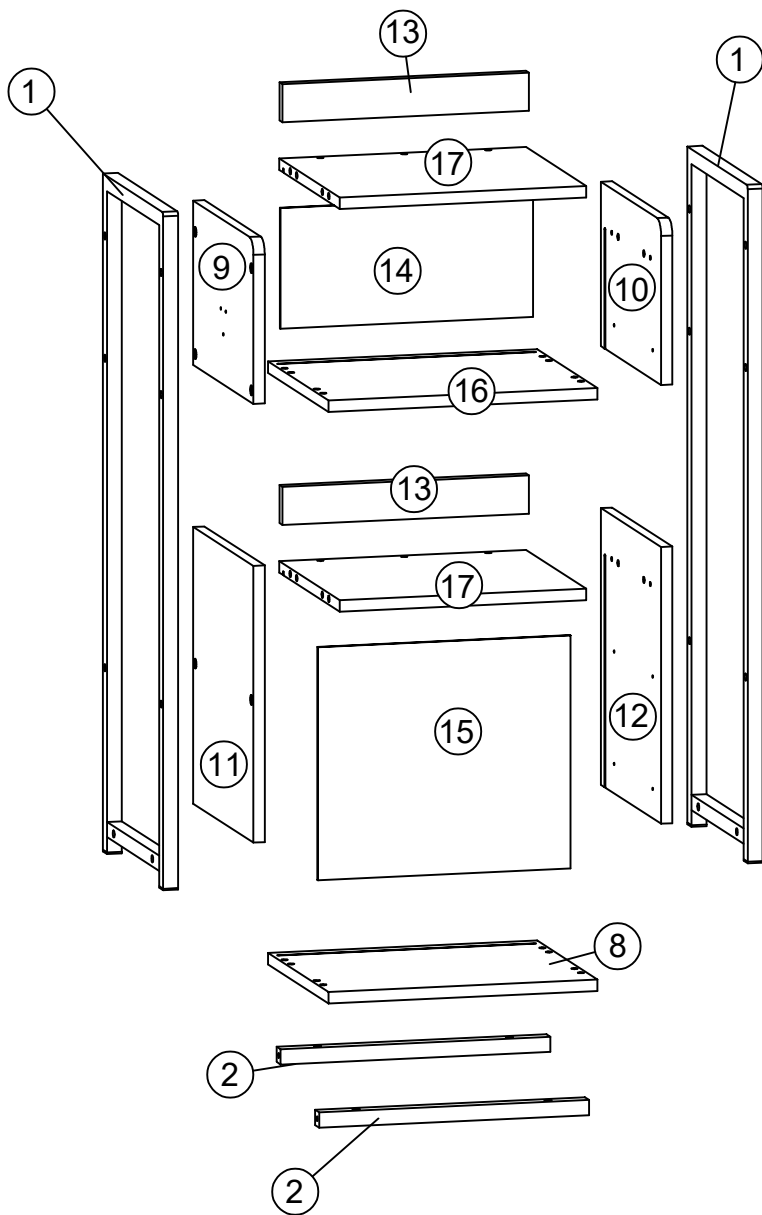
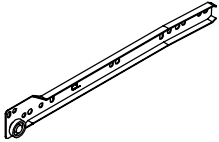
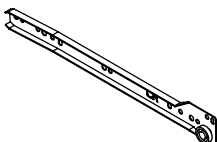
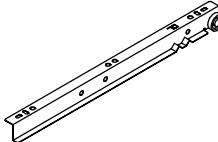
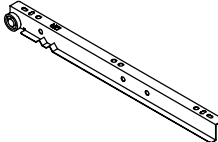
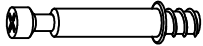
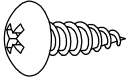
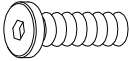
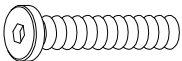
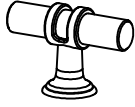
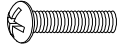
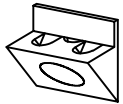
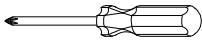
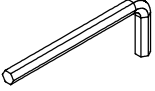
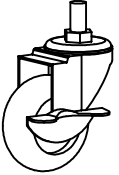
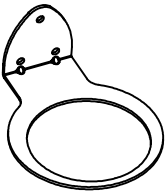


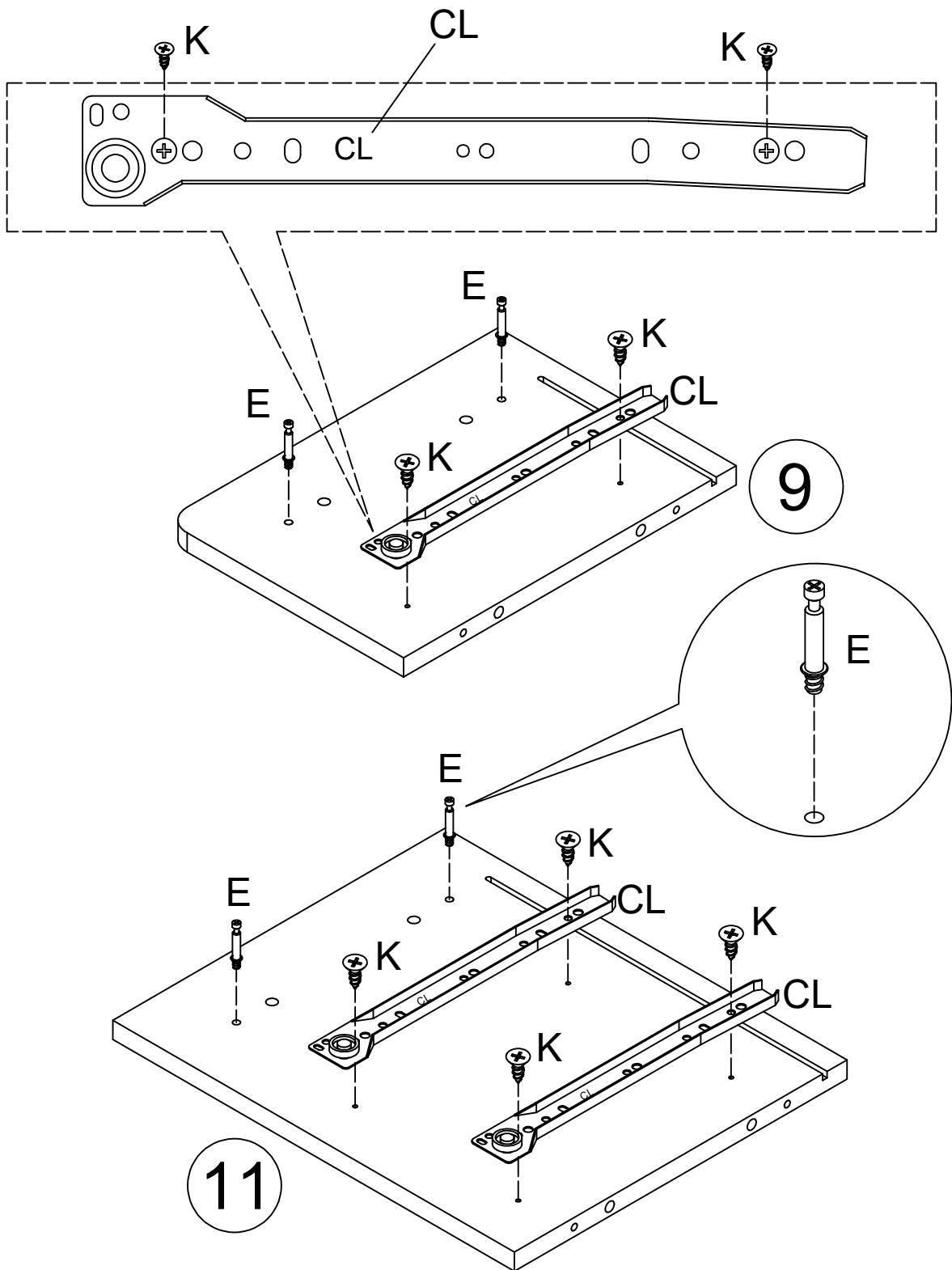
6154-2478W

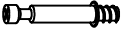




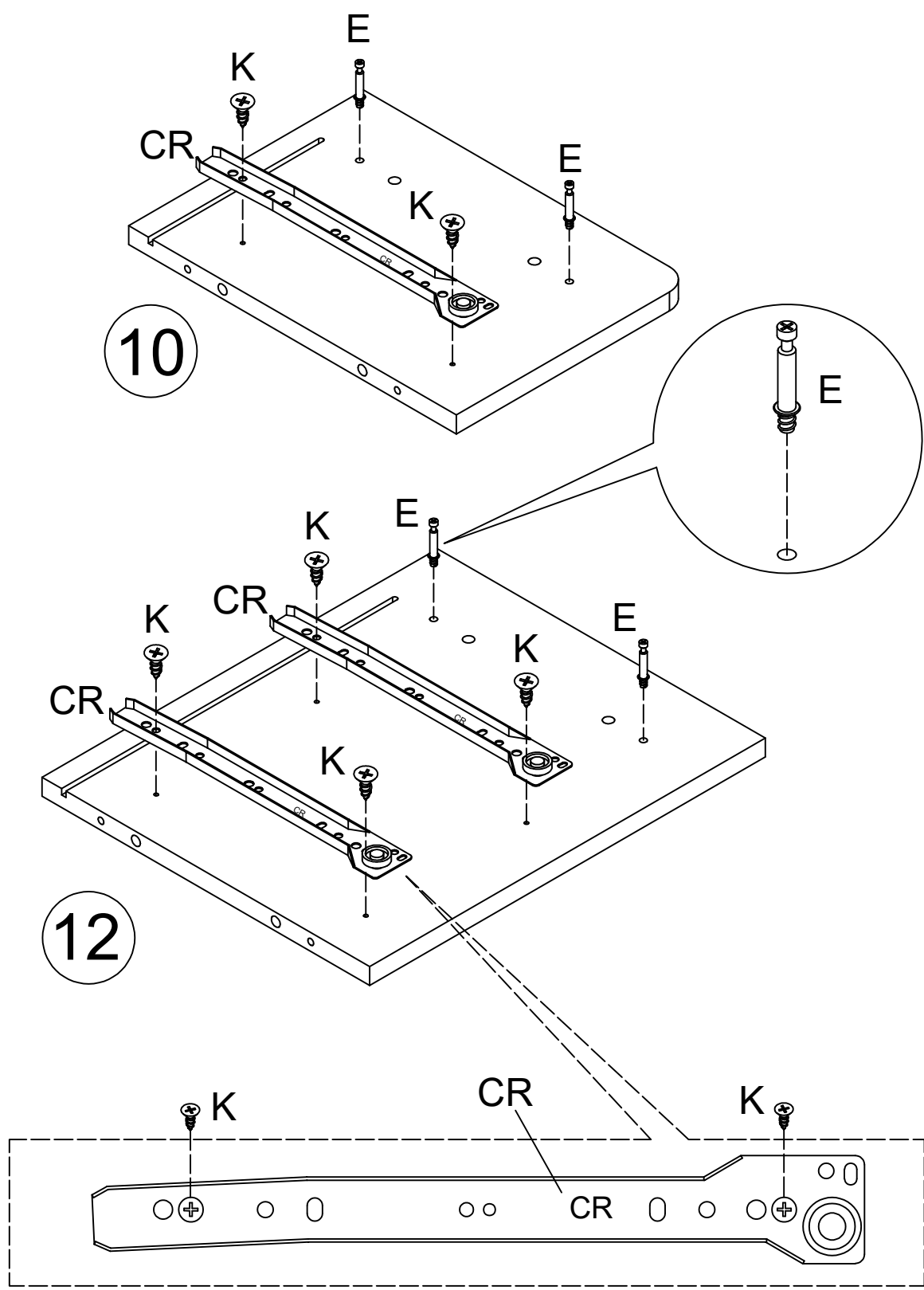
ⒸⓁ x 3  250L	ⒸⓇ x 3  250L	ⒹⓁ x 3  250L	ⒹⓇ x 3  250L
Ⓔ x 20+1  Ø6x35	Ⓕ x 8+1  Ø15x12	Ⓖ x 12+1  Ø15x10	Ⓕ x 18+1  Ø8 x 30
Ⓘ x 3+1  Ø4x16	Ⓙ x 12+1  Ø7x40	Ⓚ x 32+1  Ø3.5x14	Ⓛ x 12+1  Ø4x35
Ⓜ x 16+1  M6x30	Ⓝ x 4+1  M6x40	Ⓞ x 3 	Ⓟ x 3+1  M4x22
Ⓠ x 8 	Ⓡ x 1 	Ⓢ x 1  4mm	Ⓣ x 1  M8
Ⓤ x 4 	Ⓥ x 1 		

STEP 1



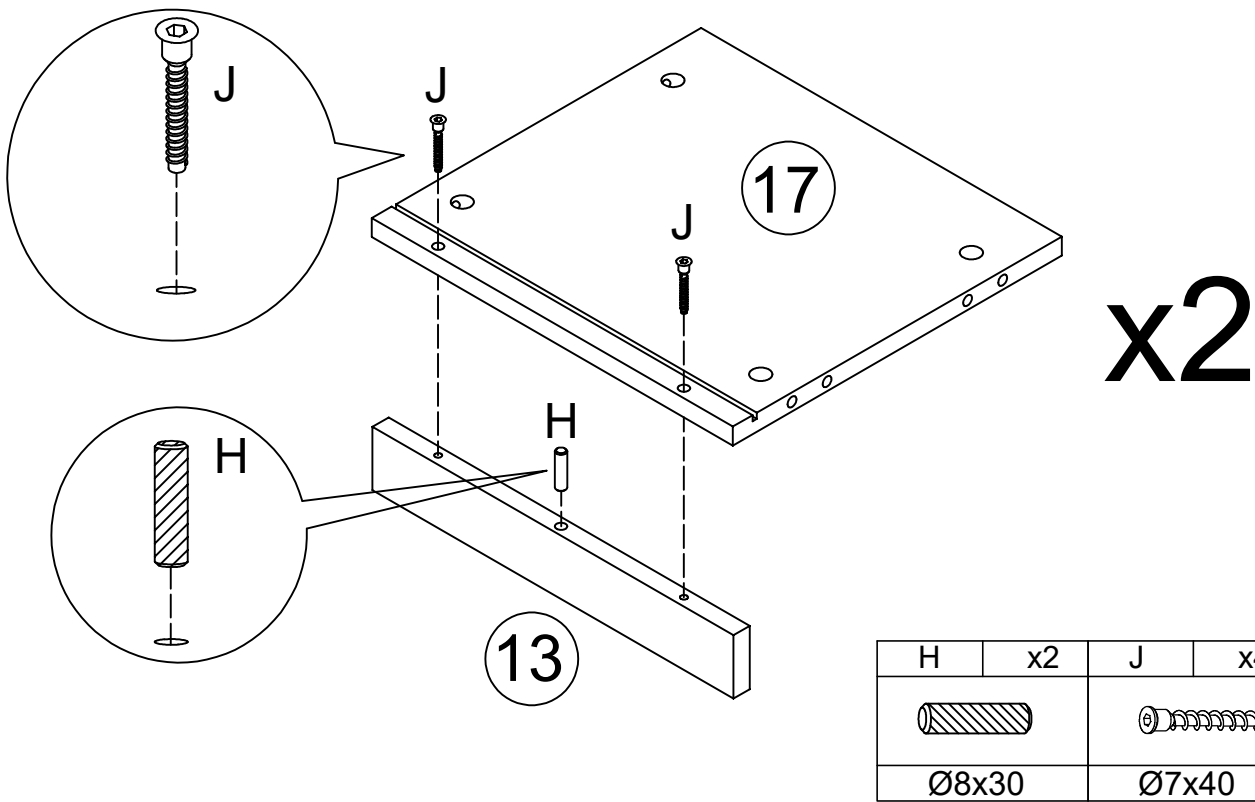
CL	x3	E	x4	K	x6
					
250L		Ø6x35		Ø3.5x14	

STEP 2

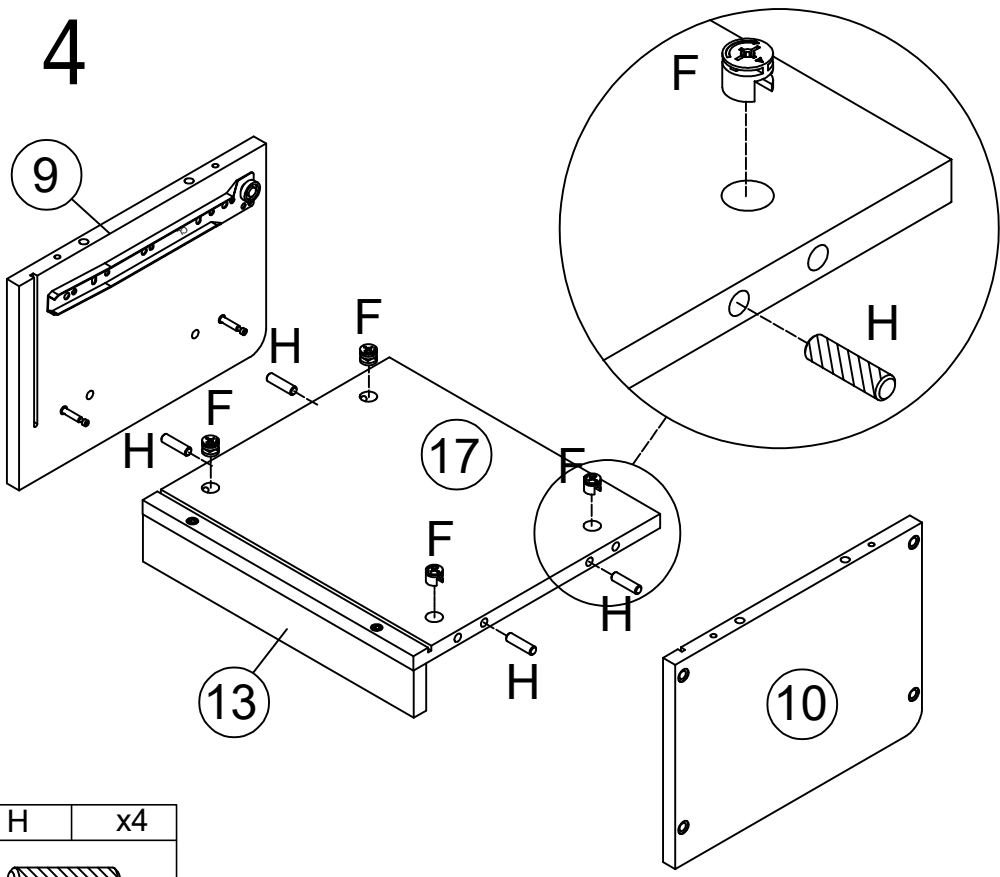


CR	x3	E	x4	K	x6
250L		Ø6x35		Ø3.5x14	

STEP 3

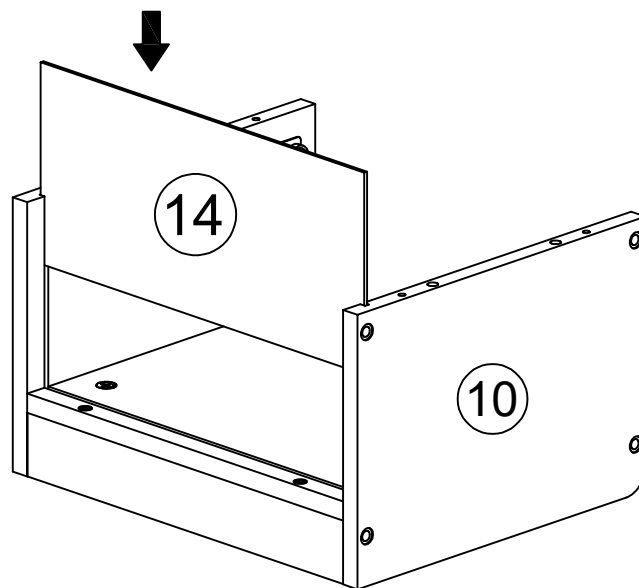


STEP 4

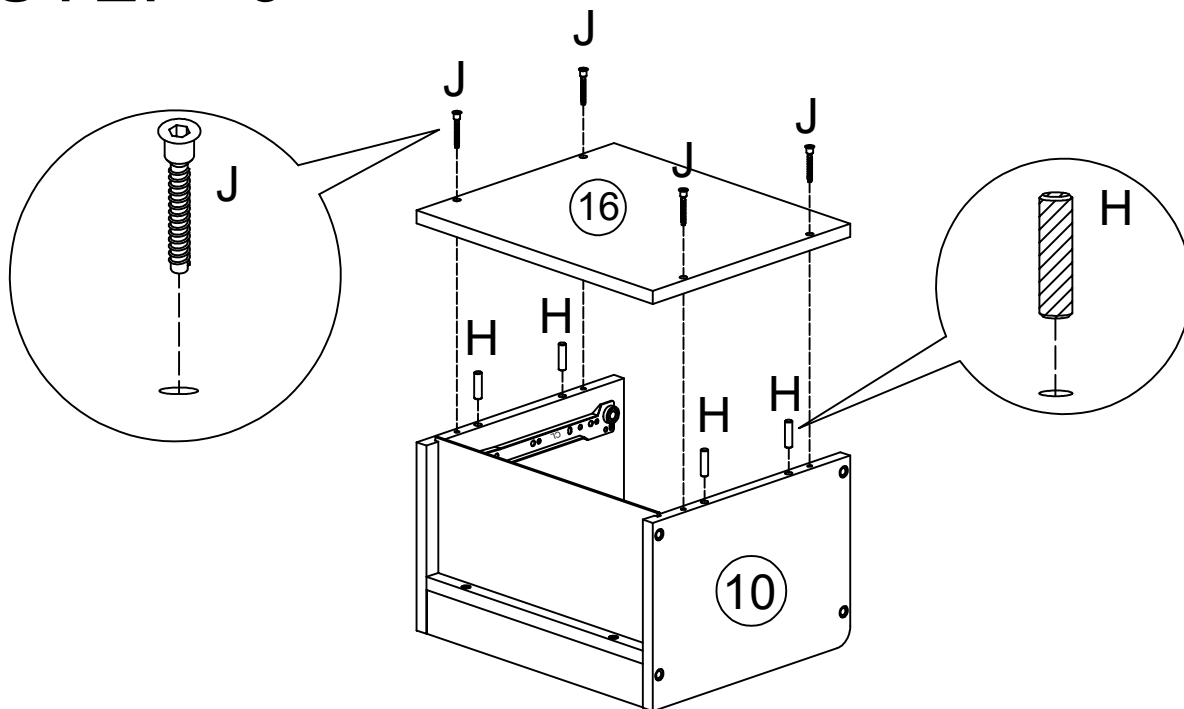


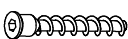
F	x4	H	x4
			
Ø15x12		Ø8x30	

STEP 5

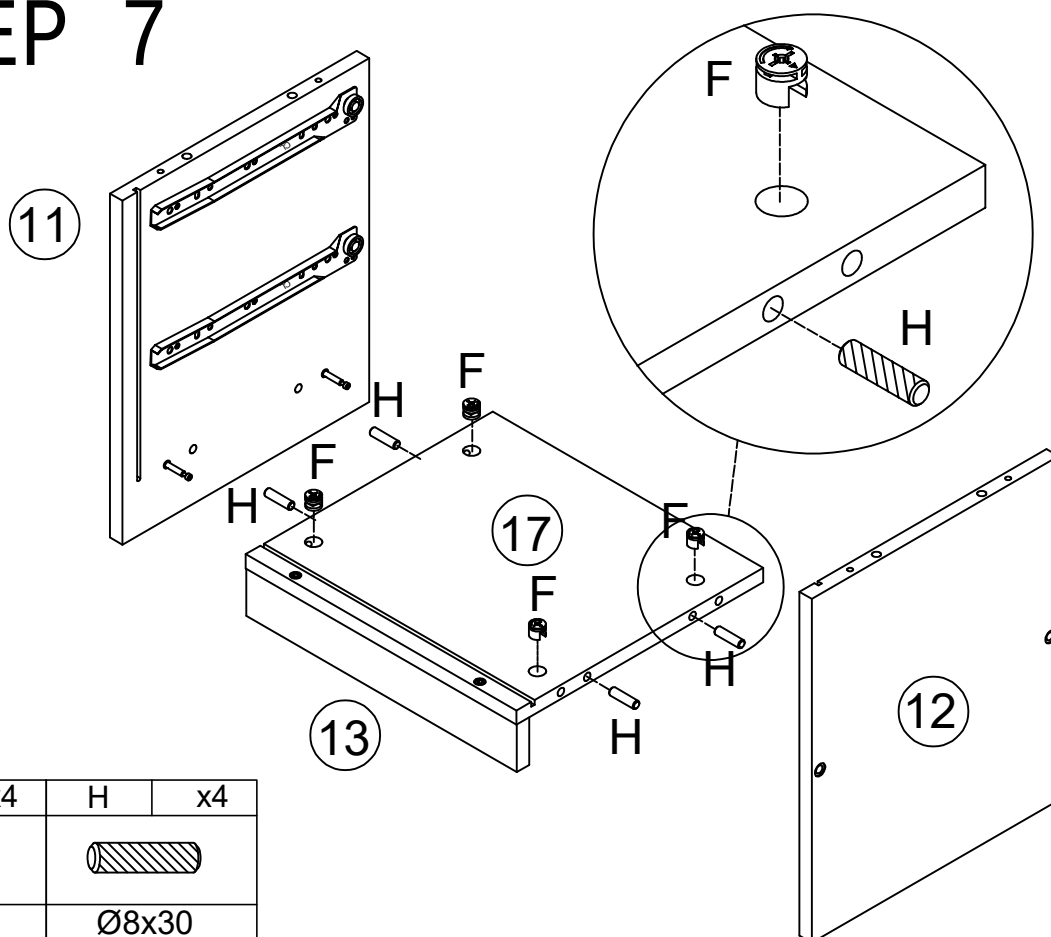


STEP 6

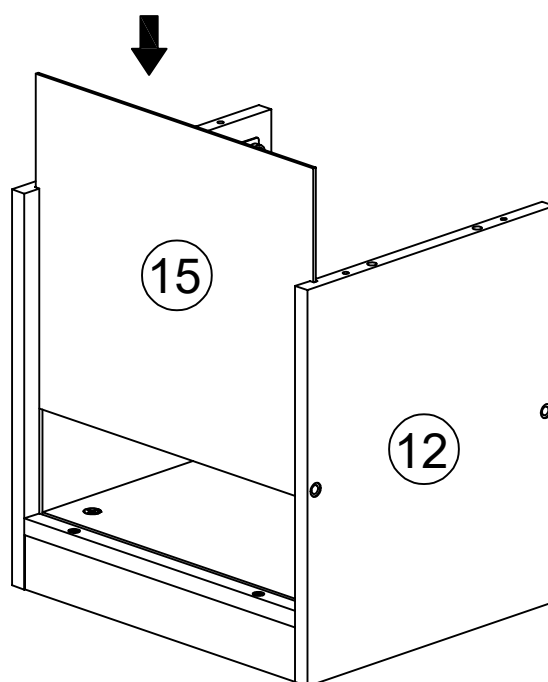


H	x4	J	x4
			
Ø8x30		Ø7x40	

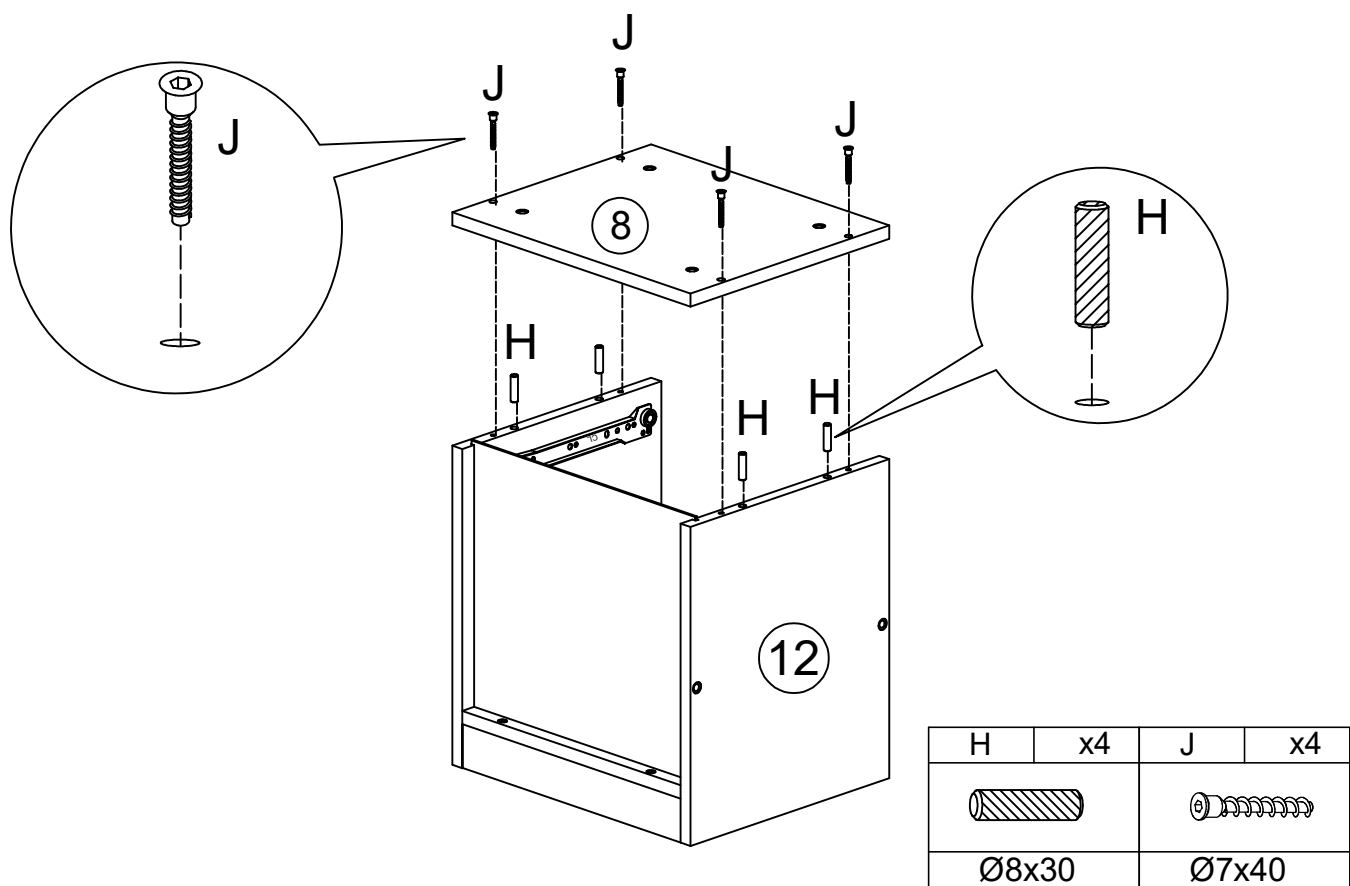
STEP 7



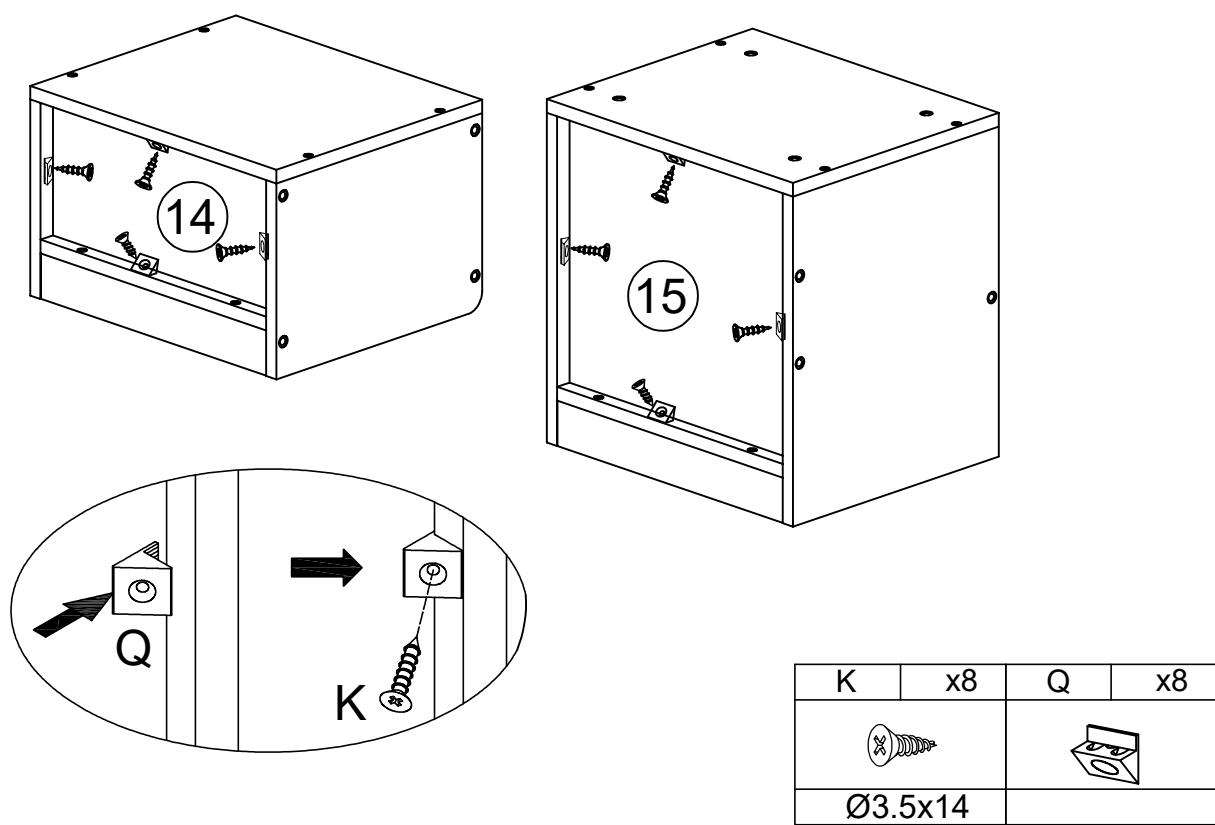
STEP 8



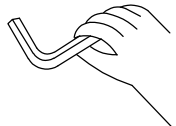
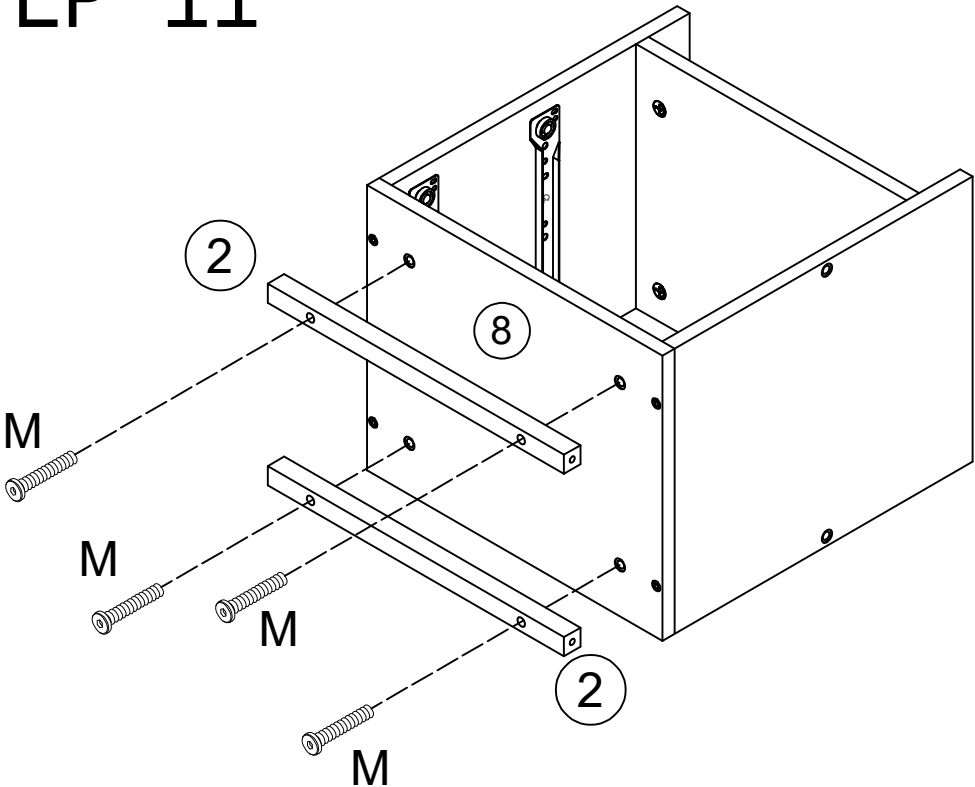
STEP 9



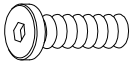
STEP 10



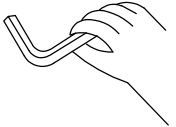
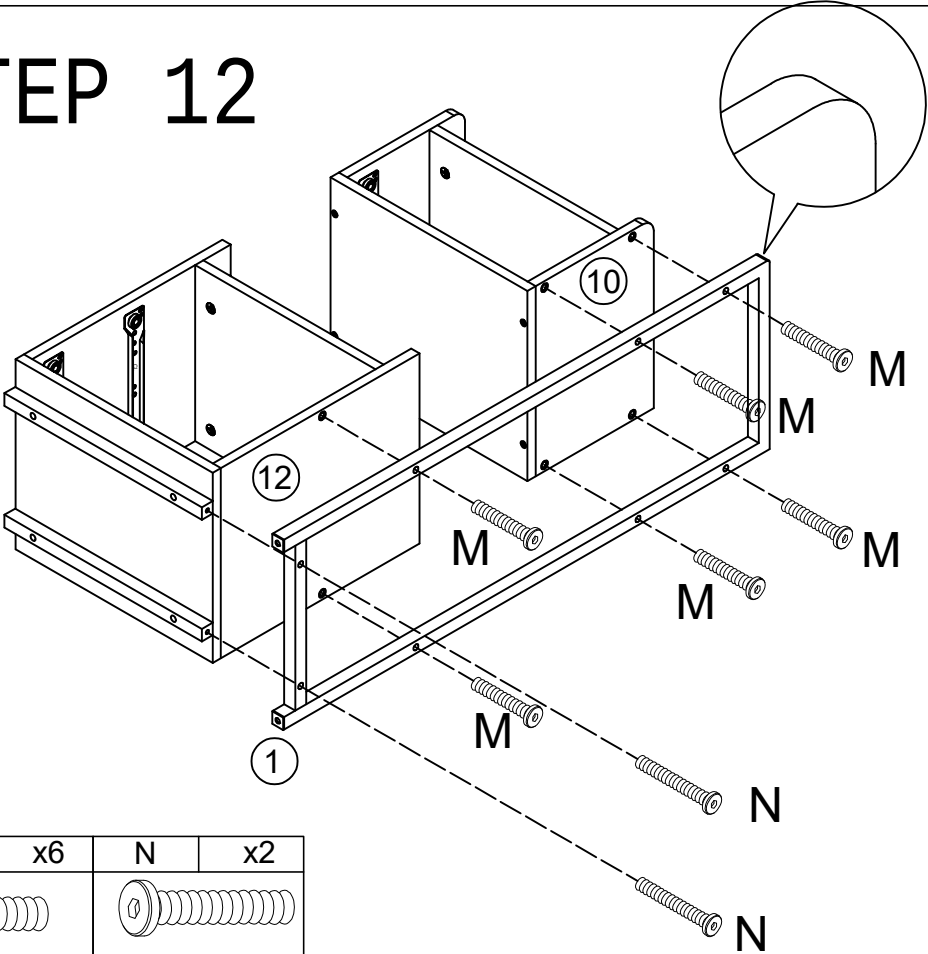
STEP 11

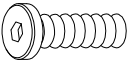
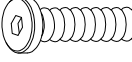


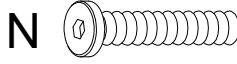
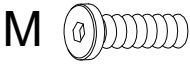
Please do not tighten the screws firmly.

M	x4
	
M6x30	

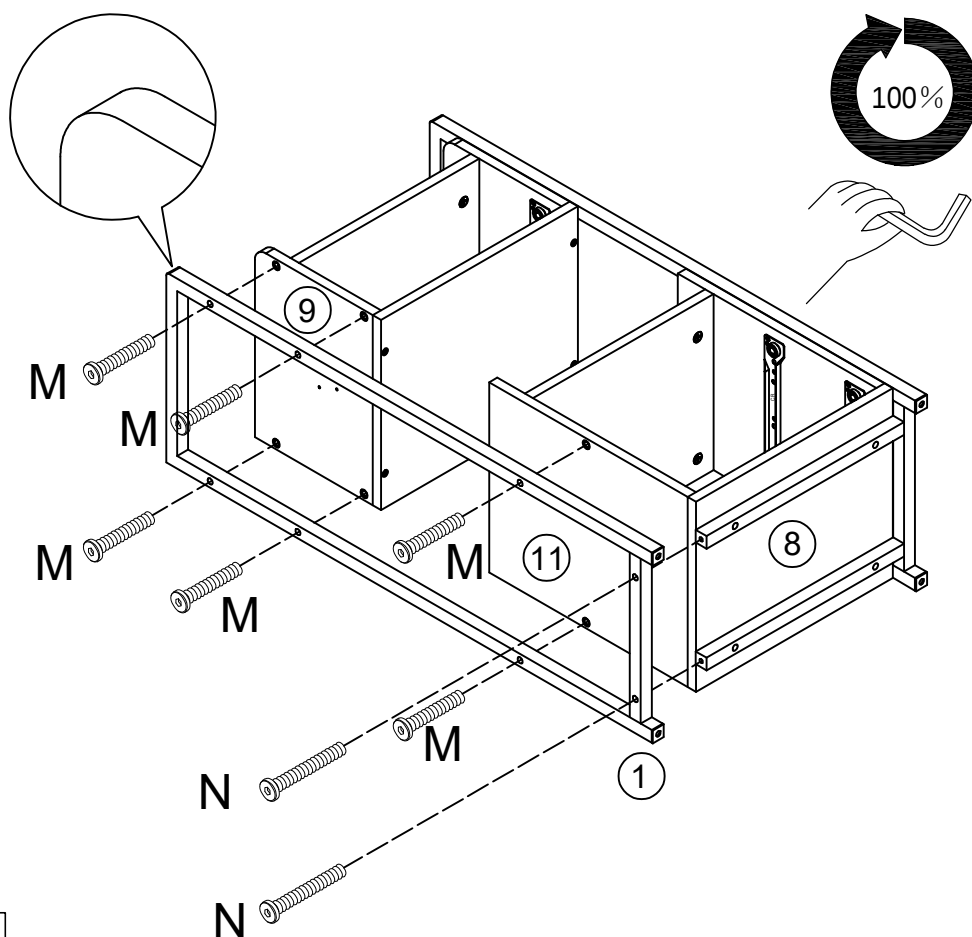
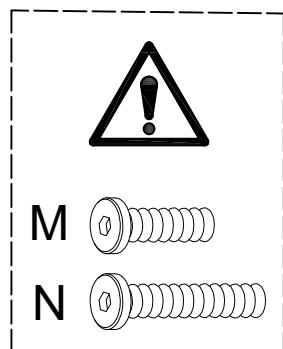
STEP 12

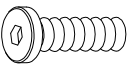
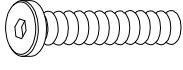


M	x6	N	x2
			
M6x30		M6x40	



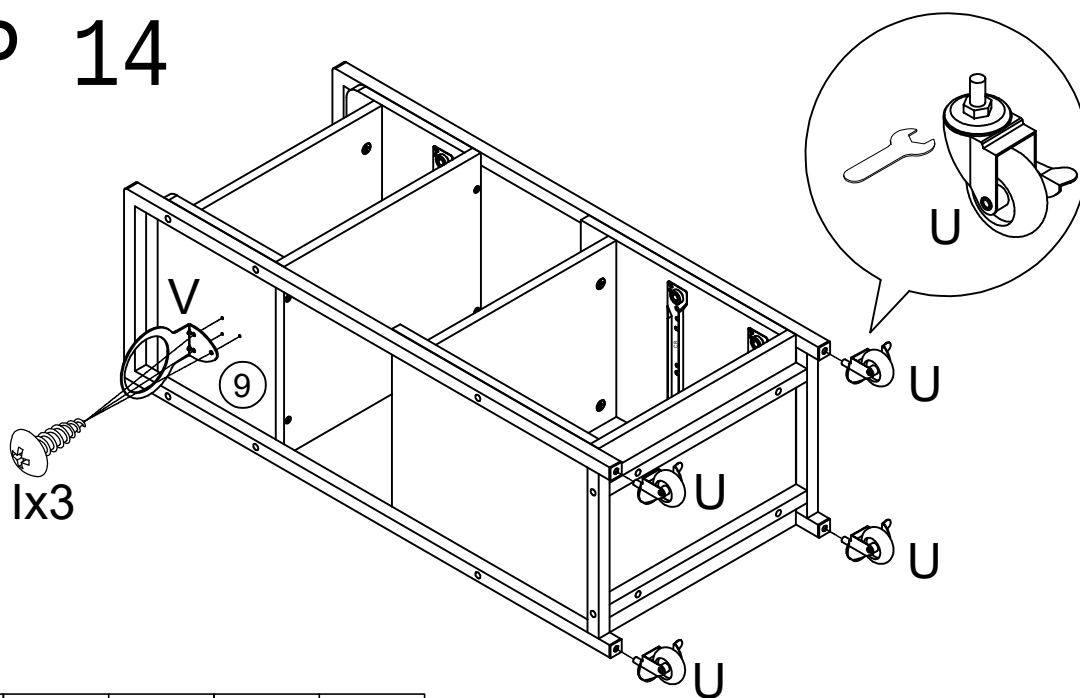
STEP 13



M	x6	N	x2
			
M6x30		M6x40	

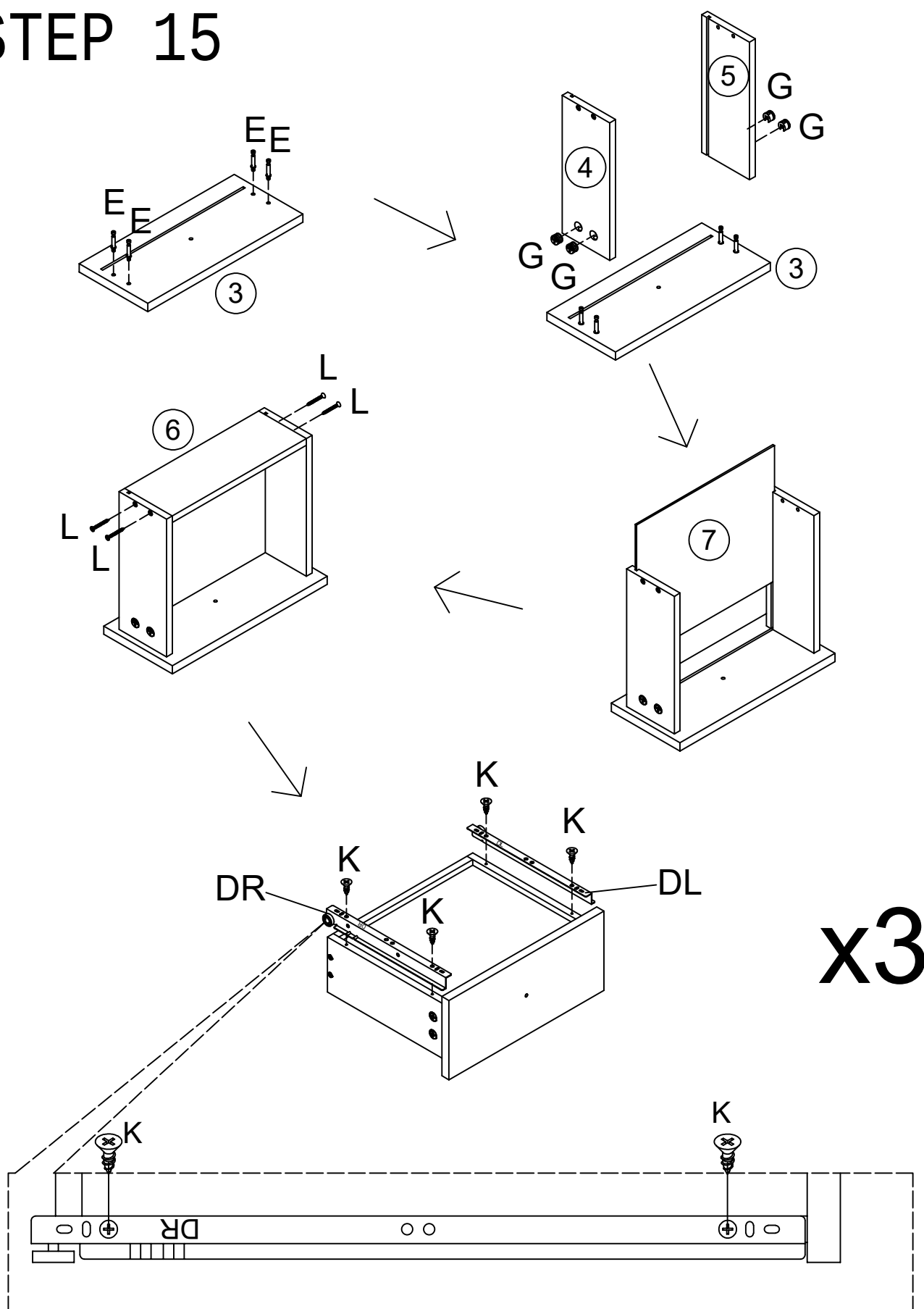
Please tighten all the screws firmly after finishing this step.

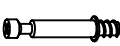
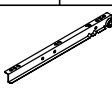
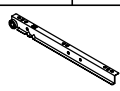
STEP 14



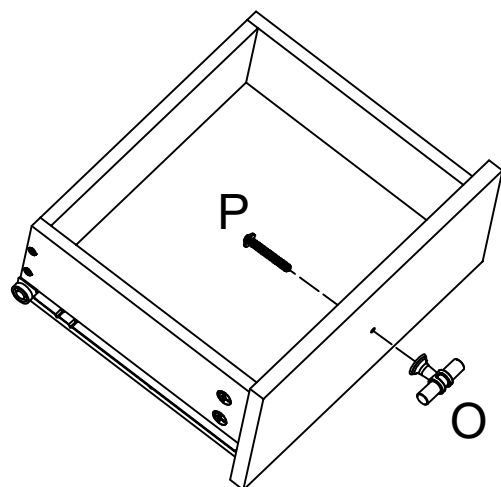
I	x3	U	x4	V	x1
					
Ø4x16					

STEP 15



E	x12	G	x12	L	x12	DL	x3	DR	x3	K	x12
											
Ø6x35		Ø15x10		Ø4x35		250L		250L		Ø3.5x14	

STEP 16



x3

O	x3	P	x3
			
		M4x22	

STEP 17

