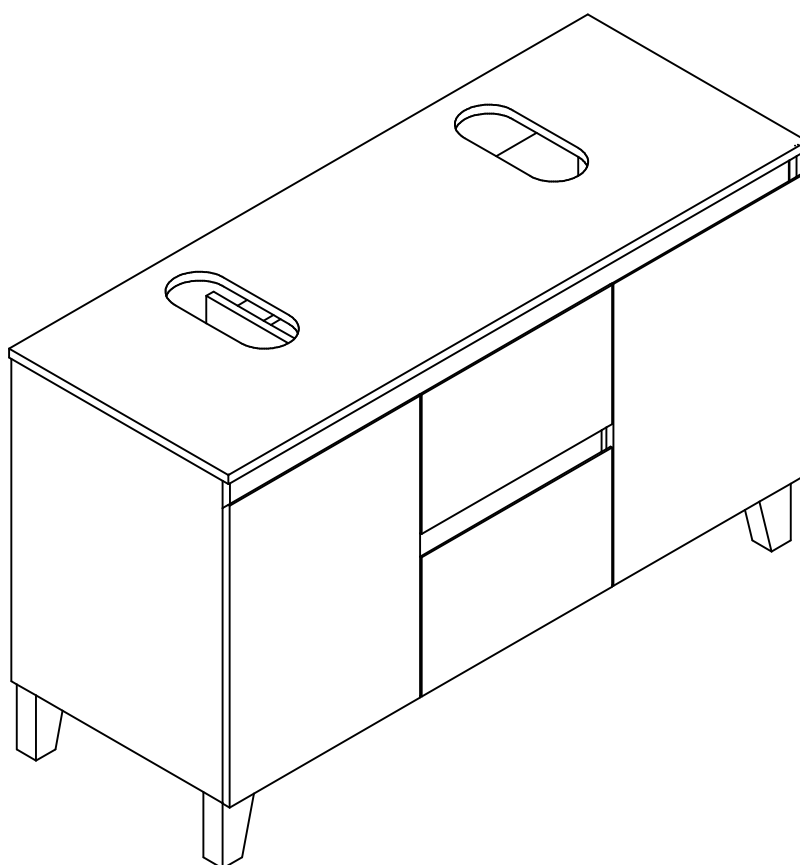
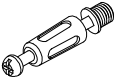
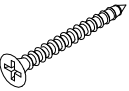
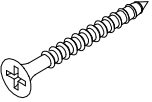
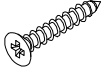
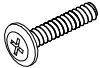
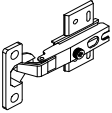
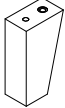
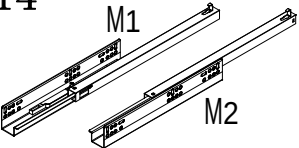
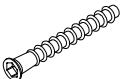


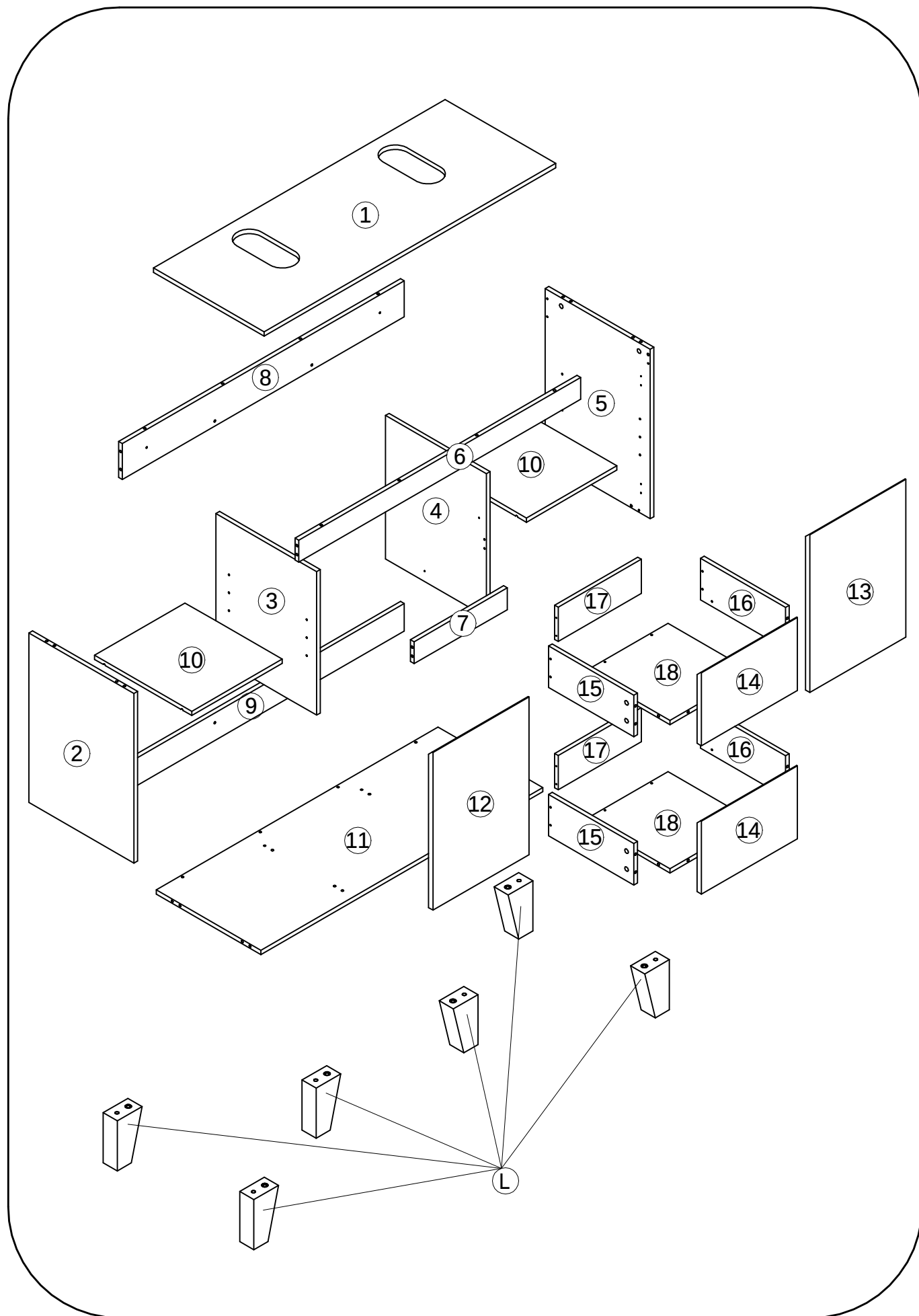
HN191-120FSTD

Assembly Instructions



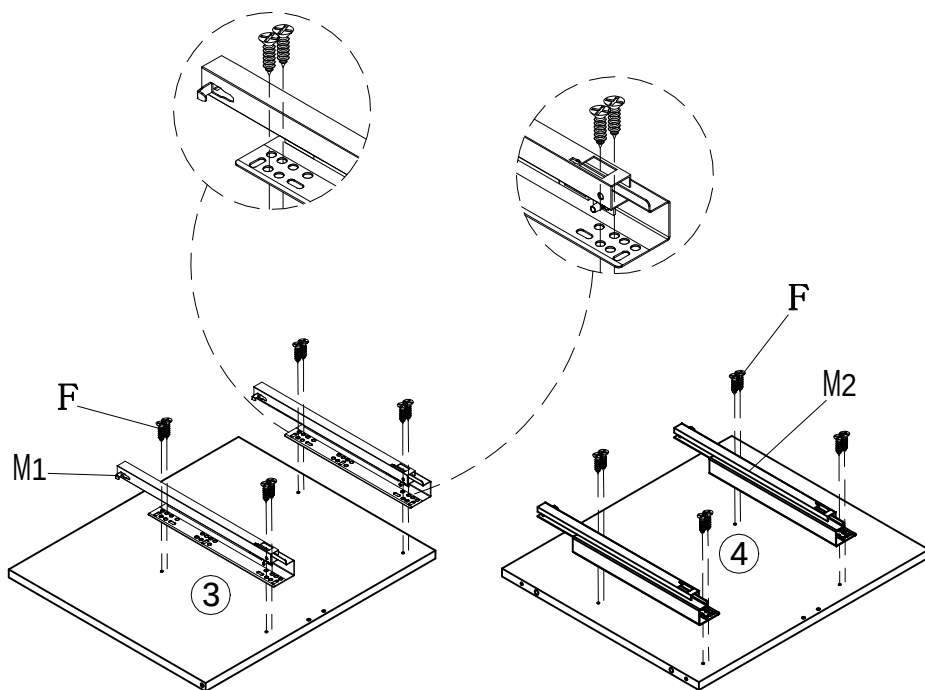
Assembly Instructions

Ø15x12  A x 50	Ø7x35  B x 50	Ø8x30  C x 20	Ø4x40  D x 12
Ø5x70  E x 2	Ø3.5x14  F x 20	Ø4x16  G x 24	M6x40  H x 6
 I x 4	M6x20  J x 6	Ø7.8x38  K x 2	 L x 6
14"  M x 2	Ø5x16  N x 8	Ø6x30  O x 2	Ø7x48  P x 12
4MM  Q x 1			



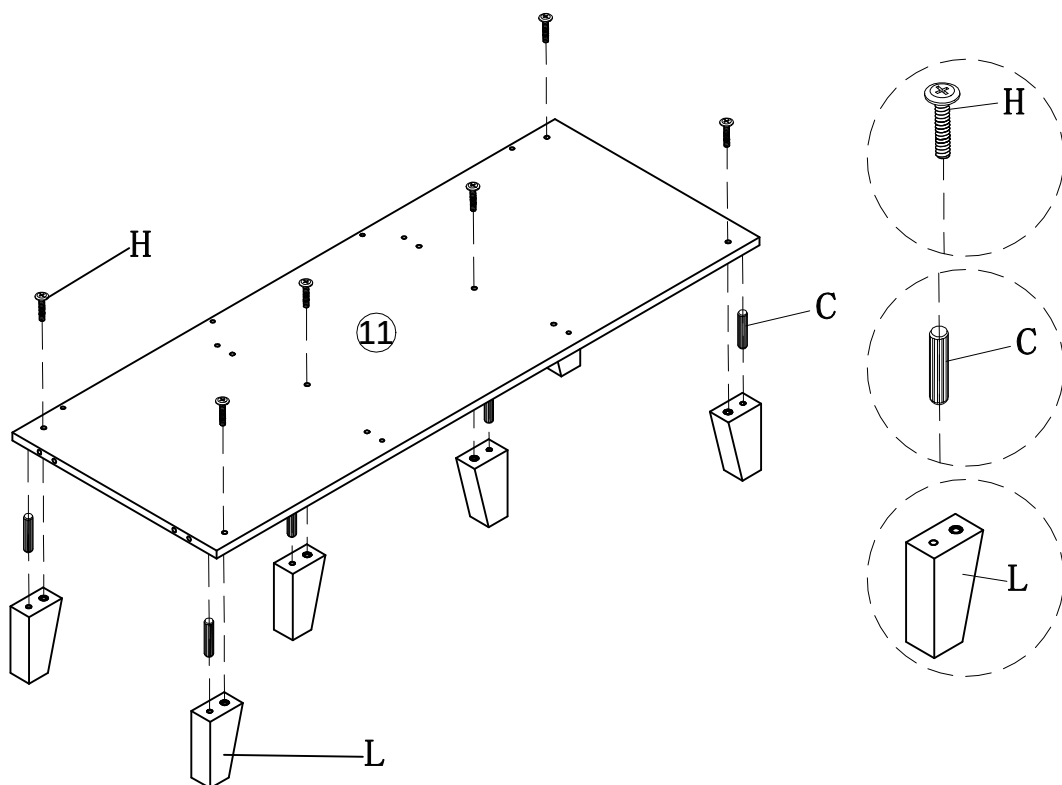
STEP 1

Fx16
M1x2
M2x2



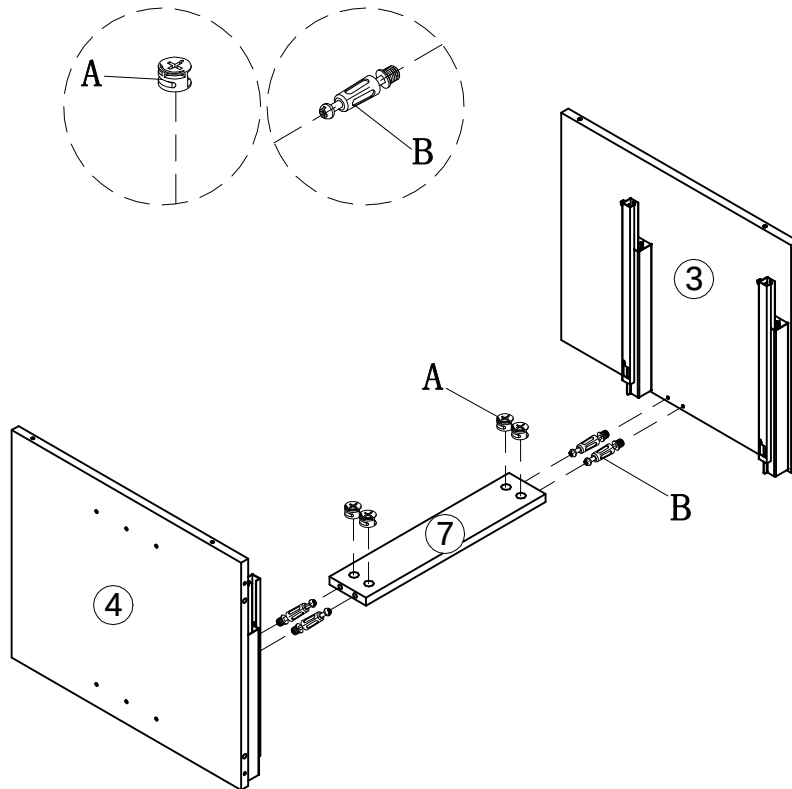
STEP 2

Cx6
Hx6
Lx6



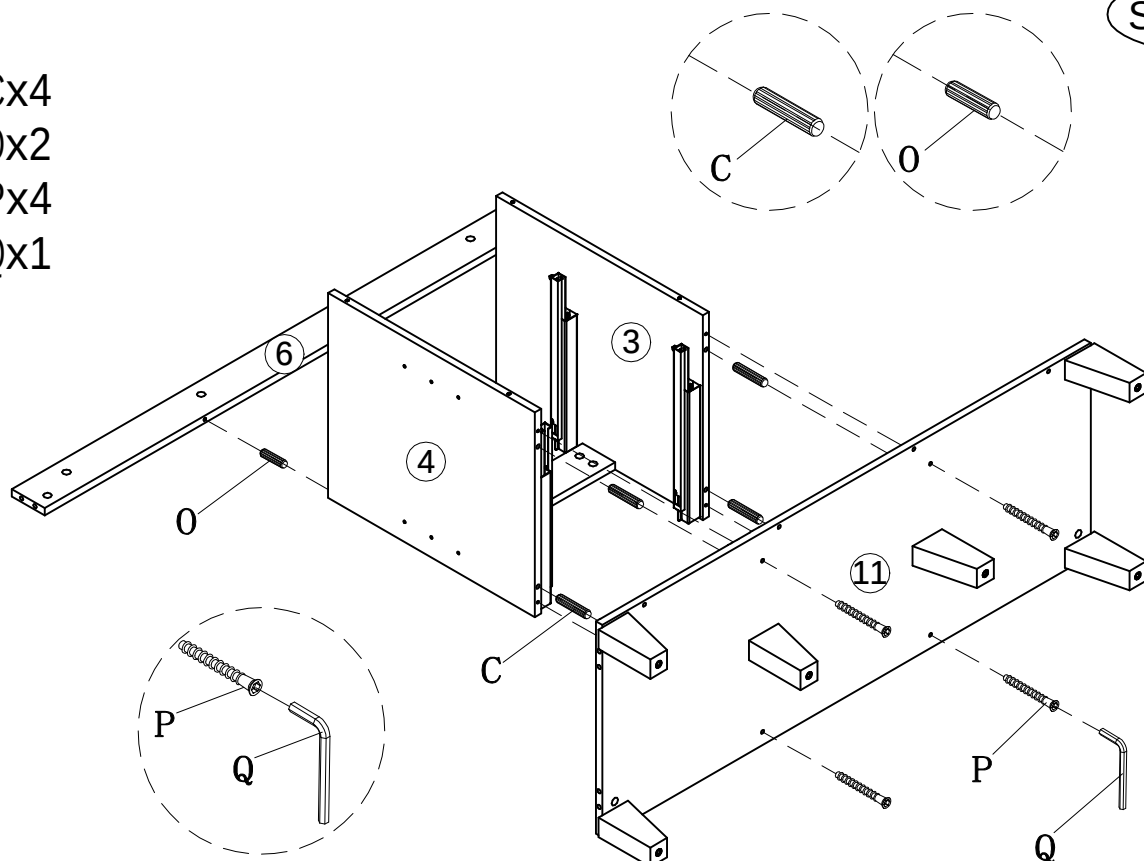
STEP 3

Ax4
Bx4



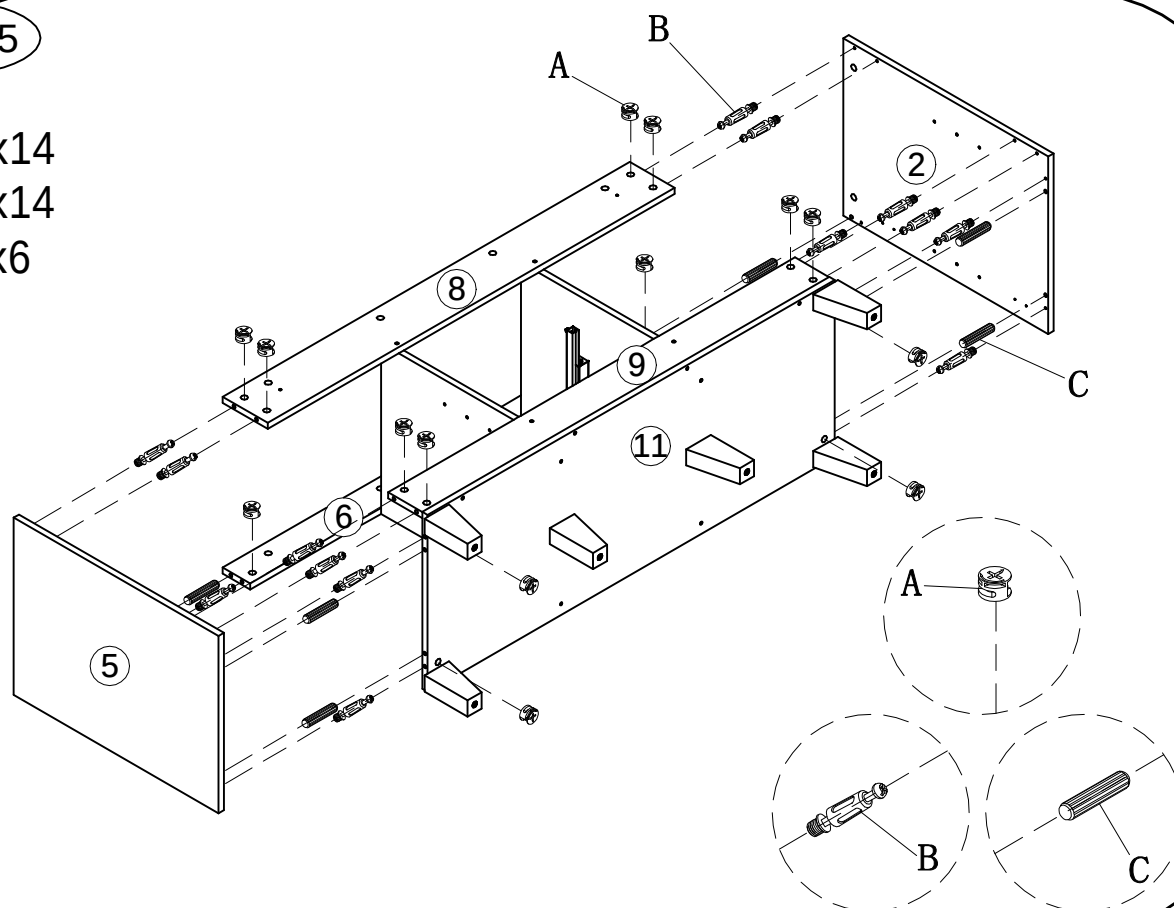
STEP 4

Cx4
Ox2
Px4
Qx1



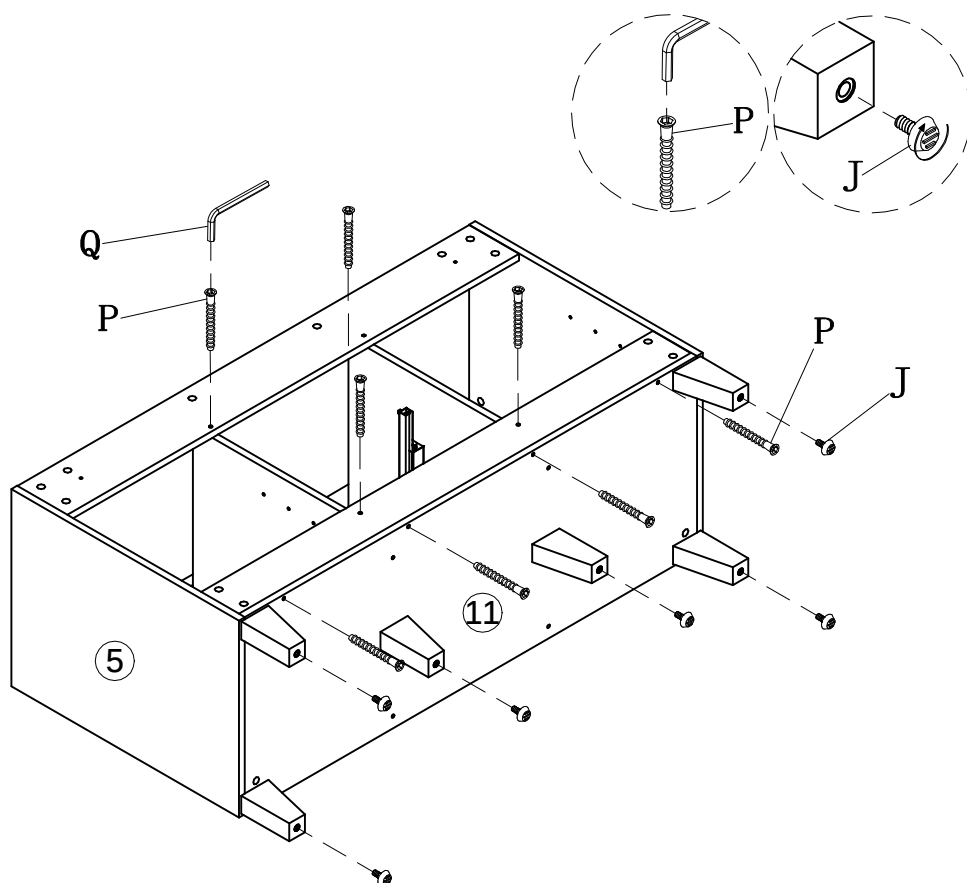
STEP 5

Ax14
Bx14
Cx6



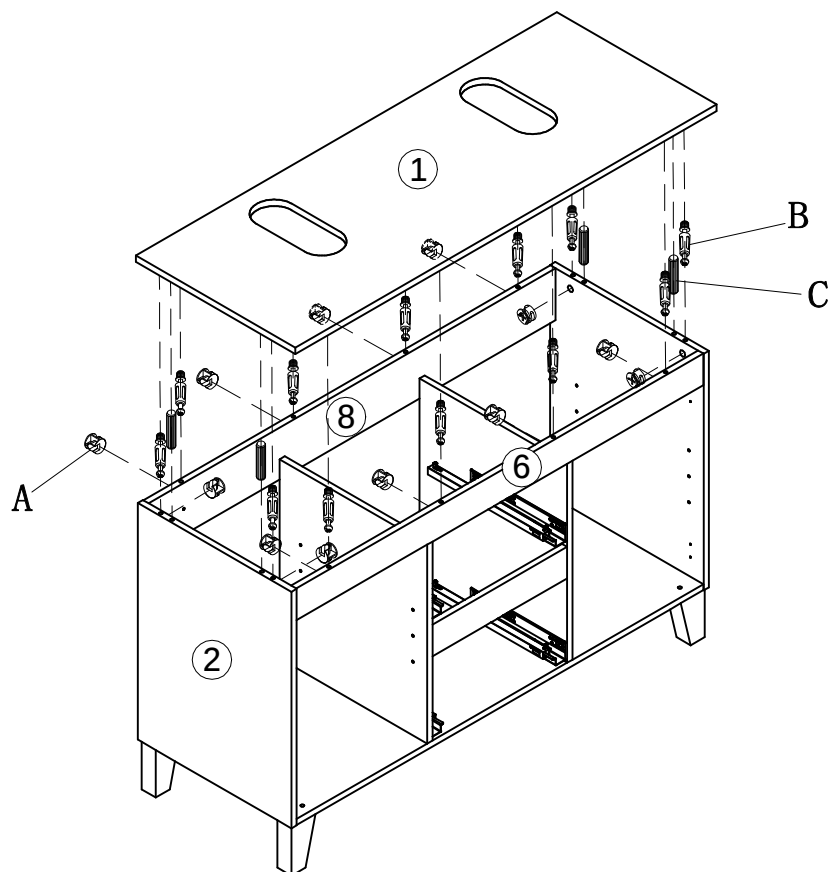
STEP 6

Jx6
Px8



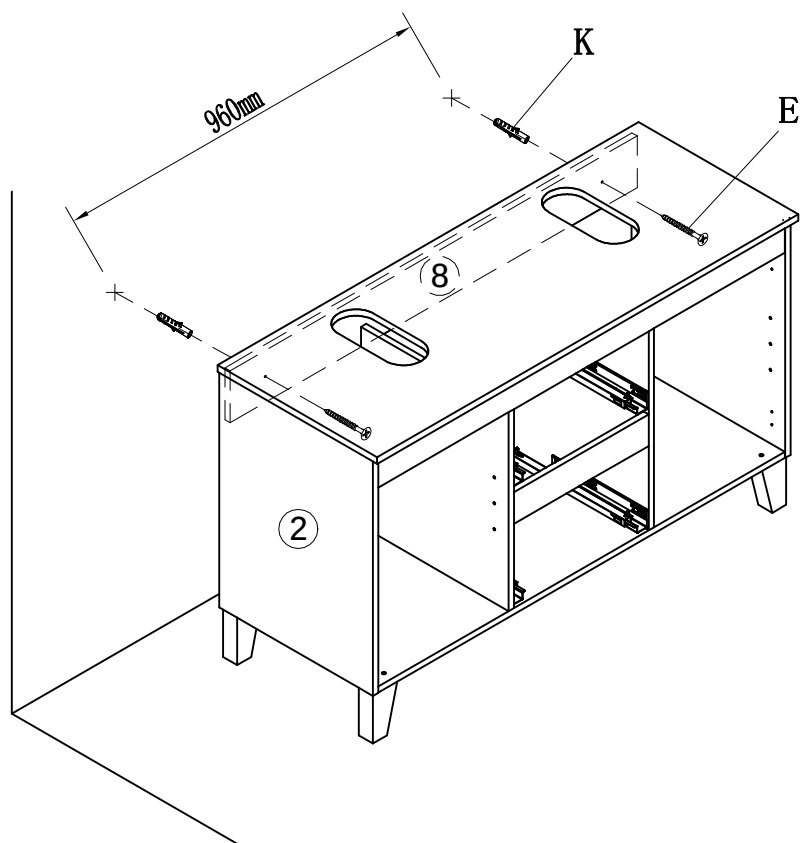
STEP 7

Ax12
Bx12
Cx4



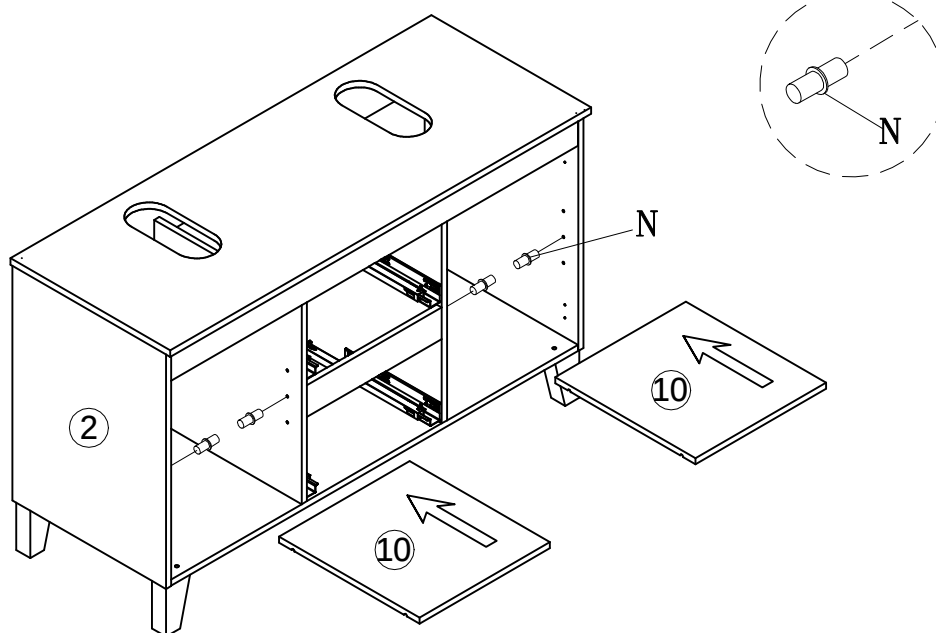
STEP 8

Ex2
Kx2



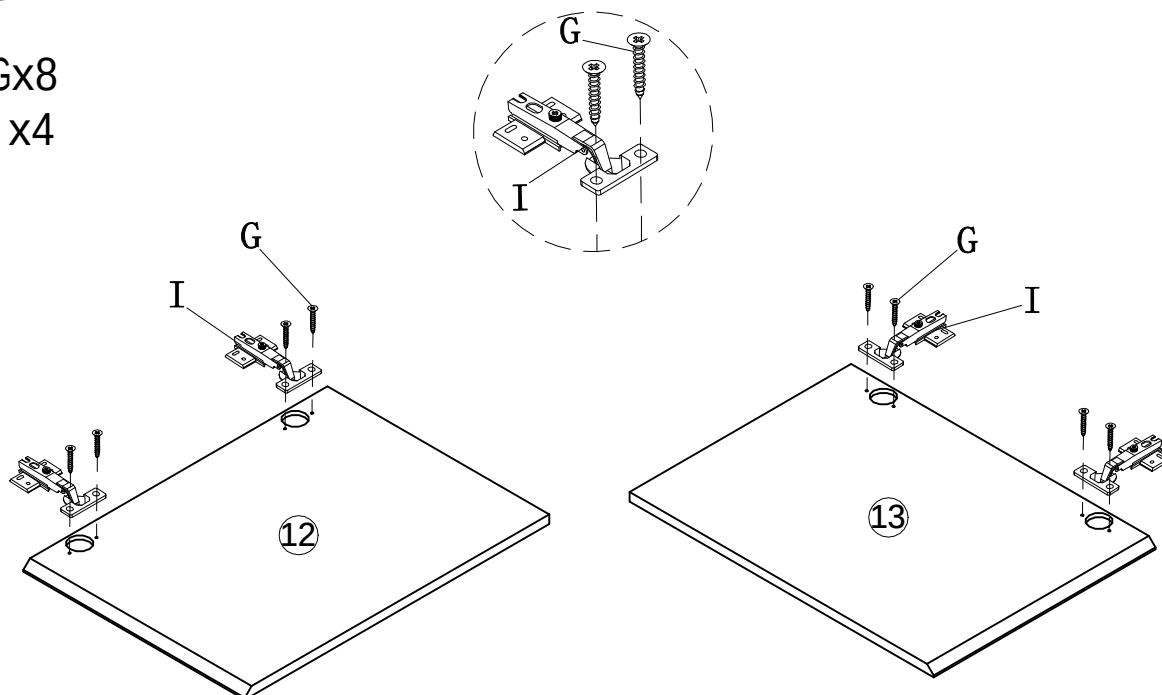
STEP 9

Nx8



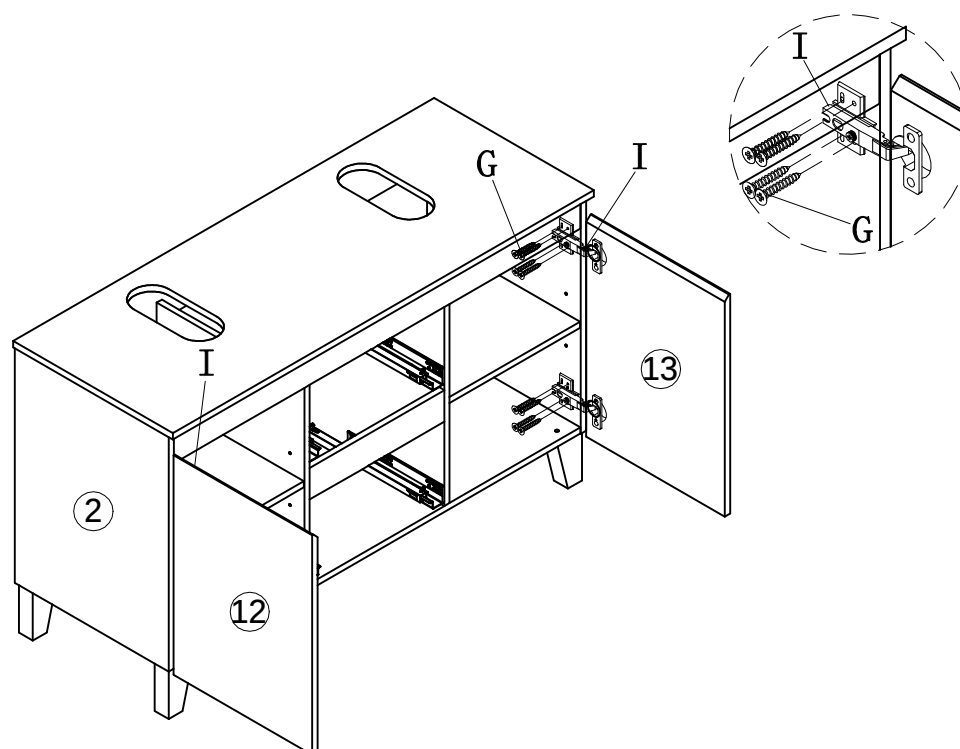
STEP 10

Gx8
Ix4



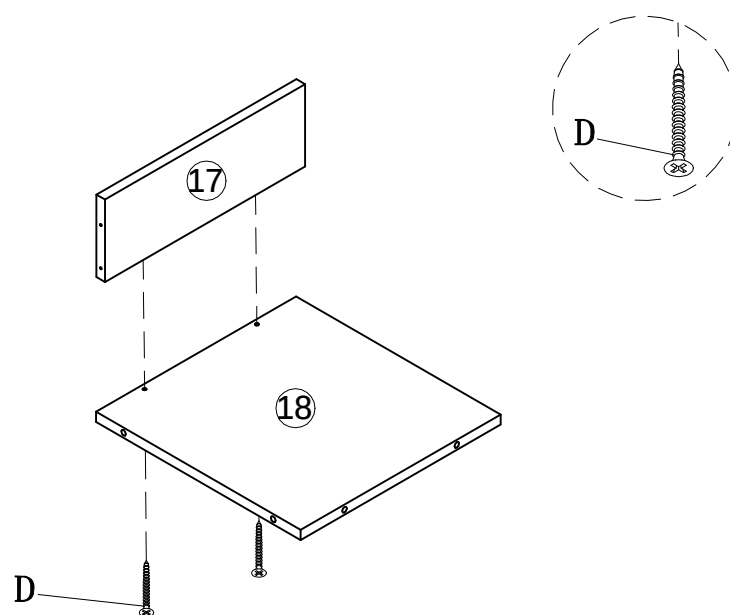
STEP 11

Gx16



STEP 12

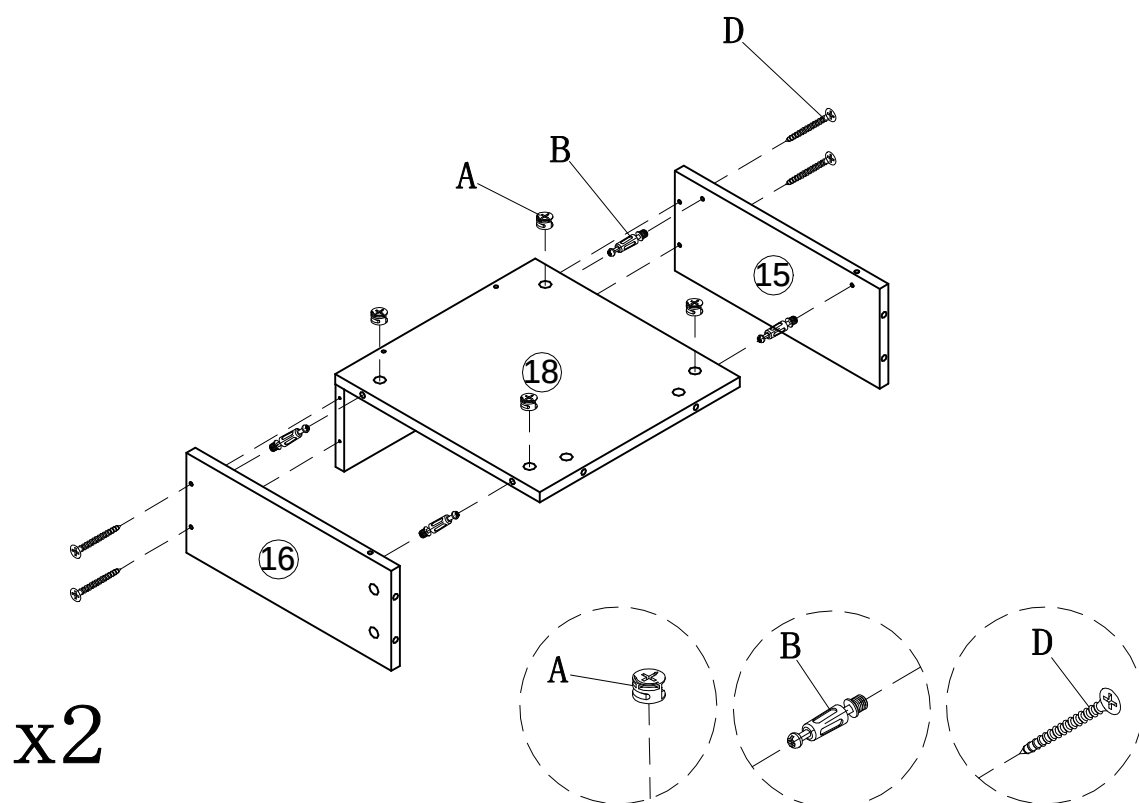
Dx4



x2

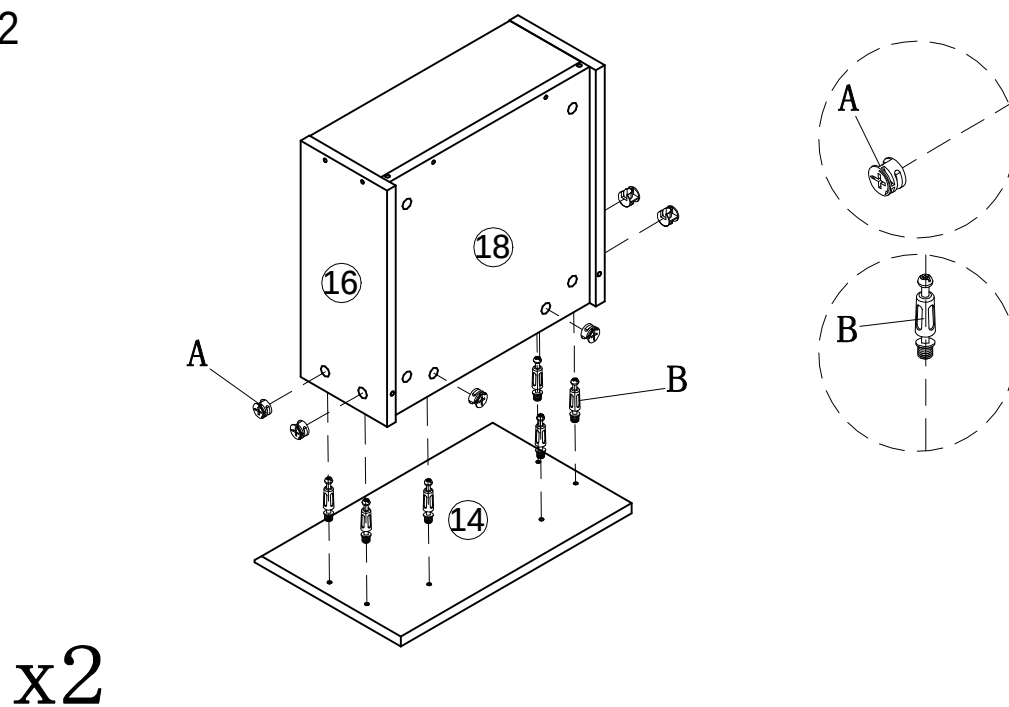
STEP 13

Ax8
Bx8
Dx8

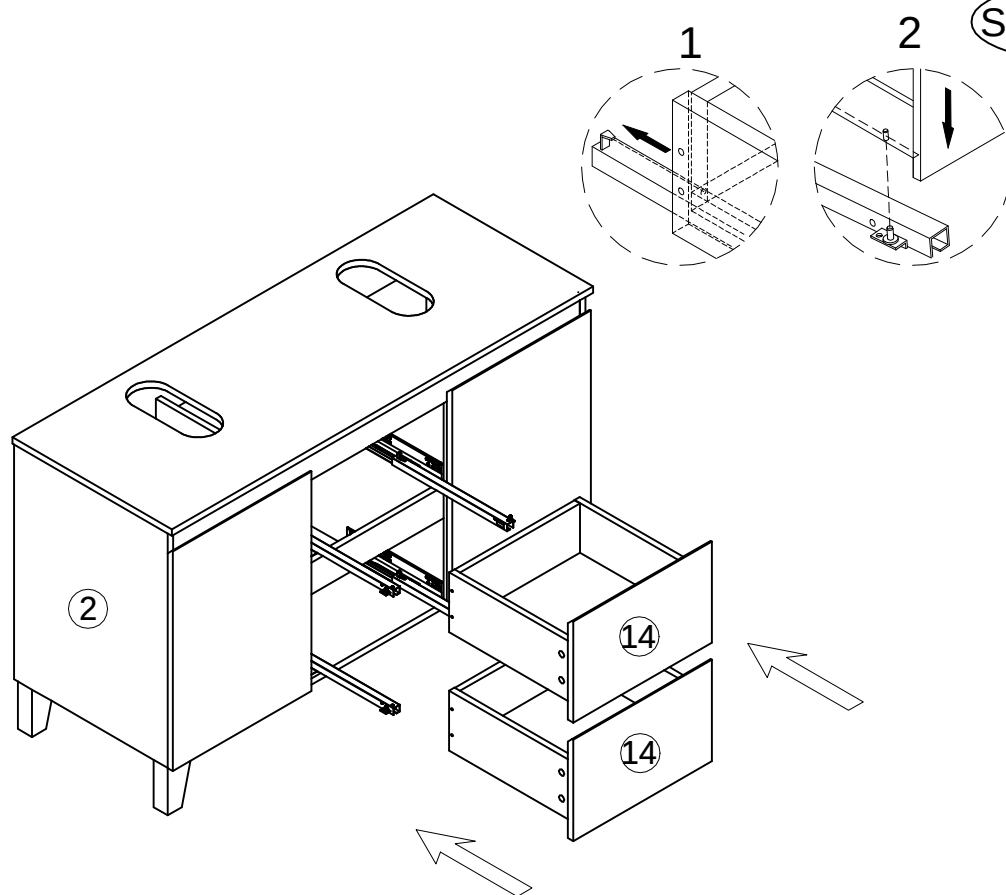


STEP 14

Ax12
Bx12

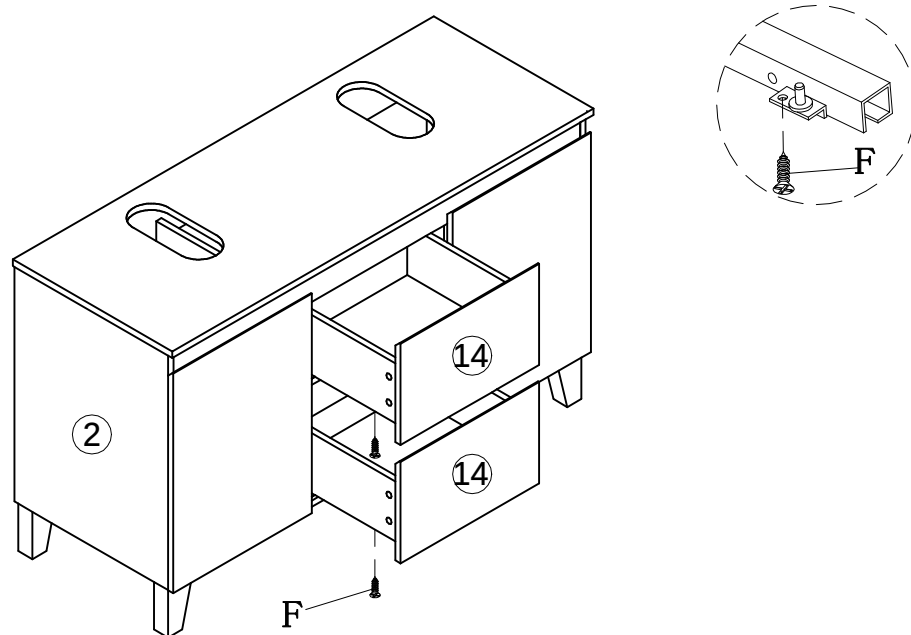


STEP 15

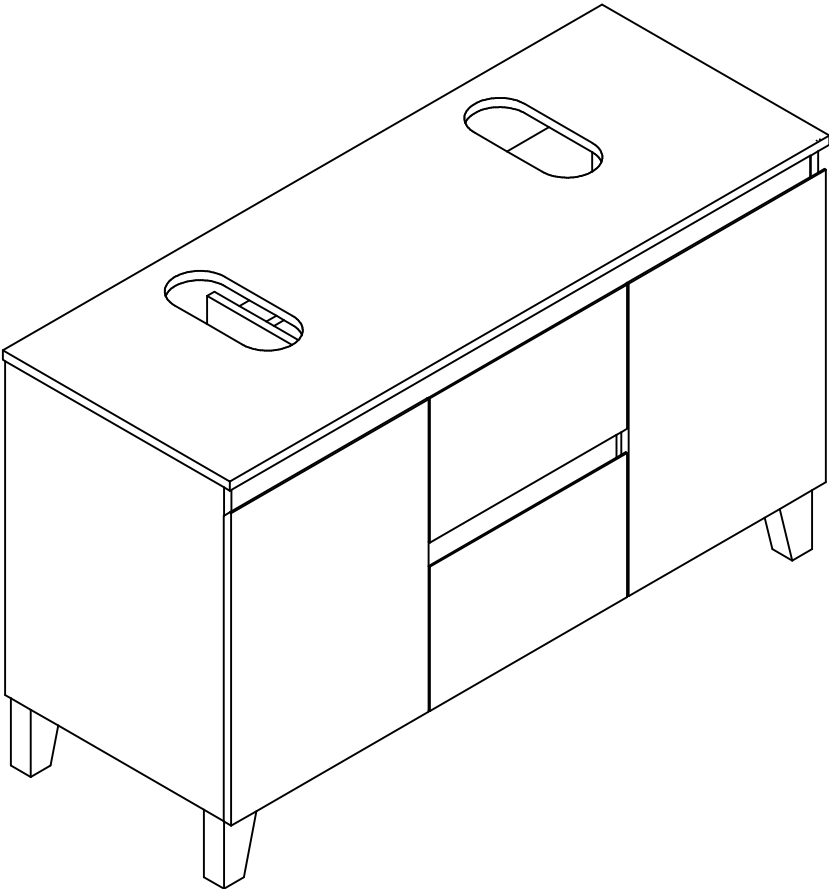


STEP 16

Fx4



STEP 17



FINISH