

ASSEMBLY INSTRUCTIONS

3 DRAWER CHEST

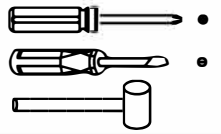
ASSEMBLY
REQUIREMENTS:

2-Person
Assembly

1.5 Hour
Assembly Time
(Approximate)

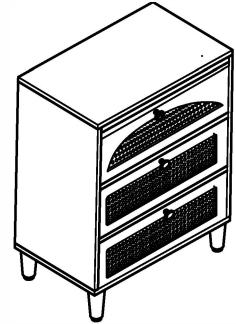
Tools Required:
(Not Provided)

Phillips Screwdriver
Flat Screwdriver
Mallet



Thank you for purchasing our product!

Please refer and use this assembly instruction to assemble the product. Contact our customer service department in case there are any missing or damage parts or hardware. Replacement parts are normally shipped within 2 or 3 days.



PRODUCTS PURCHASED THROUGH OUR AUTHORIZED VENDORS ONLY ARE ELIGIBLE FOR REPLACEMENT PARTS.

We appreciate your business!

THIS PRODUCT IS FOR INDOOR AND HOUSEHOLD USE ONLY - NOT FOR COMMERCIAL USE.

ASSEMBLY PREPARATION

1. Remove all packaging materials, staples and packing straps from the carton.
2. Refer to Parts List and Hardware List and ensure parts and hardware are correct before assembly. Contact customer service for missing parts.
3. Place all wooden parts on a clean, flat and soft surface (e.g. carpet or rug) to prevent scratch and damage to parts.

SAFETY PRECAUTION

1. KEEP ALL HARDWARE PARTS OUT OF REACH OF CHILDREN.
2. DISPOSE PLASTIC PACKAGING MATERIAL IMMEDIATELY TO AVOID ANY RISK OF SUFFOCATION TO CHILDREN AND ANIMALS.

TIPS FOR ASSEMBLY

1. Allow ample room for assembly and in close proximity to where product will be placed.
2. Assemble the product on a surface that does not scratch or damage the exterior gloss and finish of the furniture.
3. Identify all of the parts, hardware and quantities required for each step.
4. During assembly, do not over-tighten any fittings as this may cause damage.
5. DO NOT USE POWER TOOLS TO ASSEMBLE THIS PRODUCT.
6. Always place the product on a flat, level surface.
7. Do not sit or stand on the partially assembled product; only use the product for which it is intended.

CARE AND MAINTENANCE

1. Wipe clean with a soft, dry cloth; avoid the use of harsh chemicals or household cleaners as they may damage the exterior finish of the furniture.
2. Hardware may loosen over time. Periodically, check that all connections are tight; re-tighten as necessary.
3. Solid wood is impacted by heat and humidity fluctuations which may cause small joint separations or hairline cracks; place the furniture away from direct sunlight and air conditioning vents, heating vents or units to protect the furniture.

ASSEMBLY INSTRUCTIONS

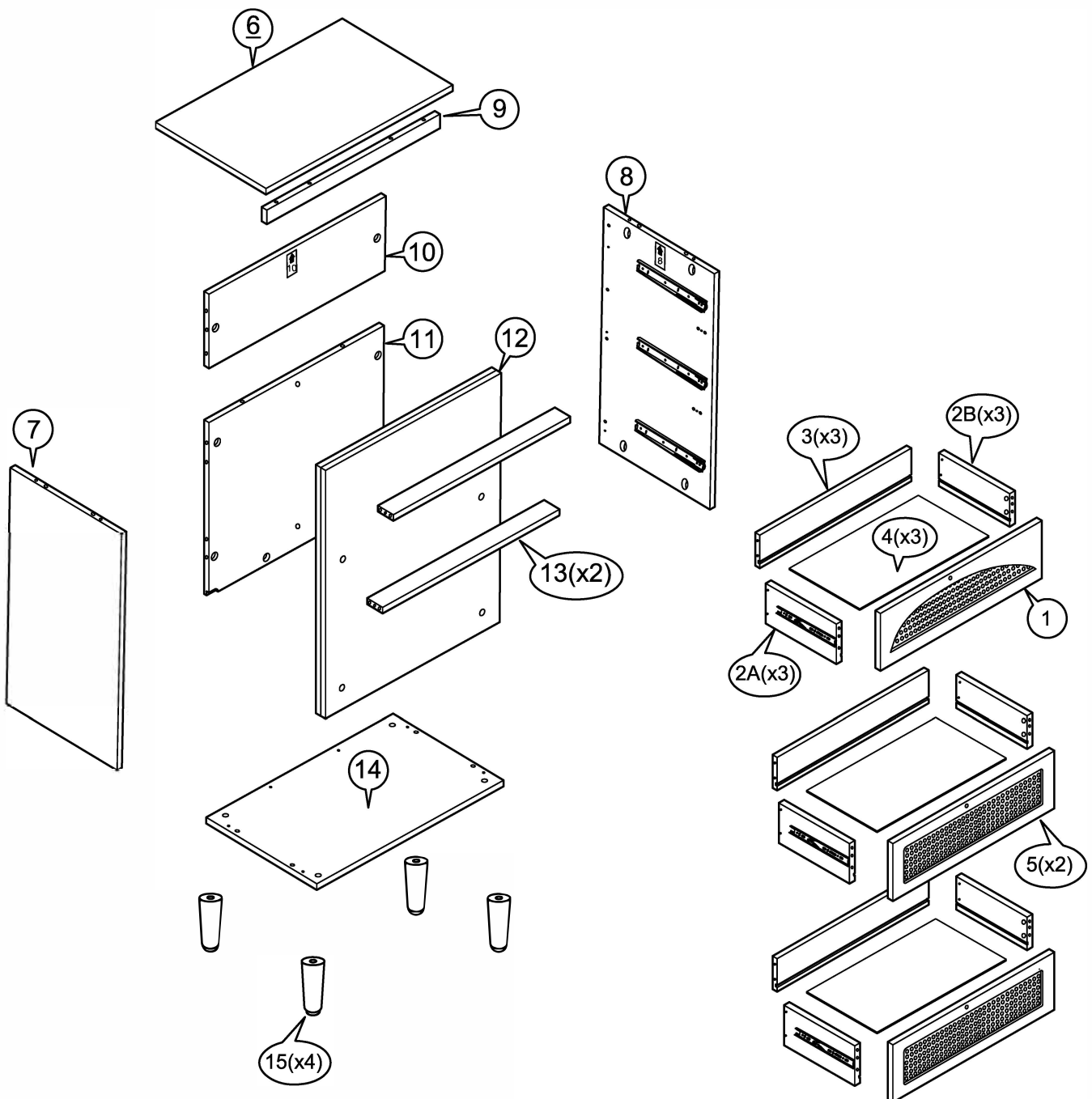
3 DRAWER CHEST

PARTS LIST

Part list	Description	Qty
1	Top Drawer Front Panel	1pc
2A	Drawer Side Panel - L	3pcs
2B	Drawer Side Panel - R	3pcs
3	Drawer Back Panel	3pcs
4	Drawer Bottom Panel	3pcs
5	Drawer Front Panel	2pcs
6	Top Panel	1pc
7	Left Panel	1pc

Part list	Description	Qty
8	Right Panel	1pc
9	Apron Top	1pc
10	Back Panel Top	1pc
11	Back Panel Bottom	1pc
12	Back Panel Support	1pc
13	Center Apron	2pcs
14	Bottom Panel	1pc
15	Leg	4pcs

PARTS ASSEMBLY OVERVIEW







PARTS IN BOX 1




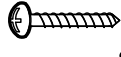
NAME : DRAWER SIDE PANEL - L	QTY : 3PCS	CODE : 2A
NAME : DRAWER SIDE PANEL - R	QTY : 3PCS	CODE : 2B
NAME : DRAWER BOTTOM PANEL	QTY : 3PCS	CODE : 4
NAME : TOP PANEL	QTY : 1PC	CODE : 6
NAME : LEFT PANEL	QTY : 1PC	CODE : 7
NAME : RIGHT PANEL	QTY : 1PC	CODE : 8
NAME : APRON TOP	QTY : 1PC	CODE : 9
NAME : CENTER APRON	QTY : 2PCS	CODE : 13
NAME : BOTTOM PANEL	QTY : 1PC	CODE : 14
NAME : LEG	QTY : 4PCS	CODE : 15





PARTS IN BOX 2

NAME : TOP DRAWER FRONT PANEL	QTY : 1PC	CODE : 1
NAME : DRAWER BACK PANEL	QTY : 3PCS	CODE : 3
NAME : DRAWER FRONT PANEL	QTY : 2PCS	CODE : 5
NAME : BACK PANEL TOP	QTY : 1PC	CODE : 10
NAME : BACK PANEL BOTTOM	QTY : 1PC	CODE : 11
NAME : BACK PANEL SUPPORT	QTY : 1PC	CODE : 12



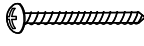

Hardware List

DESCRIPTION	QTY	EXTRA
A  M8 x 40mm Bolt	4	2
B  5/16" Washer	4	2
C  24mm Cam-Bolt	34	2
D  12mm Cam-Lock	34	2

DESCRIPTION	QTY	EXTRA
E  M8 x 30mm Wood Dowel	34	2
F  M8 x 20mm Wood Dowel	2	2
G  #8 x 1 1/4"(32mm) Screw	12	2
H  #8 x 45mm Screw	4	2

DESCRIPTION	QTY	EXTRA
I  Handle	3	-
J  M4 x 22mm Handle Screw	3	2
K  M5 Allen Key	1	-
L  M4 Allen Key	1	-

* Extra hardware for spare use

M	M1  Metal Bracket	M2  Cabinet Restraint Strap	M3  Pan Head Screw (Long)	M4  Pan Head Screw (Short)	2 SETS
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INSTRUCTIONS FOR CAM-BOLT & CAM-LOCK

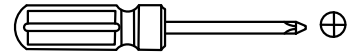


CAM-BOLT

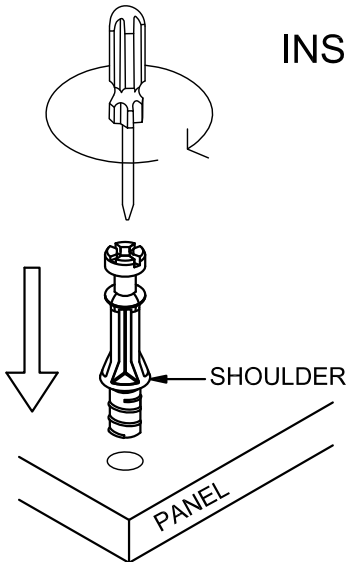


CAM-LOCK

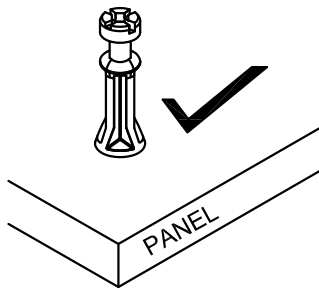
Tool Required



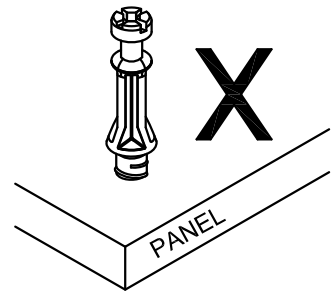
INSERTING AND TIGHTENING CAM-BOLT



Place Cam-bolt on pre-drilled hole and screw in vertically



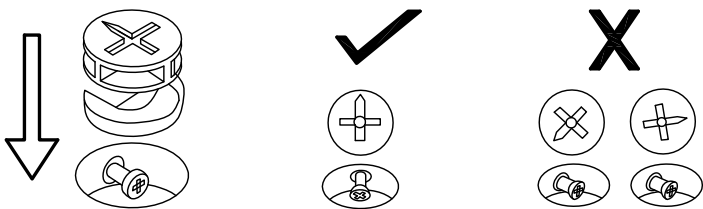
Shoulder is flushed (on the same level) with the panel.



Shoulder is above the panel.

Place Cam-bolt on the designated pre-drilled hole on the panel. Use a Philips Screwdriver to screw-in Cam-bolt vertically until shoulder is flushed (on the same level) with panel.

INSERTING CAM-LOCK

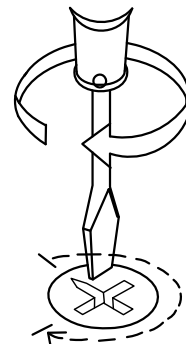


Insert Cam-lock with arrow align to Cam-bolt head

CORRECT

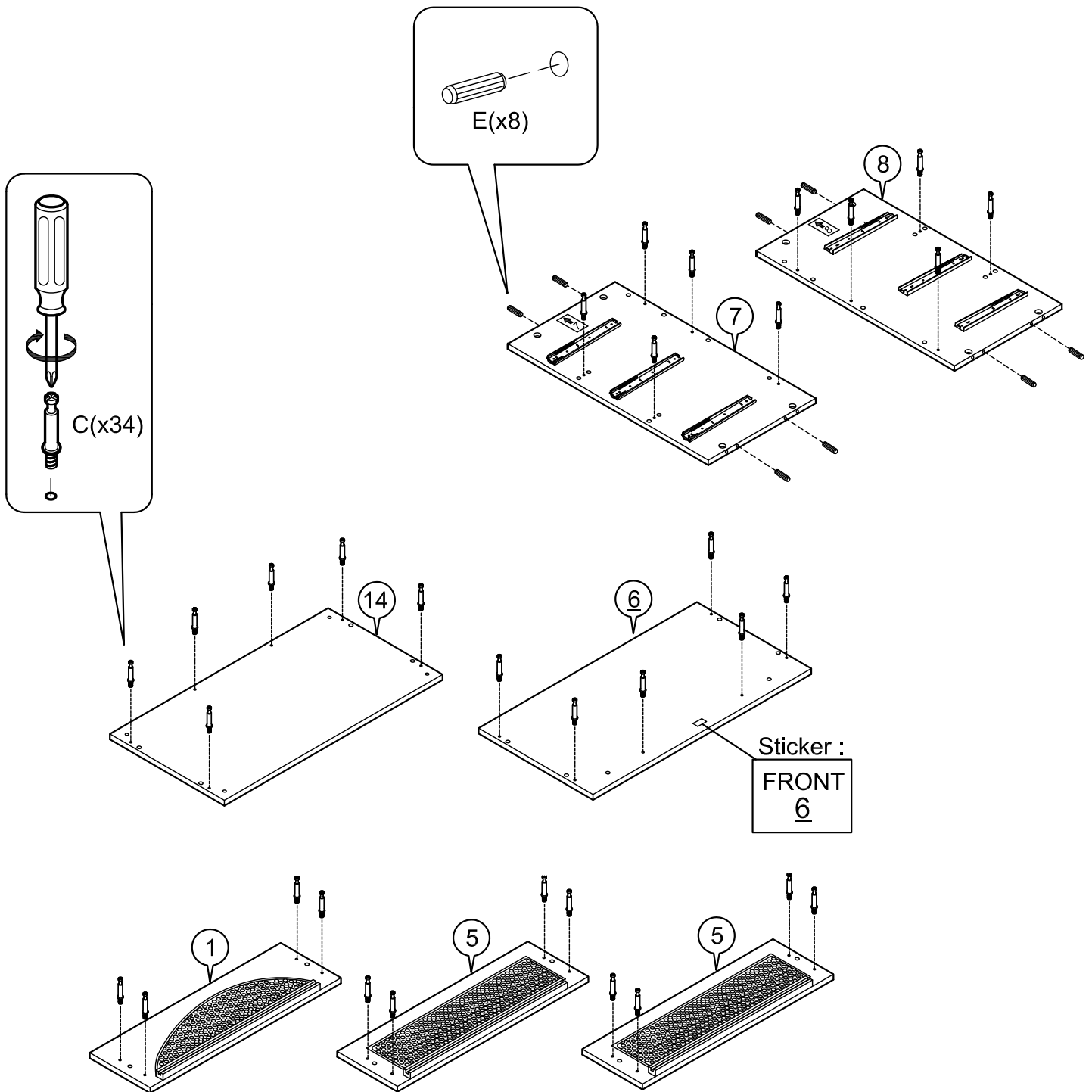
WRONG

TIGHTENING CAM-LOCK



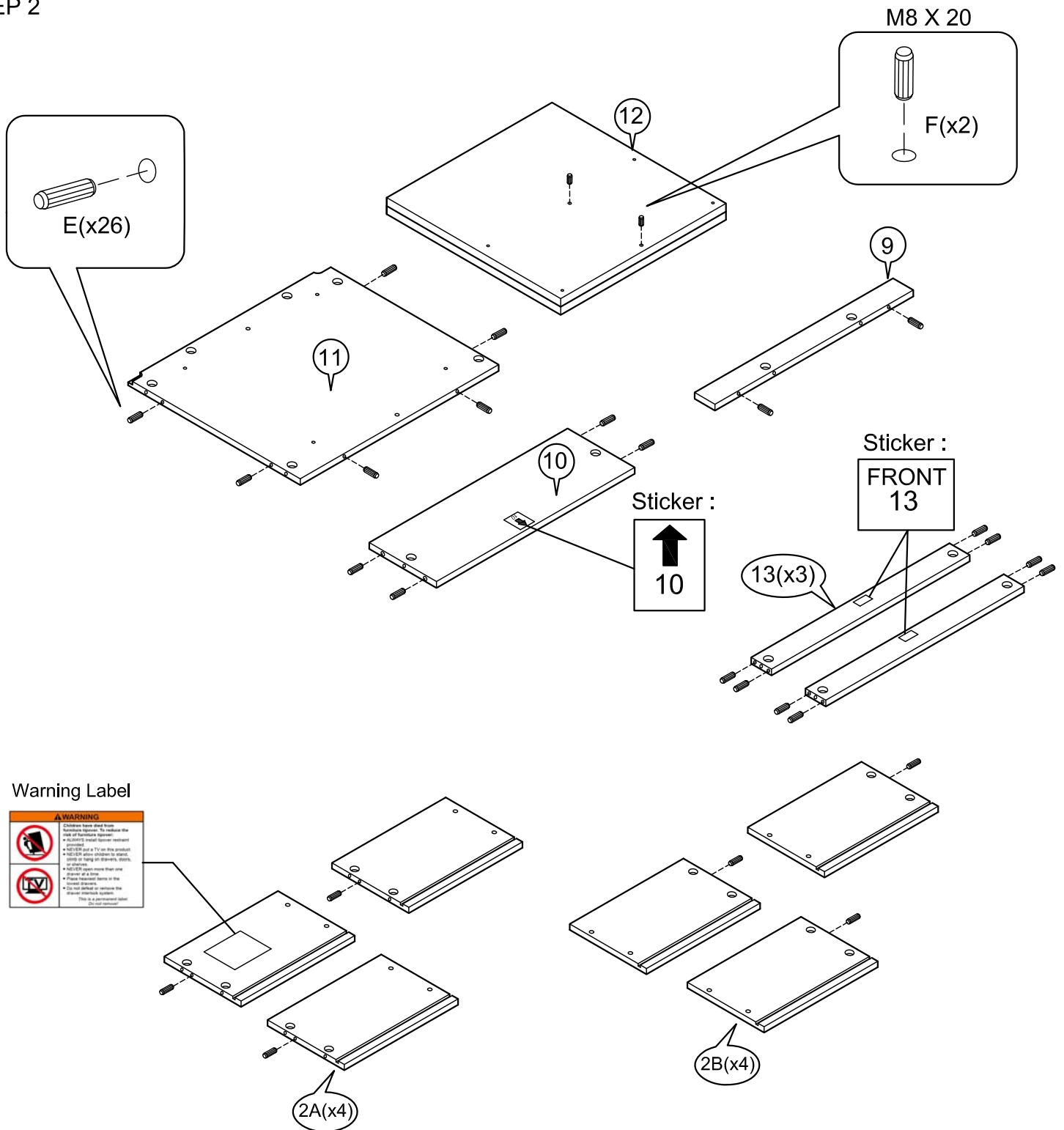
Use a Flat-head Screwdriver to turn Cam-lock clockwise so it locks onto the head of the Cam-bolt. Turn until it is snug (about 3/4ths of a turn) -- over - tightening could damage Cam-lock or/and cam-bolt.

STEP 1



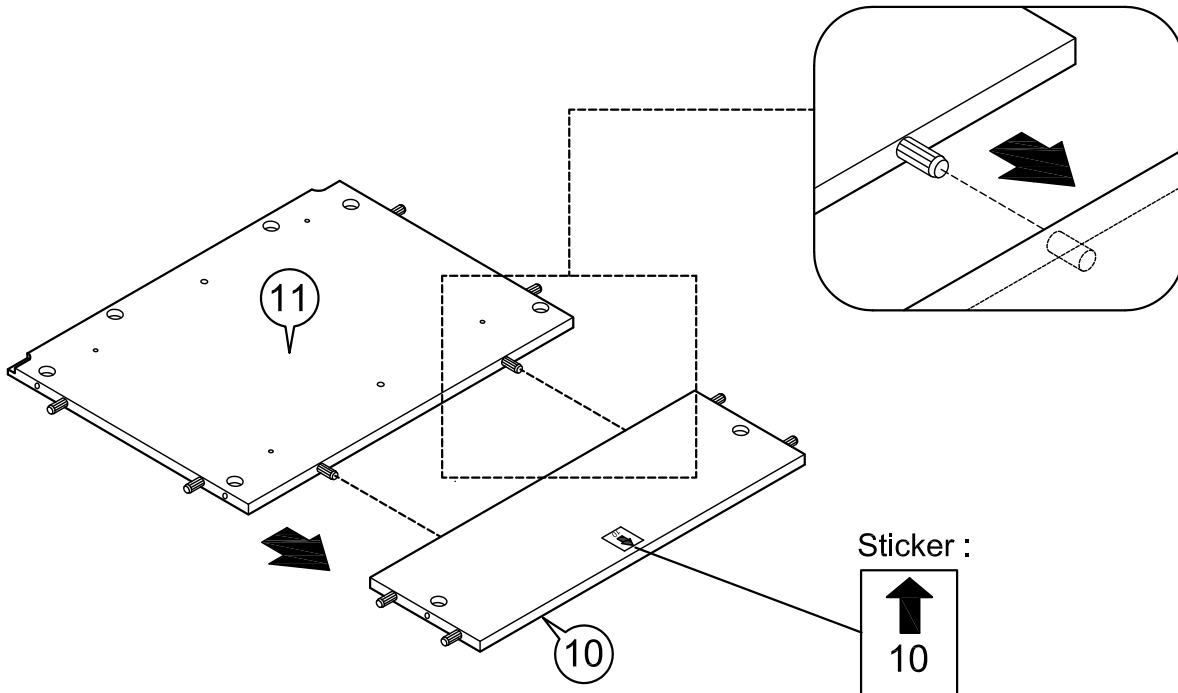
- Lay Drawer Front Panel (1 & 5), Left Panel (7), Right Panel (8), Top Panel (6) and Bottom Panel (14) as shown on a material that does not scratch or damage the parts.
- Screw in Cam-bolt (C) into the designated holes on each part as indicated. Refer to Page 5 for instructions on inserting and tightening cam-bolt.
- Insert Wood Dowel (E) into the inner two holes on the designated edges of (7 & 8).

STEP 2



- Lay Drawer Left & Right Panel (2A & 2B), Top Apron (9), Back Panel Top & Bottom (10 & 11), Back Panel Support (12) and Center Apron (13) as shown on a material that does not scratch or damage the parts.
- Identify the designated holes for Wood Dowel (E or F) on each part and insert wood dowel.

STEP 3

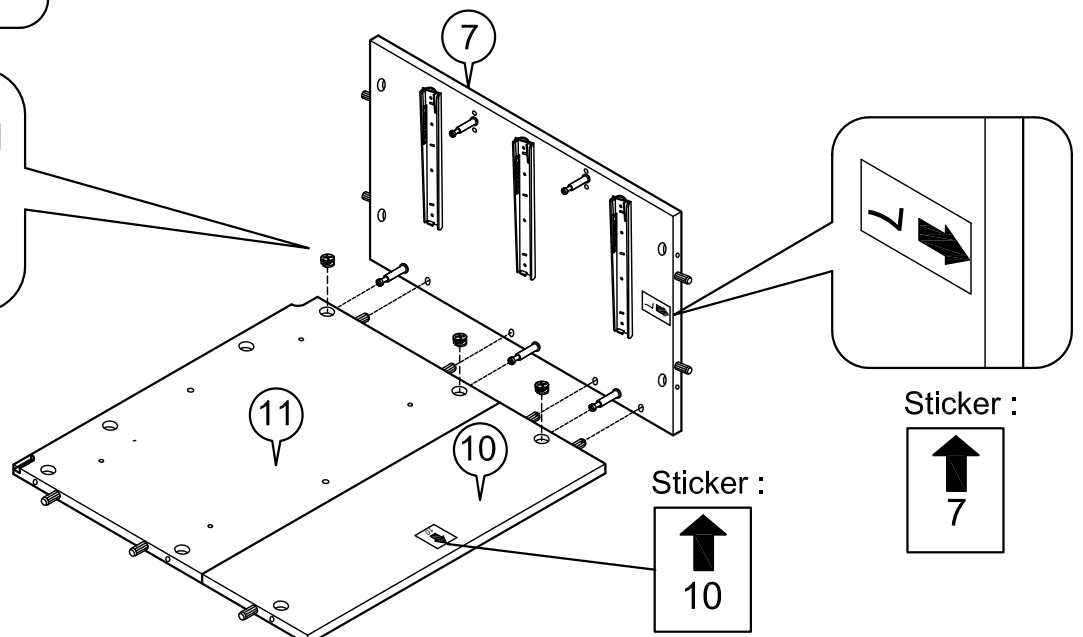
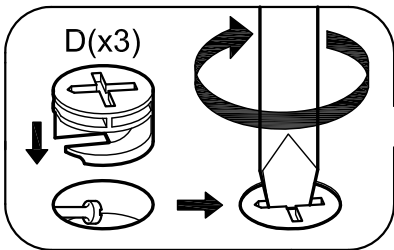
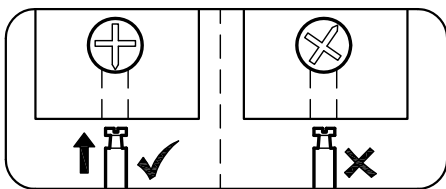


Attach Back Panel Top & Bottom (10 & 11) from STEP 2 via wood dowel to form a single piece.
Note the orientation of (10) with respect to the Direction of the Sticker.

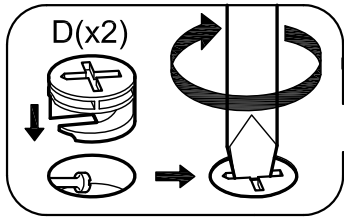
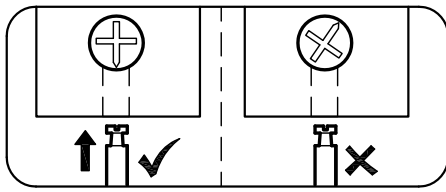
STEP 4

a) Attach Left Panel (7) from STEP 1 to Back Panel (10 & 11) via cam-bolts and wood dowels on the respective parts. Note the orientation of (7) with respect to the Direction of the Sticker.

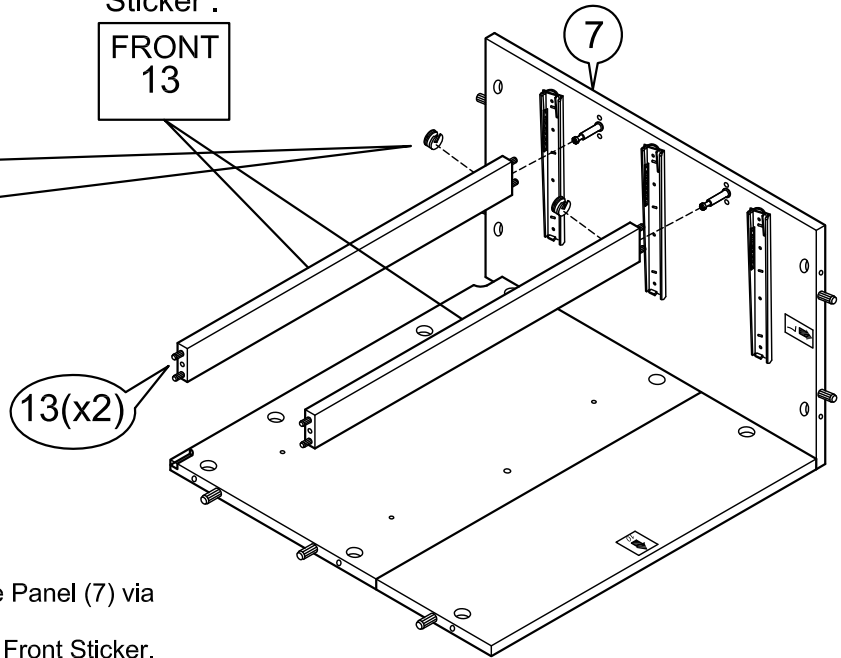
b) Insert Cam-lock (D) into the designated holes on (10 & 11) and turn clockwise to lock onto the cam-bolt on (7). Refer to Page 5 for instructions on inserting and tightening cam-lock.



STEP 5



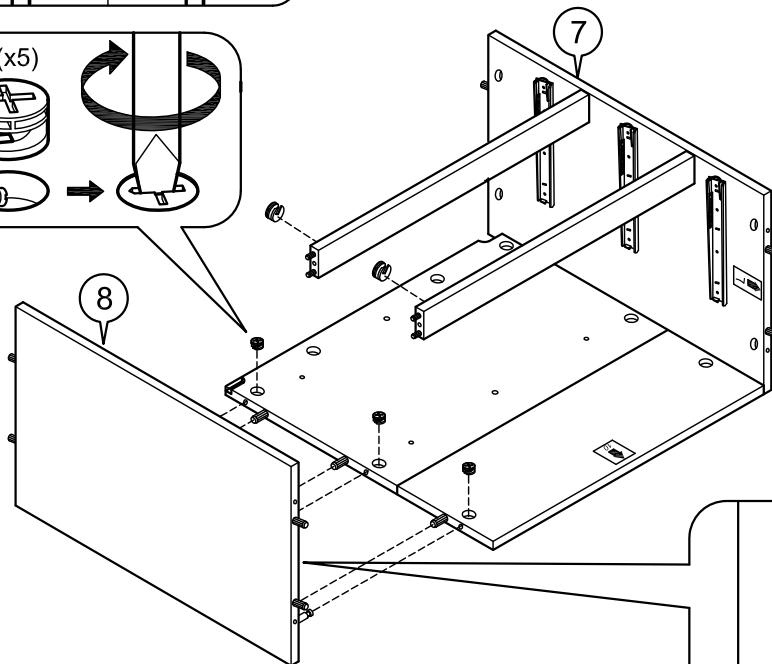
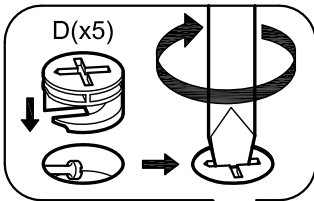
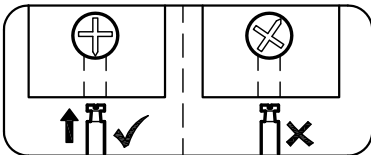
Sticker :
FRONT
13



a) Attach Center Apron (13) from STEP 2 to Side Panel (7) via wood dowel com-bolt on the respective parts.
Note the orientation of (13) with respect to the Front Sticker.

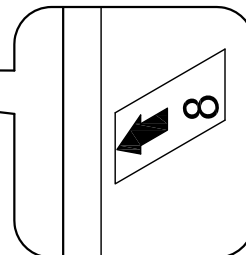
b) Insert Cam-lock (D) into the designated holes on (13) and turn clockwise to lock onto the cam-bolt on (7).

STEP 6

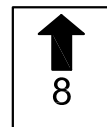


a) Attach Right Panel (8) from STEP 1 to Back Panel (10 & 11) and Center Apron via cam-bolts and wood dowels on the respective parts.
Note the orientation of (8) with respect to the Direction of the Sticker.

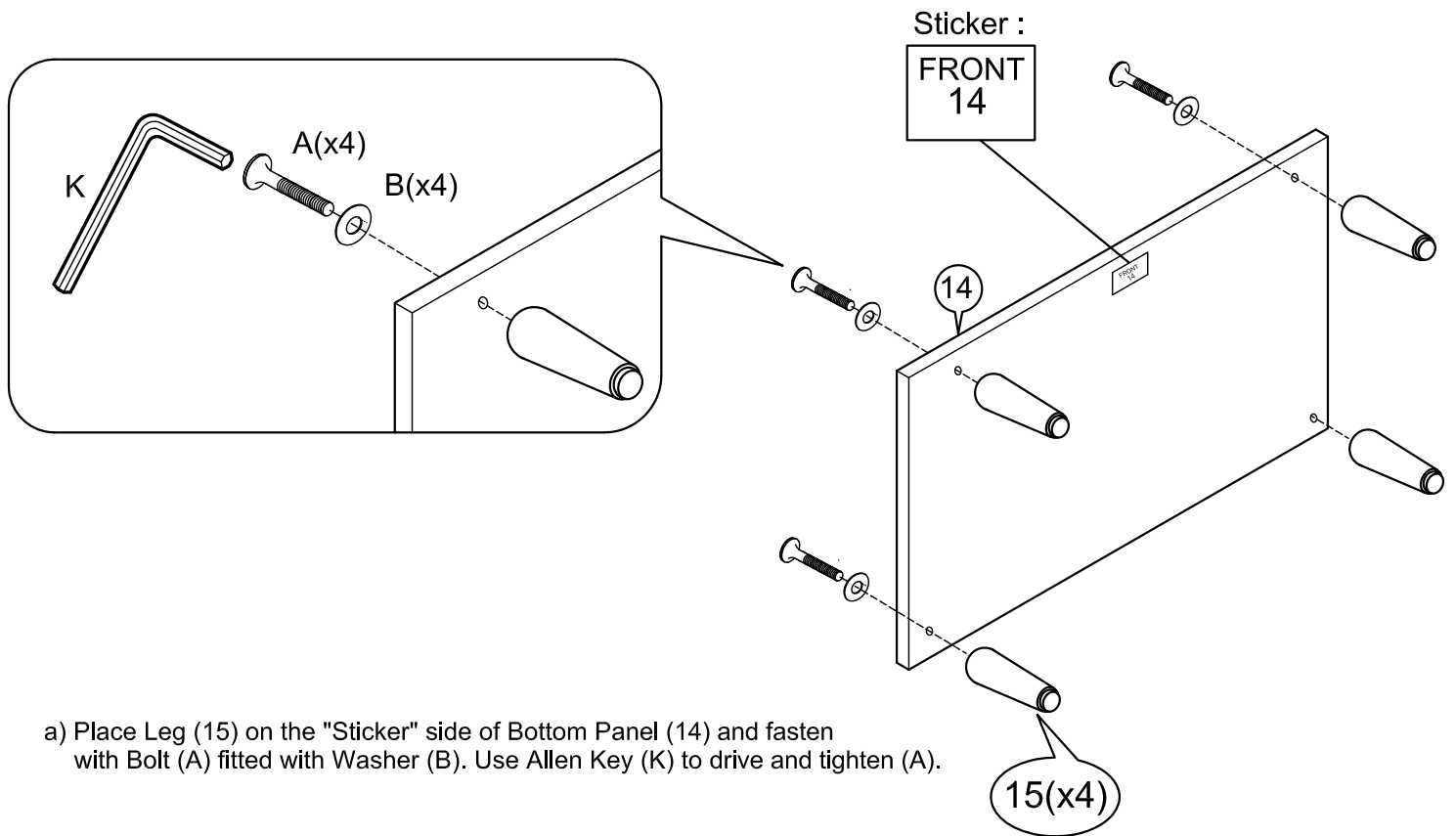
b) Insert Cam-lock (D) into the designated holes on (10 & 11) and Center Apron and turn clockwise to lock onto the cam-bolt on (8).



Sticker :



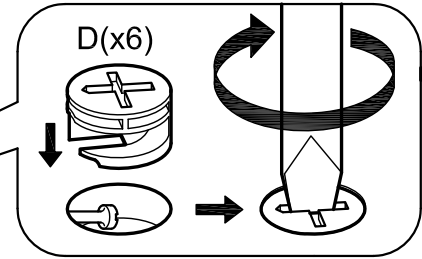
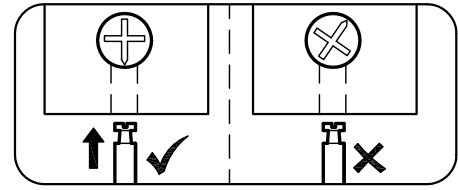
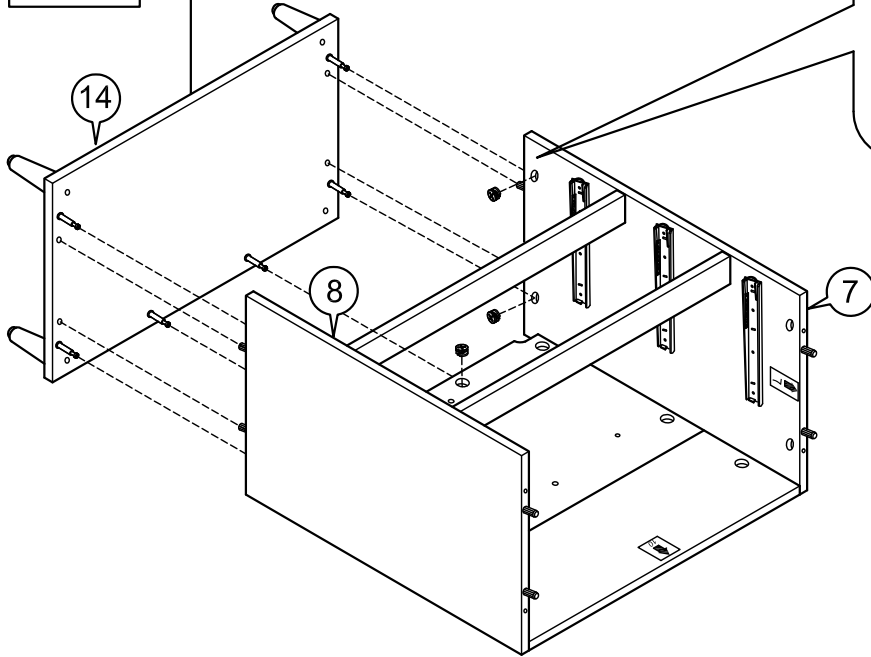
STEP 7



STEP 8

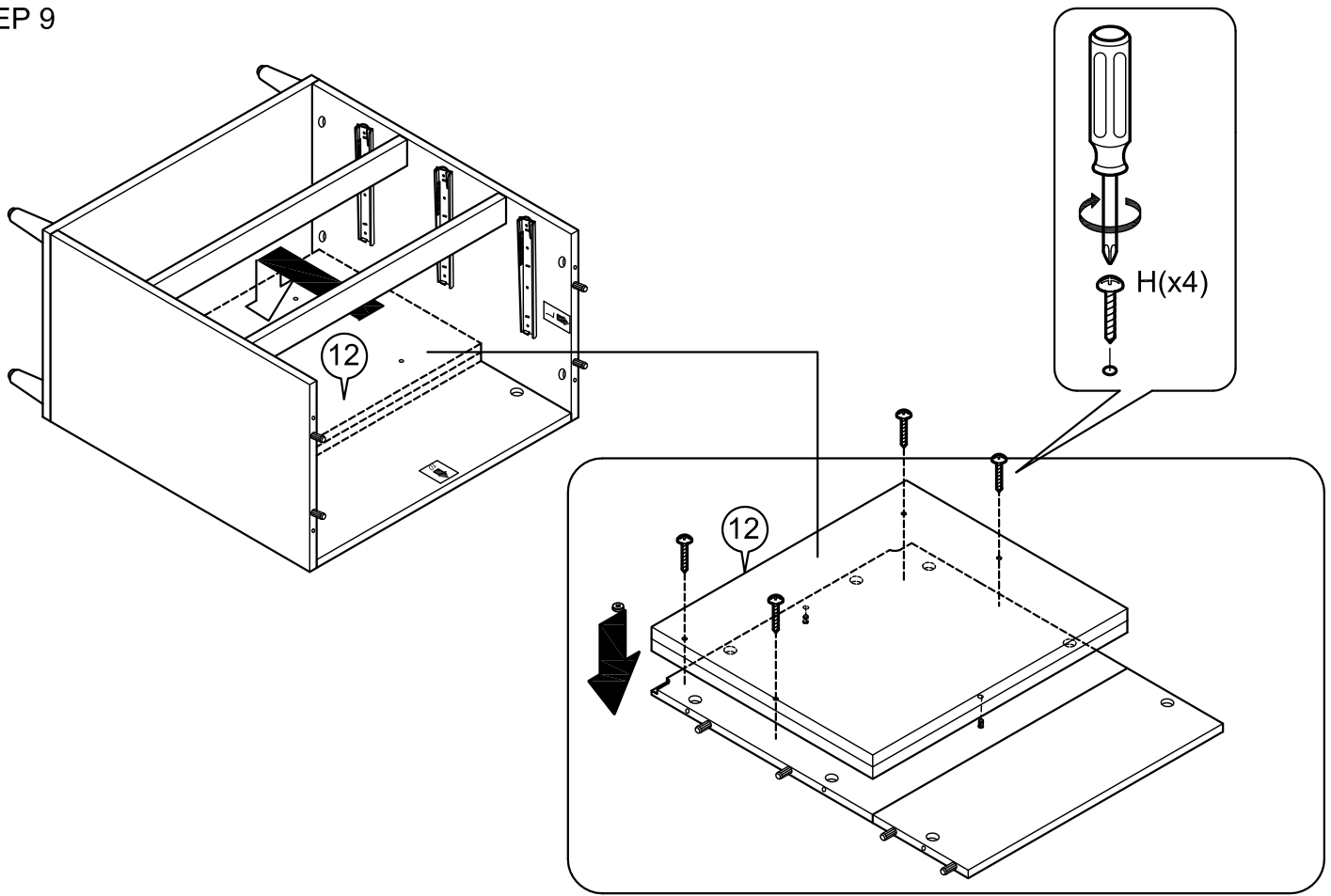
Sticker :

FRONT
14



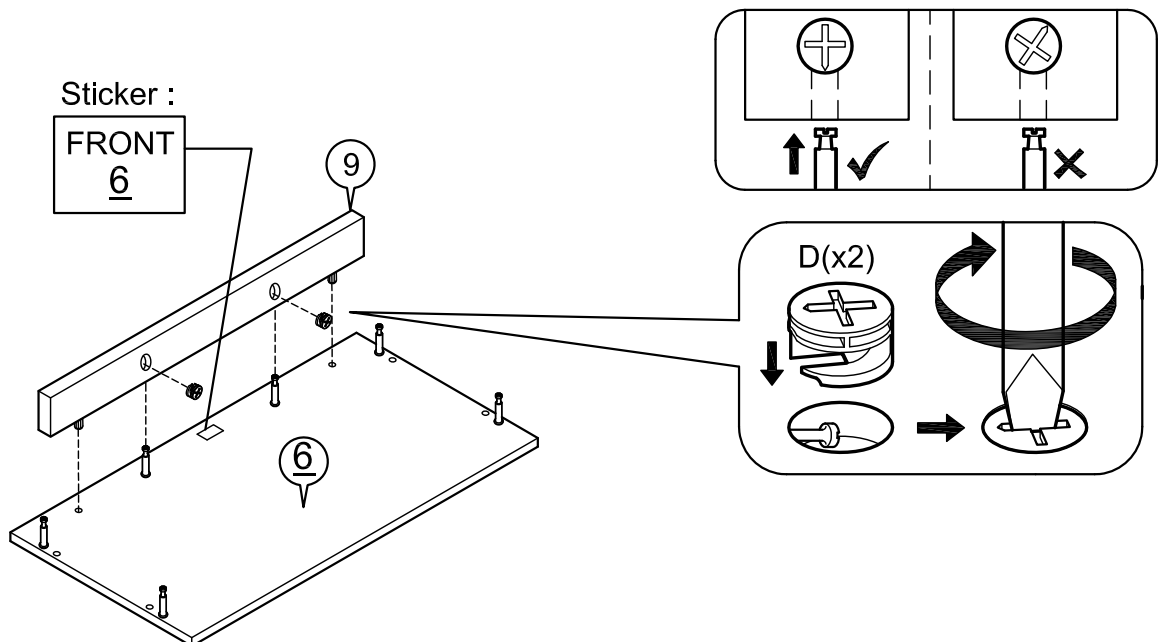
- a) Attach Bottom Panel with Leg from STEP 7 to Left & Right Panel (7 & 8) and Back Panel Bottom via cam-bolts and wood dowels on each part. Note the orientation of Bottom Panel (14) with respect to the Front Sticker.
- b) Insert Cam-lock (D) into the designated holes on Left & Right Panel and Back Bottom Panel and turn clockwise to lock onto the cam-bolt on (14).

STEP 9



Fit Back Panel Support (12) on Back Panel Bottom and fasten with Screw (H). Use a Phillips screwdriver to driven and tighten (H).

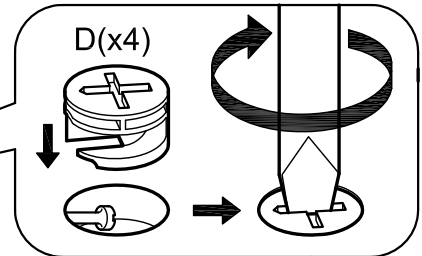
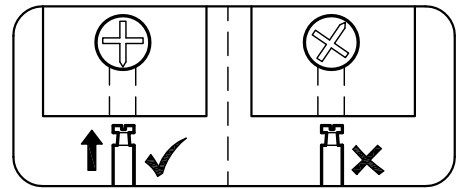
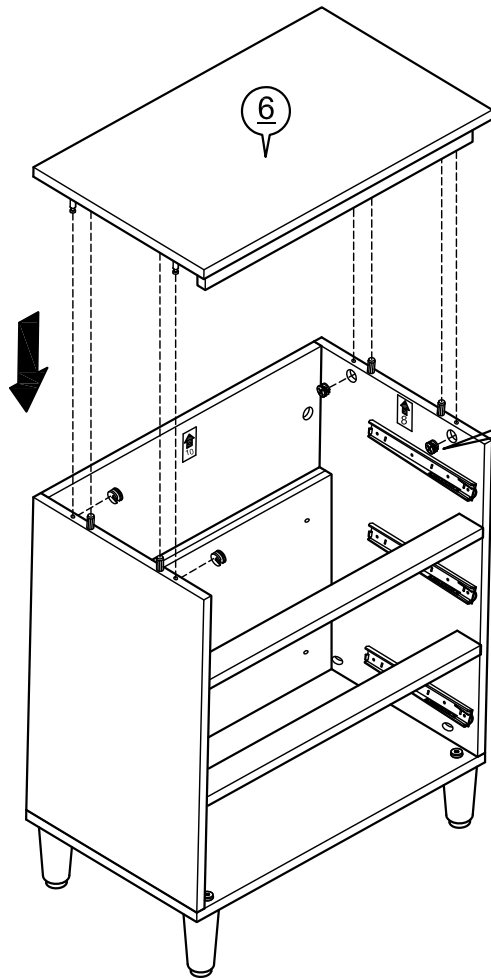
STEP 10



a) Attach Top Apron (9) from STEP 2 to Top Panel (6) from STEP 1 via wood dowel cam-bolt on the respective parts. Note the orientation of (6) with respect to the Front Sticker.

b) Insert Cam-lock (D) into the designated holes on (9) and turn clockwise to lock onto the cam-bolt on (6).

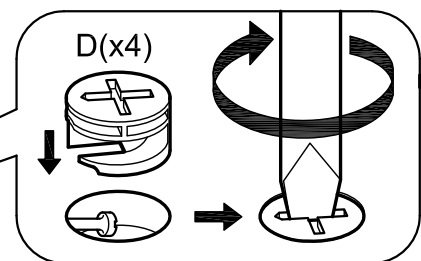
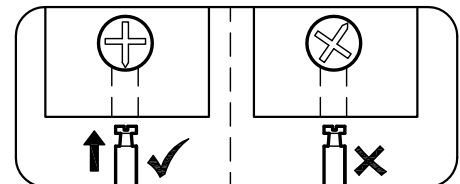
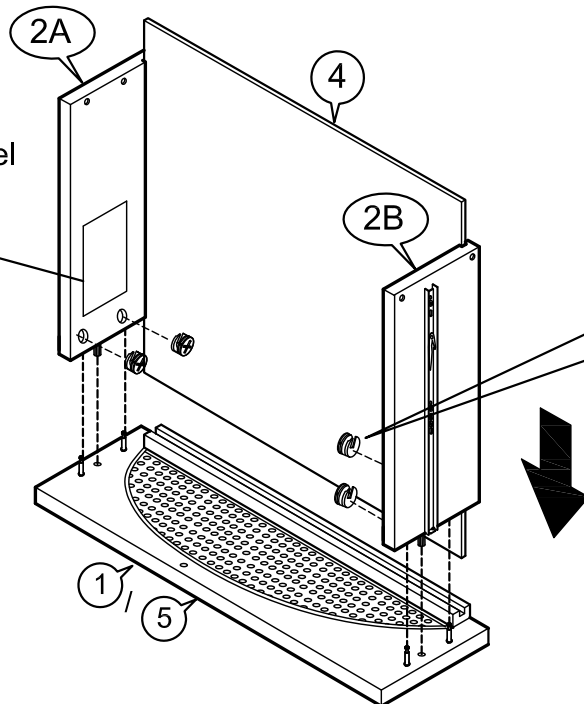
STEP 11



- With assistance, set the assembly from STEP 9 right-side up.
- Attach Apron Top/Top Panel (6) assembly from STEP 10 to Left and Right Panel via com-bolt and wood dowel on the respective parts.
- Insert Cam-lock (D) into the designated holes on Left and Right Panel and turn clockwise to lock onto the cam-bolt on (6).

STEP 12

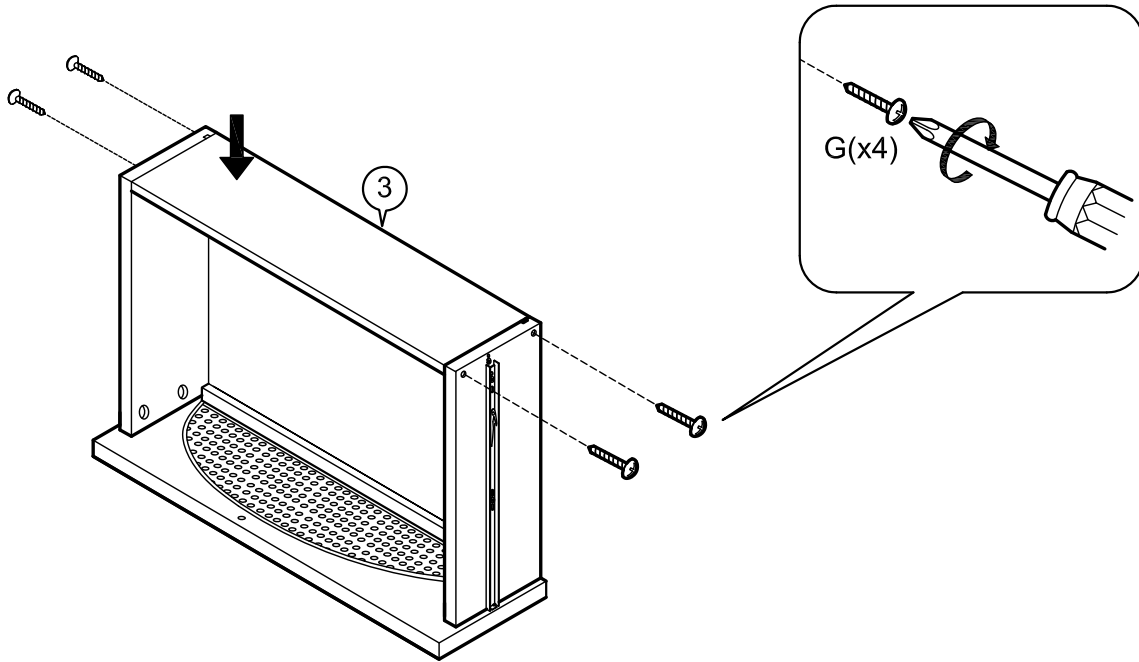
Warning Label



(X3)

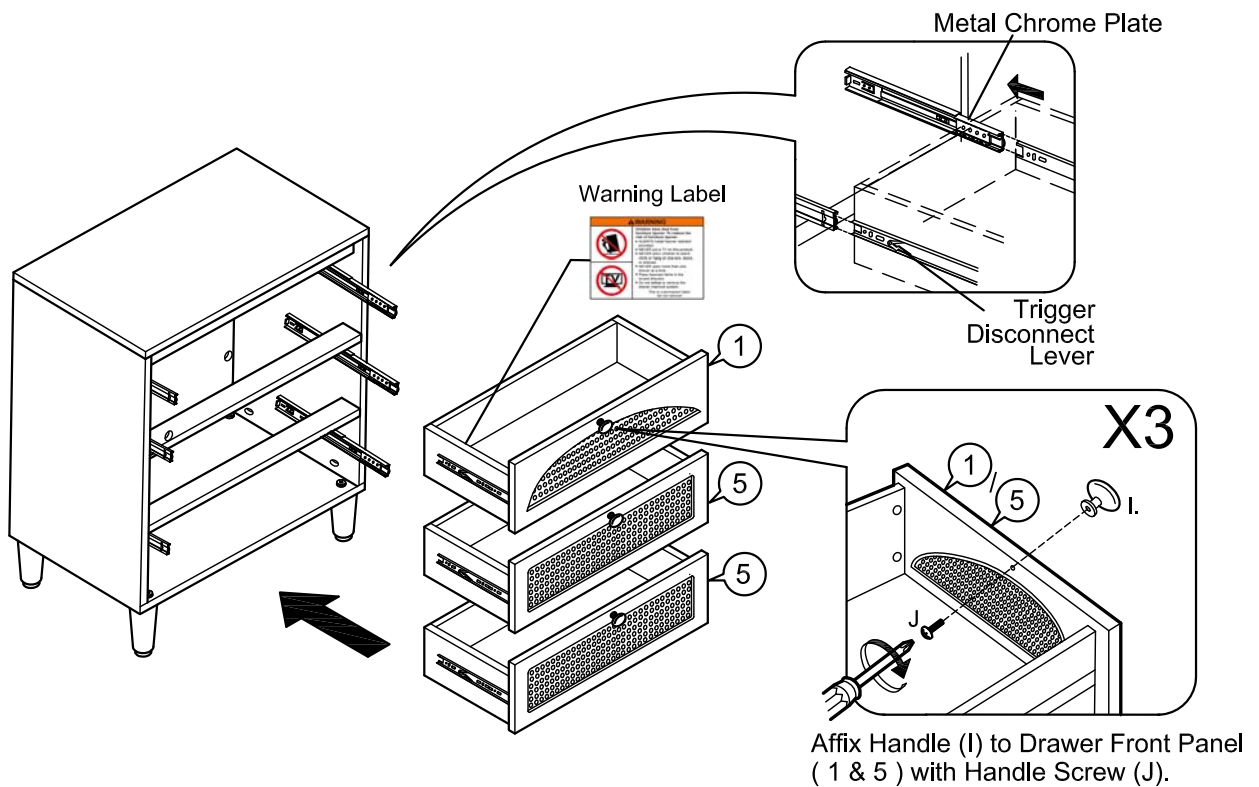
- Place Drawer Front Panel (1 & 5) as shown on a material that does not scratch its exterior surface.
- Attach Drawer Left & Right Panel (2A & 2B) to (1 & 5) via wood dowel and cam-bolts on the respective parts. Insert Cam-lock (D) into the designated holes on (2A & 2B) and turn clockwise to lock onto cam-bolt.
- Fit Drawer Bottom Panel (4) via groove on (2A, 2B) and the Drawer Front Panel.

STEP 13



Fit Drawer Back Panel (3) between Drawer Side Panel. Check that the back edge of Drawer Bottom Panel fits into the groove on the inside face of (3). Use a Phillips screwdriver to drive and tighten Screw (G) to fasten (3) to Drawer Side Panel.

STEP 14



Affix Handle (I) to Drawer Front Panel (1 & 5) with Handle Screw (J).

Insert Drawers:

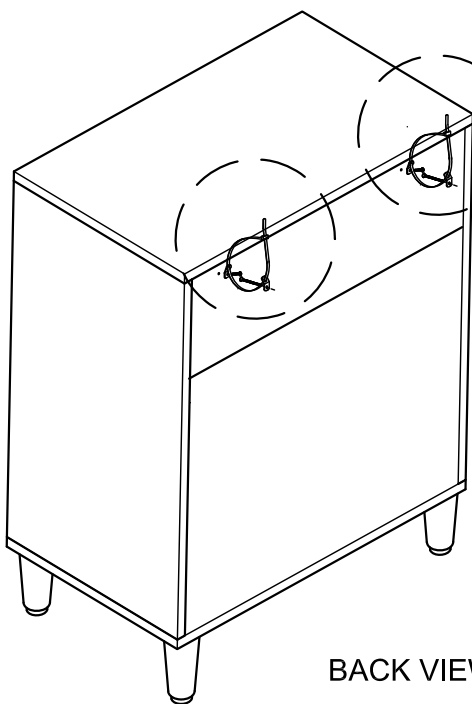
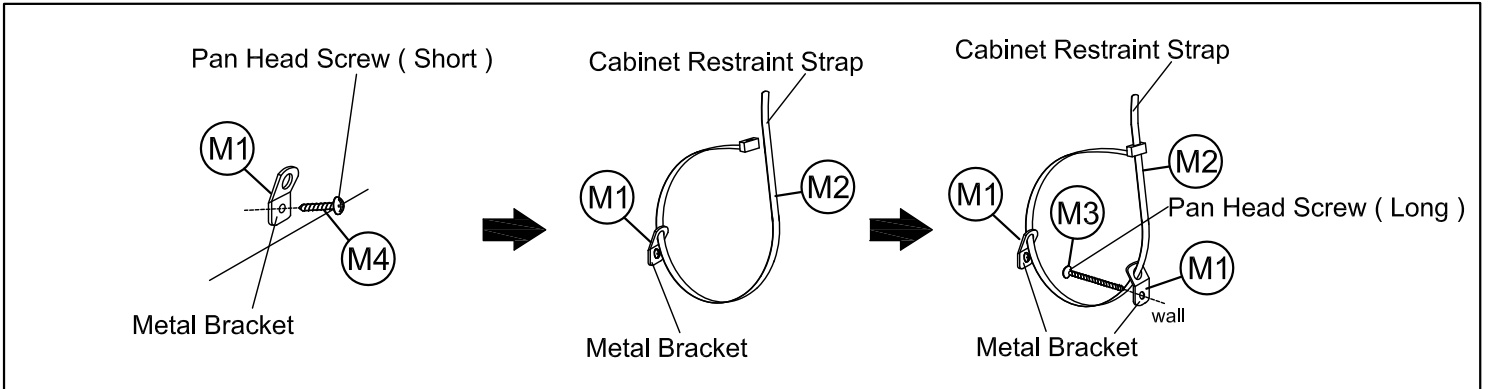
- On the Left & Right Panel of the drawer chest, bring the ball-bearing slider (metal chrome plate) on Slide Track forward towards drawer opening of the drawer chest.
- Align the back open-end of the Slide Runner on each side of the drawer to fit squarely into the groove on the open front-end of the Slide Track on the Left & Right Panel of the drawer chest. Be sure the drawer/Slide Runner is not tilted or angled, and push in drawer squarely.
- When the drawer is pushed in about half-way, the Trigger Disconnect Lever on the Slide Runner will be engaged onto the Slide Track which will create a slight resistance - this is normal. Pull out the drawer a little bit and gently push in the drawer again to engage the Trigger Disconnect Lever to the slide mechanism on the Slide Track. The drawer should now slide smoothly.
- If the drawer cannot be pushed in or stuck, do not force it in. Remove the drawer and repeat the steps above.

ANTI-TIPOVER KIT AND INSTALLATION. DO NOT SKIP THIS STEP

Unsecured furniture can tip-over and cause serious or fatal injuries.

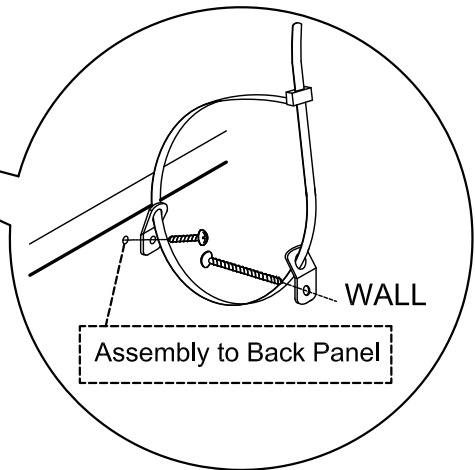
Tip-over Prevention Tips:

- 1) Install anti-tip kit provided.
- 2) Place heavier items in lower drawers or shelves.
- 3) Do not place heavy objects (e.g. TV) on top of this product.
- 4) Never allow children to climb or hang on this product or any part of the product including, drawers, shelves or doors.
- 5) Never open more than one drawer at a time.
- 6) Do not deactivate or remove any drawer interlock system (if equipped).



BACK VIEW

The assembly of Drawer Chest is complete.



NOTE :

WALL PLUG & SCREW ARE NOT SUPPLIED WITH THIS PRODUCT AS DIFFERENT WALL MATERIAL REQUIRE DIFFERENT TYPE OF FIXING HARDWARE. SUITABLE ANCHORING HARDWARE FOR THE TYPE OF WALL MUST BE USED TO MOUNT THIS PRODUCT TO THE WALL.

- a) Use Screw (M4) to secure 2x Metal Bracket (M1) to the back of drawer chest as shown.
- b) Select the location to place the unit. Mark the spot to tether the Cabinet Restraint Strap (M2) to the wall.
- c) Secure 2x Metal Bracket (M1) to the wall using Screw (M3) - Ensure proper anchoring for Screw (M3).
- d) Loop the straps (M2) between the metal brackets to secure the chest to the wall.

CAUTION:
DO NOT OPEN ALL THE
DRAWERS AT THE SAME TIME.

