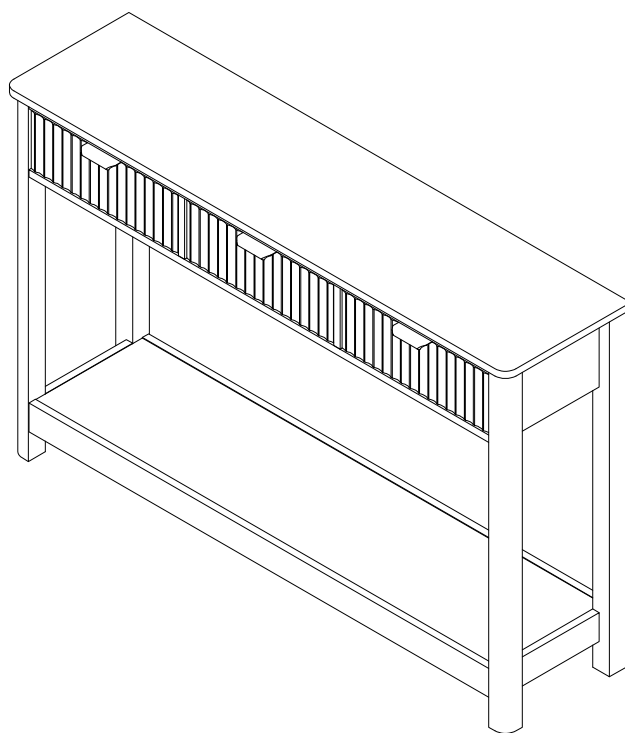


# Assembly Instructions

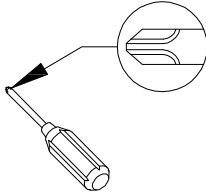
## Product Notes:

This product will take about one hour to assemble by yourself. It is easy to follow the instructions and text to assemble, the process is very simple and smooth. The assembled product is very beautiful.

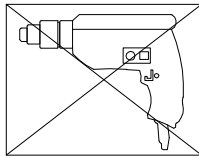


# General Assembly Guidelines

- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are : wood dowels , screws and bolts.
- V. A phillips head screwdriver is required for the assembly of this product.

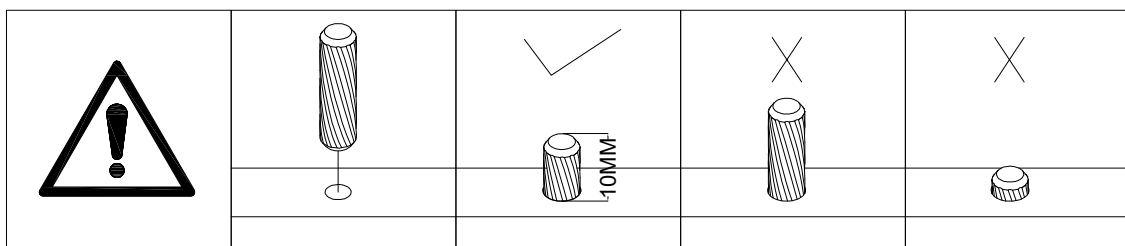
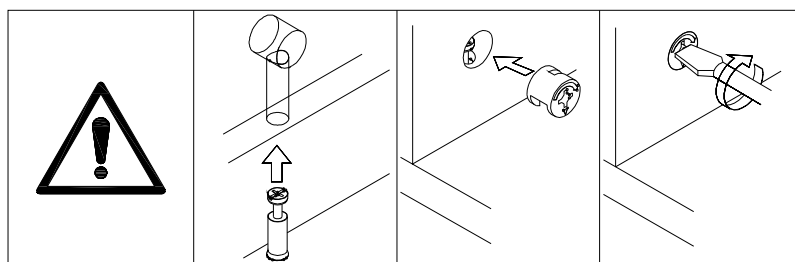
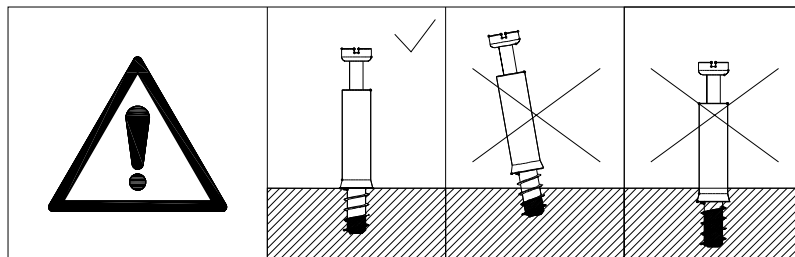


- VI. Power tools should not be used to assemble this product.

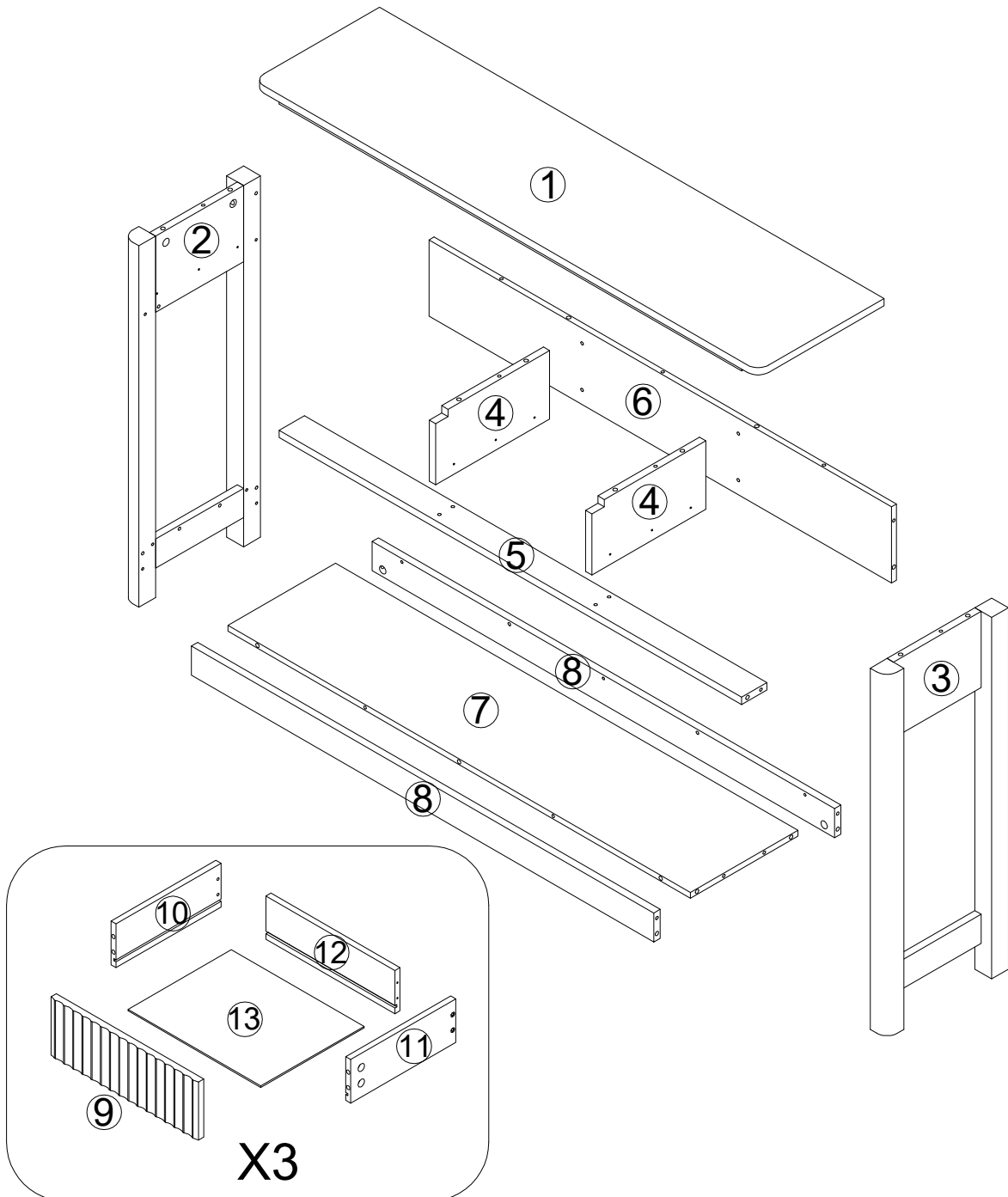


## CAM LOCK/BOLT FASTENING INTRODUCTION

(You will use it during assembly)

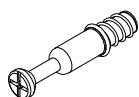


# Parts List



# HARDWARE PACK CONTENT

A



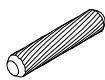
$\phi 6*32\text{mm}$   
40X+3

B



$\phi 15*9\text{mm}$   
40X+3

C



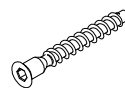
$\phi 6*30\text{mm}$   
27X+3

D



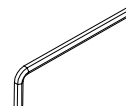
$\phi 3*12\text{mm}$   
24X+3

E



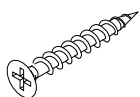
$\phi 5*40\text{mm}$   
4X+1

F



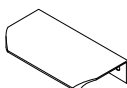
3mm  
1X

G



$\phi 4*30\text{mm}$   
12X+2

H



3X

I



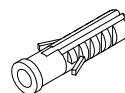
2X

J



$\phi 4*12\text{mm}$   
2X

K



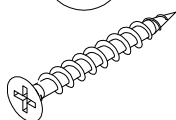
$\phi 8*37\text{mm}$   
2X

L



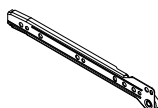
$\phi 5*8\text{mm}$   
12X+2

M



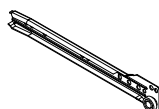
$\phi 5*35\text{mm}$   
2X

CL



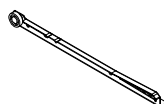
250mm  
3X

CR



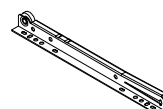
250mm  
3X

DL



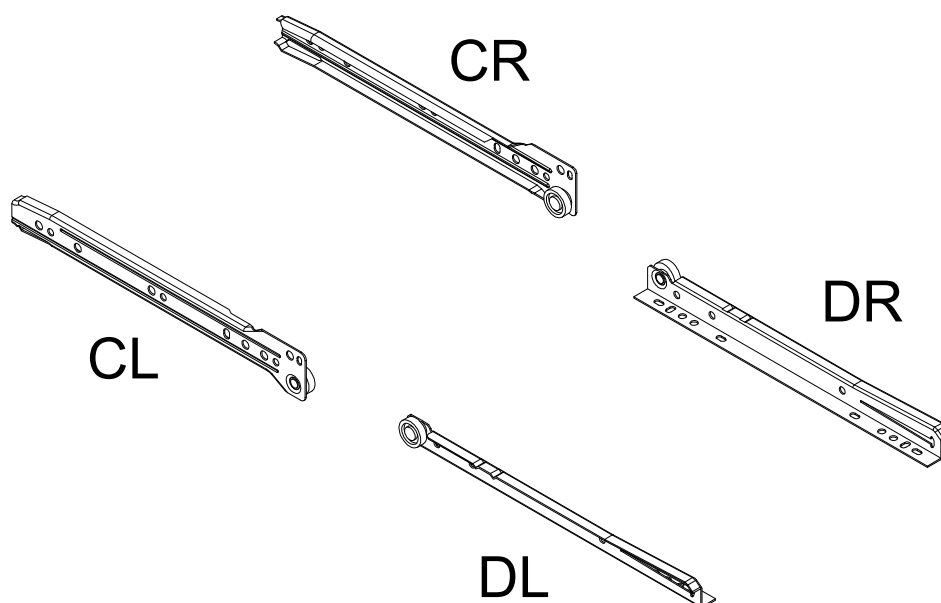
250mm  
3X

DR

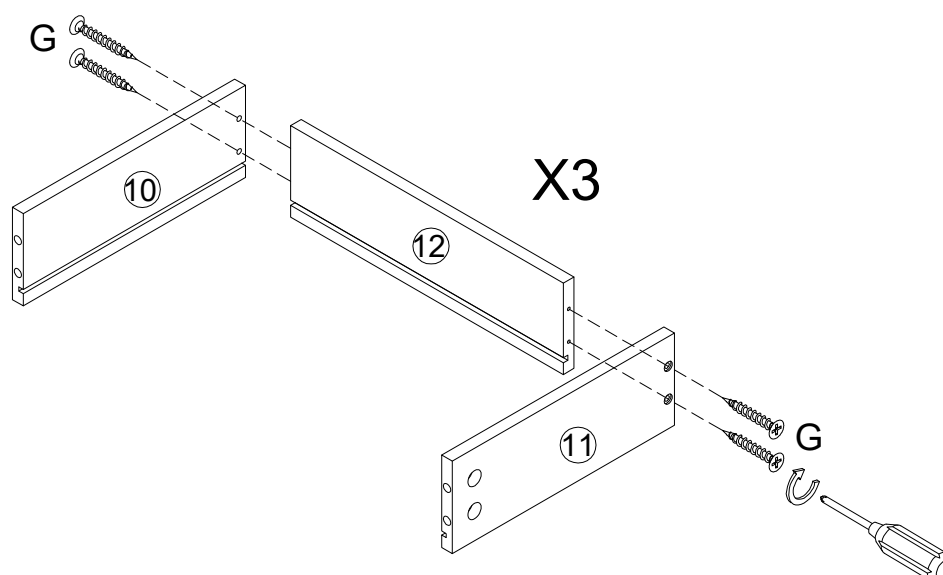
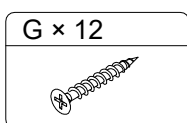


250mm  
3X

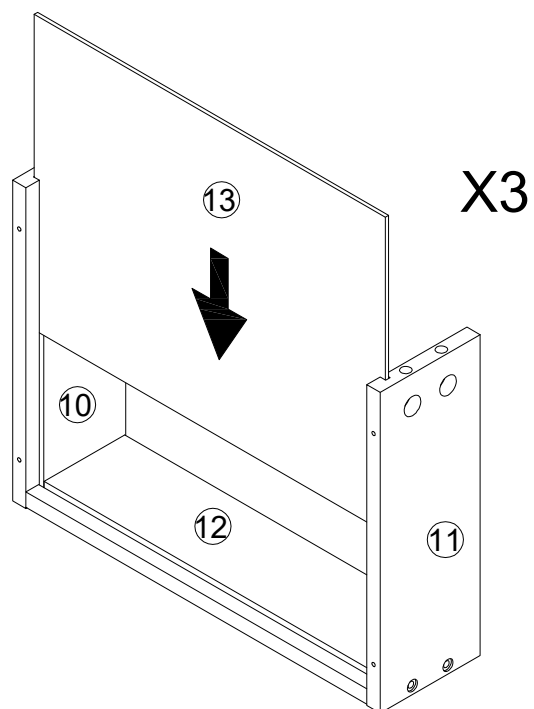
You can find CR/DR/CL/DL is  
engraved on the slide



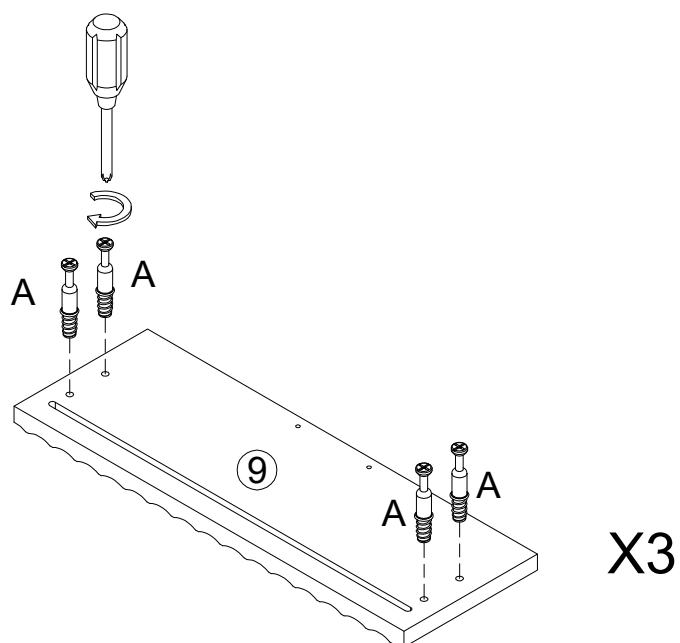
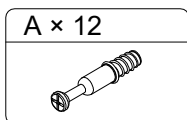
## Step 1



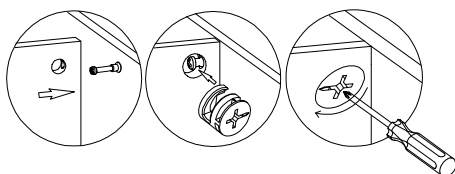
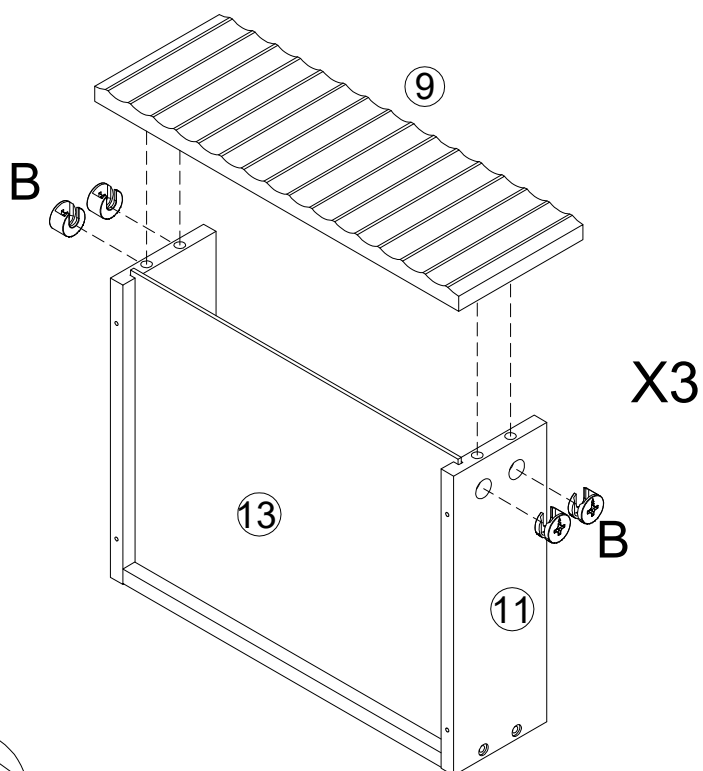
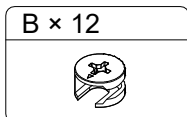
## Step 2



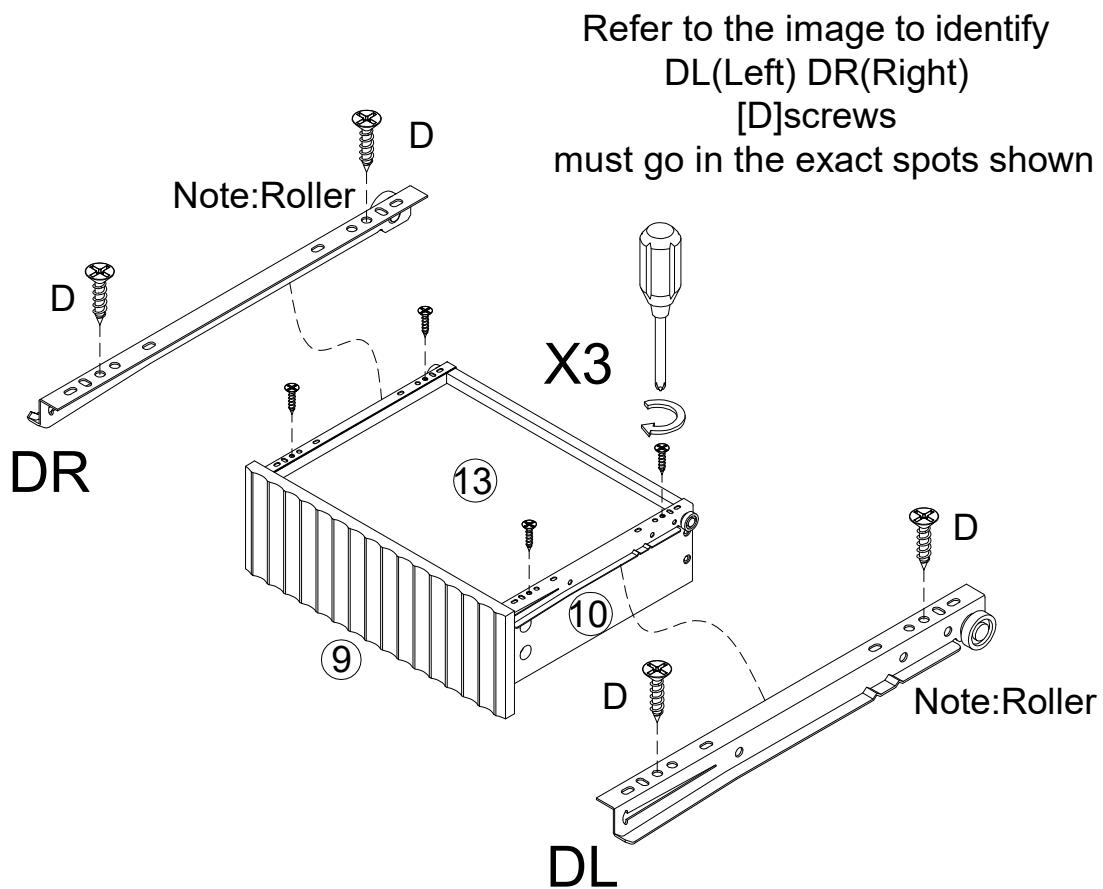
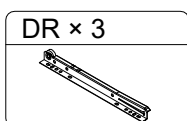
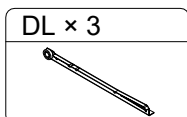
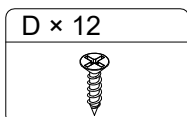
## Step 3



## Step 4



## Step 5

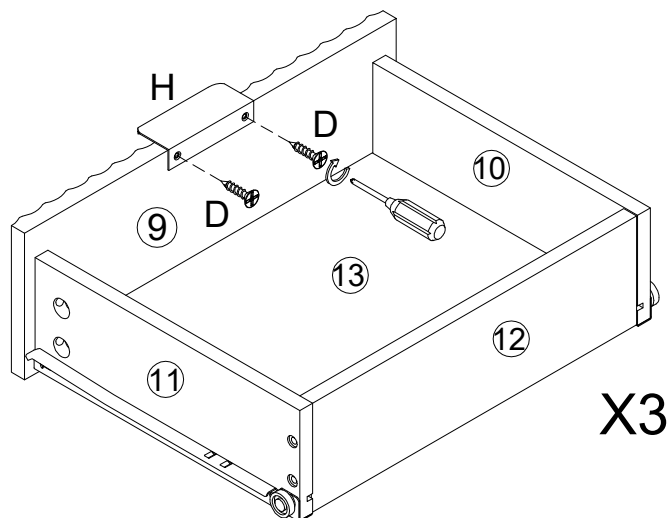


## Step 6

H × 3



D × 6



## Step 7

L × 12



CL × 2



CR × 2



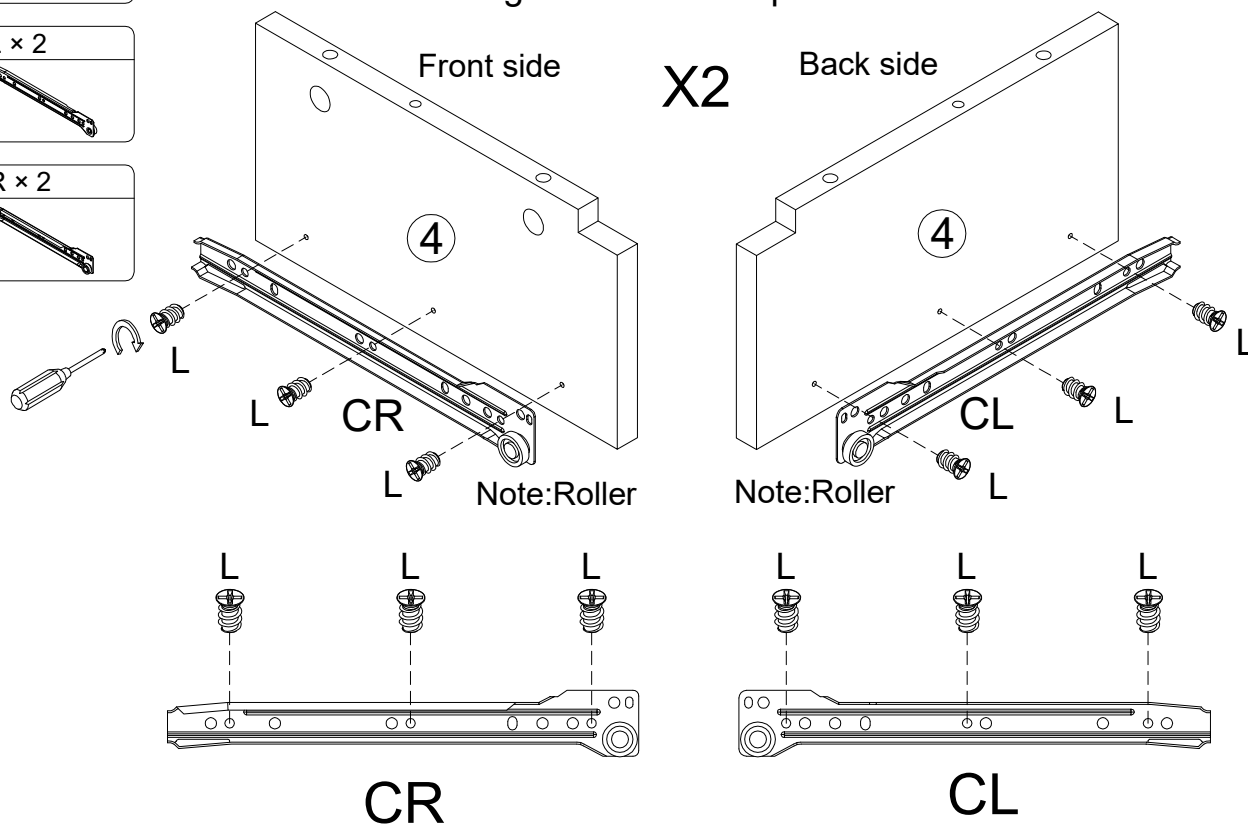
Refer to the image to identify

CL(Left)CR(Right)

Note: Pay attention to the direction of the roller.

[L]screws

must go in the exact spots shown



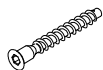


## Step 8

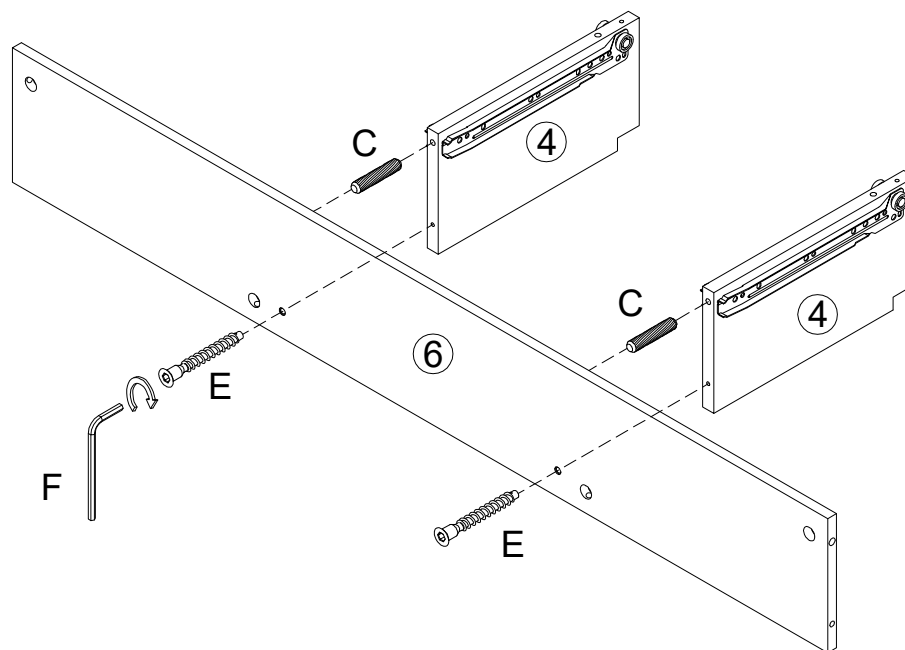
C × 2



E × 2



F × 1

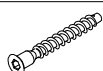


## Step 9

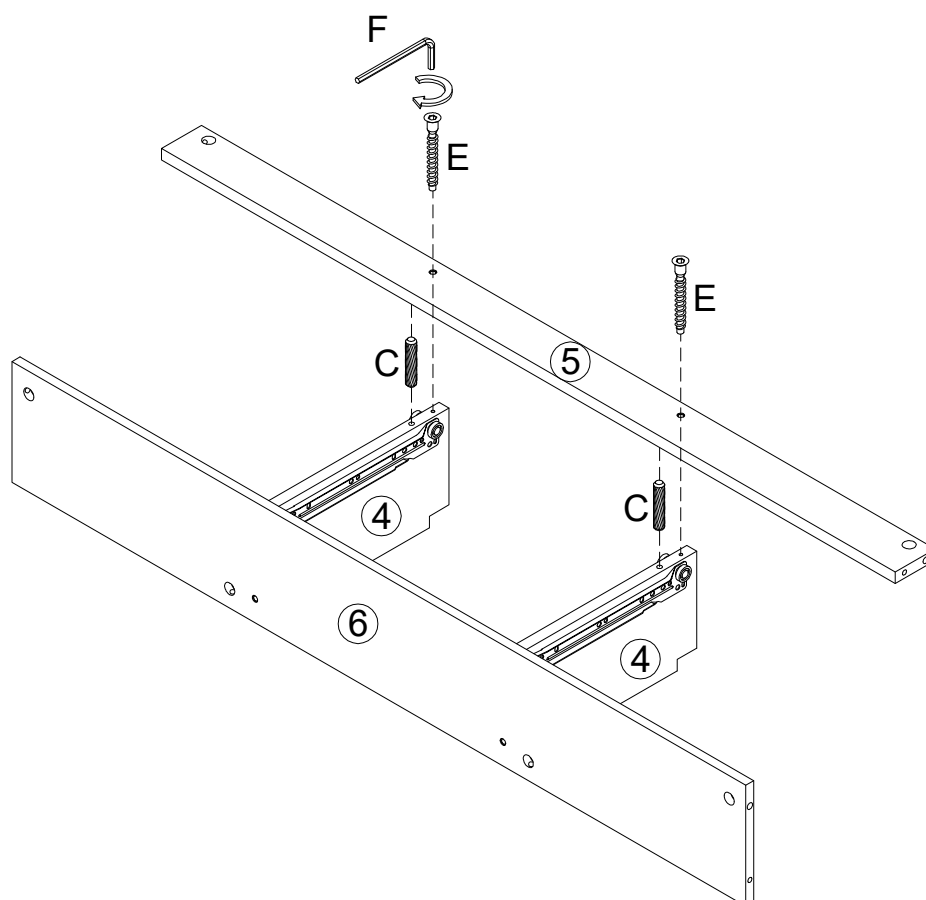
C × 2



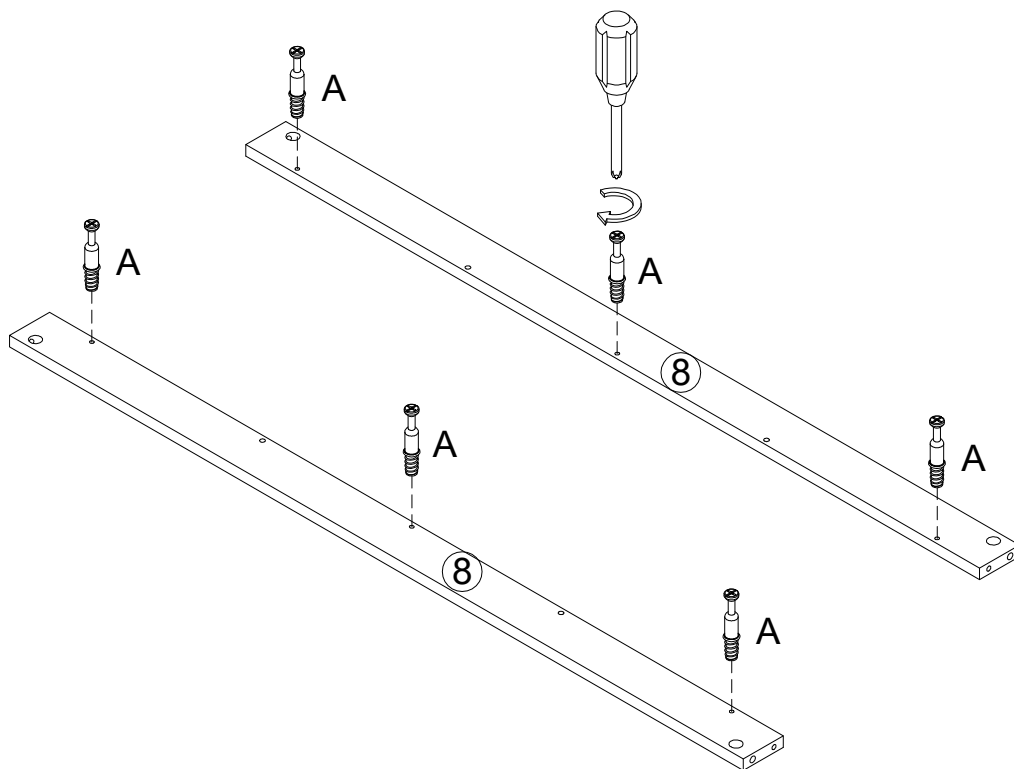
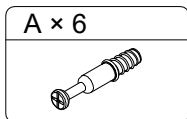
E × 2



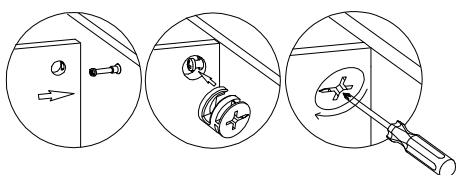
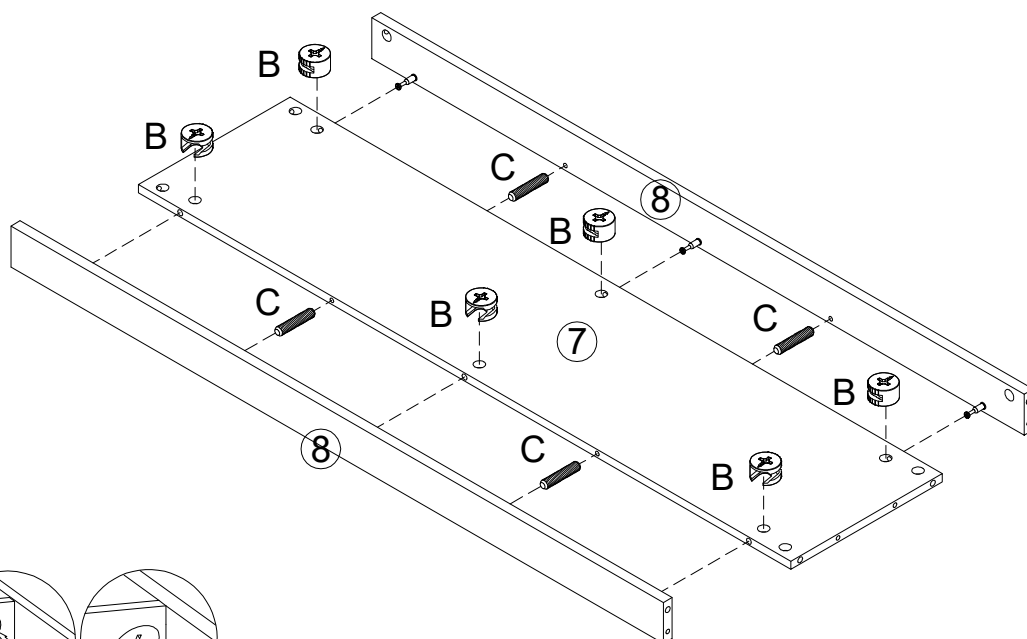
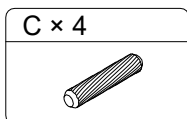
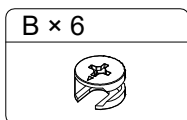
F × 1



## Step 10



## Step 11

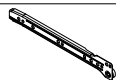


## Step 12

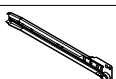
D × 6



CL × 1



CR × 1



Note: Roller

CL

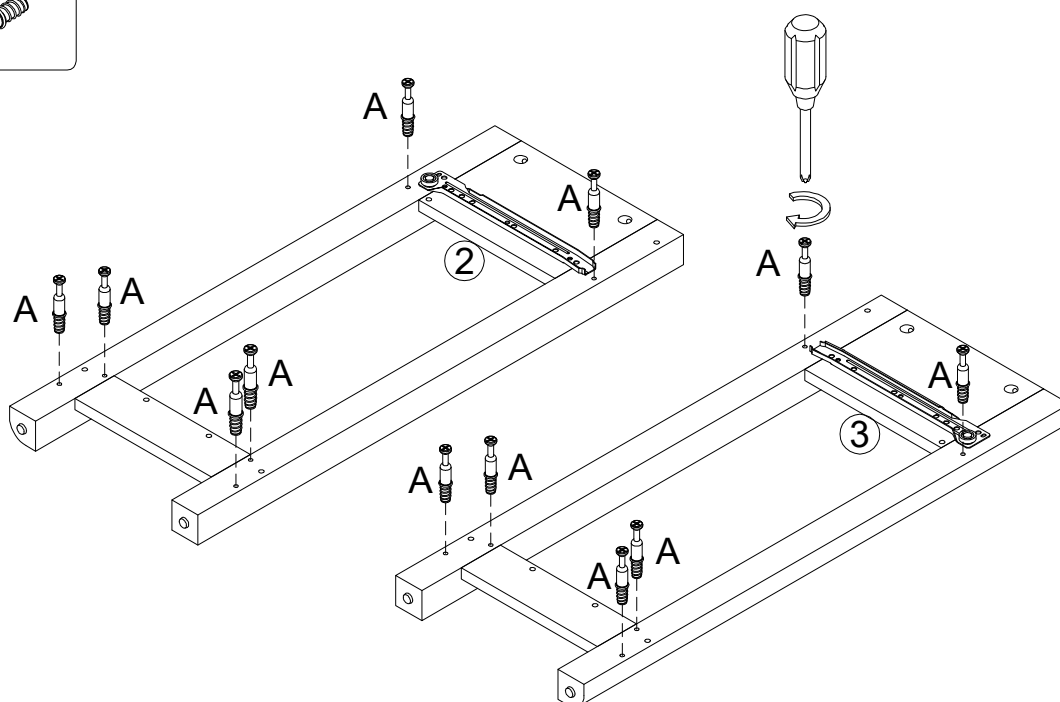
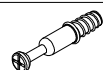
CR

Note: Roller

Note: Attach CL (Left) to panel #2 and Attach CR (Right) to panel #3  
Note: Using screws (D) for fixing, must be inserted exactly in the holes shown.

## Step 13

A × 12

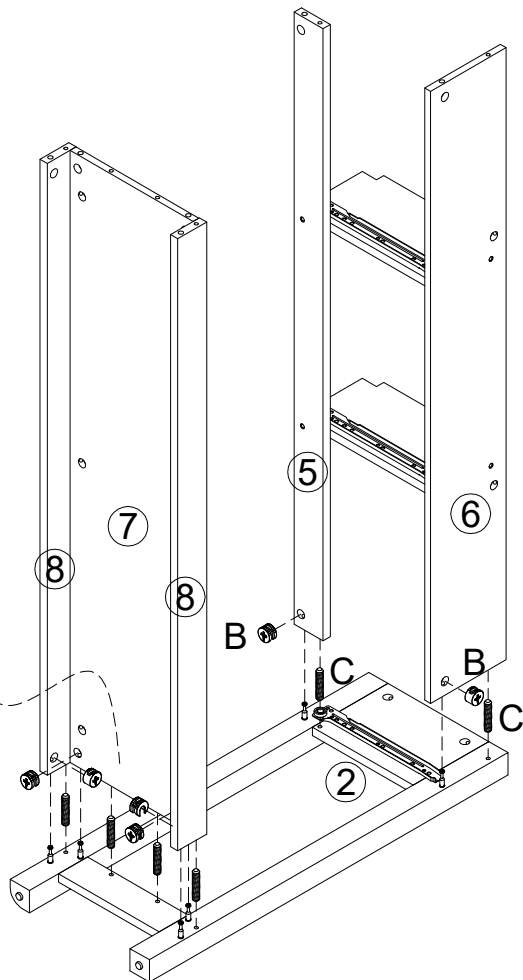
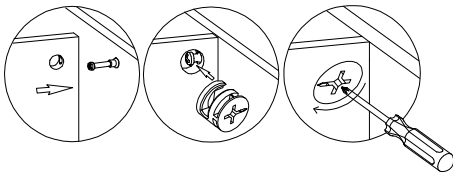
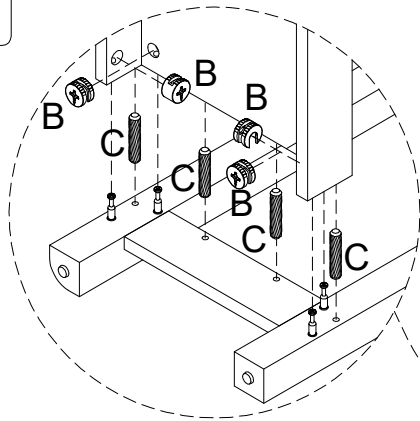


## Step 14

B × 6



C × 6

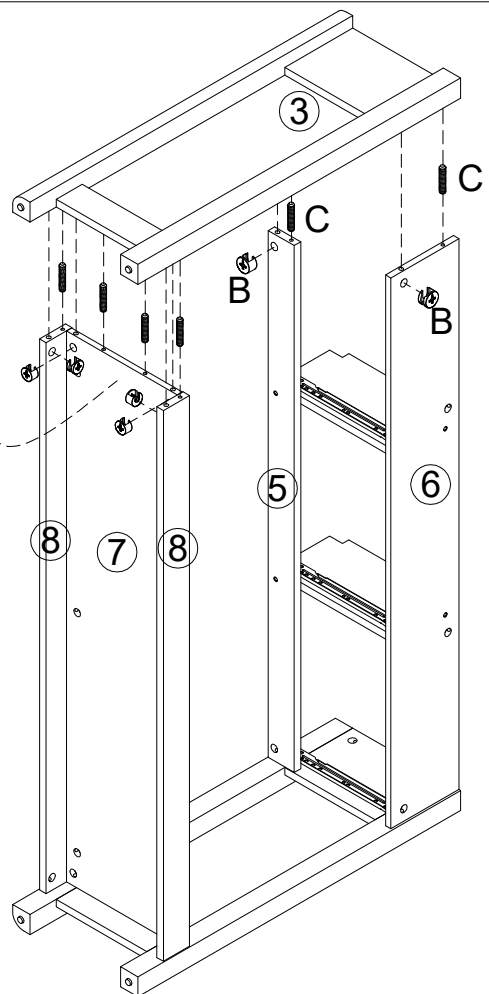
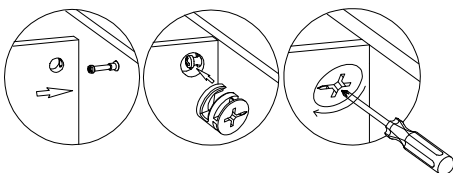
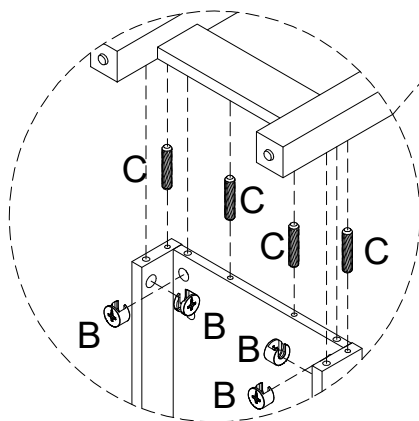


## Step 15

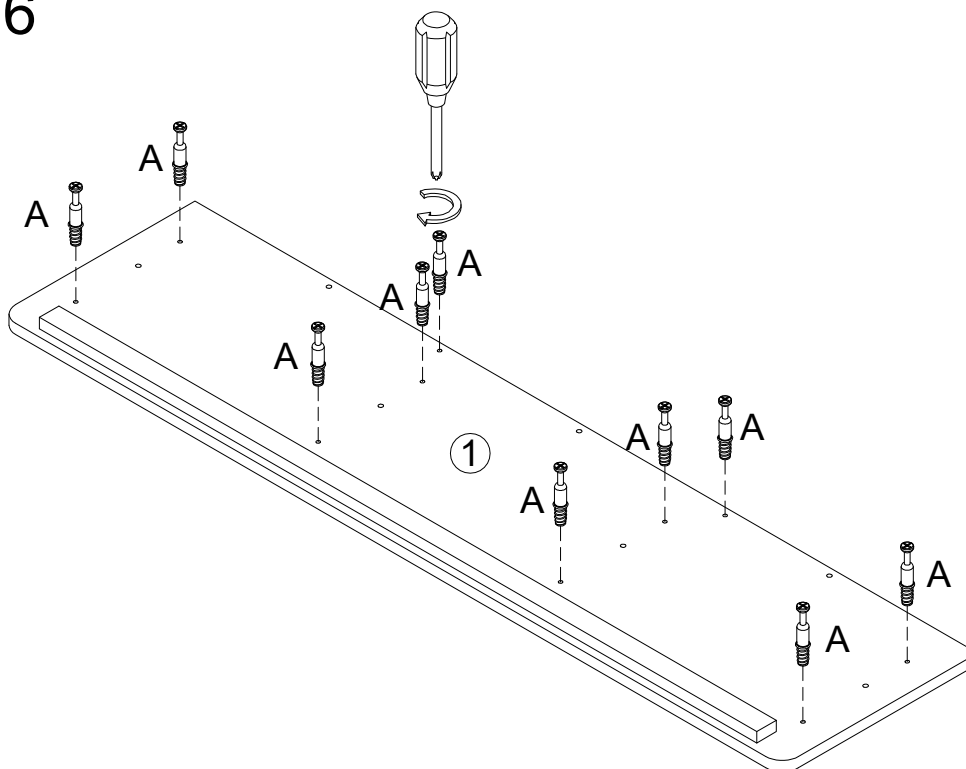
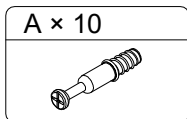
B × 6



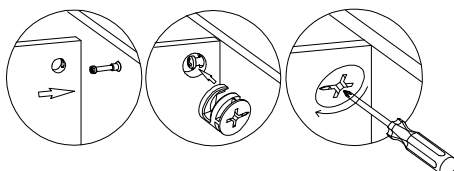
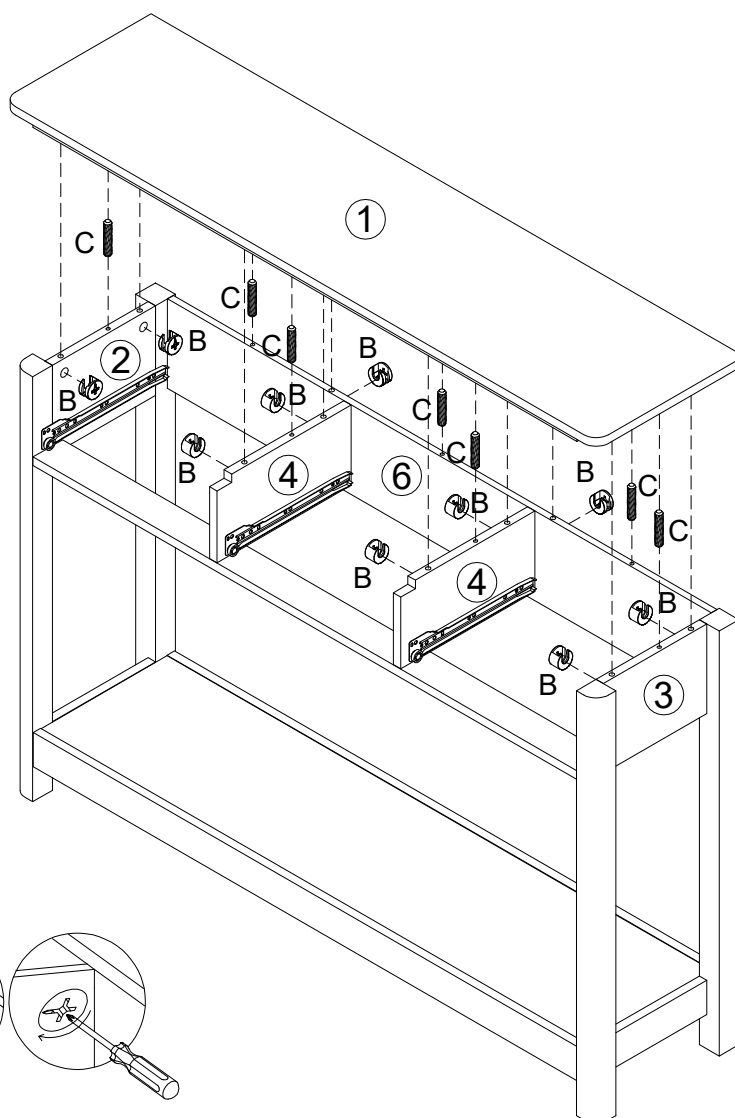
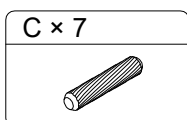
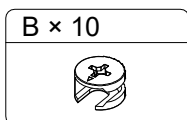
C × 6



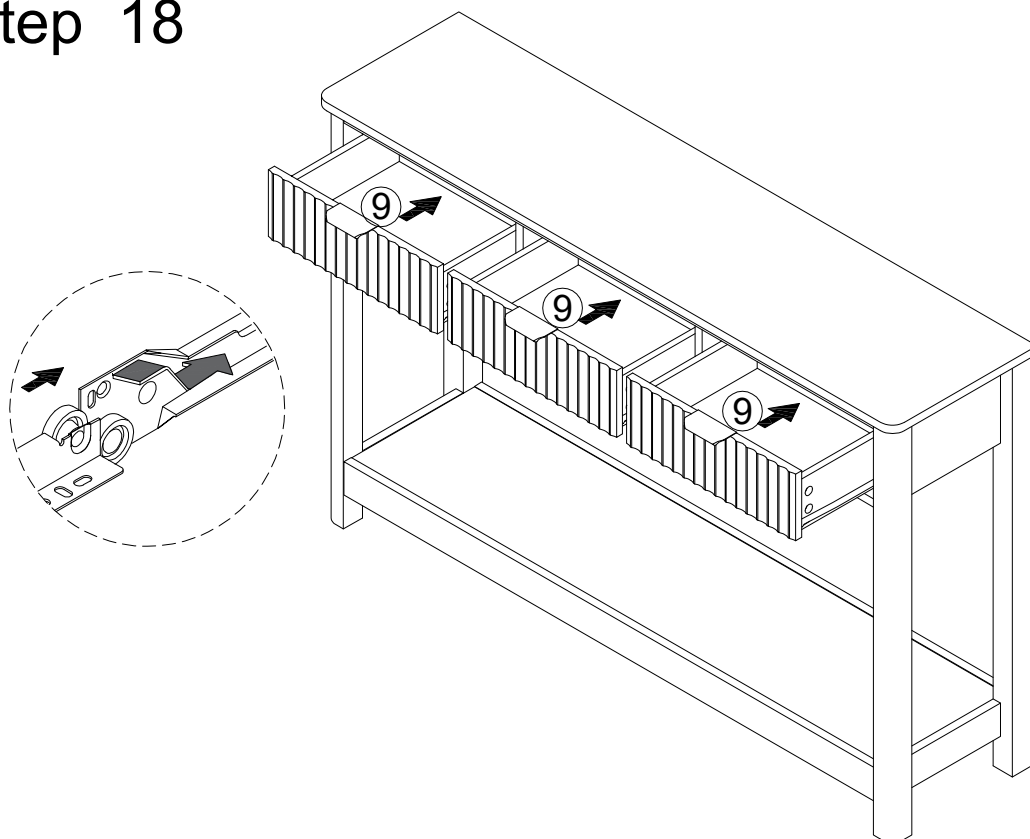
## Step 16



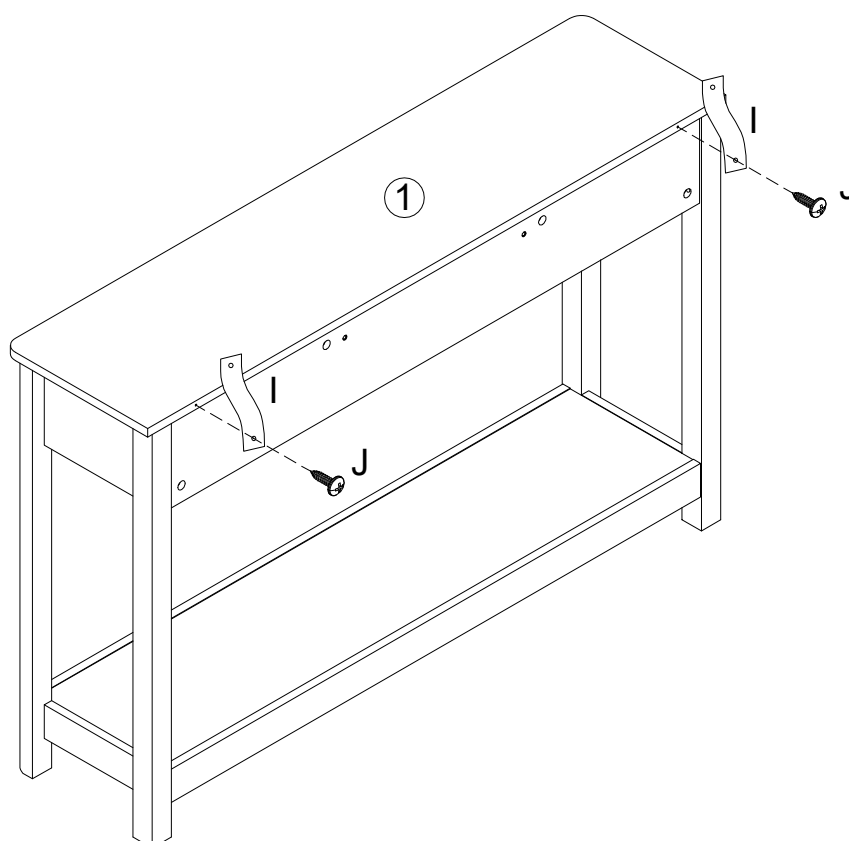
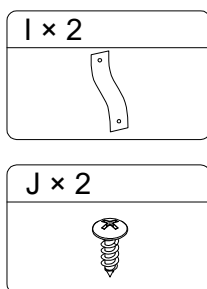
## Step 17



## Step 18



## Step 19



## Step 20

