

Assembly Instructions



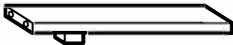

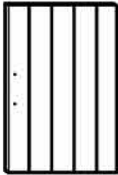
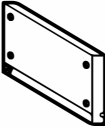
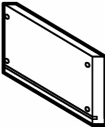

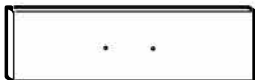


Caution : You must read this before you proceed







Kitchen Cart



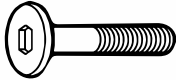
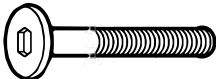


Part List




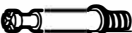








Label	Picture	Description	QTY
A		Top	1
B		Left Side Panel	1
C		Right Side Panel	1
D		Center Panel	1
E		Center Frame	1

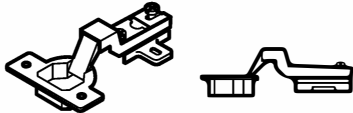


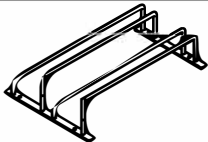

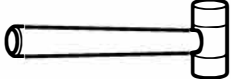


F		Back Panel	1
G		Bottom Frame	1
H		Top Apron	1
I		Shelf	1
J		Door	1
K1		Drawer Side Panel Left	1
K2		Drawer Side Panel Right	1
L		Drawer Back Panel	1
M		Drawer Face	1
N		Drawer Bottom Panel	1
O		Short Rod	1

P		Medium Rod	1
Q		Long Rod	1
R		U-Frame	3
S		Shelf Panel	2
T		Holder	2
U		Rod	1

Hardware

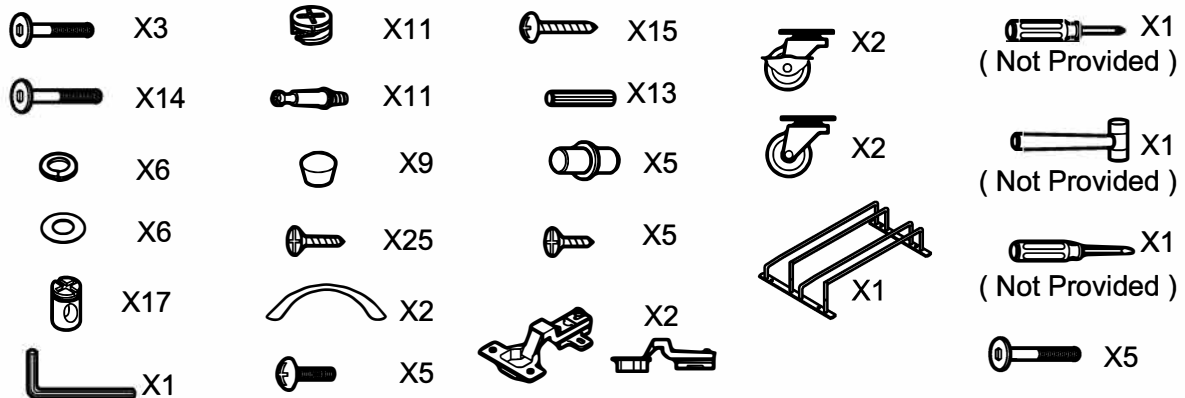
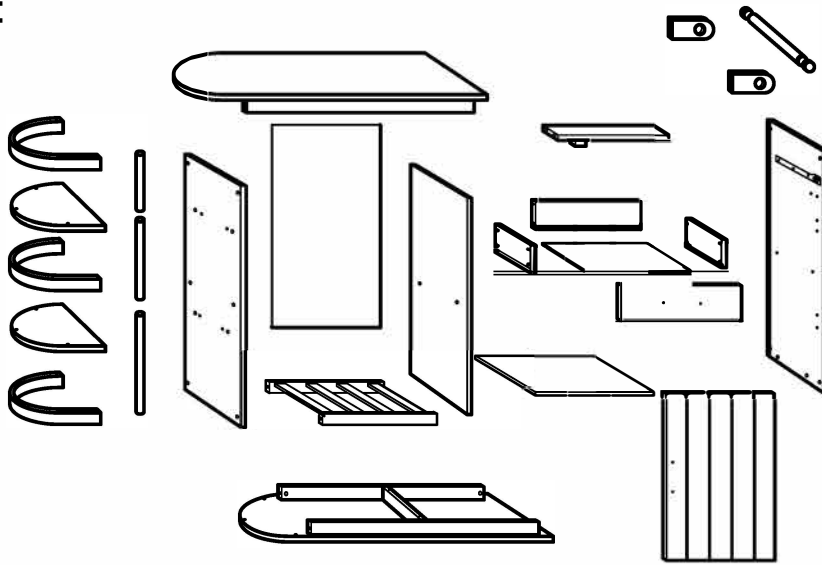
Label	Picture	Description	QTY
①		Bolt (M6 x 40mm)	3
②		Bolt (M6 x 50mm)	14
③		Spring Washer	6
④		Flat Washer	6

⑤		Barrel Nut (M6 x 13mm)	17
⑥		Allen Key (M4 x 60mm)	1
⑦		Cam-Lock (9mm)	11
⑧		Cam-Bolt (24mm)	11
⑨		Wood Plug	9
⑩		Chipboard Screw (M4 x 16mm)	25
⑪		Handle	2
⑫		Handle Screw (M4 x 20mm)	4
⑬		Pan Head Screw (M4 x 32mm)	15
⑭		Wood Dowel (M8 x 30mm)	13
⑮		Shelf Support	5
⑯		Chipboard Screw (M3.5 x 12mm)	5

17		DTC Hinges (7/8")	2
18		Caster With Lock	2
19		Caster Without Lock	2
20		Wine Glass Holder	1
21		Philips Head Screwdriver (Not Provided)	1
22		Rubber Hammer (Not Provided)	1
23		Flat Head Screwdriver (Not Provided)	1
24		Bolt (M6 x 60mm)	5

Assembly Preparation

Before
Beginning
Assembly:



- Read instructions, cover to cover-



- Have 2 adults on hand for assembly-



- Do not assemble on flooring or carpet-

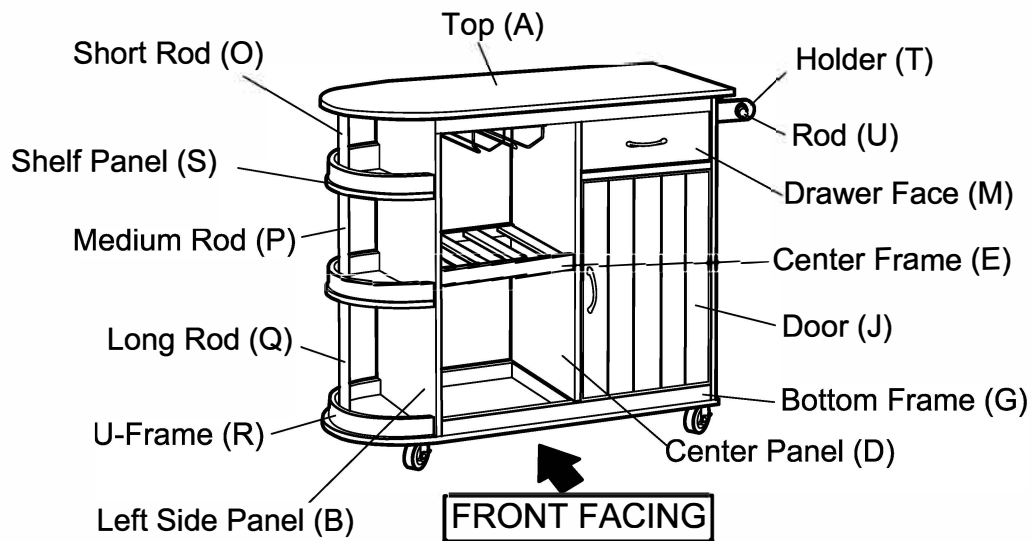


- Assemble on a clean non-marring surface (packing foam)-



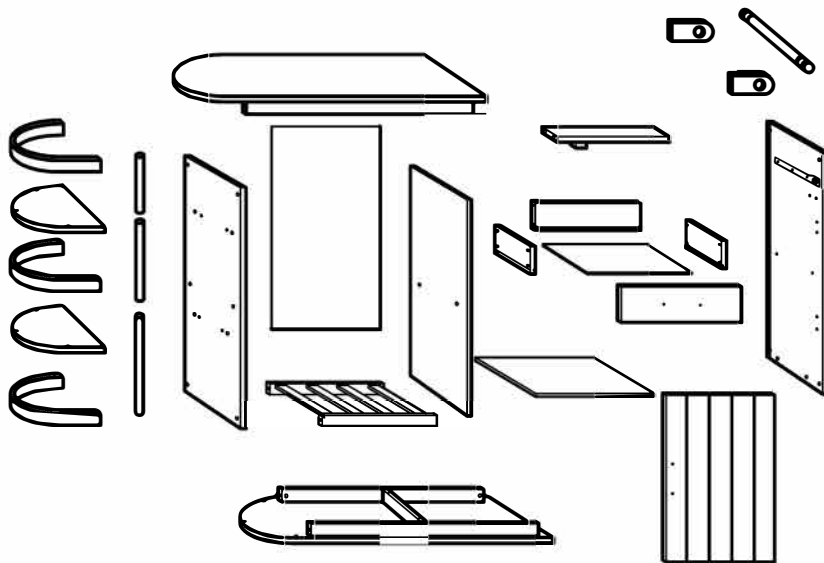
- Save all packaging until finished-

Assembly Step



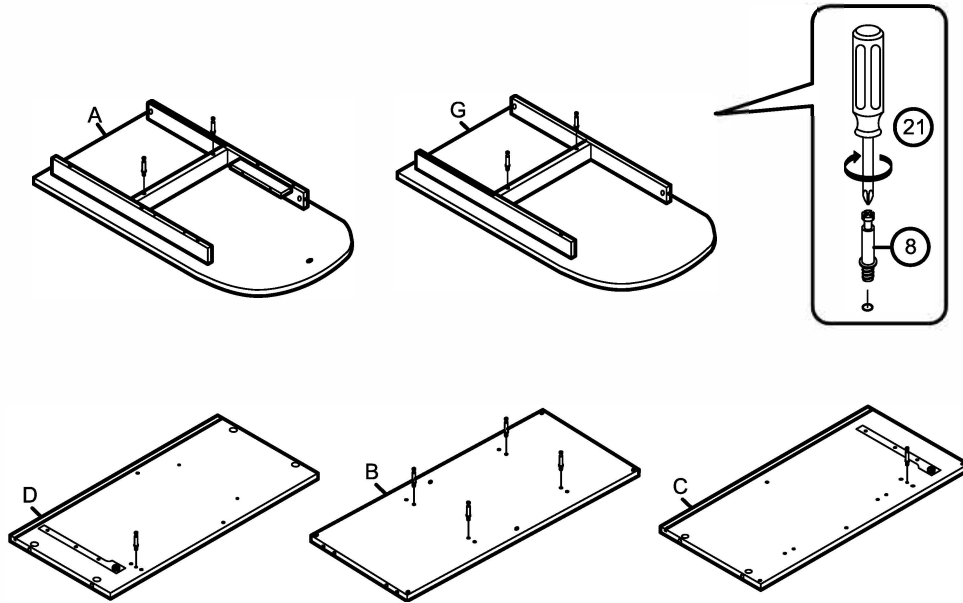
This Kitchen Cart has multiple parts and may require up to 75 minutes to assemble. To give you an overview of the Kitchen Cart parts, the above picture is provided to help you put the various parts into perspective. Please read through the instructions below to familiarise yourself with the parts and steps before assembly.

Step 1



Unpack and place all parts on a clean, non marring surface.

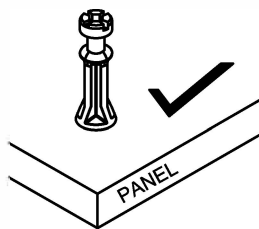
Step 2



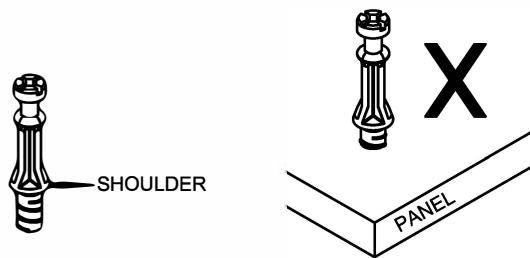
Place Top (A), Bottom Frame (G), Center Panel (D), Left Side Panel (B) and Right Side Panel (C) onto a clean, non-marring surface. Insert Cam-Bolt (⑧) into the pre-drilled hole. Use a Philips Screwdriver (⑳) to tighten until shoulder is snug and flushed with the panel. See illustrations below.

Instructions for Fastening Cam-Bolts

illustrations below.



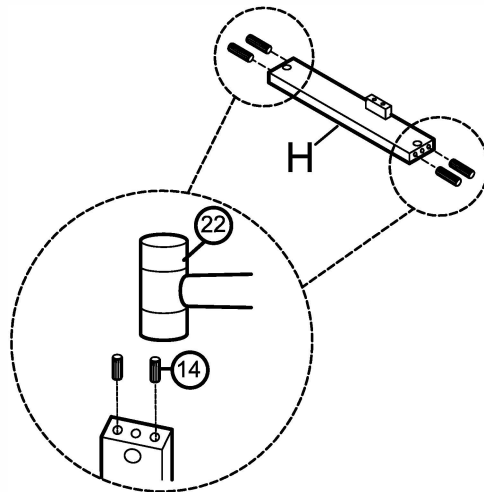
Shoulder is flushed (on the same level) with the panel.



Shoulder is above the panel.

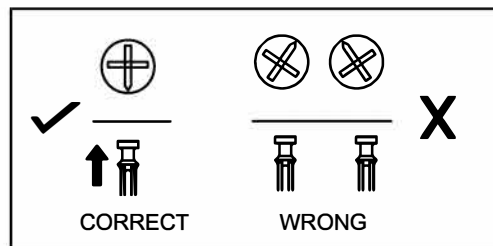
Make sure the Cam-Bolt (⑧) shoulder is flushed (on the same level) with the panel. If the Shoulder is above the panel, it is inserted incorrectly.

Step 3

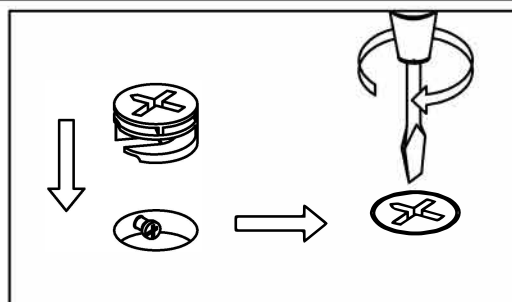


Insert Wood Dowels (⑭) into the Top Apron (H) using a Rubber Hammer (⑳) .

Instructions for Fastening Cam-Bolts to Cam-Locks

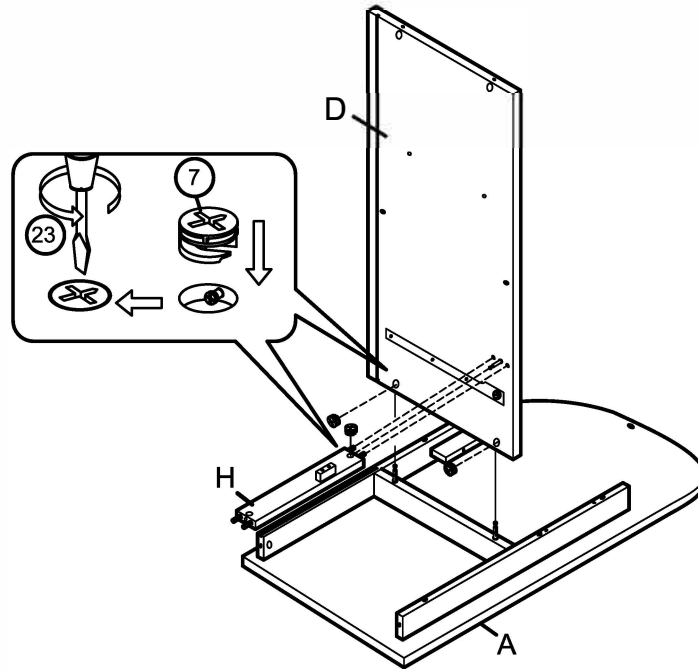


When inserting a Cam-Lock, align the arrow on the Cam-Lock with the Cam-Bolt head and insert the Cam-Lock, as shown in the illustrations above.



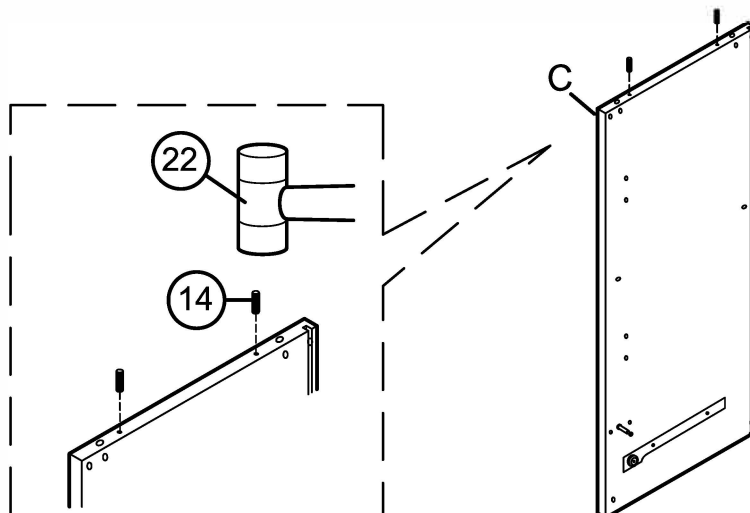
When tightening the Cam-Lock, the Cam-Bolt head needs to be centered. Use a Flat Screwdriver to turn the Cam-Lock clockwise to lock onto the head of the Cam-Bolt. Turn until it is snug. If you over tighten, it could damage the Cam-Lock or the Cam-Bolt.

Step 4



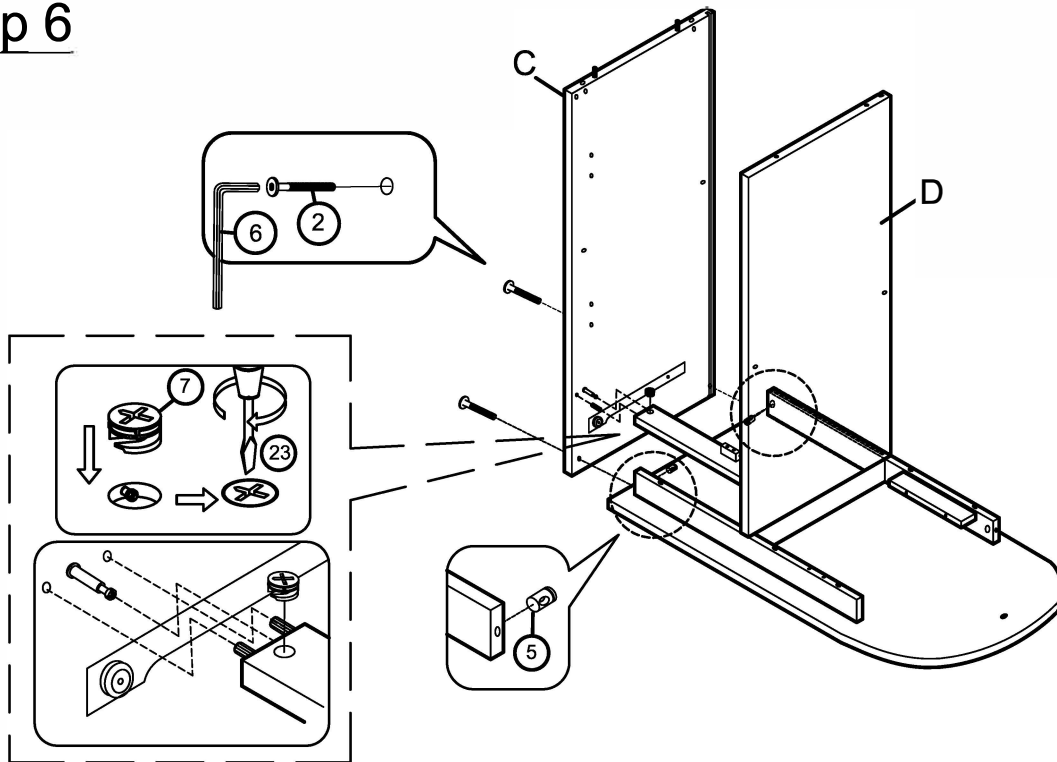
Place Top (A) on a material that does not scratch or damage the part. Attach Center Panel (D) to Top (A). Insert Cam-Lock (⑦) into designated holes above the holes where the Cam-bolts are inserted. Use Flat Screwdriver (②③) clockwise to lock onto Cam-Bolts. Refer to instructions for inserting and tightening Cam-Lock (⑦). Insert the Cam-Lock (⑦) at Top Apron (H) hole and repeat the procedure to inserting and tightening Cam-Lock (⑦). Attach the Top Apron(H) to Center Panel (D).

Step 5



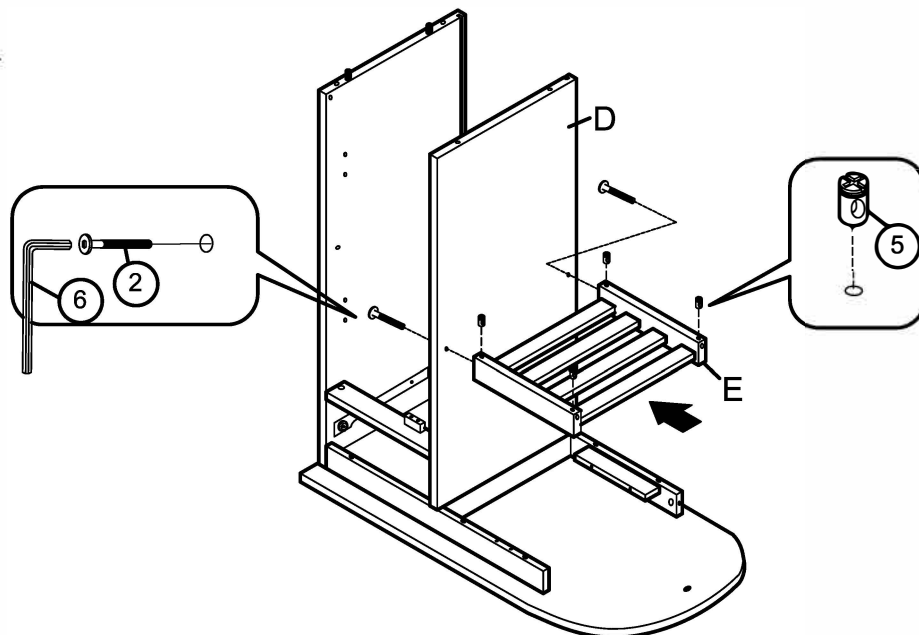
Insert the Wood Dowels (⑭) into Right Side Panel (C) using the Rubber Hammer (②②).

Step 6



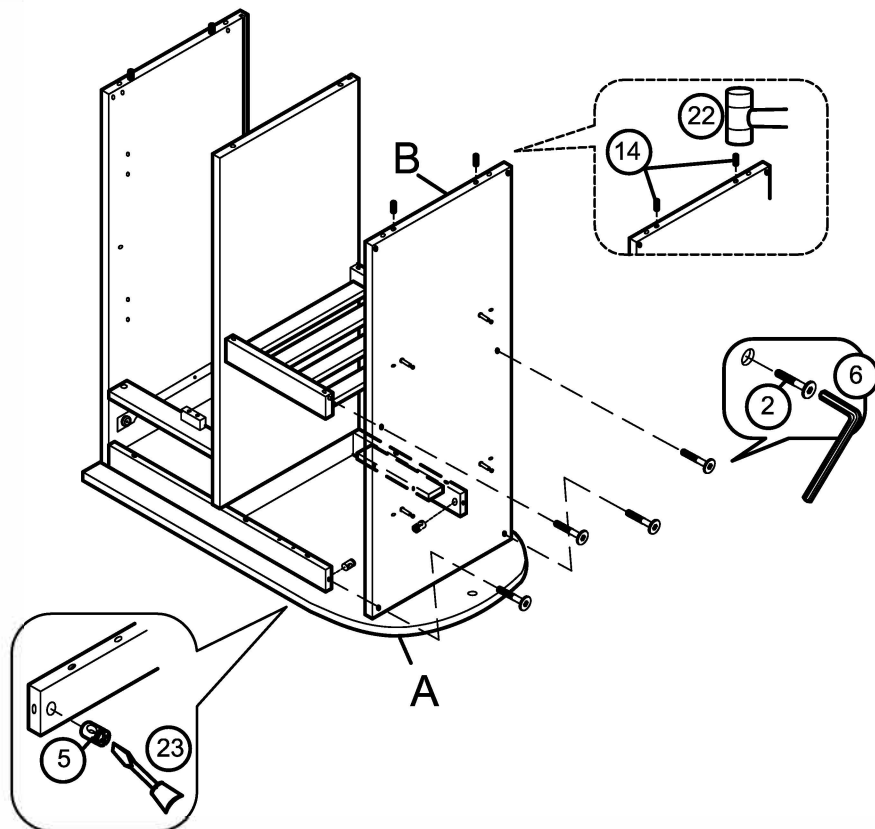
Insert Cam-Lock(⑦) at Top Apron (H) into designated hole above the holes where the Cam-Bolts (⑧) are inserted. Insert Barrel Nut (⑤) at Top (A), into the designated holes on front and back rails by using Flat Screwdriver (⑳). Attach Right Side Panel (C) to Top (A) with Bolts (②) by using Allen Key (⑥). Use Flat Screwdriver (㉓) to turn clockwise to lock onto Cam-Bolts (⑧).

Step 7



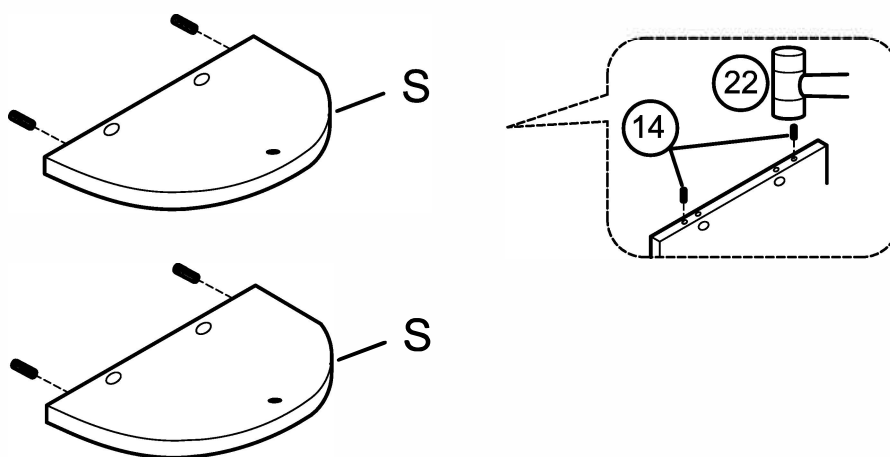
Insert Barrel Nuts (⑤) into the designated holes on the front and back Center Frame (E). Attach the Center Frame (E) to the Center Panel (D) with Bolts (②) using the Allen Key (⑥).

Step 8



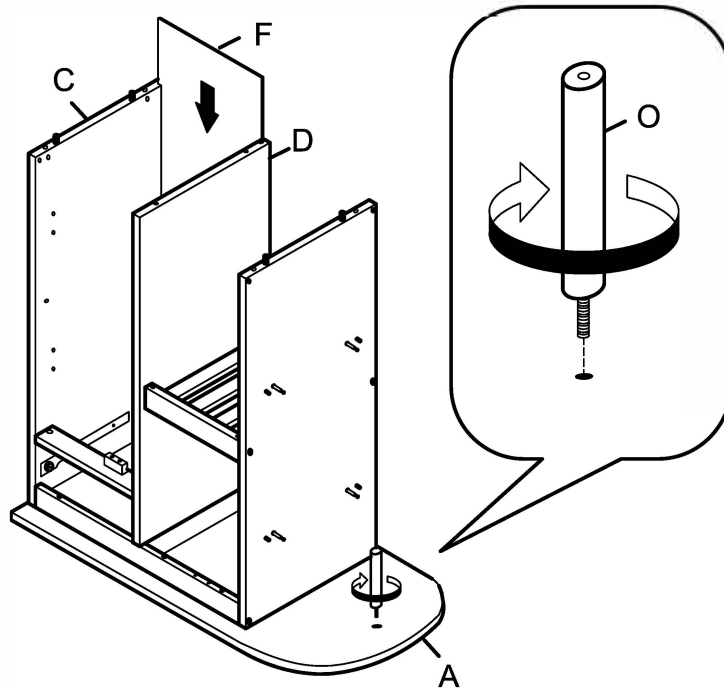
Insert the Wood Dowels (14) into Left Side Panel (B) using the Rubber Hammer (22). Insert Barrel Nut (5) into the designated holes on front & back rails at Top (A) by using Flat Head Screwdriver (23). Use Allen Key (6) to drive all Bolts (2).

Step 9



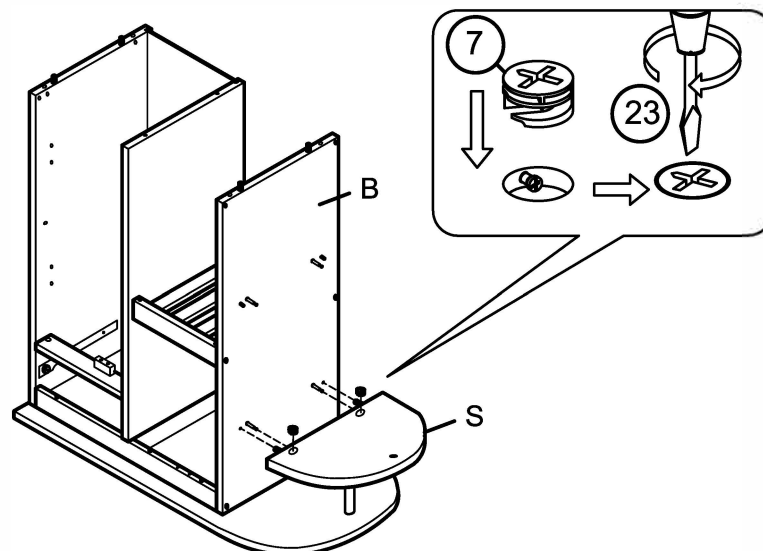
Insert the Wood Dowels (14) into Shelf Panel (S) using the Rubber Hammer (22).

Step 10



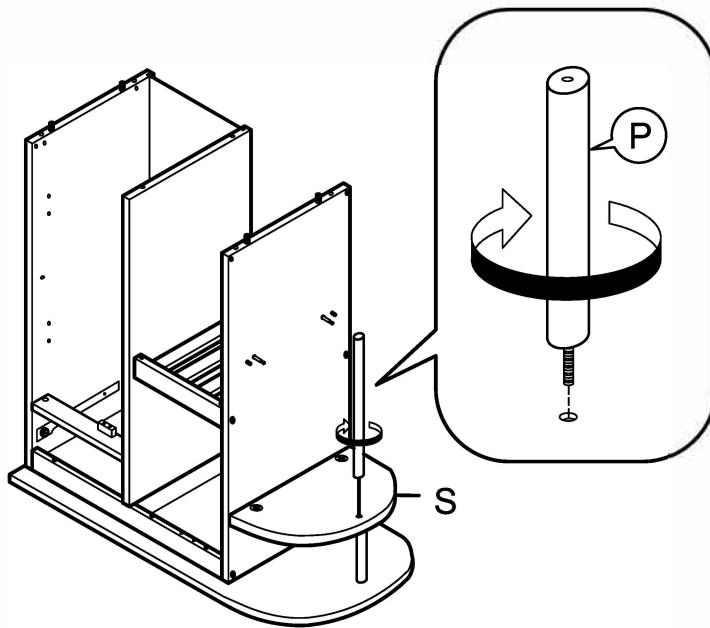
Insert the Back Panel (F) into the groove on the Right Side Panel (C) and the Center Panel (D). Check that the Back Panel (F) also fits into the groove at the back of the Top (A). Tighten the Short Rod (O) onto the Top (A) turning clockwise.

Step 11



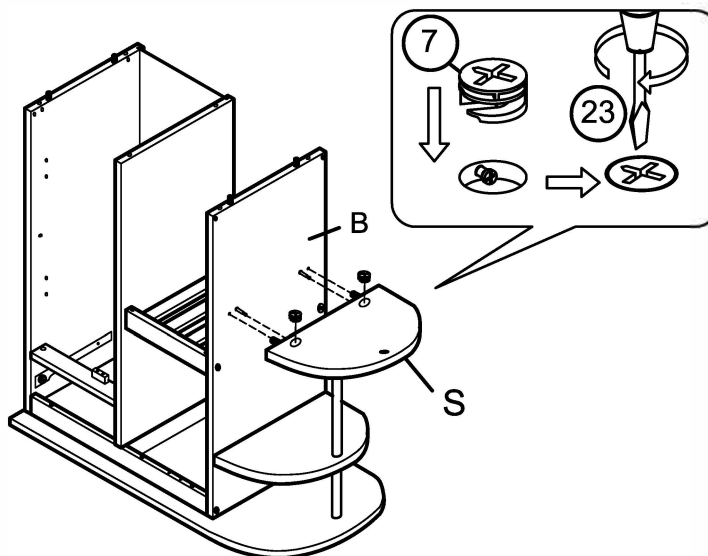
Attach the Shelf Panel (S) to the Left Side Panel (B). Insert Cam-Locks (⑦) into designated holes above the holes where the Cam-Bolts (⑧) are inserted. Use Flat Head Screwdriver (⑳), to turn clockwise to lock onto Cam-Bolts (⑧).

Step 12



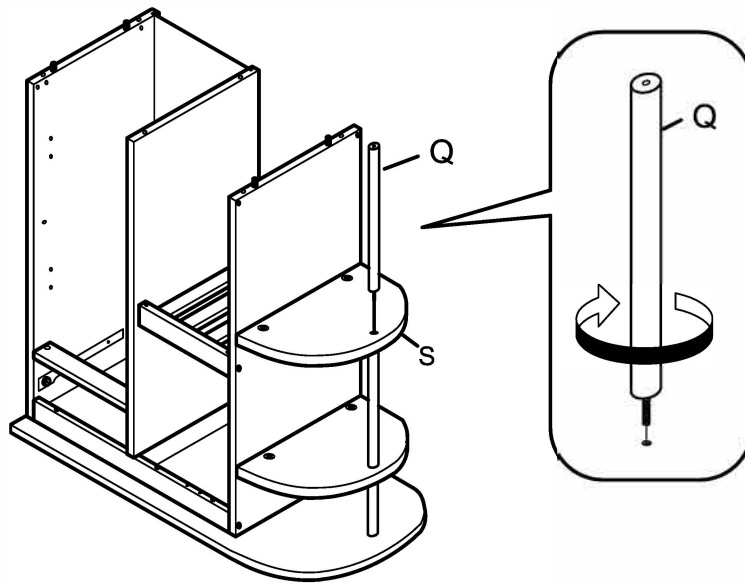
Insert and Tighten the Medium Rod (P) into the Shelf Panel (S).

Step 13



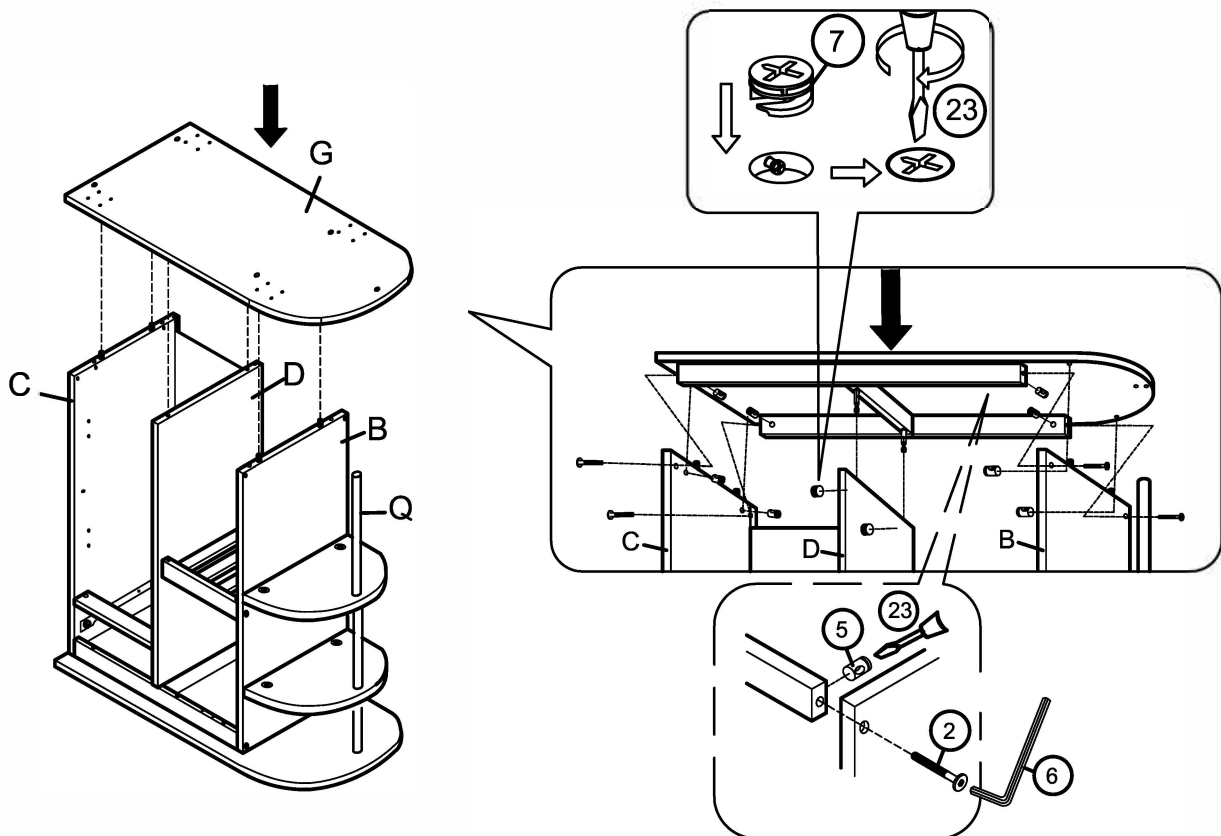
Attach the Shelf Panel (S) to the Left Side Panel (B). Insert Cam-Lock (⑦) into designated holes above the holes where the Cam-bolts (⑧) are inserted. Use Flat Head Screwdriver (②③) to turn clockwise to lock onto the Cam-Bolts (⑧).

Step 14



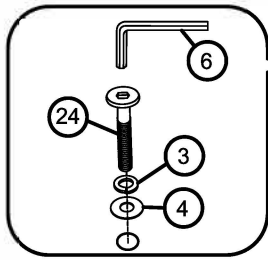
Insert and tighten the Long Rod (Q) into the Shelf Panel (S).

Step 15

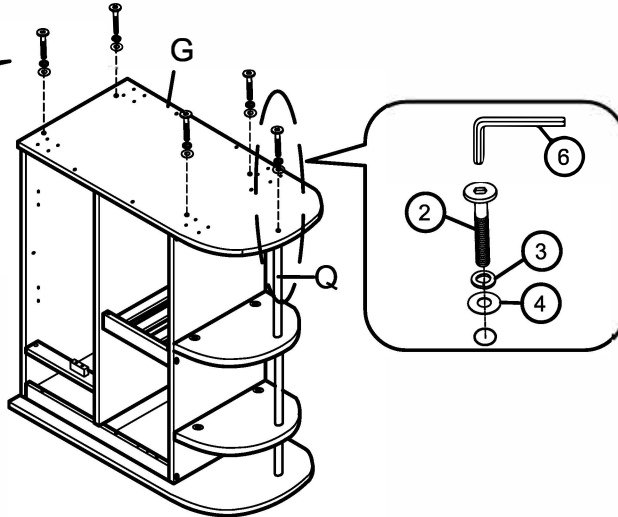


Attach the Bottom Frame (G) to the Right Side Panel (C), Center Panel (D), Left Side Panel (B) and Long Rod (Q). Insert the Cam-Lock (⑦) into the designated hole above the holes where the Cam-Bolts (⑧) are inserted. Use Flat Head Screwdriver (⑳) to turn clockwise to lock onto Cam-Bolts (⑧). Insert Barrel Nut (⑤) into designated holes on front and back Bottom Frame (G). Use Allen Key (⑥) to drive Bolts (②).

Step 16

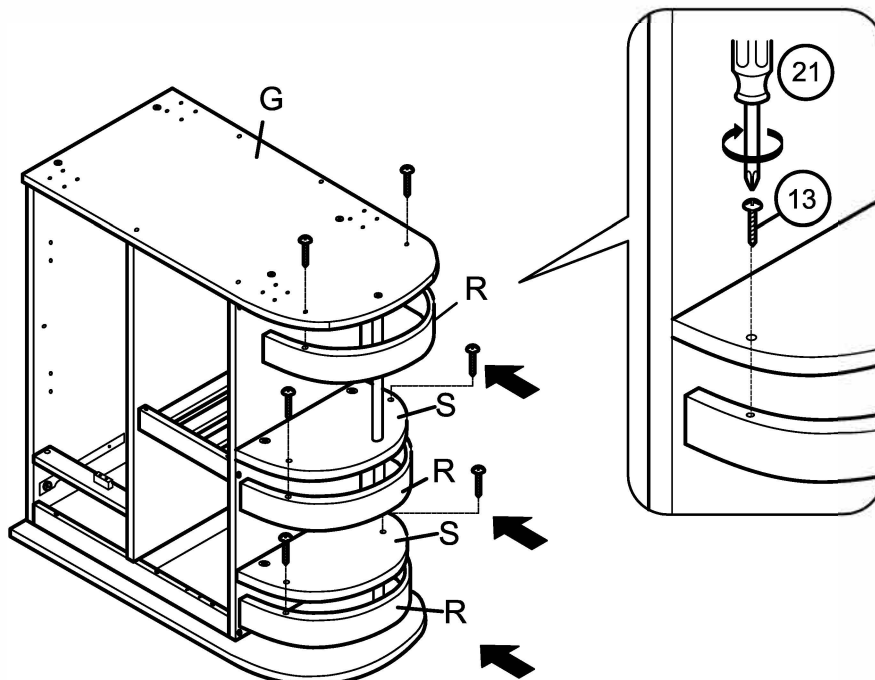


IMPORTANT :
Do not over tighten



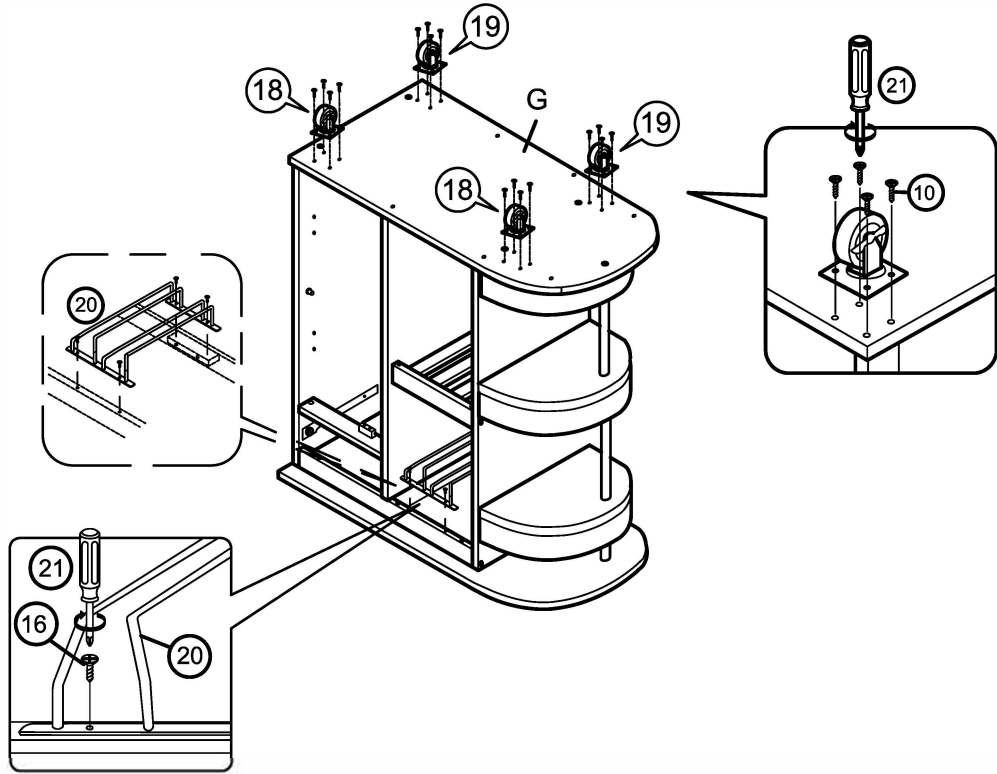
Attach the Bottom Frame (G) and Long Rod (Q) by using Bolts (②), Spring Washers (③) Flat Washers (④) and the Allen Key (⑥). Attach the other side by using Bolts (⑳), Spring Washers (③) Flat Washers (④) and the Allen Key (⑥). (Important : Do not over tighten the Bolts (⑳).)

Step 17



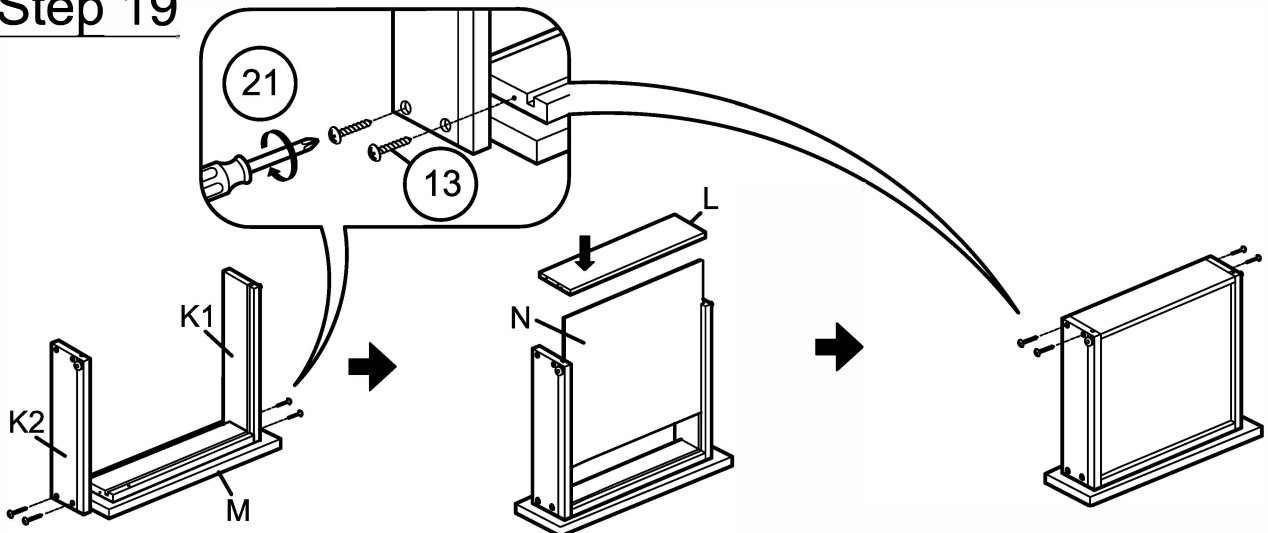
Attach the U-Frame (R) to the Bottom Frame (G) with Pan Head Screw (13) by using Philips Head Screw Driver (21). Attach U-Frame (R) to Shelf Panel (S) with Pan Head Screw (13) by using Philips Head Screwdriver (21).

Step 18



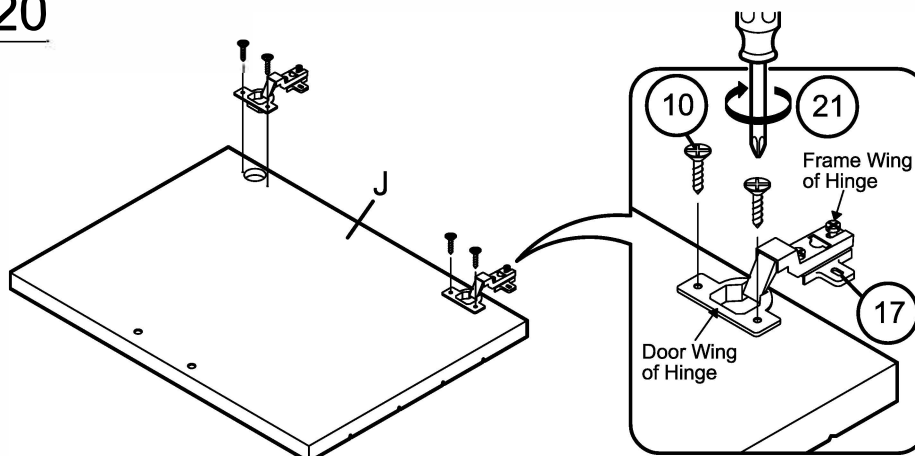
Place the Casters With Lock (18) and Casters Without Lock (19) on the Bottom Frame (G) with chipboard screws (10) by using Philips Head Screwdriver (21). Place the Wine Glass Holder (20) with align the screw holes. Tighten with Chipboard Screw (16) by using Philips Head Screwdriver (21).

Step 19



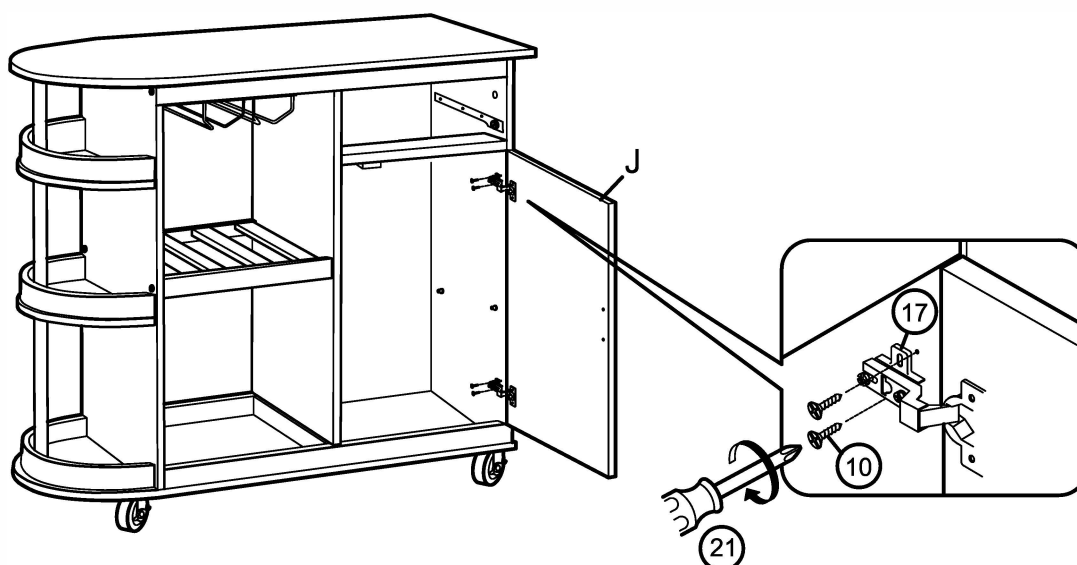
Place the Drawer Face (M) with interior side facing up, as shown, taking care not to scratch its exterior surface. Position Drawer-Left (K1) and Drawer-Right (K2) as shown. Attach with Pan Head Screws (13) by using Philips Head Screwdriver (21). Attach the Drawer Bottom Panel (N) and Drawer Back Panel (L) as shown with Pan Head Screws (13) by using Philips Head Screwdriver (21).

Step 20



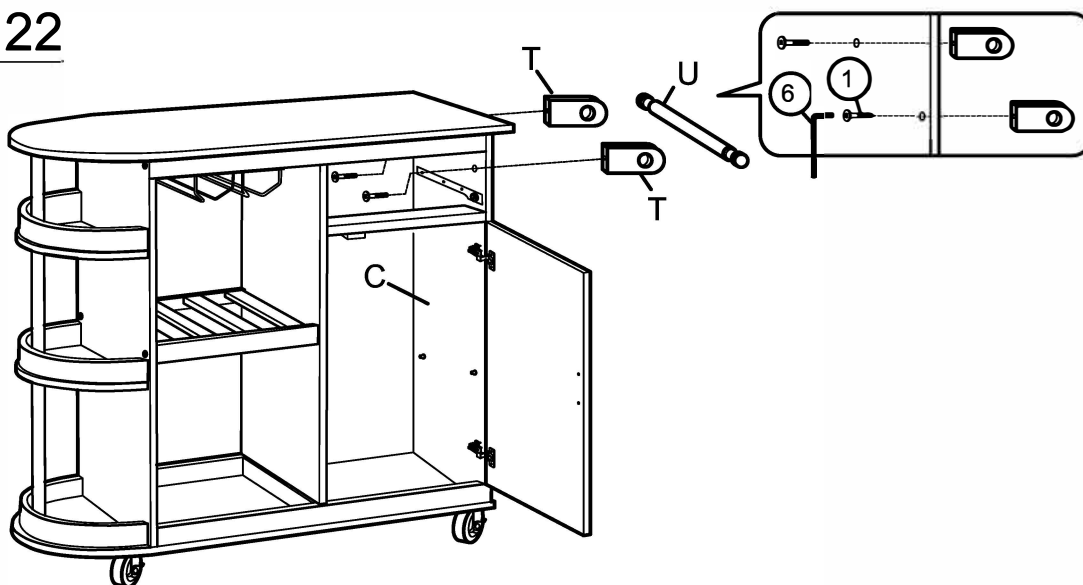
Place Door (J) with interior side facing up, as shown, on a material that does not scratch its exterior surface. Fit Door Wing of Hinge (17) into the hole on (J) and align the screw holes on Door Wing to pilot holes on (J). Use a Philips Head Screwdriver (21) to drive in chipboard screw (10) to fasten Door Wing of Hinge (17) to Door (J). Do not tighten the screw completely until both screws on each wing are in place.

Step 21



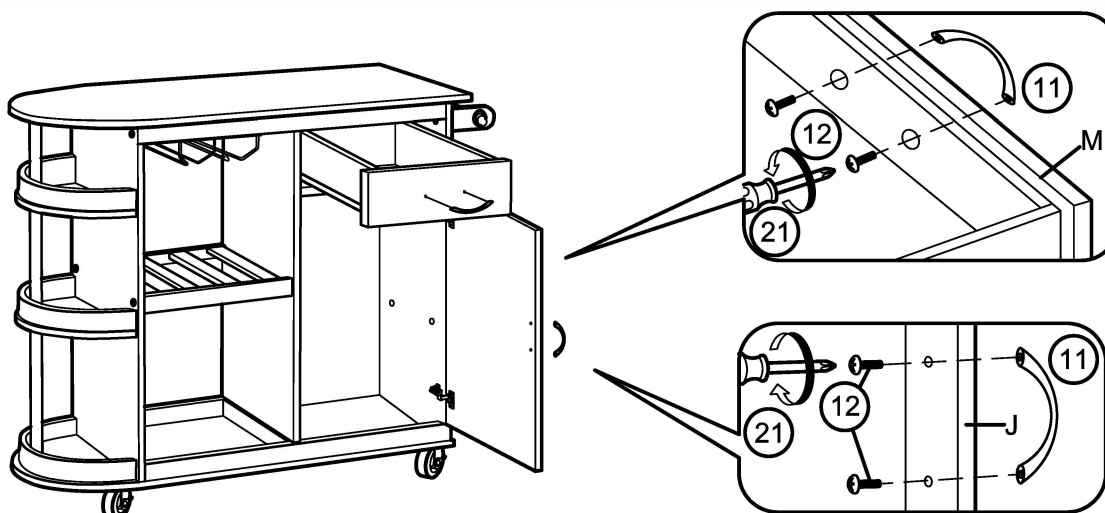
Place the Hinge wing (17) on the right door to align the screw holes to the pilot holes on the Right Panel. Use a Philips Head Screwdriver (21) to insert the chipboard screws (10) to fasten the hinge wing to the right panel. Do not tighten the screws completely until all 4 screws are in place on both the hinge wings. Make adjustments to the Hinges to align the doors as necessary - Refer to Hinge/Door Adjustments Instructions.

Step 22



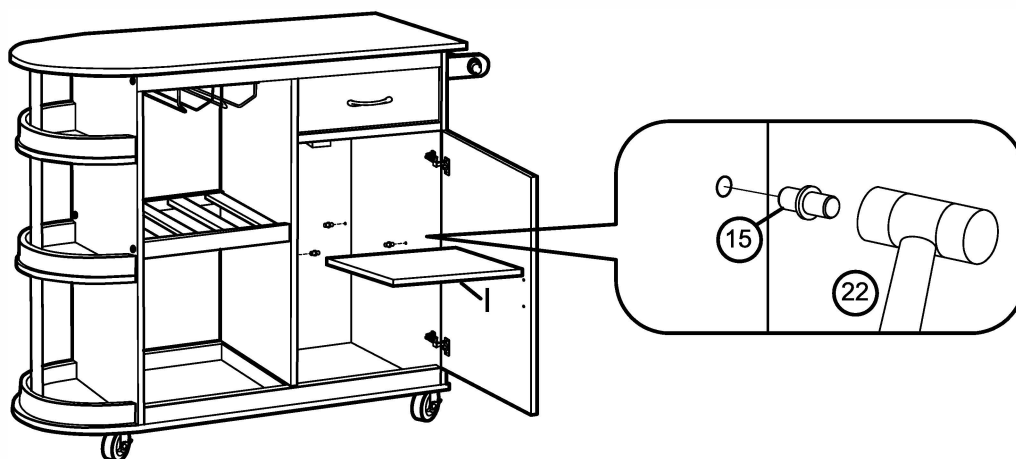
Fasten each Holder (T) to the Side Panel-Right (C) with Bolts (1) using the Allen Key (6) to tighten the bolts (1). Insert the Rod (U) through the hole on each Holder (T) to fit between the holders (T).

Step 23



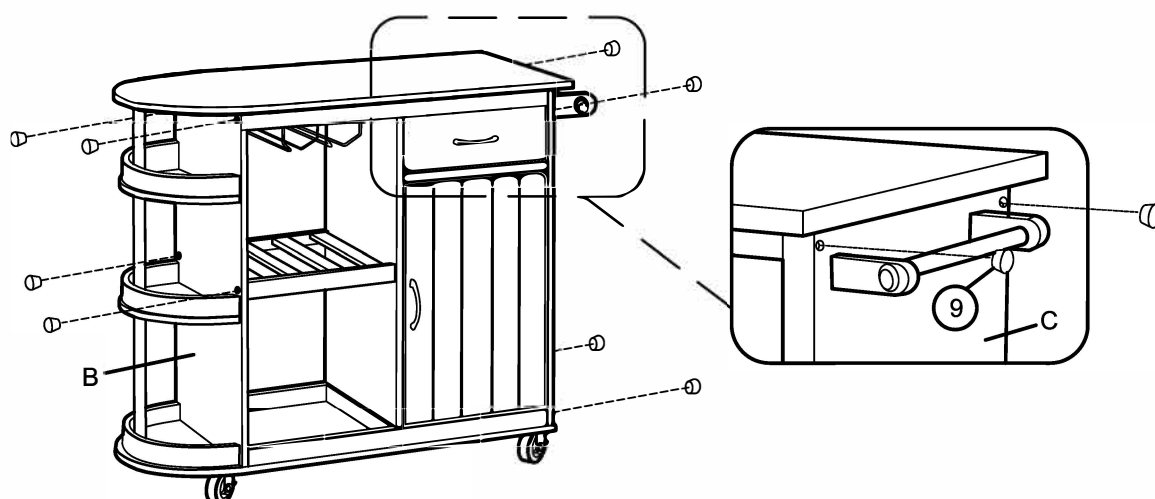
Affix Handle (11) to Drawer Face (M) with Handle Screw (12) by using Philips Head Screwdriver (21). Insert the drawer. Affix Handle (11) to Door (J) with Handle Screw (12) by using Philips Head Screwdriver (21).

Step 24



Insert Shelf Supports (15) into the hole at the desired level by using Rubber Hammer (22). Insert the Shelf (I) as this stage.

Step 25

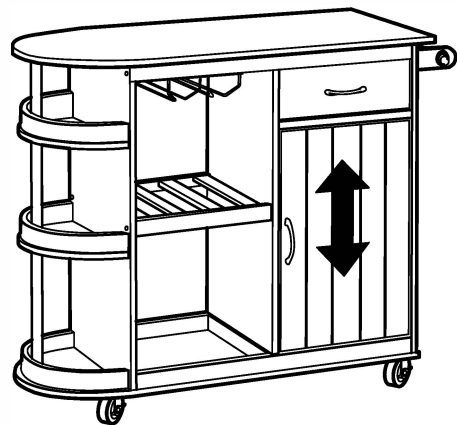
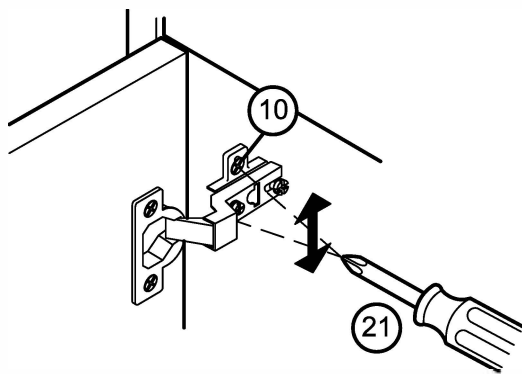


Affix Wood Plugs (9) to cover the screw holes on the Left Side Panel (B) and the Right Side Panel (C).

Hinge/Door Adjustment Instructions

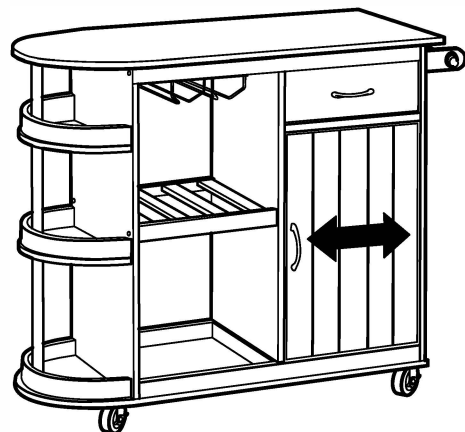
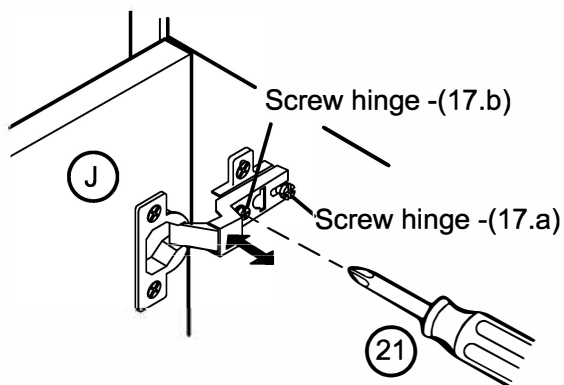
Before making any alignment adjustments, check that all of the screws on the hinges are tightened to determine if adjustments are necessary - loose screws on hinges can easily cause door mis-alignment. For illustrative purposes, only one hinge on each door is shown. It is necessary to make adjustment to both hinges on the same door.

VERTICAL HEIGHT ADJUSTMENT



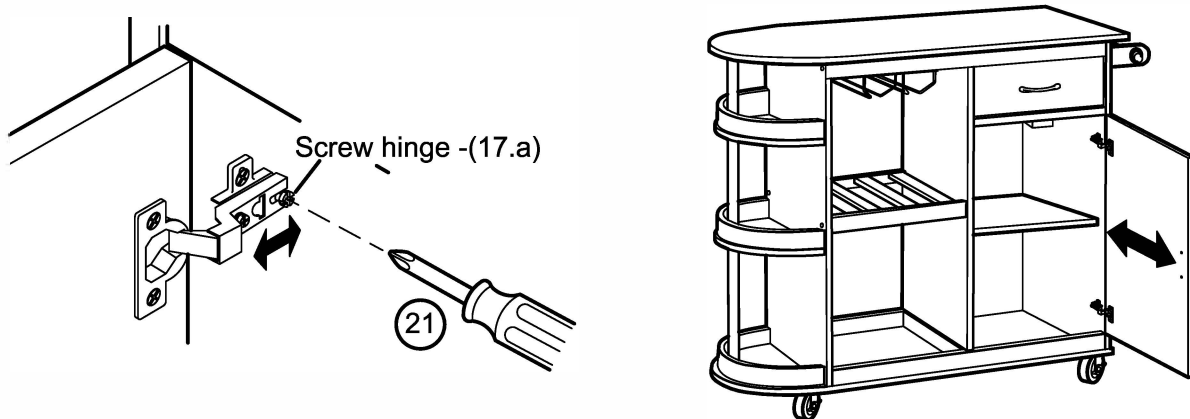
For BOTH hinges on the door, loosen the two adjustable Screws (10) in the slotted holes on each hinge (17). Adjust up or down and then tighten back up.

SIDE TO SIDE ADJUSTMENT



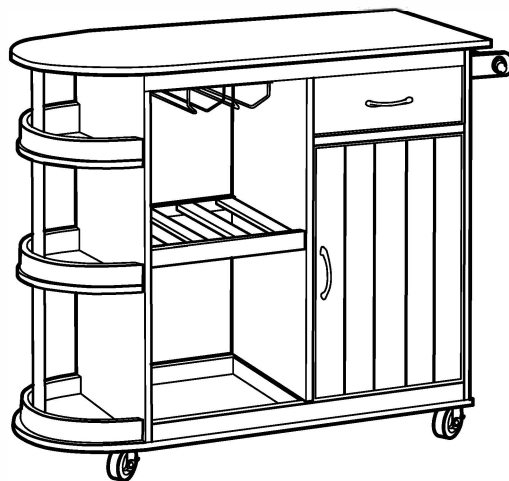
First, slightly loosen the hinge screws (⑩). Next, turn the adjusting hinge screw (17-b) on BOTH hinges (⑰) on the door (J) for parallel adjustment. For angled or slanted adjustment adjust the hinge screws (17-b) on either the top or bottom hinge (⑰) to straighten the door (J). Tighten hinge screws (17-a) when alignment is completed.

DEPTH OR BINDING ADJUSTMENT













Slightly unscrew the tightened hinge screws (17-a) on BOTH hinges (⑰). The door (J) can now slide in and out a little. Pull it away or push in slightly to adjust accordingly and re-tighten the hinge screws (17-a).

Step 26



Your Kitchen Cart is now ready for use. This Kitchen Cart can be used on a flat, level surface.

Care & Maintenance

- ⊘  ● Do not put hot items directly on furniture surface.
 - ⊘  ● Do not clean furniture with harsh cleansers or polish.
 - ⊘  ● Do not place furniture under direct sunlight.
 - ⊘  ● Do not place furniture near heating or cooling vents.
 - ⊘  ● Do not write on furniture without a padded barrier to protect the surface.
 - ⊘  ● Do not place furniture outside. For indoor use only.
 - ⊘  ● Not for commercial use. For residential use only.
 - ⊘  ● Stains may be removed with mild soap solution and damp cloth.
 - ⊘  ● Children should not climb or jump on the furniture.
-
- ✓  ● Dust and pick-up spills using a clean, non-colored, lint-free cloth.