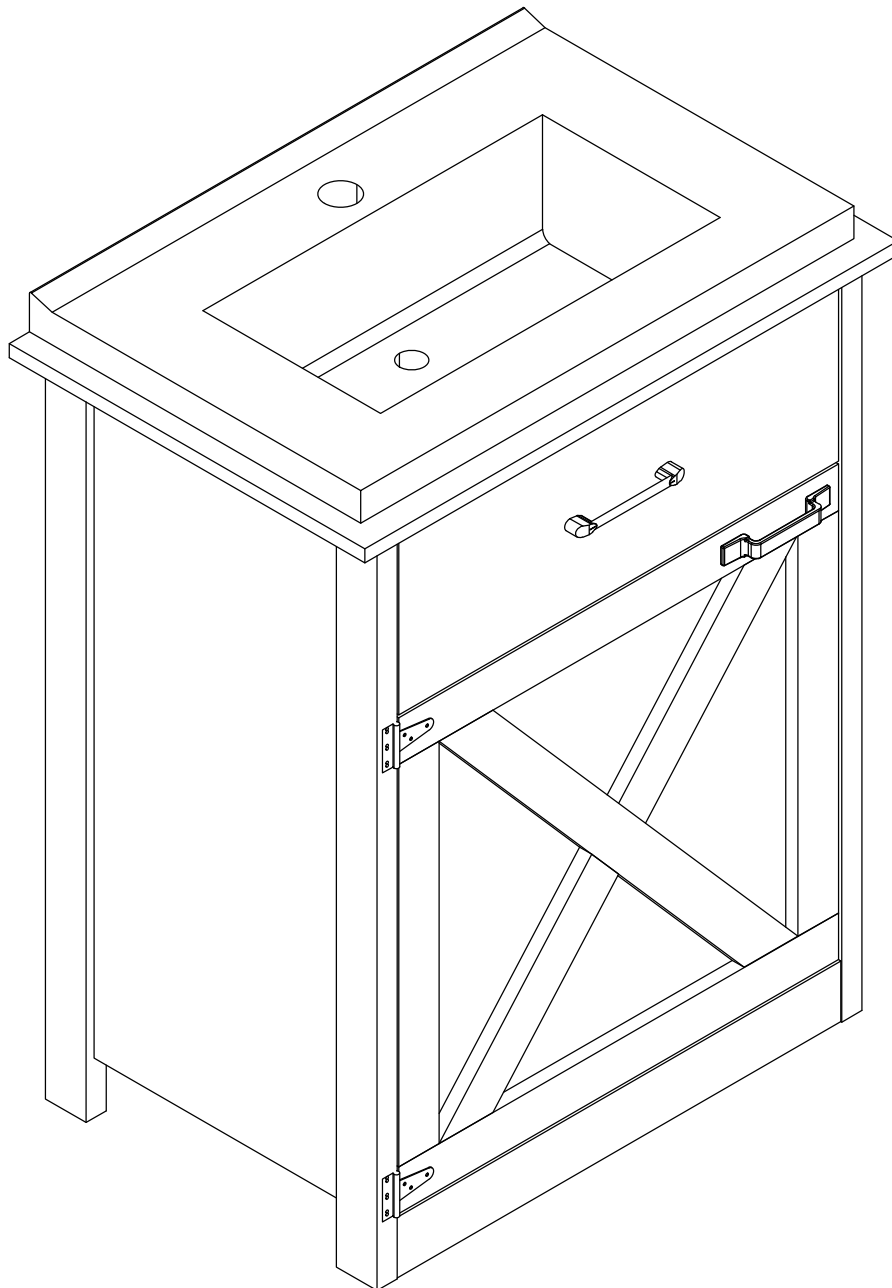
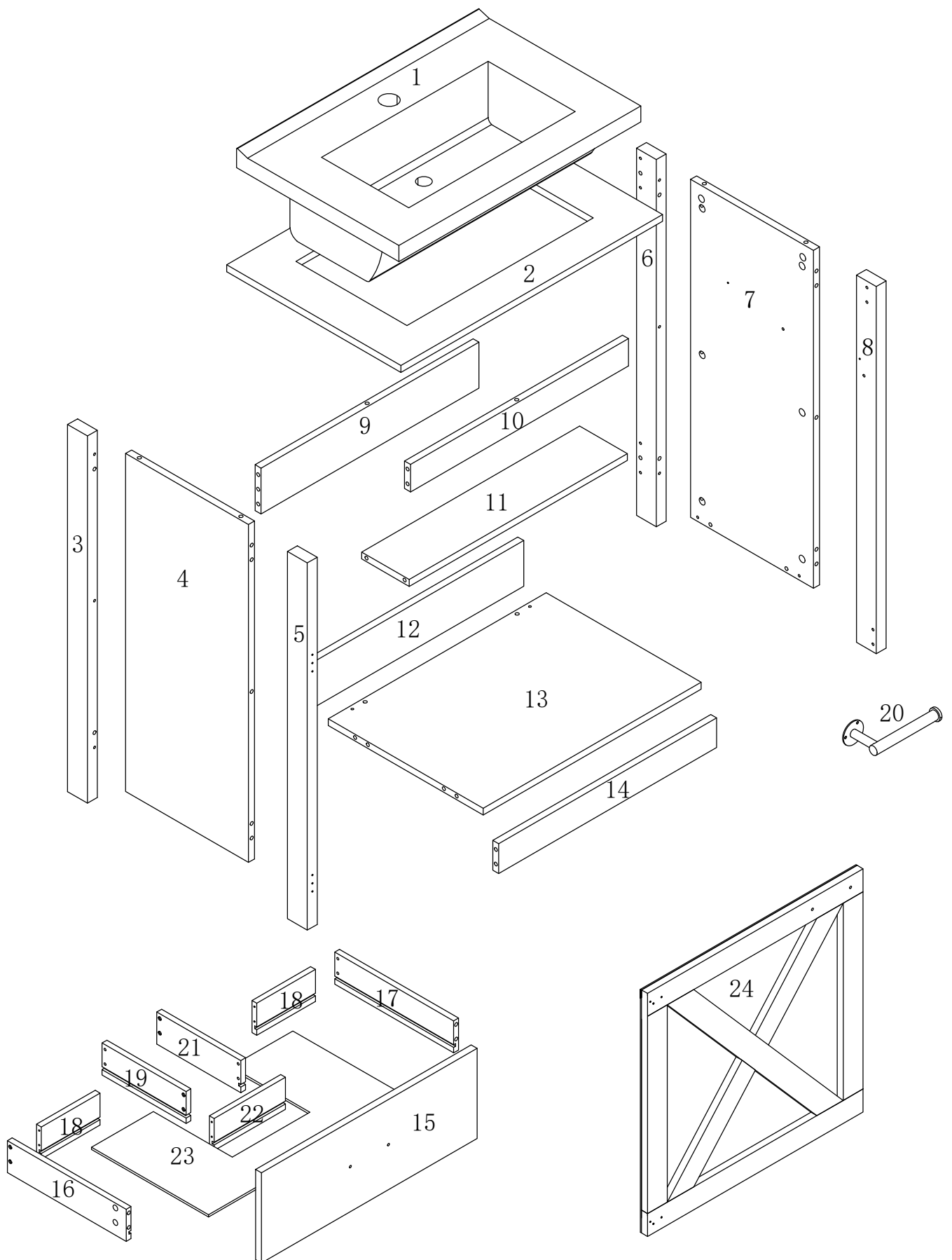


SKU: SF001061



ASSEMBLY INSTRUCTIONS

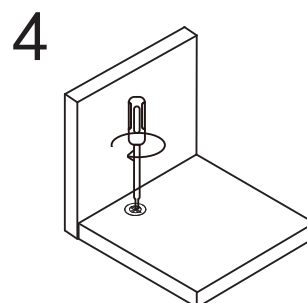
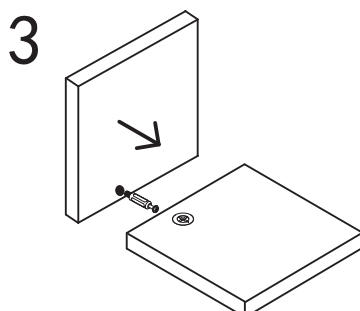
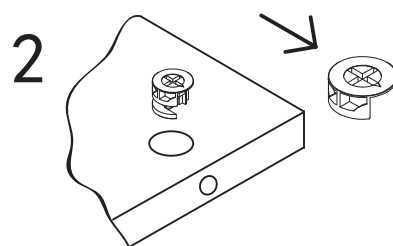
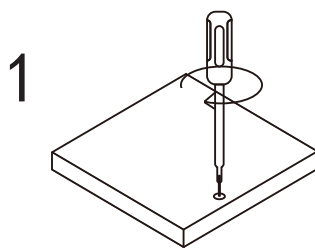


Before You Start

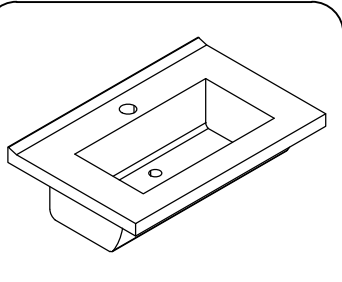
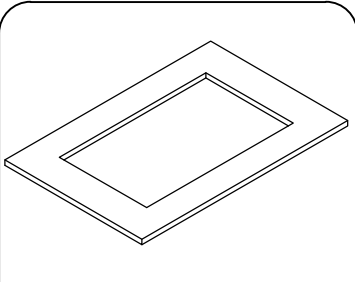
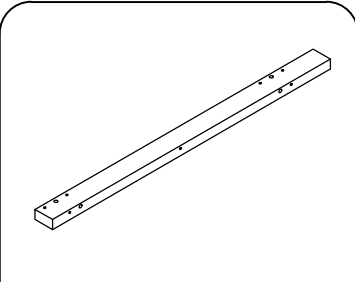
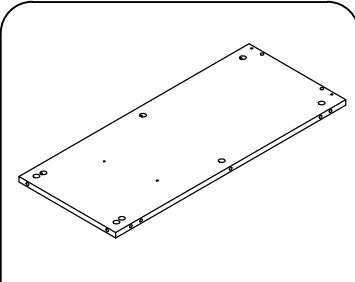
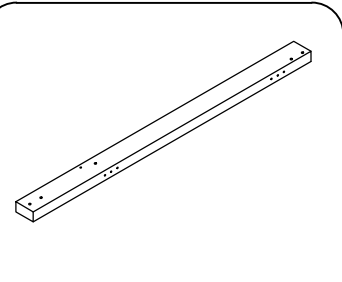
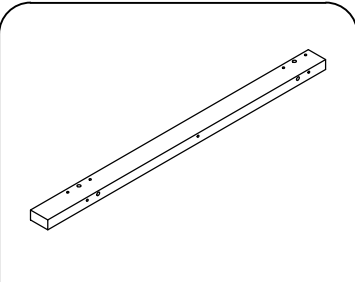
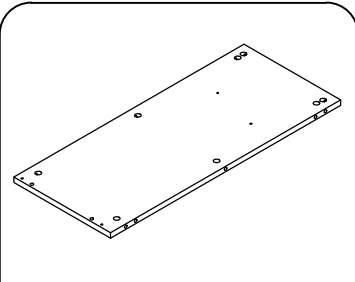
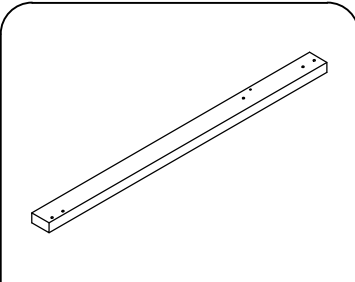
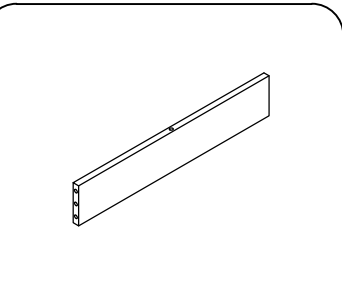
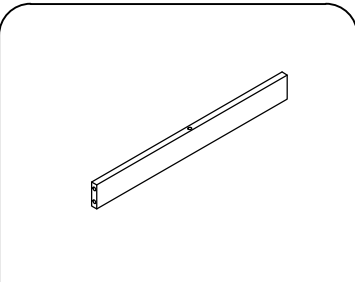
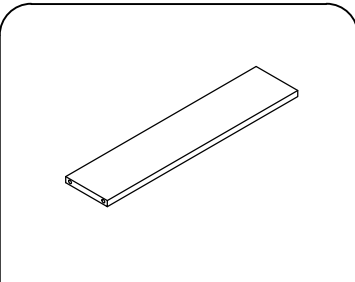
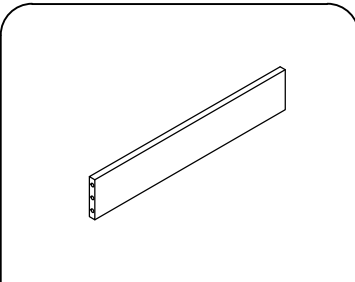
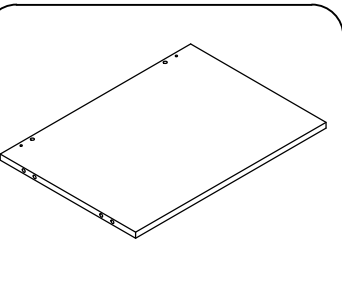
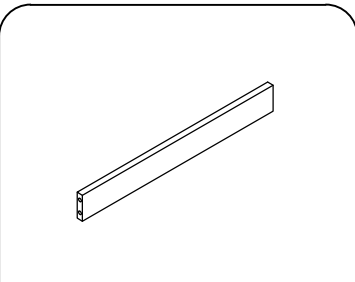
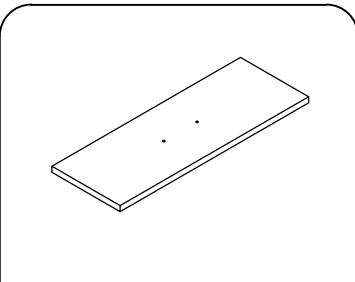
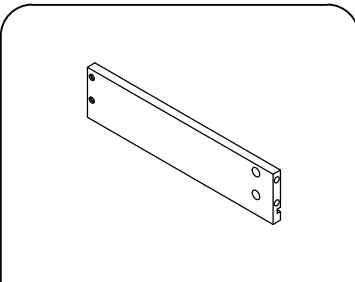
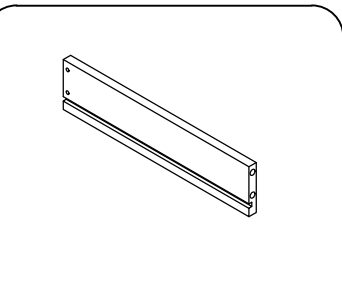
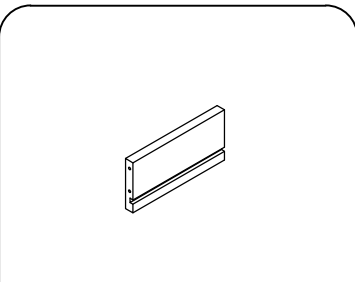
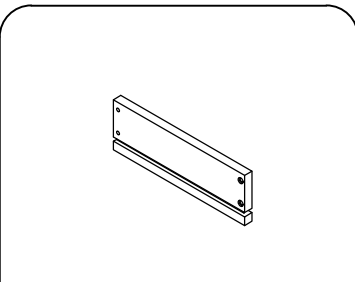
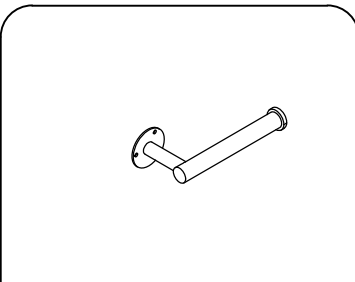
1. Read through each step carefully and follow the proper order
2. Separate and count all your parts and hardware
3. Give yourself enough room for the assembly process
4. Caution: If using a power drill or power screwdriver for screwing, please be aware to slow down and stop when screw is tight. Failure to do so may result in stripping the screw

Cam Lock Fastening System

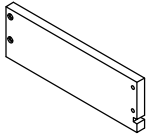
This Cam Lock Fastening System will be used throughout the assembly process



Parts List

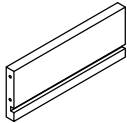
			
11PC	1PC	31PC	41PC
			
51PC	61PC	71PC	81PC
			
91PC	101PC	111PC	121PC
			
131PC	141PC	151PC	161PC
			
171PC	182PCS	191PC	201PC

Parts List



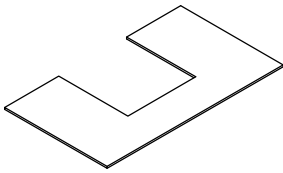
21

1PC



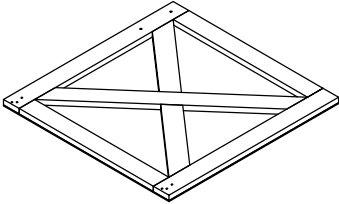
22

1PC



23

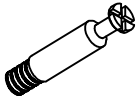
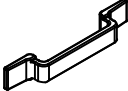
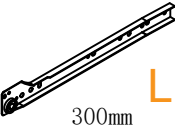
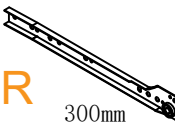
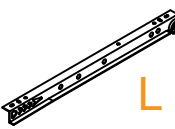
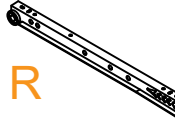
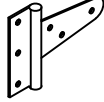
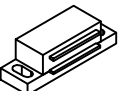
1PC



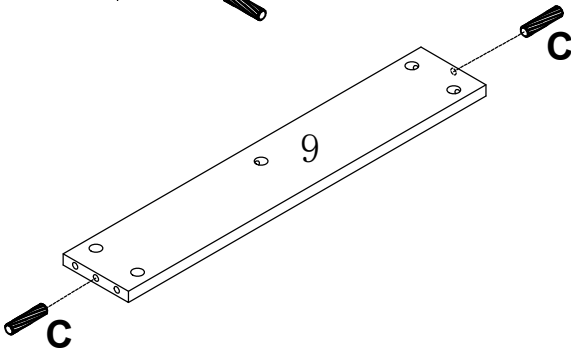
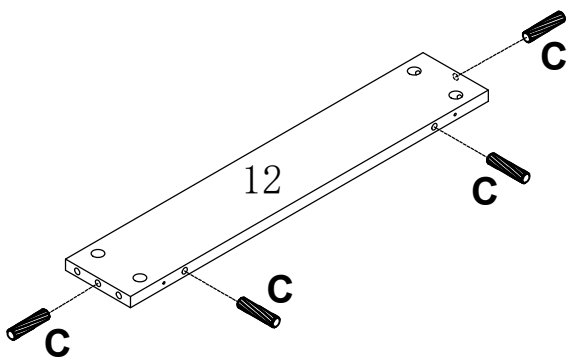
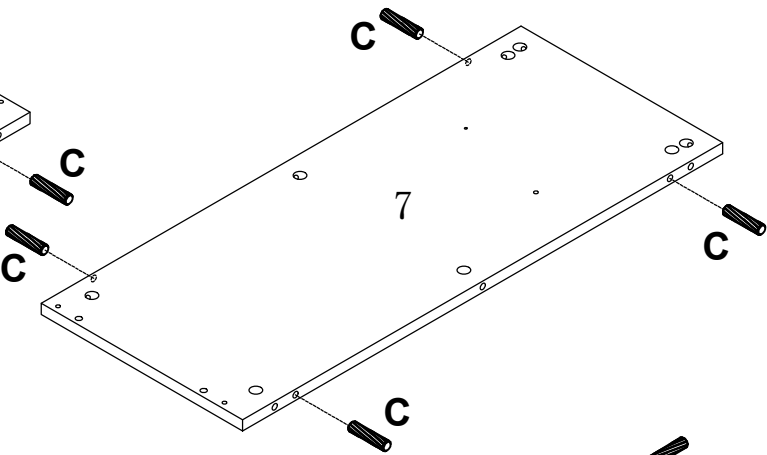
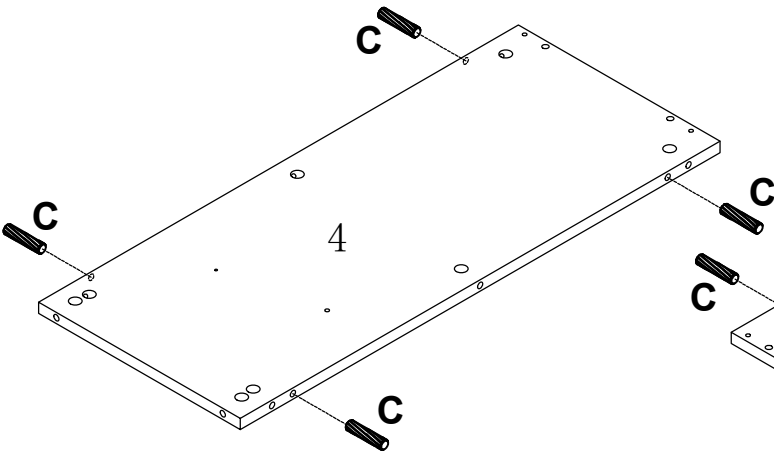
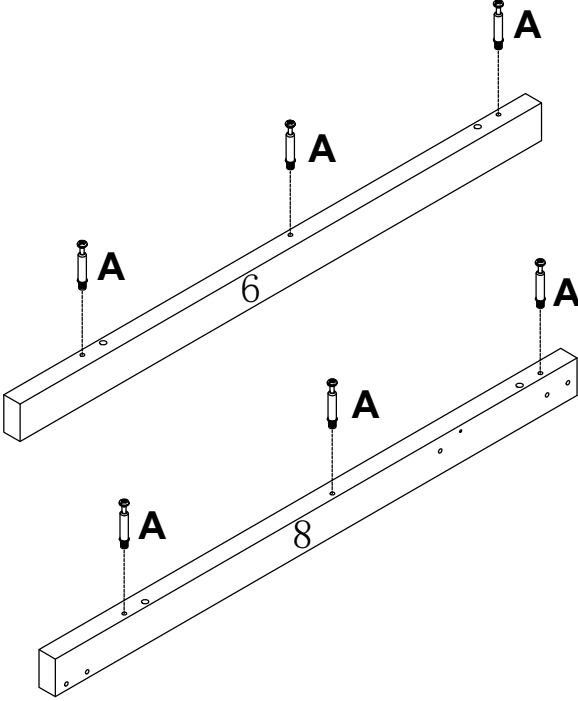
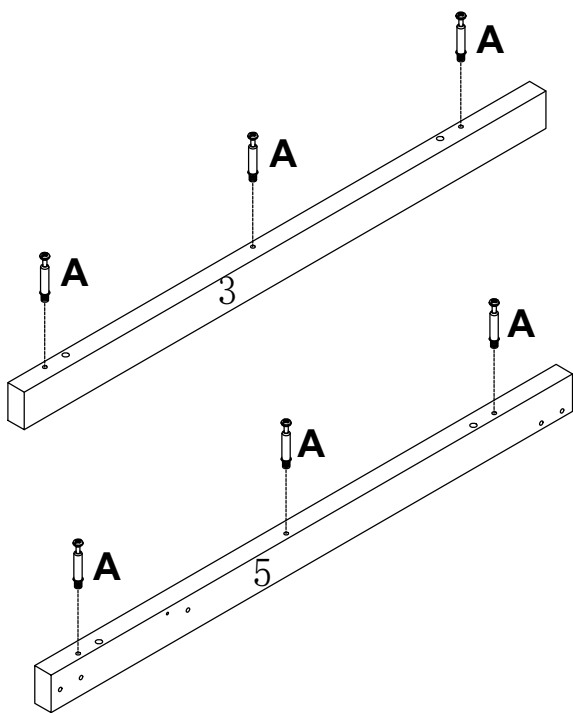
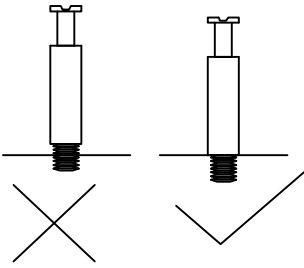
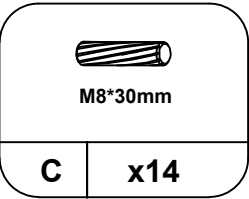
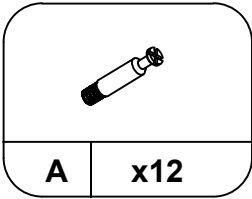
24

1PC

Hardware List

 A46PCS	 $\phi 15 \times 9\text{mm}$ B42PCS	 M8*30mm C18PCS	 $\text{Ø}4 \times 40\text{mm}$ D14PCS
 E1PC	 M3*12mm F10PCS	 $\phi 12$ G4PCS	 H1PC
 300mm L I1PC	 300mm R J1PC	 L K1PC	 R L1PC
 $\text{Ø}4 \times 14\text{mm}$ M15PCS	 M4*18mm N2PCS	 M4*22mm O2PCS	 P2PCS
 Q1  Q2 Q1PC	 M3*14mm R2PCS		

STEP 1



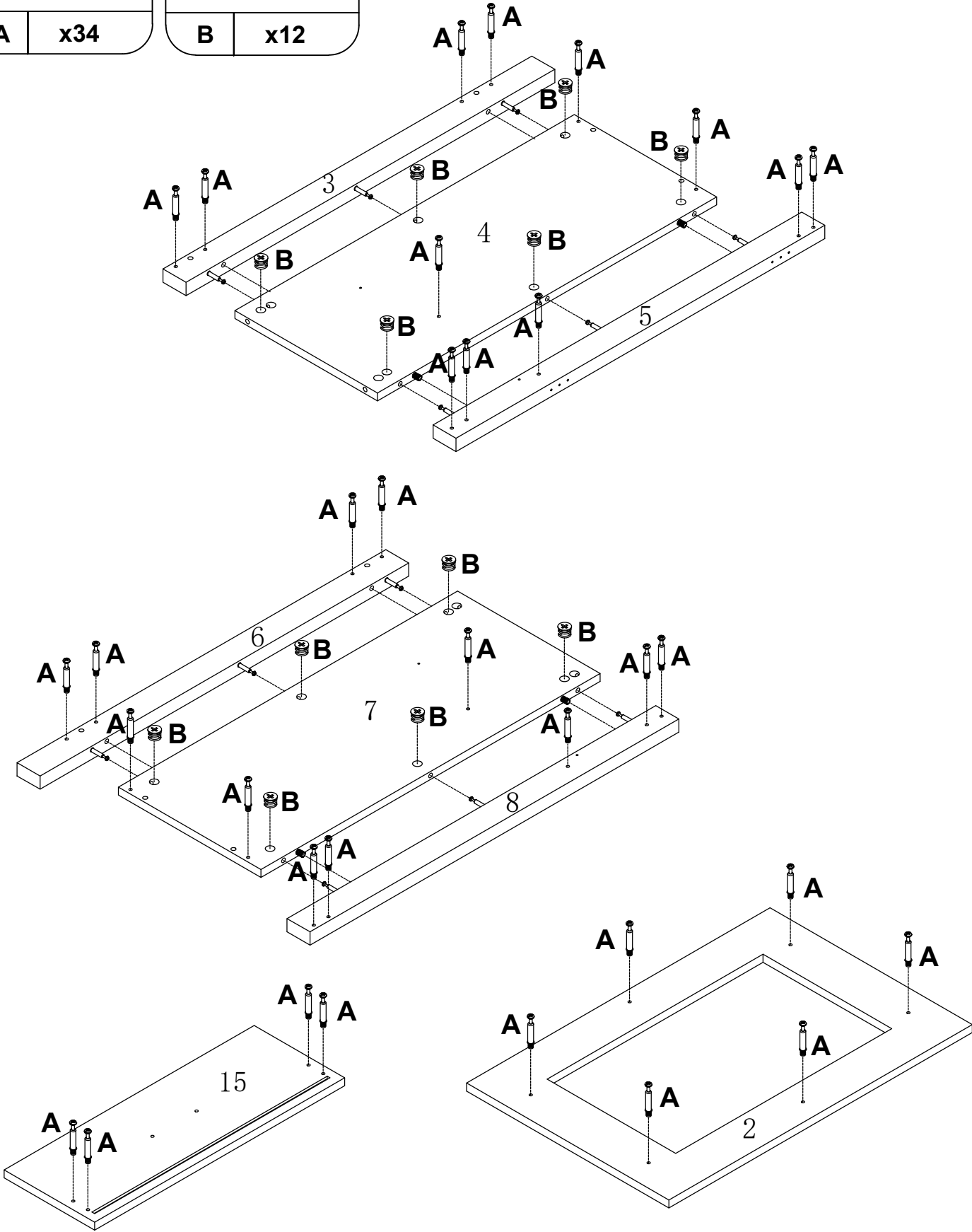
STEP 2



A	x34
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φ15*9mm

B	x12
---	-----



STEP 3



M3*12mm

F	x4
---	----



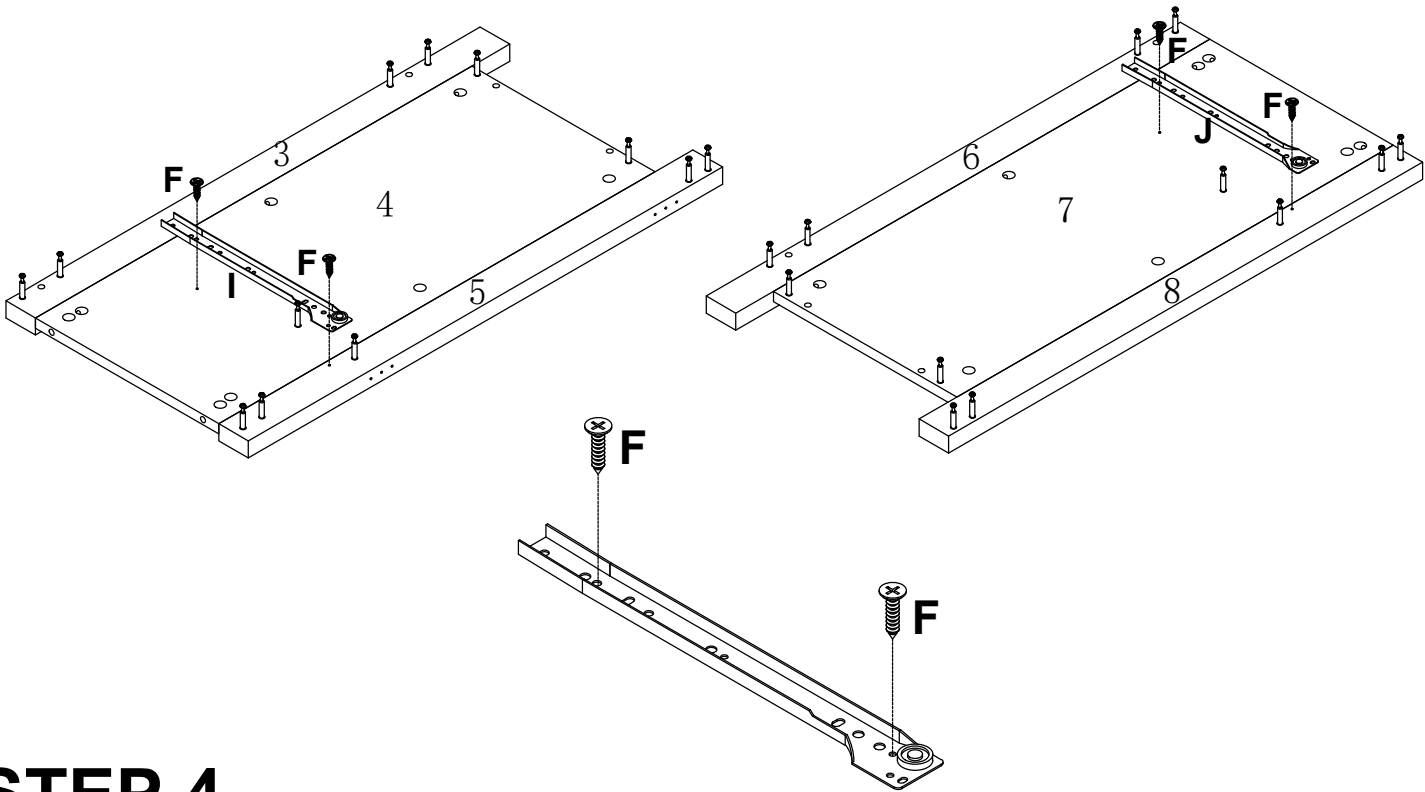
L

I	x1
---	----



R

J	x1
---	----



STEP 4



Ø4*40mm

D	x2
---	----



Q1

Q	x1
---	----



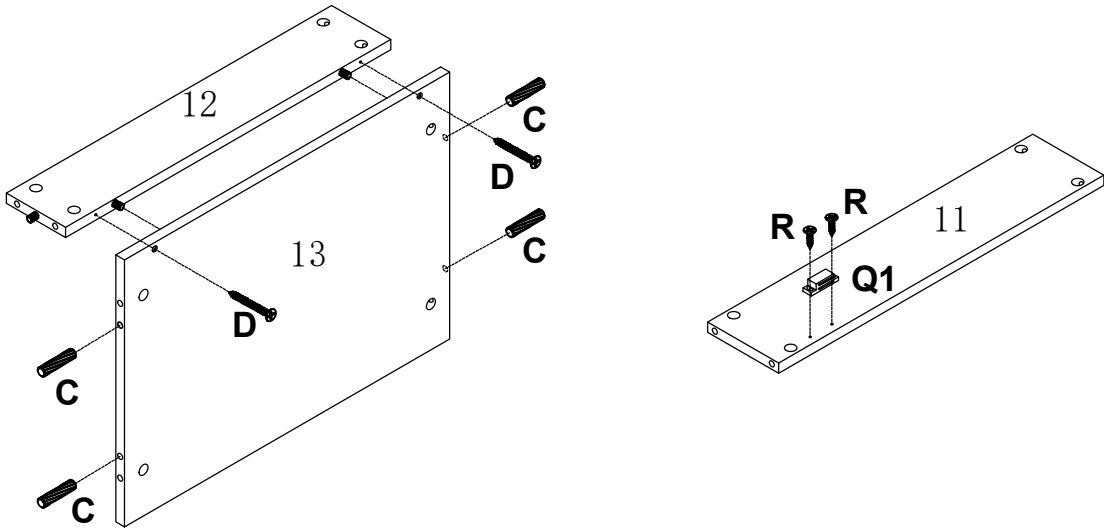
M3*14mm

R	x2
---	----



M8*30mm

C	x4
---	----

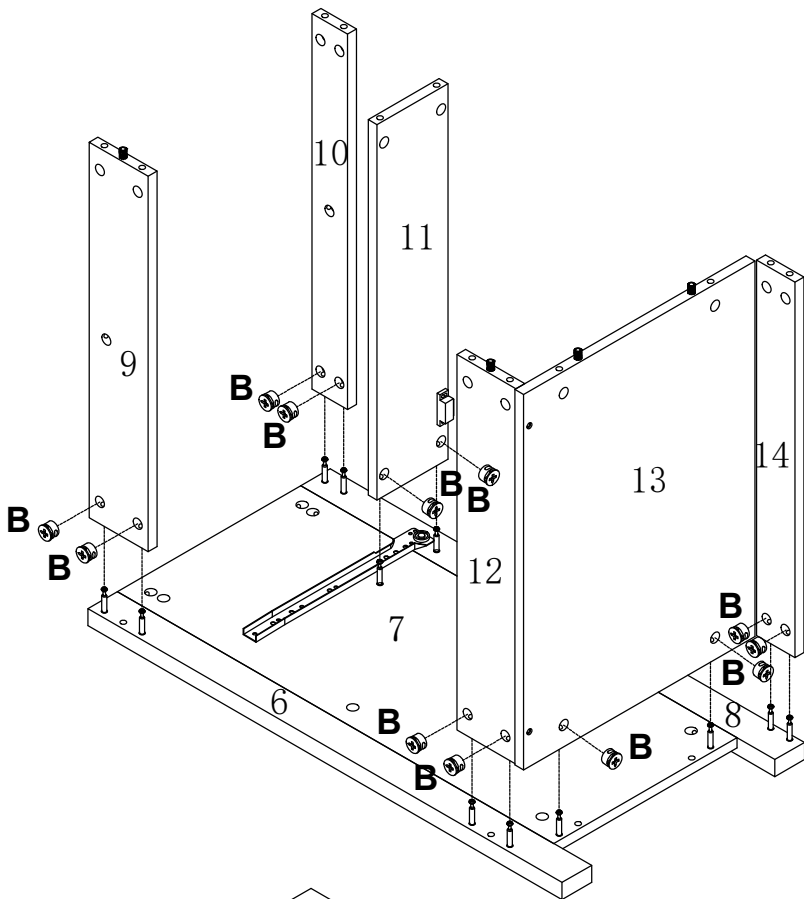


STEP 5



φ15*9mm

B	x12
---	-----

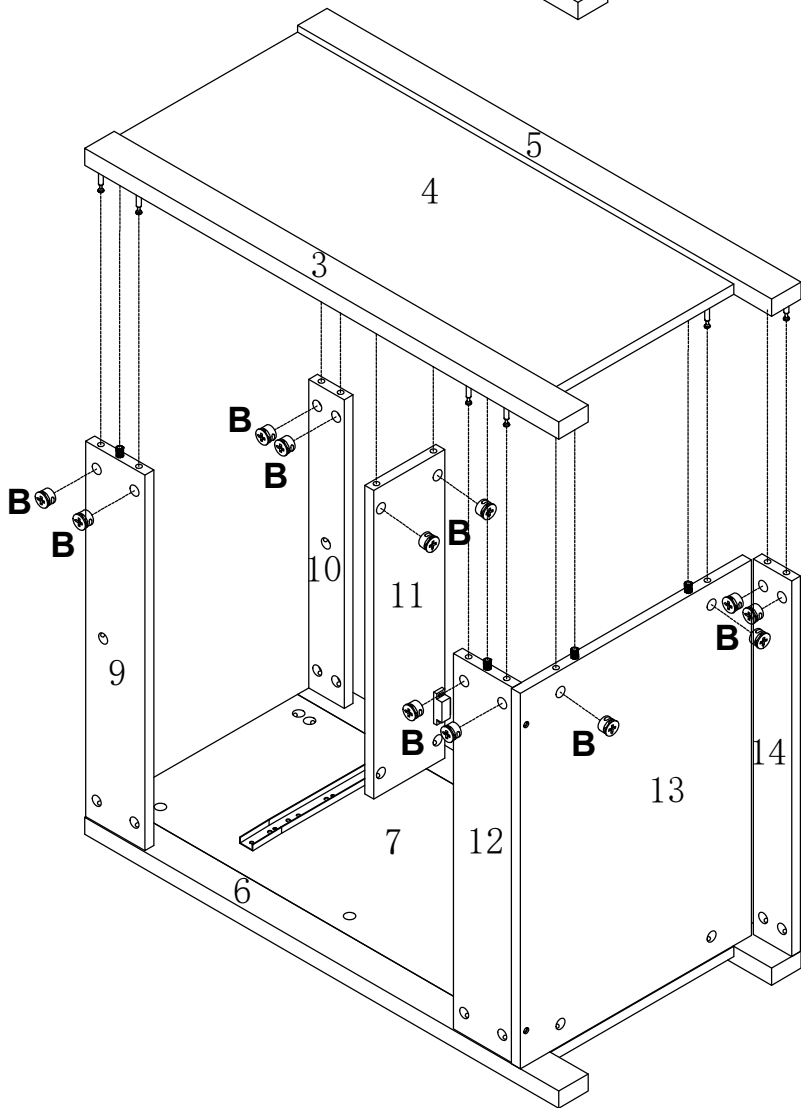


STEP 6



φ15*9mm

B	x12
---	-----

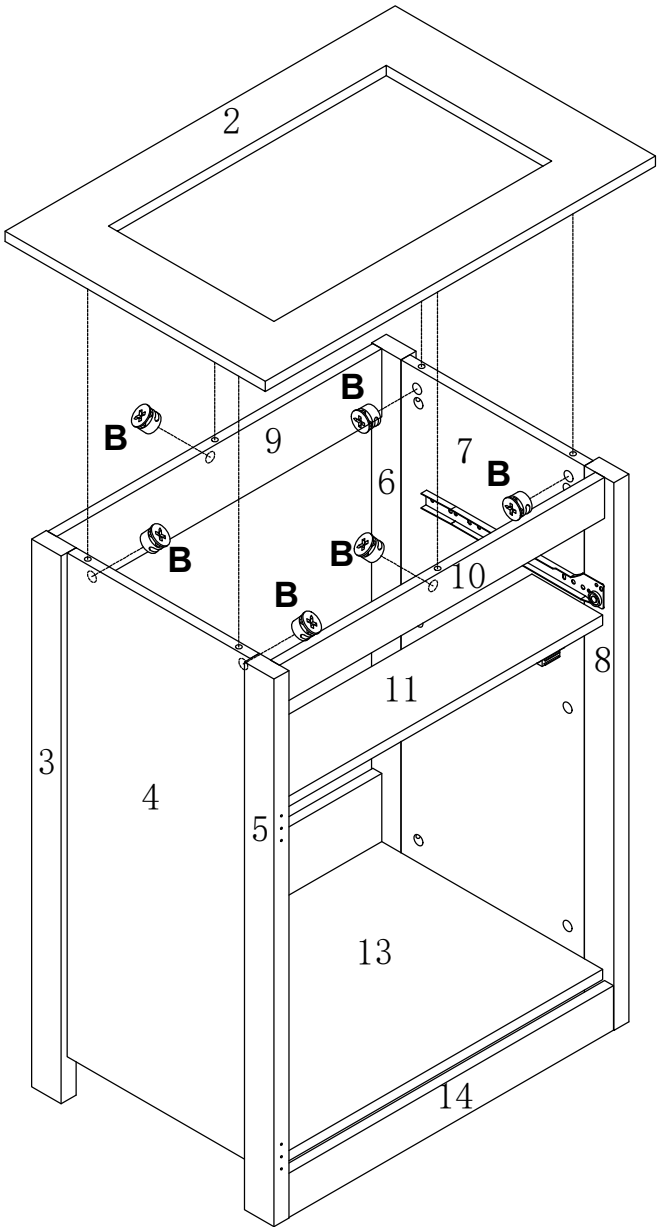


STEP 7



φ15*9mm

B	x6
---	----

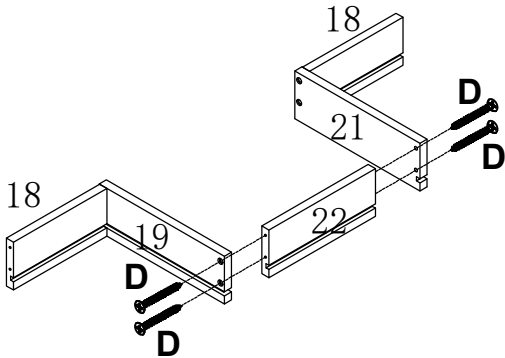
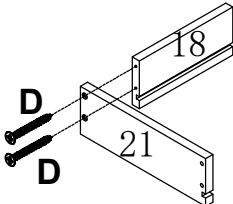
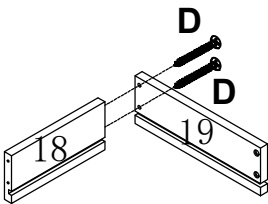


STEP 8



Ø4*40mm

D	x8
---	----

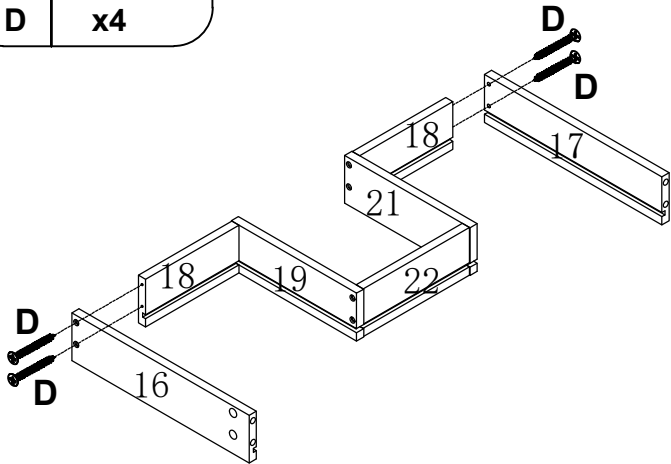


STEP 9

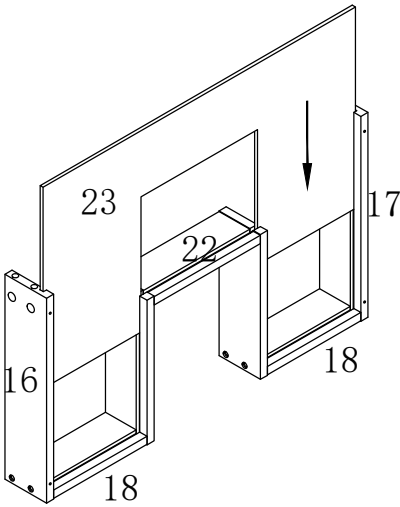


Ø4*40mm

D	x4
---	----



STEP 10



STEP 11



Ø12

G	x4
---	----

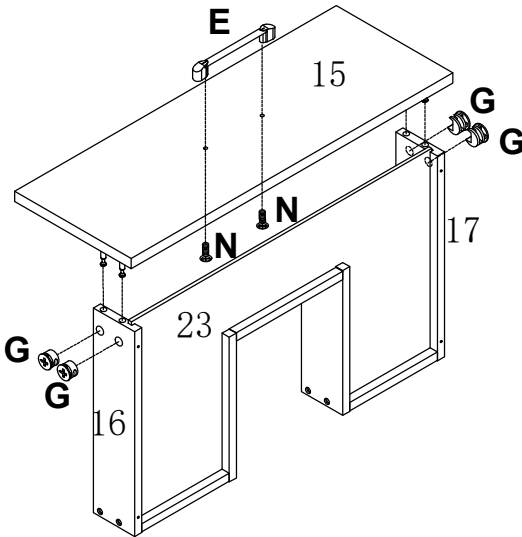


E	x1
---	----



M4*18mm

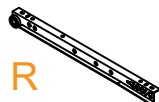
N	x2
---	----

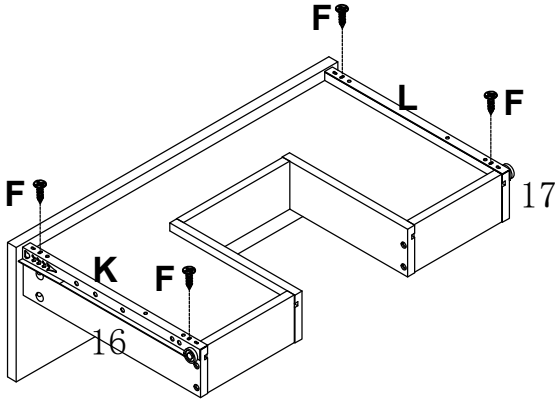


STEP 12

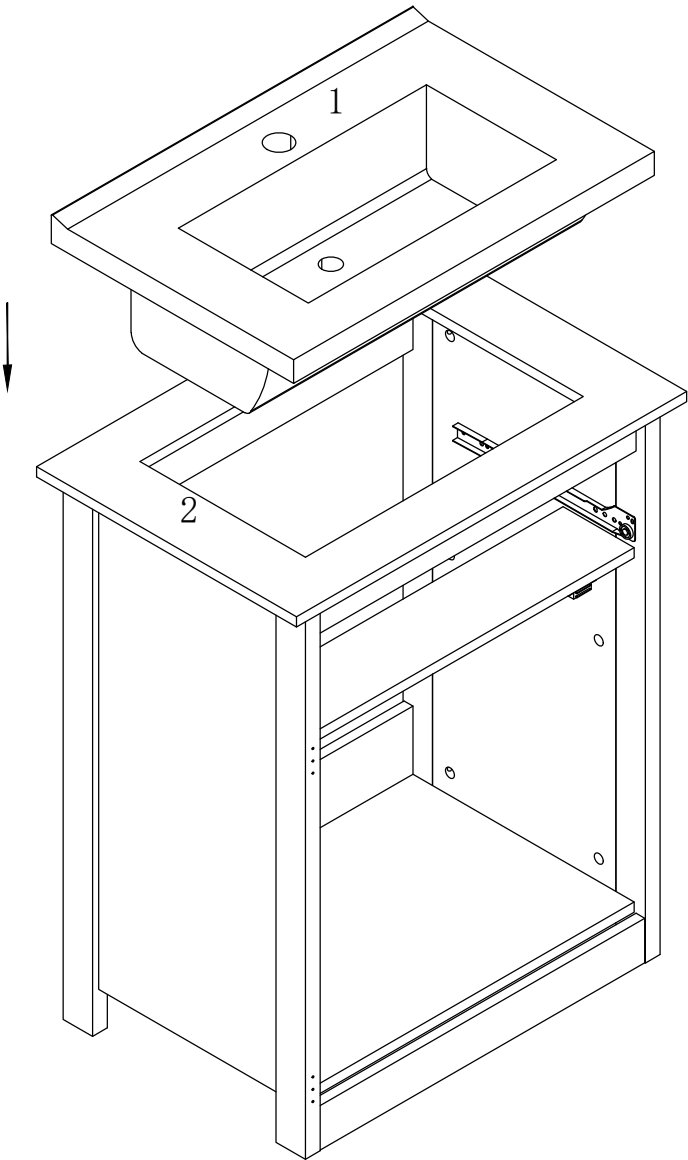
 M3*12mm	
F	x4

 L	
K	x1

 R	
L	x1



STEP 13



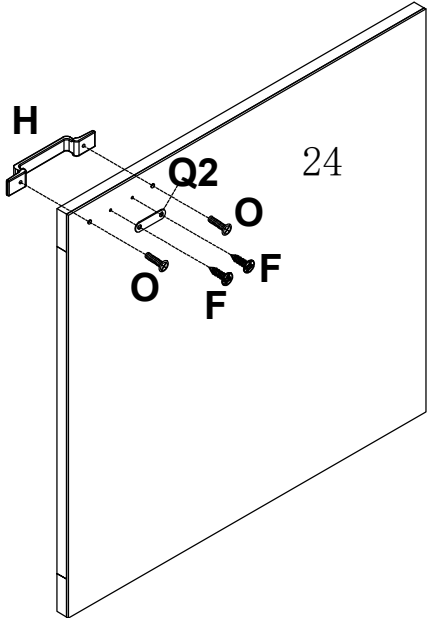
STEP 14

 M3*12mm	
F	x2

	
H	x1

 M4*22mm	
O	x2

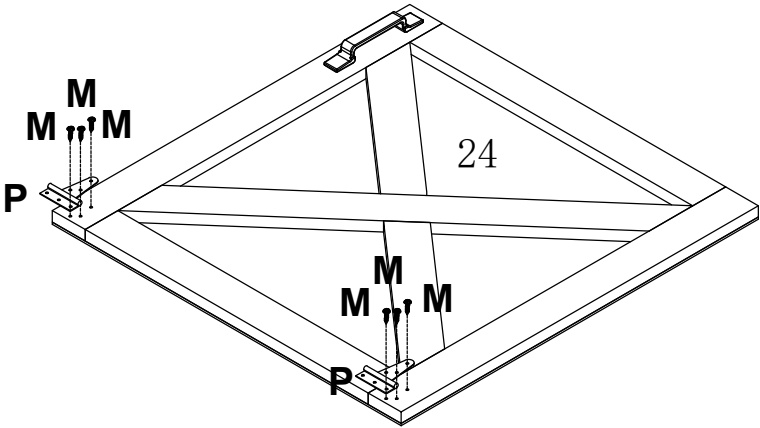
 Q2	
Q	x1



STEP 15

 Ø4x14mm	
M	x6

	
P	x2

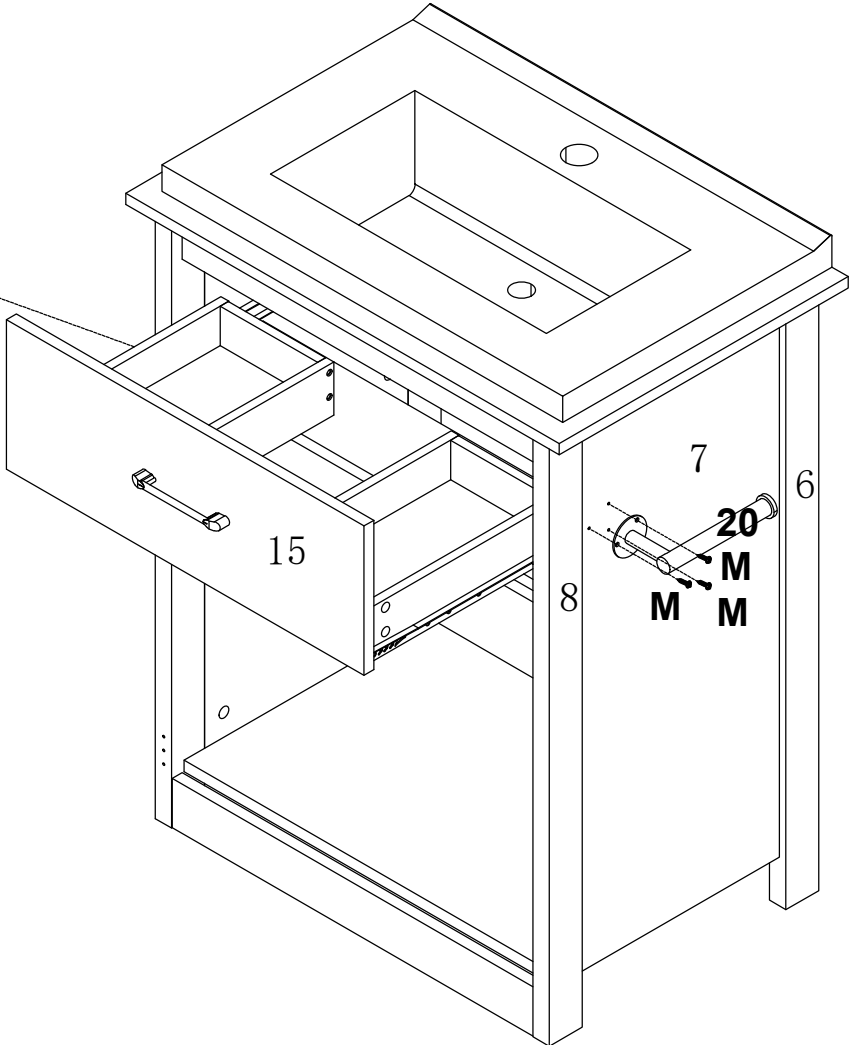
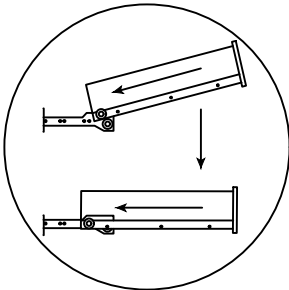
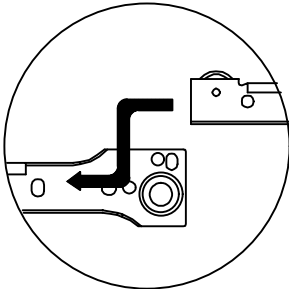


STEP 16



Ø4x14mm

M	x3
---	----



STEP 17


Ø4x14mm

M	x6
---	----

