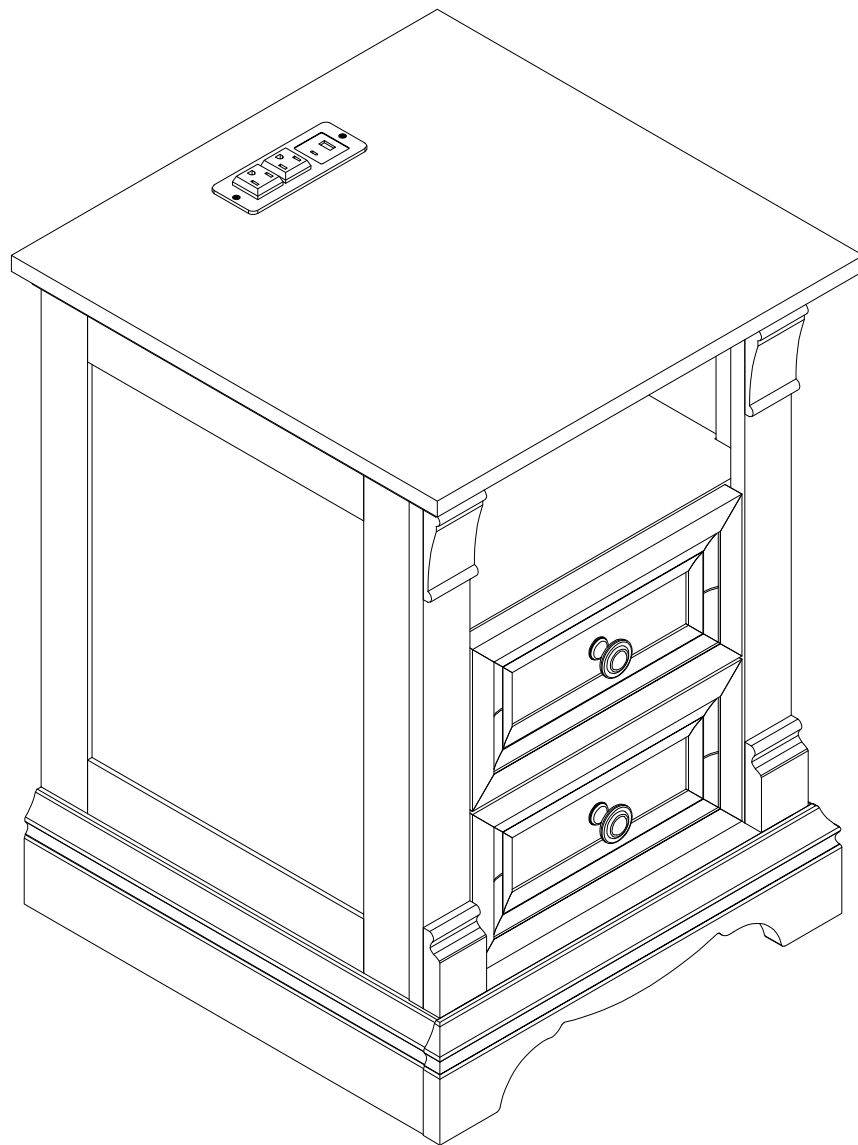


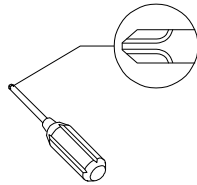
RPC18ST

Assembly Instructions

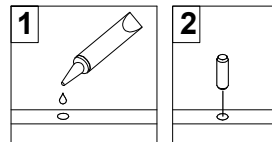


General Assembly Guidelines

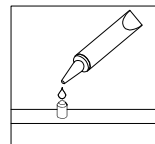
- I. Ensure that all parts and hardware are available before beginning assembly
- II. Follow each step carefully to ensure the proper assembly of this product
- III. Two people are recommended for ease in the assembly of this product
- IV. A Phillips head screwdriver is required for the assembly of this product



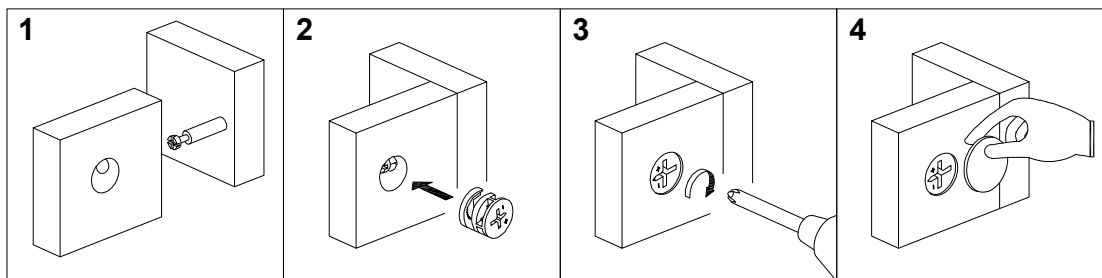
- V. The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.



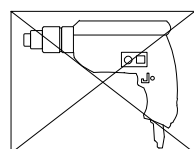
In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of dowel before attaching parts together . Wipe away excess glue immediately.



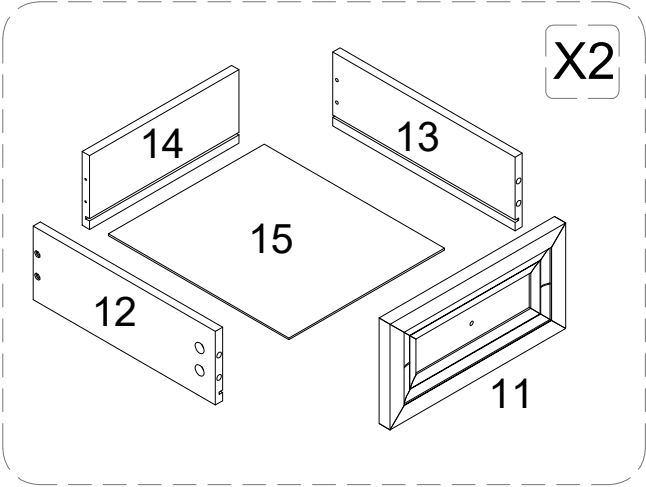
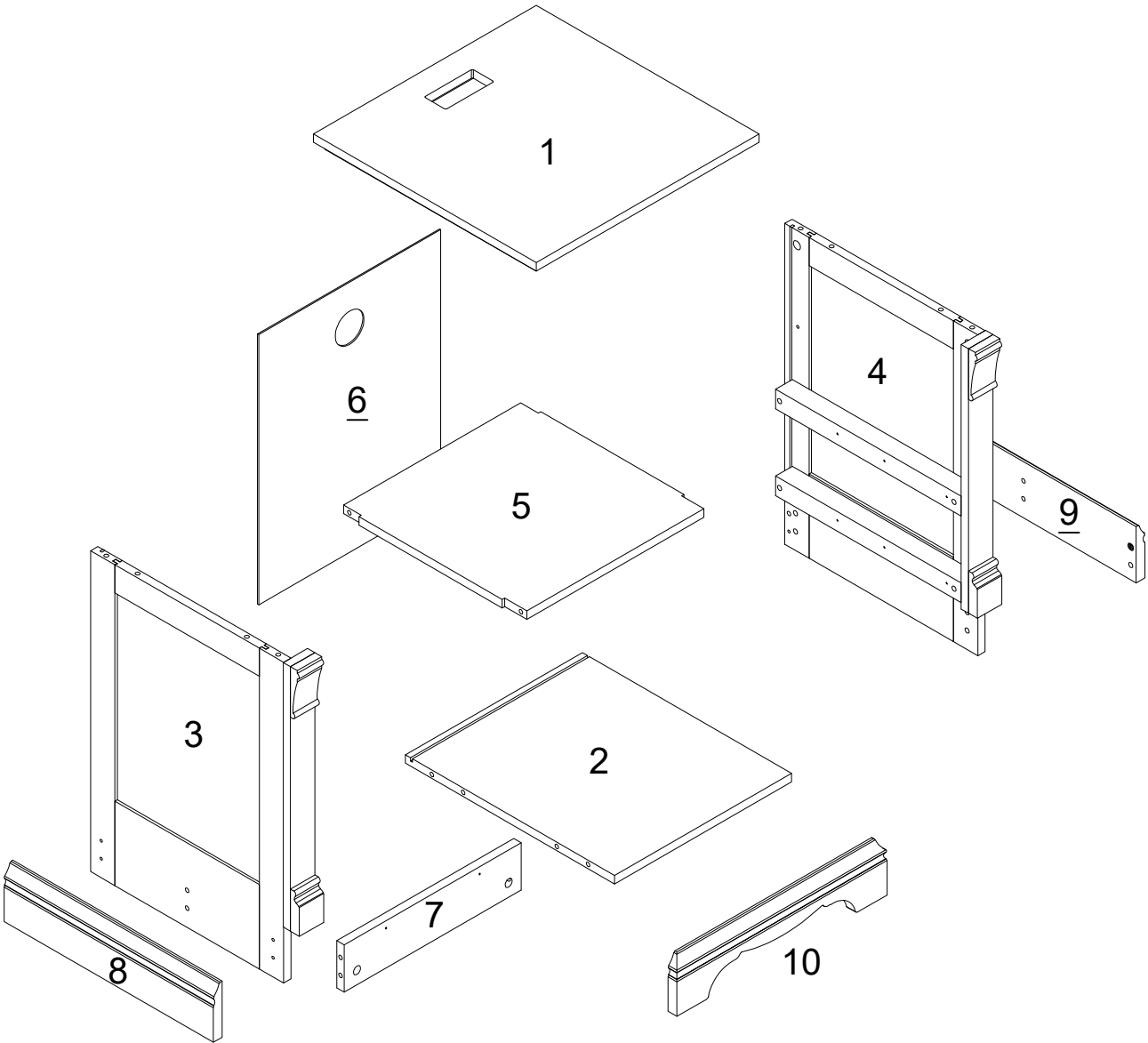
- VI. **HOW THE KNOCK DOWN (KD) ASSEMBLY SYSTEM WORKS**
 - 1.Screw the Cam Bolt into the pre-drilled hole on the panel. Make sure Cam Bolt goes into the pre-drilled hole on the end of panel for Cam Lock.
 - 2.Insert the Cam Lock into the pre-drilled large hole on the panel. Make sure the arrow on the face of Cam Lock points towards Cam Bolt
 - 3.Take a Phillips screwdriver and rotate the Cam Lock clockwise to lock the Cam Bolt.
 - 4.Use the sticker to conceal the Cam.



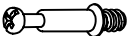
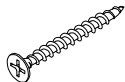
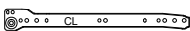
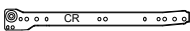
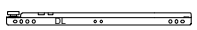
- VII. Power tools should not be used to assemble this product .

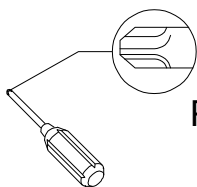


Parts List



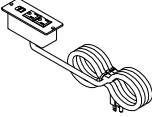
Hardware List

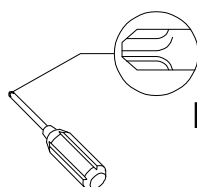
A		Ø8*30mm	Large Wooden Dowel	10 pcs
B		Ø6*35mm	Cam Bolt	22 pcs
C		Ø15*11.5mm	Large Cam Lock	14 pcs
D&E		Ø30mm	Cam cover	22 pcs
F			Glue Tube	1 pc
G		Ø15*9.5mm	Small Cam Lock	8 pcs
H		Ø8*20mm	Small Wooden Dowel	4 pcs
I		Ø3.5*12mm	Screw	30 pcs
J		58*20*20mm	Plastic connector	4 pcs
K		Ø1/4"*12mm	Bolt	8 pcs
L		Ø5/32"*12mm	Handle Bolt	2 pcs
M			Handle	2 pcs
N		Ø4*38mm	Screw	8 pcs
O		12"	Left Glide Track	2 pcs
P		12"	Right Glide Track	2 pcs
OO		12"	Left Drawer Runner	2 pcs
PP		12"	Right Drawer Runner	2 pcs



Philips head screwdriver required for assembly
(not included)

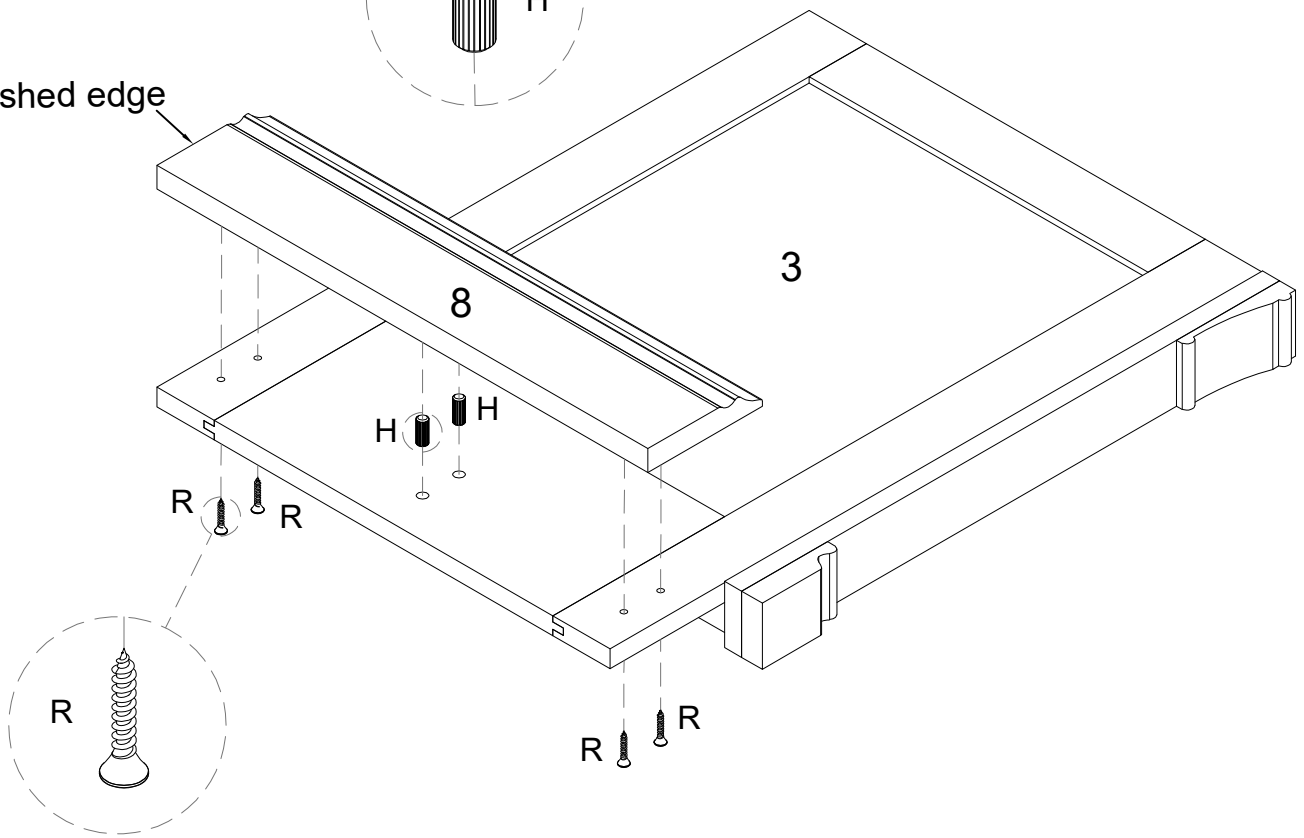
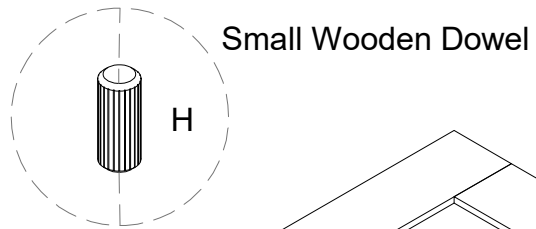
Hardware List

Q		19*19*2mm	L Shape bracket	2 pcs
R		Ø4*25mm	Screw	8 pcs
S		Ø3*17mm	Screw	6 pcs
T			Plastic wedge	6 pcs
U		M4	Allen Wrench	1 pc
W			USB Interface	1 pc

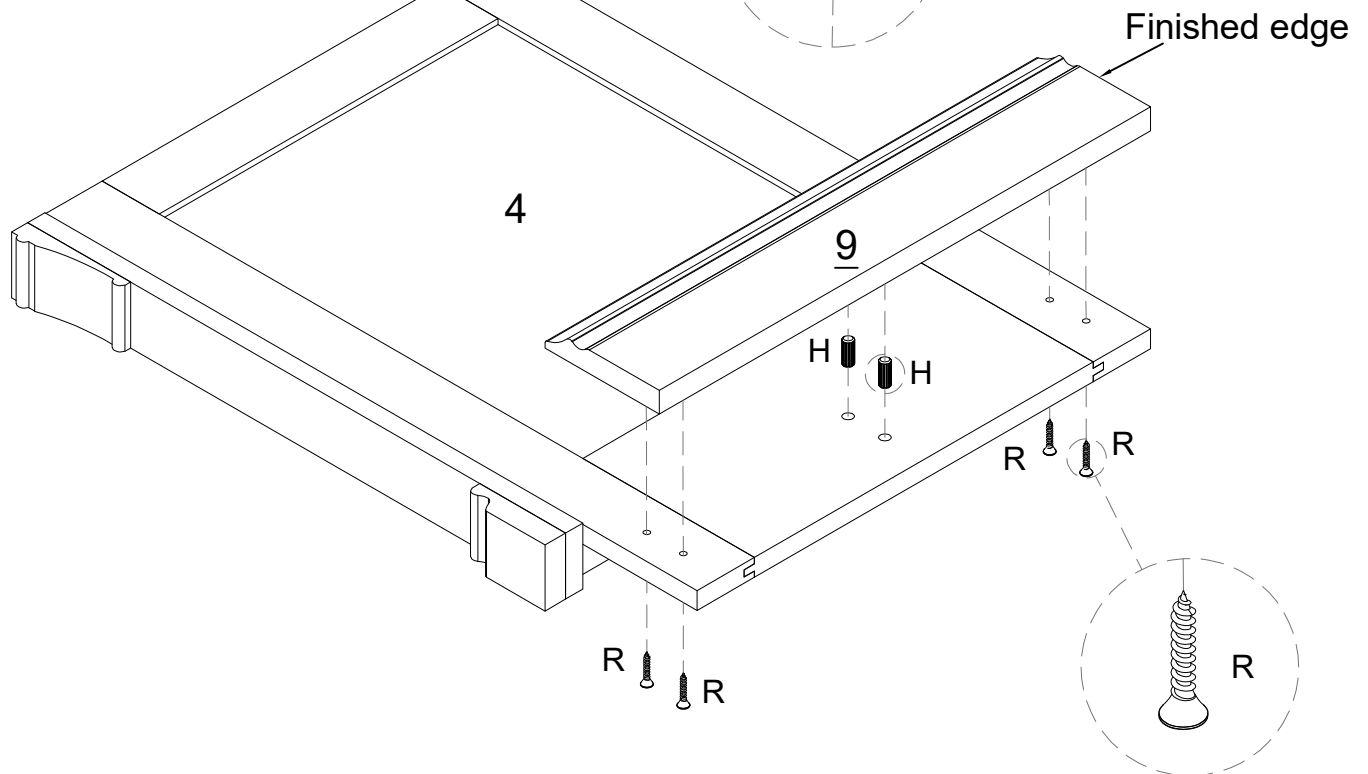
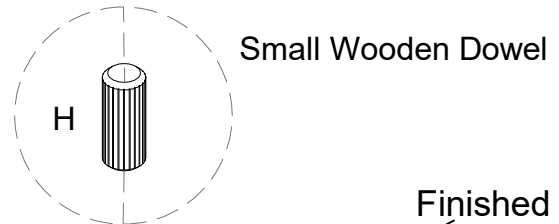


Philips head screwdriver required for assembly
(not included)

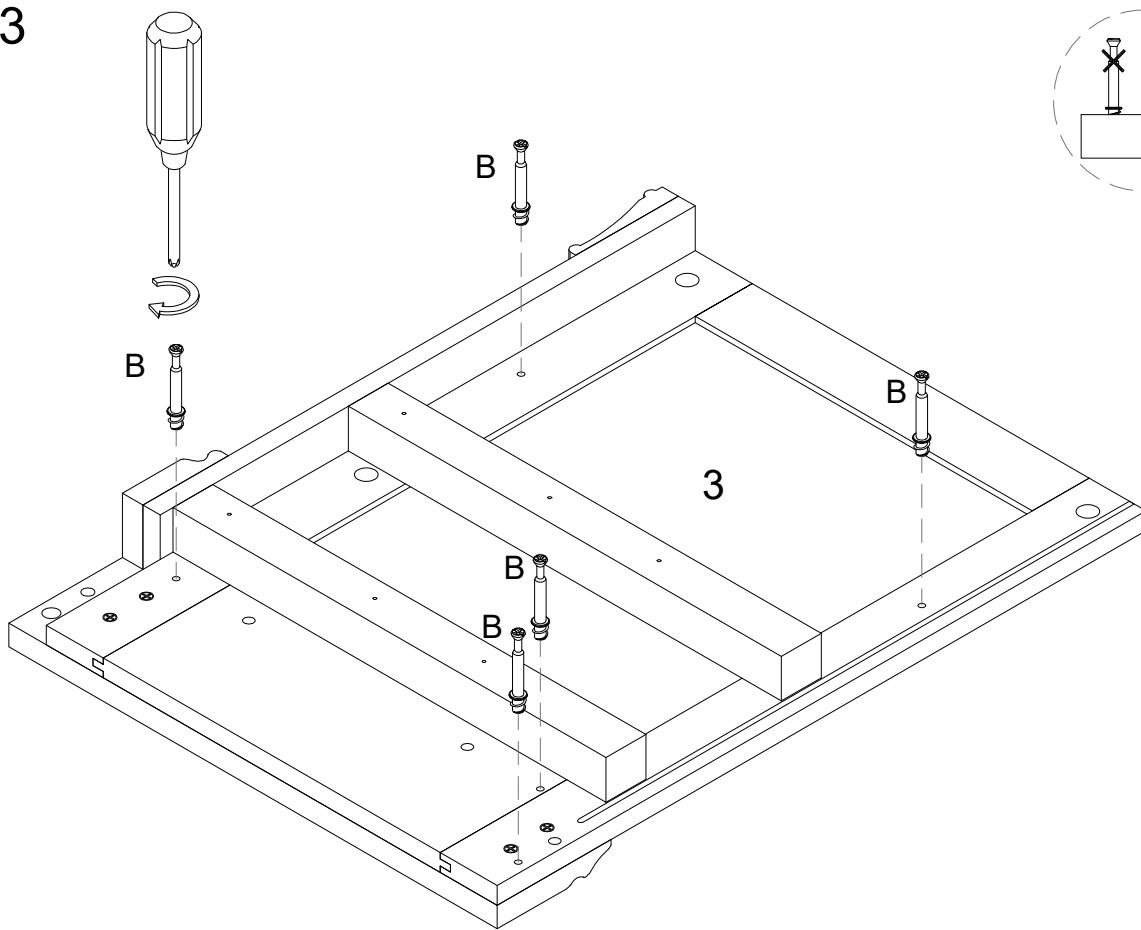
Step 1



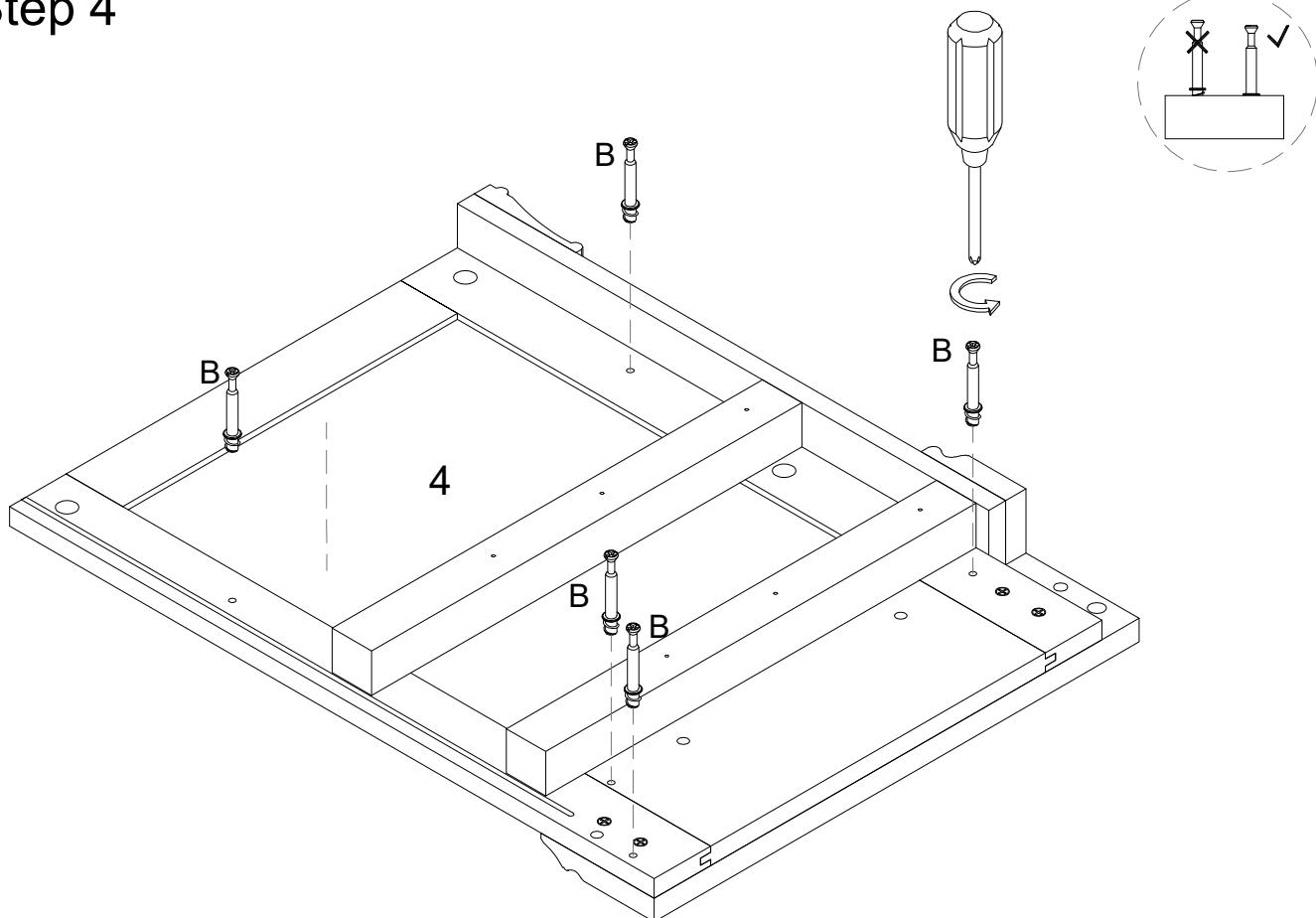
Step 2



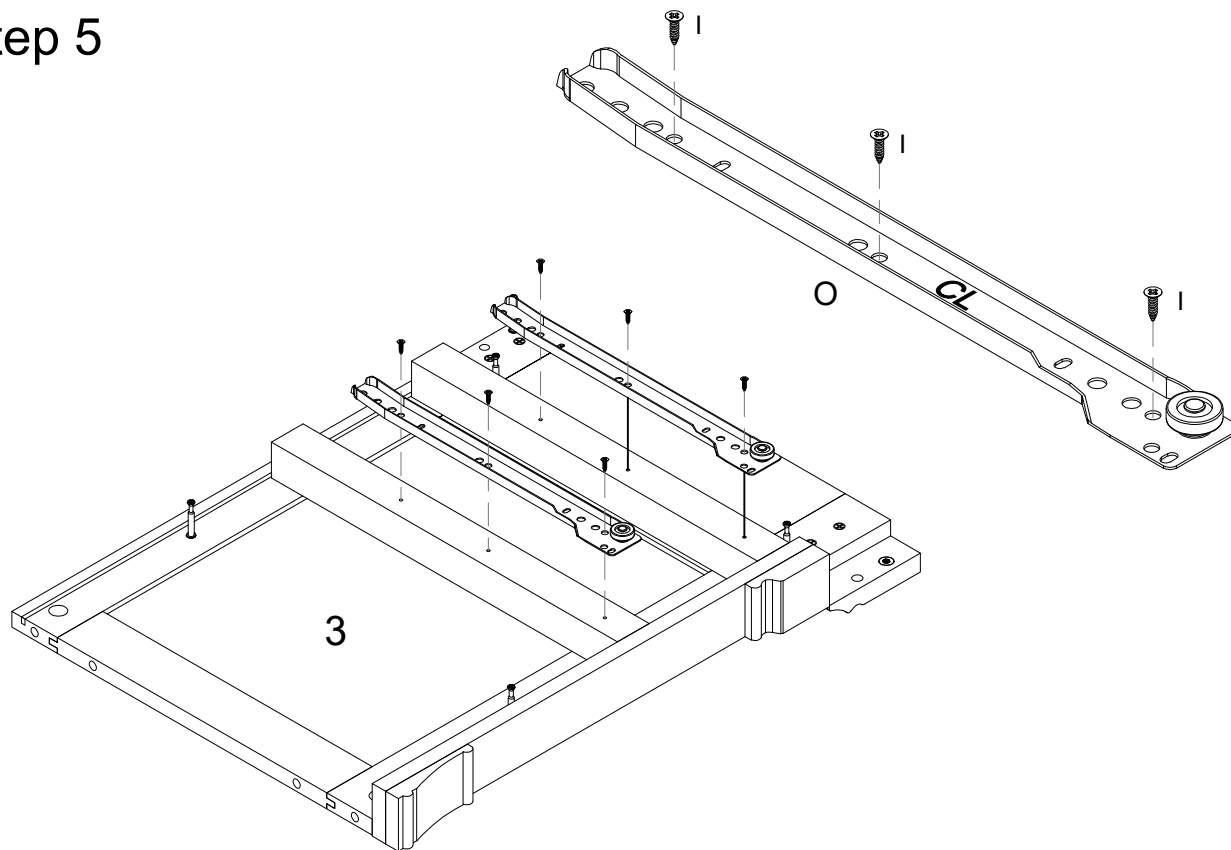
Step 3



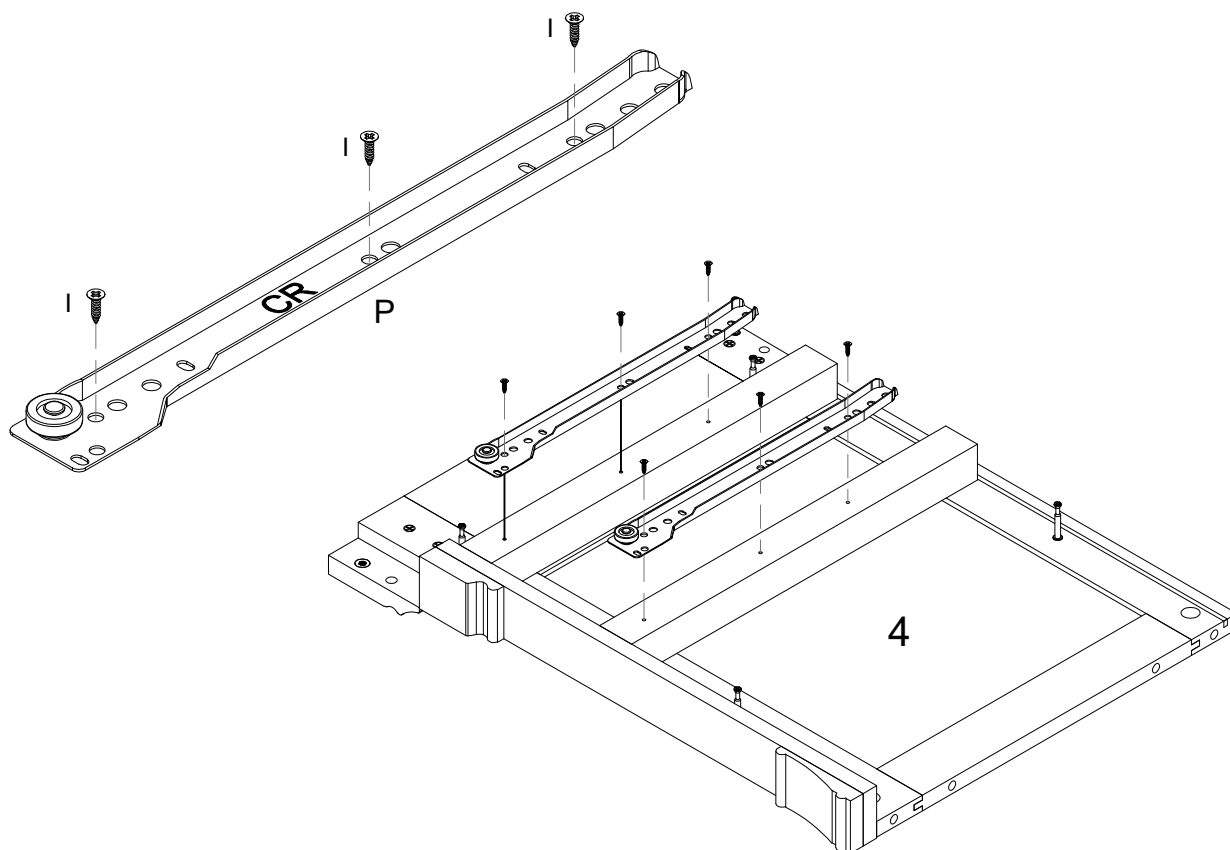
Step 4



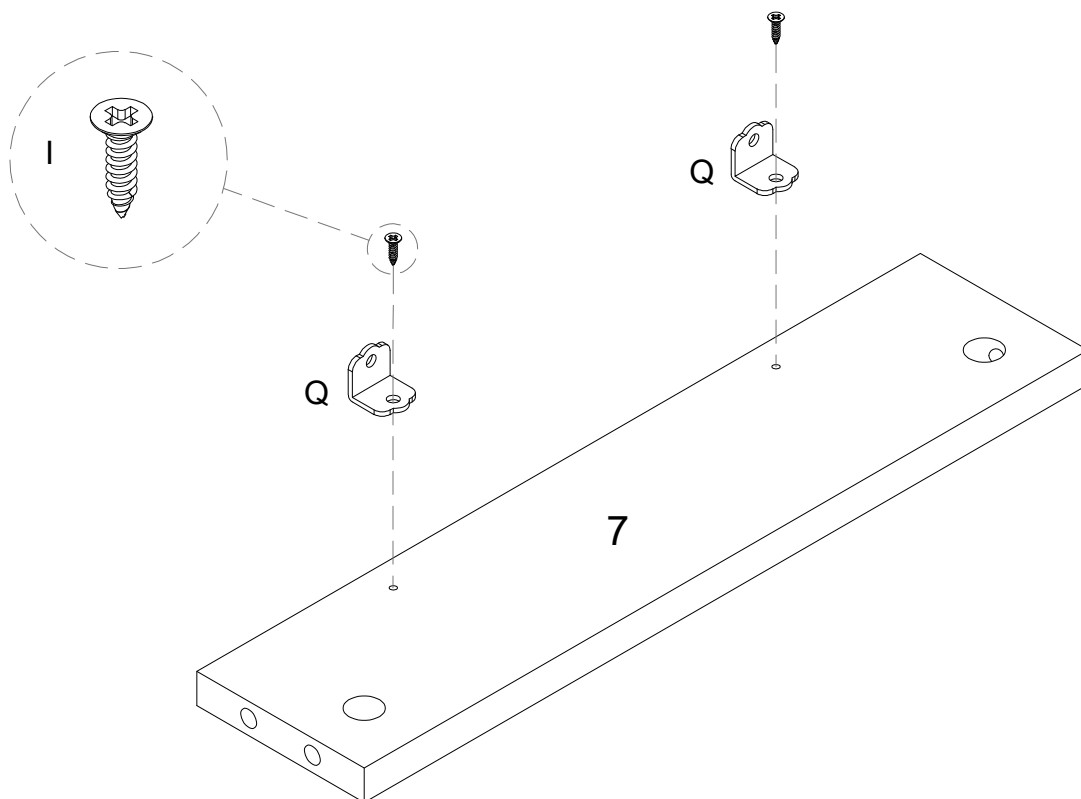
Step 5



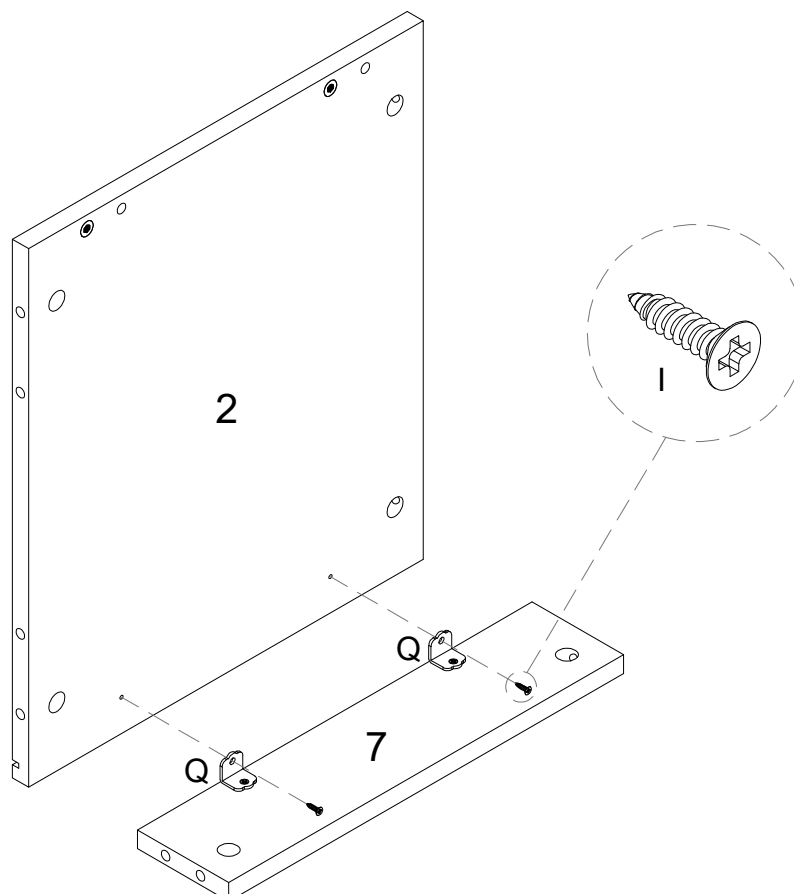
Step 6



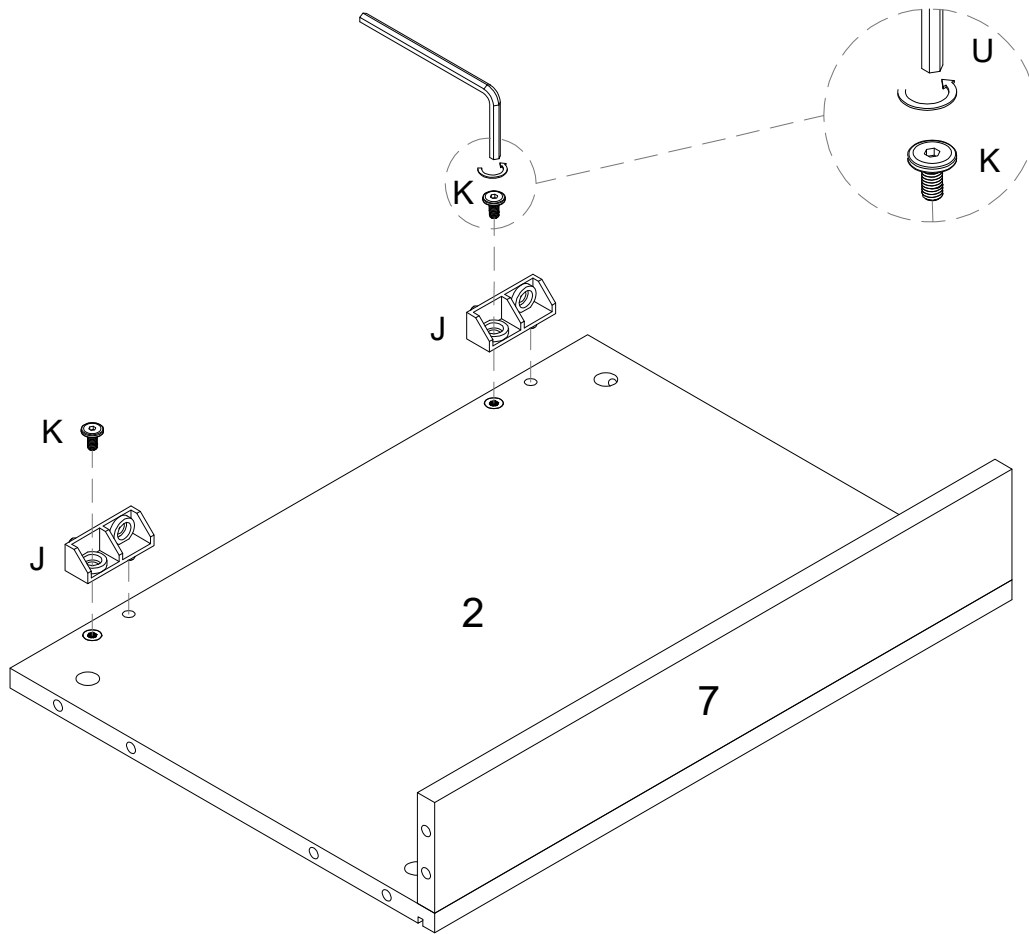
Step 7



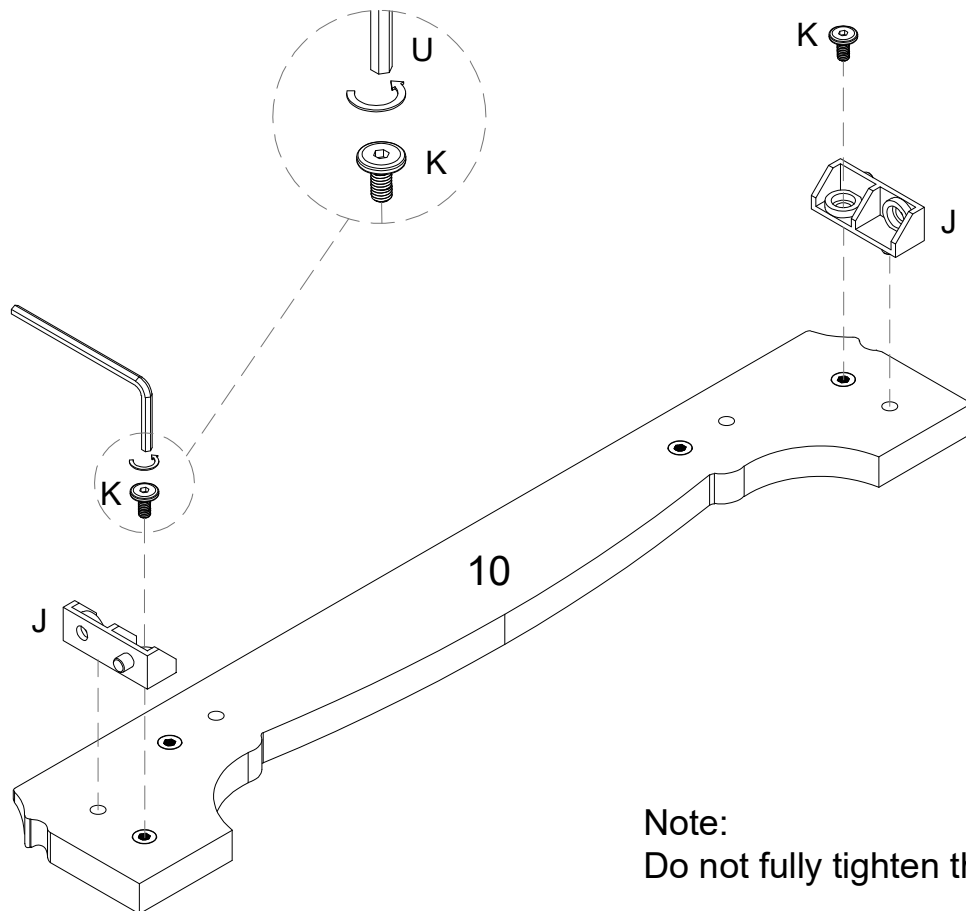
Step 8



Step 9

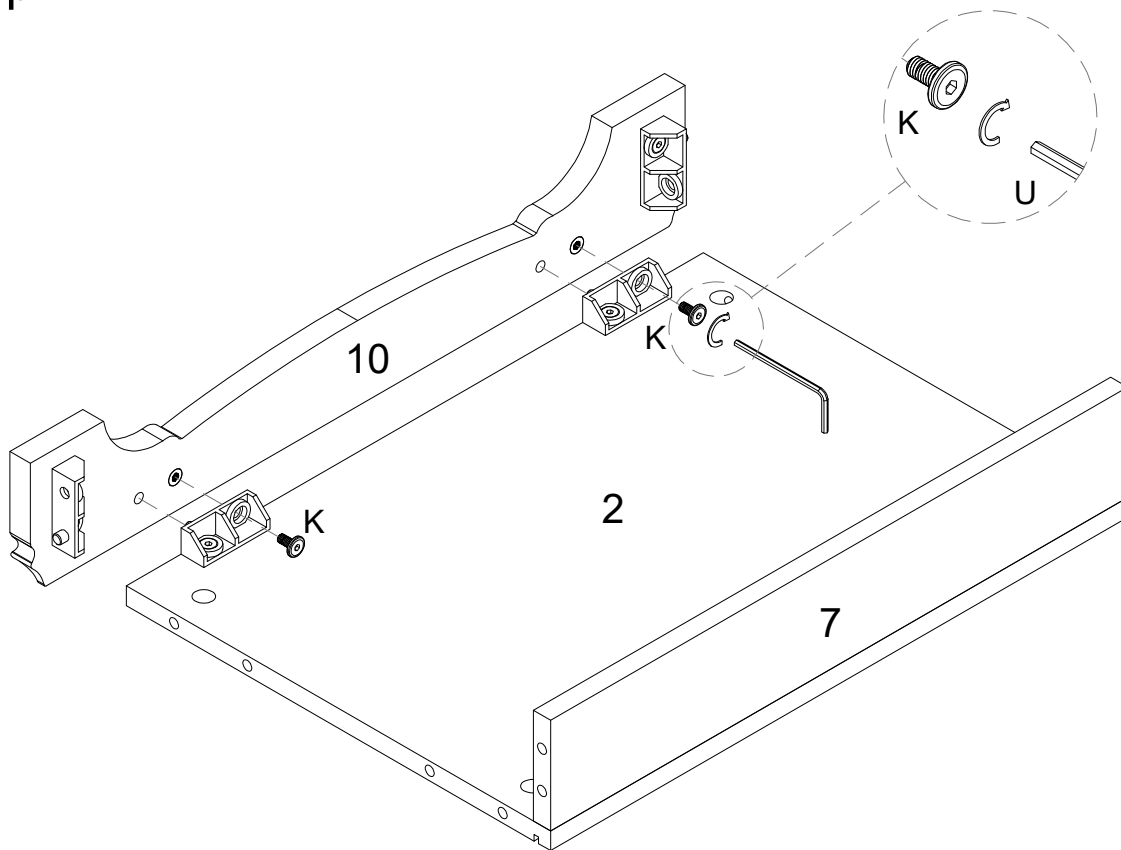


Step 10



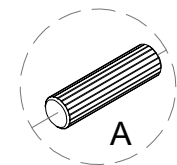
Note:
Do not fully tighten the bolts(K);

Step 11

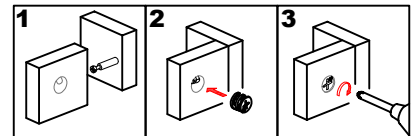
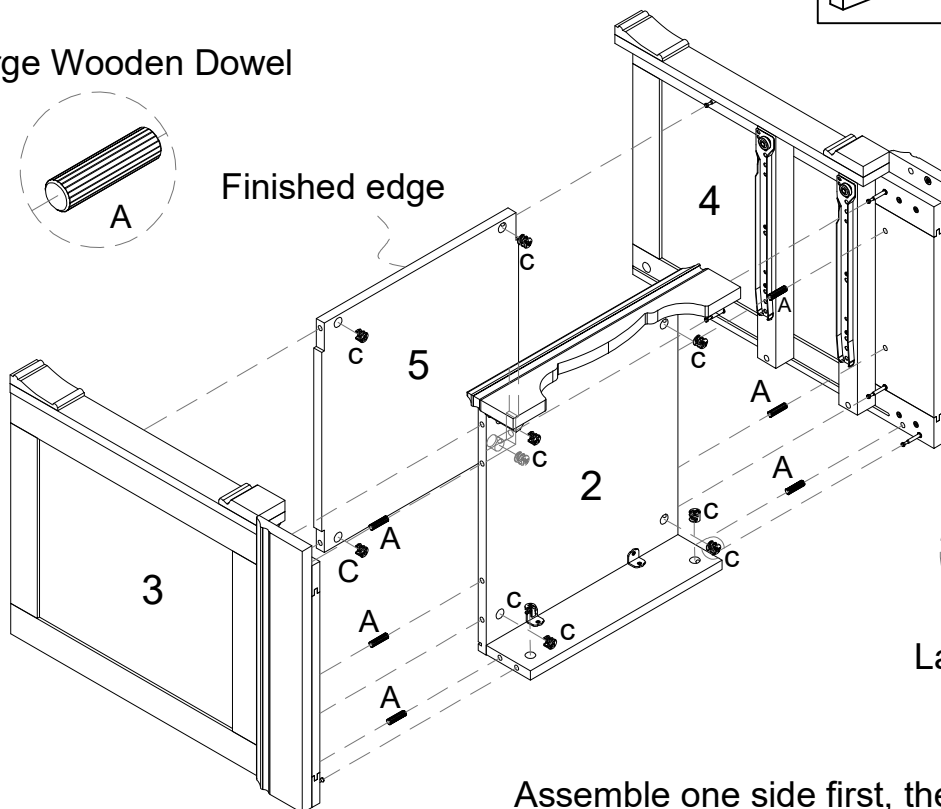


Step 12

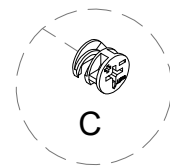
Large Wooden Dowel



Finished edge

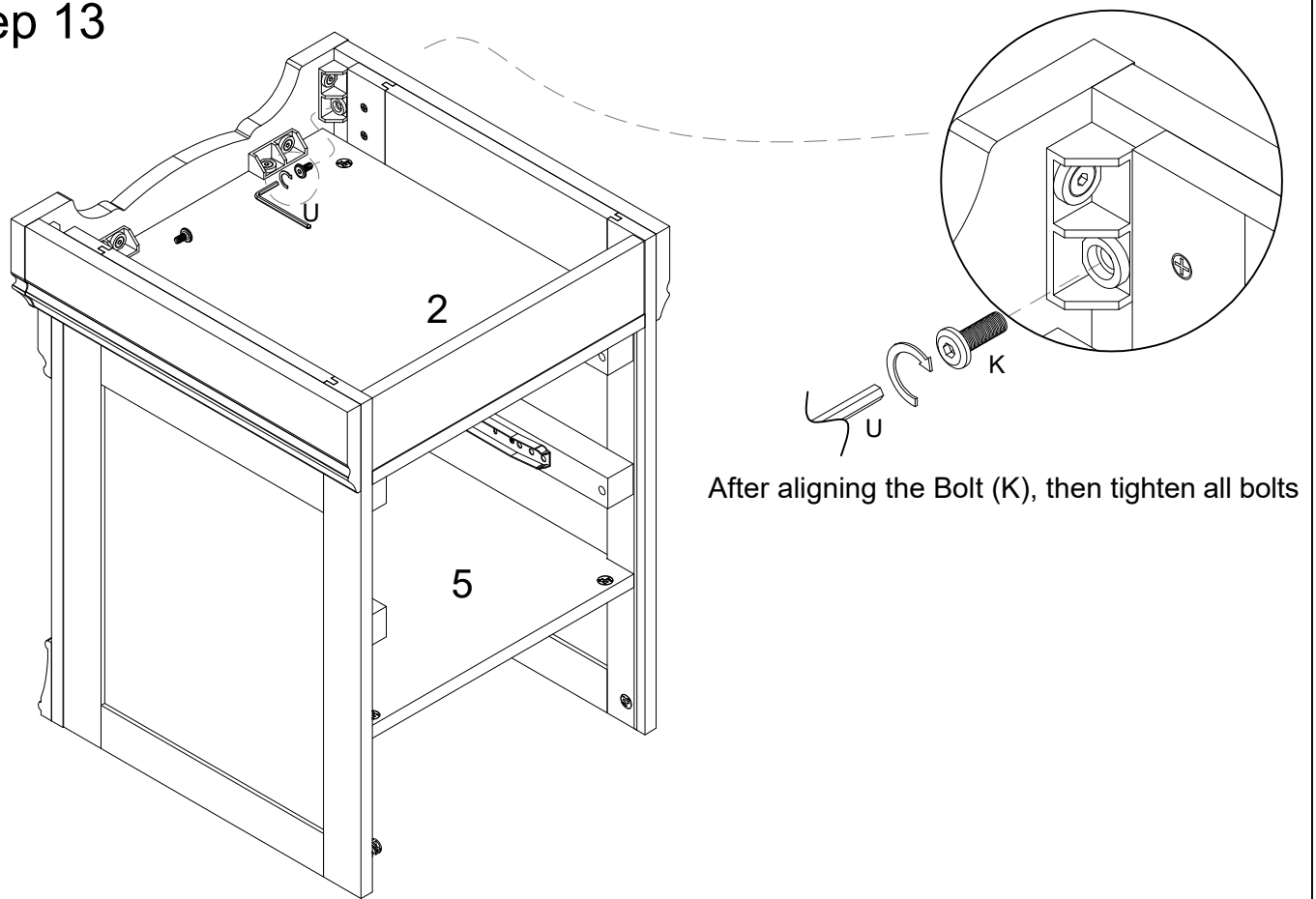


Large Cam Lock

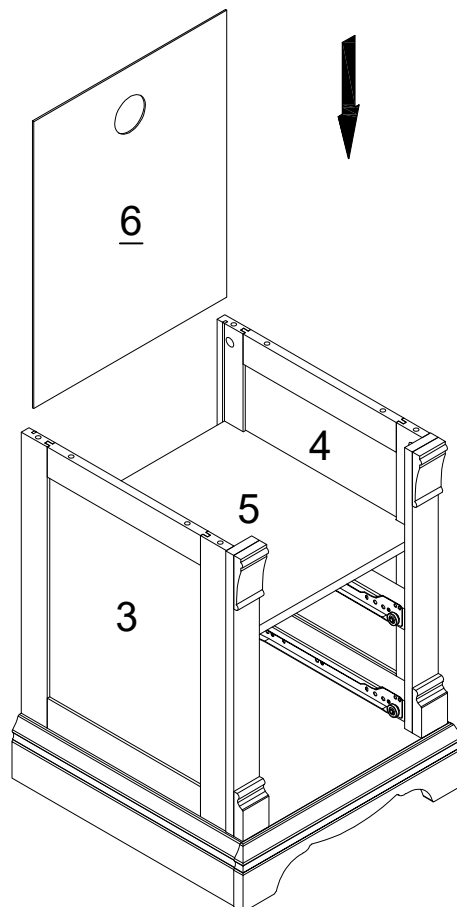


Assemble one side first, then the other

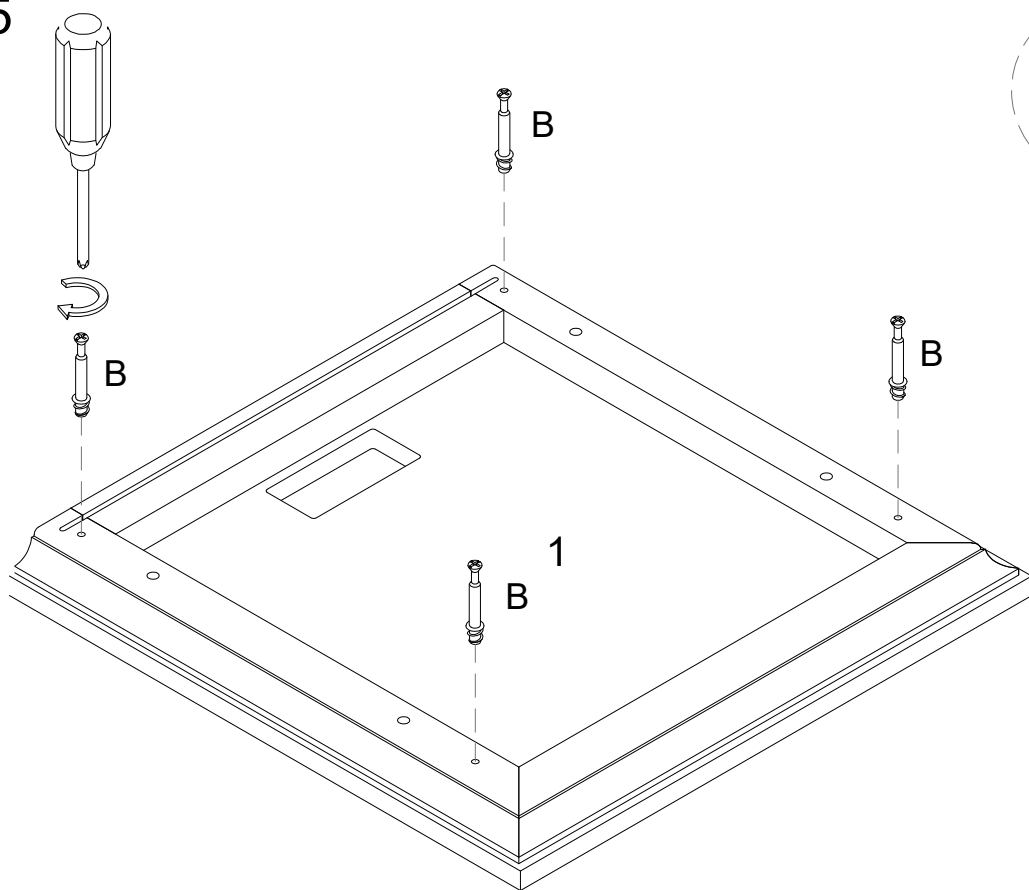
Step 13



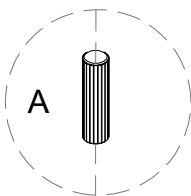
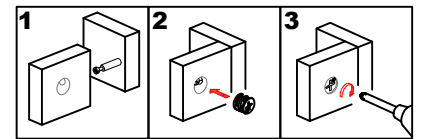
Step 14



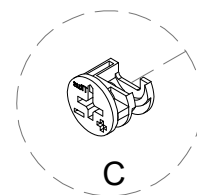
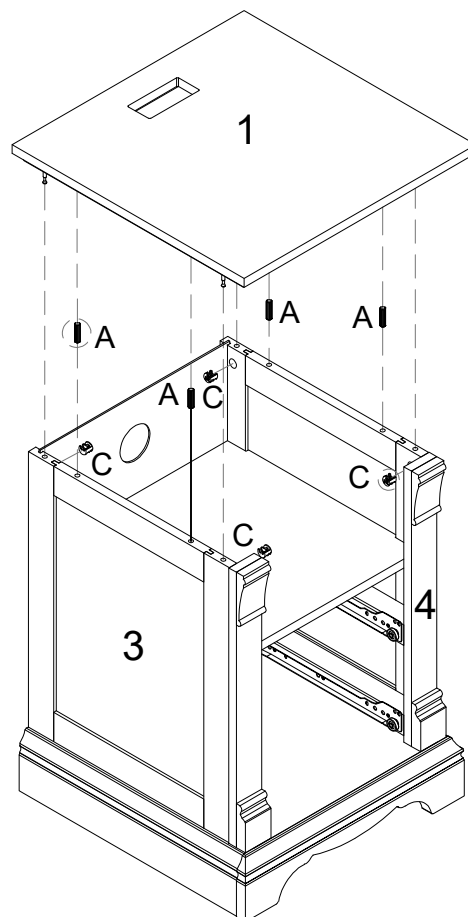
Step 15



Step 16

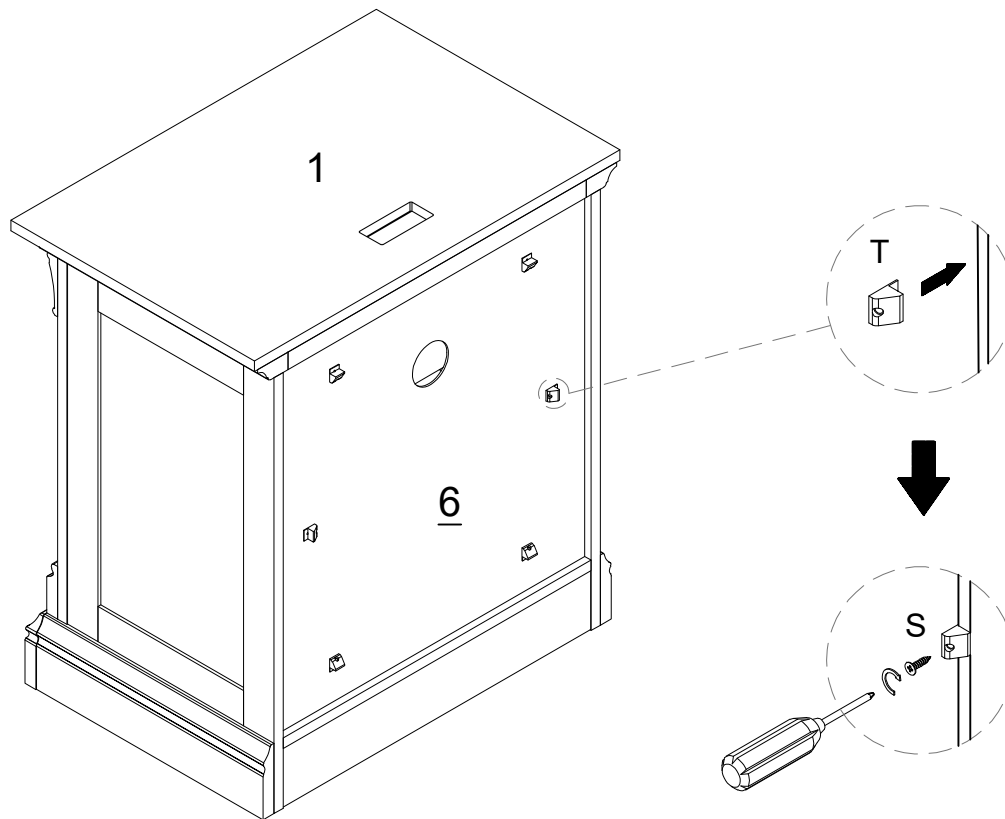


Large Wooden Dowel



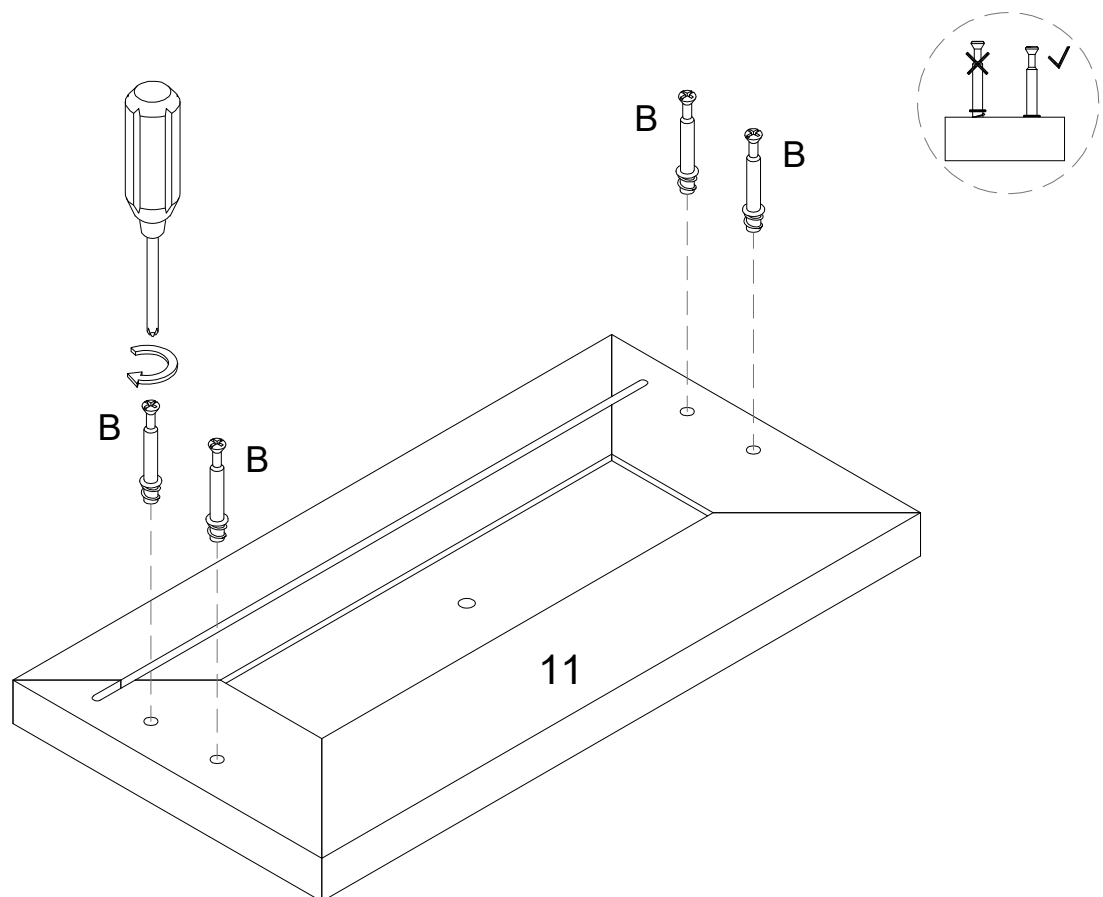
Large Cam Lock

Step 17



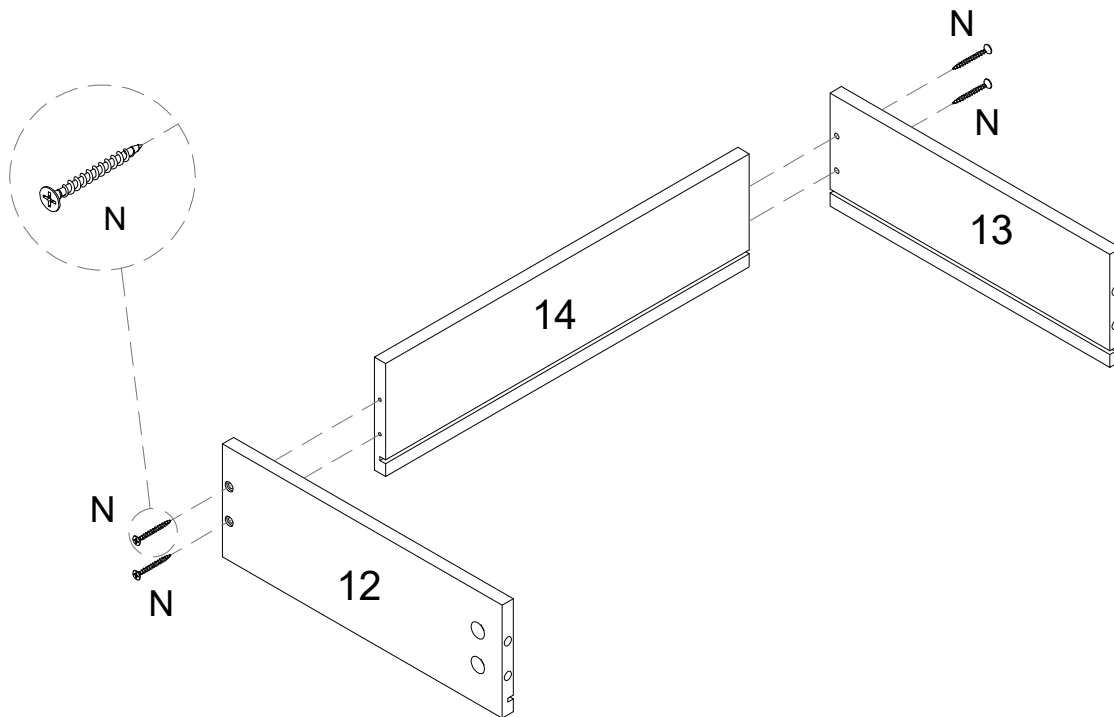
Step 18

X2



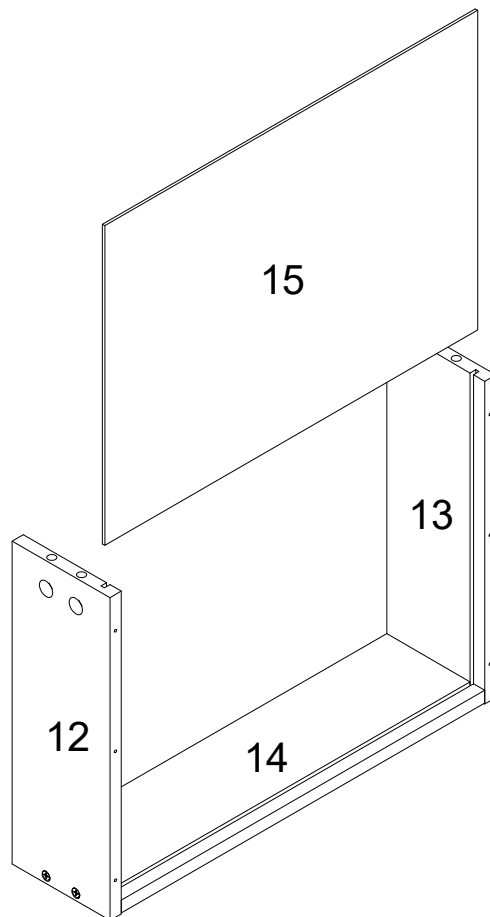
Step 19

X2



Step 20

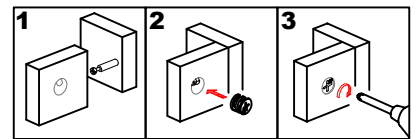
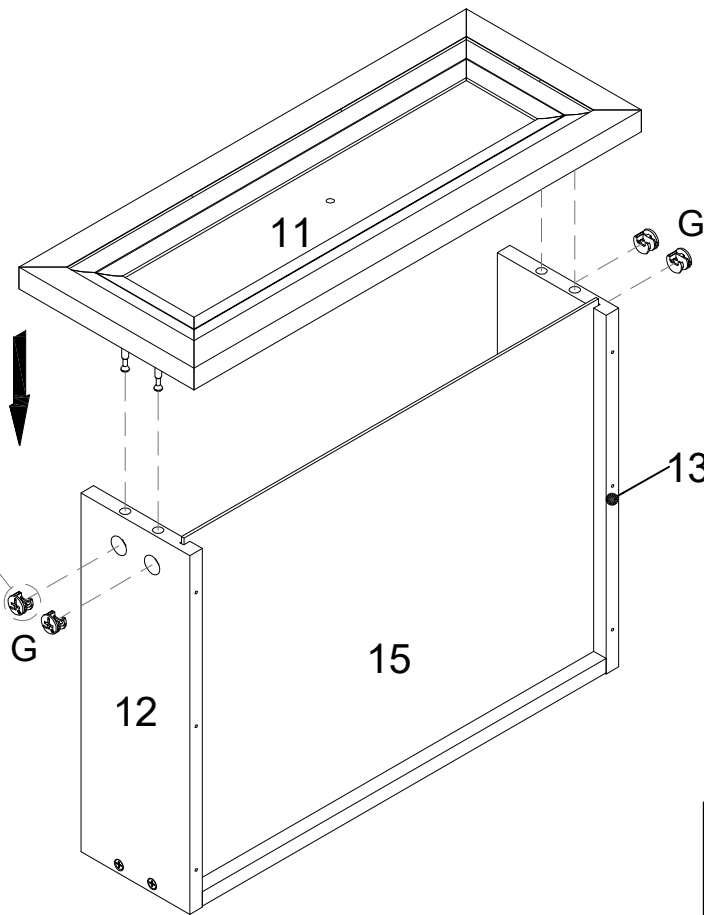
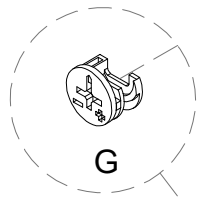
X2



Step 21

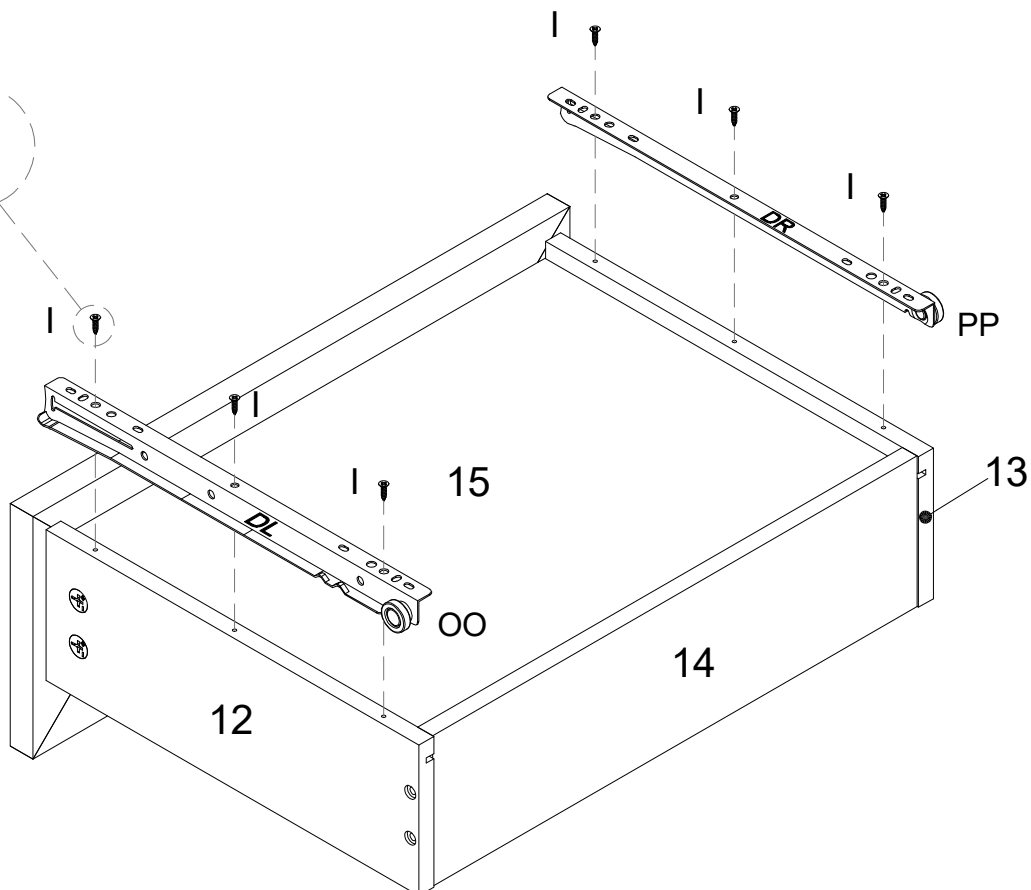
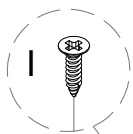
X2

Small Cam Lock



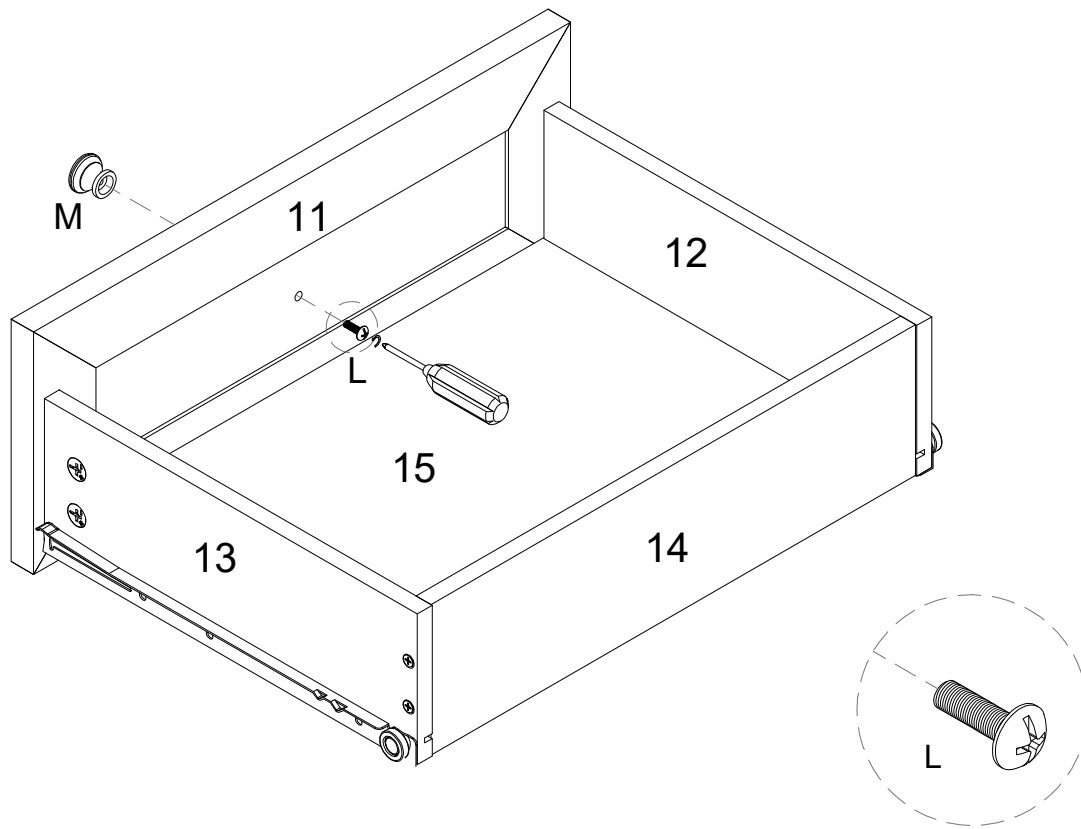
Step 22

X2

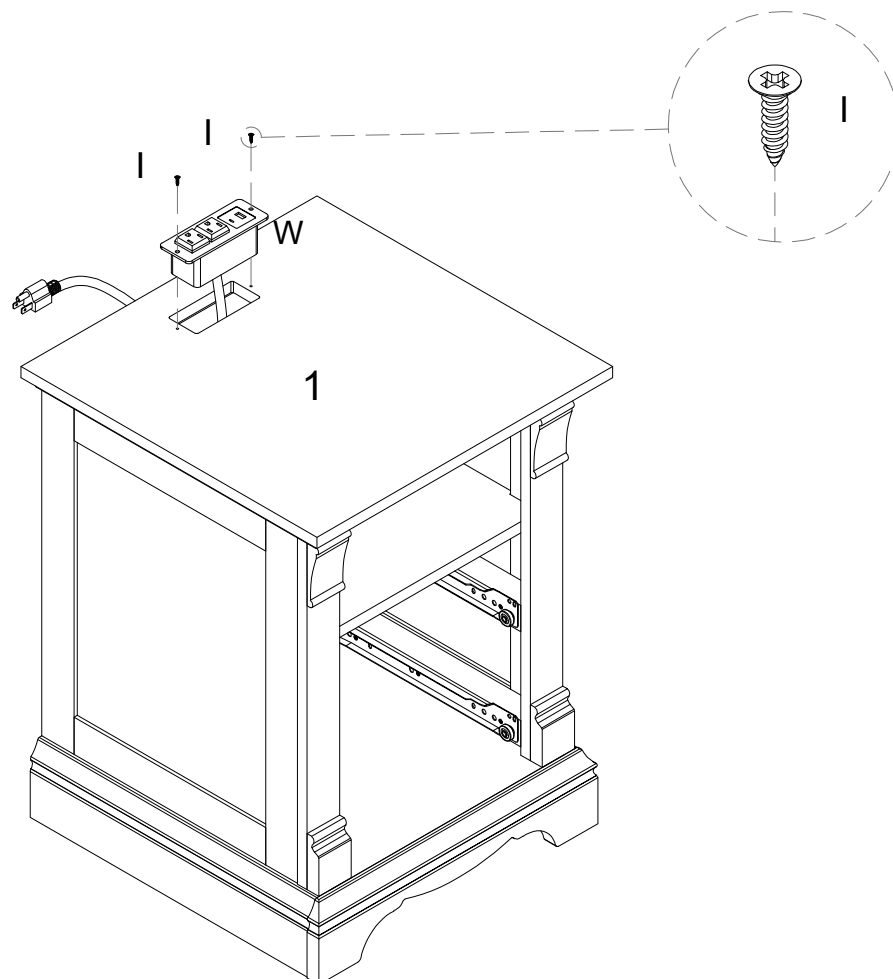


Step 23

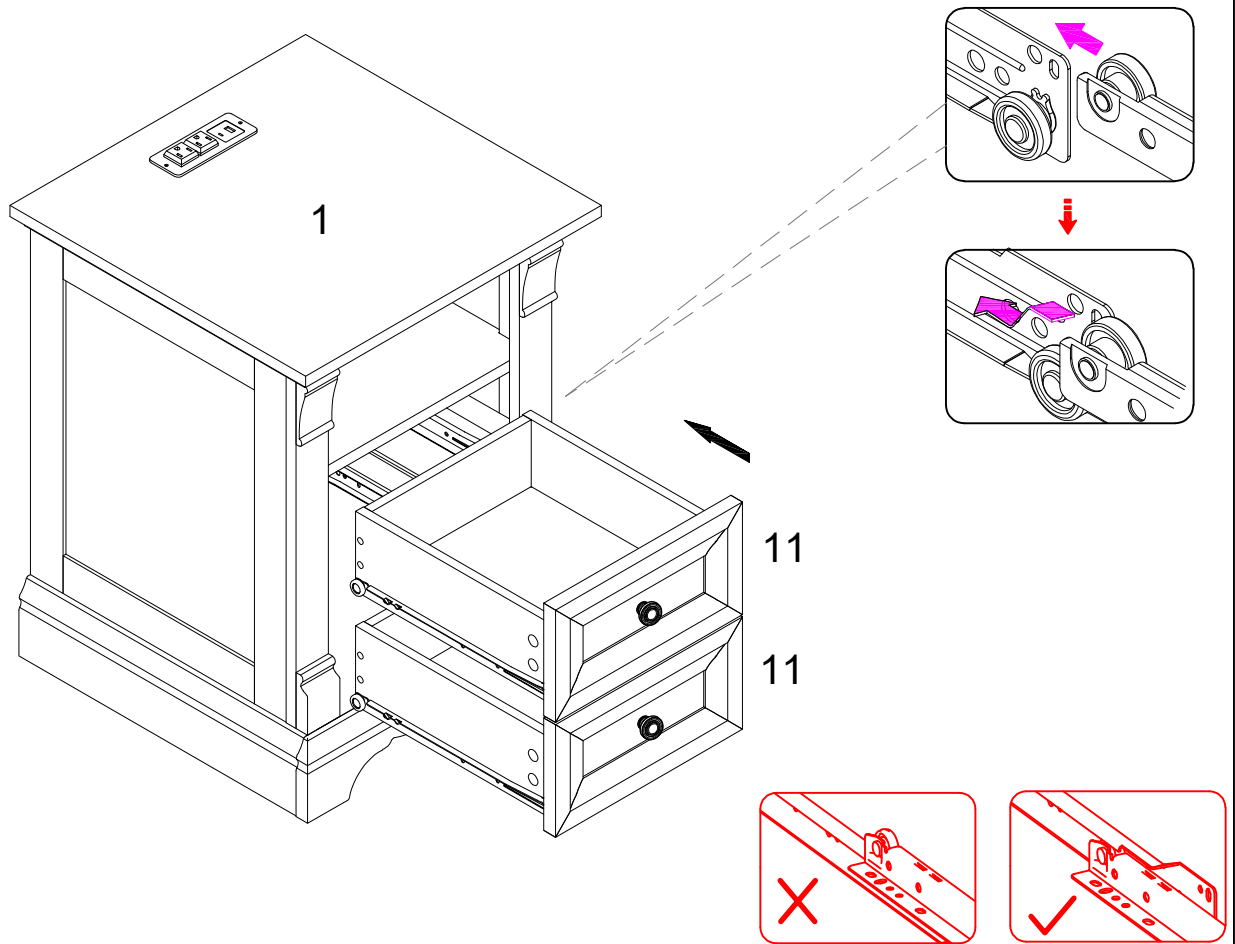
X2



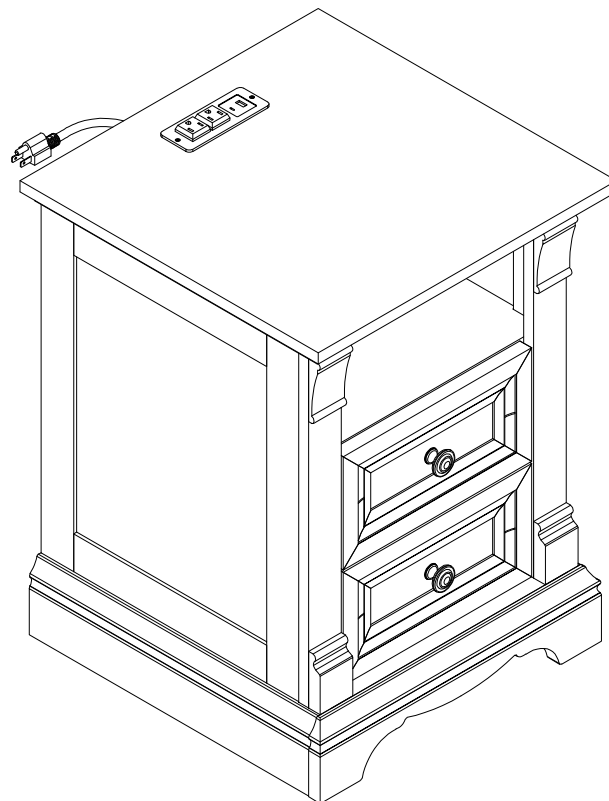
Step 24



Step 25



Step 26



Final Assembly