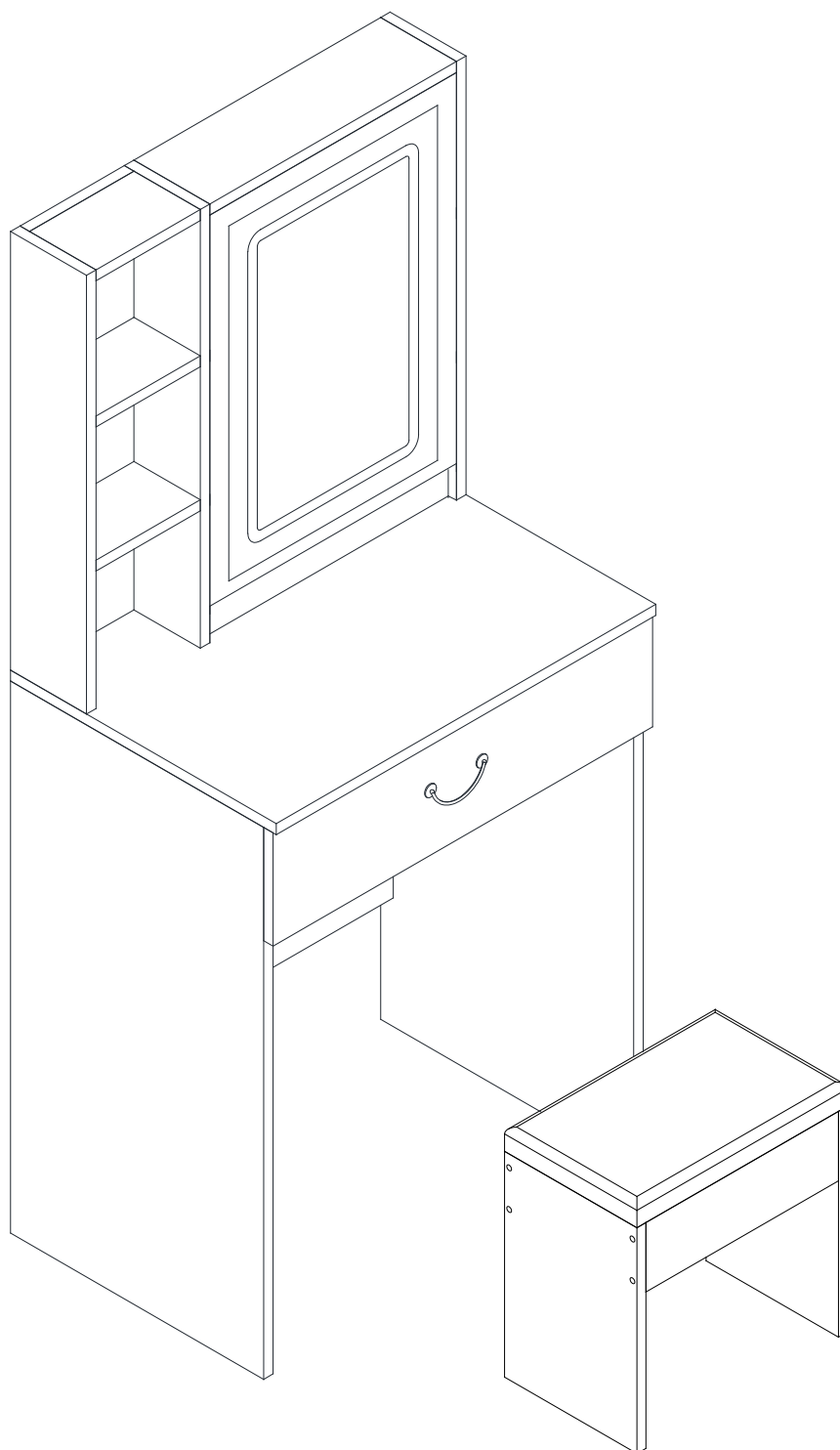


ASSEMBLY INSTRUCTION





Ax52



Bx52



Cx20



Dx11



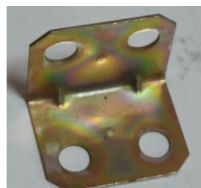
Ex2



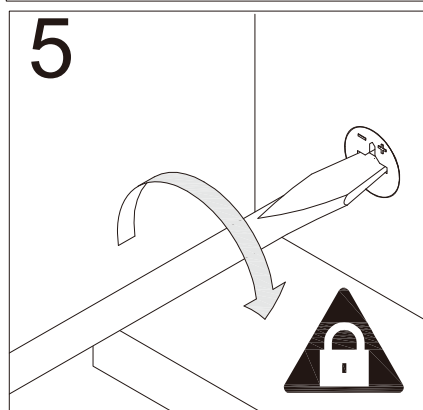
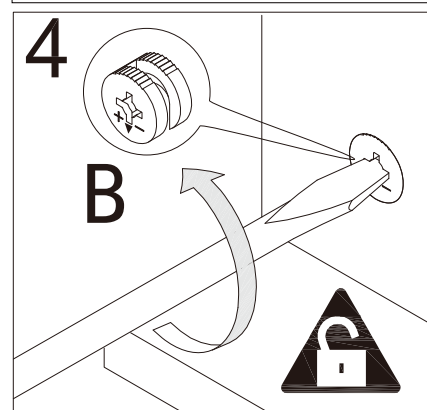
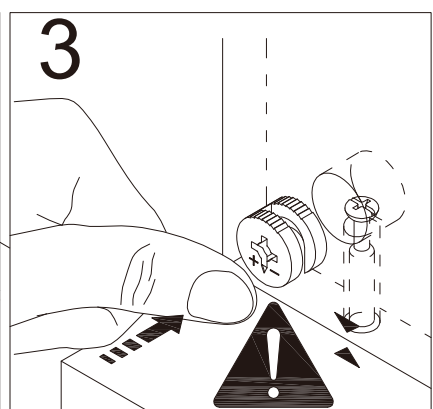
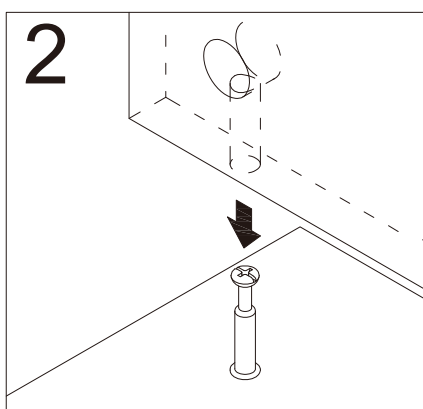
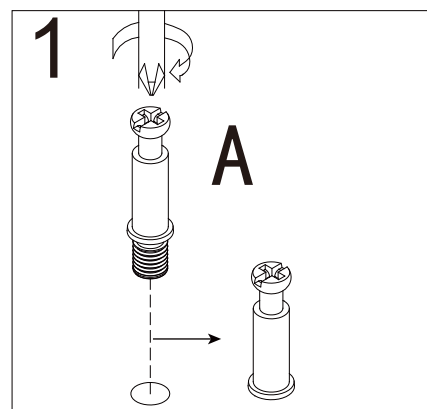
Lx2

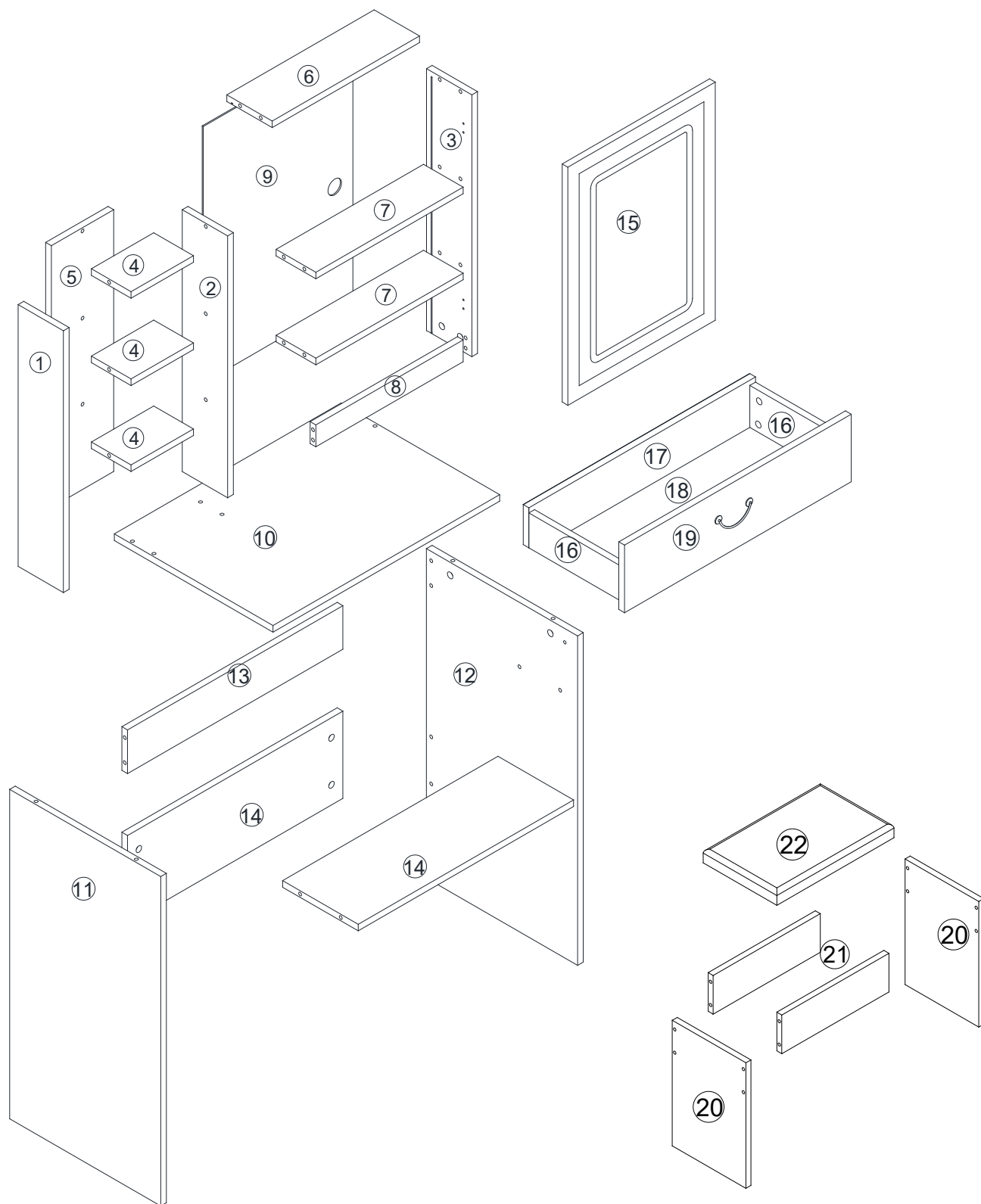


Jx1



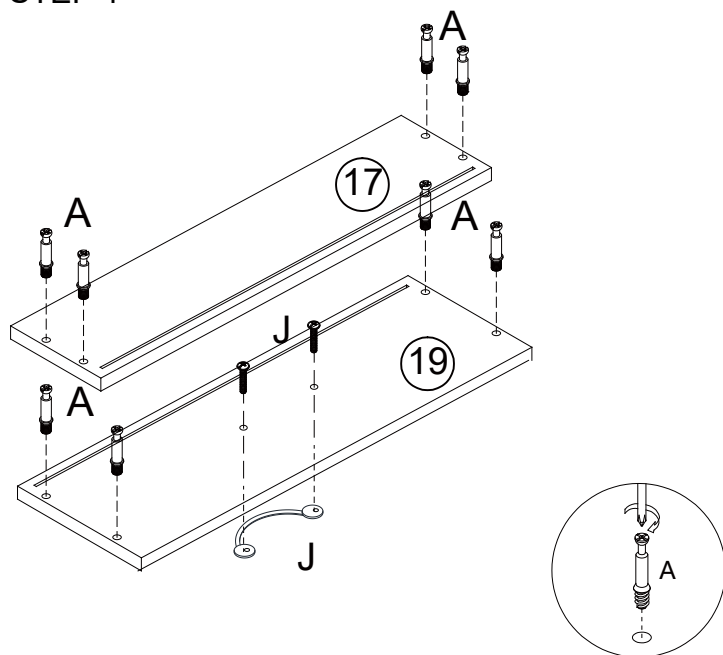
Gx2



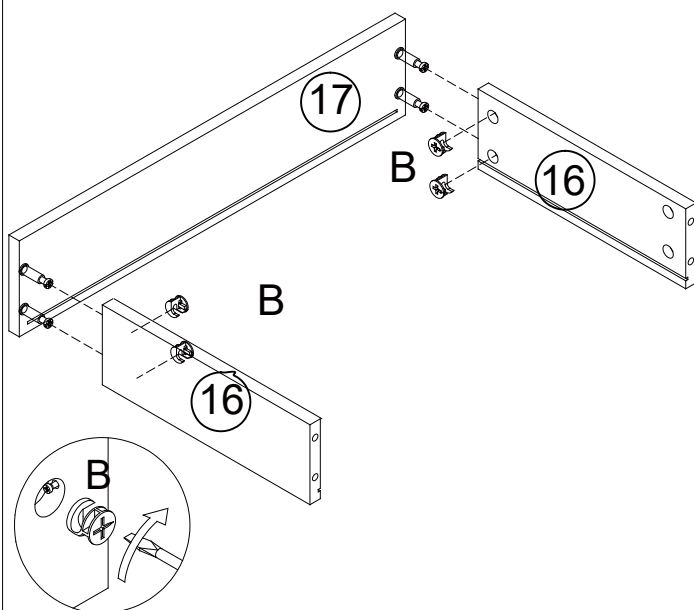


1 - x1	8 - x1	15 - x1	22 - x1
2 - x1	9 - x1	16 - x2	
3 - x1	10 - x1	17 - x1	
4 - x3	11 - x1	18 - x1	
5 - x1	12 - x1	19 - 1	
6 - x1	13 - x1	20 - x2	
7 - x2	14 - x2	21 - x2	

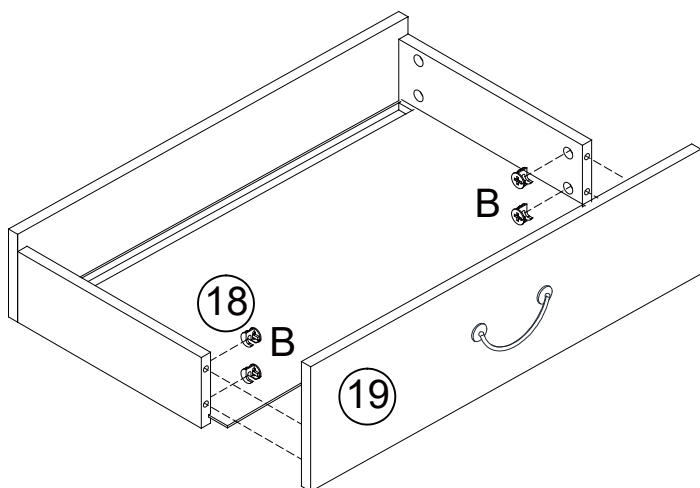
STEP 1



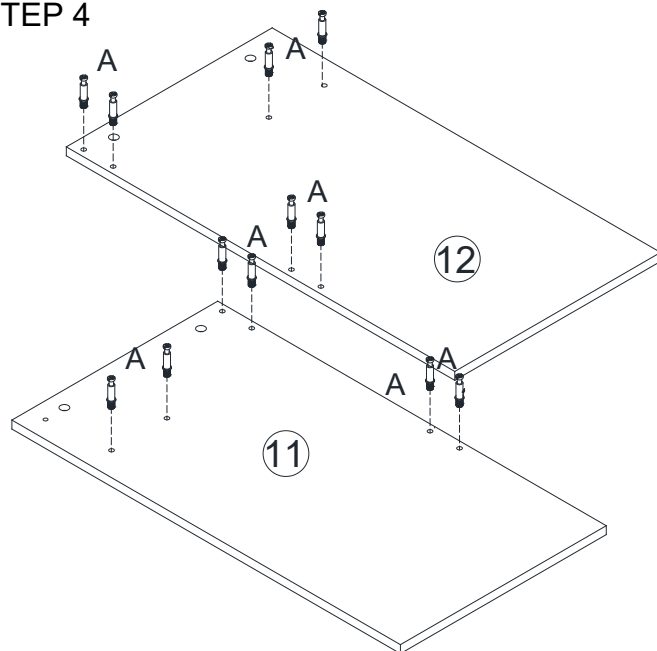
STEP 2



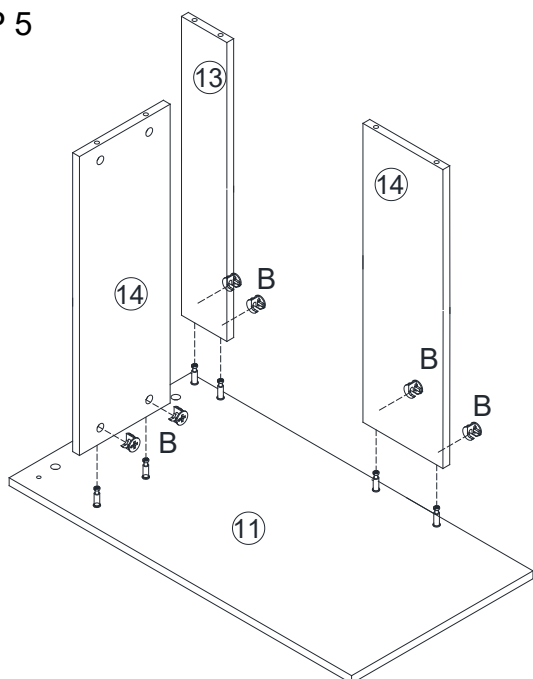
STEP 3



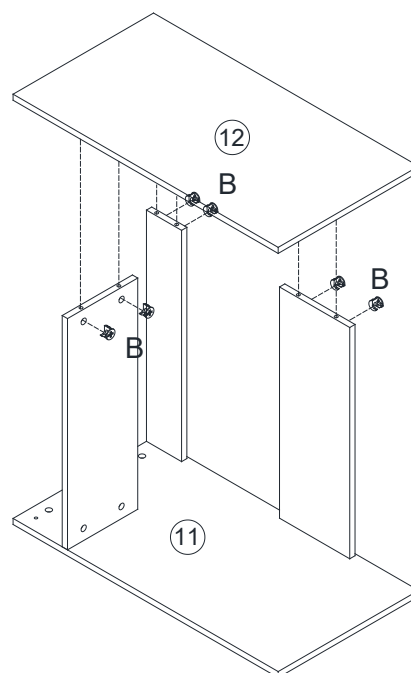
STEP 4



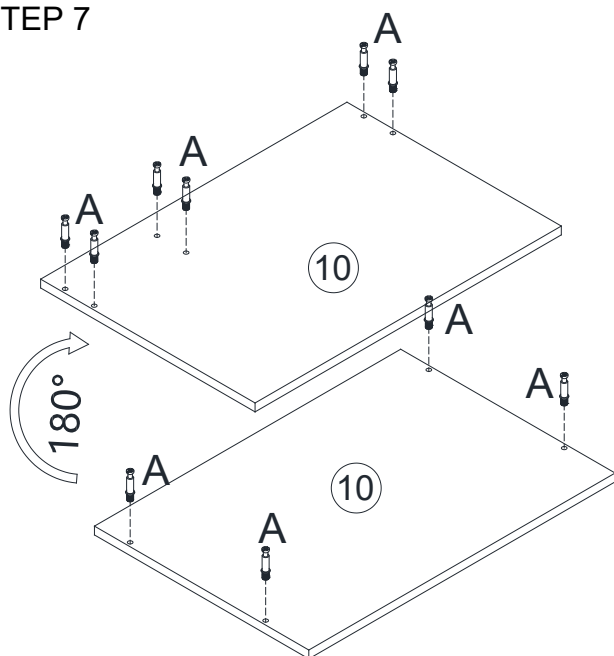
STEP 5



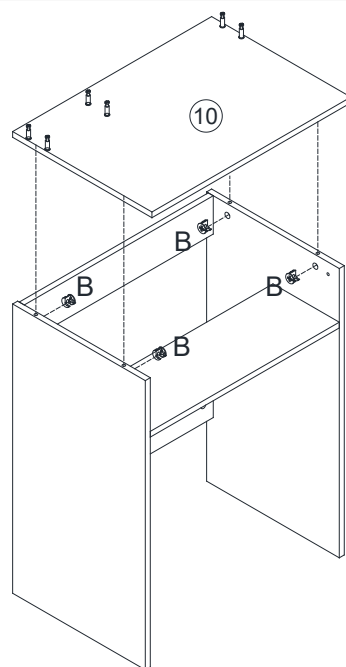
STEP 6



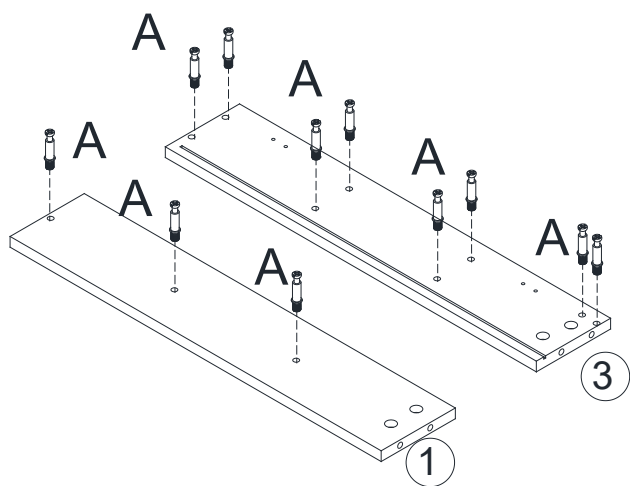
STEP 7



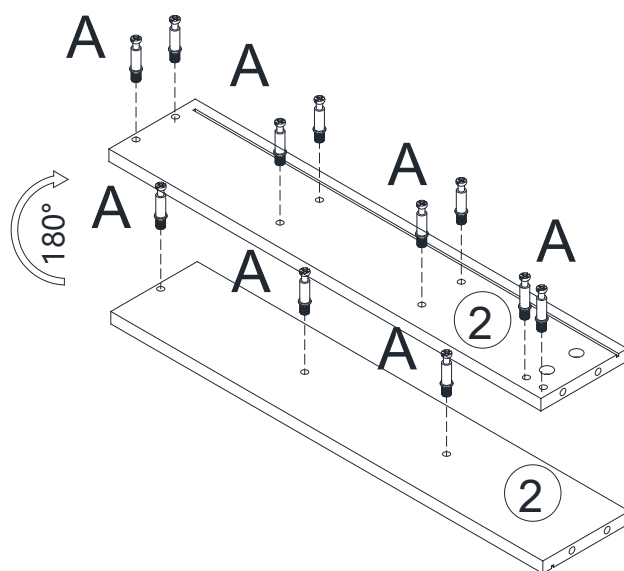
STEP 8



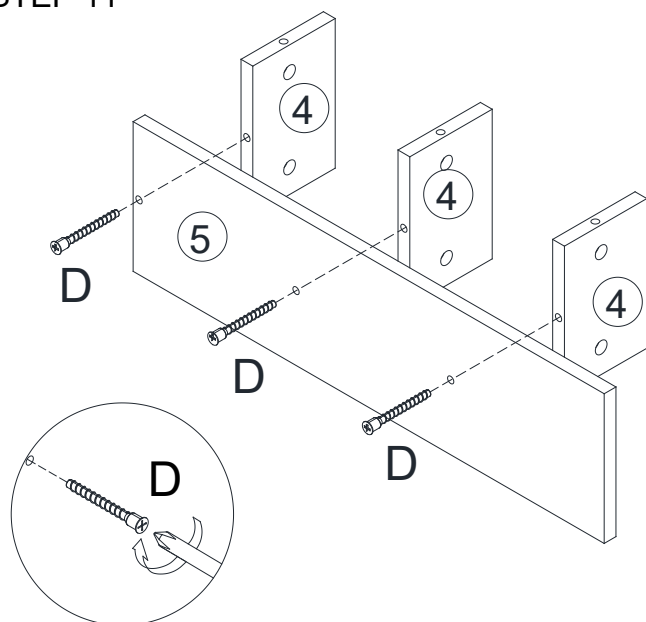
STEP 9



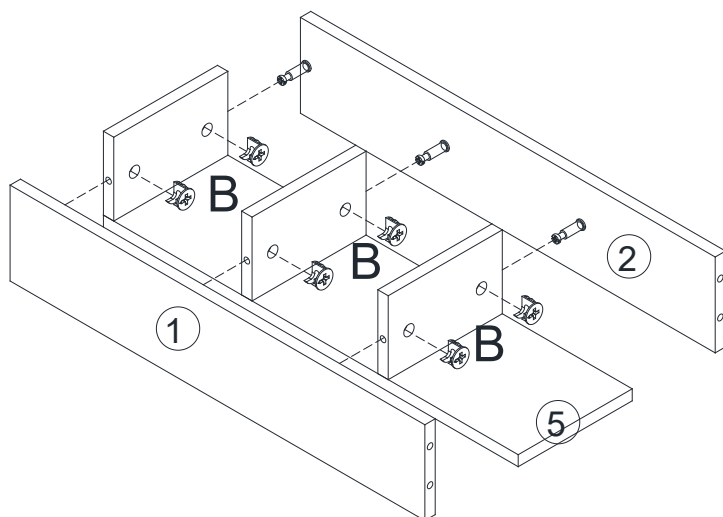
STEP 10



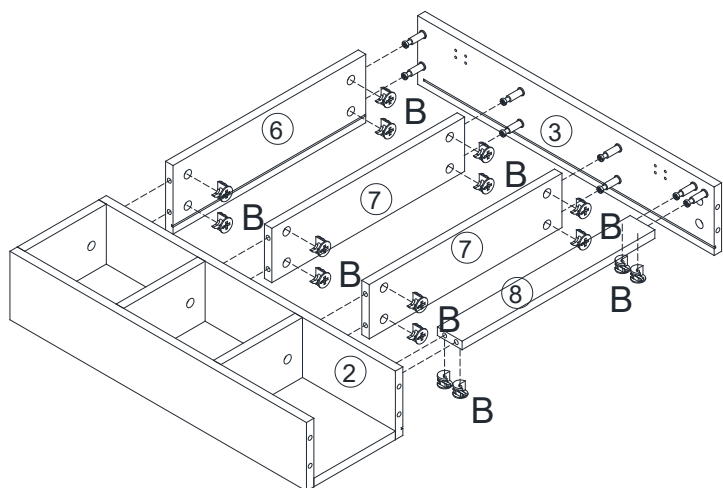
STEP 11



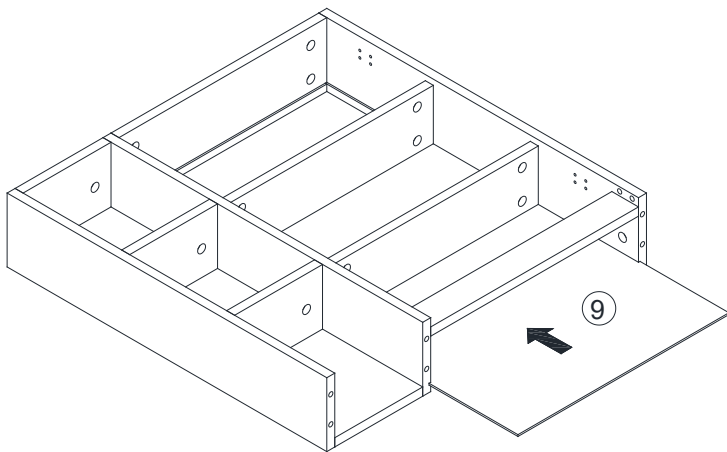
STEP 12



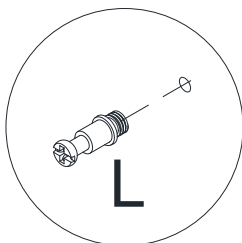
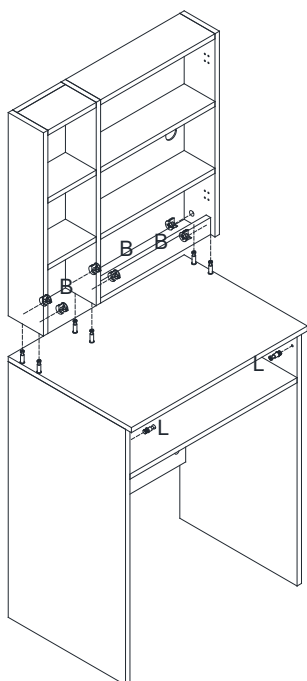
STEP 13



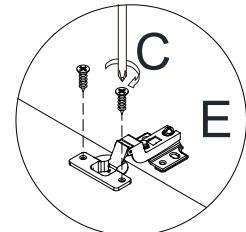
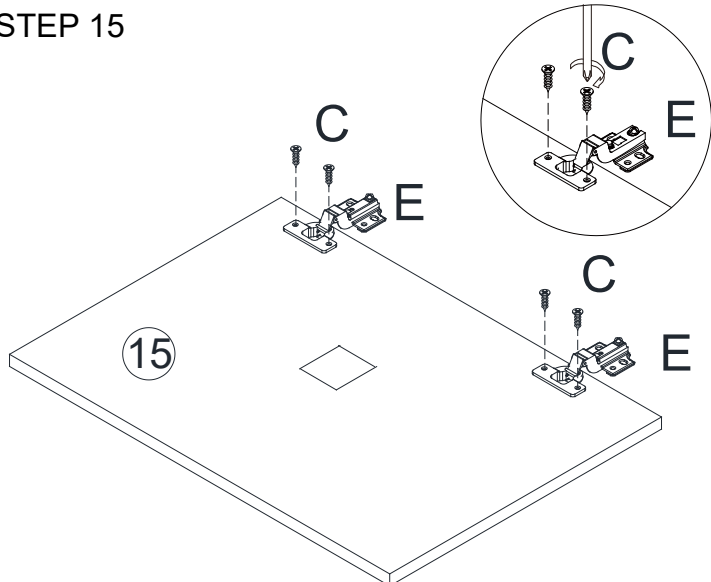
STEP 14



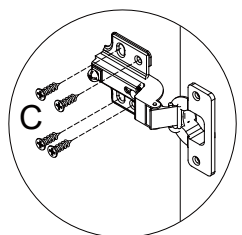
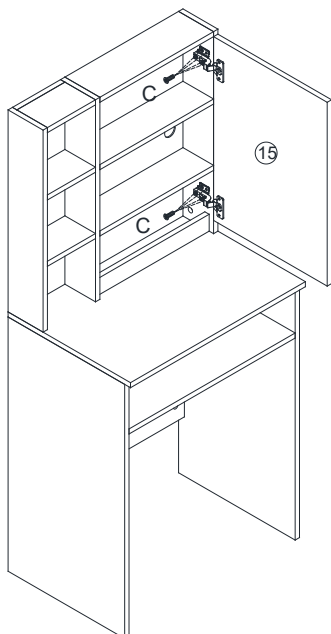
STEP 15



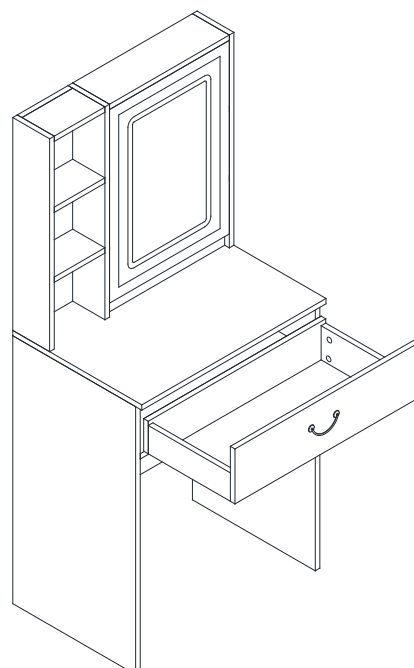
STEP 15



STEP 17



STEP 18



STEP 19

