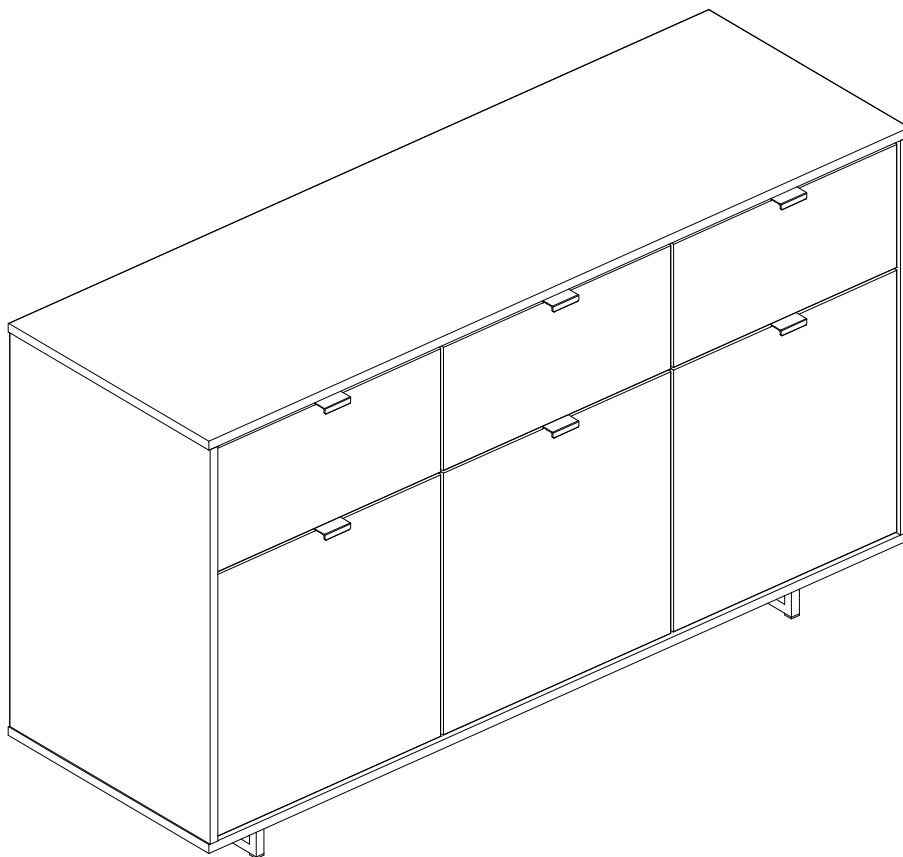


# ASSEMBLY INSTRUCTIONS

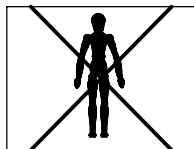
## MANUAL DE MONTAGEM / INSTRUCCIONES DE ARMADO

Sideboard - 53"  
Aparador - 135cm  
Aparador - 135cm

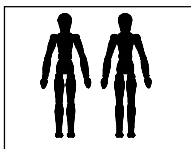


### YOU WILL NEED / VOCÊ VAI PRECISAR DE / USTED NECESITARÁ

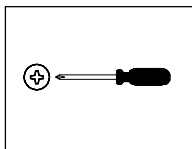
#### Tools not supplied / Ferramentas não fornecidas / Herramientas no incluidas



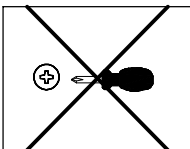
1 Person  
1 Pessoa  
1 Persona



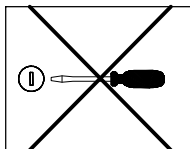
2 People  
2 Pessoas  
2 Personas



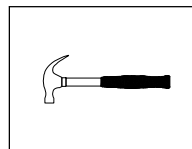
Screwdriver Phillips  
Chave Phillips  
Destornillador cruz



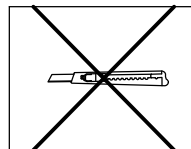
Small screwdriver Phillips  
Chave Phillips Menor  
Destornillador cruz menor



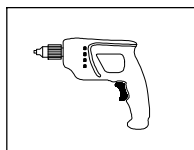
Screwdriver slotted  
Chave fenda  
Destornillador plano



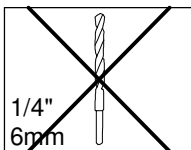
Hammer  
Martelo  
Martillo



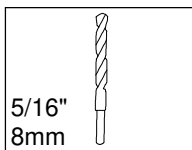
Stylet  
Estilete  
Estilete



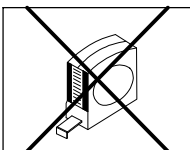
Drill machine  
Furadeira  
Taladro



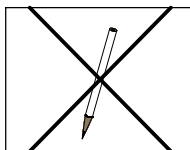
Drill bit  
Broca  
Taladro



Drill bit  
Broca  
Taladro



Measuring tape  
Trena  
Cinta de medición



Pencil  
Lápis  
Lápiz

**NOTES:** The separation of the accessories before you start the assembly will facilitate the same. In case of doubt on the size of the screws and bolts, use the ruler to bottom of page 3.

**NOTAS:** A separação dos acessórios antes de iniciar a montagem facilitará a mesma. Em caso de dúvida no tamanho dos parafusos e cavilhas, utilize a régua ao final da página 3.

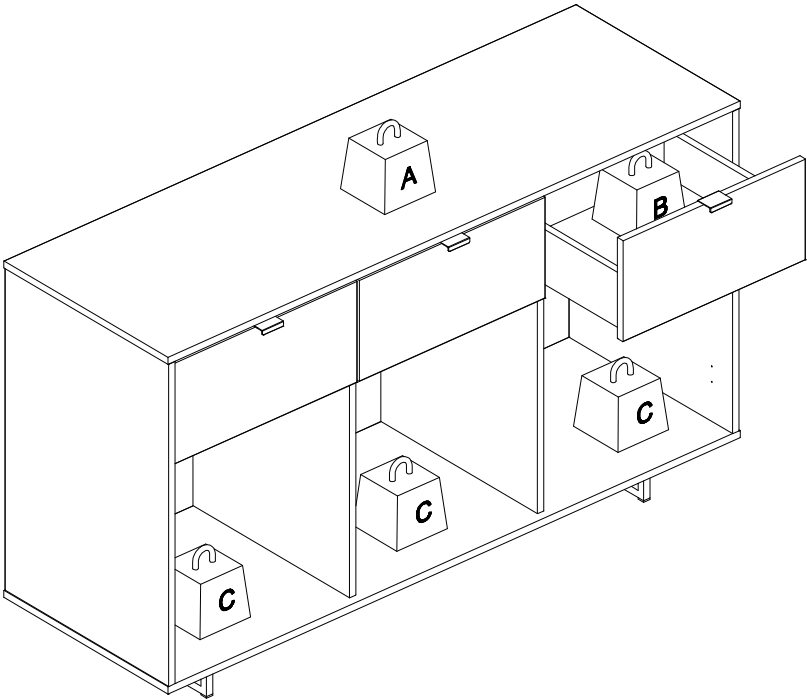
**NOTAS:** La separación de los accesorios antes de comenzar el armado facilitará el mismo. En caso de duda sobre el tamaño de los tornillos y taquetes, utilice la regla al pie de página 3.

MAXIMUM RECOMMENDED WEIGHT  
BEING THIS EVENLY DISTRIBUTED

PESO MÁXIMO RECOMENDADO SENDO  
ESTE DISTRIBUÍDO UNIFORMEMENTE

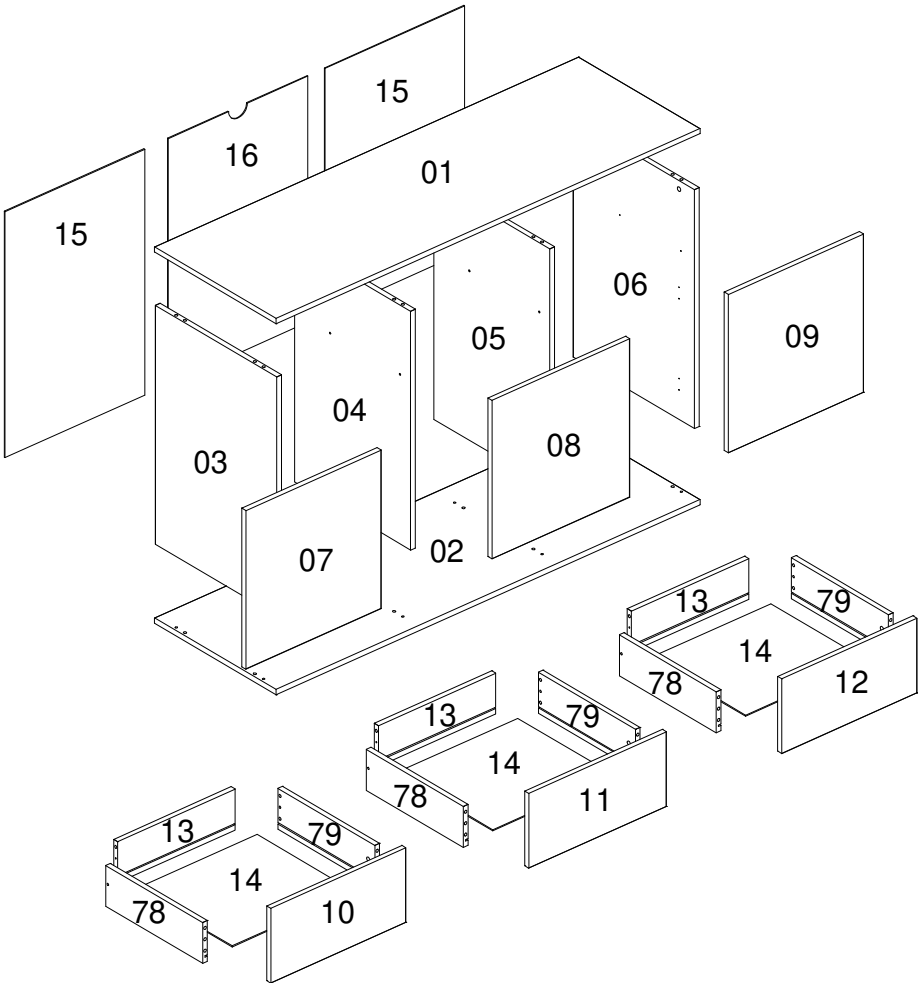
PESO MÁXIMO RECOMENDADO SIENDO  
ESTE UNIFORMEMENTE DISTRIBUIDO

|   | LB  | KG |
|---|-----|----|
| A | 66  | 30 |
| B | 6,6 | 3  |
| C | 22  | 10 |



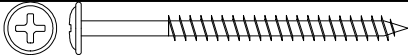
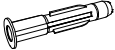
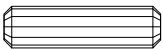
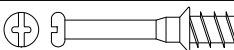
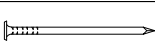
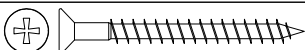
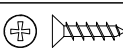
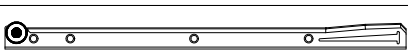
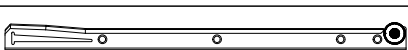
| Nº | Measures Inches         | Medidas cm         | Qty./Qtd. |
|----|-------------------------|--------------------|-----------|
| 01 | 53" 3/8 x 17" 1/2 x 5/8 | 135,5 x 44,5 x 1,5 | 1         |
| 02 | 53" 3/8 x 17" 1/2 x 5/8 | 135,5 x 44,5 x 1,5 | 1         |
| 03 | 26" 3/8 x 17" 1/2 x 5/8 | 67 x 44,5 x 1,5    | 1         |
| 04 | 26" 3/8 x 16" 3/4 x 5/8 | 67 x 42,5 x 1,5    | 1         |
| 05 | 26" 3/8 x 16" 3/4 x 5/8 | 67 x 42,5 x 1,5    | 1         |
| 06 | 26" 3/8 x 17" 1/2 x 5/8 | 67 x 44,5 x 1,5    | 1         |
| 07 | 17" x 17" 1/2 x 5/8     | 43,2 x 44,5 x 1,5  | 1         |
| 08 | 17" 3/8 x 17" 1/2 x 5/8 | 44 x 44,5 x 1,5    | 1         |
| 09 | 17" x 17" 1/2 x 5/8     | 43,2 x 44,5 x 1,5  | 1         |
| 10 | 17" x 8" 1/4 x 5/8      | 43,2 x 21 x 1,5    | 1         |
| 11 | 17" 3/8 x 8" 1/4 x 5/8  | 44 x 21 x 1,5      | 1         |
| 12 | 17" x 8" 1/4 x 5/8      | 43,2 x 21 x 1,5    | 1         |
| 13 | 14" 3/4 x 4" 1/2 x 5/8  | 37,5 x 11,5 x 1,5  | 3         |
| 14 | 15" 3/8 x 13" 7/8 x 1/8 | 38,9 x 35,4 x 0,3  | 3         |
| 15 | 27" 1/8 x 17" 1/2 x 1/8 | 69 x 44,6 x 0,3    | 2         |
| 16 | 27" 1/8 x 17" 1/2 x 1/8 | 69 x 44,6 x 0,3    | 1         |
| 78 | 14" x 4" 1/2 x 5/8      | 35,5 x 11,5 x 1,5  | 3         |
| 79 | 14" x 4" 1/2 x 5/8      | 35,5 x 11,5 x 1,5  | 3         |

PARTS IDENTIFICATION  
IDENTIFICAÇÃO DAS PEÇAS / IDENTIFICACIÓN DE LAS PIEZAS



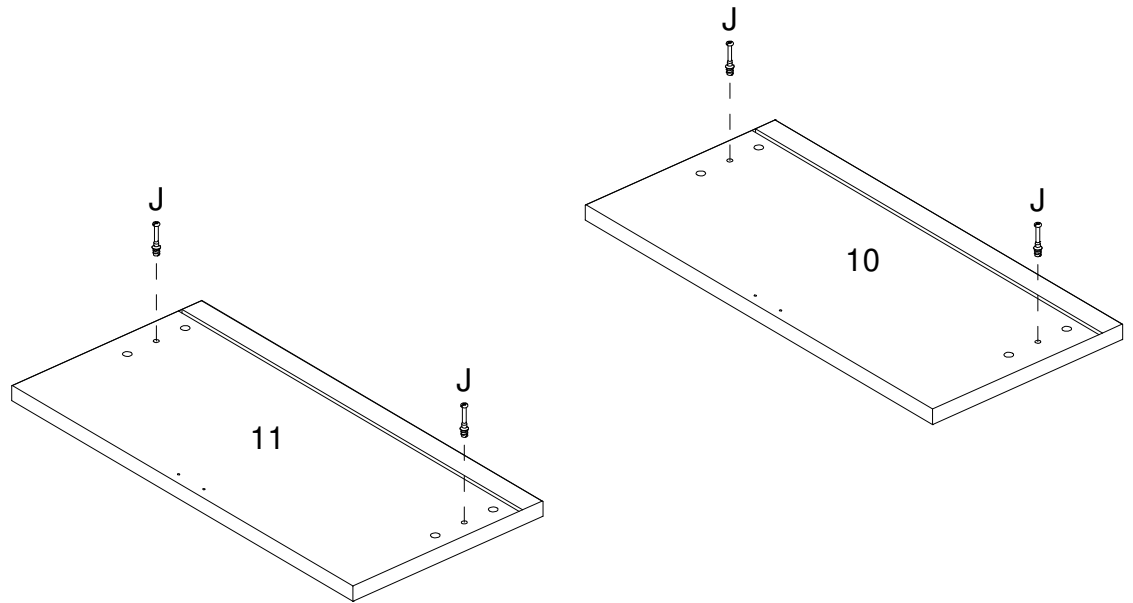
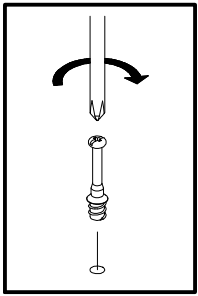
# IDENTIFICATION OF ACCESSORIES

## IDENTIFICAÇÃO DOS ACESSÓRIOS/ IDENTIFICACIÓN DE ACCESORIOS

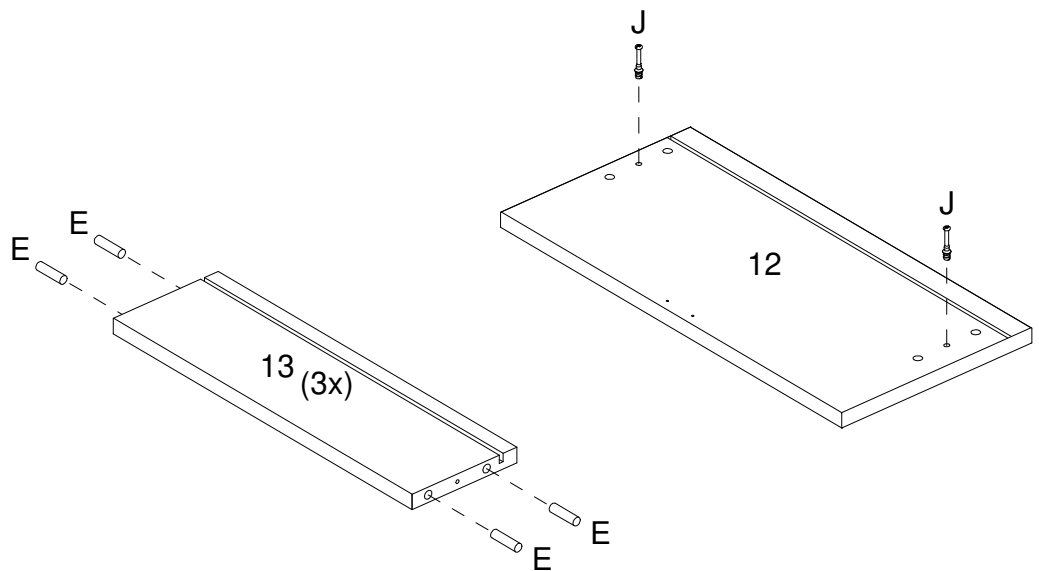
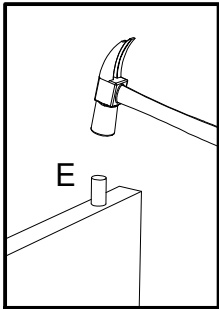
|    |                                                                                     |                                                                                          |           |    |
|----|-------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------|-----------|----|
| A  |    | Flanged head screw / Parafuso flangeado / Tornillo de cabeza flangeada                   | 5,0x60 mm | 1  |
| A1 |    | Glue / Cola / Pegamento                                                                  | 13 g      | 1  |
| B3 |    | Bushing / Bucha expansiva / Tapón                                                        | 8x50 mm   | 1  |
| B7 |    | Metalic bracket / Suporte de metal / Suporte de metal                                    | -         | 1  |
| C1 |    | Metal claw / Garra de metal / Garra metal                                                | -         | 8  |
| D5 |    | Hinge shim / Calço dobradiça / Bisagra de calce                                          | -         | 6  |
| D6 |    | Metal hinge super hight / Dobradiça super alta / Bisagra alta                            | 26 mm     | 4  |
| E  |    | Wooden dowel / Cavilha / Taquete                                                         | 8x30 mm   | 40 |
| F6 |    | Metal hinge curve / Dobradiça curva / Esquina de bisagra metálica                        | 26 mm     | 2  |
| J  |    | Simple minifix screw / Haste minifix simples / Tornillo minifix simple                   | -         | 14 |
| L  |    | Drum lock / Tambor minifix / Tambor minifix                                              | 12 mm     | 14 |
| M  |    | Bore patch adhesive / Tapa furo adesivo / Tapones adhesivo                               | -         | 6  |
| N  |    | Nail / Pregó / Clavo                                                                     | 10x10     | 51 |
| O  |    | Flat head screw / Parafuso chato / Tornillo de cabeza plana                              | 4,5x45 mm | 14 |
| P5 |    | Flat head screw / Parafuso chato especial / Tornillo de cabeza plana                     | 3,5x14 mm | 28 |
| R  |   | Flat head screw / Parafuso chato / Tornillo de cabeza plana                              | 6,0x8 mm  | 8  |
| S  |  | Pan head screw / Parafuso panela / Tornillo de pan                                       | 3,5x14 mm | 46 |
| VA |  | Metallic slide the left field / Corrediça lateral esquerda / Corredera lateral izquierda | 350 mm    | 3  |
| VB |  | Metallic slide the right field / Corrediça lateral direita / Corredera lateral derecha   | 350 mm    | 3  |
| VC |  | Drawer slide left / Corrediça gaveta esquerda / Corredera izquierda cajón                | 350 mm    | 3  |
| VD |  | Drawer slide right / Corrediça gaveta direita / Corredera derecha cajón                  | 350 mm    | 3  |
| X1 |  | Foot / Pé metálico / Pie                                                                 | 100mm     | 1  |
| X4 |  | Handle / Puxador Stile Alfa / Tirador                                                    | 32 mm     | 6  |
| Y4 |  | Foot / Pé Tubular / Pie                                                                  | 100 mm    | 2  |

**PRE-ASSEMBLE**  
**PRÉ-MONTAGEM / PRE ARMADO**

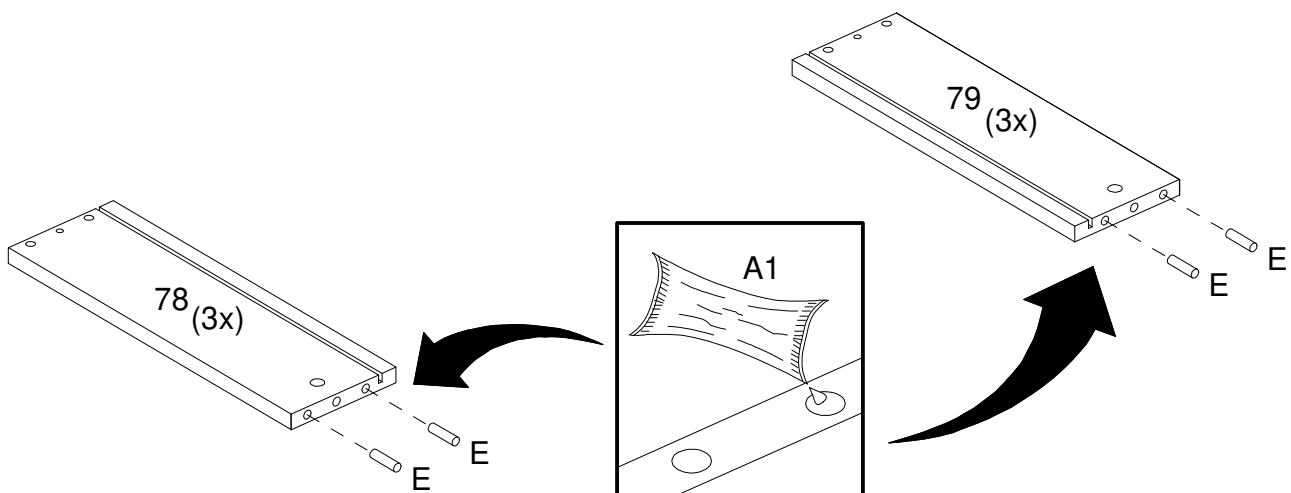
**01**



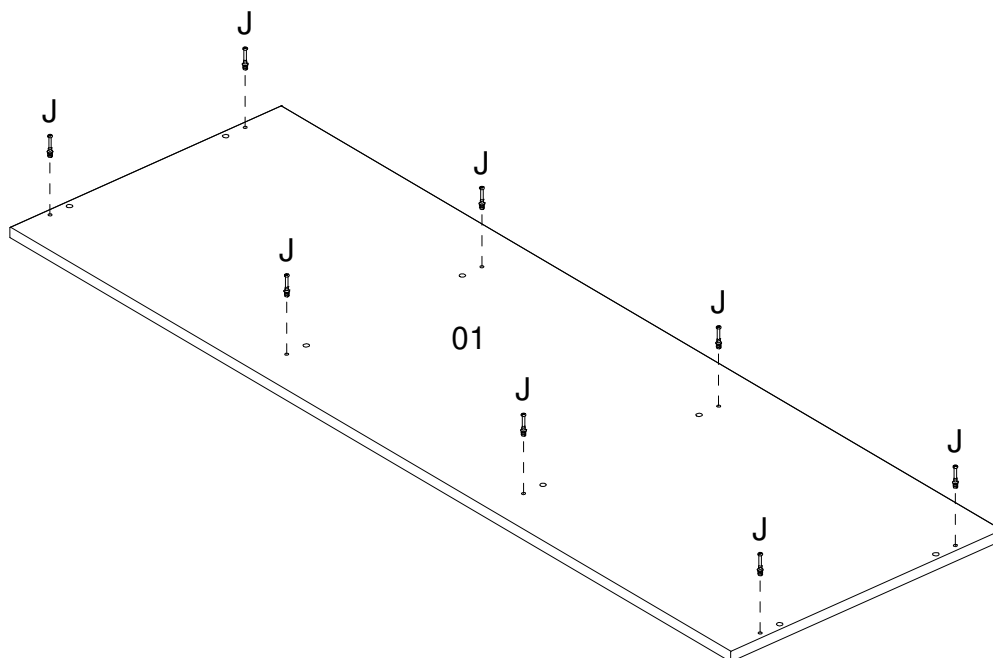
**02**



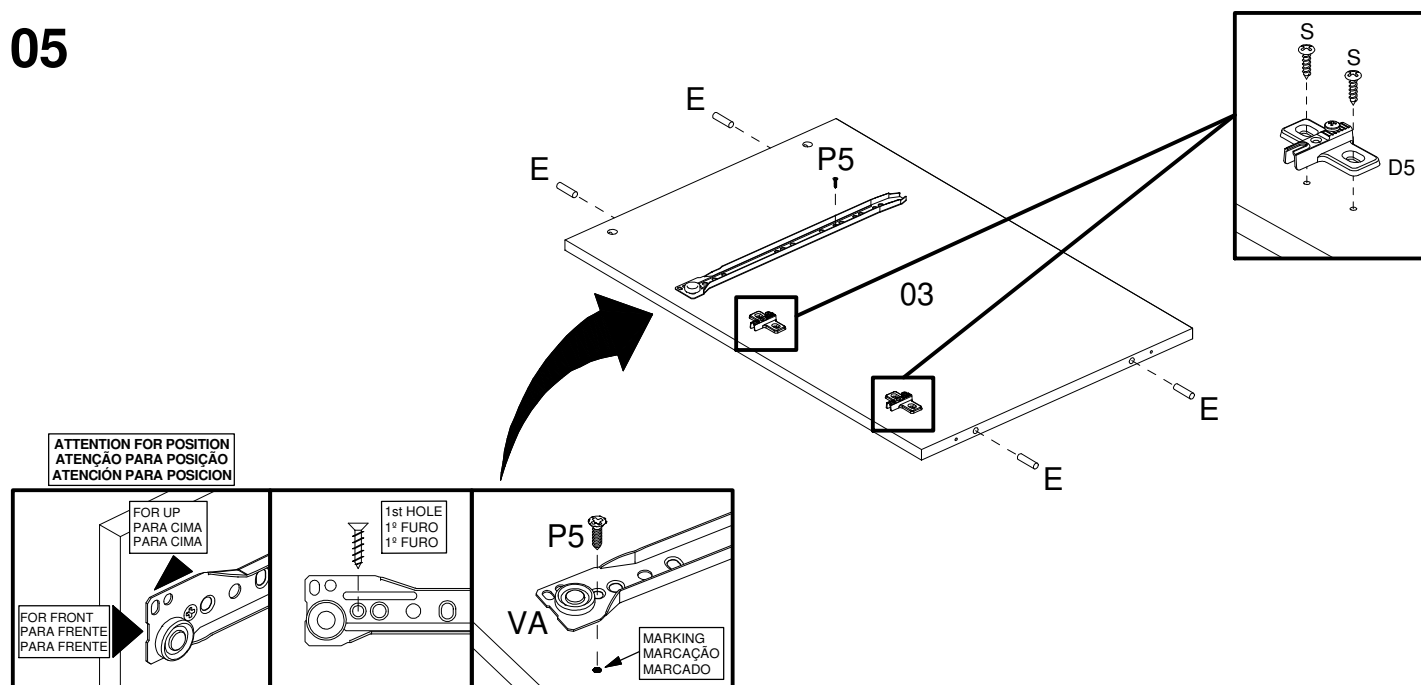
**03**



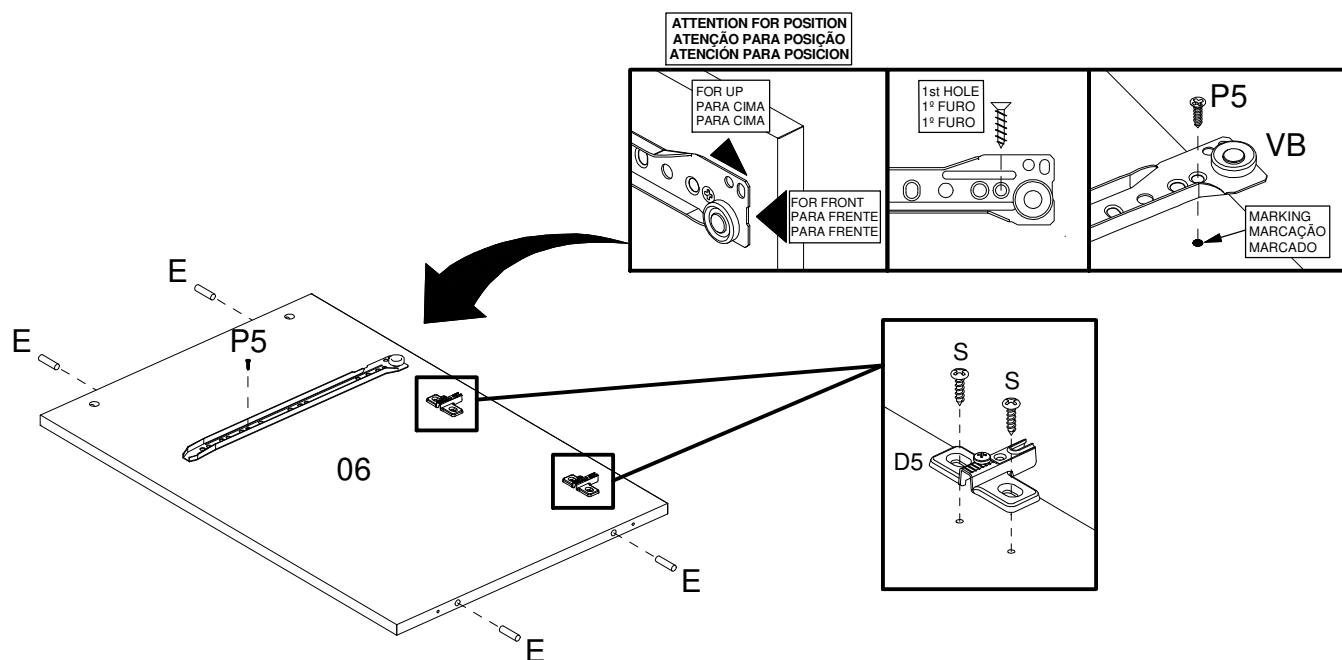
04



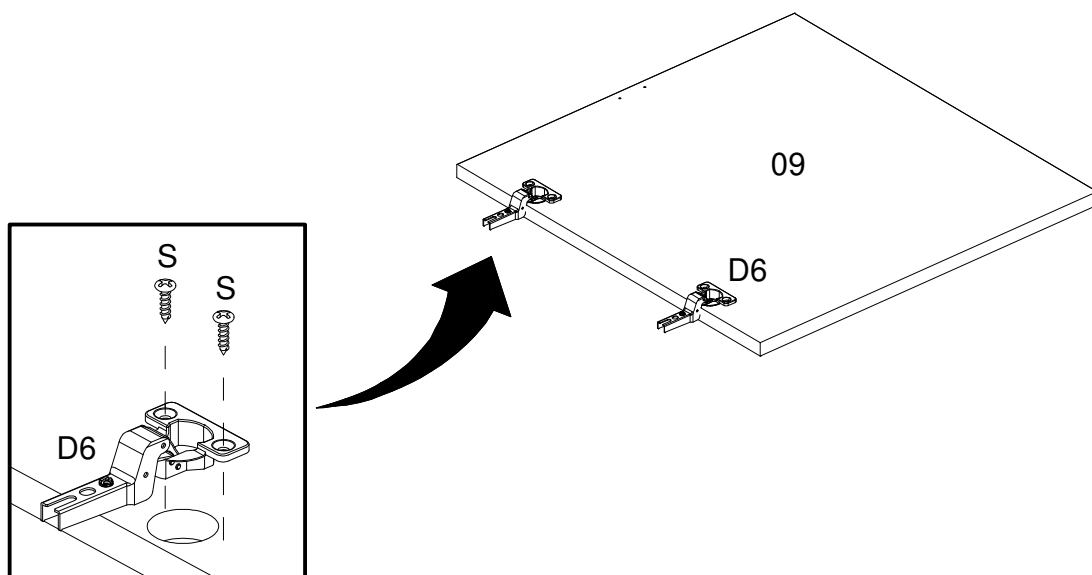
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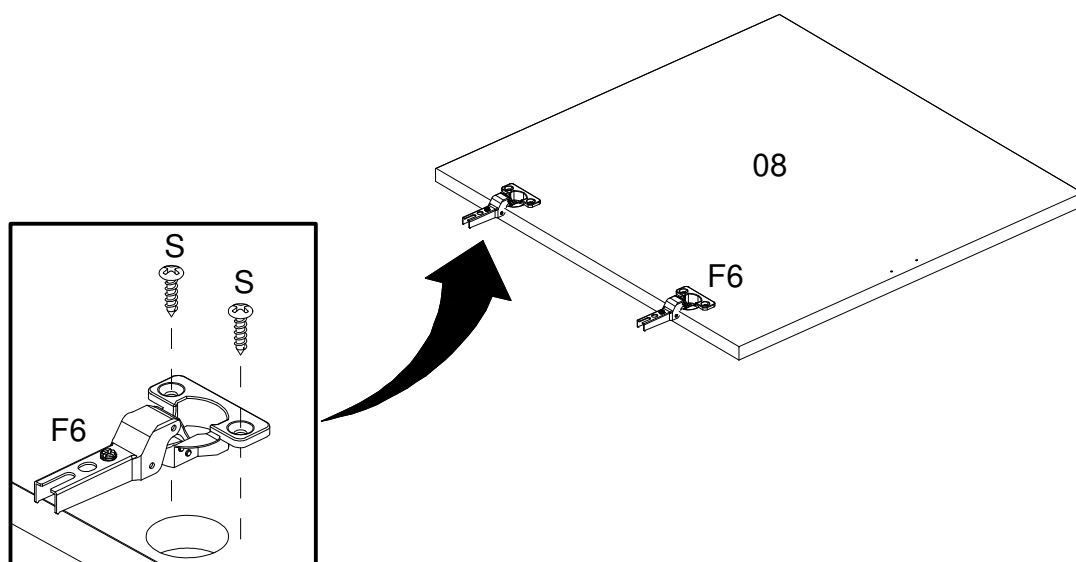
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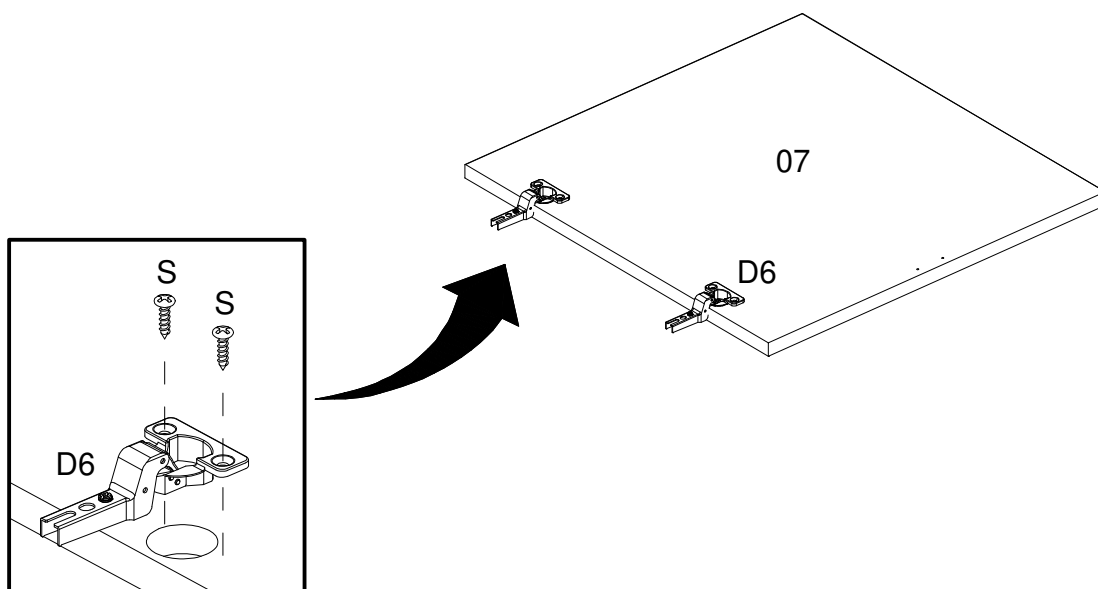
07



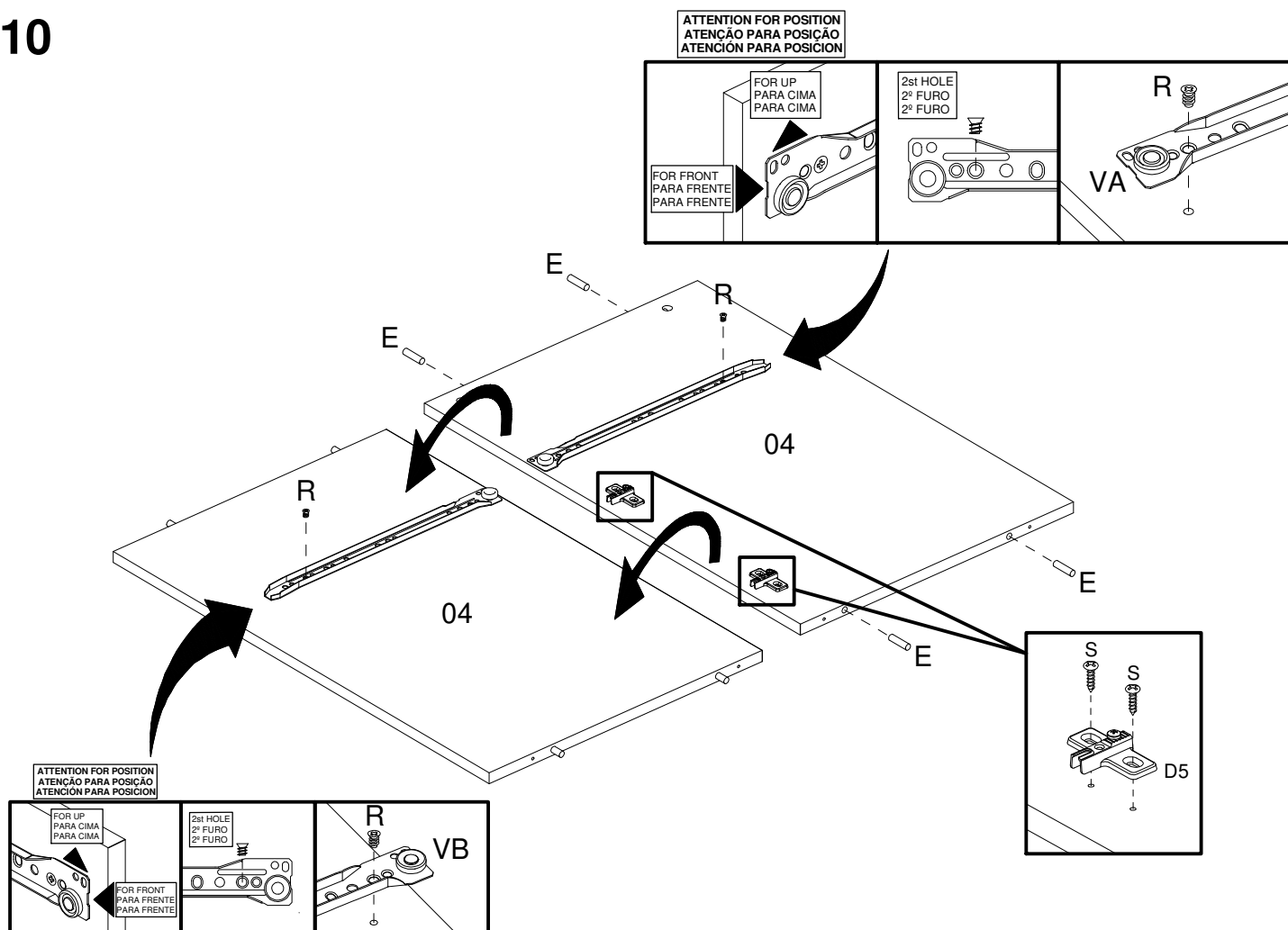
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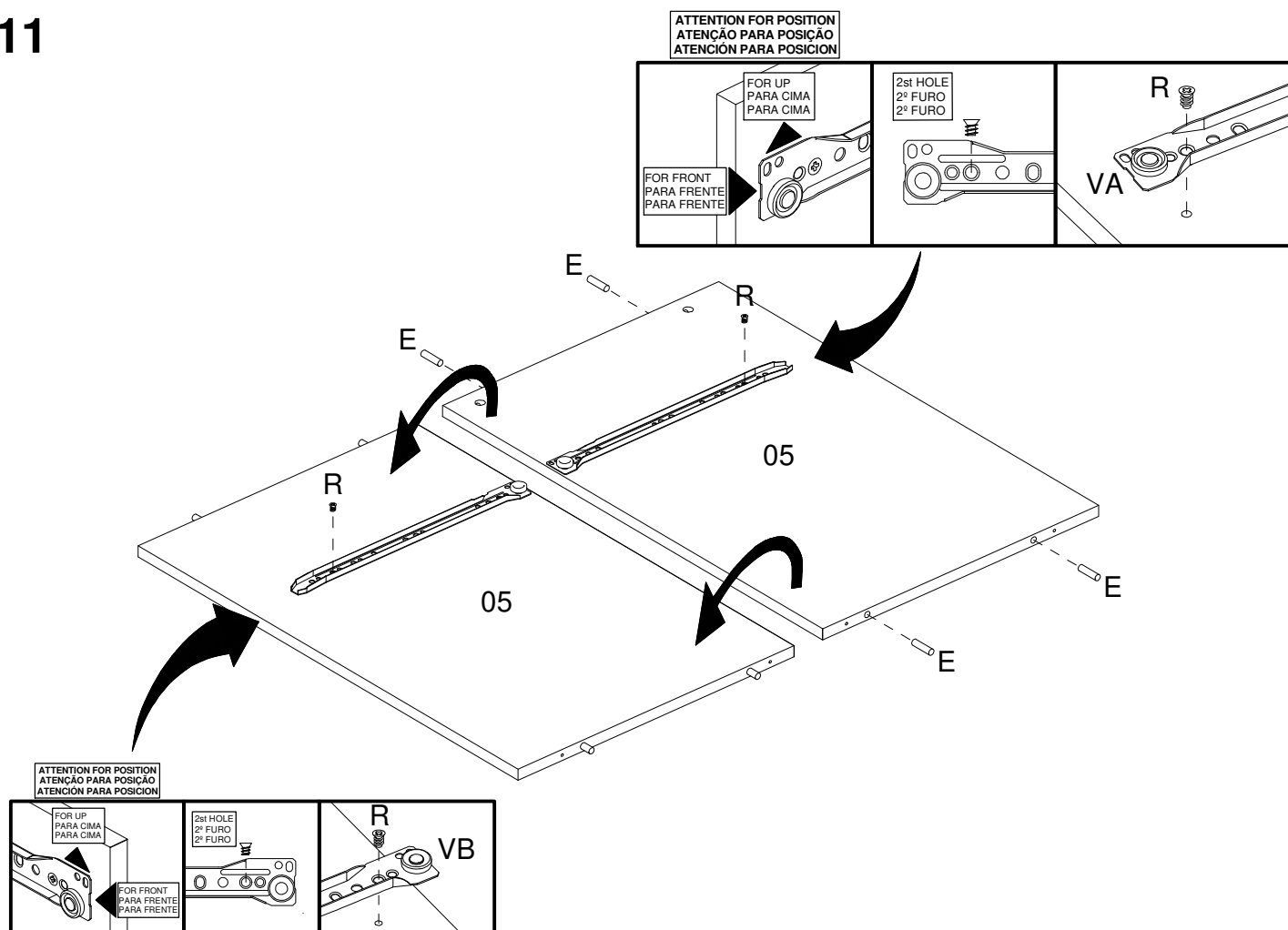
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10

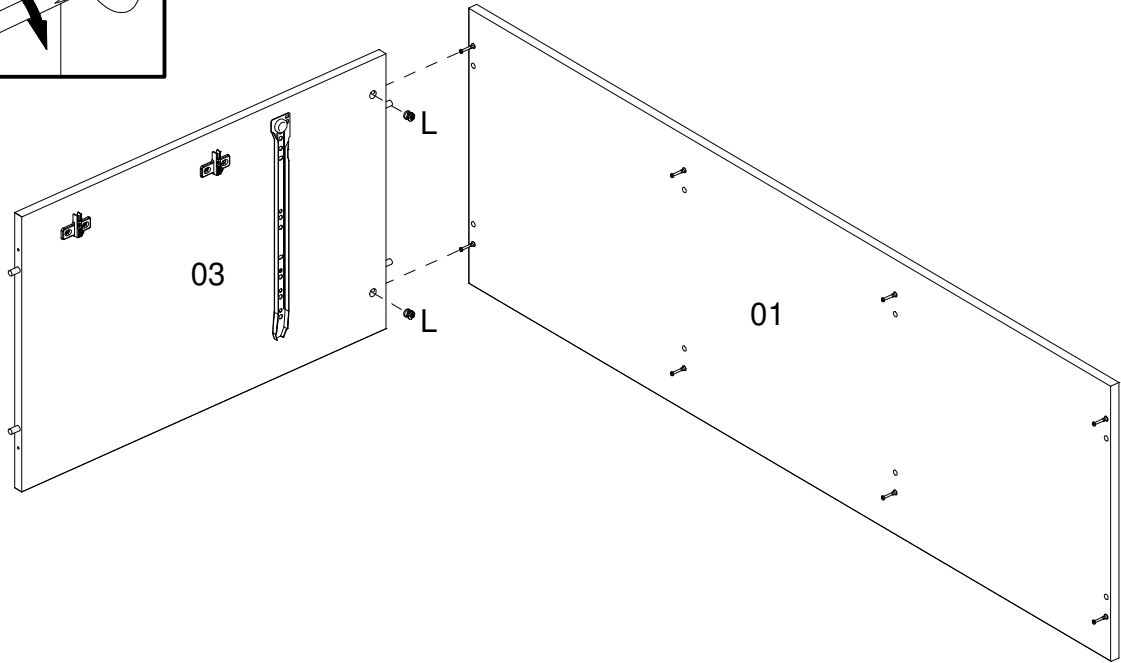
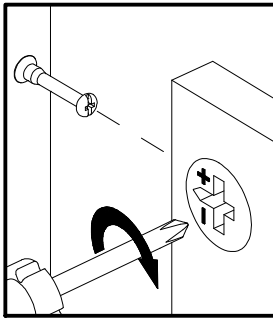


11

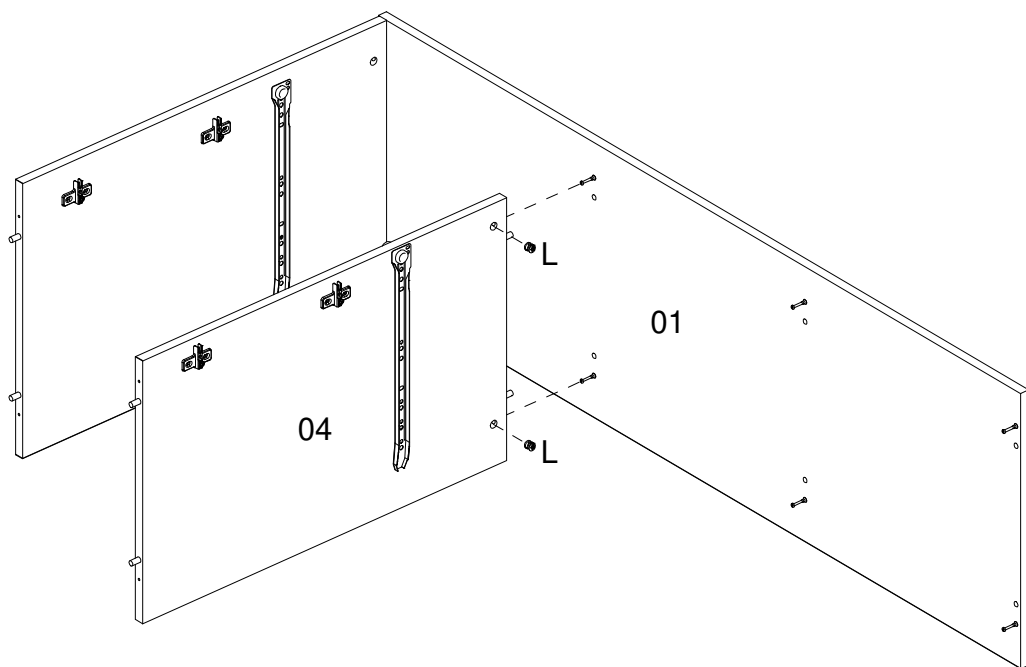


**ASSEMBLY**  
**MONTAGEM / ARMADO**

**12**

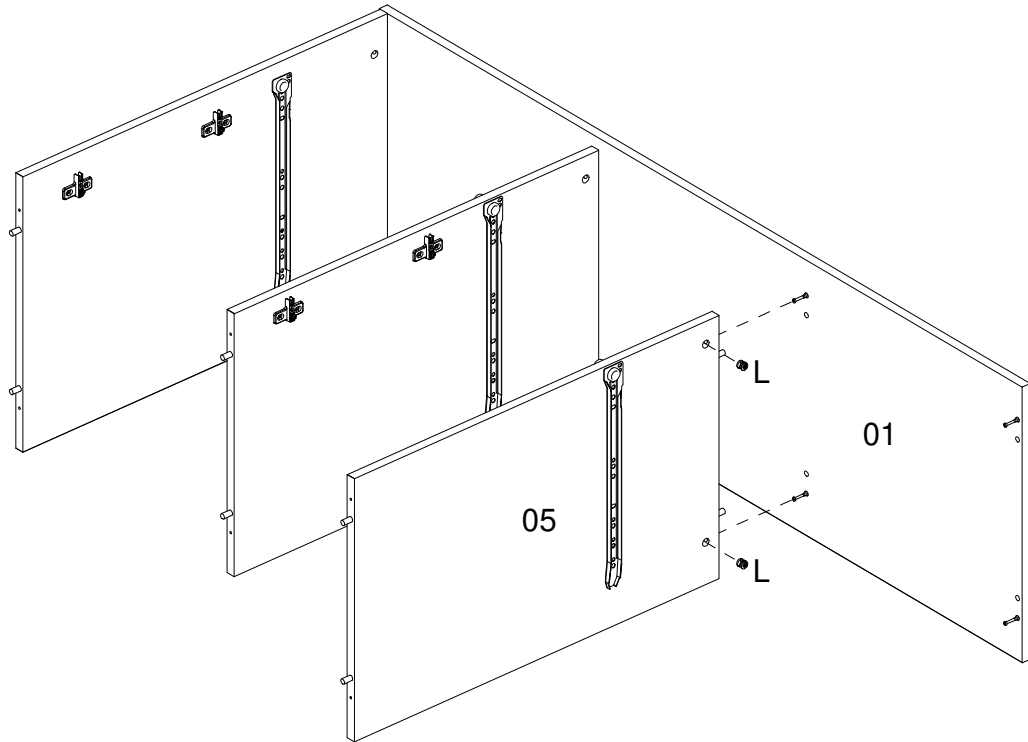


**13**

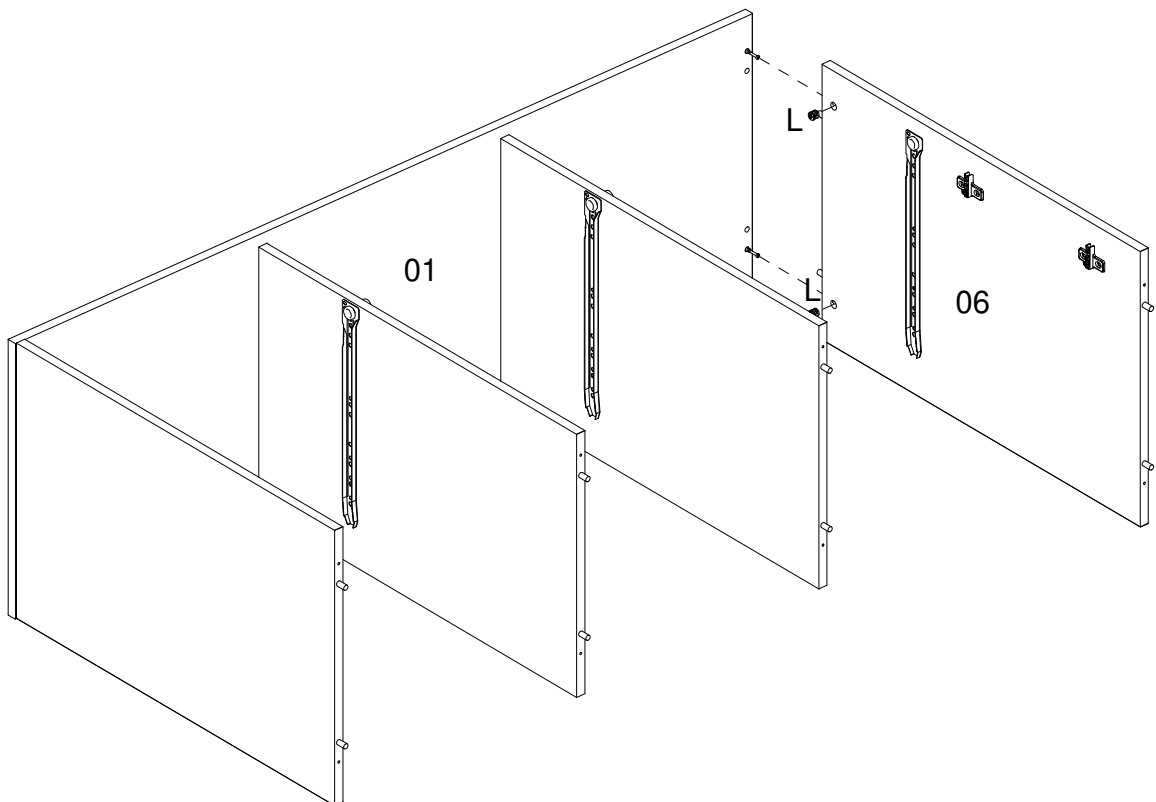


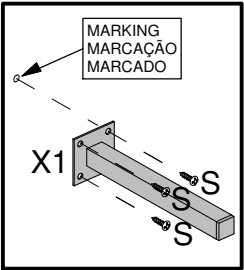
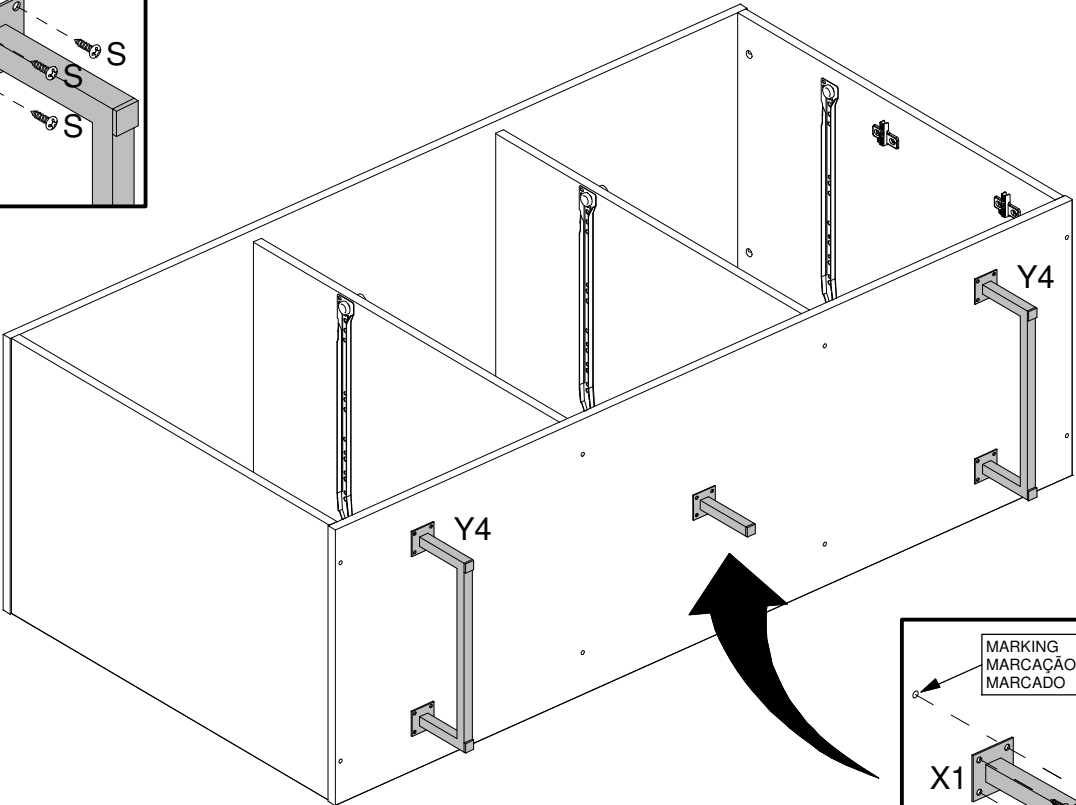
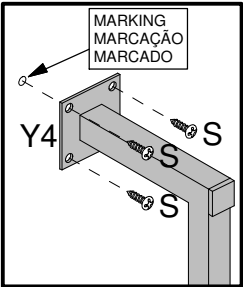
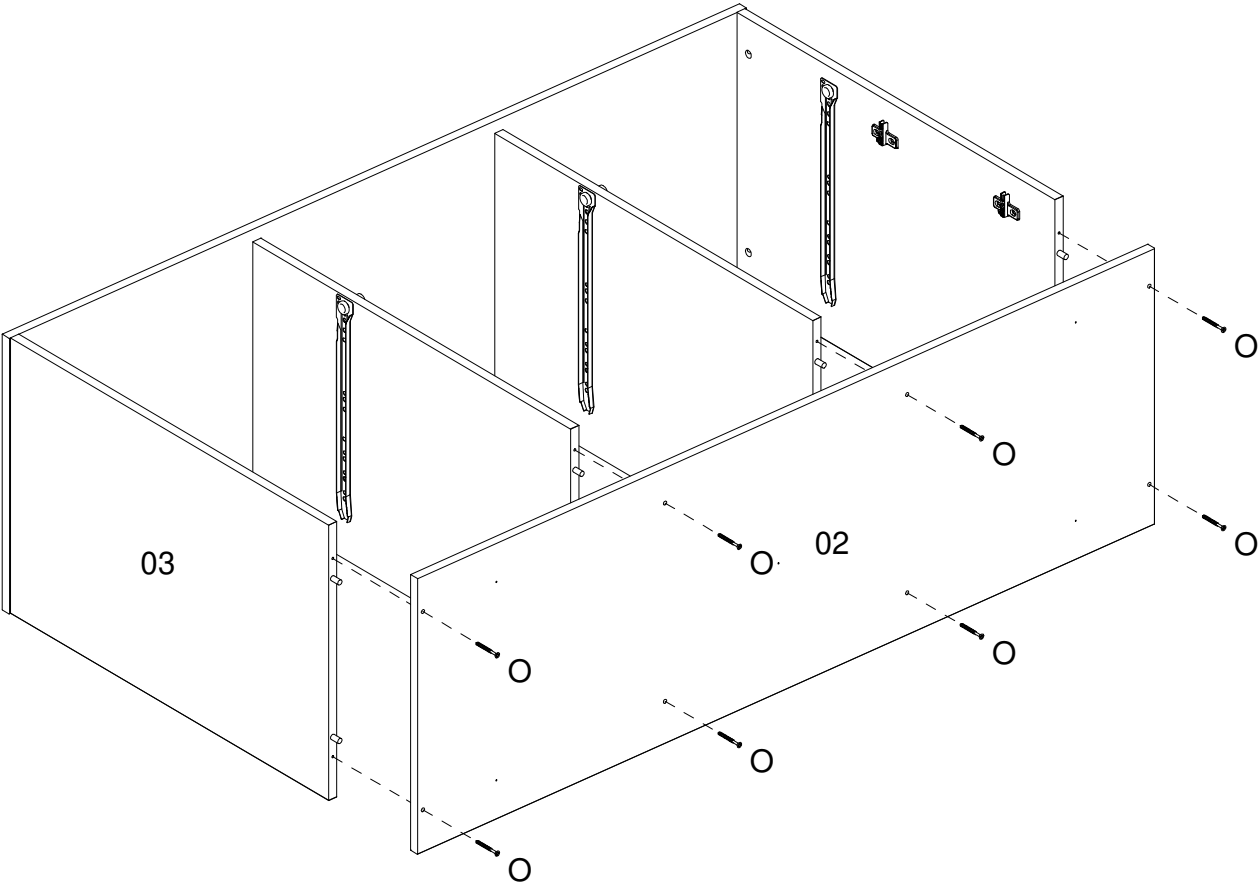


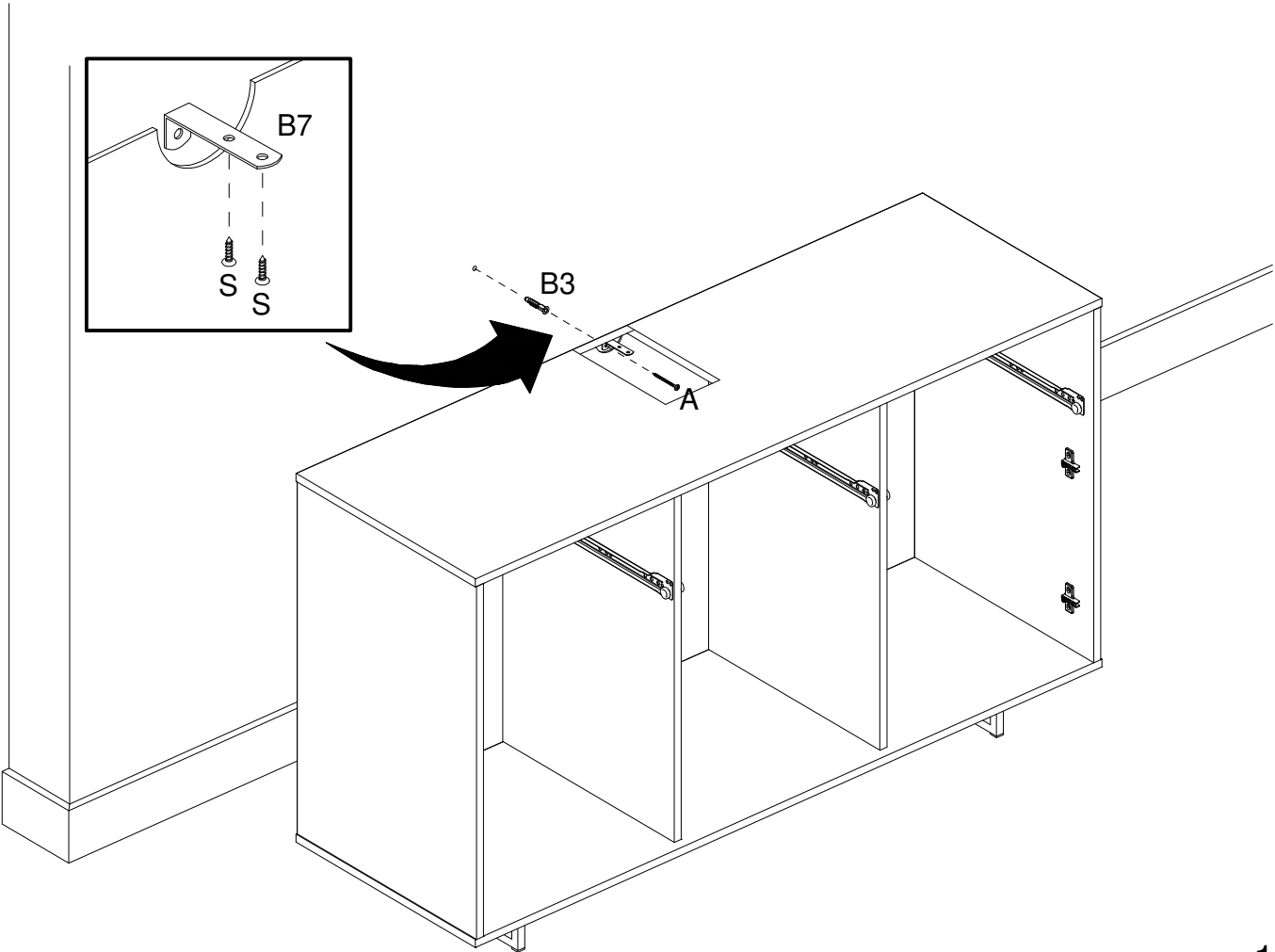
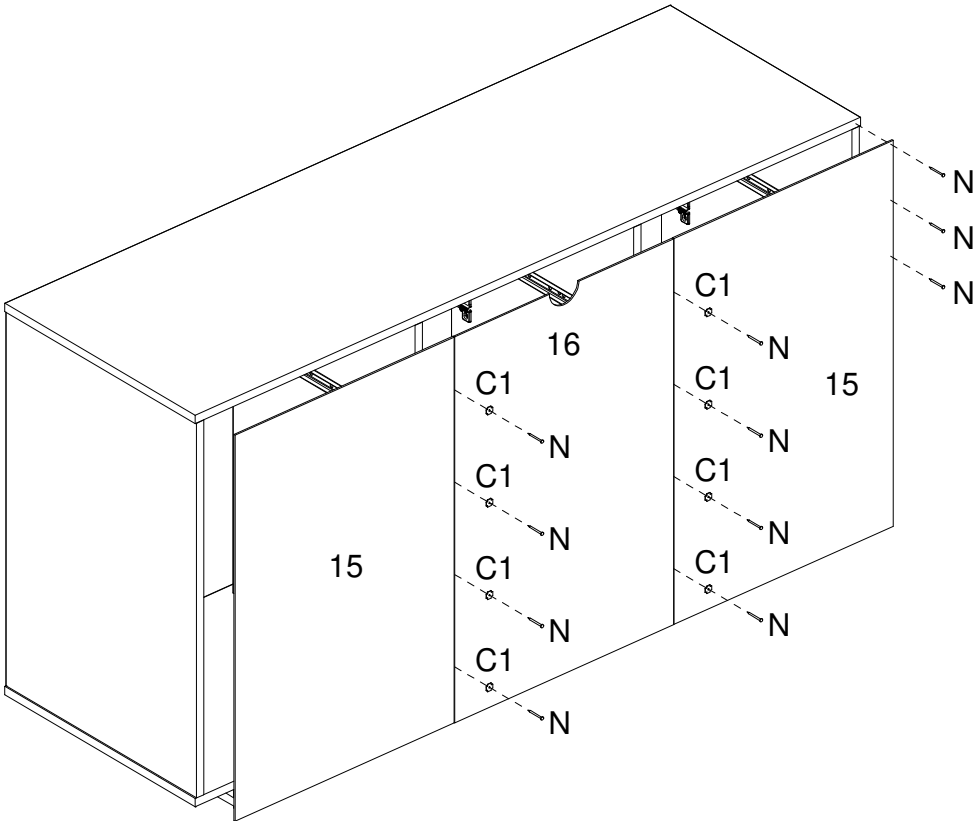
14



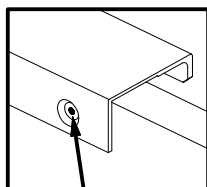
15



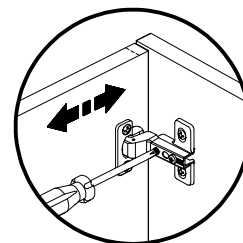
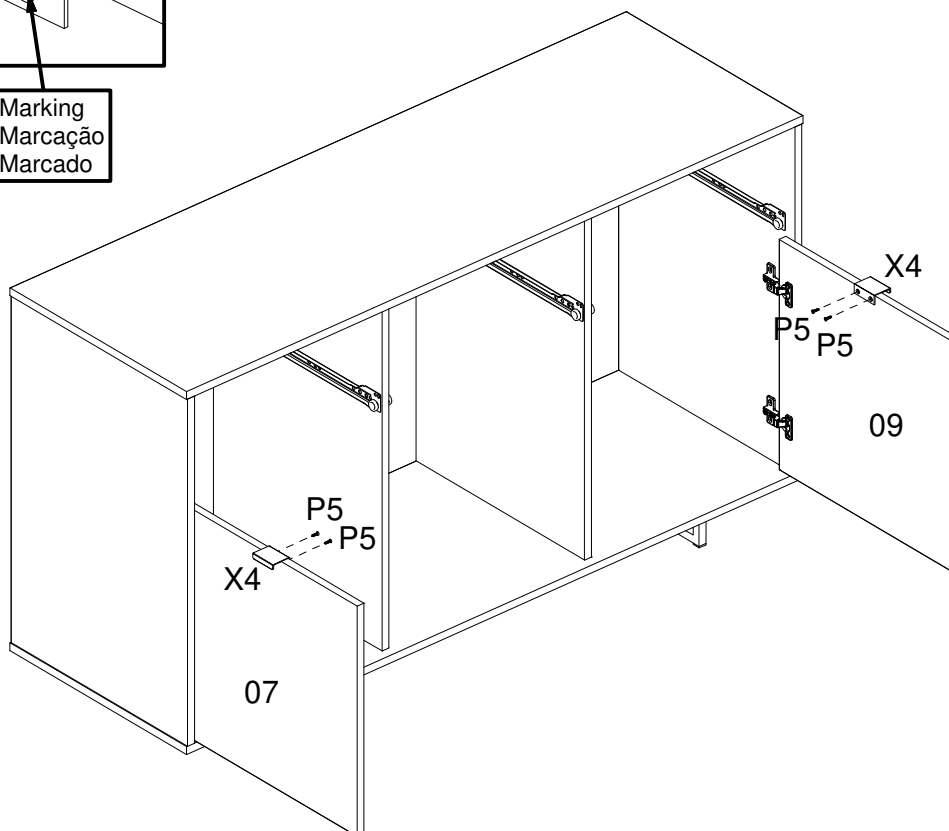




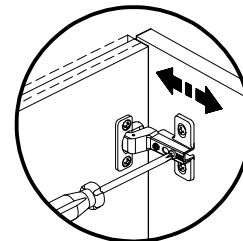
20



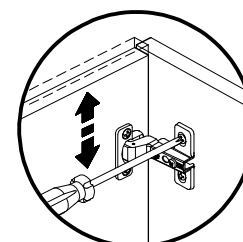
Marking  
Marcação  
Marcado



Horizontal Adjustment  
Regulagem Horizontal  
Ajuste Horizontal

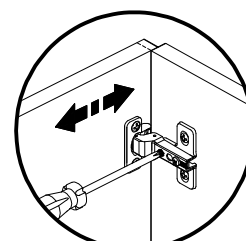
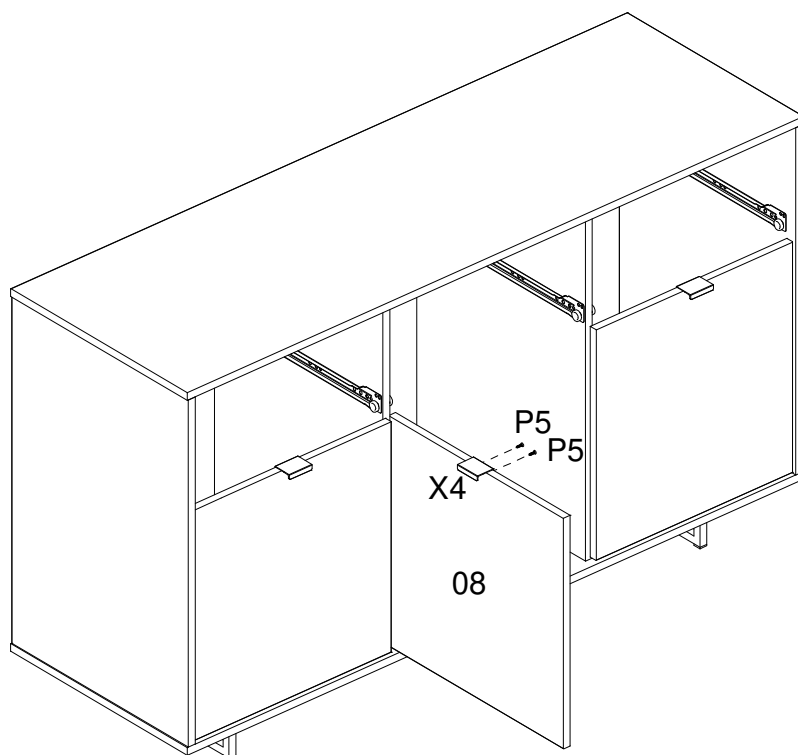


Depth Adjustment  
Regulagem Profundidade  
Ajuste Profundidade

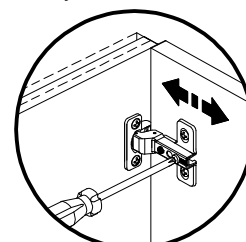


Vertical Adjustment  
Regulagem Vertical  
Ajuste Vertical

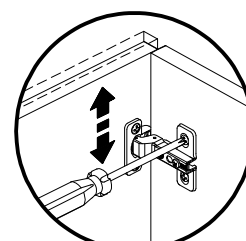
21



Horizontal Adjustment  
Regulagem Horizontal  
Ajuste Horizontal

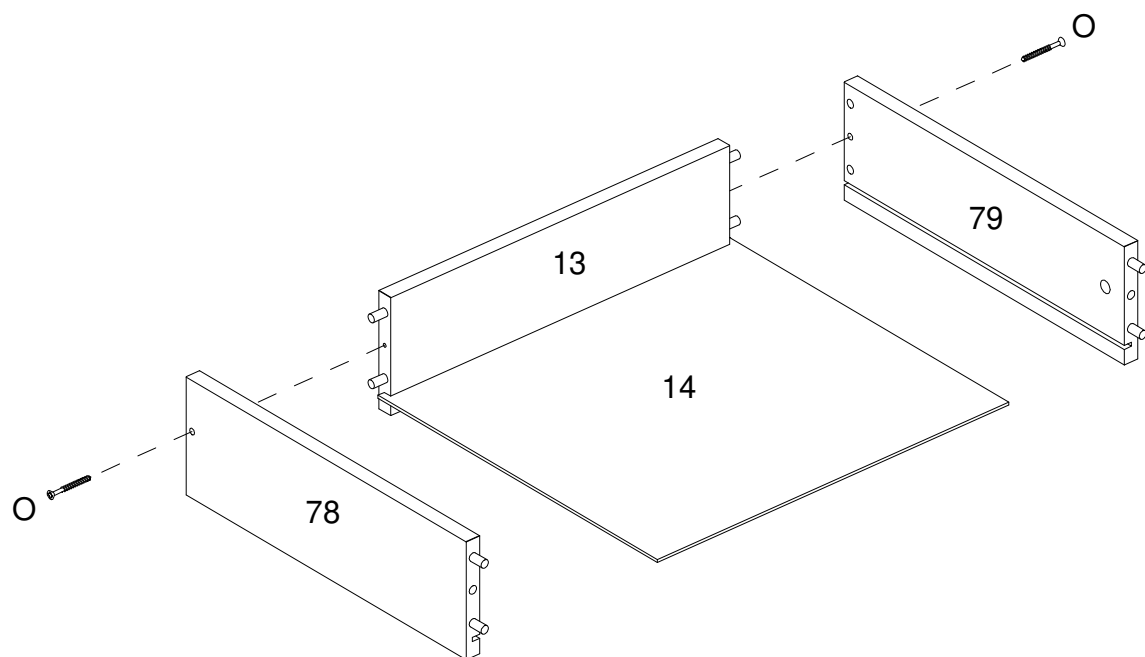


Depth Adjustment  
Regulagem Profundidade  
Ajuste Profundidade

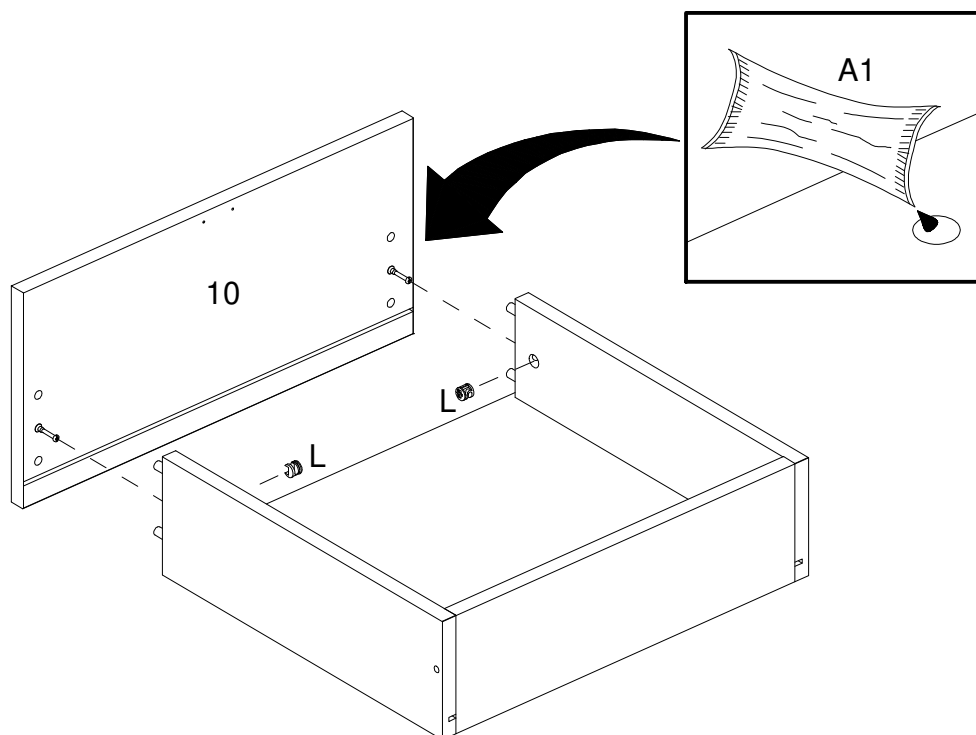


Vertical Adjustment  
Regulagem Vertical  
Ajuste Vertical

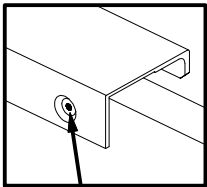
22



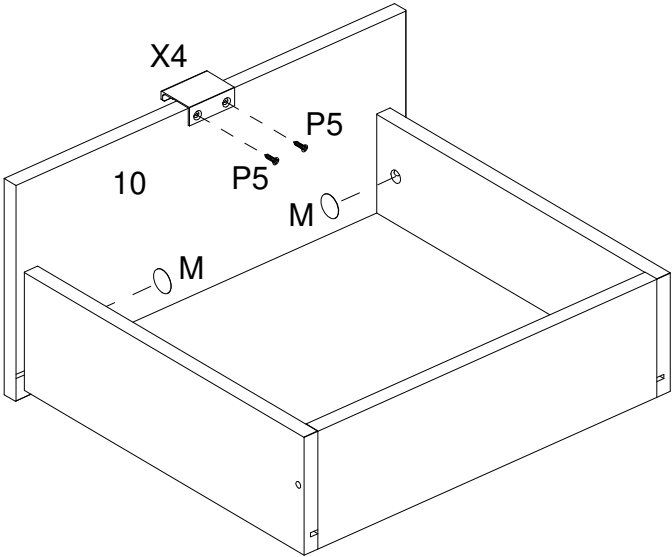
23



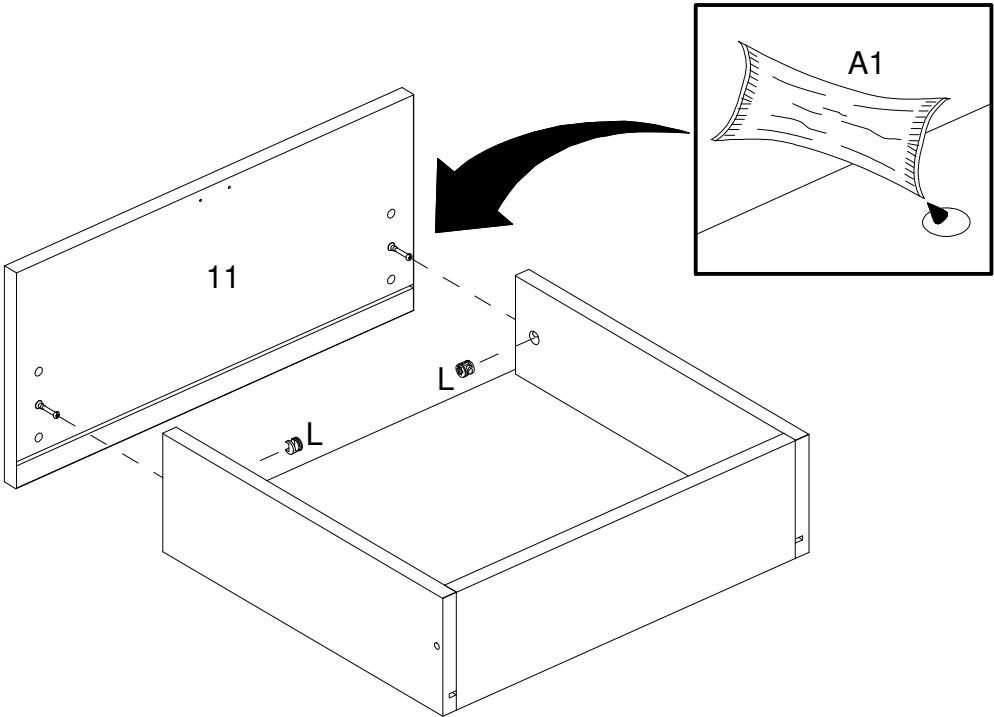
24

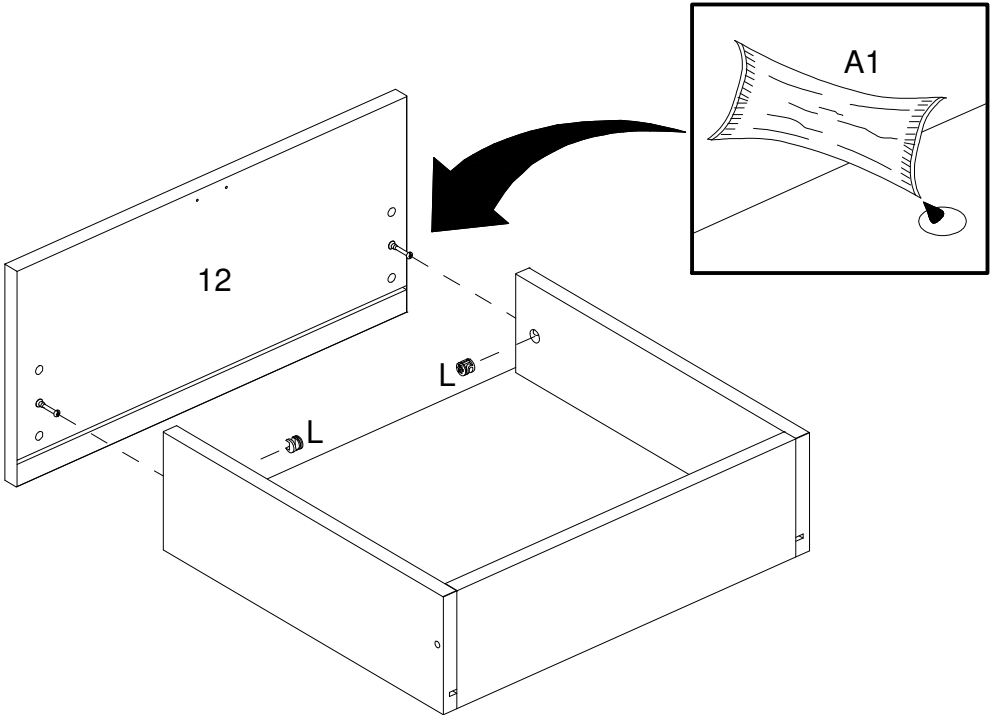
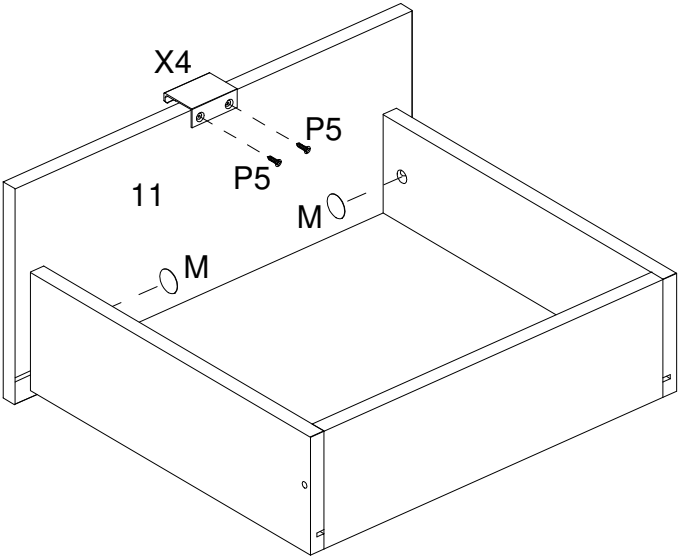


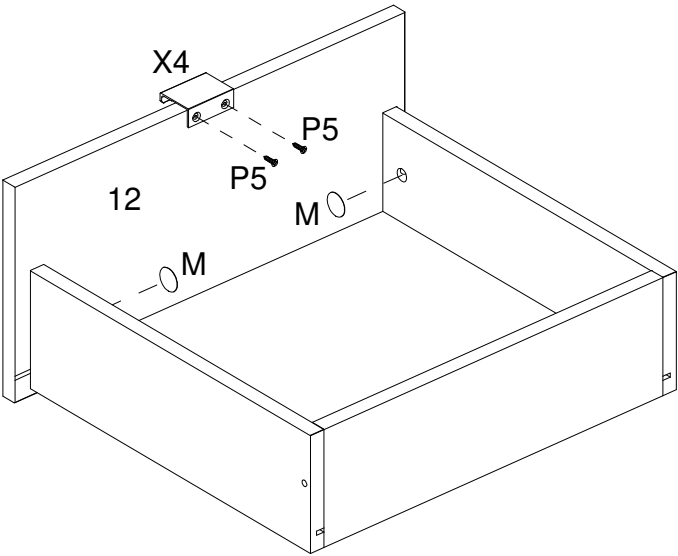
Marking  
Marcação  
Marcado



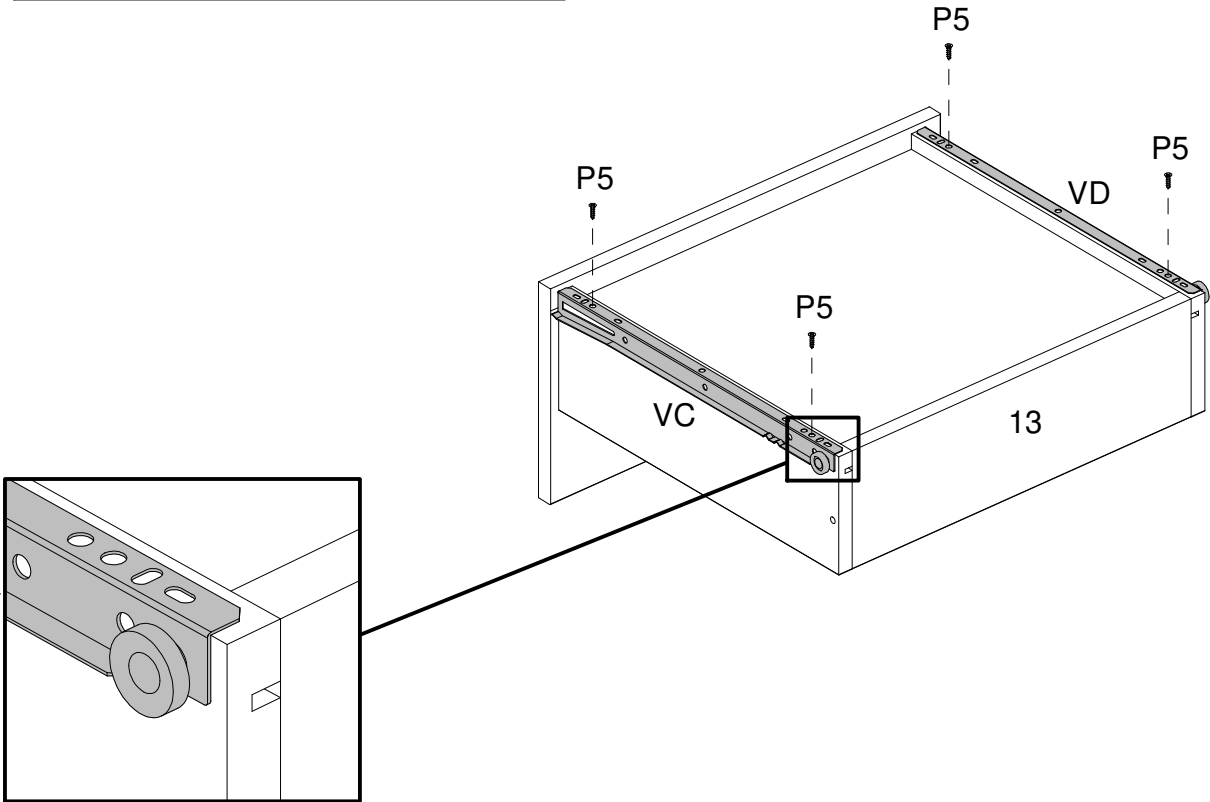
25





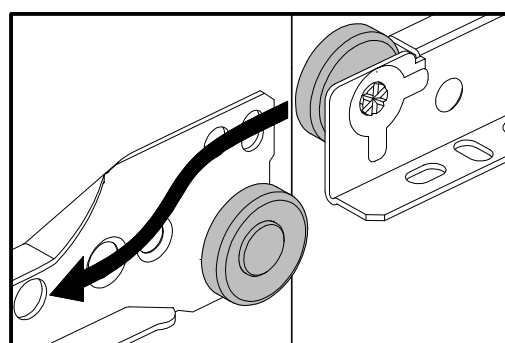
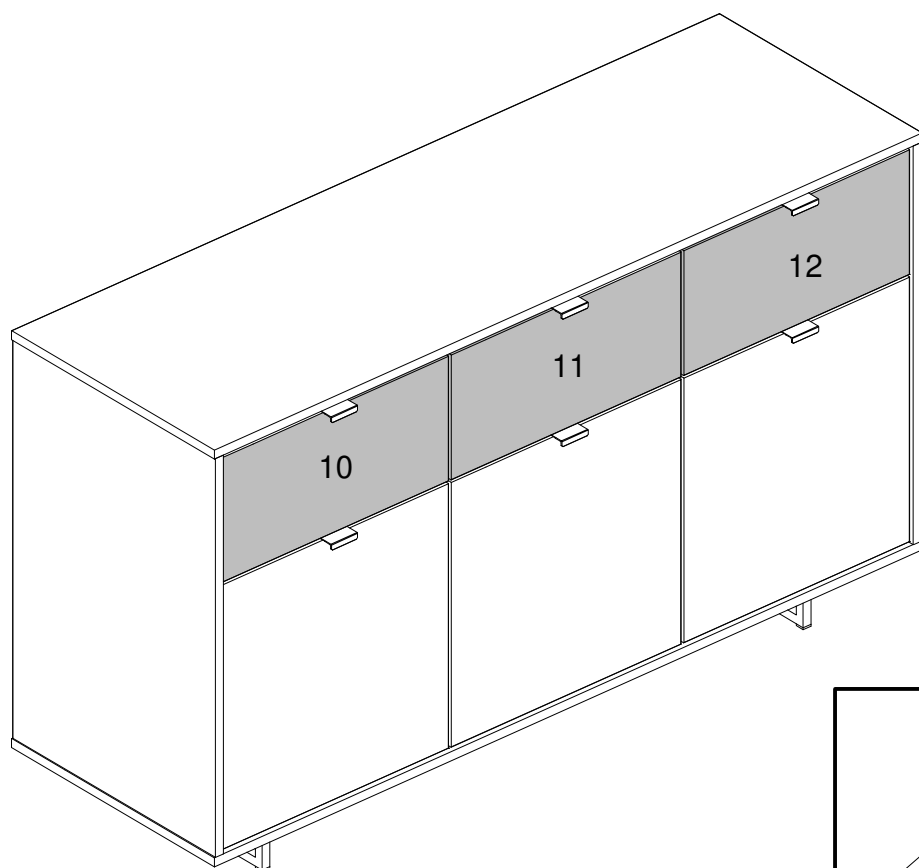


THE UNDERSIDE OF THE DRAWER  
LADO INFERIOR DA GAVETA  
PARTE INFERIOR DEL CAJÓN





30



31