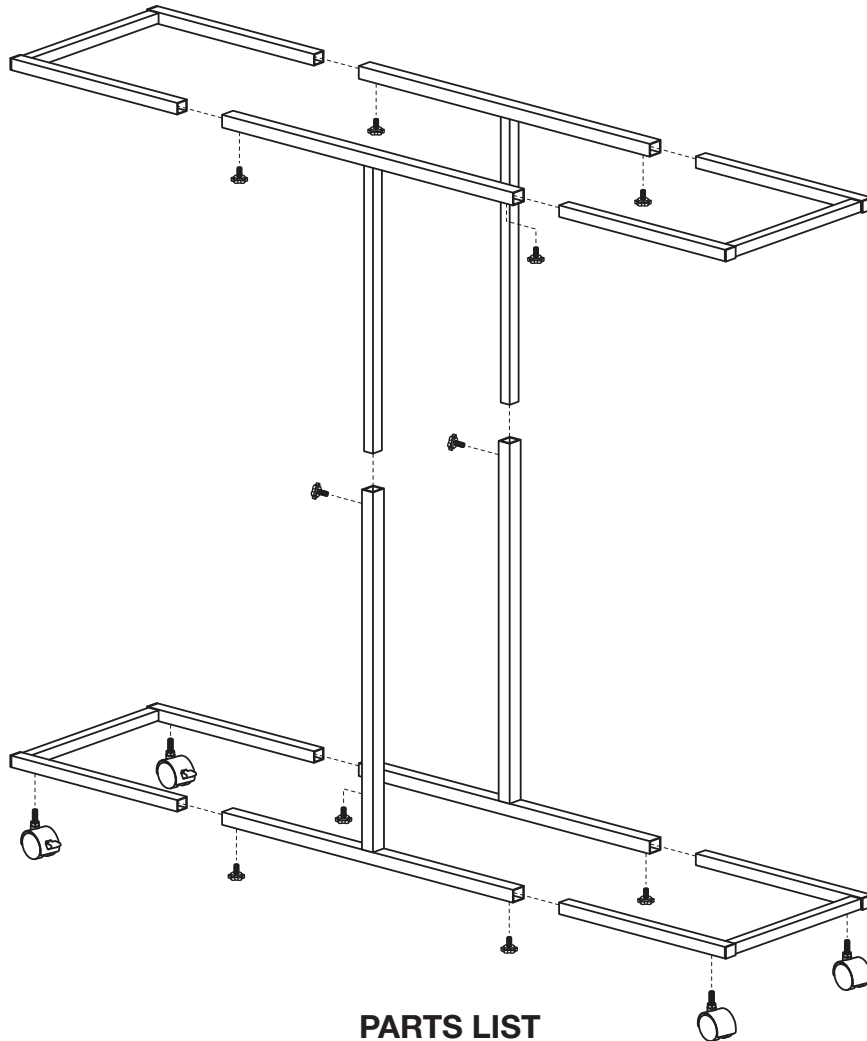
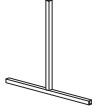
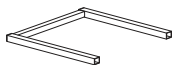
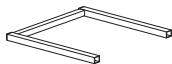


Assembly Instructions

for MODEL **614**



PARTS LIST

Item	Description	QTY.
A	 Upper T- Frame Has "2" holes for setting knobs	2
B	 Lower T-Frame Has "3" holes for setting knobs	2
C	 Upper U-Frame	2
D	 Lower U-Frame Has holes for casters	2

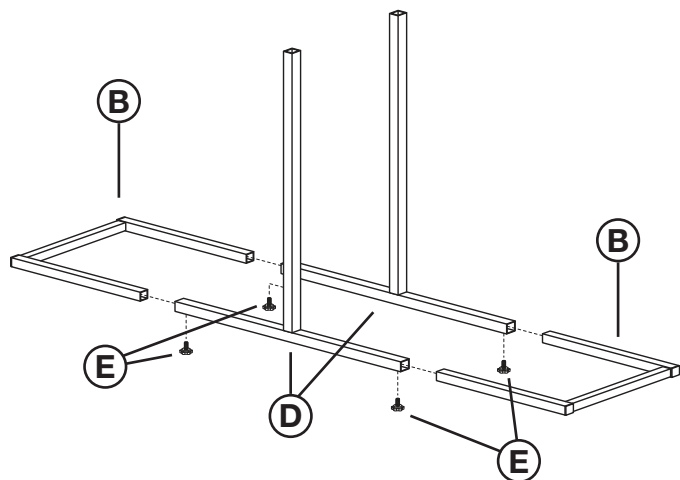
Item	Description	QTY.
E	 Setting Knob	10
F	 Locking Caster	2
G	 Caster	2
H	 End Cap	8
I	Wrench	1

Tools required for assembly: **Phillips screwdriver**

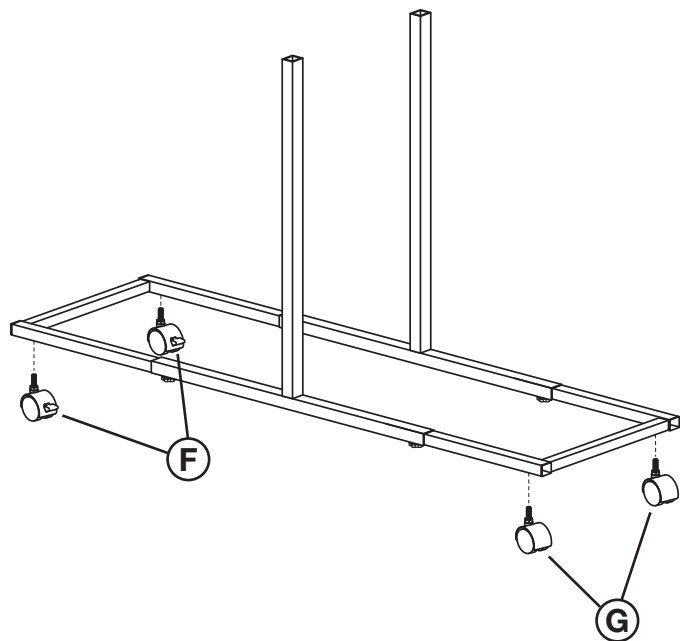
Assembly Instructions

for MODEL **614**

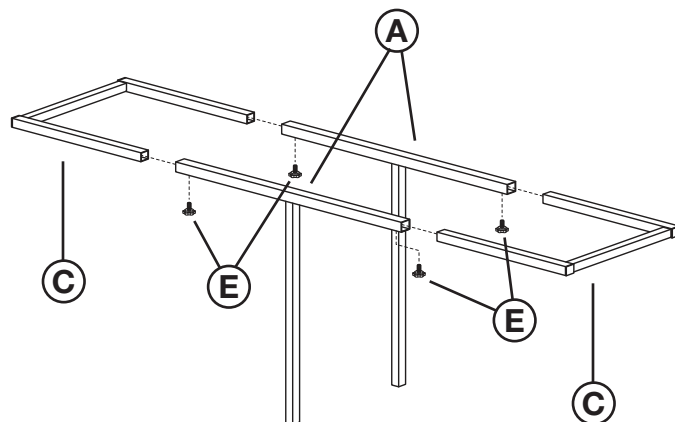
1. Slide lower U-Frames (part D) into Lower T-Frames (Part B) Making sure that holes for casters are facing down. Adjust to clamp size. Insert setting knobs (Part E) into sockets and tighten.



2. Insert casters (Parts F&G) into holes of lower U-Frames. Attach locking casters to same U-Frame.



3. Slide upper U-Frames (part C) into upper T-Frames (part A). Adjust to clamp size. Insert setting knobs (Part E) into sockets and tighten.



4. Slide Upper Frames into Lower Frames. Adjust to paper size. Insert setting knobs into holes and tighten.

