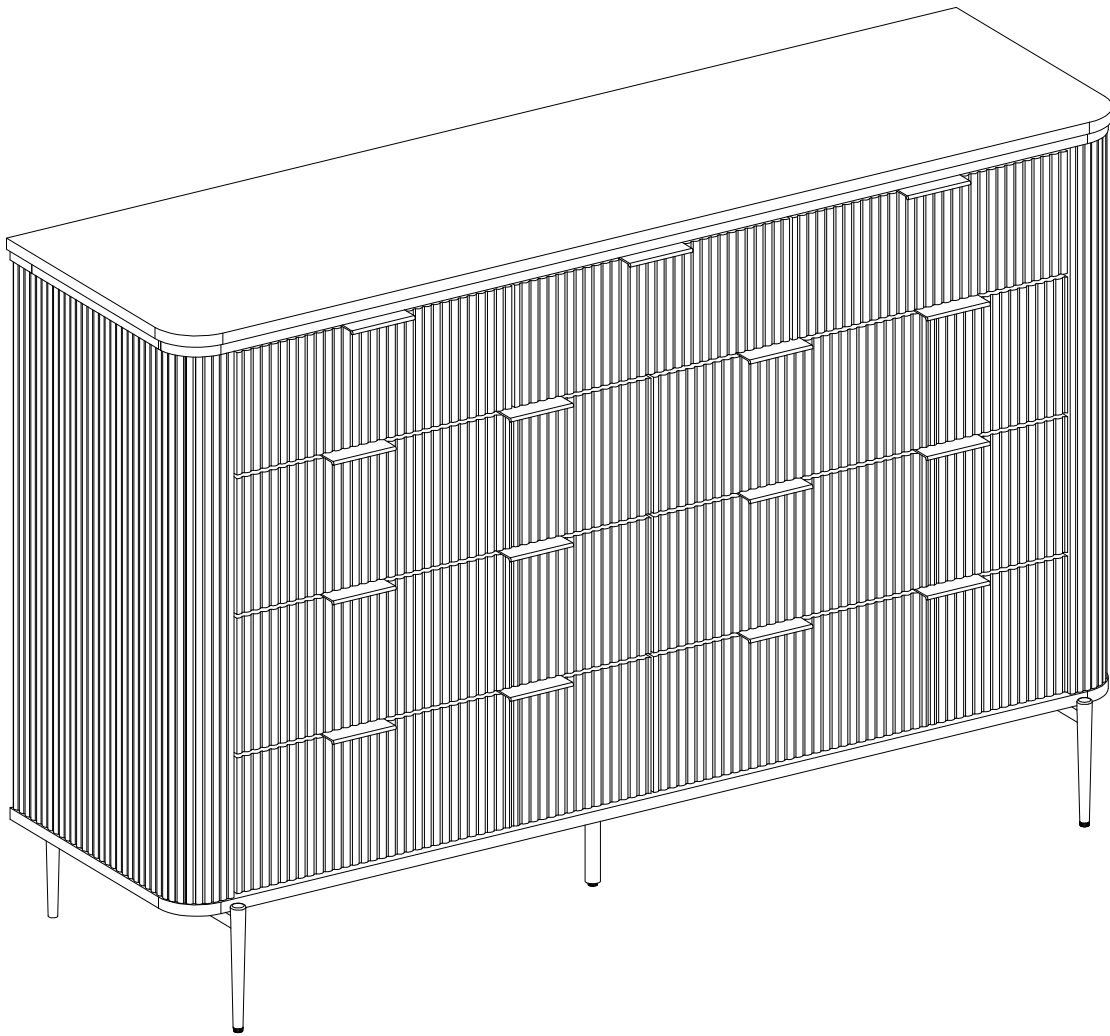


ILSC9NDRDS

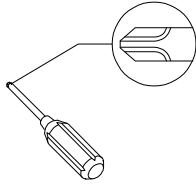
Assembly Instructions



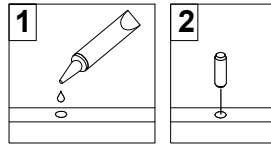
Date 2025-06-24 Rev.01-A

General Assembly Guidelines

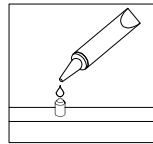
- I. Ensure that all parts and hardware are available before beginning assembly
- II. Follow each step carefully to ensure the proper assembly of this product
- III. Two people are recommended for ease in the assembly of this product
- IV. A Phillips head screwdriver is required for the assembly of this product



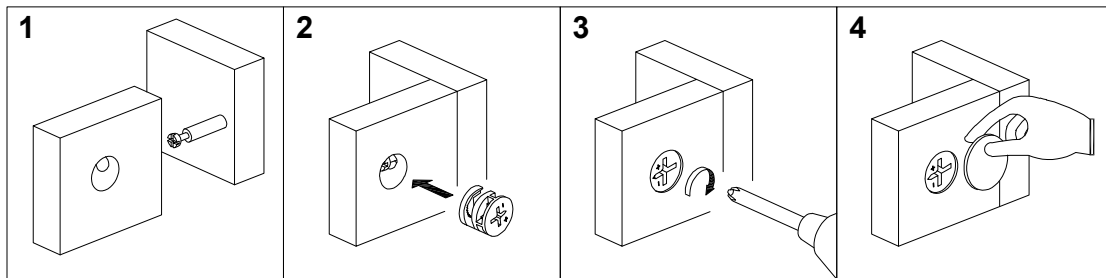
- V. The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.



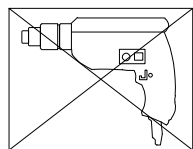
In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of dowel before attaching parts together . Wipe away excess glue immediately.



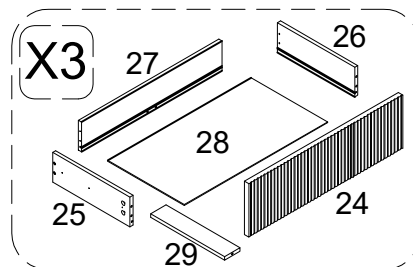
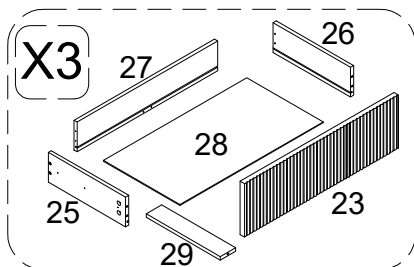
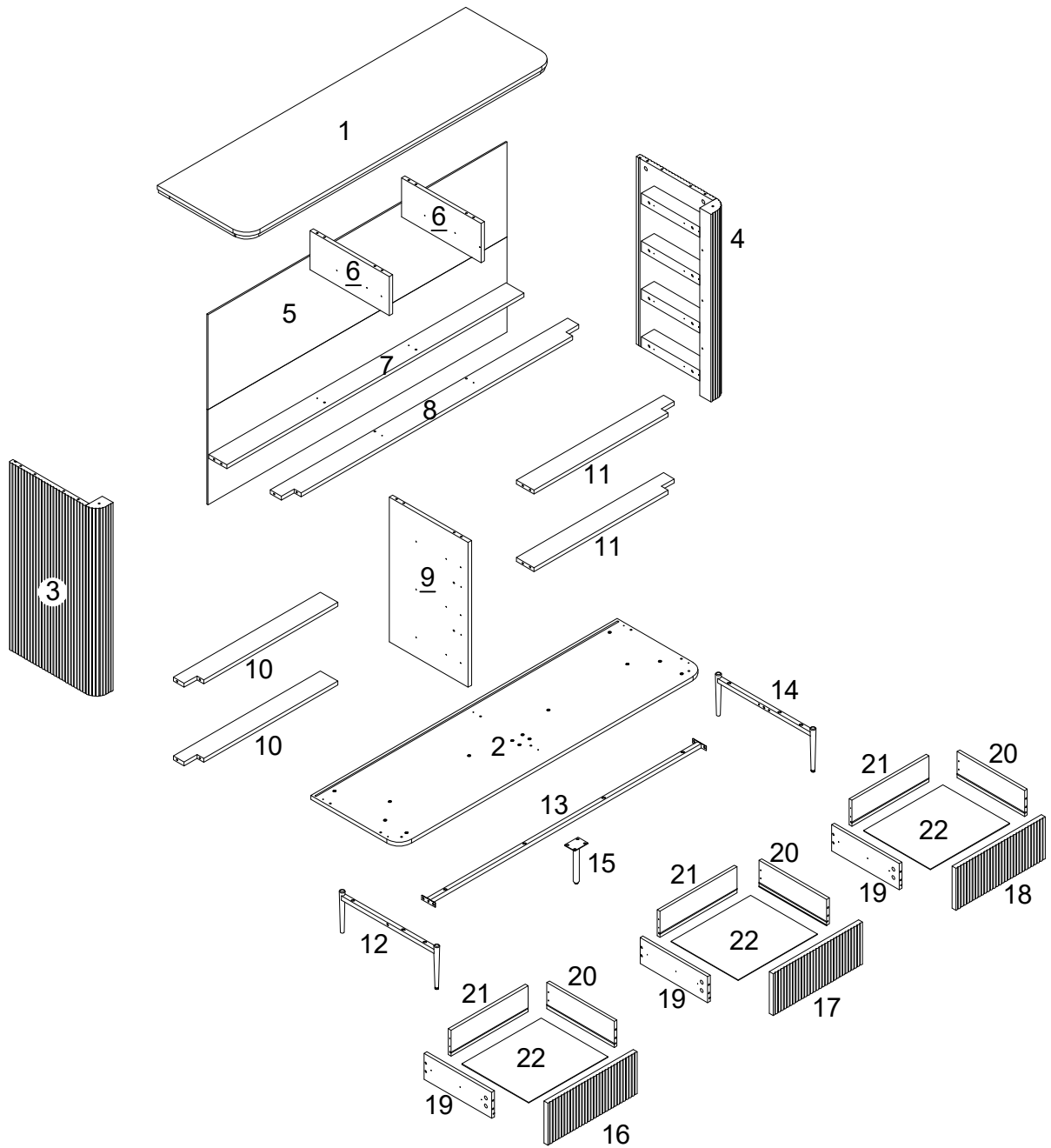
- VI. **HOW THE KNOCK DOWN (KD) ASSEMBLY SYSTEM WORKS**
 - 1.Screw the Cam Bolt into the pre-drilled hole on the panel. Make sure Cam Bolt goes into the pre-drilled hole on the end of panel for Cam Lock.
 - 2.Insert the Cam Lock into the pre-drilled large hole on the panel. Make sure the arrow on the face of Cam Lock points towards Cam Bolt
 - 3.Take a Phillips screwdriver and rotate the Cam Lock clockwise to lock the Cam Bolt.
 - 4.Use the sticker to conceal the Cam.




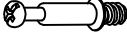



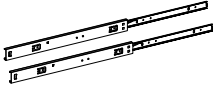



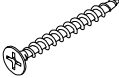
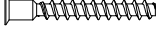





- VII. Power tools should not be used to assemble this product .

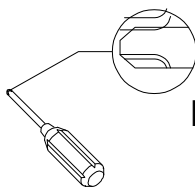


Parts List






Hardware List

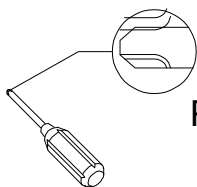
A		Ø8*30mm	Dowel	30 pcs
B		Ø6*35mm	Cam Bolt	70 pcs
C		Ø15*11mm	Large Cam Lock	28 pcs
D		Ø8*30mm	Cover	70 pcs
E			Glue Tube	1 pc
F		12" Length	Drawer slider	9 Sets
G		Ø3.5*14mm	Screw	30 pcs
H		Ø3.5*12mm	Screw	108 pcs
I			Handle	15 pcs
J		Ø4.2*38mm	Screw	48 pcs
K		Ø6*50mm	Screw	10 pcs
L		Ø1/4*13mm	Hex bolt	8 pcs
M		Ø1/4*28mm	Hex bolt	12 pcs
N		Ø15*9.5mm	Small Cam Lock	42 pcs
O			Plastic wedge	14 pcs
P		Ø3*17mm	Screw	14 pcs



Philips head screwdriver required for assembly
(not included)

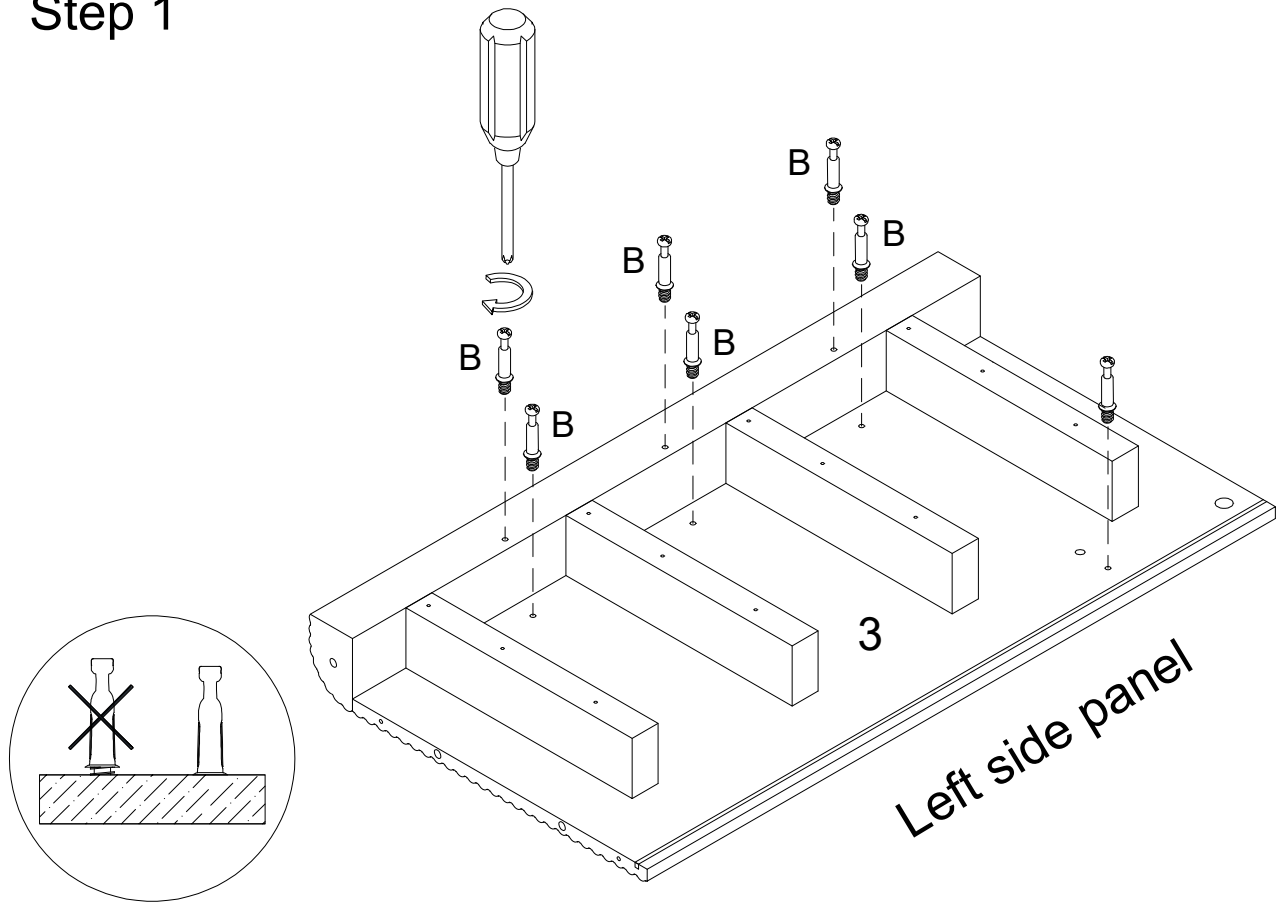
Hardware List

Q		Ø3*12mm	Screw	2 pcs
R			Tipping Restraint Hardware	2 sets
S		M4	Allen Wrench	1 pc

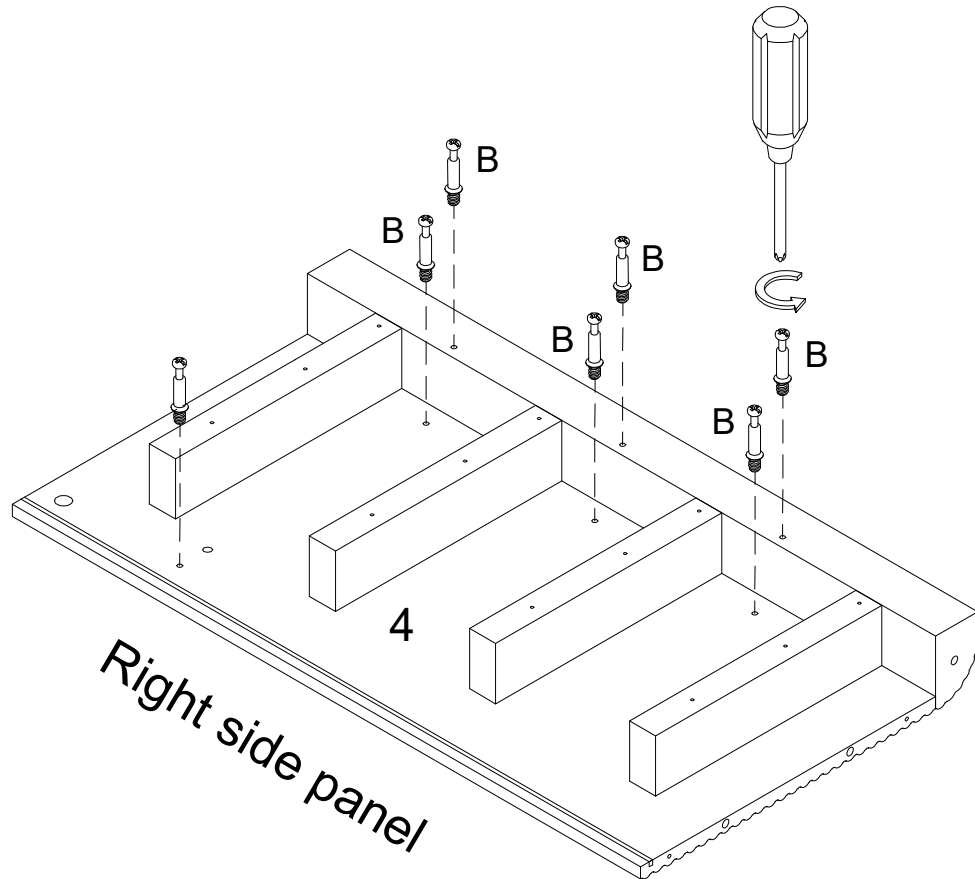


Philips head screwdriver required for assembly
(not included)

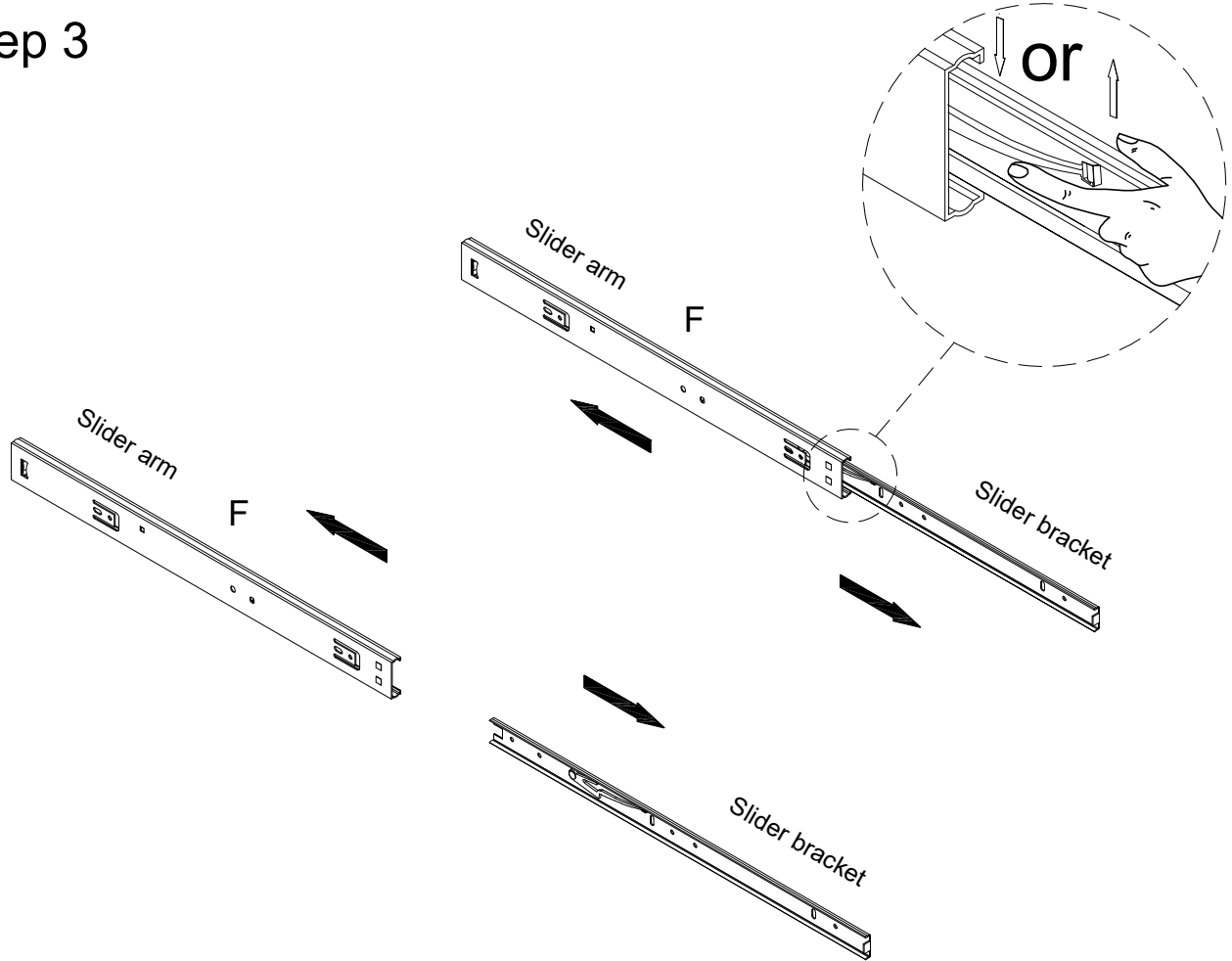
Step 1



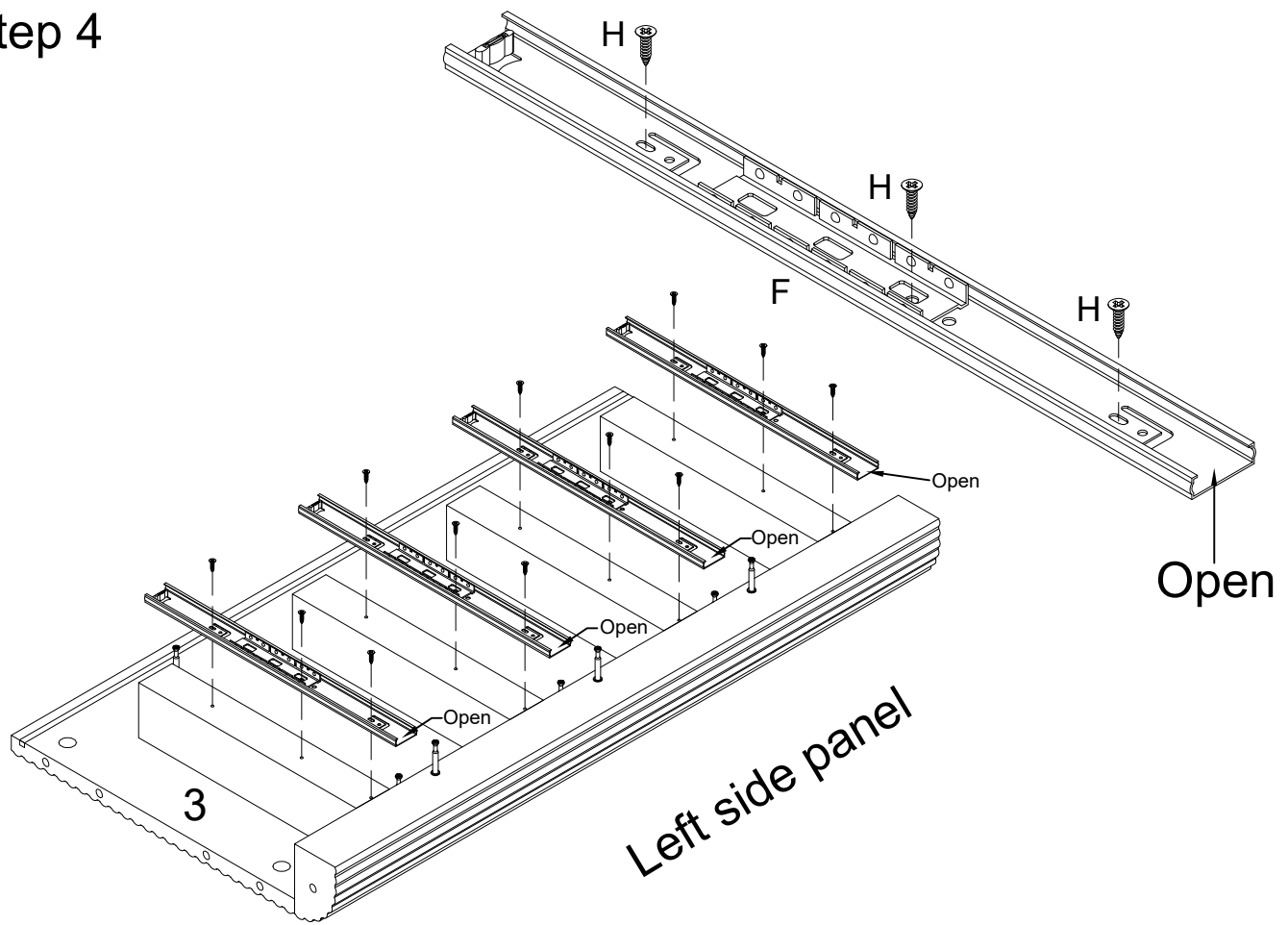
Step 2



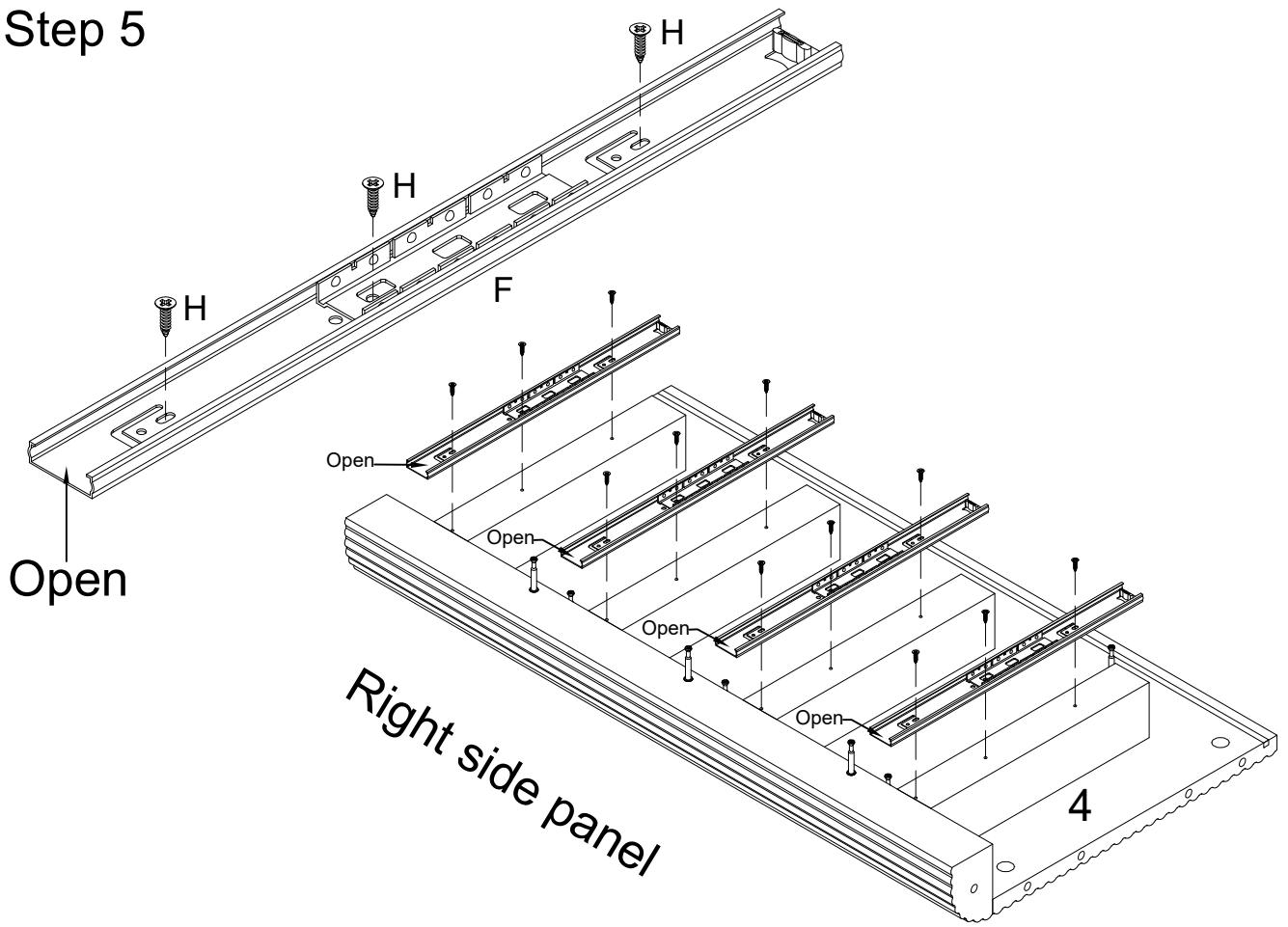
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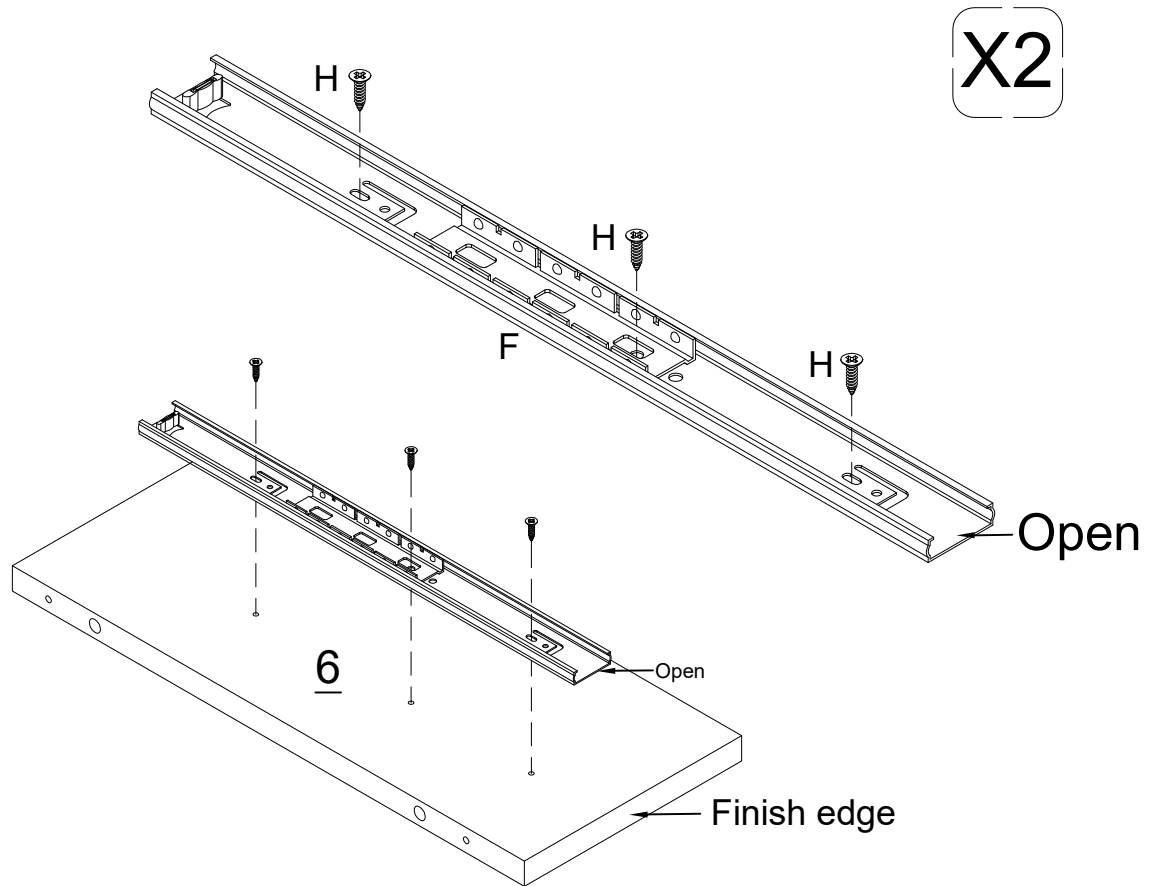
Step 4



Step 5

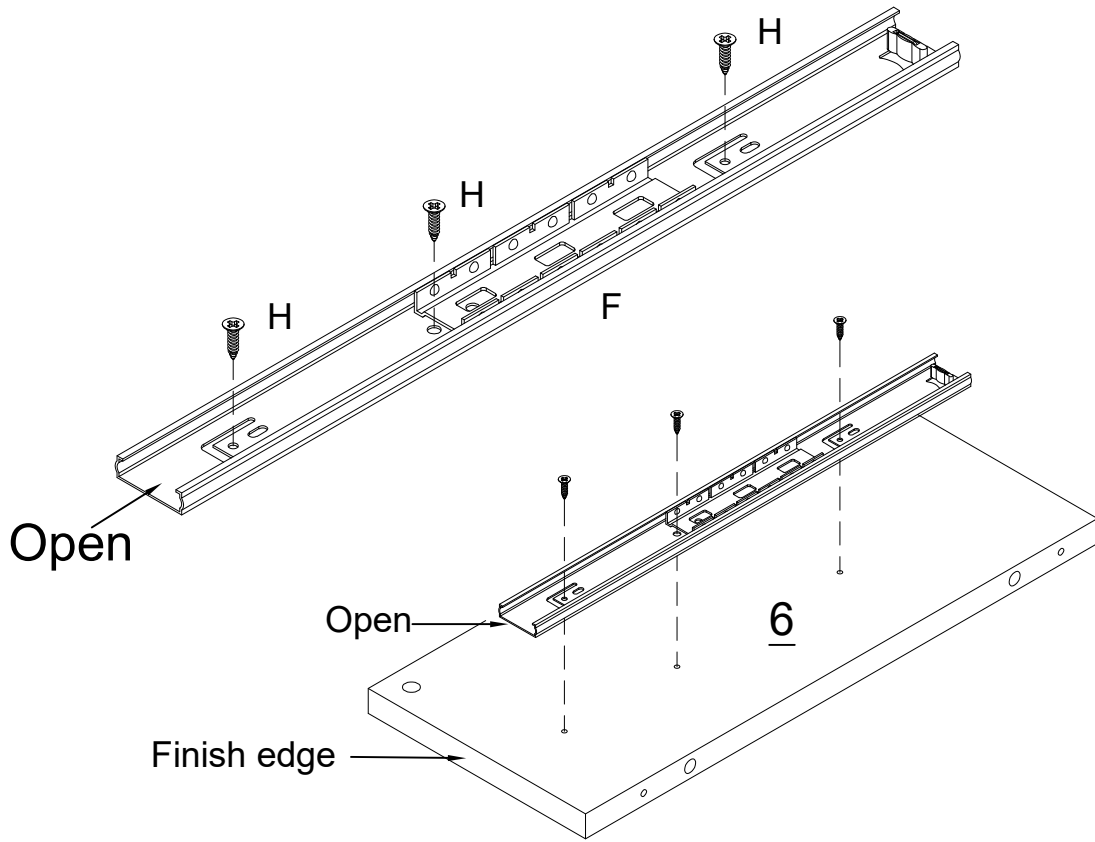


Step 6

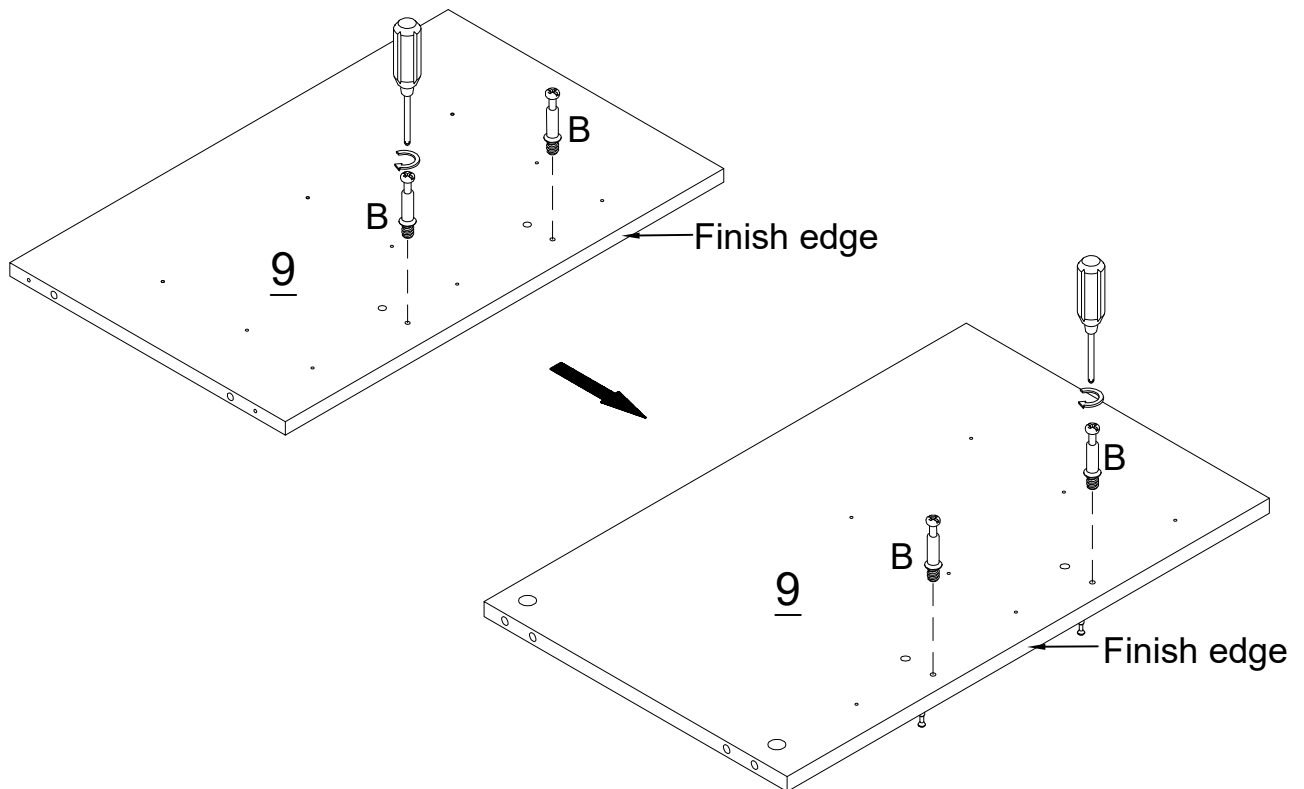


Step 7

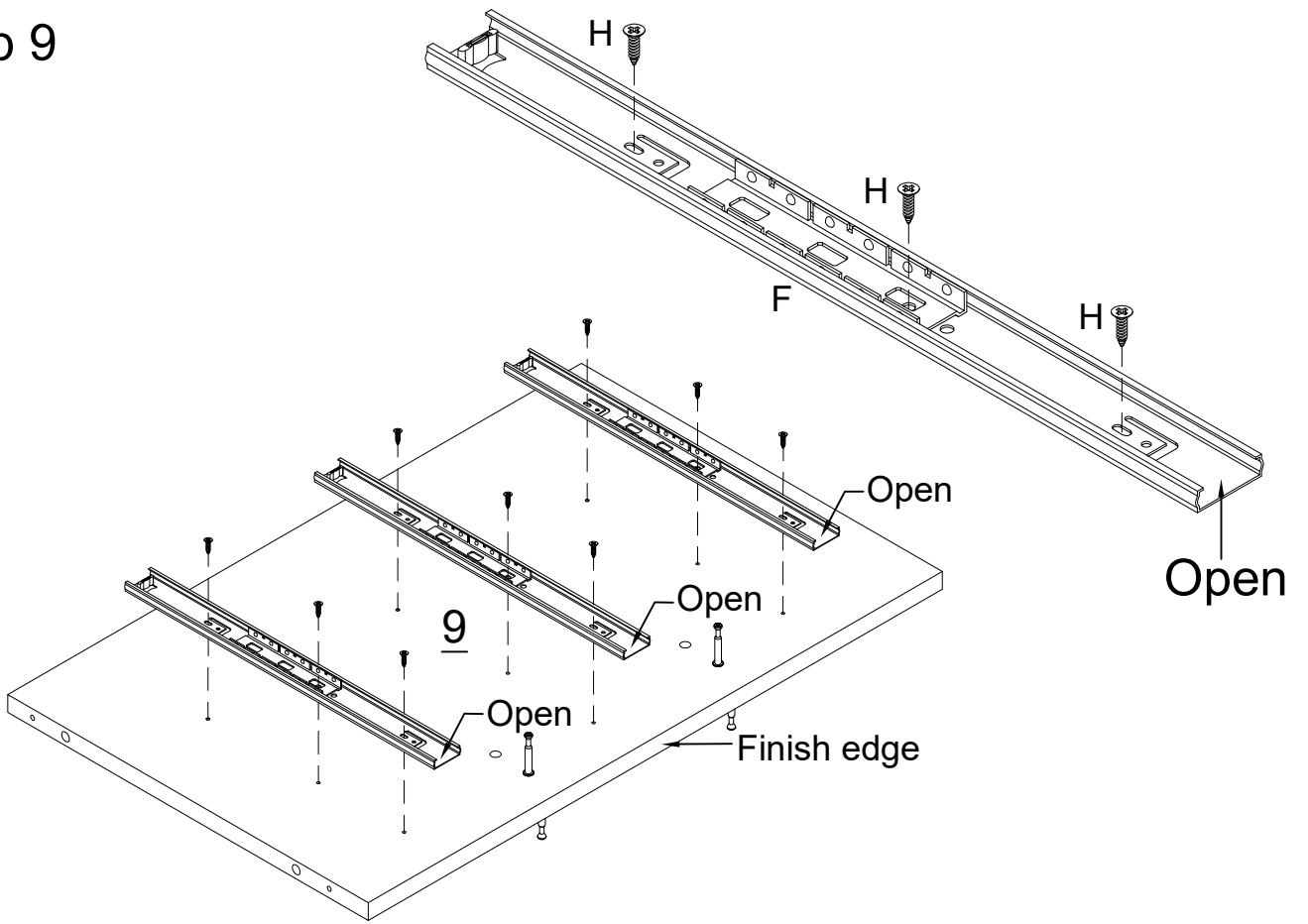
X2



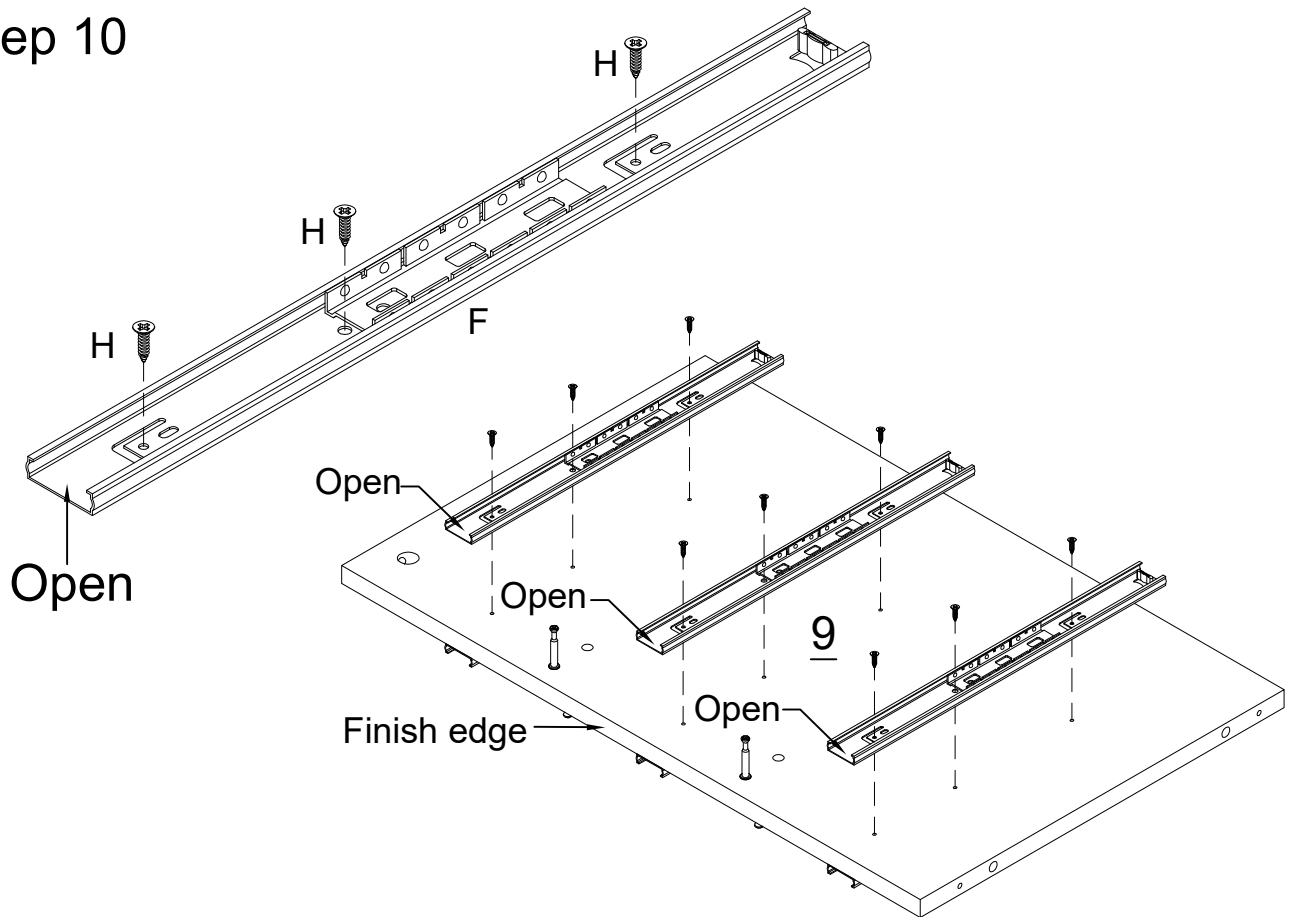
Step 8



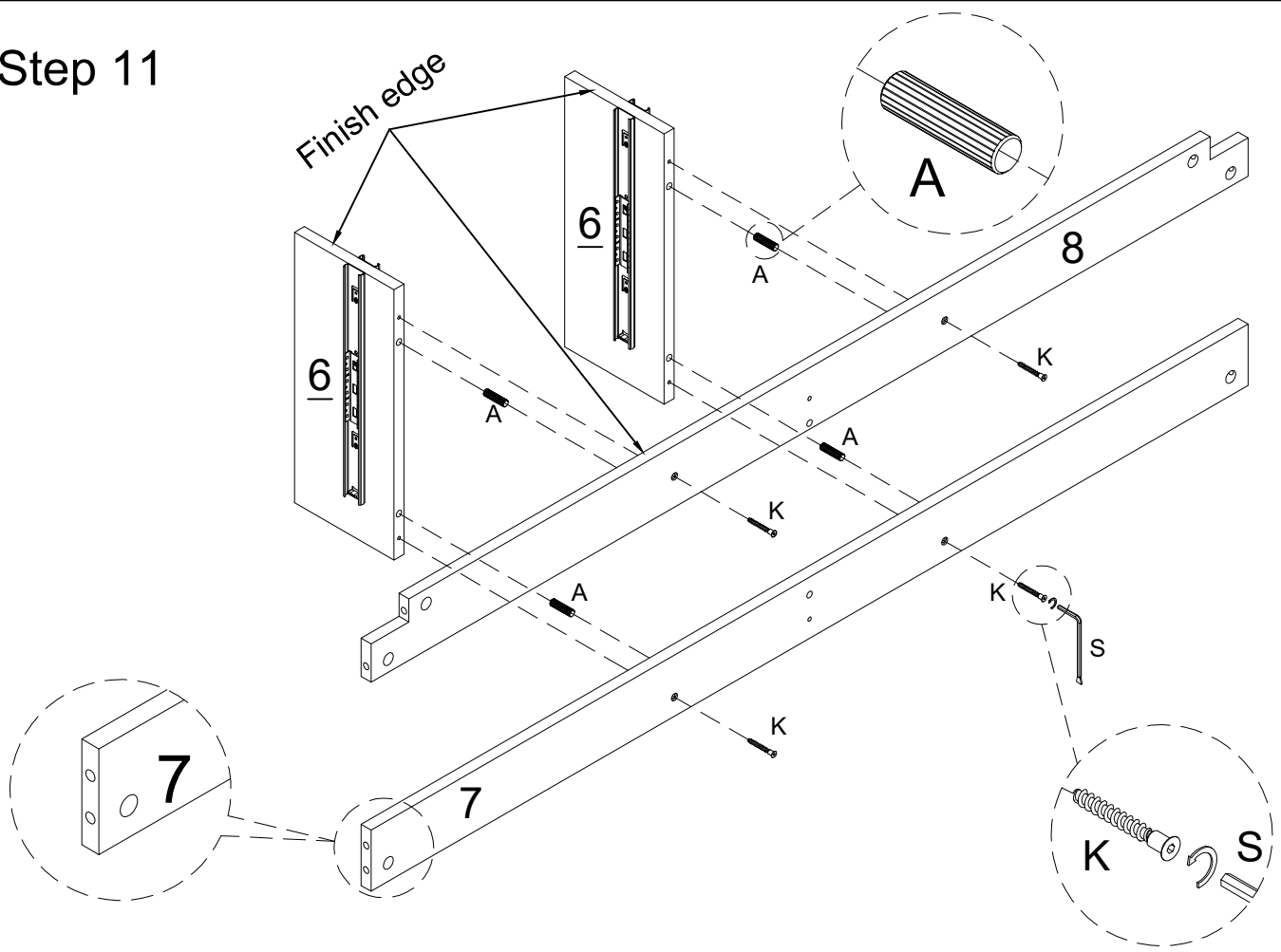
Step 9



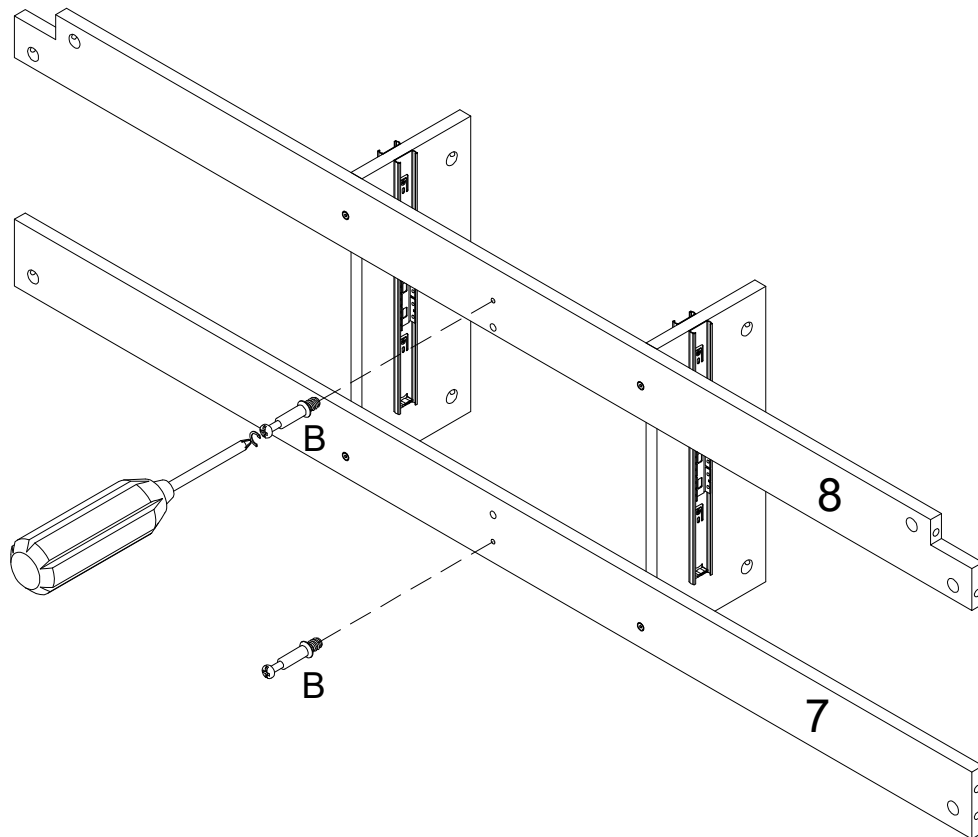
Step 10



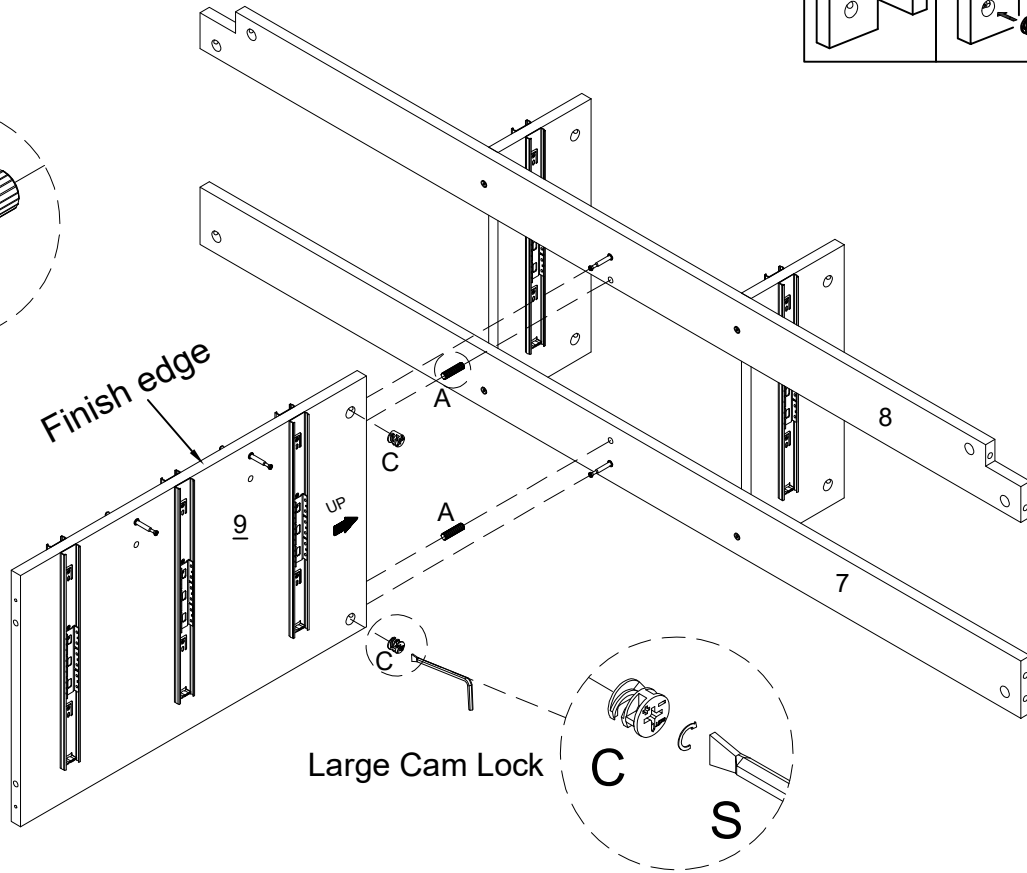
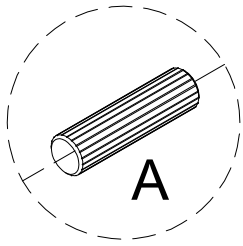
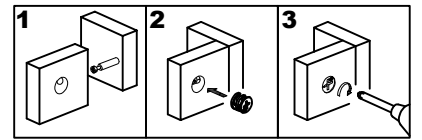
Step 11



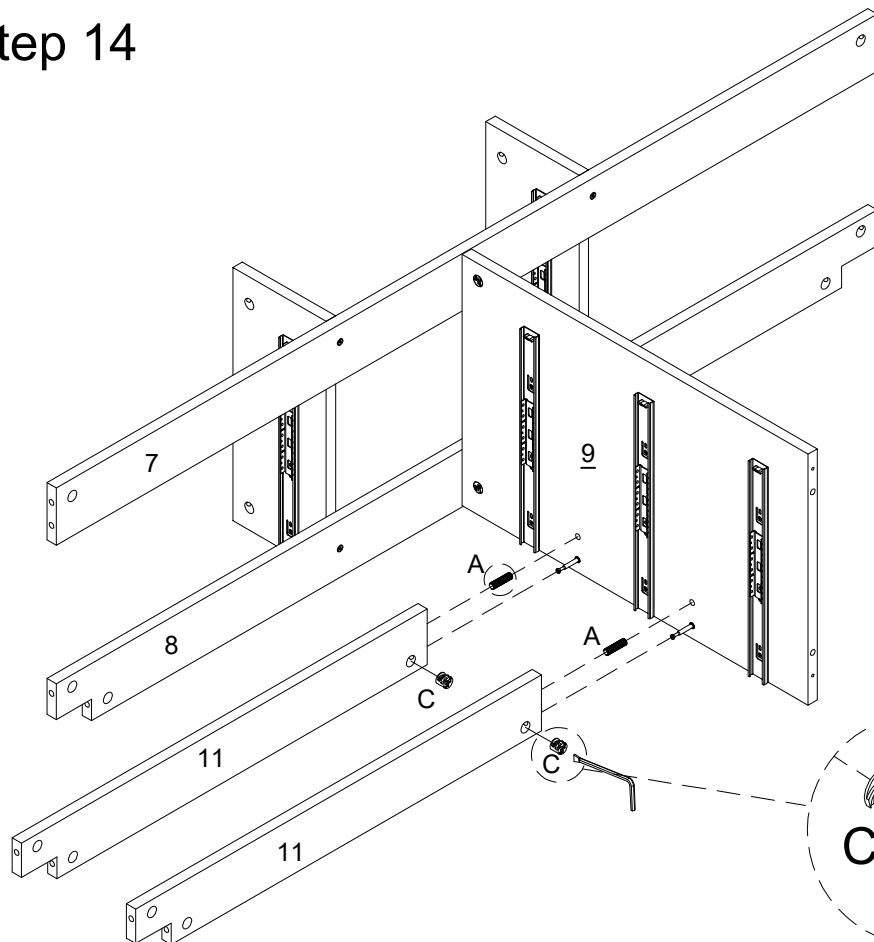
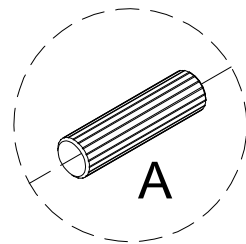
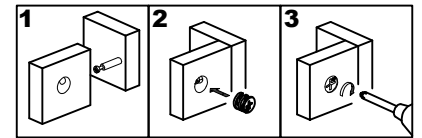
Step 12



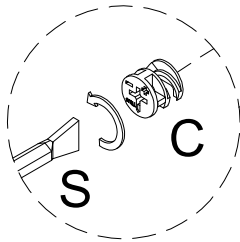
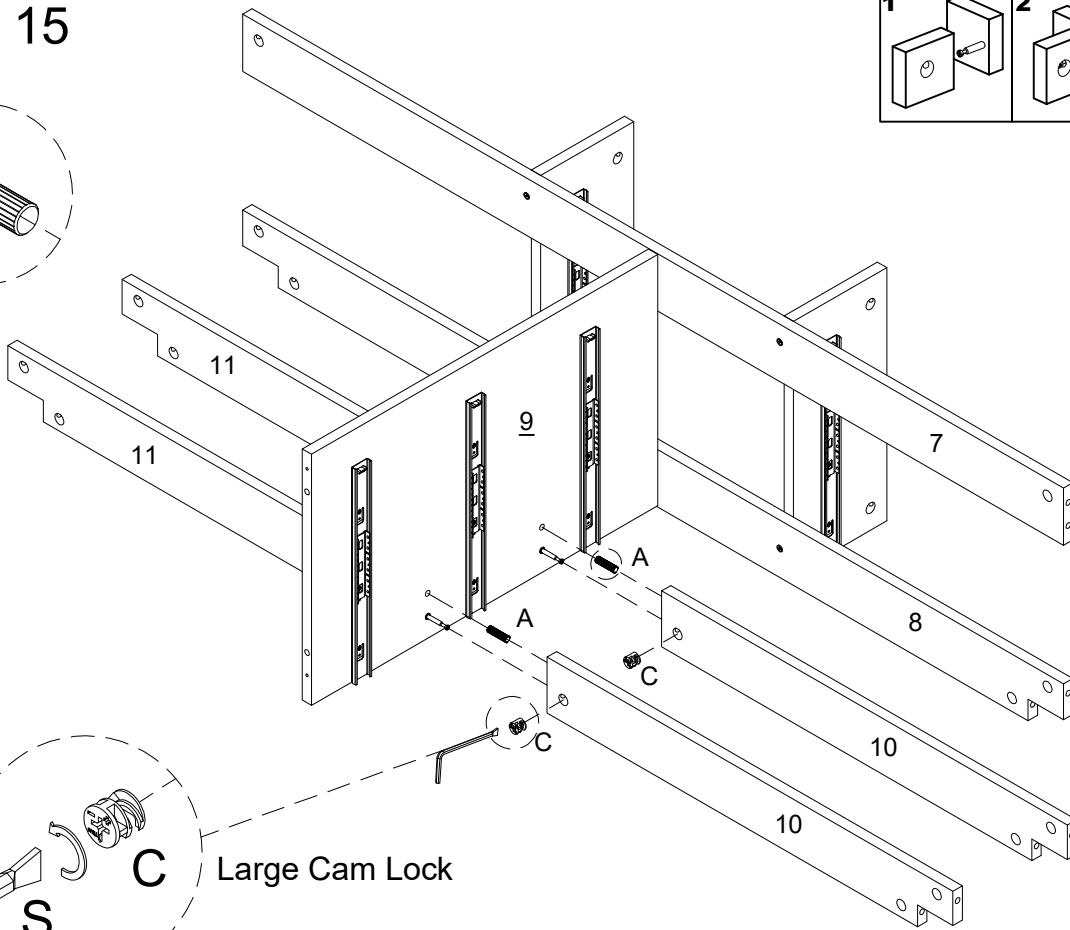
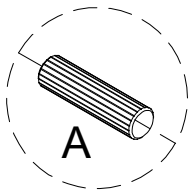
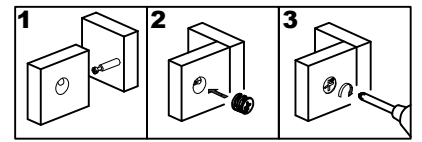
Step 13



Step 14

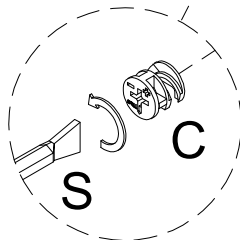
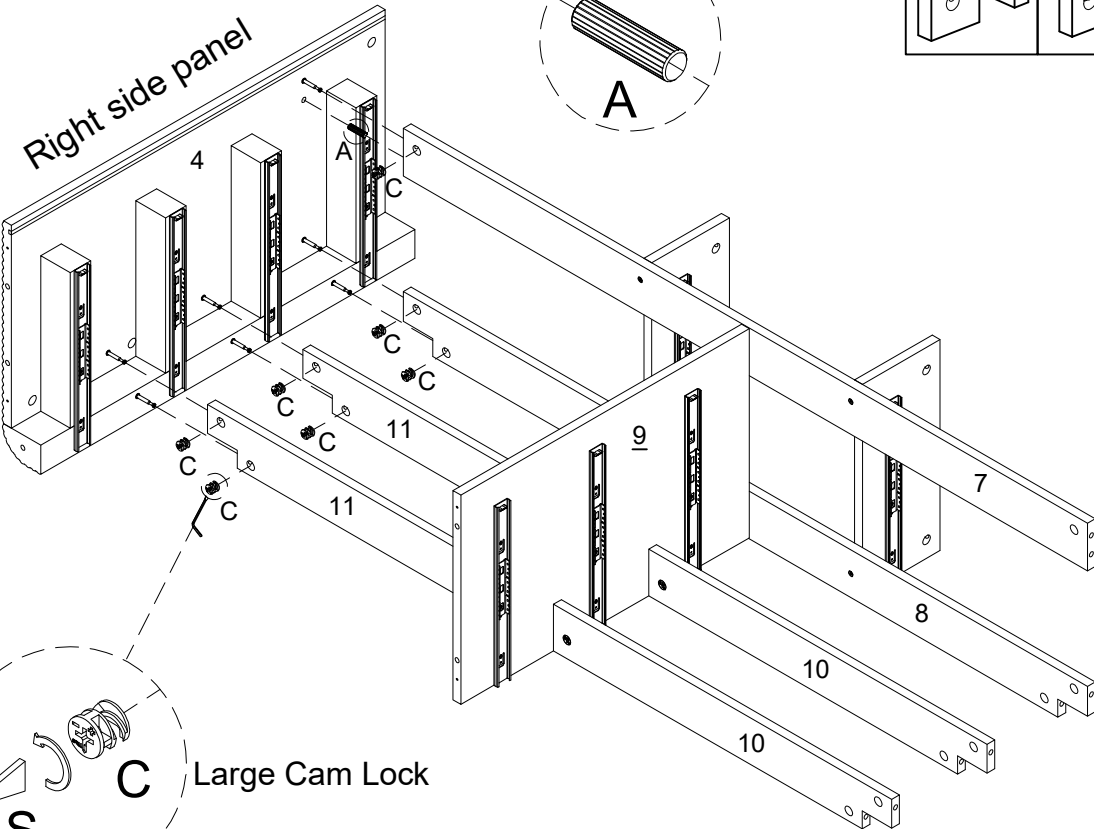
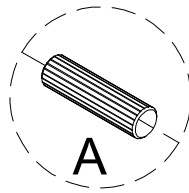
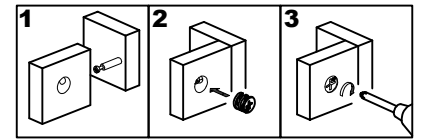


Step 15



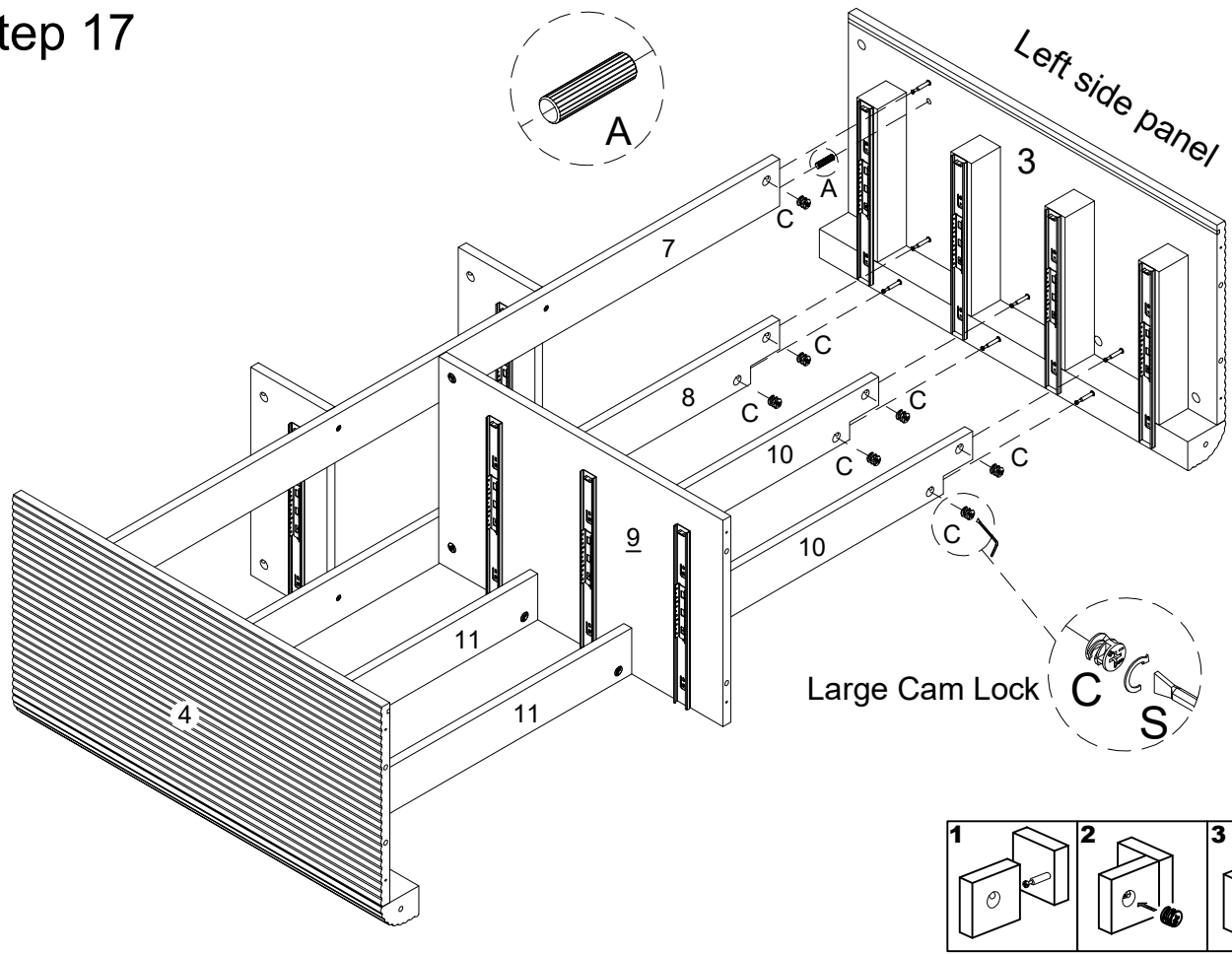
Large Cam Lock

Step 16

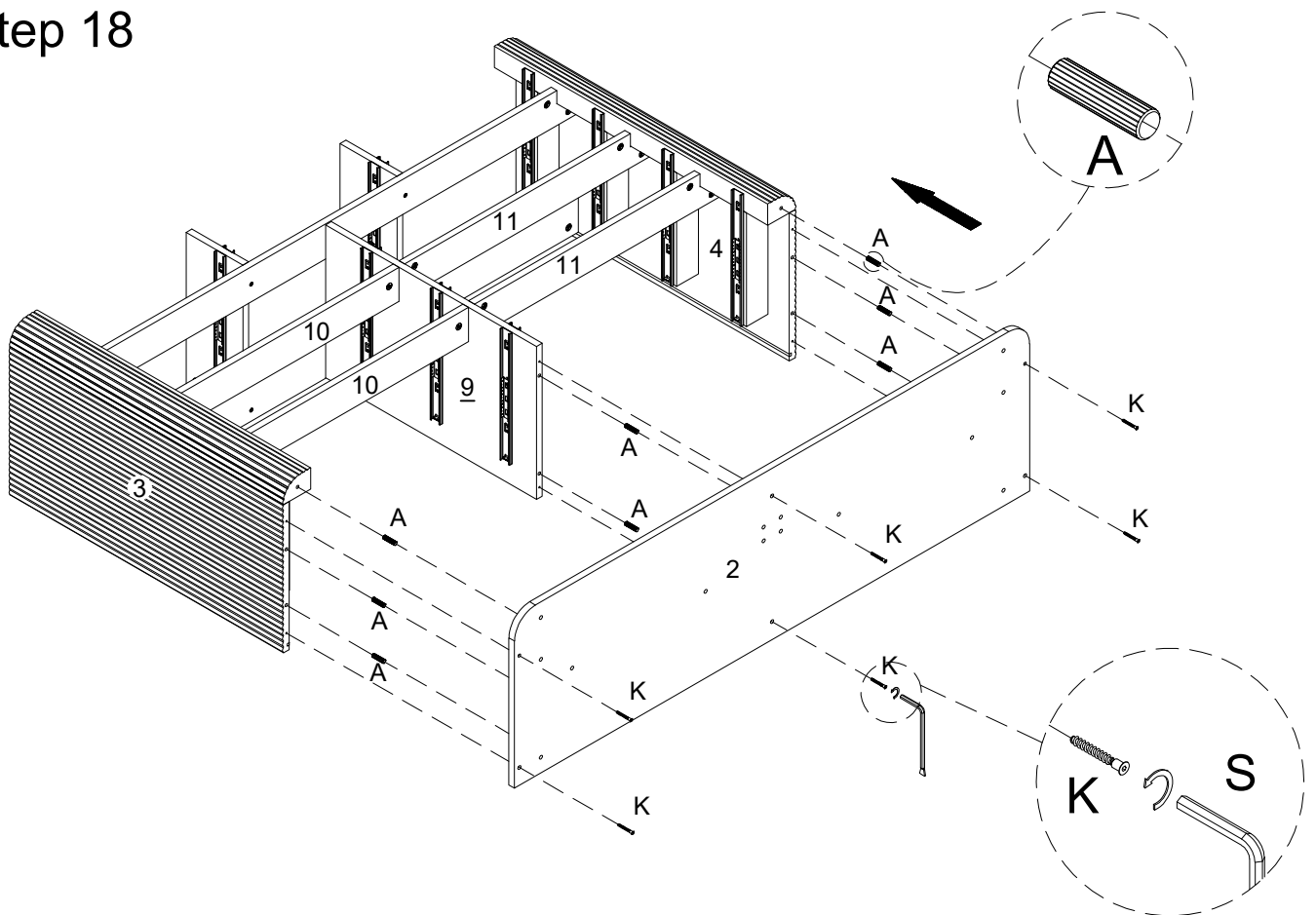


Large Cam Lock

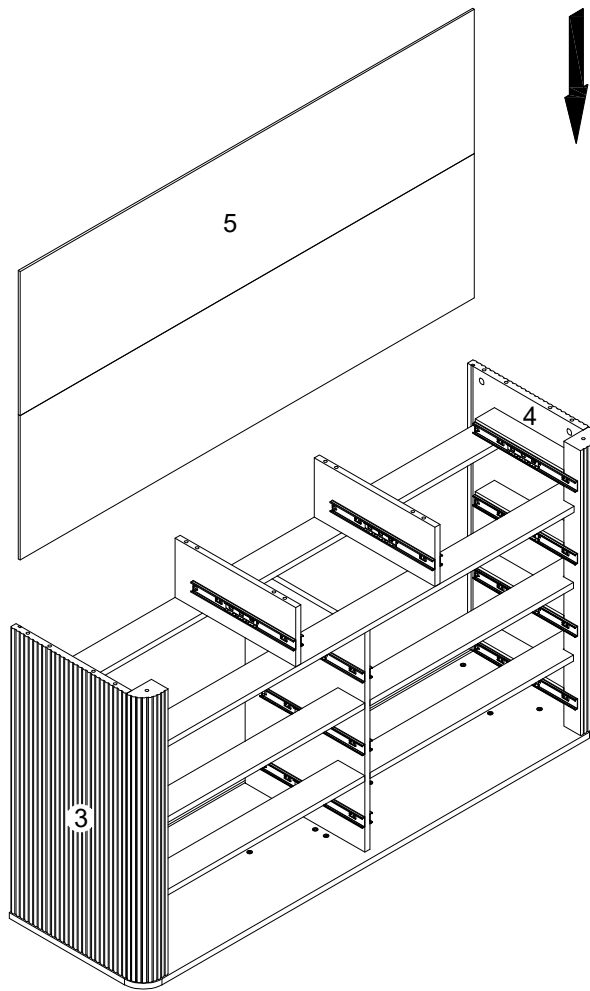
Step 17



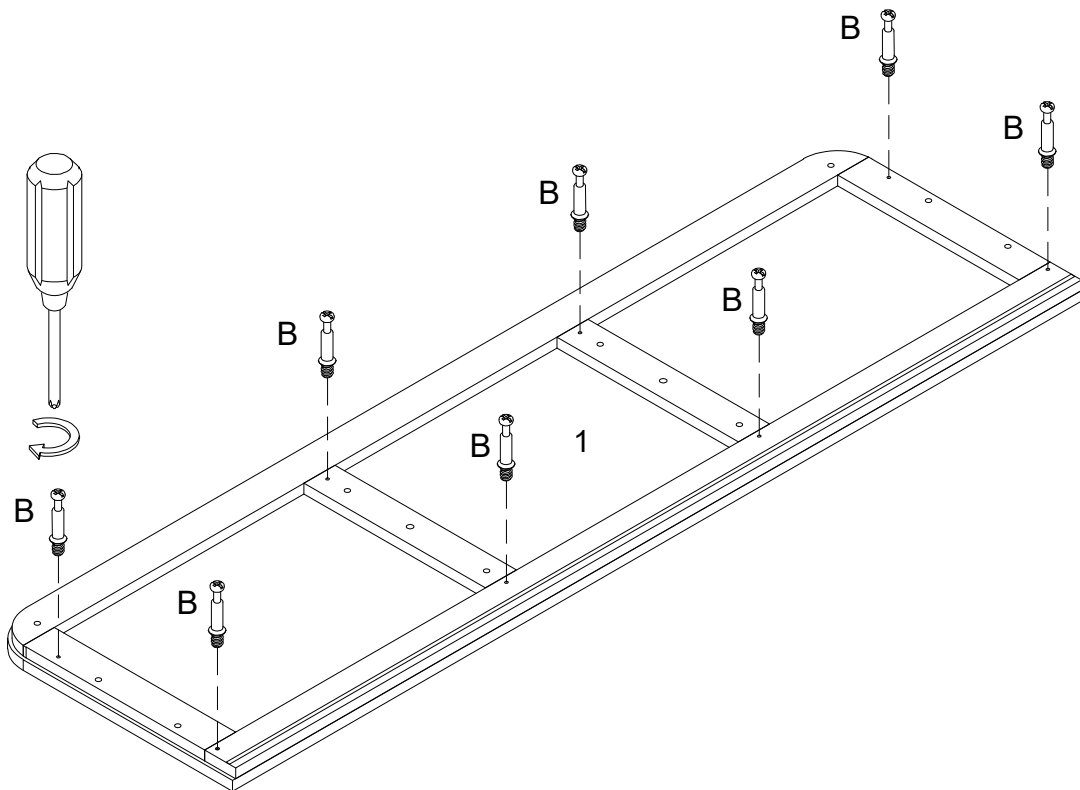
Step 18



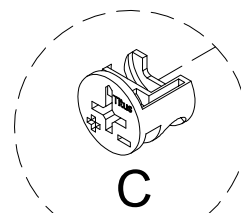
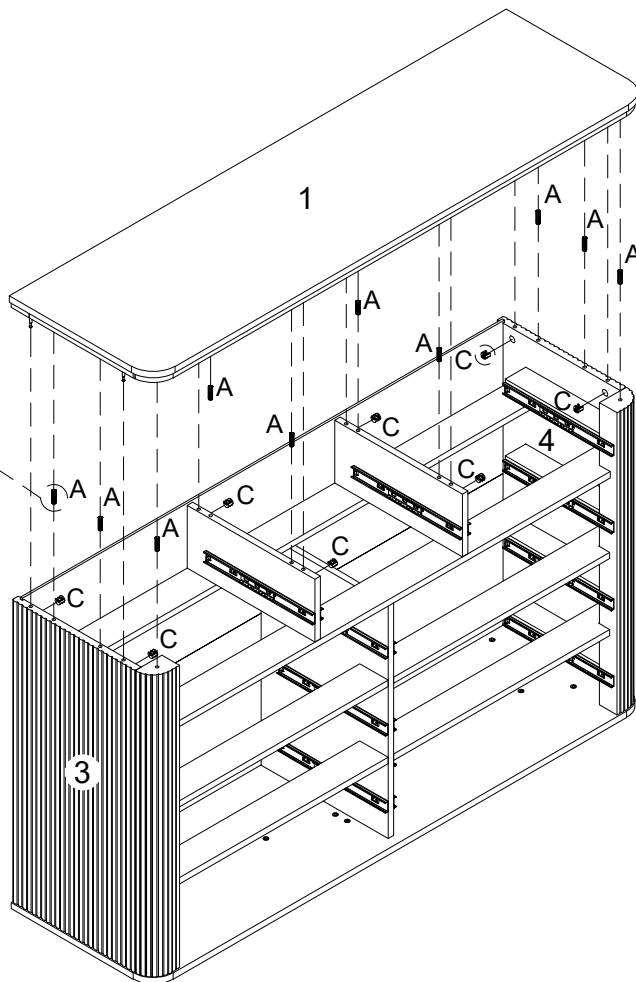
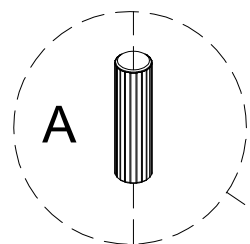
Step 19



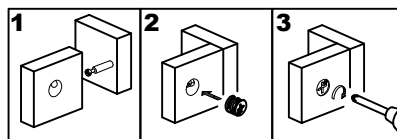
Step 20



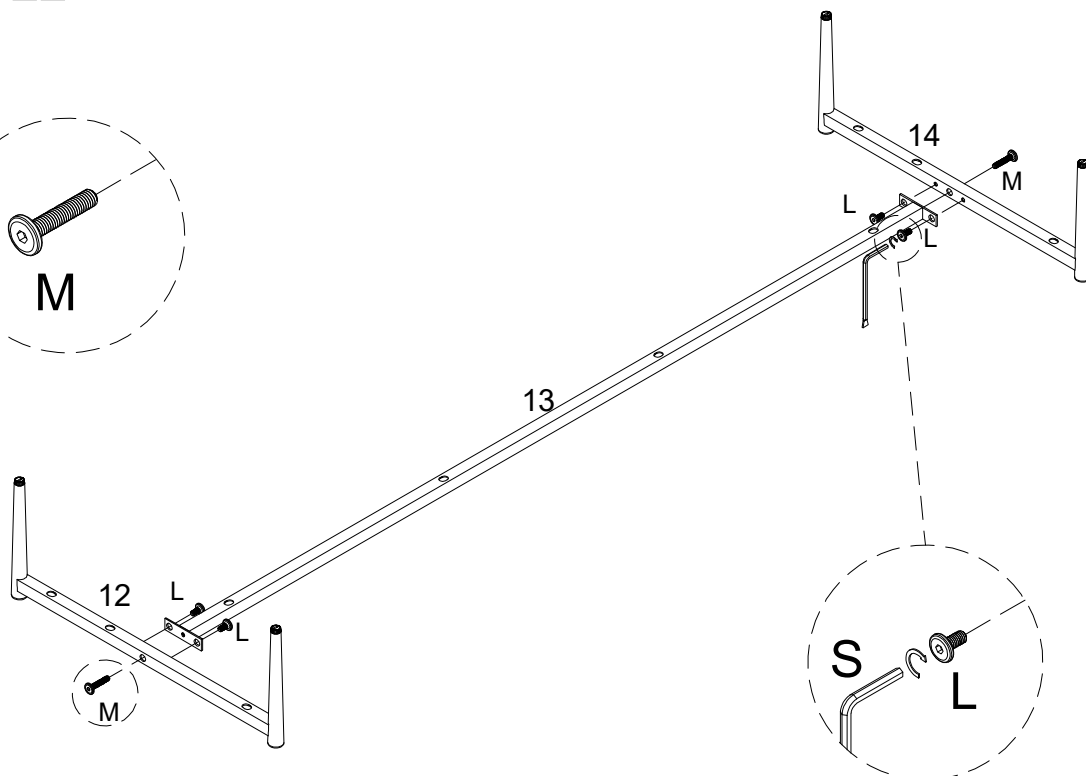
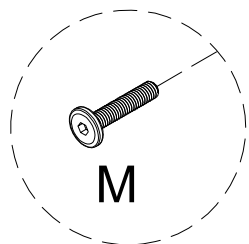
Step 21



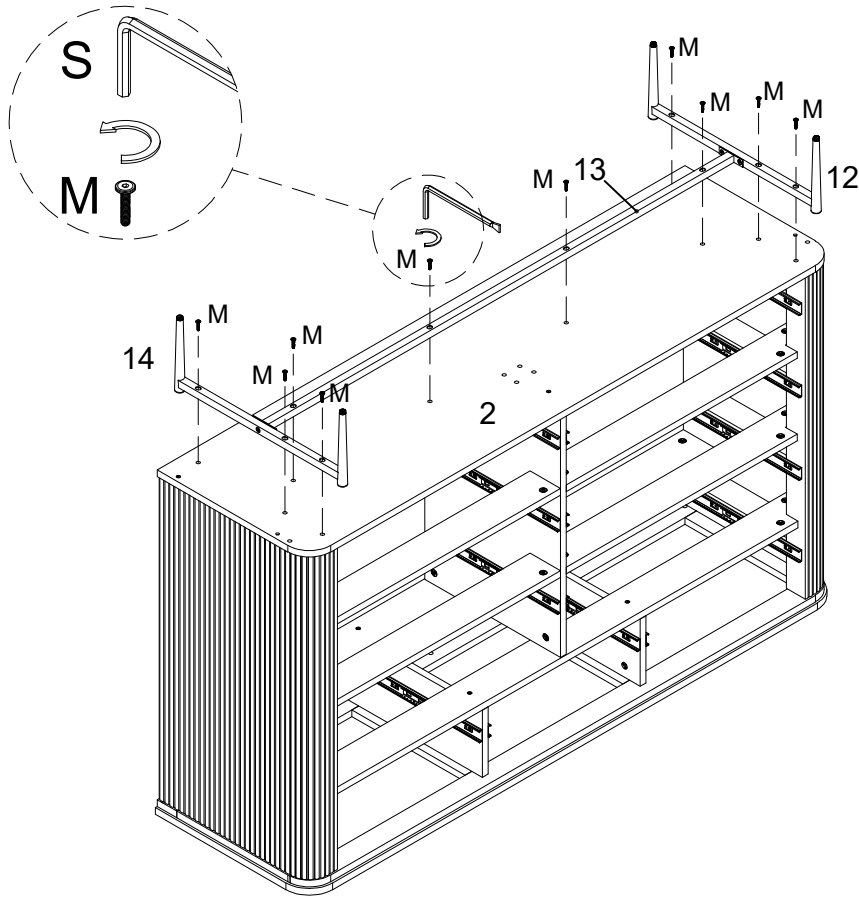
Large Cam Lock



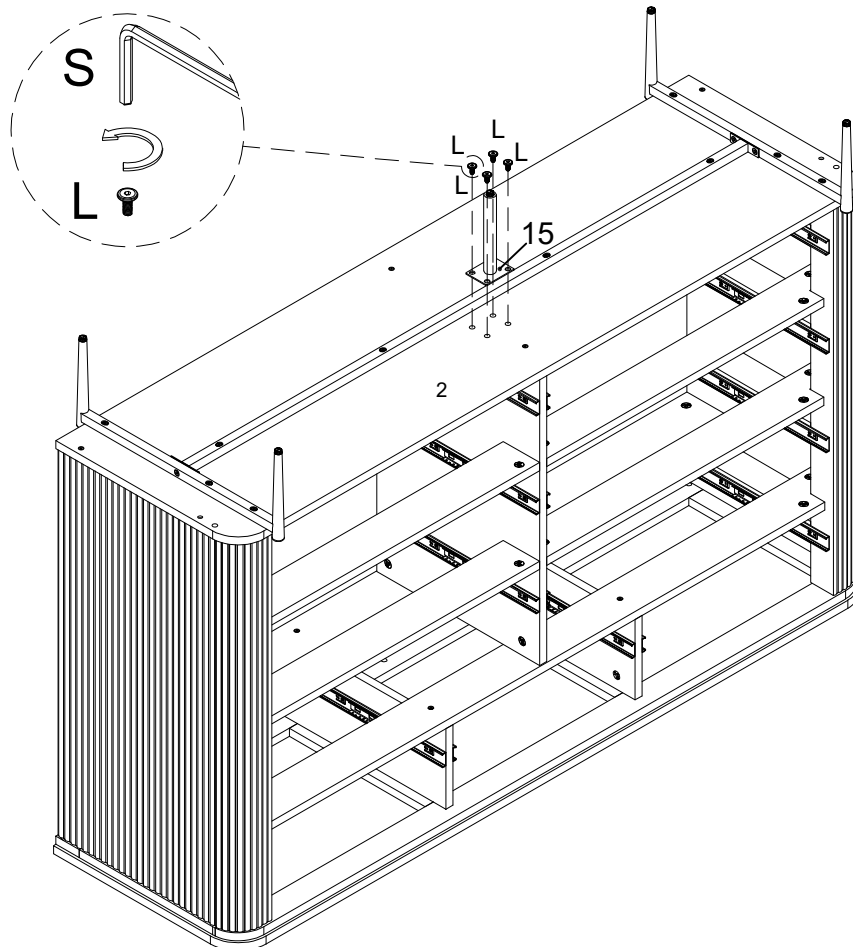
Step 22



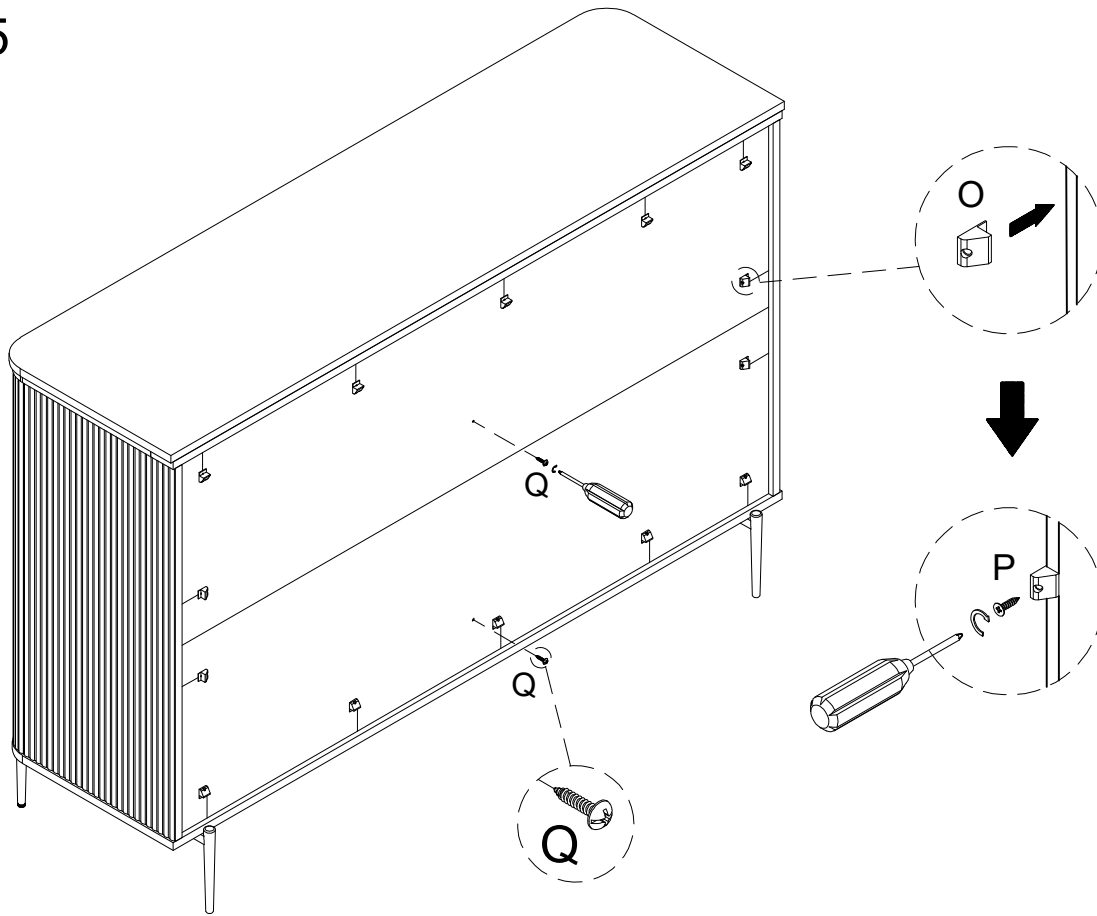
Step 23



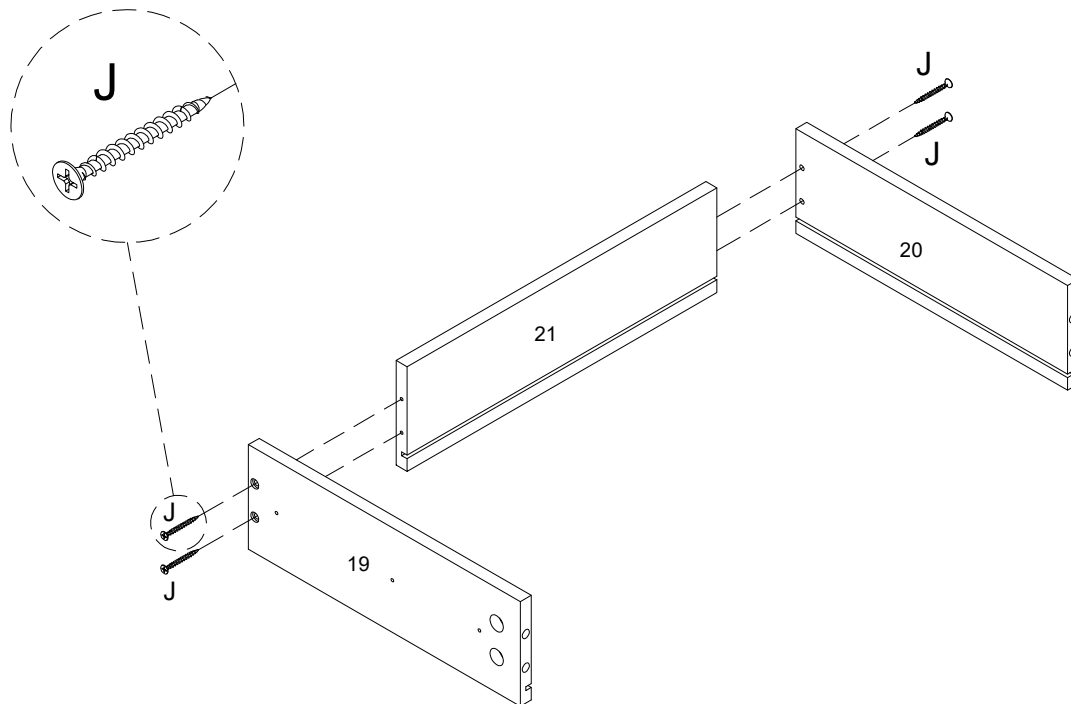
Step 24



Step 25

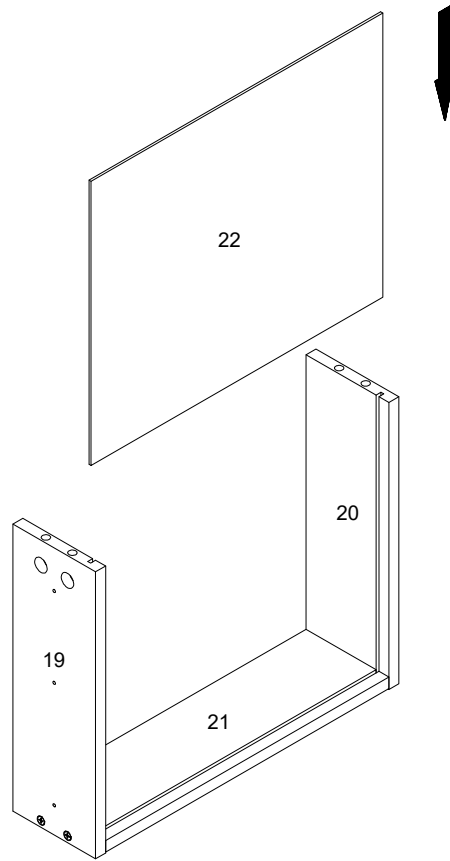


Step 26

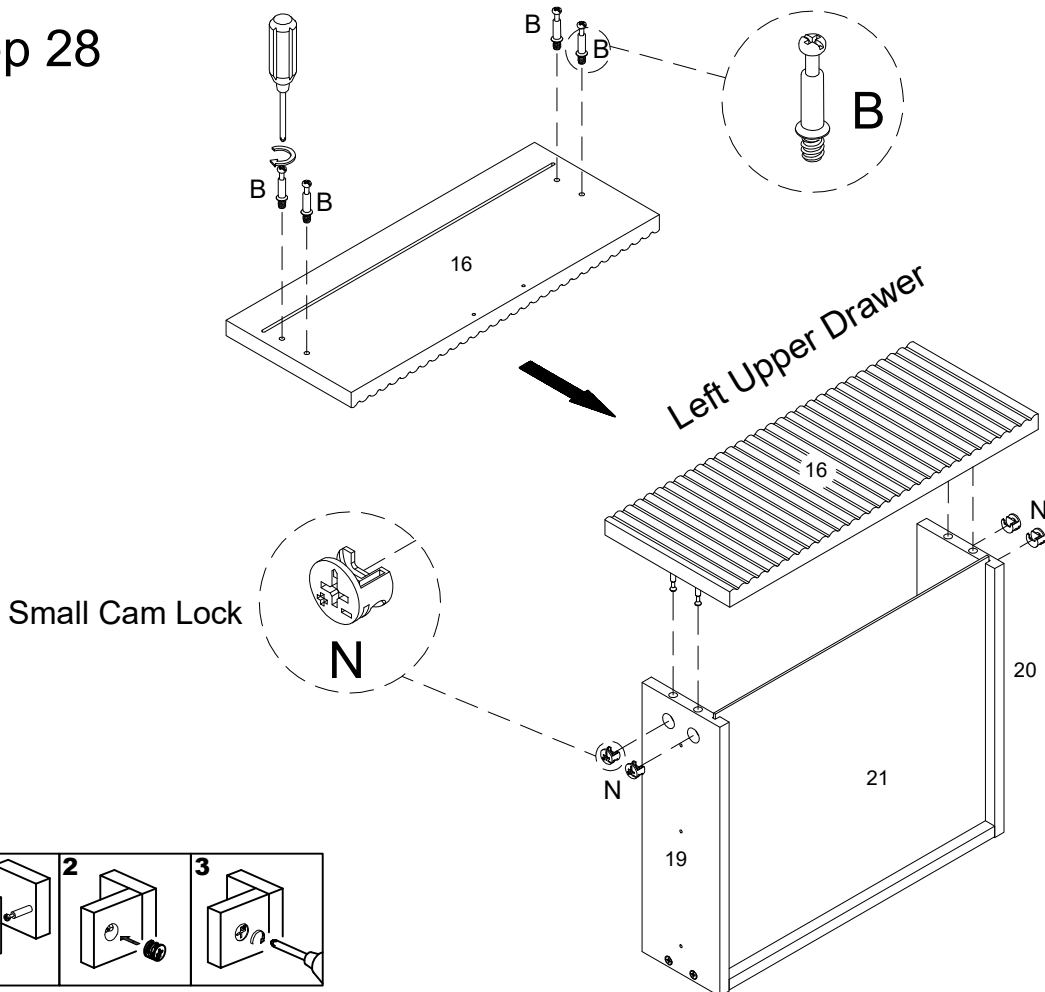


Step 27

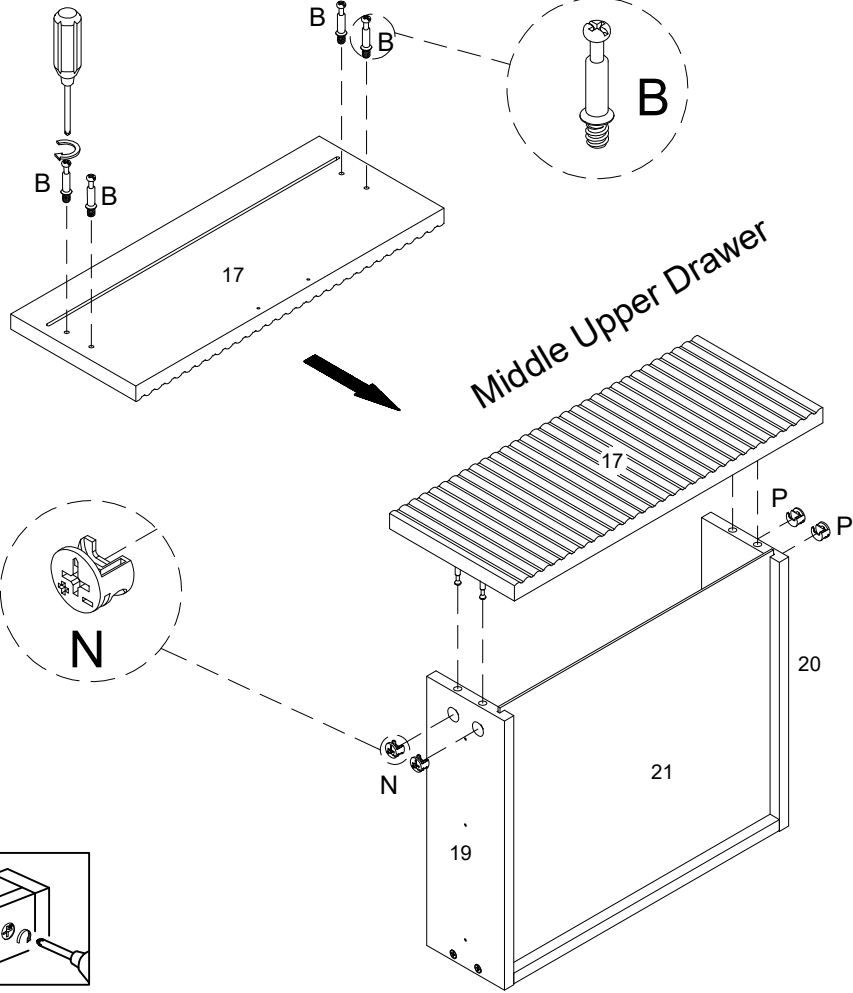
X3



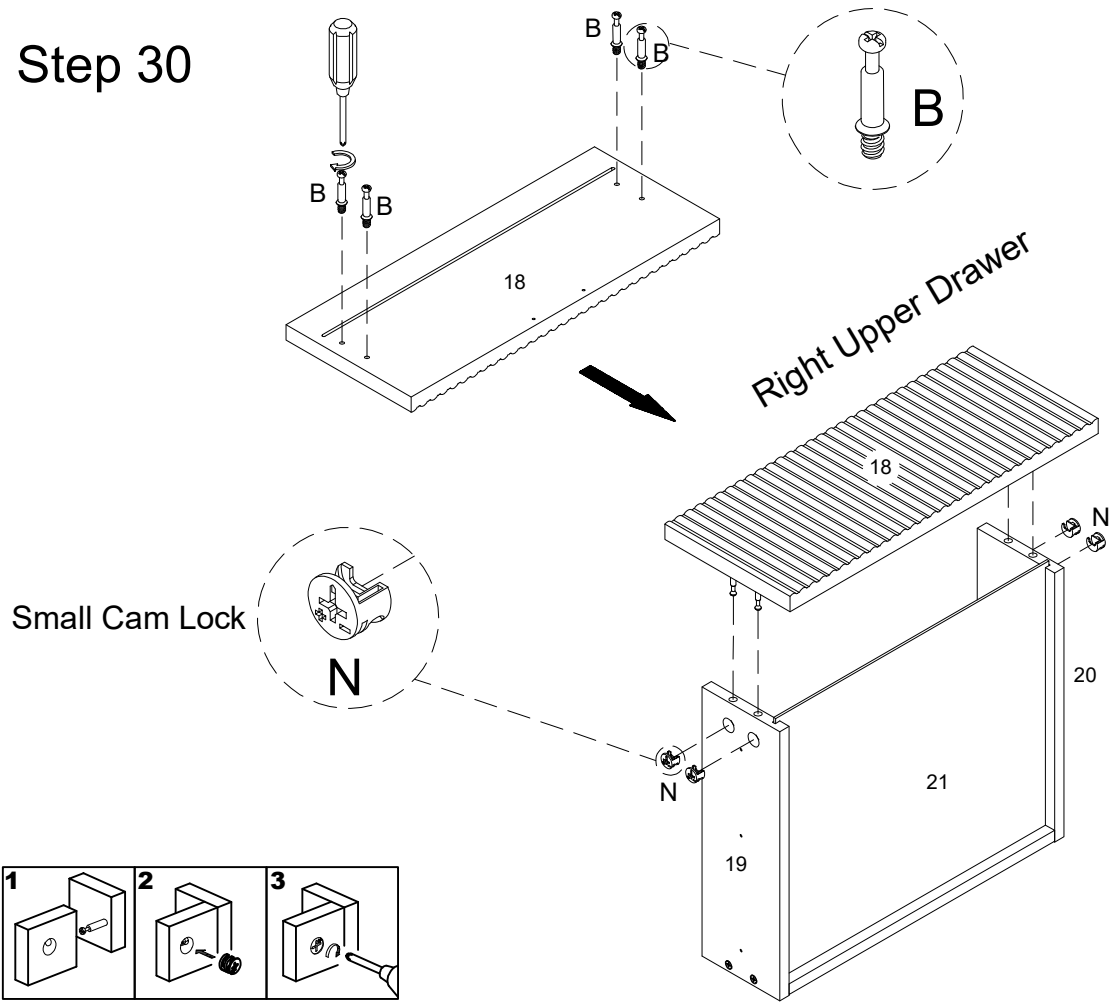
Step 28



Step 29

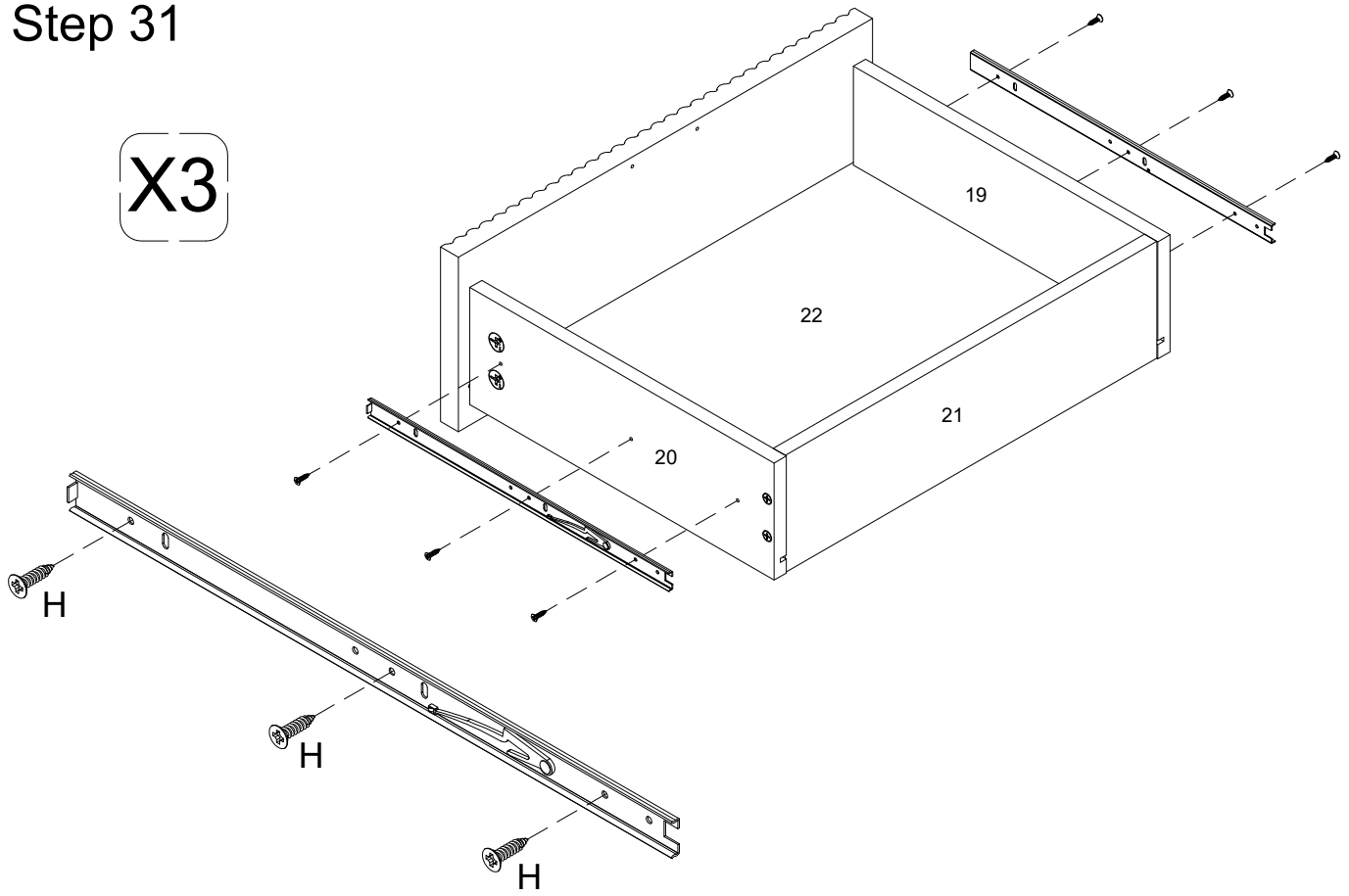


Step 30



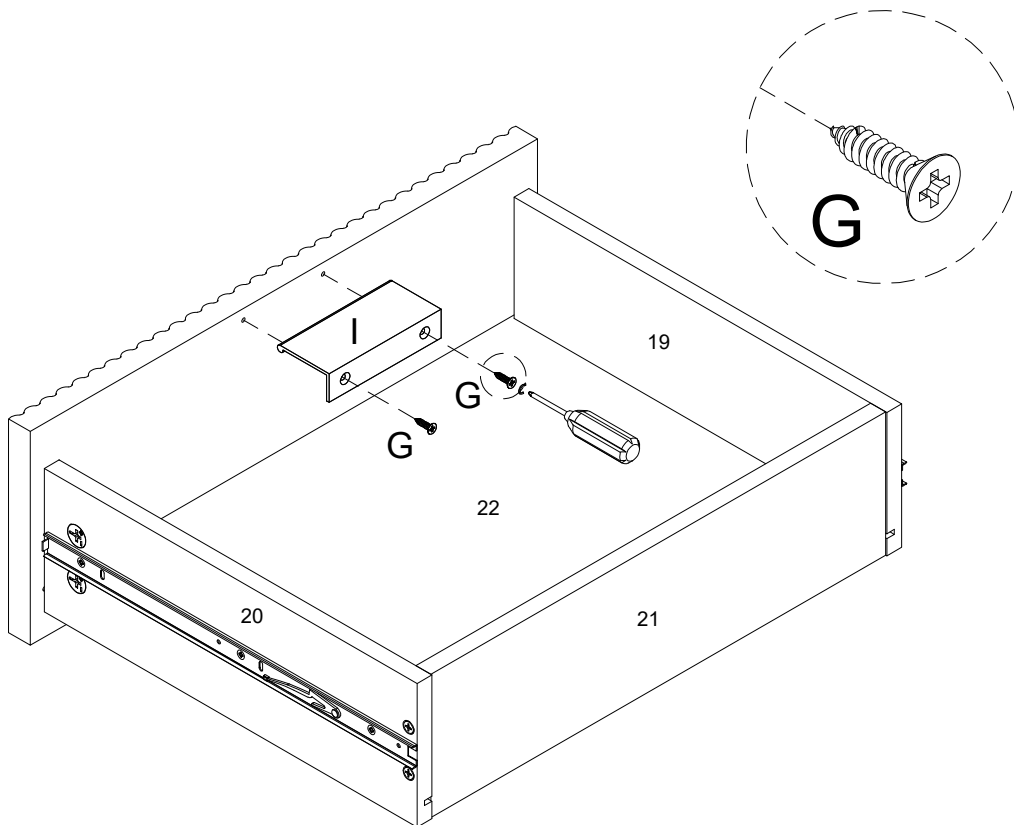
Step 31

X3



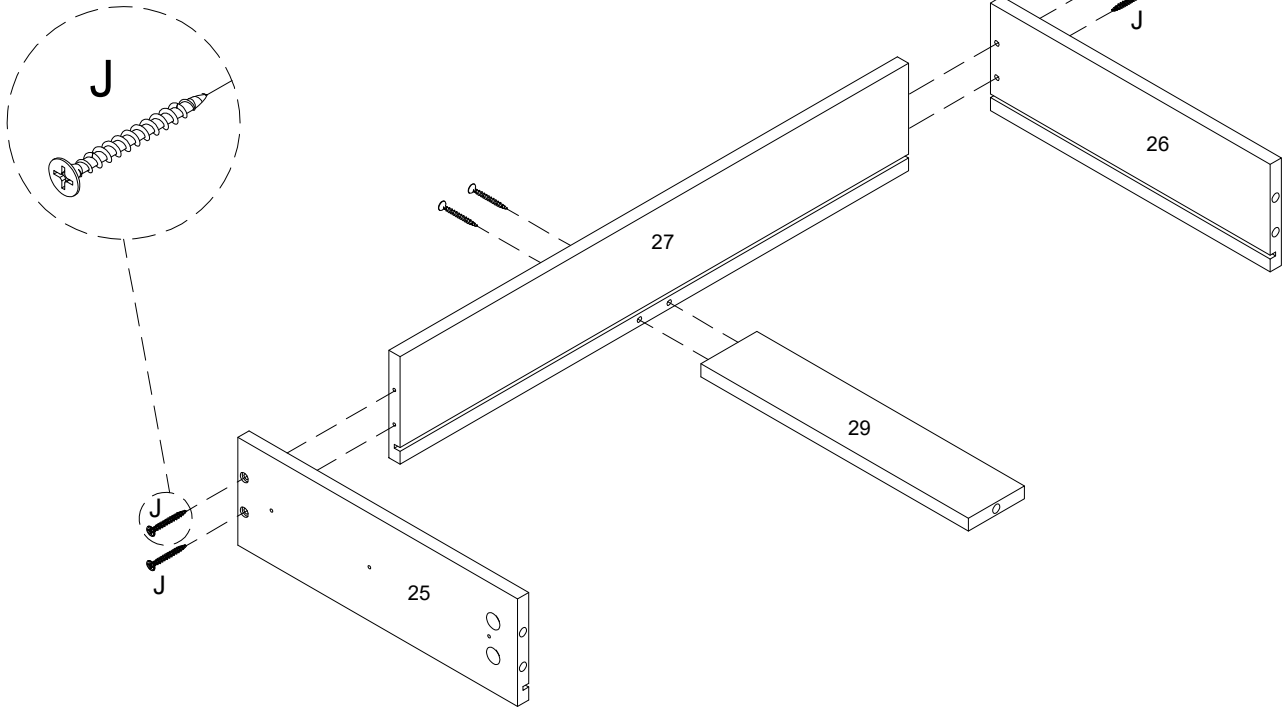
Step 32

X3



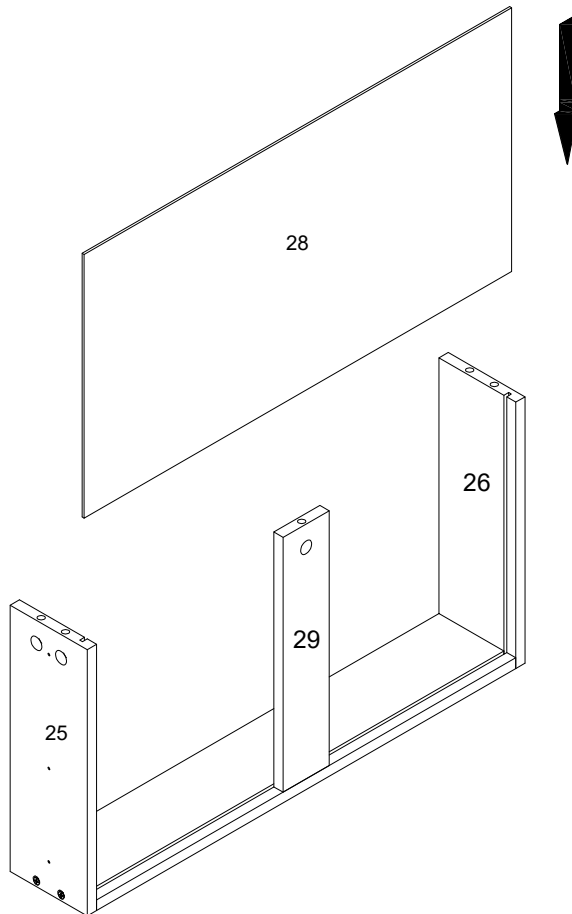
Step 33

X6



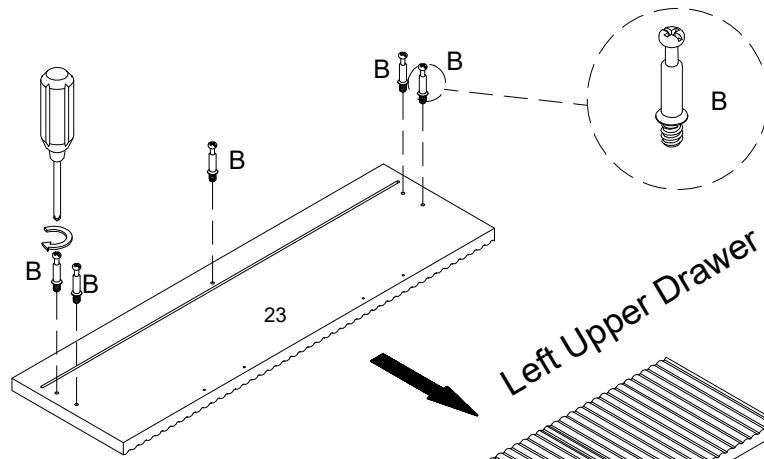
Step 34

X6



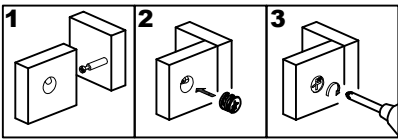
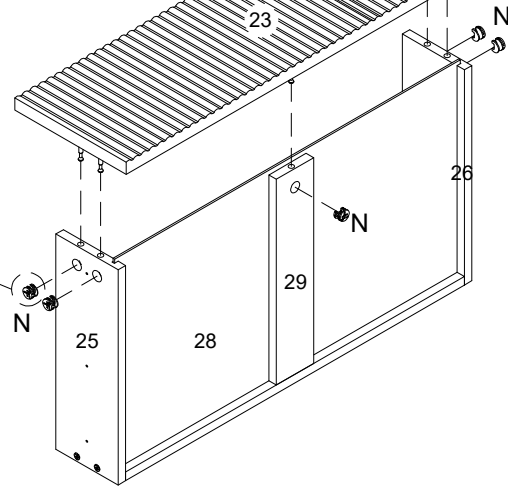
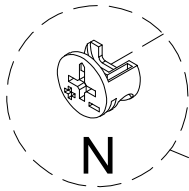
Step 35

X3



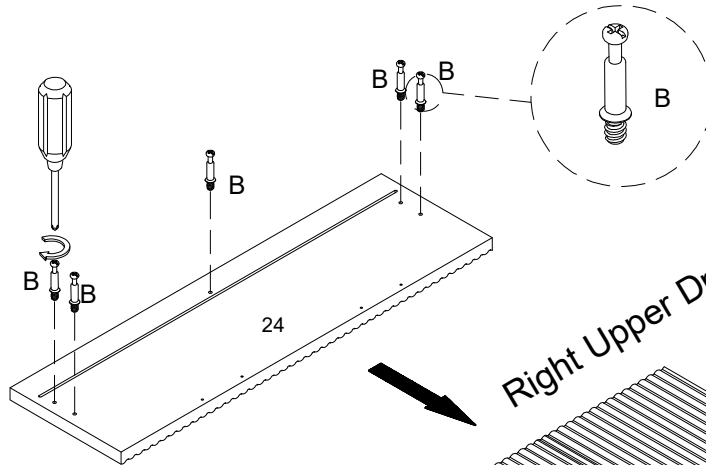
Left Upper Drawer

Small Cam Lock



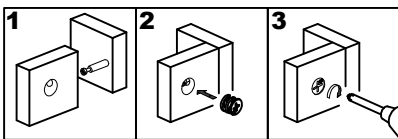
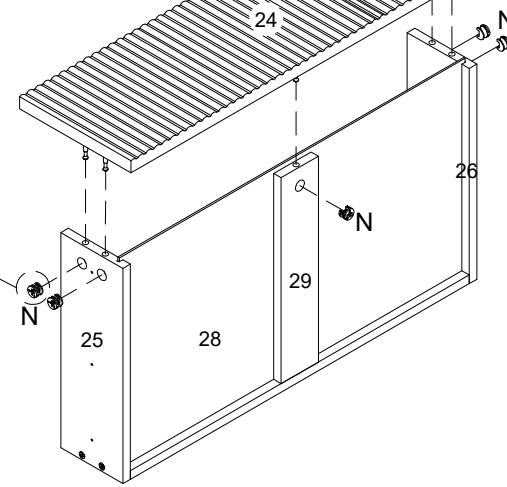
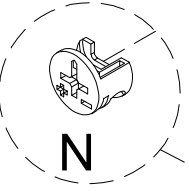
Step 36

X3



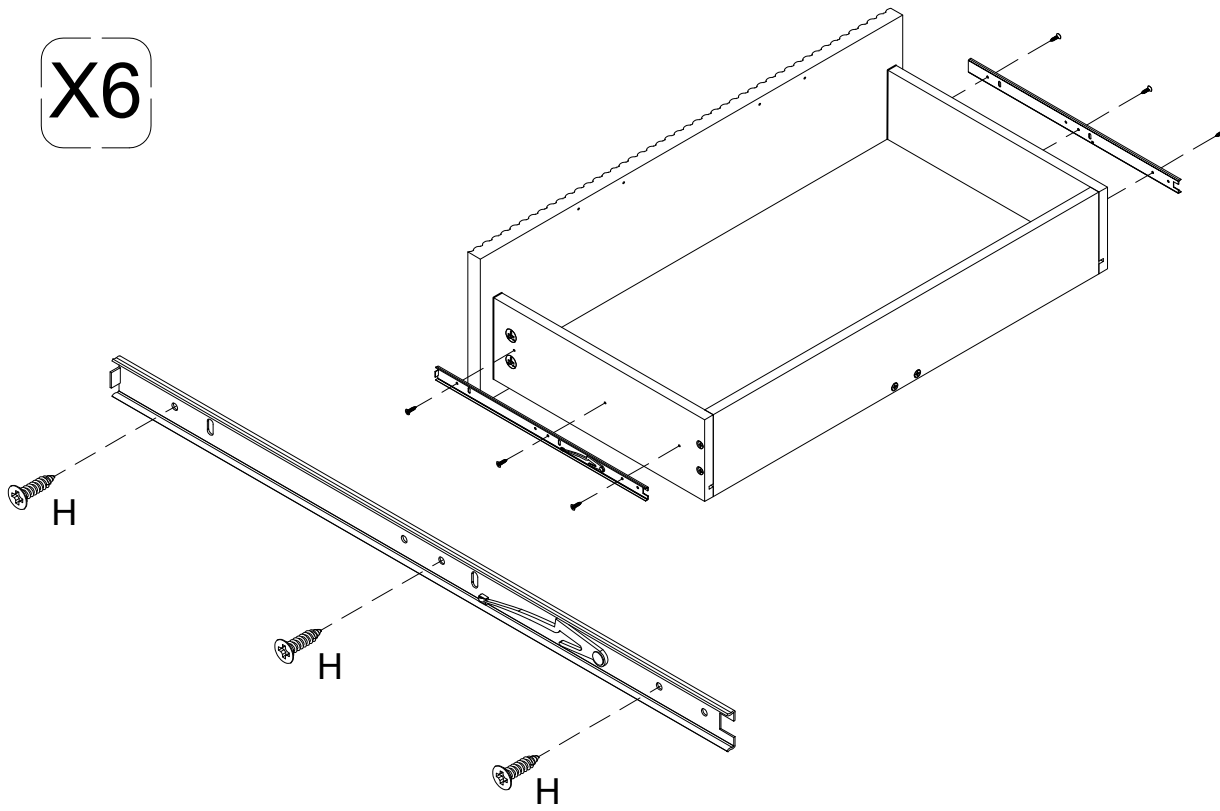
Right Upper Drawer

Small Cam Lock



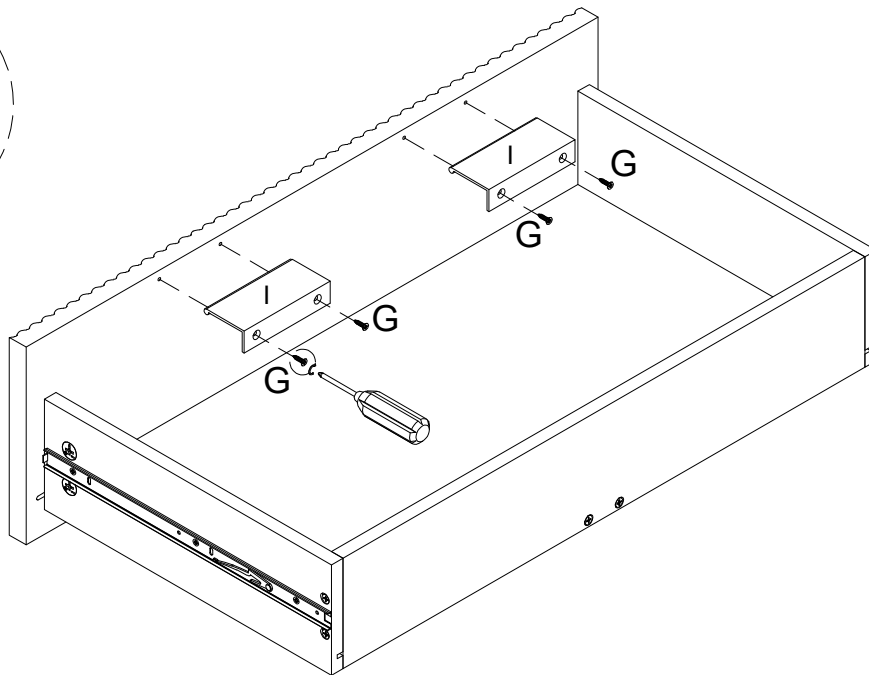
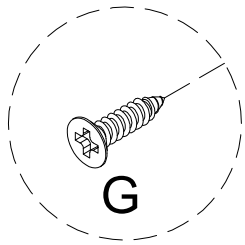
Step 37

X6

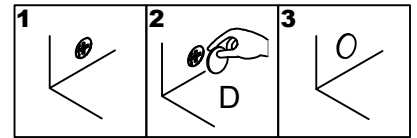
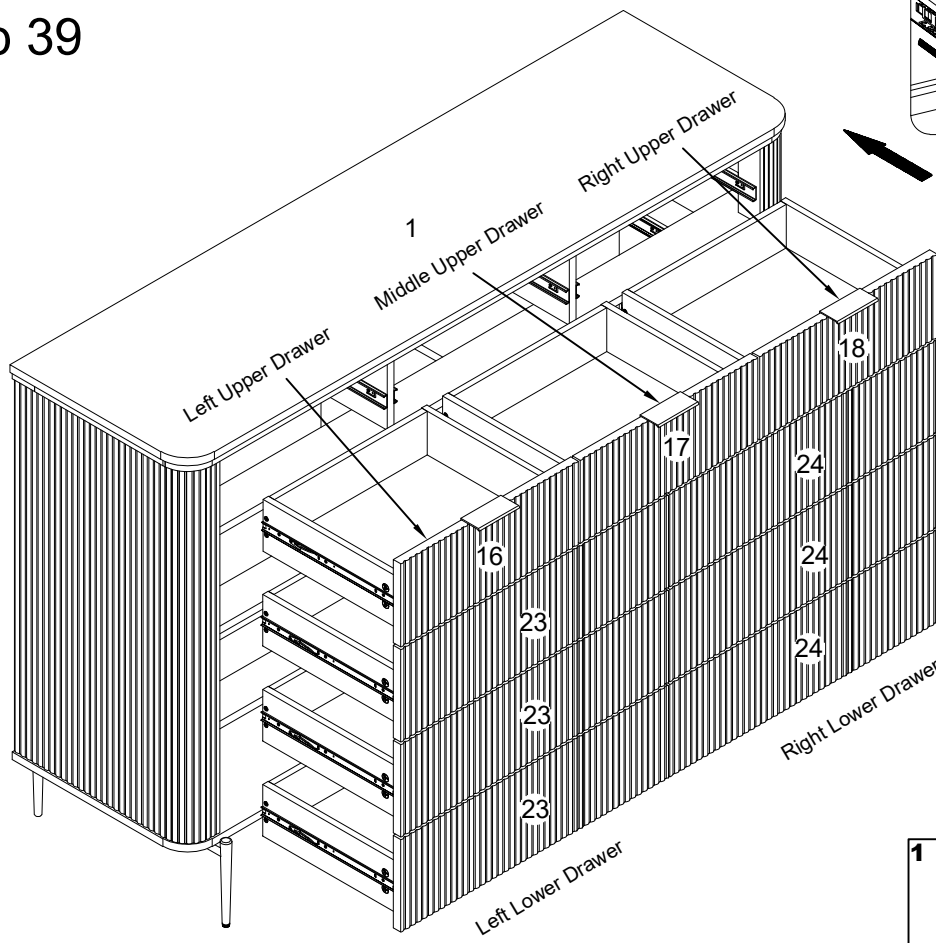


Step 38

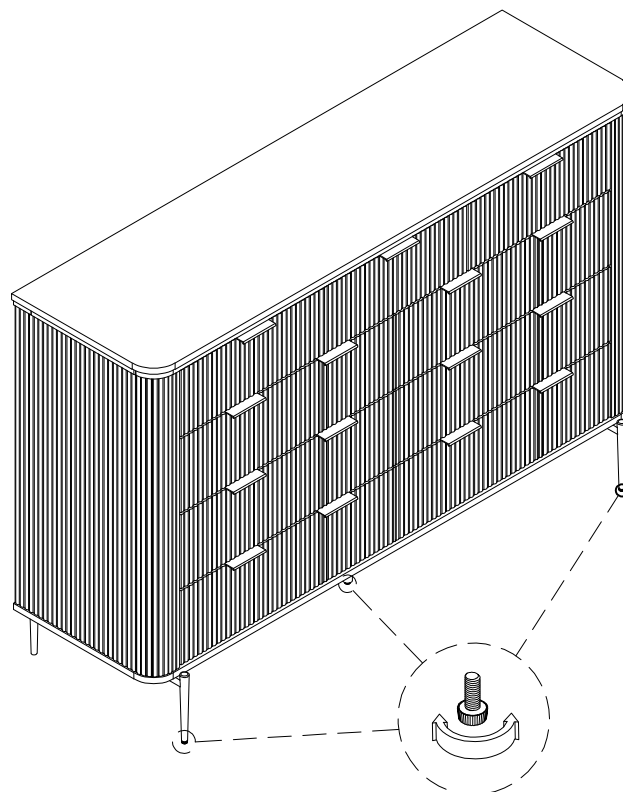
X6



Step 39



Step 40

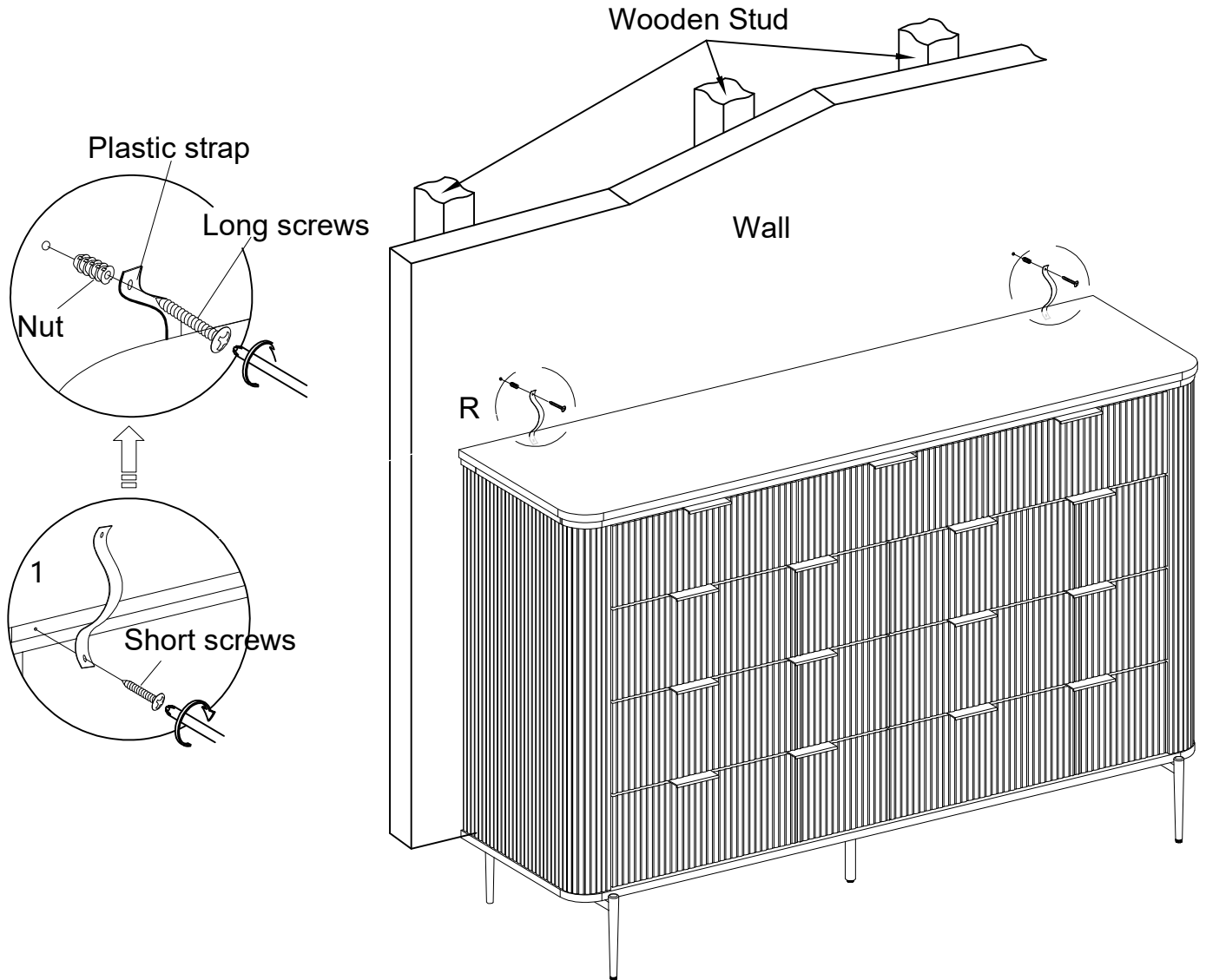
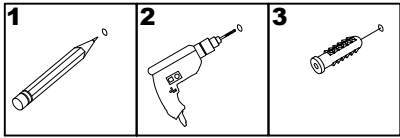


If necessary adjust the floor leveler at the bottom of the Legs to improve the gap around the Drawers.

Step 41

WARNING

You must install the tip restraint hardware to help prevent any accidents or damage to the unit. We strongly recommend attaching the tip restraint hardware to a wall stud and your unit. For all other wall types, please visit your local hardware store to obtain the proper hardware.



Final Assembly