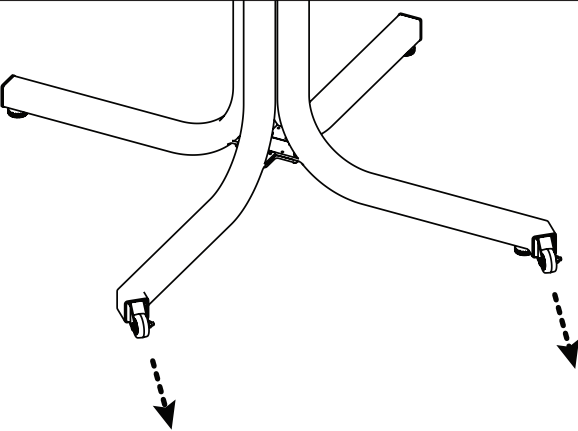


PLEASE DO A COUNT BEFORE STARTING. IF YOU NEED TO ORDER PARTS, PLEASE CONTACT TECHNICAL SUPPORT AT 1-888-678-2060.

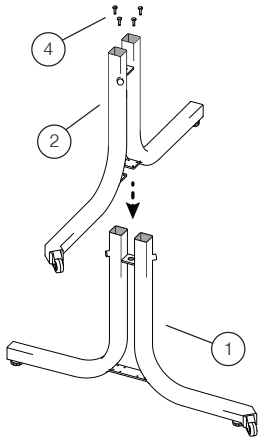
STEP 1



1. BEFORE STARTING ASSEMBLY, PLEASE REMOVE TABLE ARMS (#6) FROM BASE A (#1) & BASE B (#2).

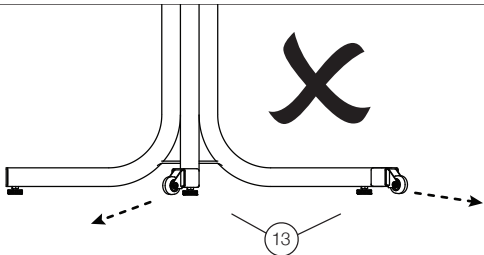
2. IN ORDER FOR THE BFL-4(4/1) TO BE TRANSPORTED PROPERLY AND SAFELY, PLEASE MAKE SURE BOTH TRANSPORT CASTERS (#13) ARE POINTING IN THE SAME DIRECTION.

STEP 2 BASE ASSEMBLY



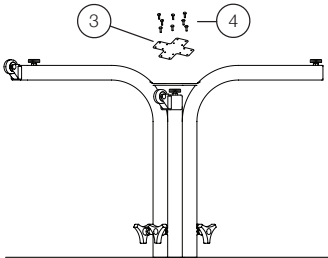
- Required Items:**  
Base A (#1)  
Base B (#2)  
1/2" Screw (#4) **X4**

- Place Base A (#1) onto a flat surface. Position Base B (#2) at 90 degrees to Base A (#1). Push Base B (#2) down onto Base A (#1) until the tops of the center post are flush.
- Use 1/2 Screws (#4) to secure bases (Do not over tighten).



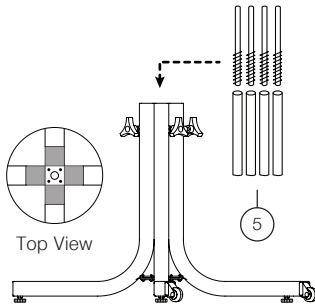
**IN ORDER FOR THE BFL-4(4/1) TO BE MOVED PROPERLY AND SAFELY, PLEASE MAKE SURE BOTH TRANSPORT CASTERS (#13) ARE POINTING IN THE SAME DIRECTION BEFORE PROCEEDING. IF NECESSARY, PLEASE SEE STEP 1.**

STEP 3 BASE PLATE ASSEMBLY



- Required Items:**  
Leg Attachment Plate (#3)  
1/2" Screw (#4) **X12**

- Tip the entire assembly over (legs in air). Secure Bases together by bolting the Attachment Plate to the underside of Base A (16 screws). Tighten screws securely.



- Required Items:**  
Pneumatic Pistons (#5) **X4**

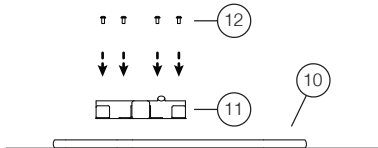
**Pneumatic Pistons:** Place the end with the spring into the PVC tube before inserting into frame.

- Tip the frame, placing it on its legs. Place Pneumatic Pistons (#5) into frame tubes. These pistons are helpful when adjusting the height of each table top.

STEP 4 TABLE TOP / MOUNTING BRACKET ASSEMBLY

- Required Items:**  
Table Tops (#10) **X4**  
Table Top Mounting Brackets (#11) **X4**  
M6x16 Mounting Bracket Screws (#12) **X32**

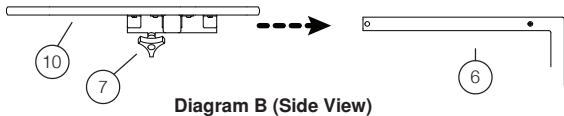
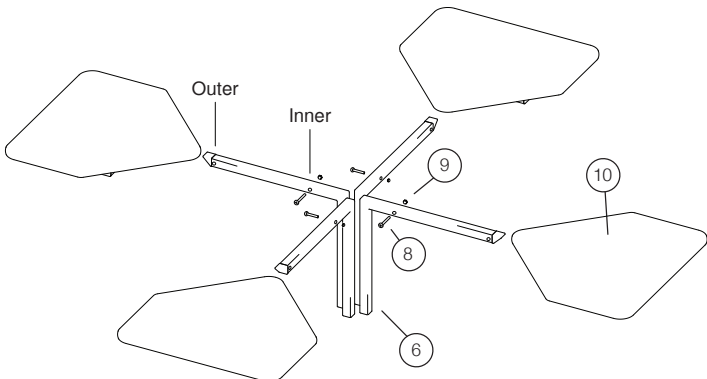
- Lay Table Top (#10) on a level floor with pre-drilled holes pointing up. Using the Allen Wrench provided, secure Table Top Mounting Bracket (#11) using the M6x16 Mounting Bracket Screws (#12). Repeat on all Table Tops (#10).



STEP 5 TABLE TOP ASSEMBLY

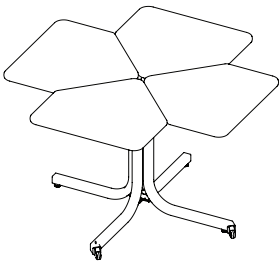
- Required Items:**  
Table Arms (#6) **X4**  
Adjustable Knobs (#7) **X4**  
1 1/4" Bolts (#8) **X8**  
1/4" Nuts (#9) **X8**  
Table Tops (#10) **X4**

- Insert Table Arms (#6) into the assembled base. Ensure the "L" shaped bracket is held to one side while inserting the arm tops into the center post.
- Insert 1 1/4" Bolts (#8) into Table Arm (#6) and tighten with 1/4" Nut (#9). Start with inner pre-drilled hole - this is to stop the Table Tops from hitting the arm. Repeat on all four Table Arms.
- Slide Table Tops (#10) onto Table Arms - **See Diagram B**. Use Adjustable Knobs (#7) to secure tops.
- Insert 1 1/4" Bolts (#8) into outer pre-drilled hole of Table Arm (#6). Tighten with 1/4" Nut (#9) - this is to stop the Table Tops from sliding off the arm.



STEP 6 FINAL ADJUSTMENTS

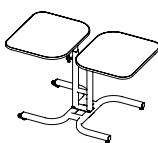
- Use Adjustment Knobs (#7) to secure the table tops at the desired height.
- Operation:** Two offset casters have been provided to ensure easy & safe relocation of the table. To move the table, lift the table from opposite side of the casters by 10" off the floor. Adjust glides to level & stabilize the table. Secure by tighten the locking nut.



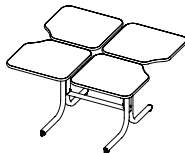
BFL-4(4/1) SPECIFICATIONS

**OVERALL:** 48" X 48" (EXTENDED - 58" X 58")  
**INDIVIDUAL TOP:** 26"W X 22"D  
**HEIGHT ADJUSTMENT:** 26" - 36"  
20" - 30" - **OPTIONAL**

ADDITIONAL MODELS:



BFL-2(1/1)



BFL-4(2/2)