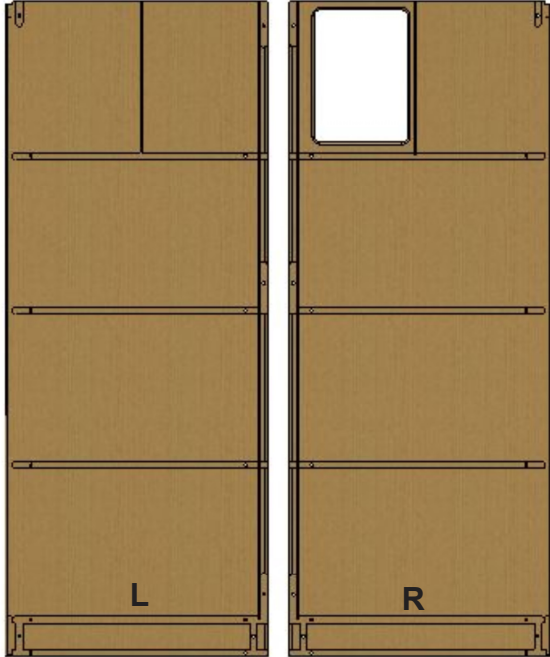




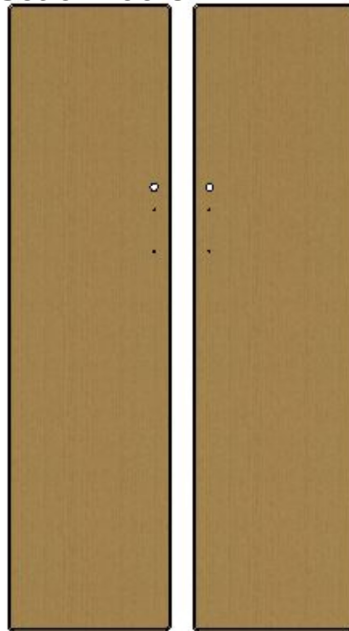
**C18400-C6 ASSEMBLY INSTRUCTIONS**

**Parts:**

Set of Sides



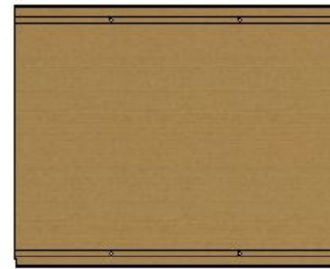
Set of Doors



Bottom



Bottom for casters



Top



Shelf w/o holes



(2) Skirts



(3) Braces



(2) Long-Pinch-me-not hinges



Facer



(5) Backs



Top Shelf



Shelf w/ holes



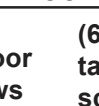
(2) Handles



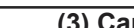
Casters w/ hardware



Side Door



(1) Short Pinch-me-not hinge



**Hardware:**

(1) Allen wrench



(52) Hex screws



(4) Door Screws



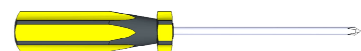
(60) Self tapping screws



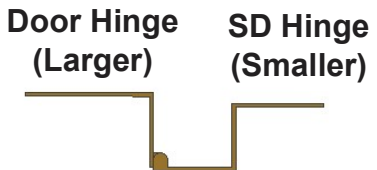
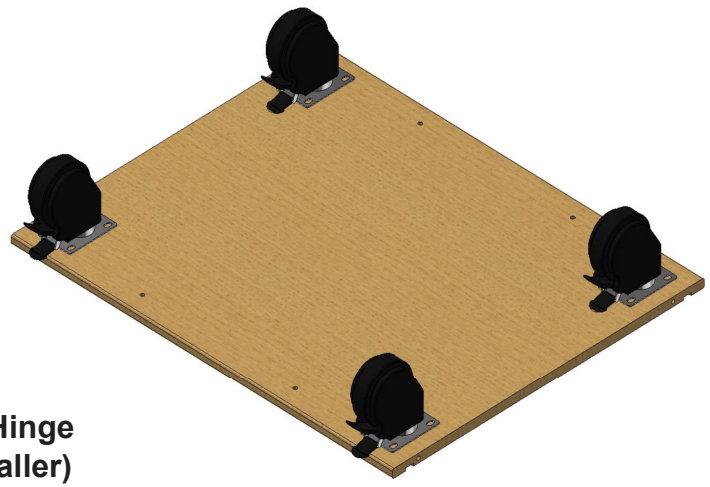
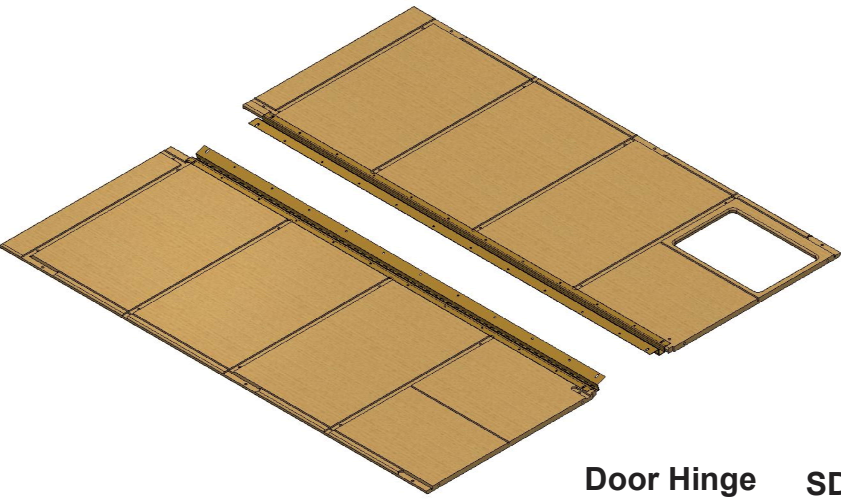
(3) Cam Locks w/ supporting hardware



Phillips Head Screwdriver (Not included)

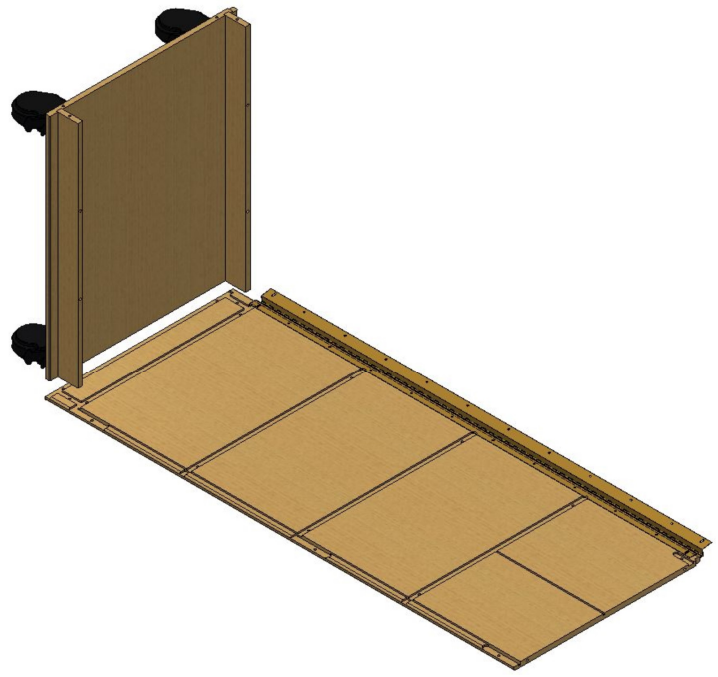


**For assistance, call: Customer Service 1-800-247-8465**



**Step 1:** Attach **Pinch-me-not hinges** to **Sides**. Door wing of hinge is **slightly larger** than side wing of hinge. Align end holes of Side hinge to holes in Side. Attach, not screwing tight, using **(2) Self tapping screws** and **Screwdriver** into end holes. Adjusting if needed, screw in remaining **(10) Self tapping screws** in respective holes. Finish screwing end screws completely into Side. Repeat for remaining Side.

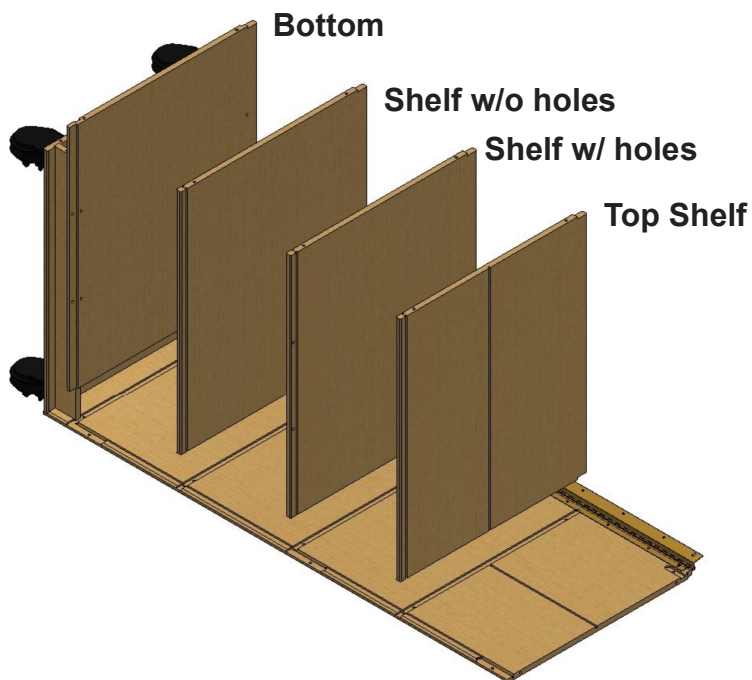
**Step 2:** Attach **Casters** to **Bottom for Casters** using supplied hardware. See separate instruction sheet for attaching casters. Grooves in **Bottom for Casters** face away from the face that casters attach to.



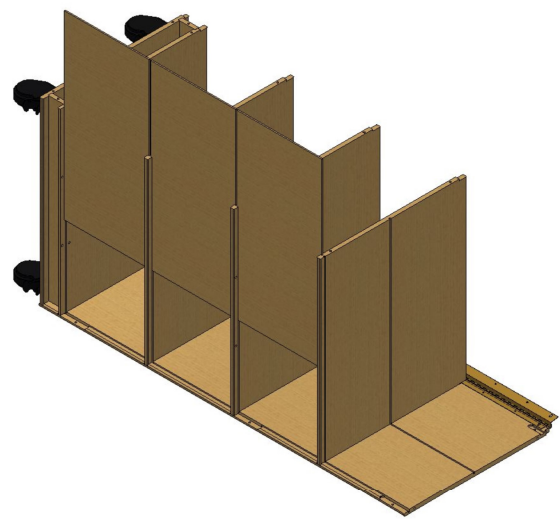
**Step 3:** Attach **(2) Skirts** to **Bottom for Casters**. Skirts have holes in both long faces. Be sure to align correct holes. End faces of all three components should be flush. Use **(2) Hex screws** and **Allen Wrench** for each skirt. **NO DRILLING REQUIRED.**

**Step 4:** Attach **previously assembled components** to **Left Side**. Notch in front side of **Bottom for Casters** overlaps dado in front of **Left Side**. Attach using **(4) Hex screws** and **Allen wrench**.

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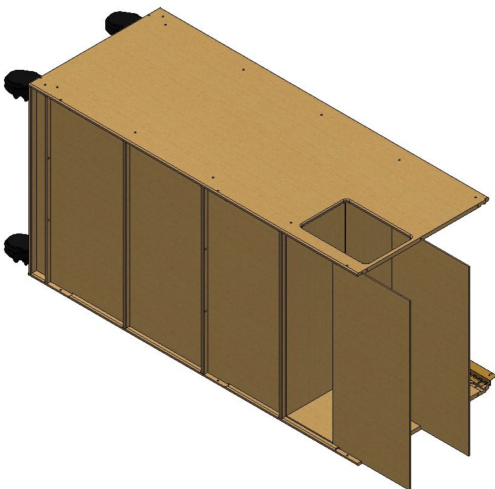
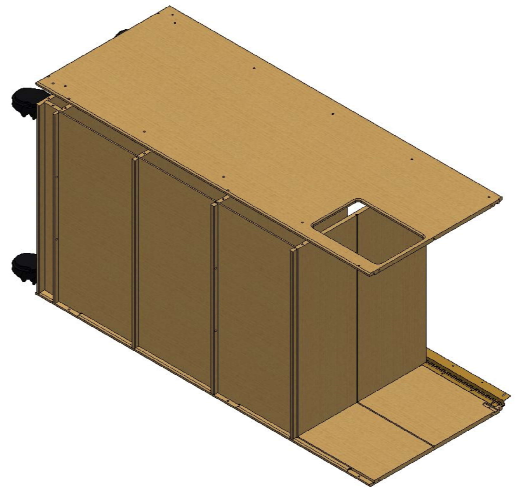


**Step 5: Attach Bottom, Shelves, and Top Shelf to Left Side.** Align back grooves in all components. Skirts will rest in grooves of underside of Bottom. Attach each component to Left Side using **(2) Hex screws** and Allen wrench. Skirts use **(1) Hex screw** each to attach to Left Side and **(2) Hex screws** each to attach to Bottom.

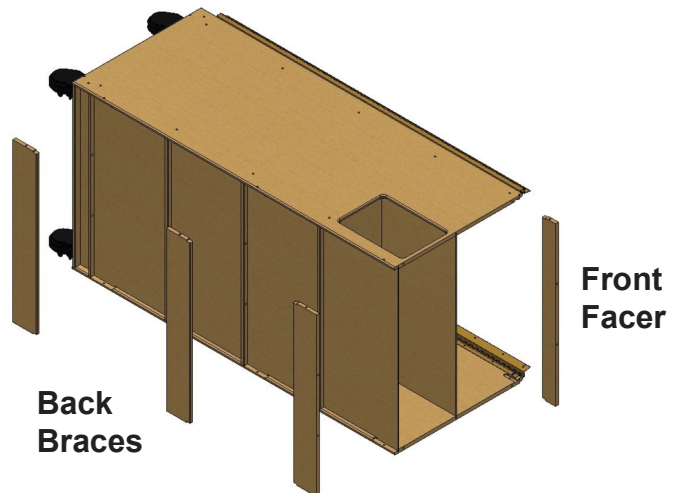


**Step 6: Slide in (3) Backs.** Backs rest in groove of Left Side. Open face of backs will not be flush to open face of shelves once installed. No hardware required in this step.

**Step 7: Attach Right Side.** Align end faces of previously assembled components into grooves in Right Side. Attach Right Side to previously assembled components using **(12) Hex screws** and Allen wrench. All previously assembled components will fit into grooves of Right Side.

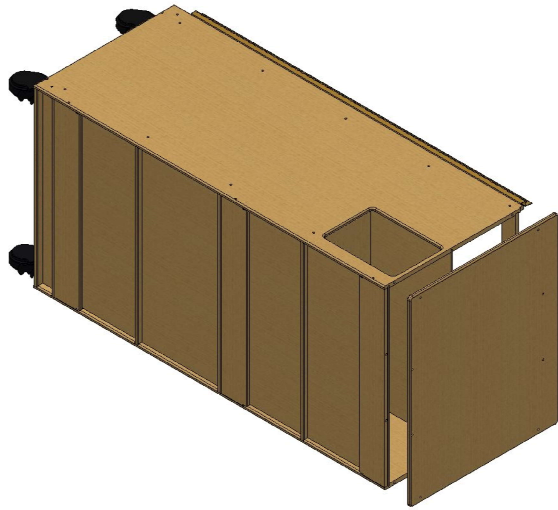


**Step 8: Slide in (2) remaining Backs.** Backs should rest in groove of Top Shelf and between Sides. No hardware is required in this step. Open faces of backs will be flush in this step.

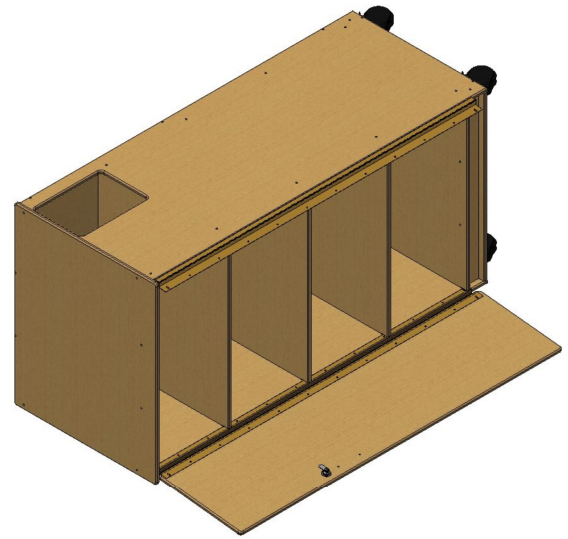


**Step 9: Attach Back Braces and Front Facer.** Align holes in new components with holes in previously assembled components. Notches overlap dadoes. Use **(14) Hex screws total** and Allen wrench.

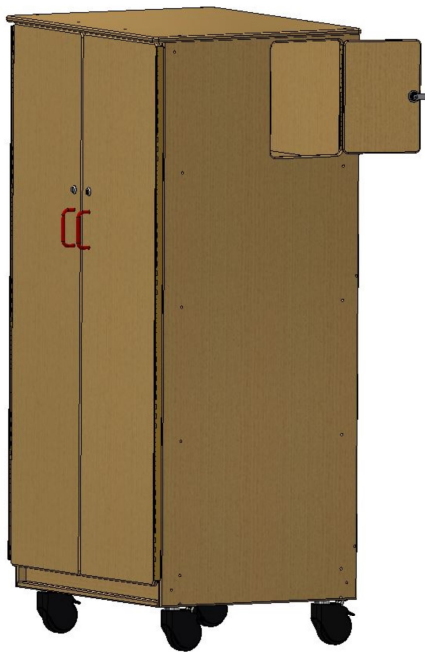
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**Step 10: Attach Top to previously assembled components.** Align end faces of previously assembled components into grooves in Top. Attach using (8) Hex screws and Allen wrench.



**Step 11: Attach Doors.** Use Handle hardware to attach handle and refer to diagram at end of instructions to assemble cam lock mechanism. Use (2) pre-drilled holes in door to align to hinge and secure the doors with door hardware that was used in Step 1.



**Step 12: Attach Small Hinge and Small Door.** Using same technique as **Step 1**, first loosely screw hinge to end holes in Right Side then screw in remaining screws to Right Side. Attach door to hinge in the same manner using predrilled holes for alignment. Refer to diagram at end of instructions to assemble cam lock. This door does not come with a handle.



**Step 13:** Rotate unit upright. Tighten all screws snugly. **DO NOT OVER-TIGHTEN. DO NOT DRILL.** Assembly is now complete.

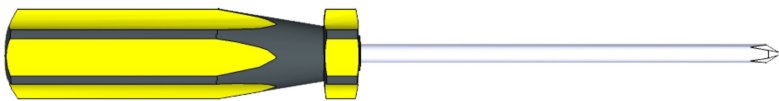
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## Door Lock Instructions



Phillips Head Screwdriver  
(Not included)



Assemble components as shown to create a working door lock mechanism.

For assistance, call: Customer Service 1-800-247-8465